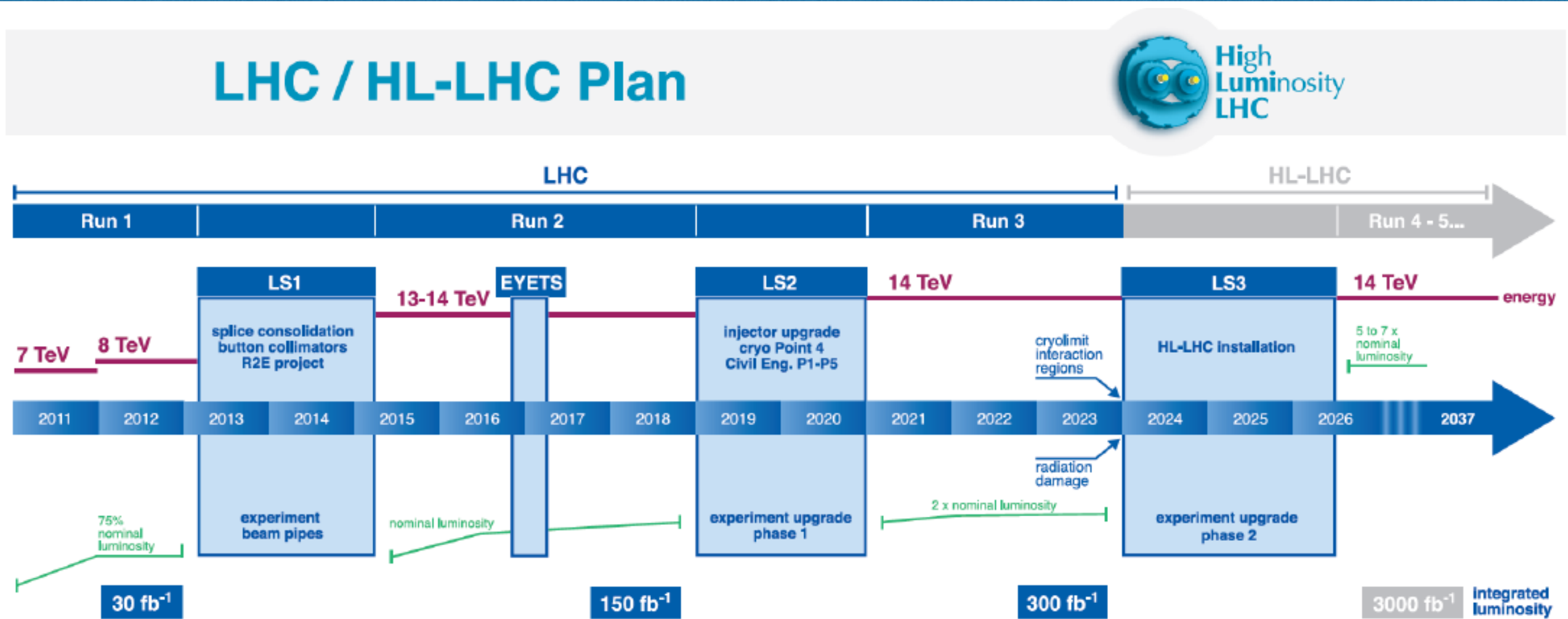


The LHC upgrades from a DTS Perspective

Doris Eckstein, DESY CMS group

Disclaimer:

concentrate on what we do at DESY
the list is not complete



LHC (Run 1-3) until 2023 : 300fb⁻¹, Luminosity 1-2 x 10³⁴ cm⁻²s⁻¹

HL-LHC starting 2026 : 3000fb⁻¹, Luminosity 5-7,5 x 10³⁴ cm⁻²s⁻¹

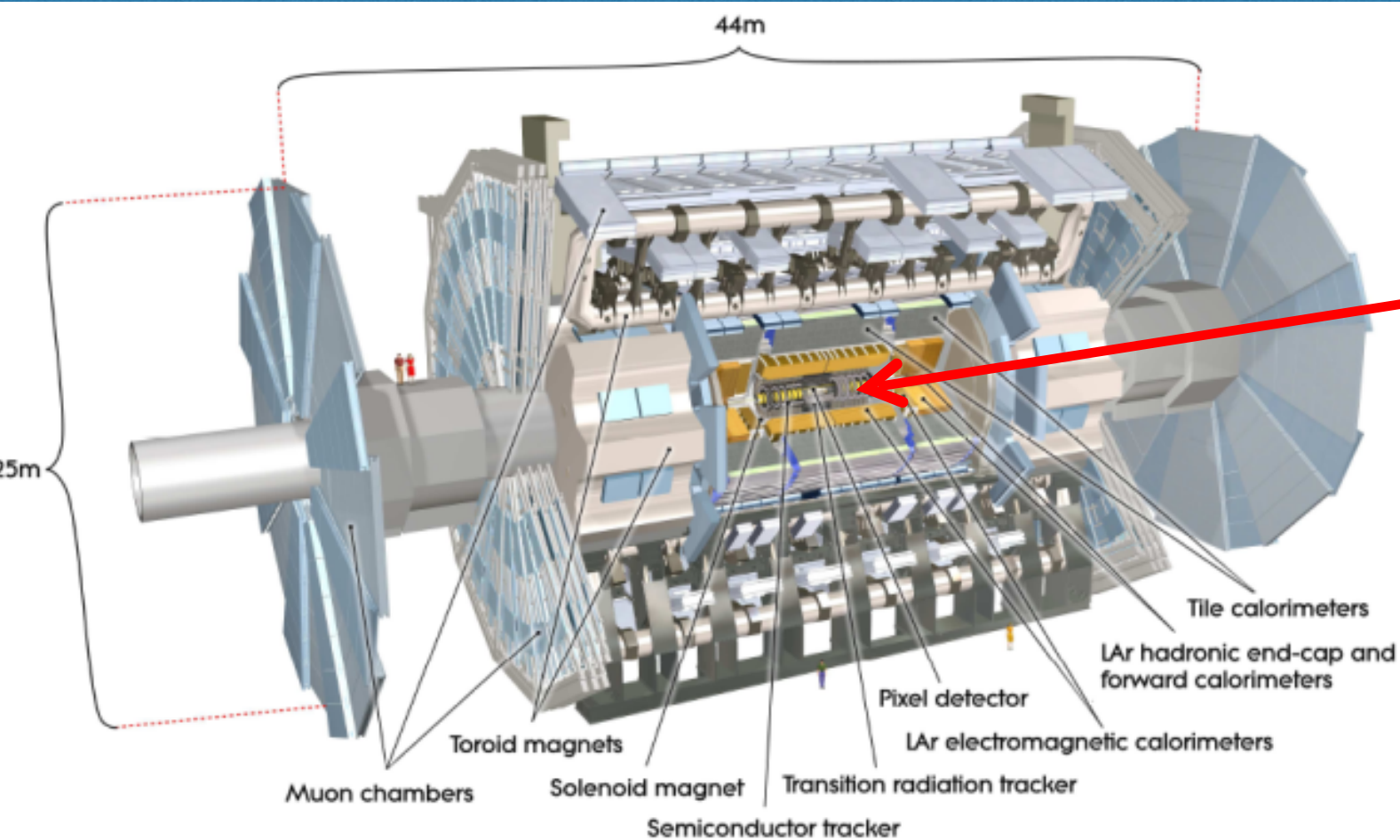
→ ~10 times higher trigger- and background rates

