

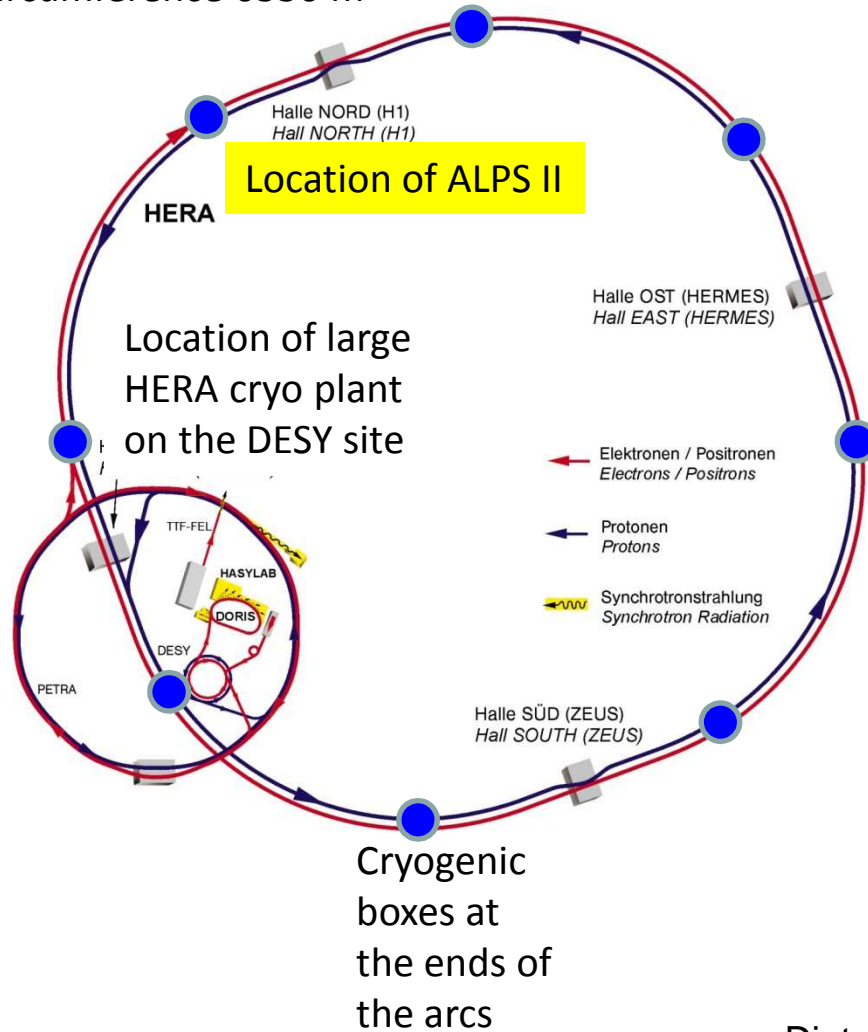
Some information on the HERA dipoles  
for a magnetic birefringence measurement  
with the ALPS II setup

- Short HERA overview
- Increasing the aperture of the dipoles for the laser beam
- The principal setup of the magnet string in the HERA tunnel
- Achievable modulation frequency of the magnetic field

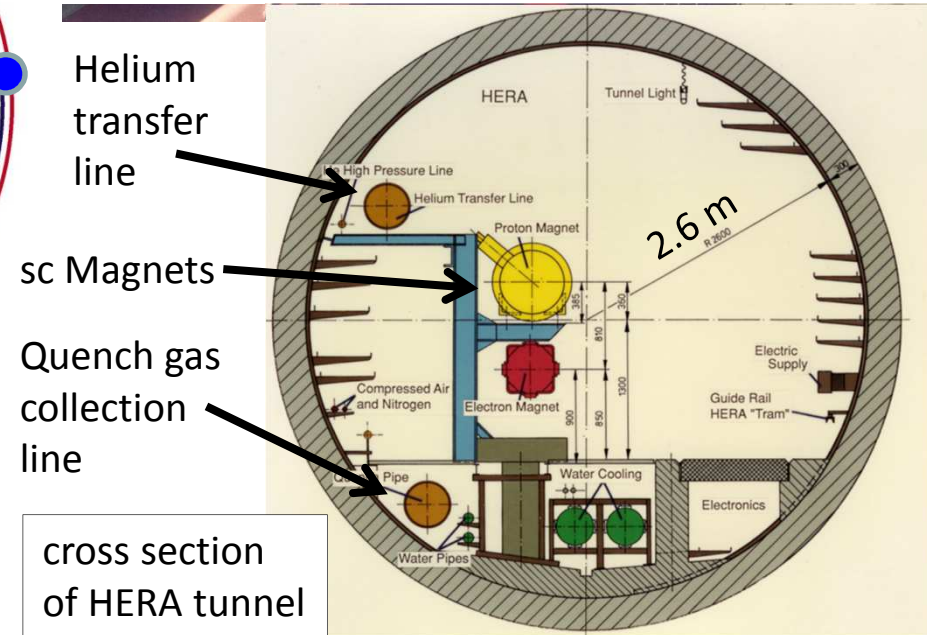
# HERA Overview

Circumference 6336 m

4 straight tunnel sections  
~ 120/ 150 m long

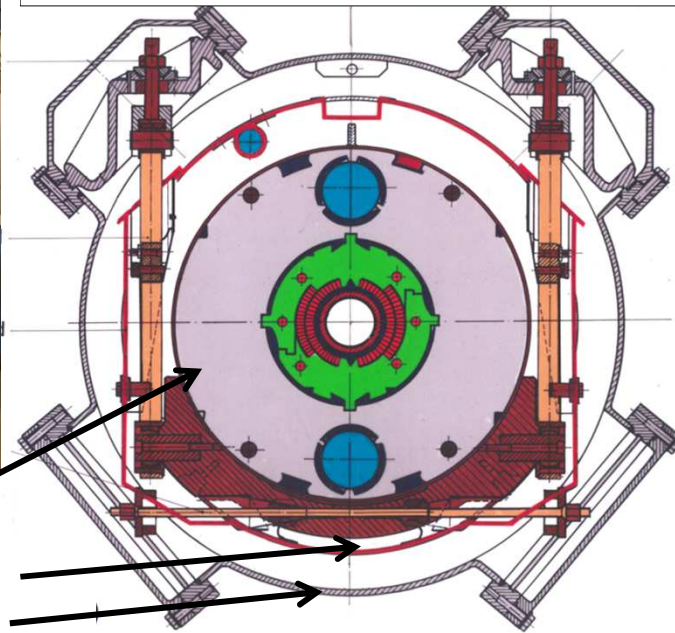
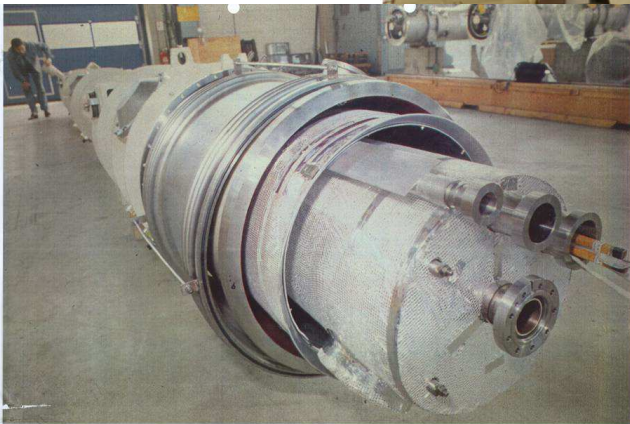
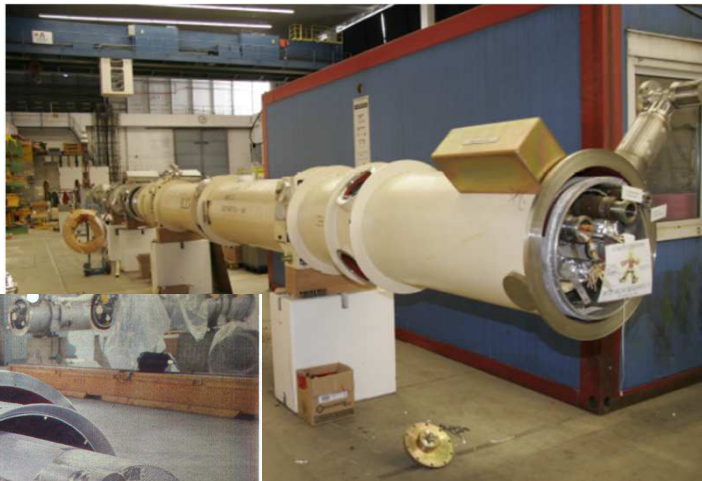
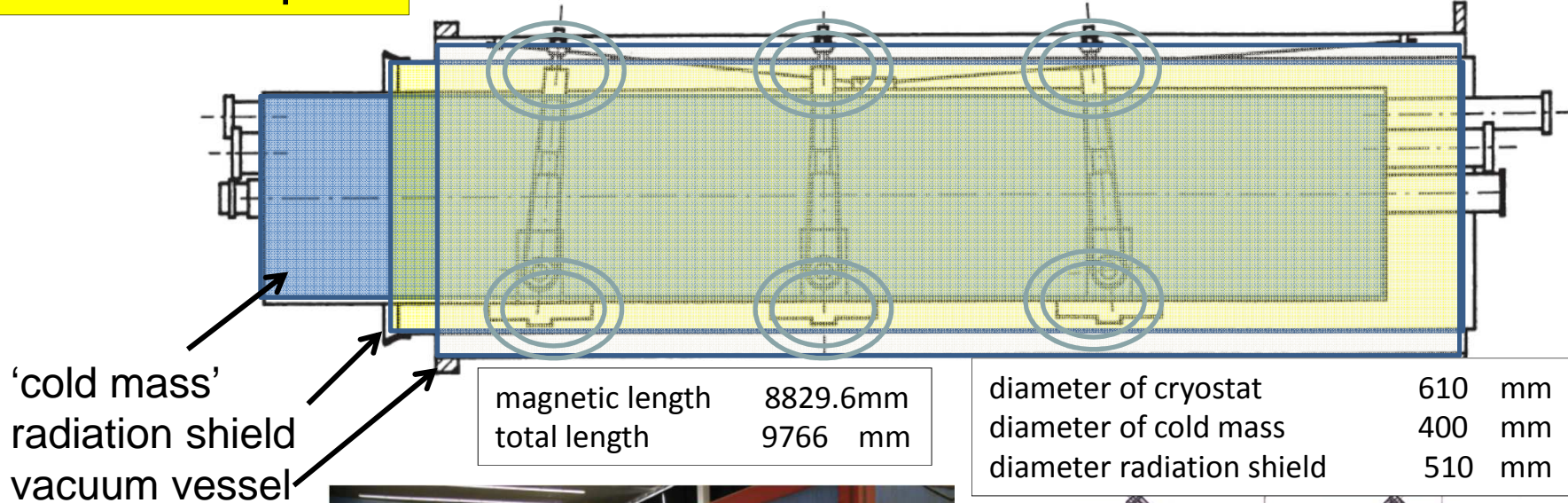


Accelerator components are still in place



# HERA sc Dipole

5.3 T @ 5700 A for ALPS II 4.2 K



'cold mass'  
radiation shield  
vacuum vessel

Dieter Trines

- HERA overview

- Increasing the aperture of the dipoles for the laser beam

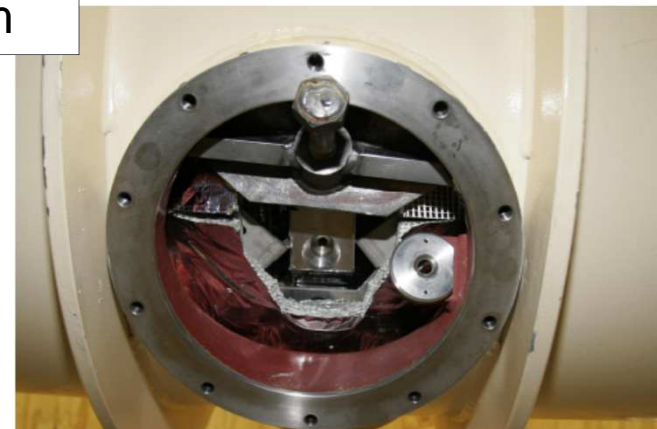
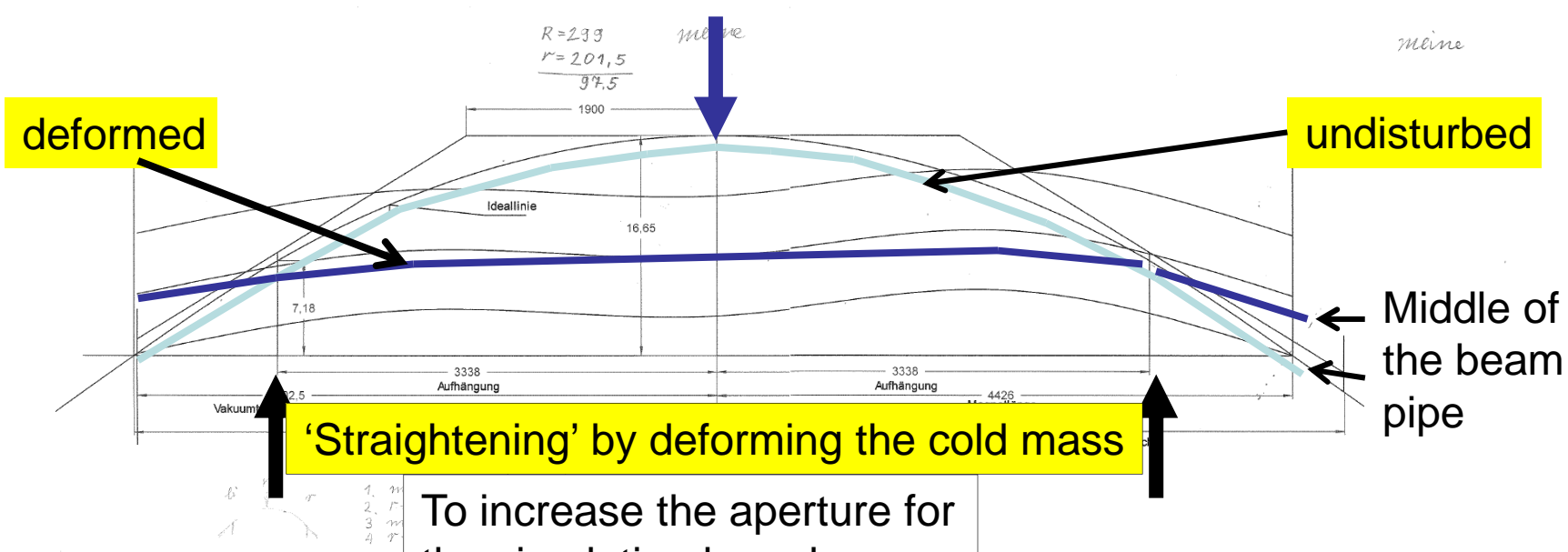
- The principal setup of the magnet string in the HERA tunnel
- Achievable modulation frequency of the magnetic field

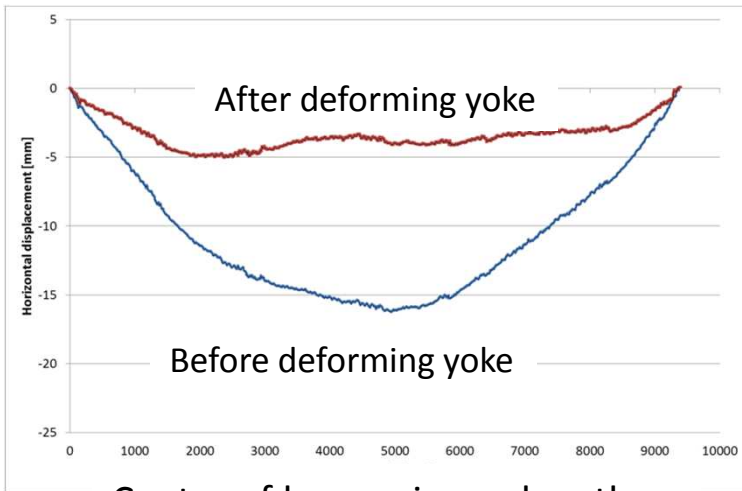
At HERA the magnet and the beam tube are **curved**

Inner diameter of beam pipe 55 mm

deviation from straight line in the middle of magnet: ~ 17 mm

Width of free sight 35 mm



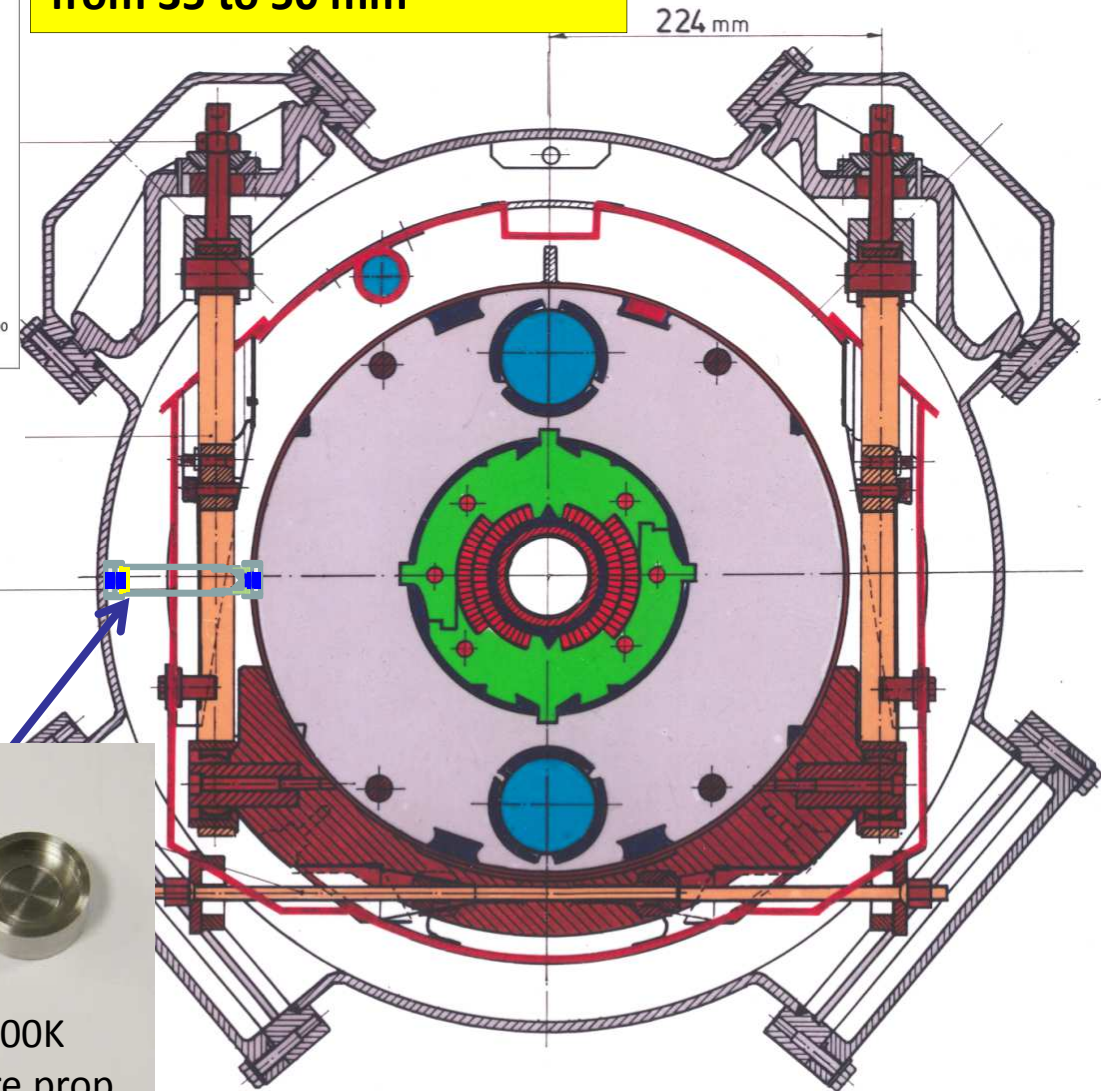


Center of beam pipe vs length

Allows for string of 2\*10 dipoles with very small losses by clipping

After deformation the screws are replaced by pressure props

Increase width of free sight from 35 to 50 mm



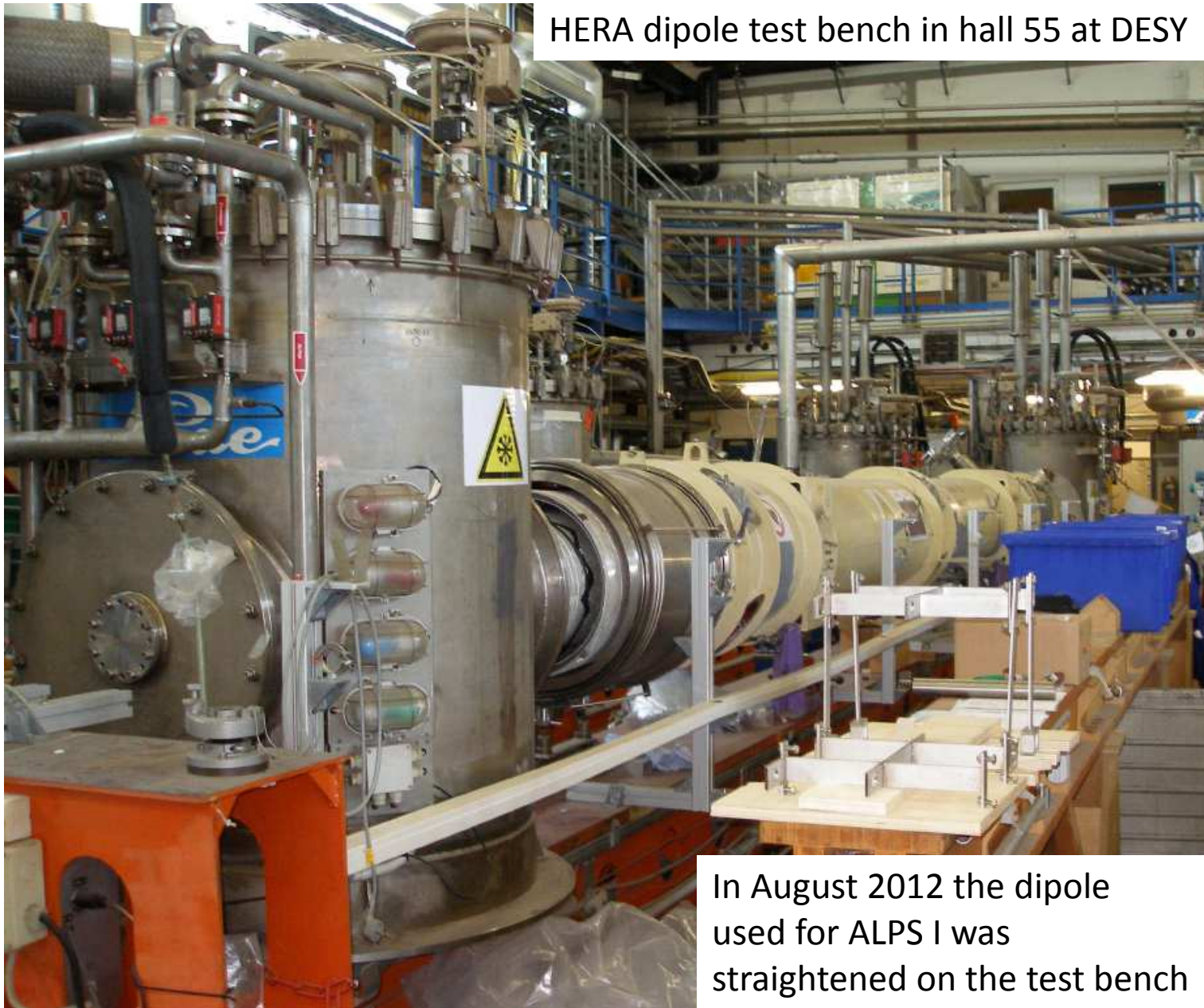
Thin walled titanium pressure prop



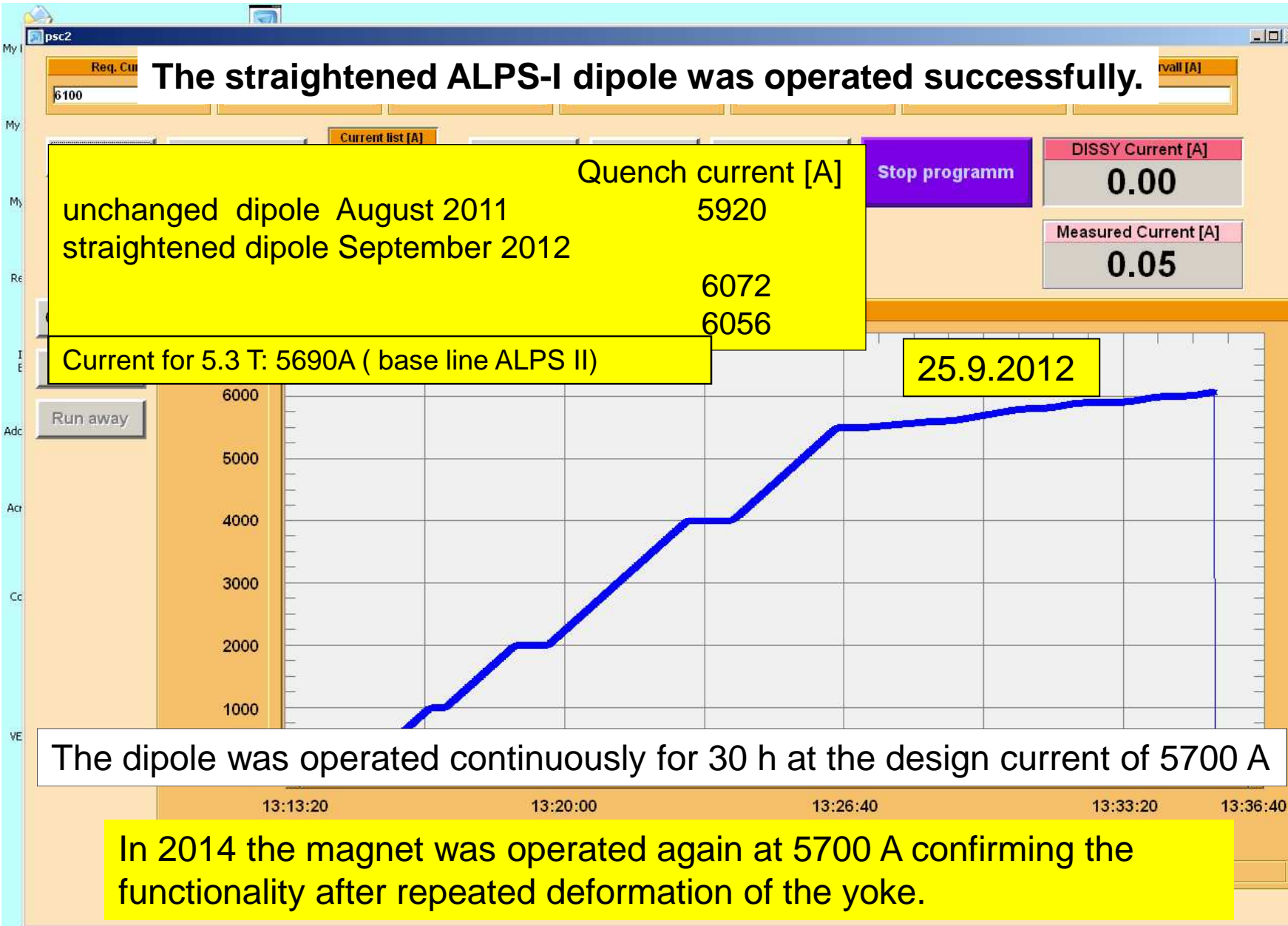
Increase thermal flow from 300K to 4K by ~ 1 Watt per pressure prop