→ ~10 times higher radiation damage

Expect visible damage of the tracking detectors by end of Run 3

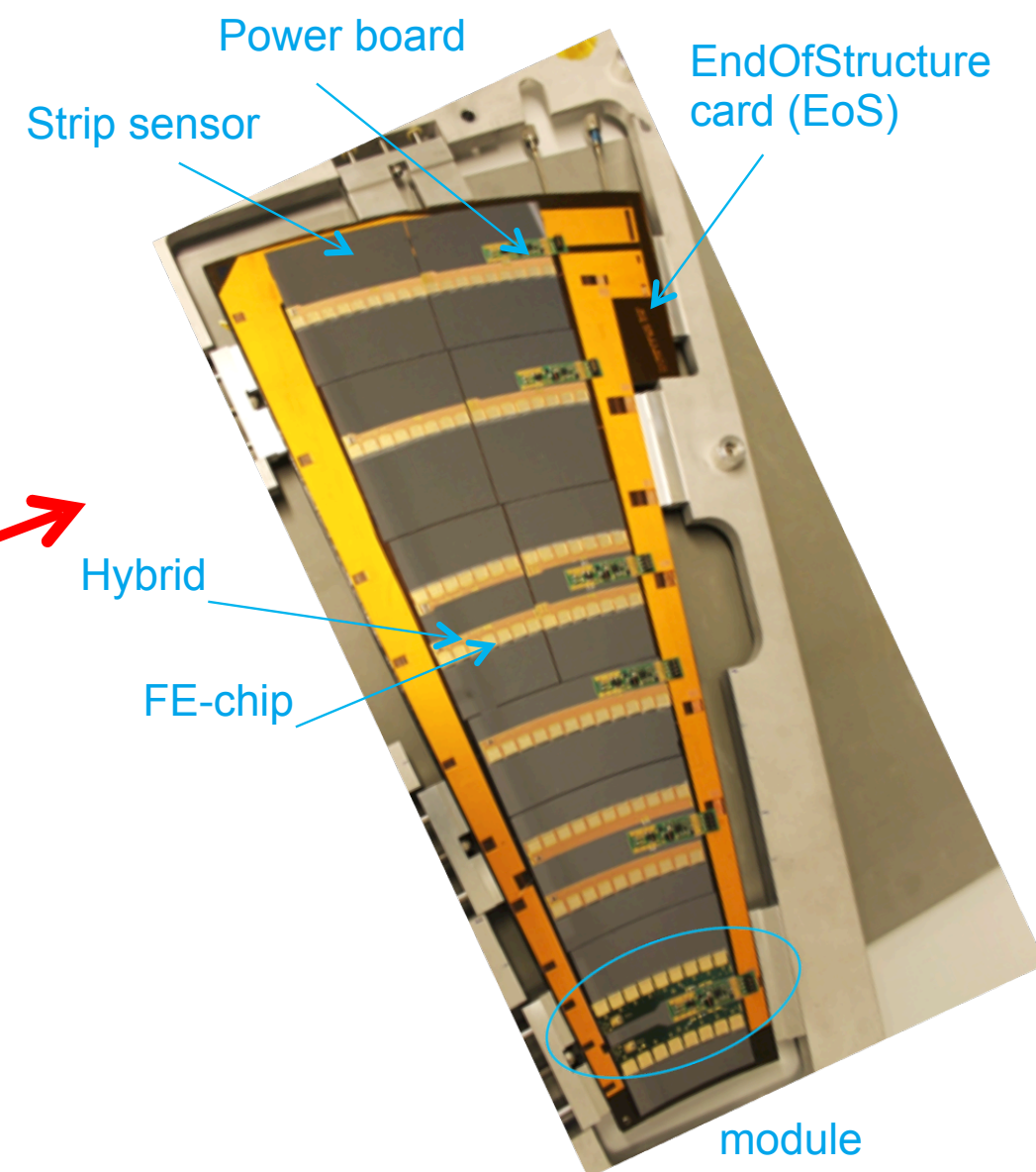
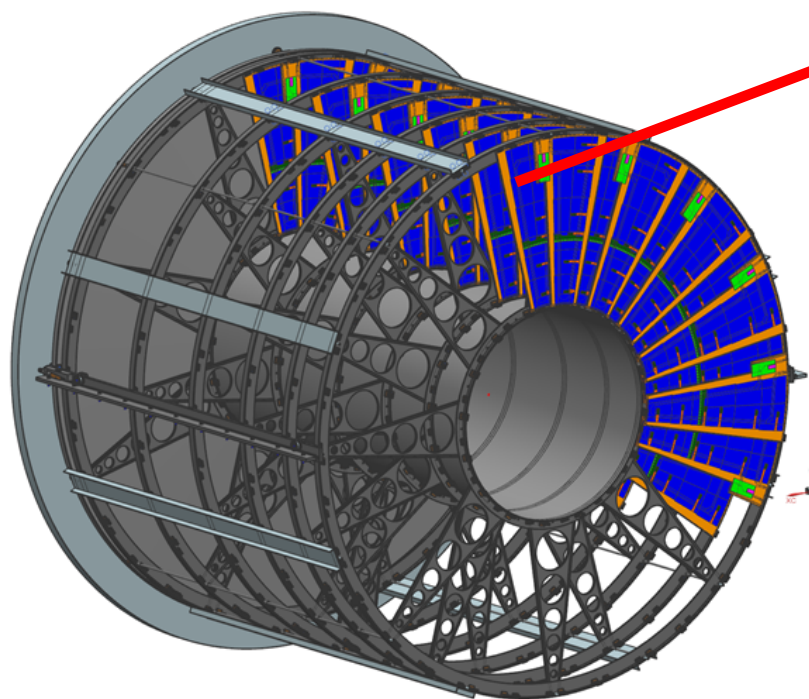
→ ATLAS and CMS need to build new Silicon-tracking-detectors for HL-LHC

ATLAS Detector: Phase 2 Outer Silicon Tracker

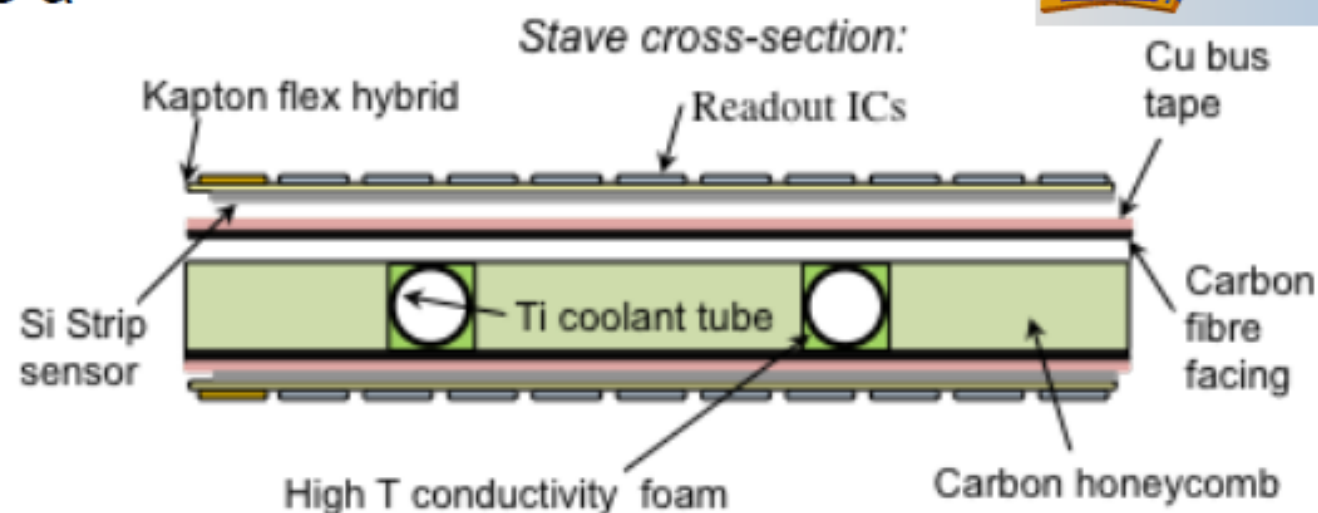
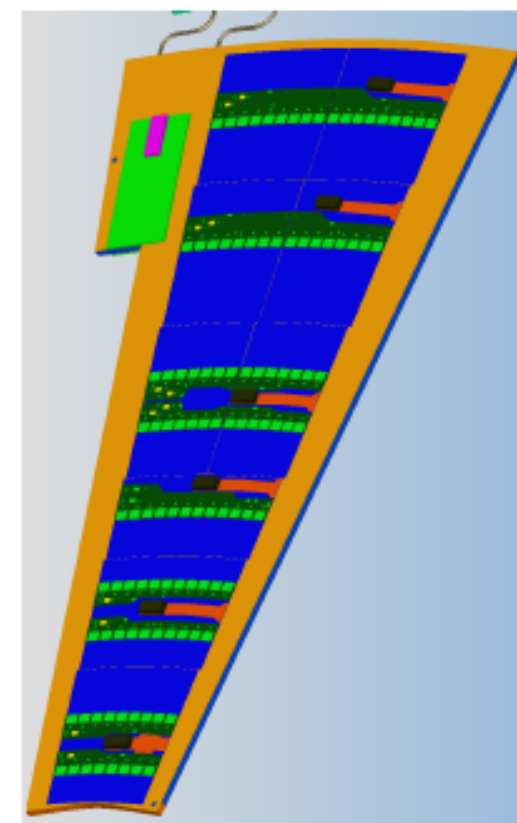