Static heat load grows from 4 to 7 Watt

HERA dipole test bench in hall 55 at DESY



In August 2012 the dipole used for ALPS I was straightened on the test bench



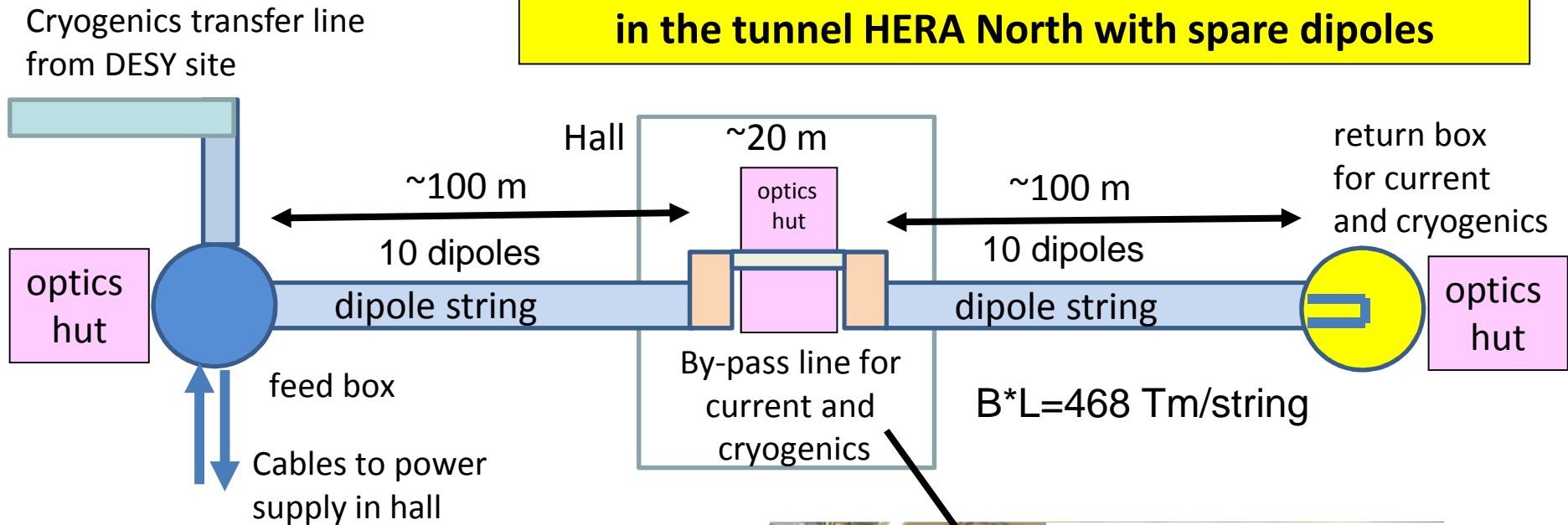


- HERA overview
- Increasing the aperture of the dipoles for the laser beam

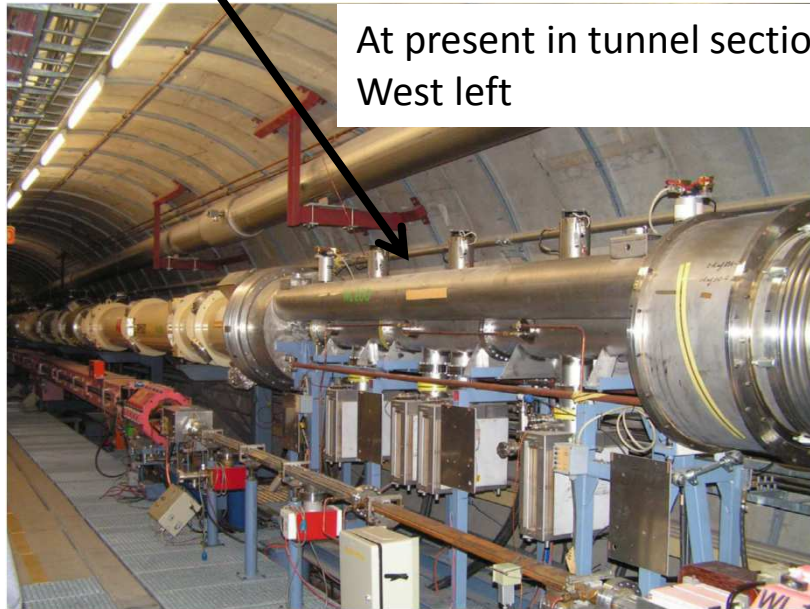
- The principal setup of the magnet string in the HERA tunnel

- Achievable modulation frequency of the magnetic field

**Schematic setup of ALPS II  
in the tunnel HERA North with spare dipoles**

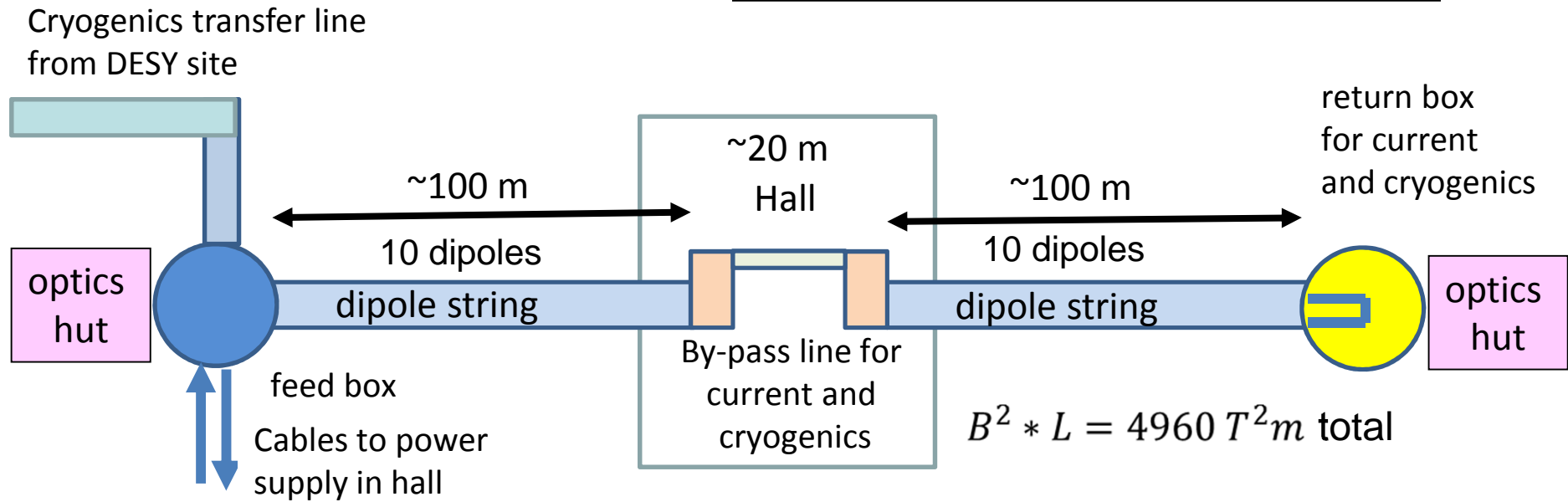


cryogenics boxes are taken from the neighbouring arcs of HERA



At present in tunnel section West left

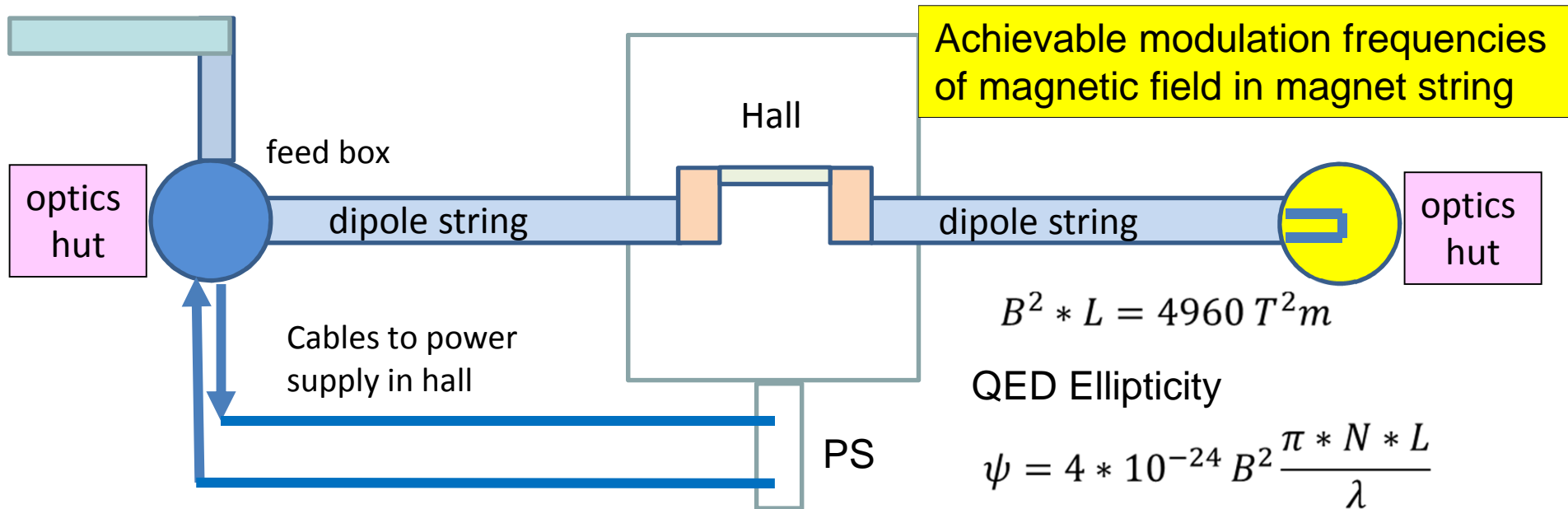
## Schematic setup of HERA-X in the tunnel HERA North



After the completion of ALPS II the mirrors  
in the vacuum vessel in the middle are removed for HERA-X



- The HERA dipole
- Increasing the aperture of the dipoles for the laser beam
- The principal setup of the magnet string in the HERA tunnel
- Achievable modulation frequency of the magnetic field



A modulation of the magnet current yielding

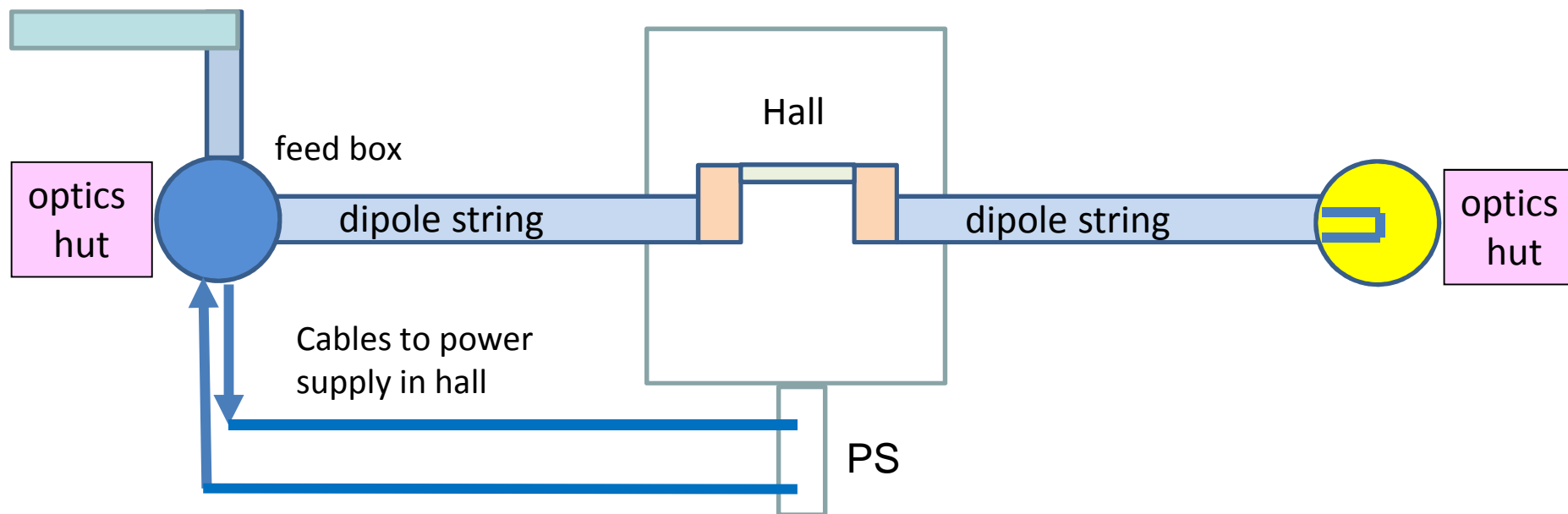
$$I^2(t) = Ak + Ck * \cos \omega_i * t$$

seems to be the best measure, to obtain clean peaks in the frequency spectrum for the ellipticity measurement.

$$Ak = \frac{1}{2} (I_{max}^2 + I_{min}^2) \quad Ck = \frac{1}{2} (I_{max}^2 - I_{min}^2)$$

The modulation frequency  $\omega_i$  of the dipole string is determined by the available voltage at the power supply and the inductivity of the magnets.