New ATLAS silicon tracker
~165 m²
~75M Channels

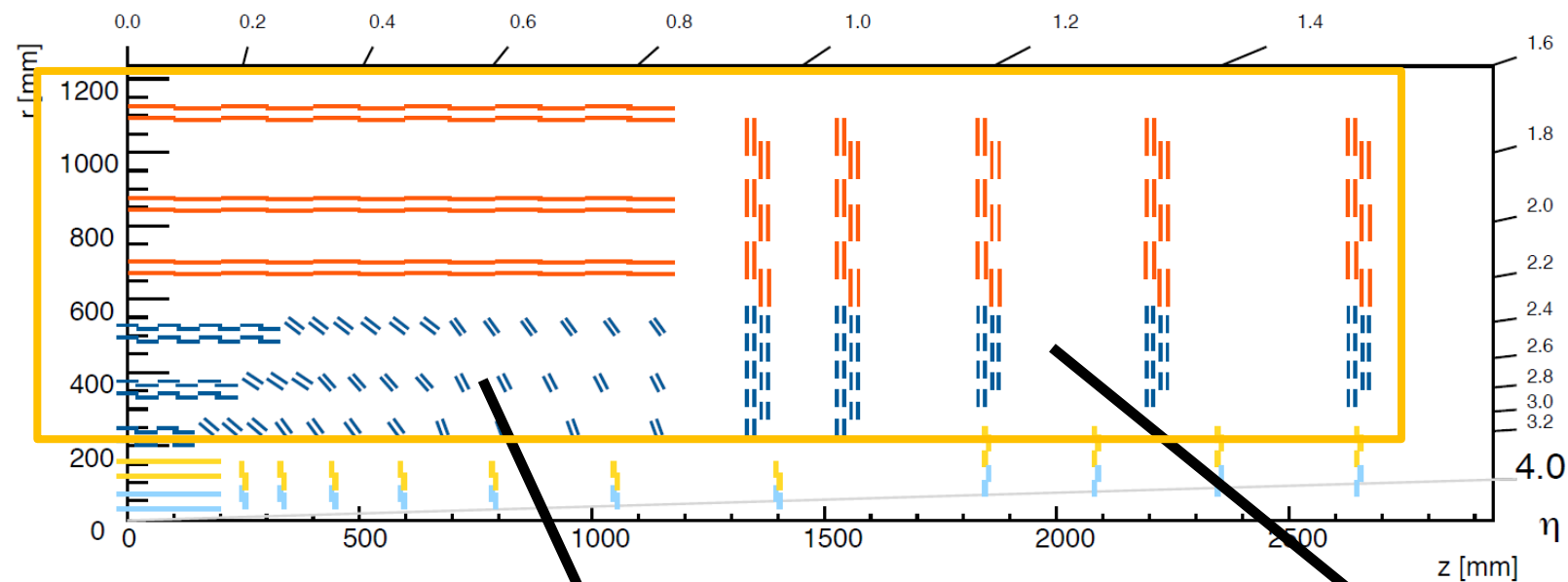
End cap : 6 disks
5000 silicon-sensor-
modules



- Double-sided layers with implemented stereo angle (52mrad)
 - Short (~2.5 cm) and long strips (~5 cm) with 74.5 μm pitch in barrel
 - End-Cap with radial strips of different pitch (6 different module designs)
- Stave/petal one object; top and bottom side read out separately
- Silicon Modules directly bonded to a cooled carbon fibre plate.
- Services integrated into plate including power control and data transmission.

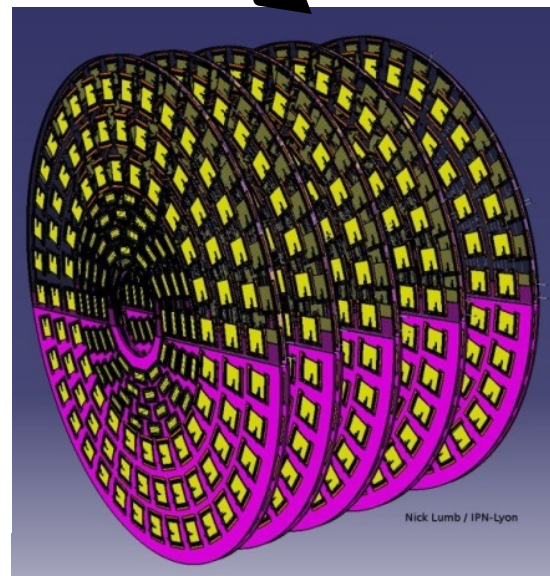
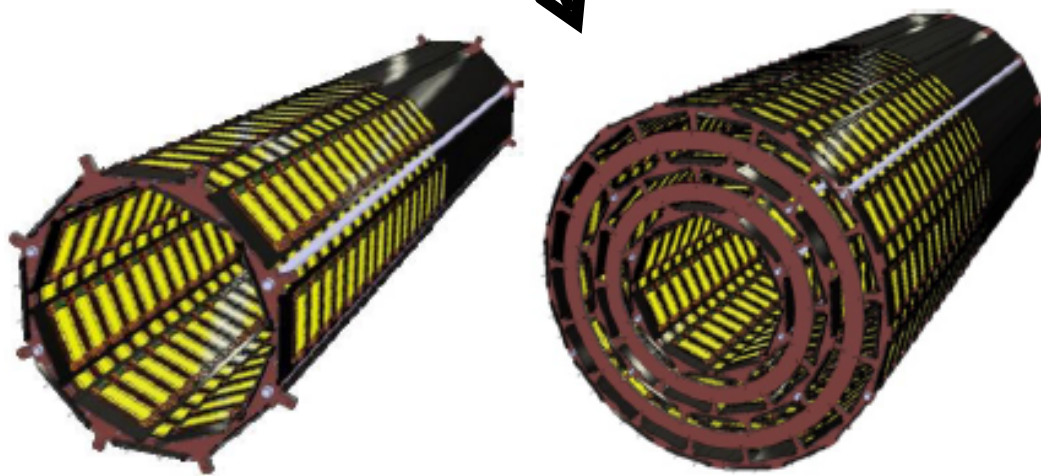


Outer Tracker

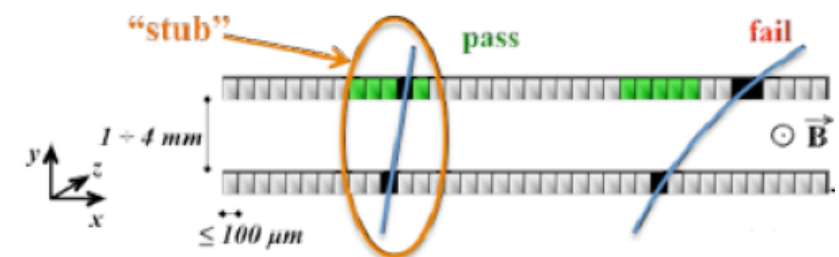


6 barrel layers
2x5 disks (Endcap)