## 1) available 20 Volt power supply in HERA North

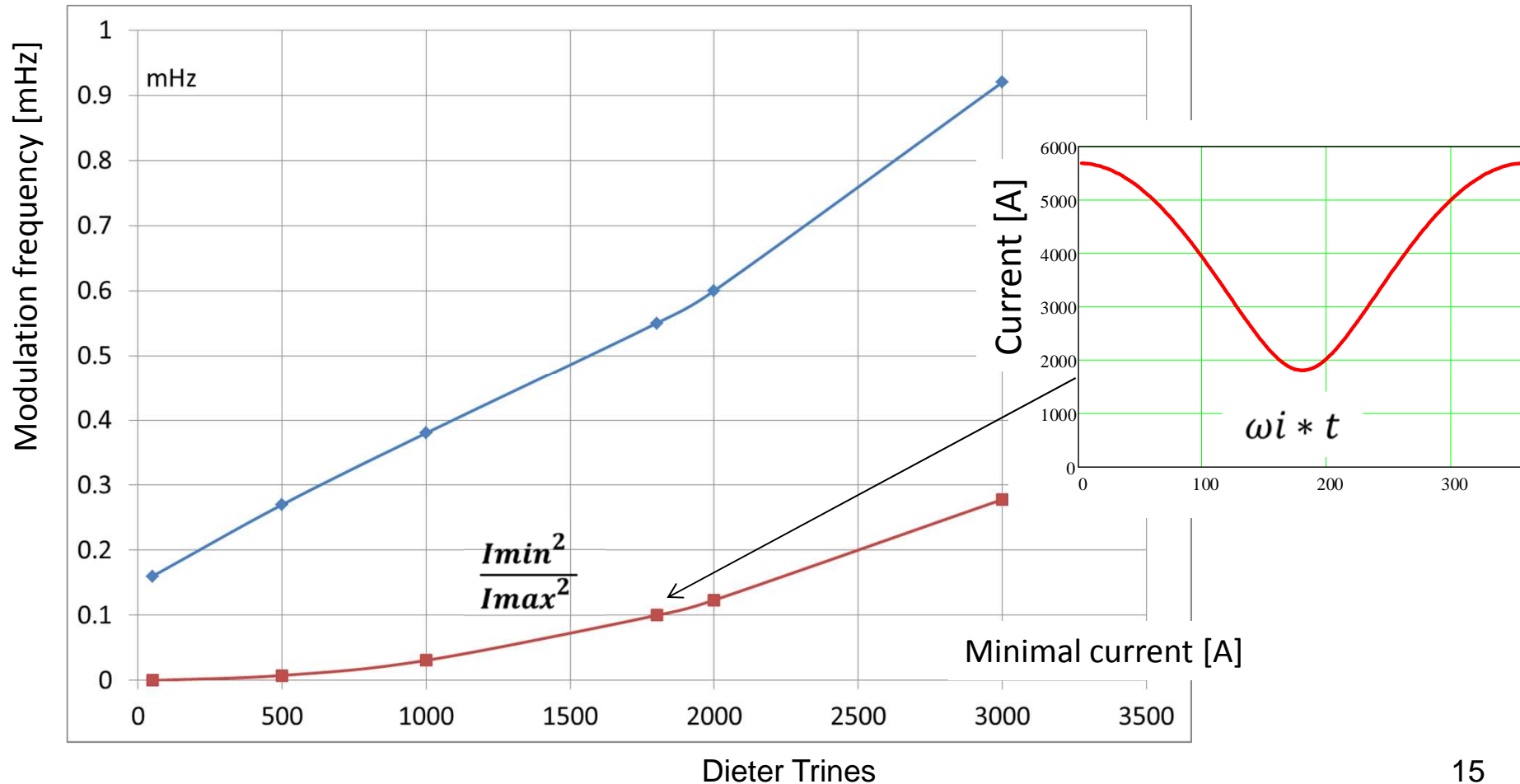


Nominal current for ALPS II string	5690	A
resistance of cable connection between magnet string and PS	$3 \cdot 10^{-3}$	Ohm
Resistive voltage at nominal current	17	Volt
Voltage of power supply hall North	20	Volt
Inductance of single magnet	$58 \cdot 10^{-3}$	Henry
Inductance of ALPS II string	1.16	Henry
Time constant	387	sec

When the magnet current is modulated according to  $I^2(t) = Ak + Ck * \cos \omega i * t$  between nominal current and zero the maximum frequency possible is  $\sim 0.2$  mHz.

Increasing  $I_{min}$  raises the possible frequency.

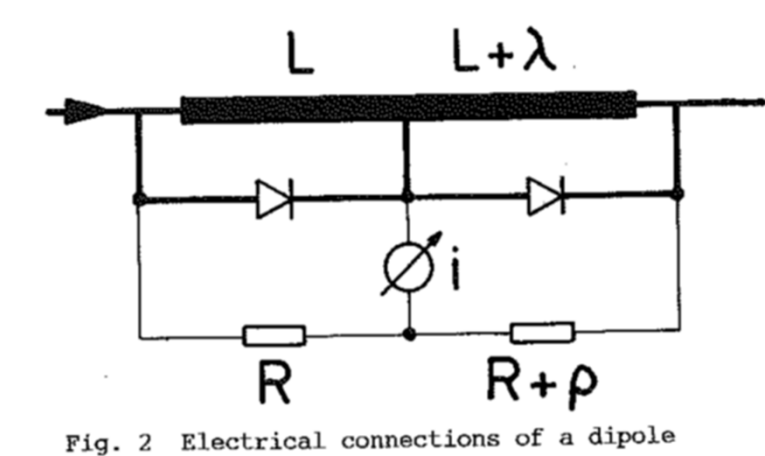
Staying within 20 Volt for the maximum voltage at the power supply



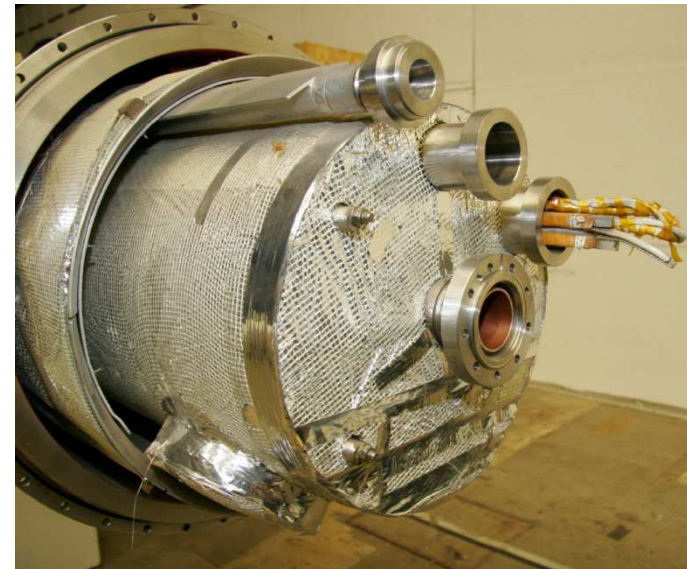
## 2) The HERA power supply presently located in HERA hall West.

Voltage of HERA power supply	-300 to 500	Volt
forward voltage threshold of cold diodes	~ 2.5	Volt

In the case of the HERA power supply (when transferred to hall North) the limitation of the modulation frequency does not come from a limitation in the available voltage, but is due to the **threshold voltage** of the **cold diodes** in the HERA dipoles.



The diodes protect the coils in case of a quench



Location of cold diode package



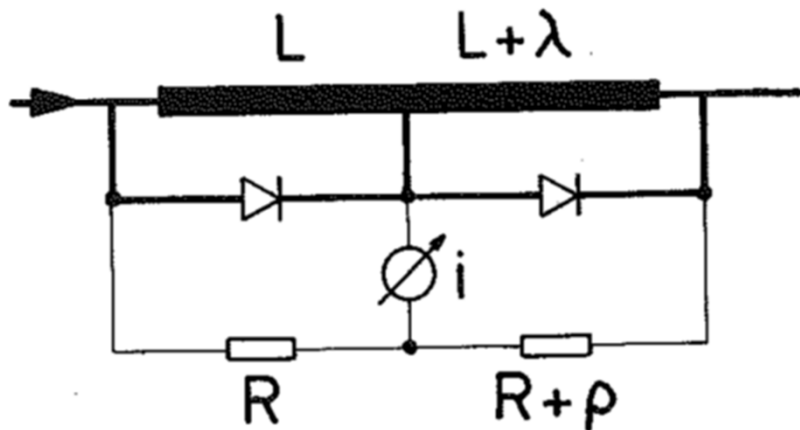


Fig. 2 Electrical connections of a dipole

The diodes will get conductive for forward current at a threshold voltage of  $\sim 2.5$  Volt.

When approaching this threshold, one diode will get conductive before the other -due to the scatter in threshold values- which will lead to an imbalance in the bridge.

The quench protection system will react as for a quench:

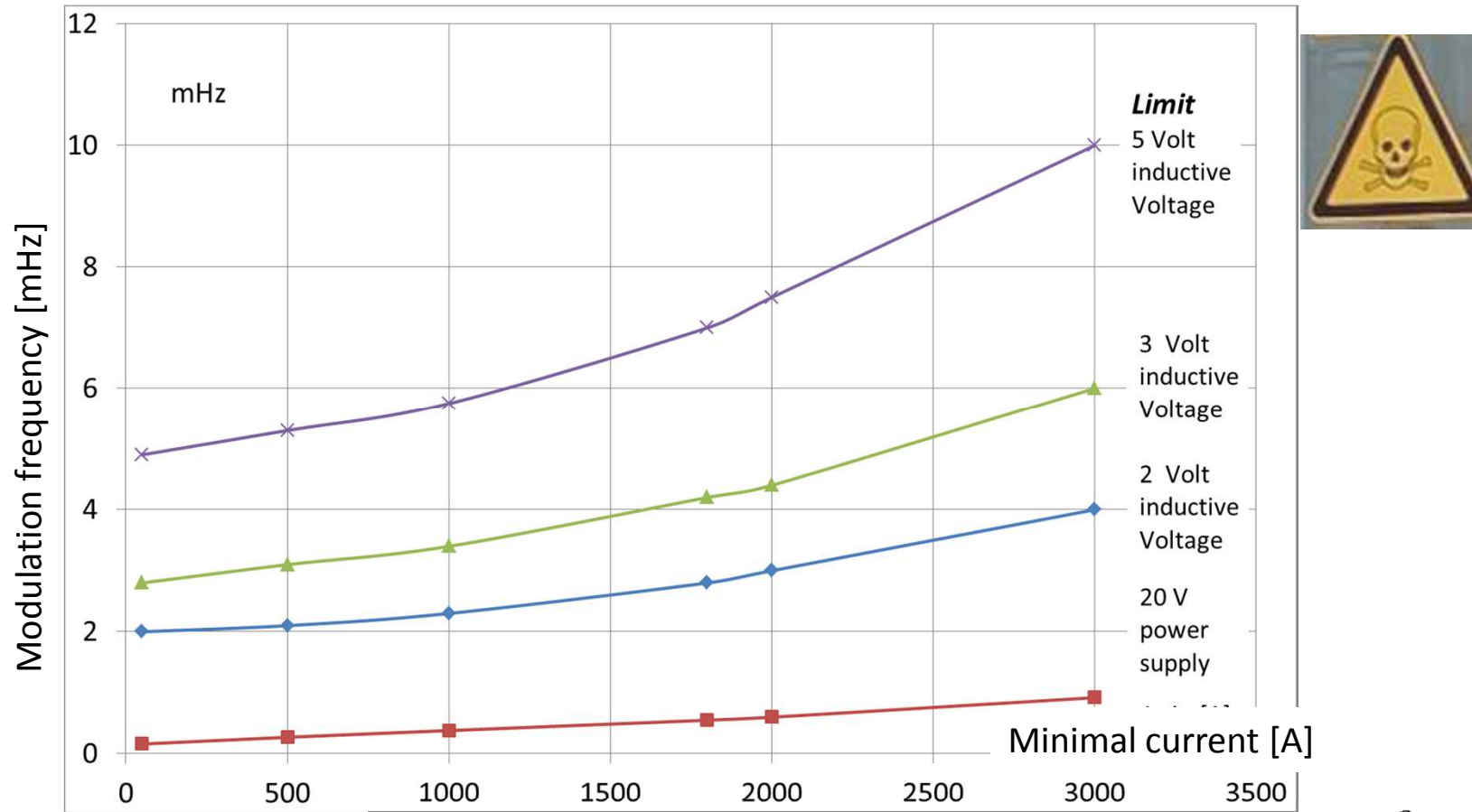
The heaters on the coils are fired, to make the coil normal conducting and dissipate the heat

The power supply is switched off and dump resistors are switched into the current loop

***Obviously this must be avoided.***

As in the case of the 20 Volt power supply the modulation frequency can be increased by raising the minimal current for the HERA power supply.