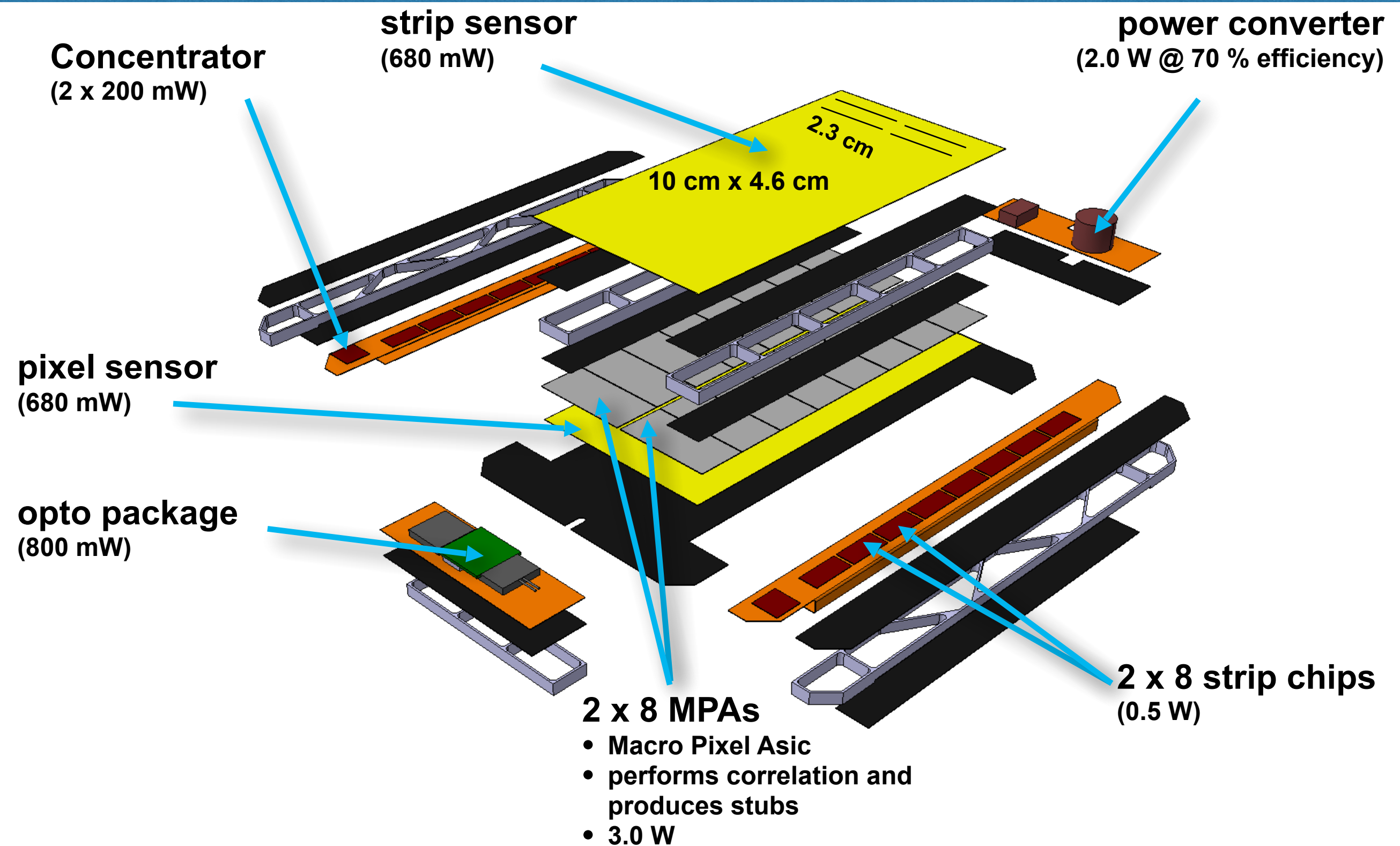
2 Module types :
double layer of silicon sensors
 $r > 60$ cm: **2Strip (2S)**
 $r < 60$ cm: **Pixel-Strip (PS)**



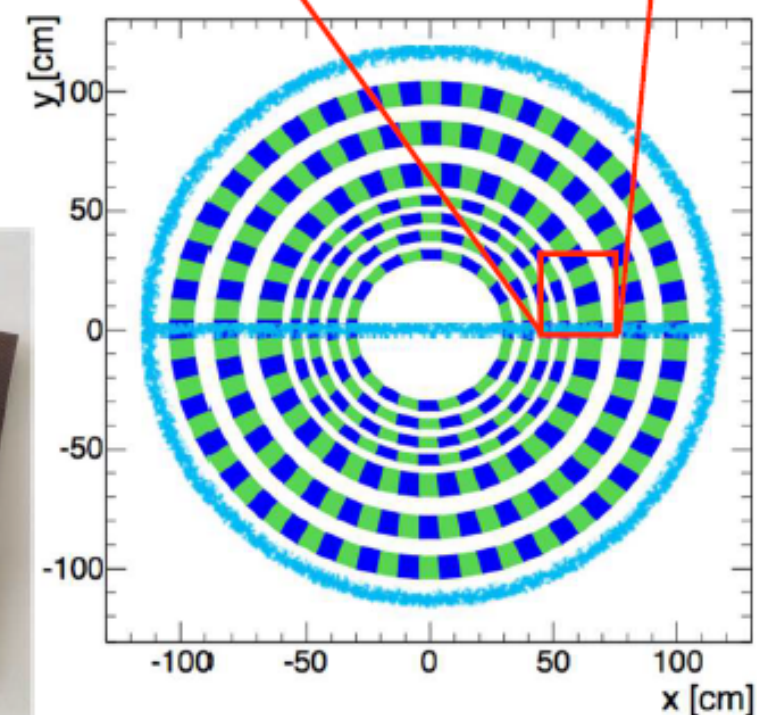
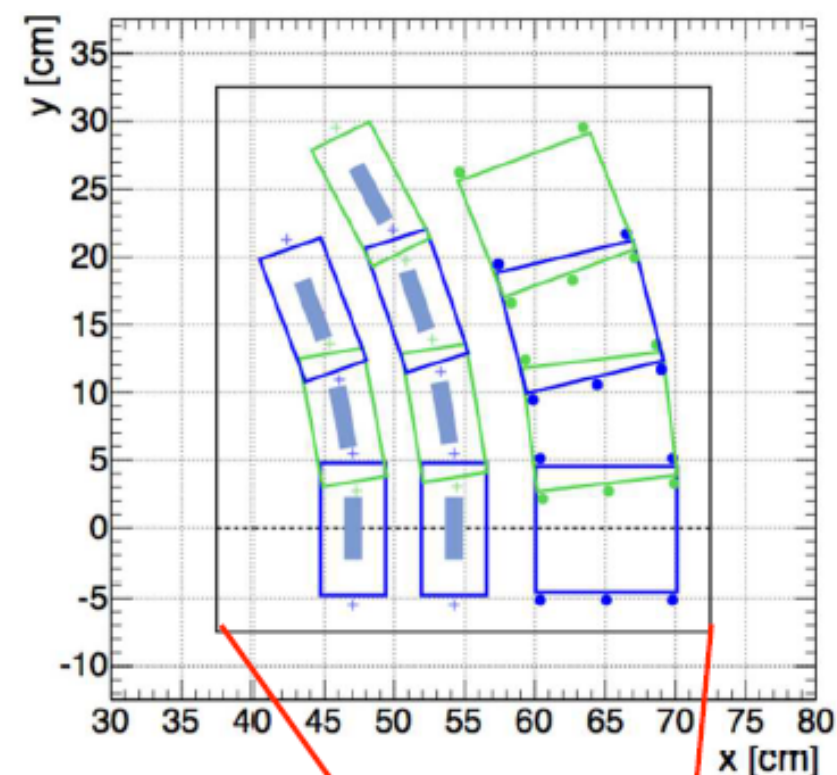
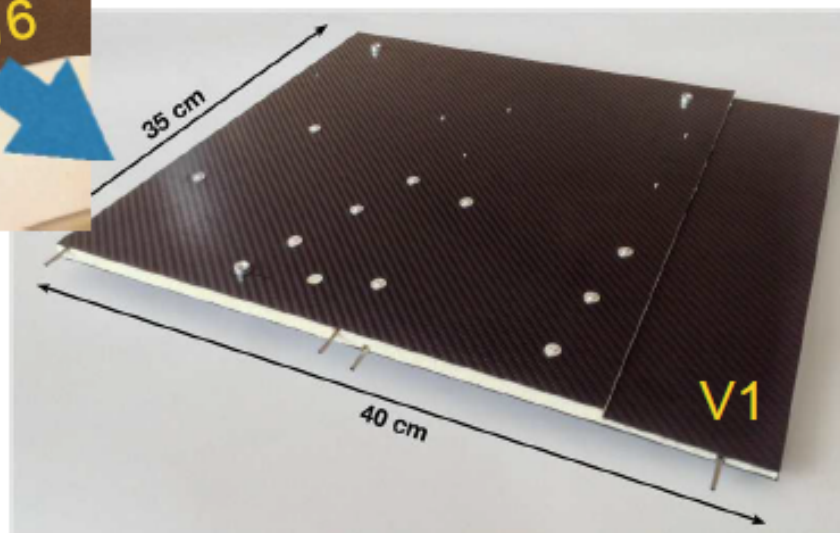
Radius ~ 110 cm
Length ~ 140 cm