The plot shows the dependence of the modulation frequency on the minimum current with the inductive voltage across a dipole as a parameter.



Field errors due to persistent and eddy currents are  $<10^{-3}$  above 1600 A up to ramp rates of 50 A/sec

*It should be mentioned , that according to an estimate of Hans-Joerg Eckoldt from the MKK group responsible for the power supplies in the DESY accelerator division the transfer of the HERA power supply to hall North would constitute quite an effort and require ~200000 Euro due to the electrical infrastructure needed like transformers and cables.*

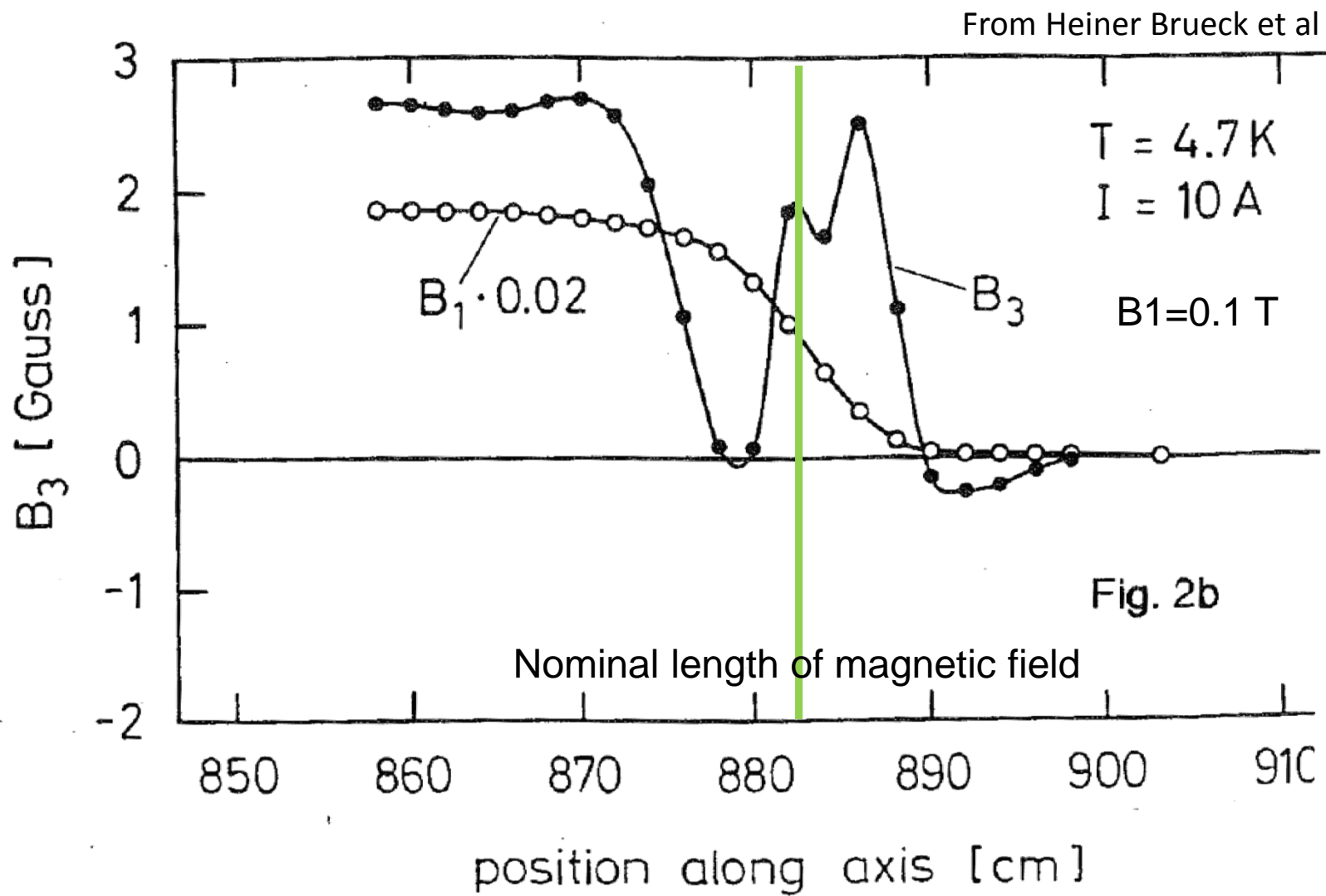
**Summary for  $\frac{I_{min}^2}{I_{max}^2}$  of 10%**

Heat generated in the magnet coils due to eddy currents

frequency [mHz]	Uind dipole [Volt]	di/dt max [A/sec]	$\Delta$ heat dipole [Watt]	Total $\Delta$ heat string [Watt]	Power supply
0.6	0.4	7	0.02	0.4	20 Volt
2.8	2	34	0.5	10	HERA
4.2	3	50	1	20	HERA
7.0	5	84	3	60	<b>Limit</b>

**End**

# Backup slides

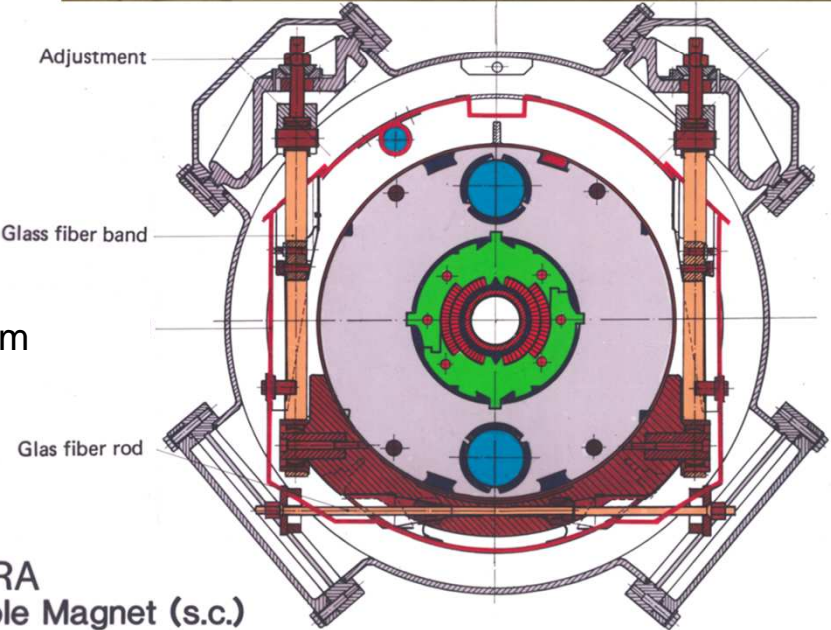




**HERA cryogenic plant:** 3 cold boxes with 6.3 kW at 4.3 K  
20 kW at 40 kW



radius of curvature of coil and beam pipe: 585 m  
deviation from straight in the middle of magnet: 16.65 mm



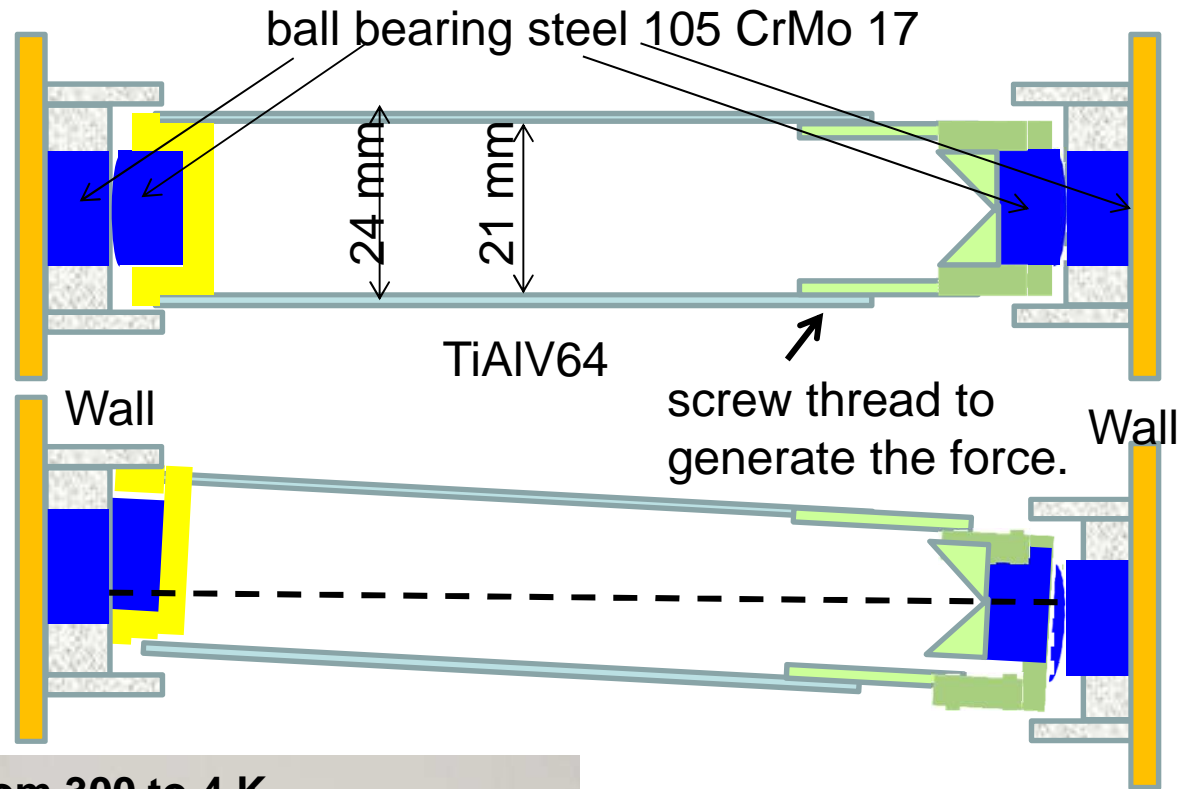
HERA  
Dipole Magnet (s.c.)



The problem to compensate the shrinkage of the cold mass was solved by G. Meyer by using the section of a sphere, which rolls with the motion of the cold mass.

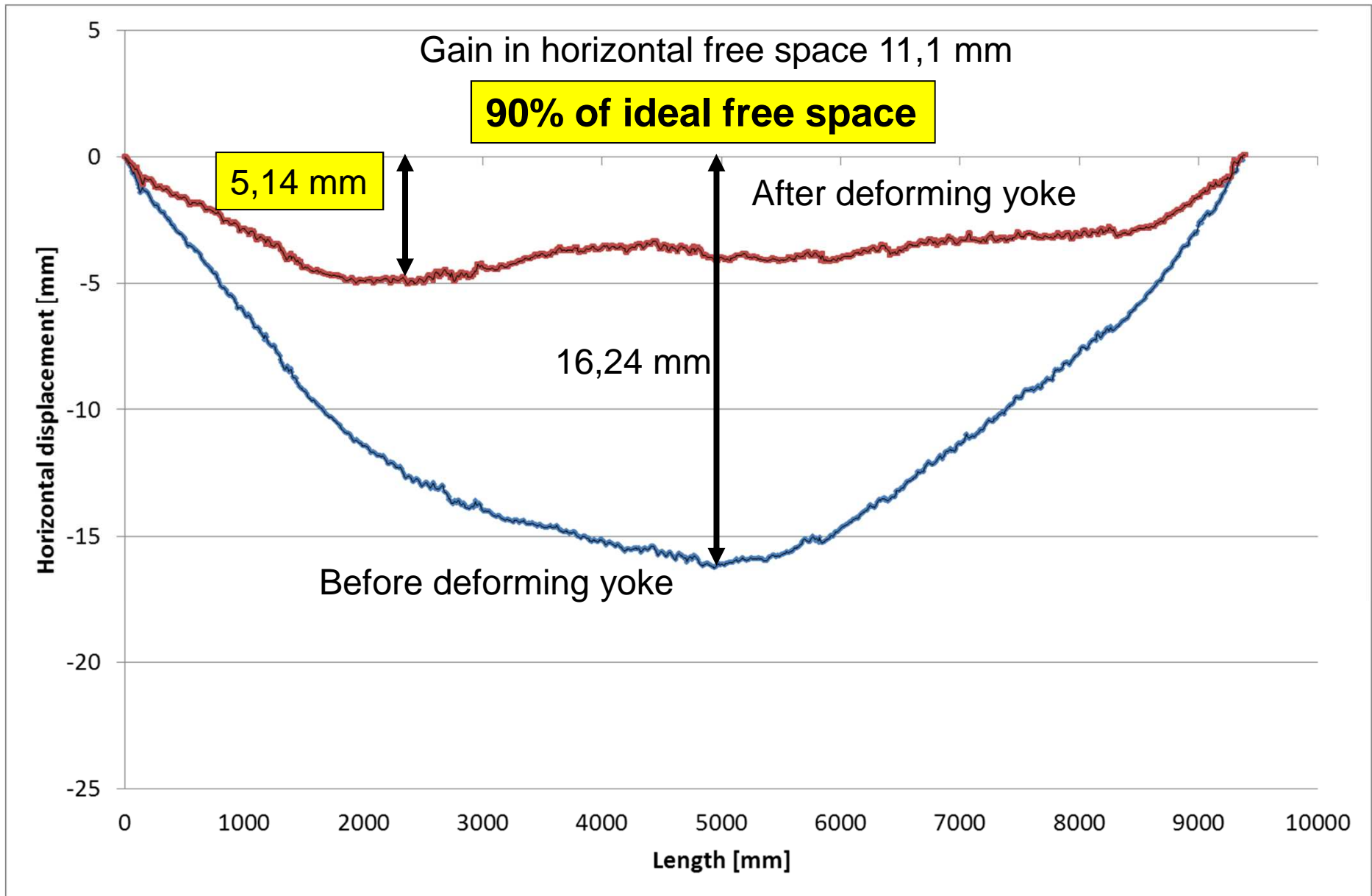
**Low heat flow  
pressure prop**

The distance between warm and cold wall does not change during roll except for a thermal shrinkage of the sphere



calculated thermal flow from 300 to 4 K  
~1 Watts per prop

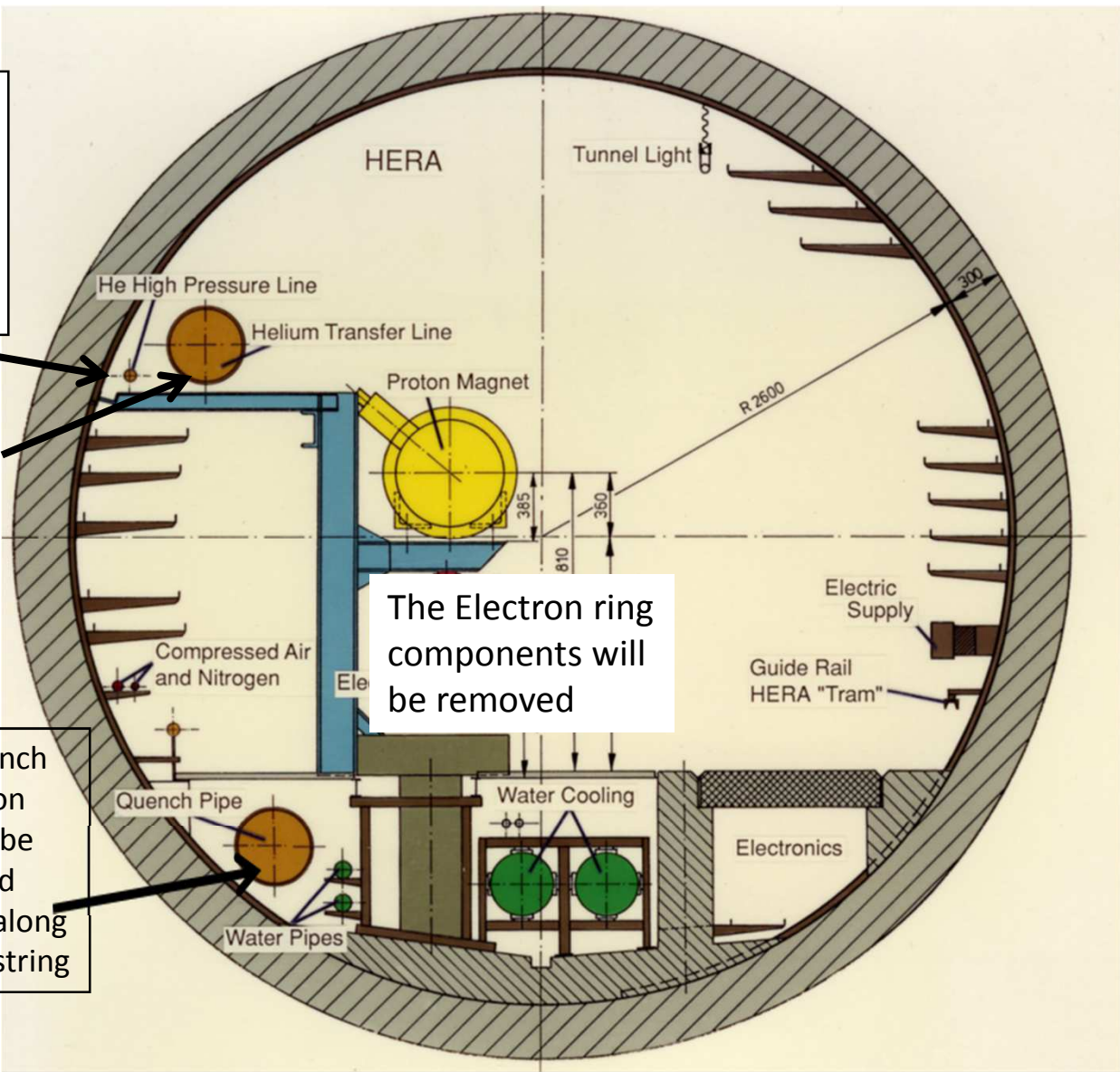




A new high pressure line will have to be installed along the ALPS II string to operate the Kautzky valves

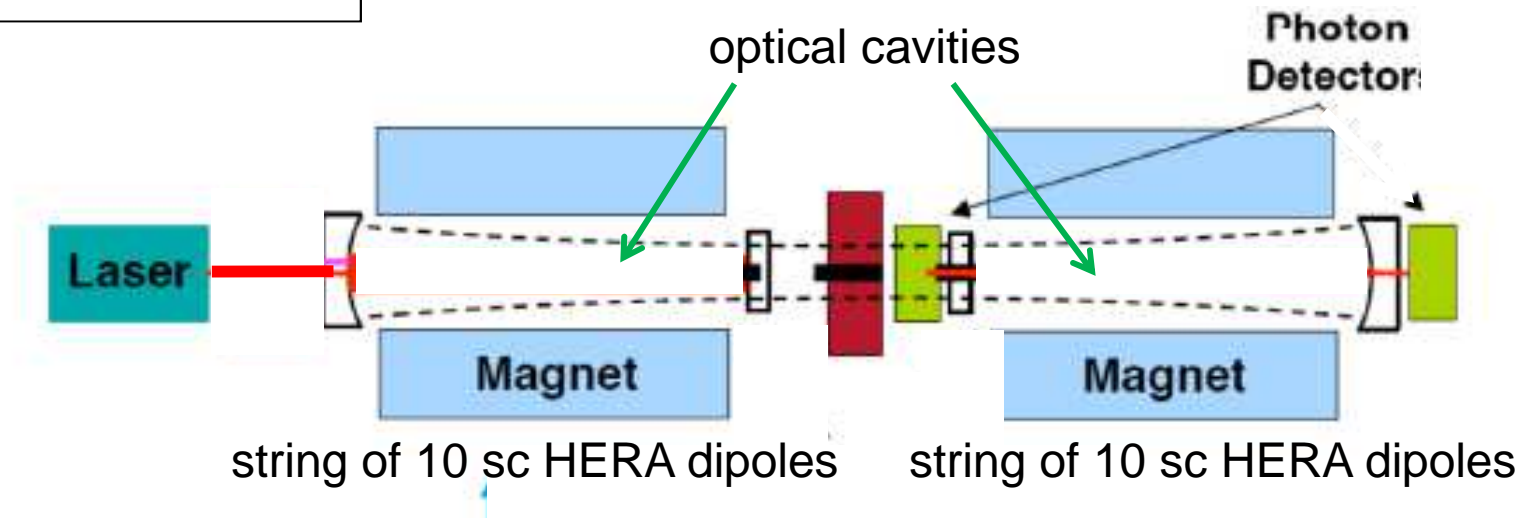
The helium transfer line stops at the cryo boxes

A new Quench gas collection pipe has to be installed and connected along the ALPS II string