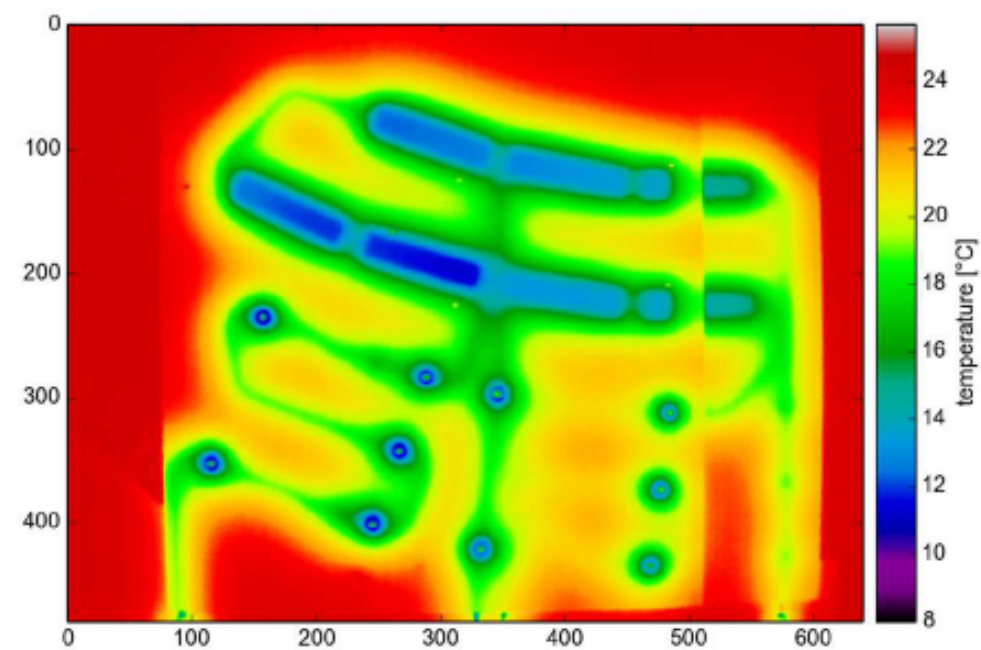
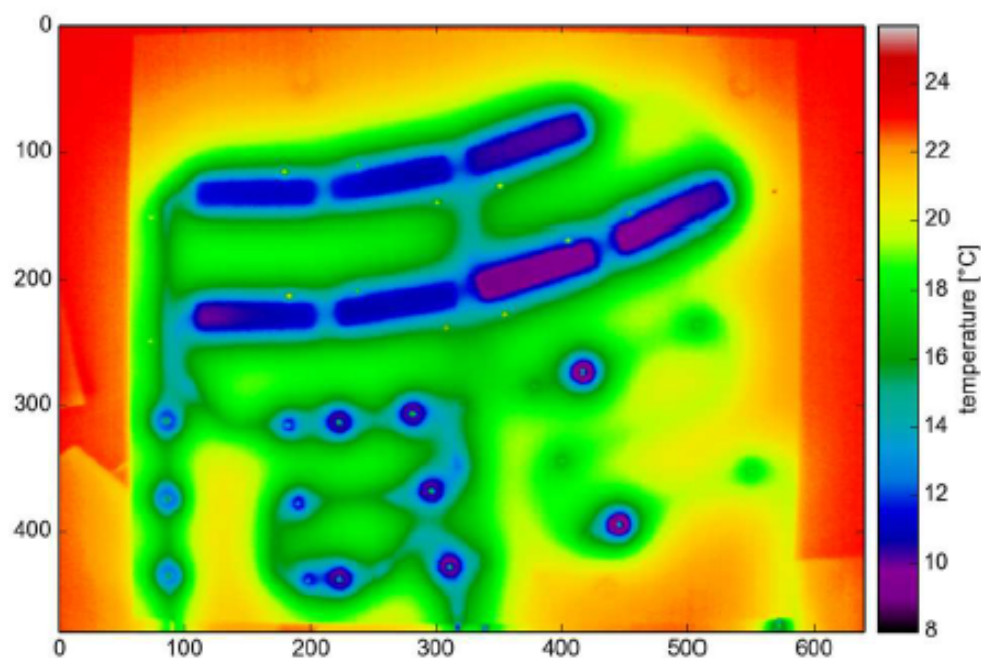
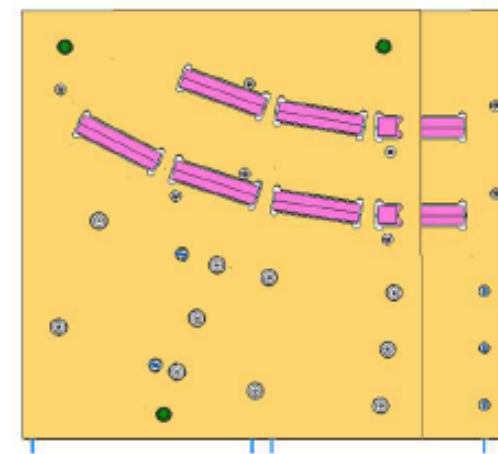
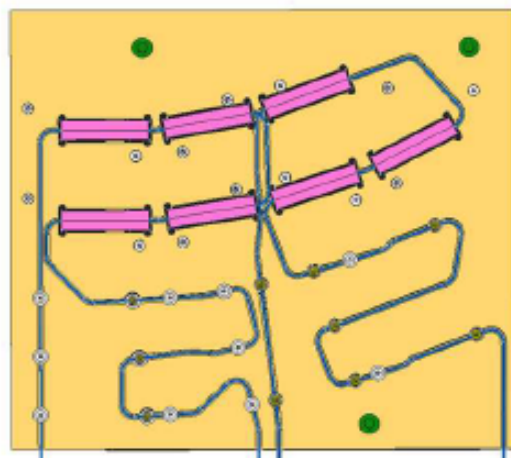