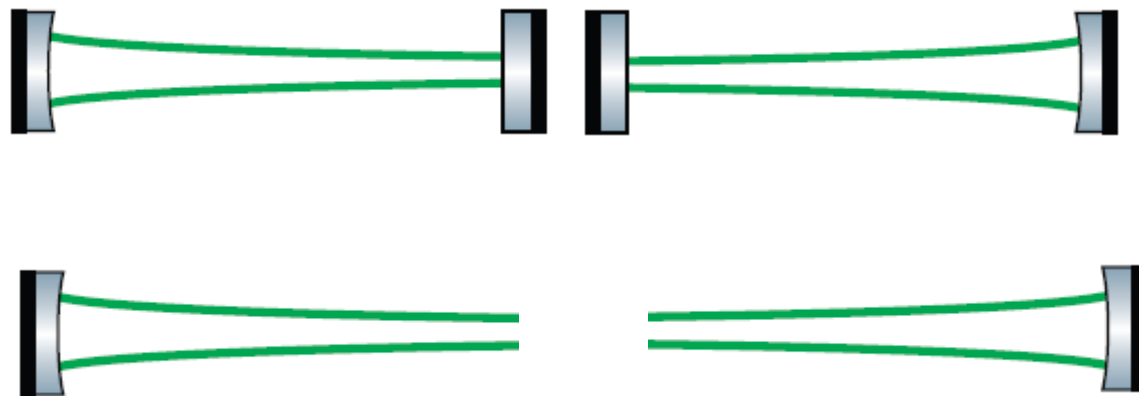


The Electron ring components will be removed

Principal concept  
of ALPS II

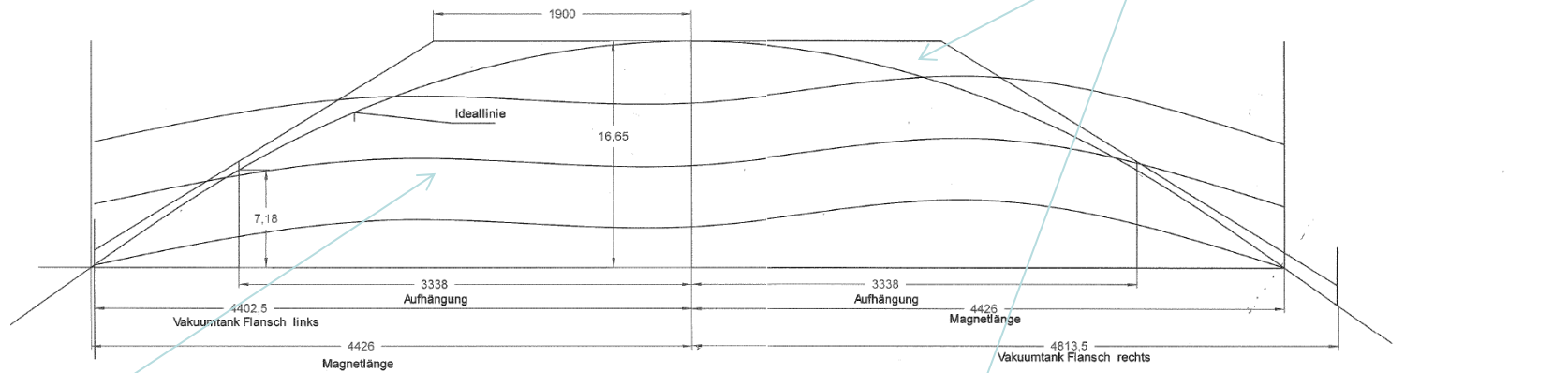


Picture from P.Sikivie, D.B.Tanner, and Karl van Bibber arXiv:hep-ph/0702298v1



center of the beam pipe along the magnet  
calculated by G. Meyer

undisturbed



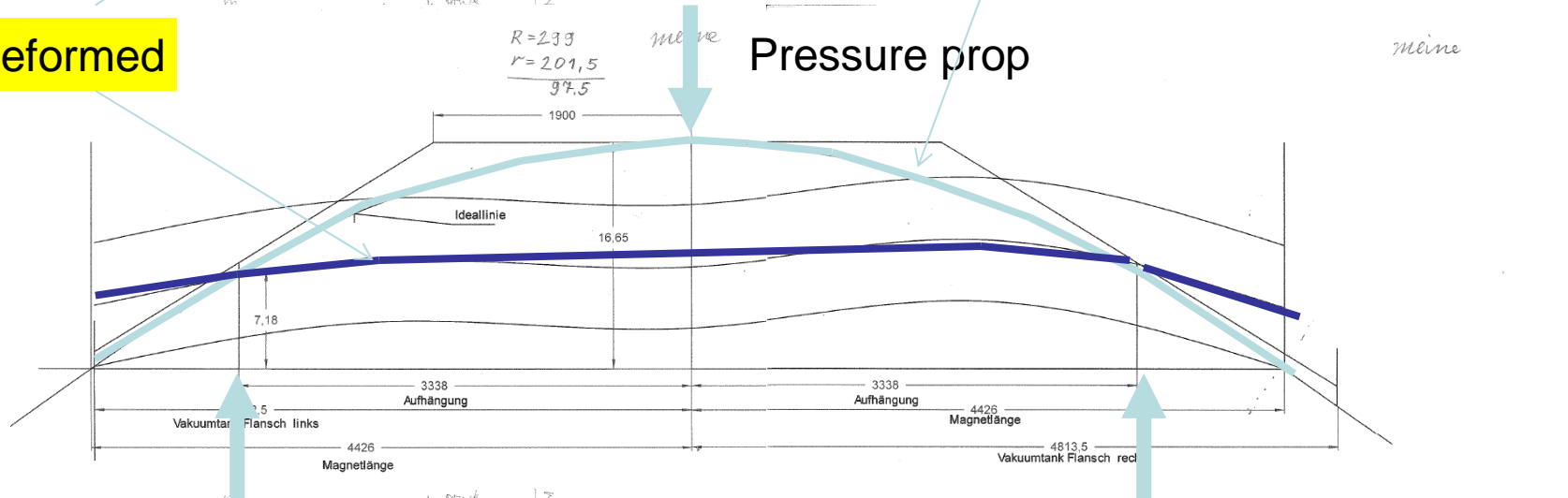
deformed

$$R = 239$$

$$r = 201,5$$

$$\frac{r}{R} = 97,5$$

Pressure prop



Pressure prop

Pressure prop

Total reduction of horizontal free space  
after cool down to 4 K: ~0.7 mm

# The new suspensions

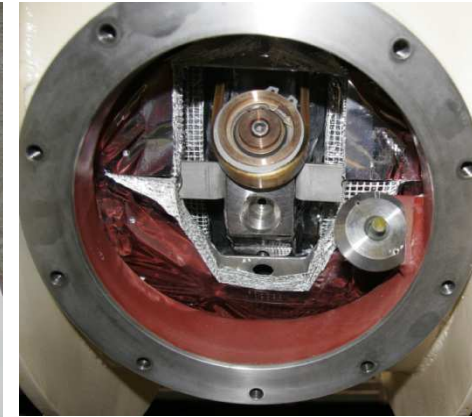
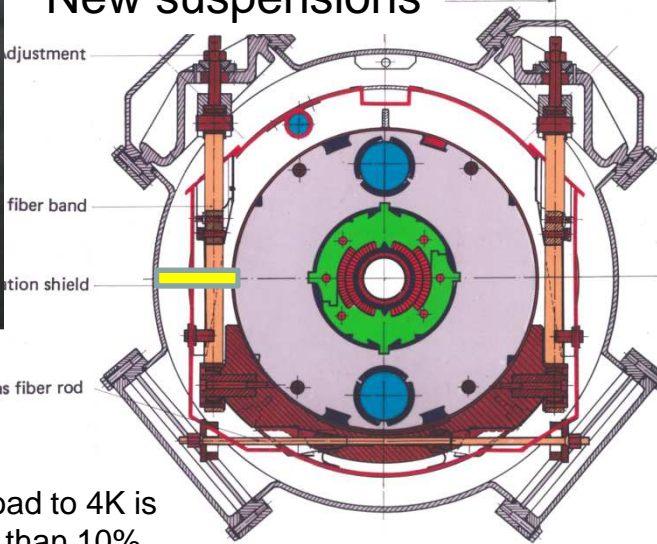


The original suspensions

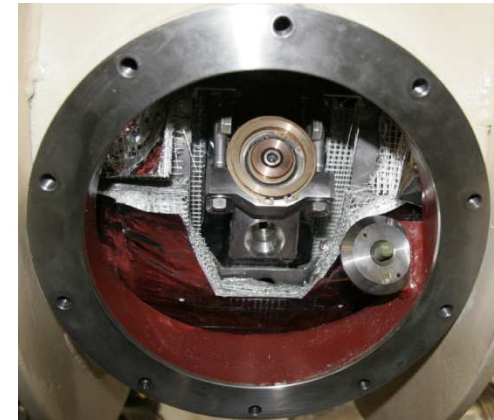
Increase of heat load to 4K is 0.25 Watt i.e. less than 10% of the pressure props



New suspensions



The G10 support loop is replaced by 1mm titanium strips



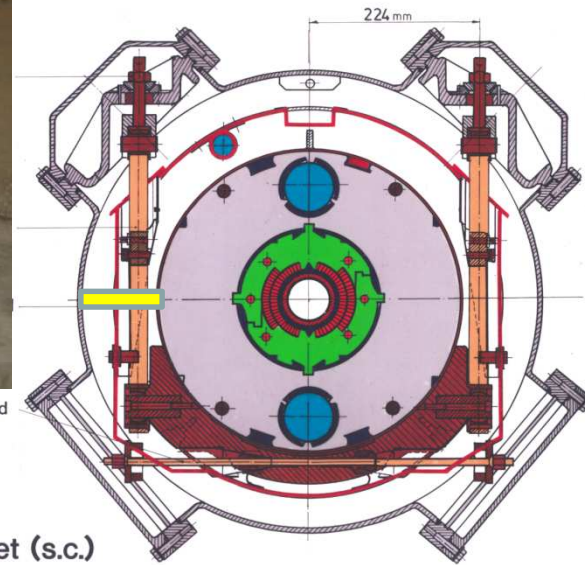
New tools were developed allowing to insert the pressure props properly with respect to position and angle



for the ends of the dipole

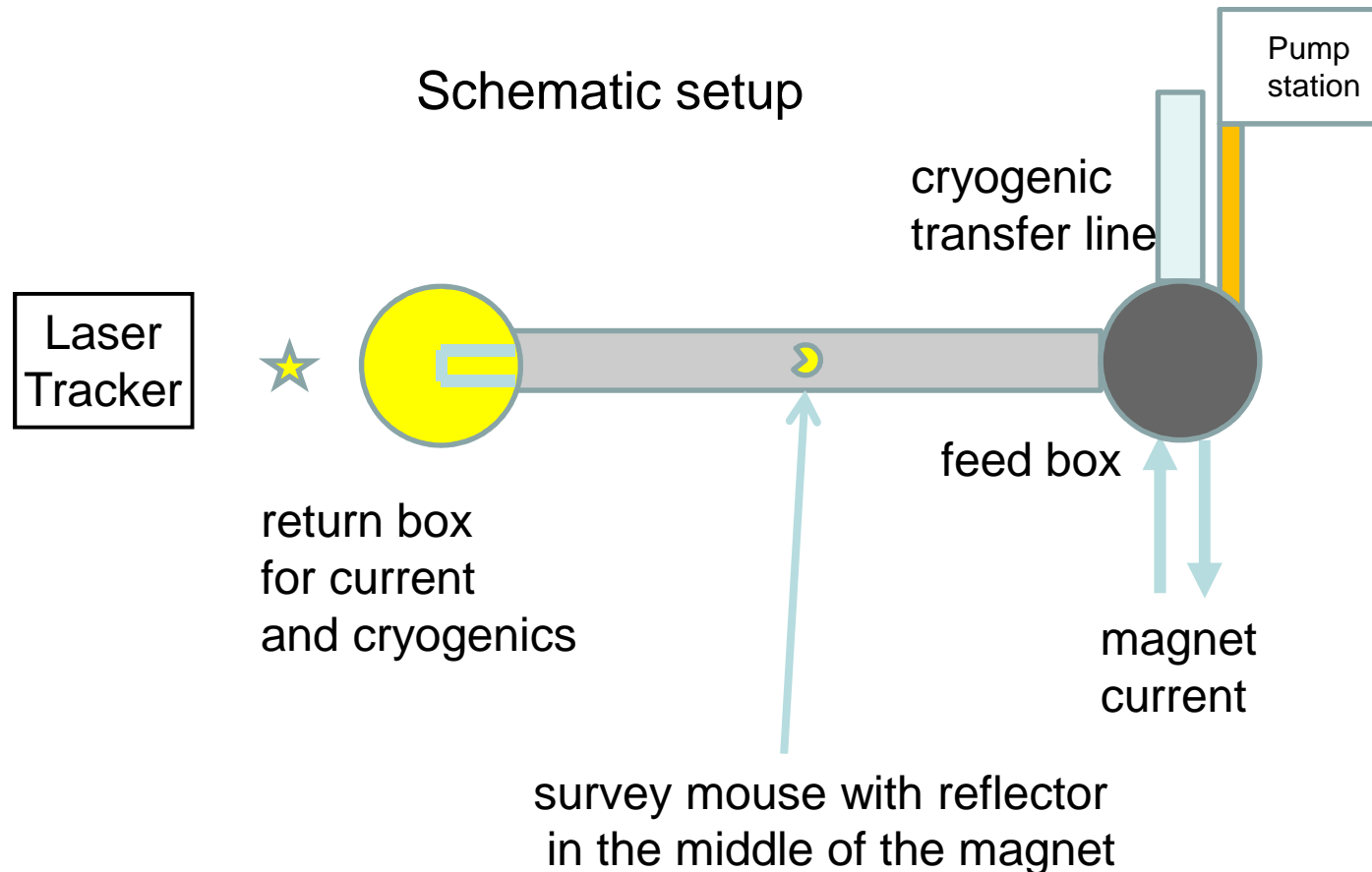


for the middle of the dipole





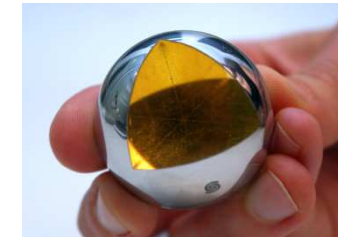
Before the operation of the dipole at the design current a measurement of the **movement of the beam pipe from room temperature to 4 K** was performed, inserting a survey 'mouse' into the beam pipe in the middle of the magnet.



## The survey mouse



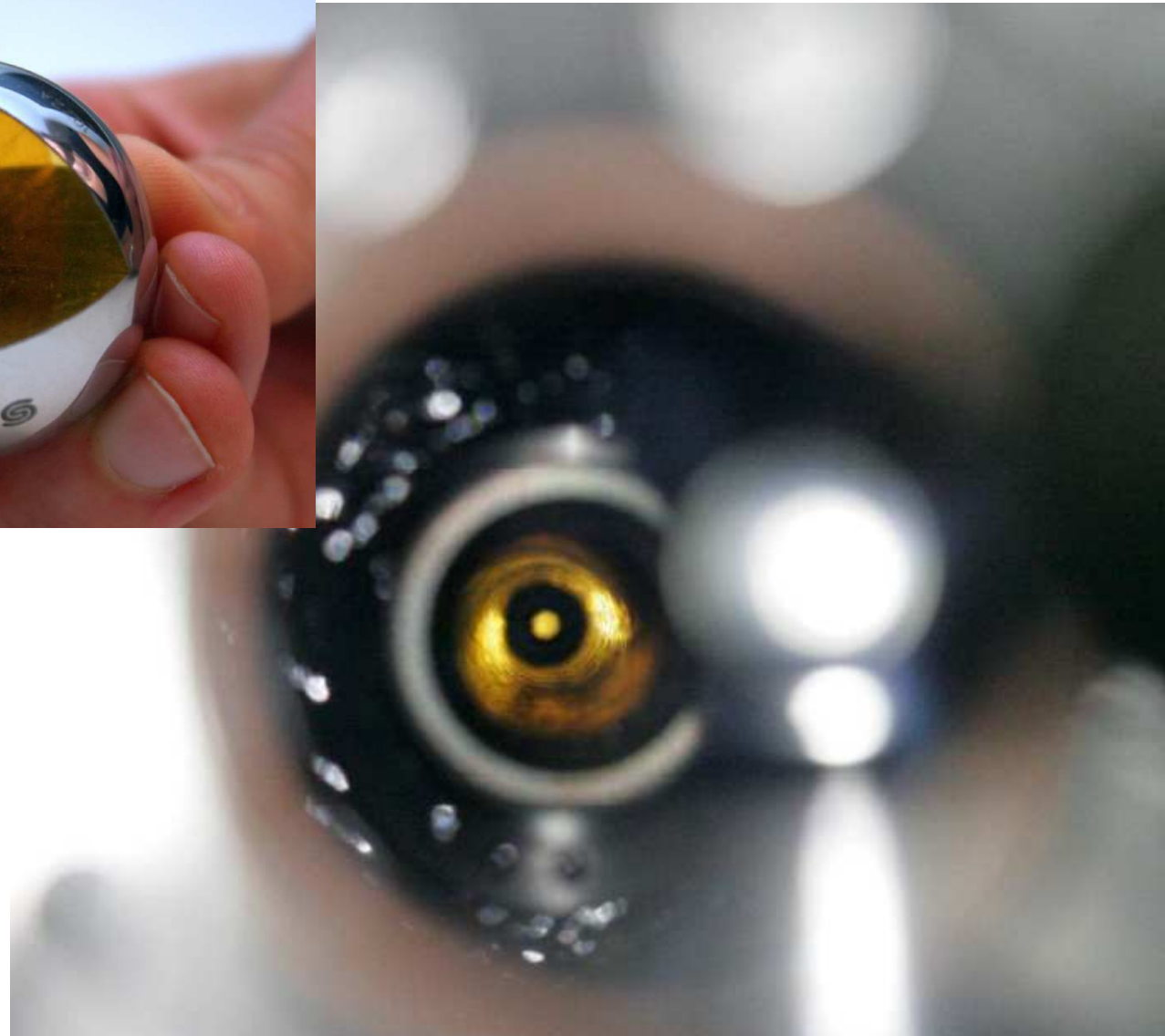
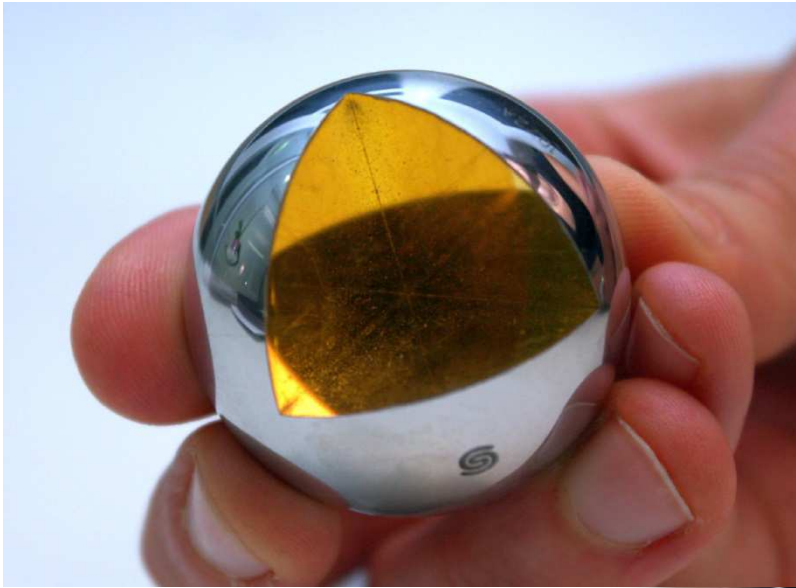
**Older picture in the Reemstma hall**



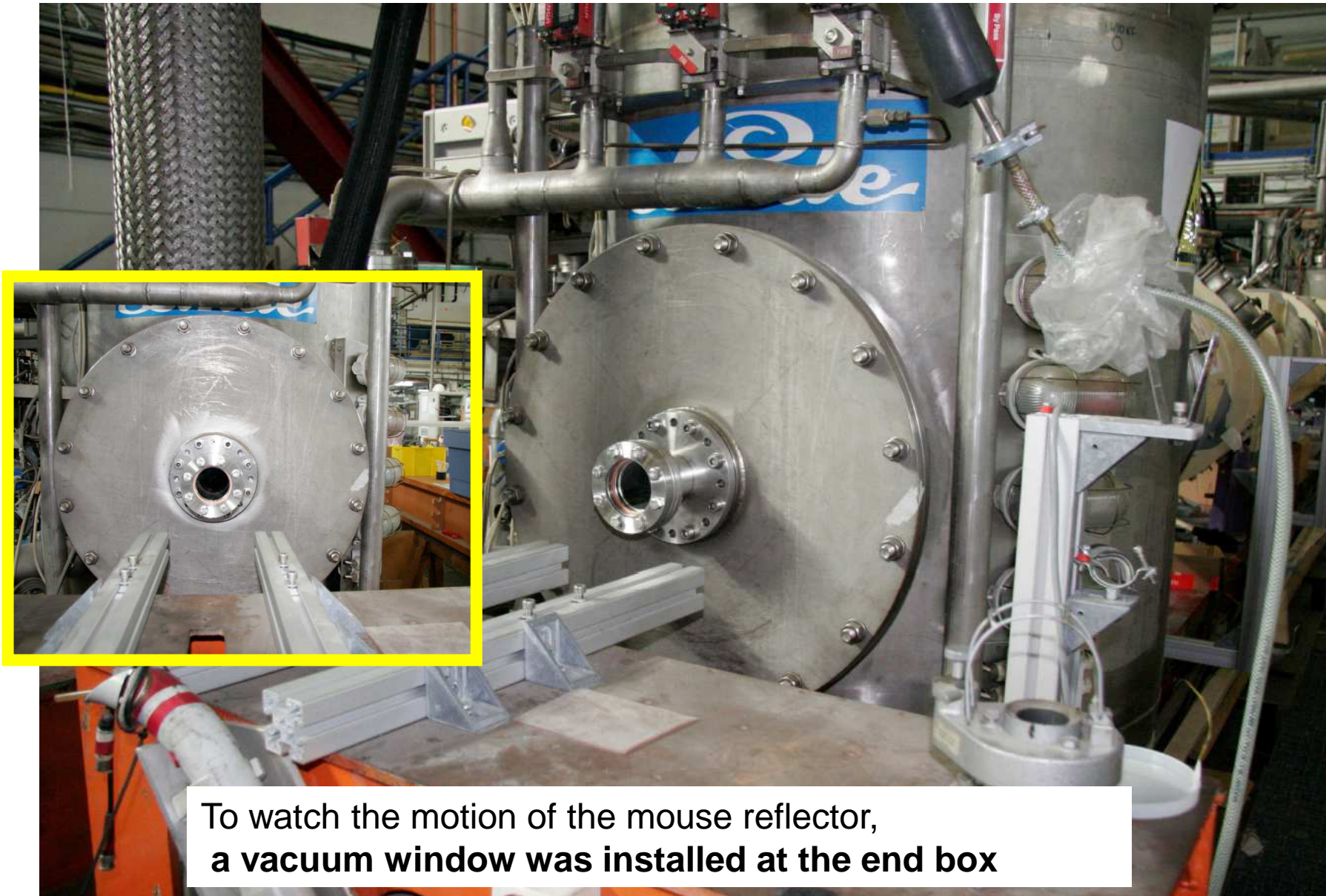
reflector



The reflector is missing in the picture. It is attached to the mouse later



A view into the beam pipe showing the reflection from the mouse in the middle of the magnet when shining with a flash lamp into the pipe.



To watch the motion of the mouse reflector,  
a vacuum window was installed at the end box

**Result:**

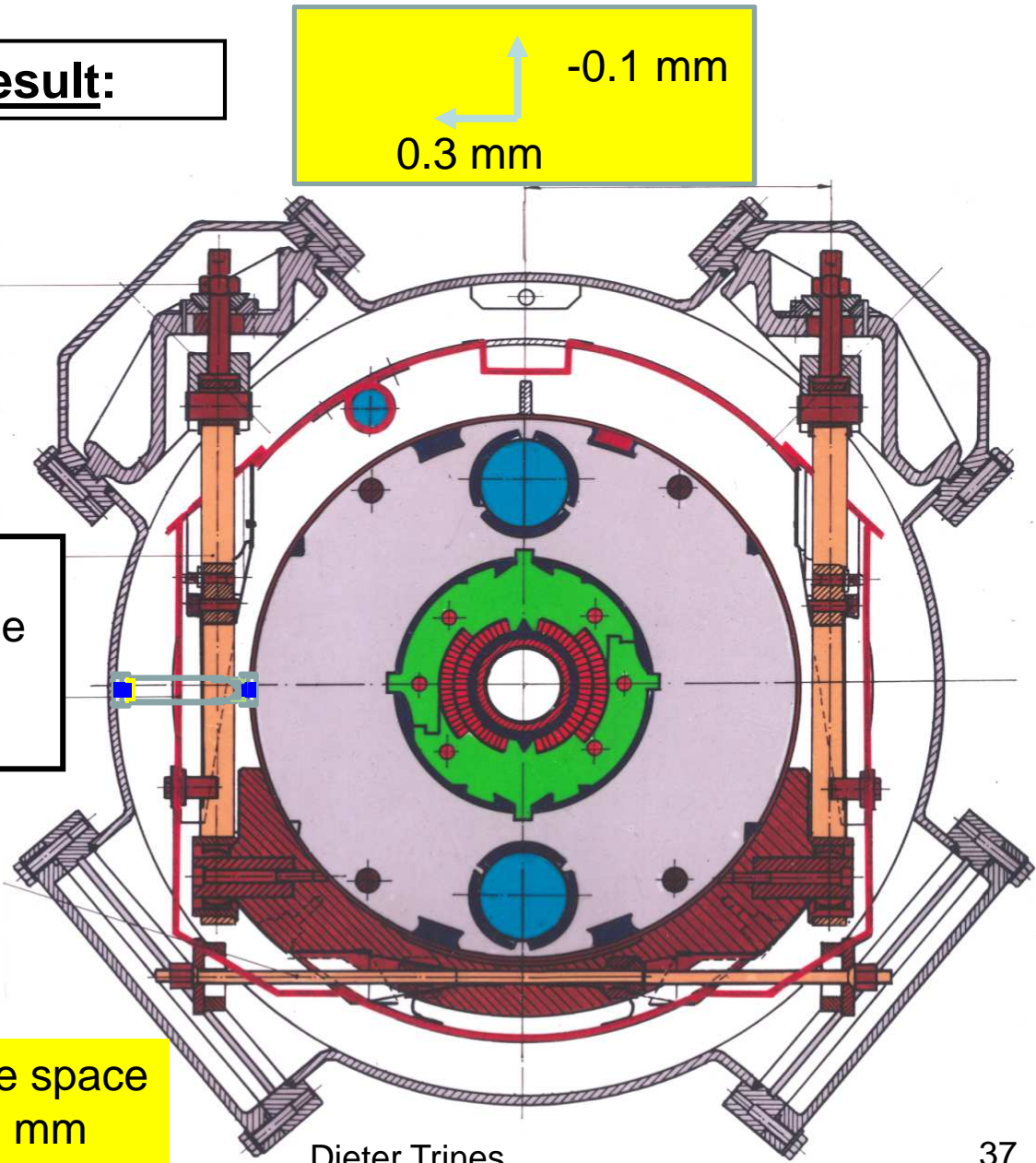
0.3 mm  
-0.1 mm

The horizontal motion is expected due to the shrinkage of the pressure prop and the magnet iron

Adjustment

Glas fiber rod

Total reduction of horizontal free space after cool down to 4 K: ~0.7 mm



Dieter Trines

**The additional heat flow via the supports to the shield and the yoke has to be kept within acceptable limits!!**

From HERA 1986-08 we have the values for the HERA ring

Heat load at 4K [Watt]		Heat load at 40-80 K[Watt]	
Dipole	Quadrupole	Dipole	Quadrupole
3.7	8.0	21.4	38

The heat load on the **shield** of **100 m HERA** was **~320 Watt**

For ten dipoles ( i.e. 100m) without modification it would be 214 Watt

**This allows for additional 10 Watts per dipole on the shield** to stay within the HERA heat load budget

The heat load on **4K** for **100m HERA** was **~ 60 Watt**

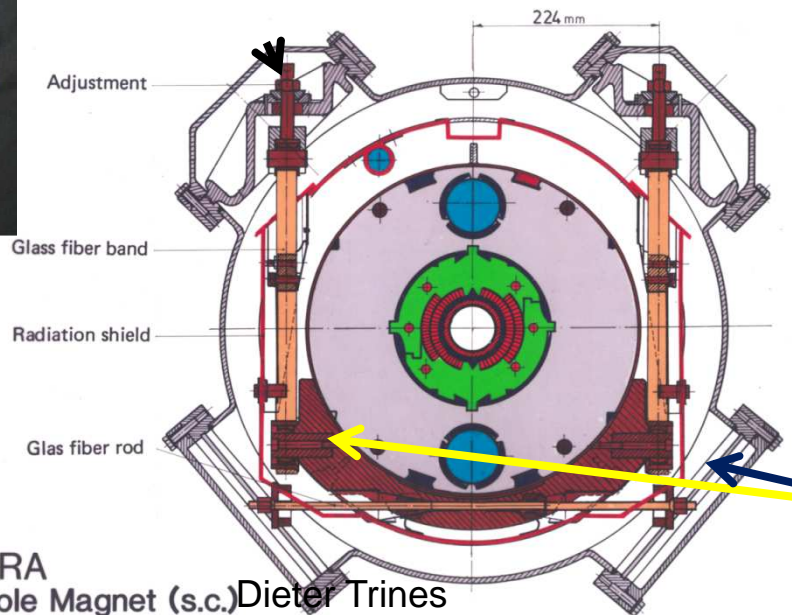
For 10 dipoles (i.e. 100m) without modification it would be 37 Watt

**This allows for additional 2.3 Watts per dipole on 4K** to stay within the HERA heat load budget or **~0.8 Watts per support**

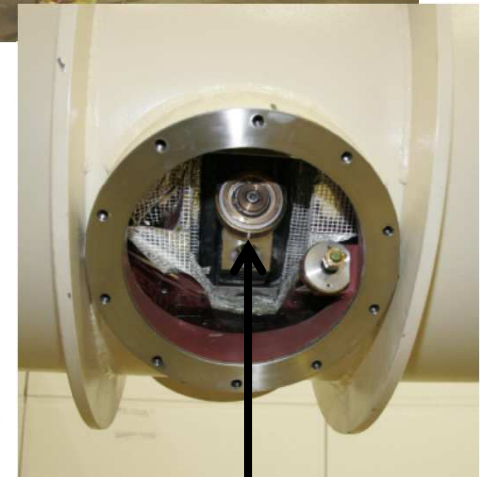
# The original suspensions



Suspension for cold mass and shield



HERA Dipole Magnet (s.c.) Dieter Trines



support pivots at the cold mass



Dieter Trines



$$I^2(t) = Ak + Ck * \cos \omega i * t \quad \text{where } Ak = \frac{1}{2}(Imax^2 + Imin^2) \text{ and } Ck = \frac{1}{2}(Imax^2 - Imin^2)$$

resistance of cable connection between magnet string and PS	$3 \cdot 10^{-3}$	Ohm
Inductance of single magnet	$58 \cdot 10^{-3}$	Henry
Inductance of ALPS II string	1.16	Henry
Voltage of power supply hall North	20	Volt
Nominal current for ALPS II string	5690	A
Ramp rate of string with 20 Volt power supply	2.6	A/sec
Time constant	387	sec
Inductive voltage per dipole in ramp	0.15	Volt
Inductance of HERA ring	25.85	Henry
nominal current of HERA	5600	A
Resistance of HERA ring	0.039	Ohm
Voltage of HERA in stationary state at 5600 A	218	Volt
Voltage of HERA power supply	-300 to 500	Volt
Time constant	663	sec
operational $di/dt$ for HERA ramp	15/ -5.6	A/sec
total inductive voltage for HERA ramp	-388/ 145	Volt
Inductive voltage per dipole in ramp	-0.9/ 0.3	Volt
forward voltage threshold of cold diodes	~ 2.5	Volt