local p_t -discrimination
providing L1 trigger input

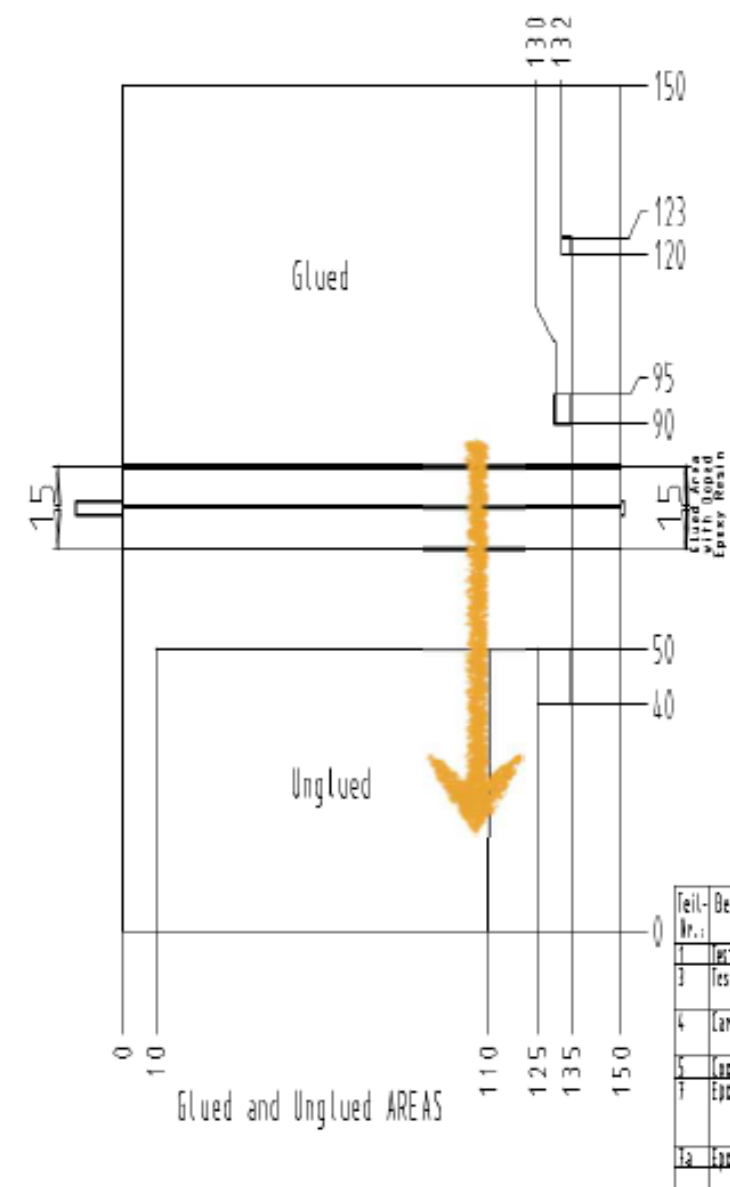
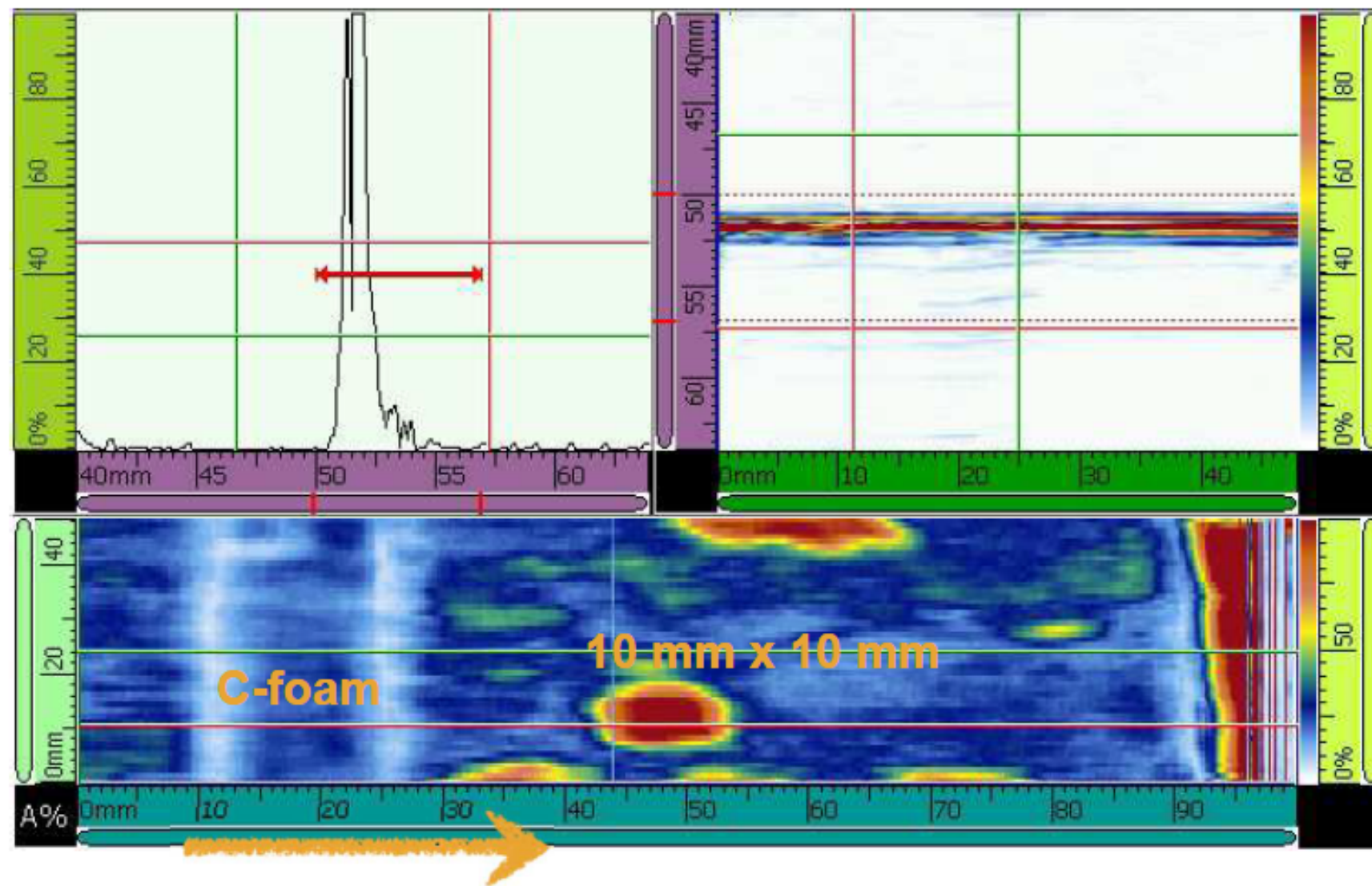


- small (35 cm x 40 cm) part of a dee with all features
 - transition between PS and 2S regions
 - edge of dee
 - two small cooling sectors
- lessons learned from first version are currently being implemented in second version
 - with a few changes in the design
 - geometrical precision expected to be within specs





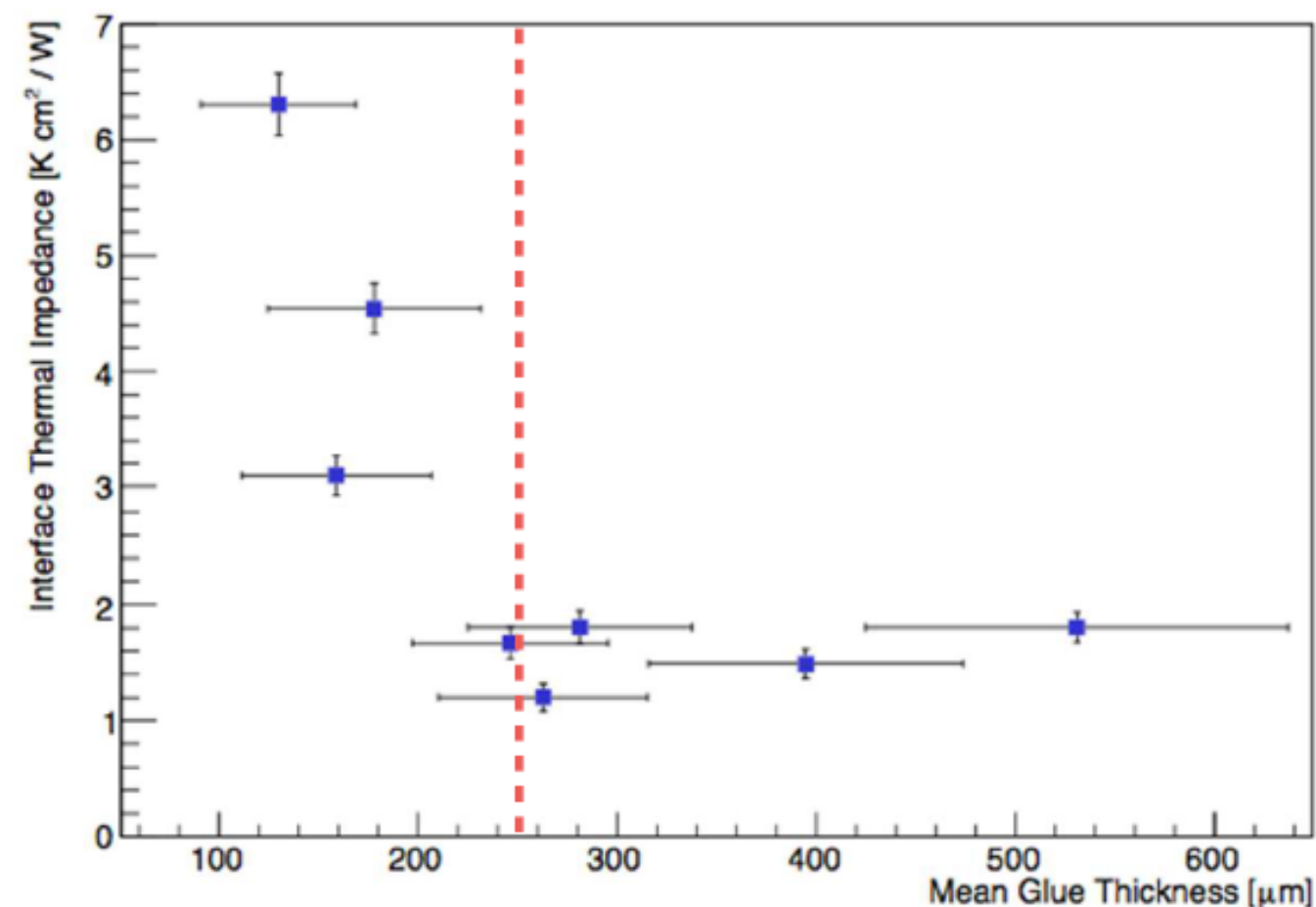
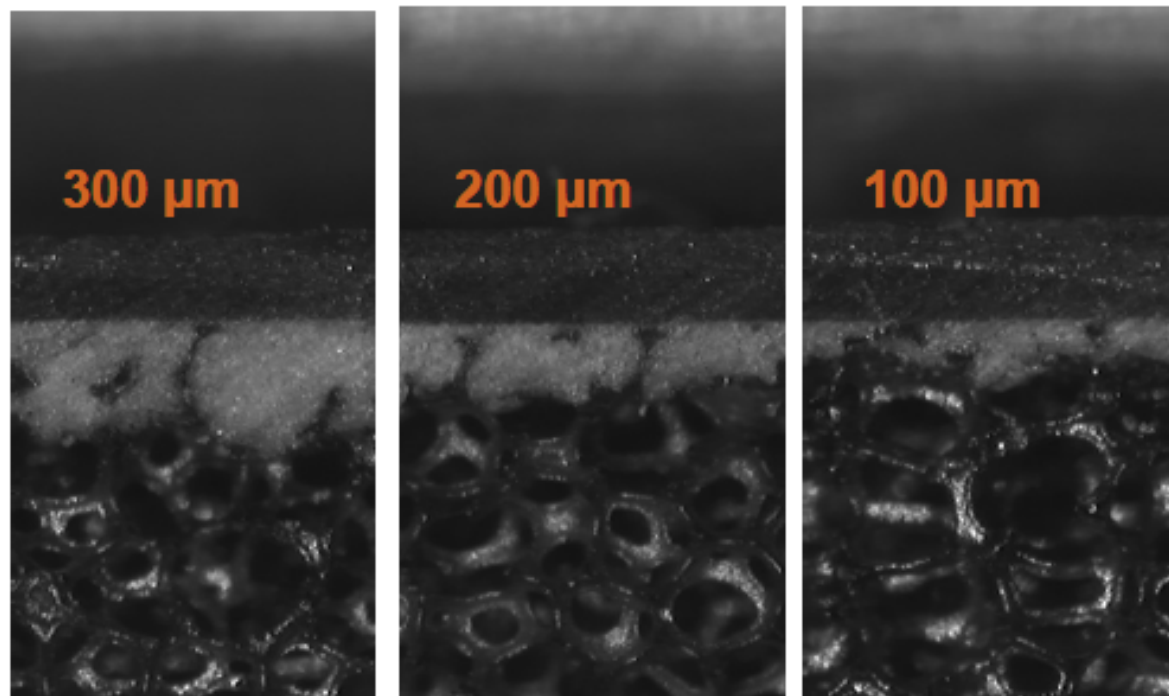
- prototype connected to conventional cooling system
- feasibility studies of IR measurements as diagnostic tool
 - check thermal interface between C-foam and facing
- looks promising as a tool for QA

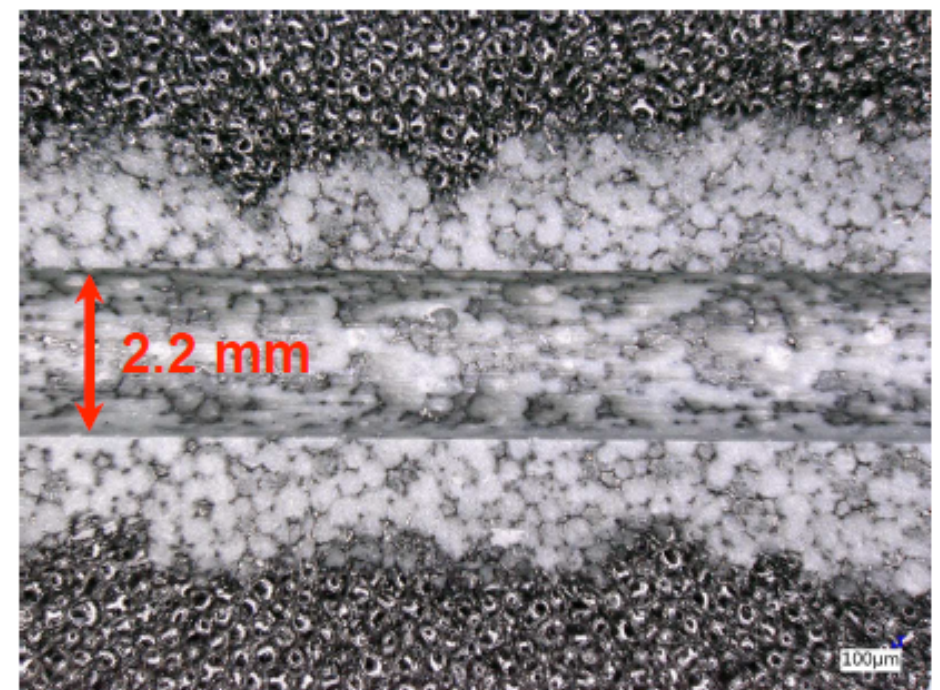
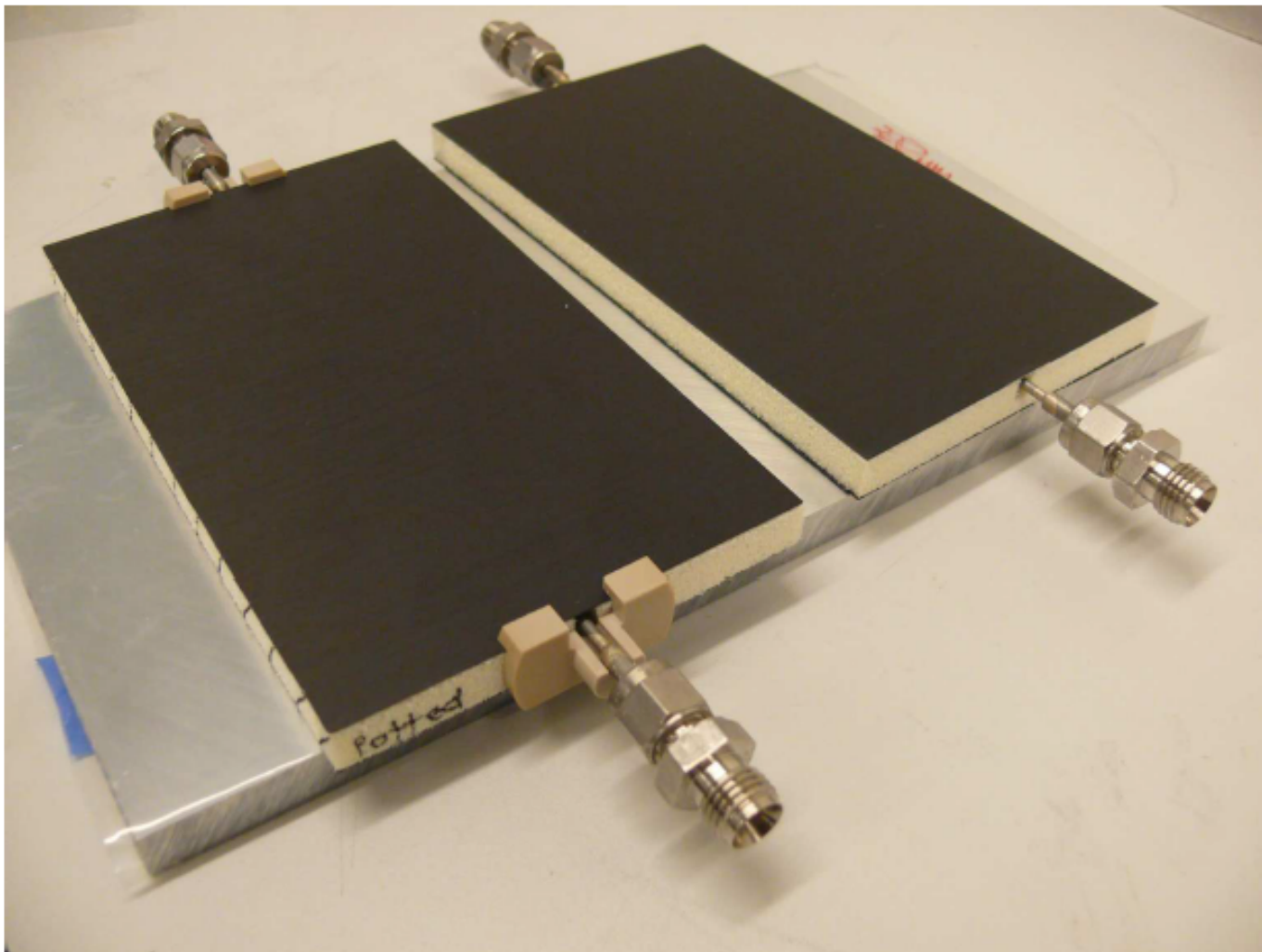


- feasibility studies of ultrasonic measurements as diagnostic tool
 - check glue joints, especially thermal interface between C-foam and facing
- several test samples with dedicated imperfections produced
 - grooves in airex and C-foam
 - oil and water spots
 - un-bonded areas of sizes 3 mm x 3 mm, 5 mm x 5 mm and 10 mm x 10 mm



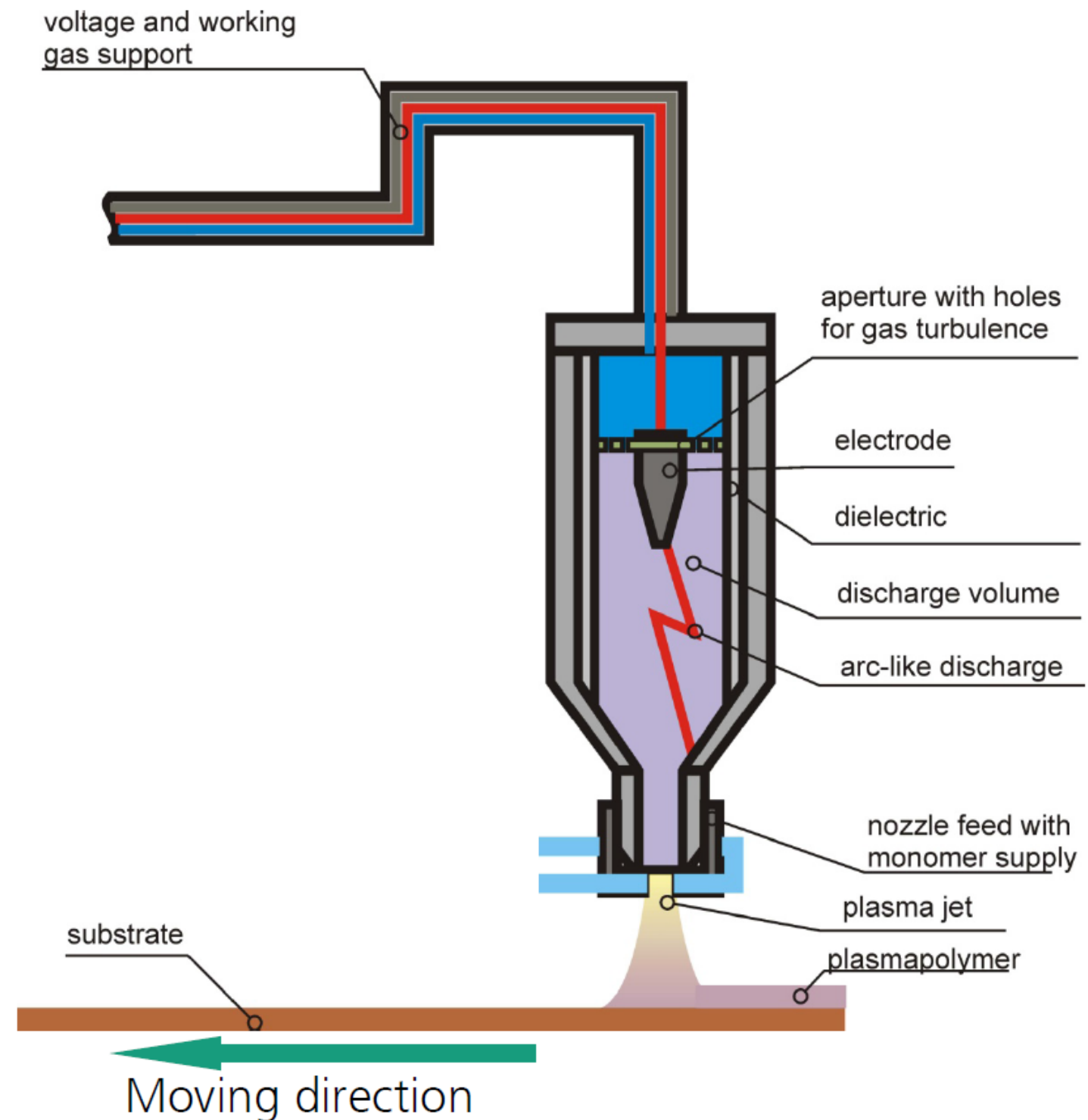
- high thermal conductivity at low density
 - thermal conductivity: 10 W/m/K - 75 W/m/K
 - density: 0.09 g/cm³ - 0.35 g/cm³
- thermal contact between foam and pipe / CFRP / ... depends on amount of glue
 - glue is pushed into foam and increases contact surface area
 - not enough glue: large thermal impedance
 - too much glue: extra mass with no benefit in terms of thermal impedance
 - in any case: distance between foam and other part has to be as small as possible
- thermal impedance as function of glue thickness that is pushed into foam
 - at around 250 μm a minimum is reached



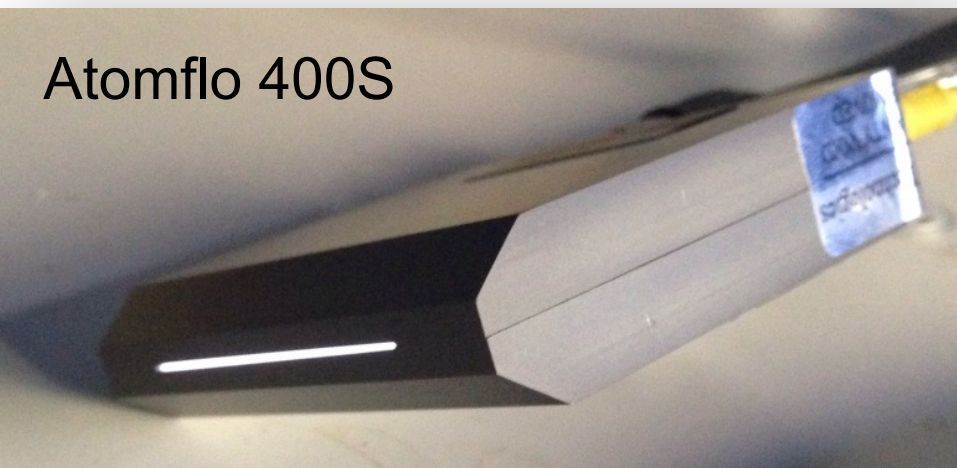


- thermal mockups for one PS module build and ready for testing
 - two different types of pipe gluing techniques used
 - pipe directly glued into carbon foam
 - groove in carbon foam potted with glued and re-machined (see image)
- structures will be sent to Lyon for qualification with thermal mockup PS module

- > clean and activate surfaces before glueing for better adhesion
- > No chamber needed
- > Our plasma device
 - RF-discharge
 - Helium as primary gas
 - Oxygen as secondary gas
 - 2 inches linear head



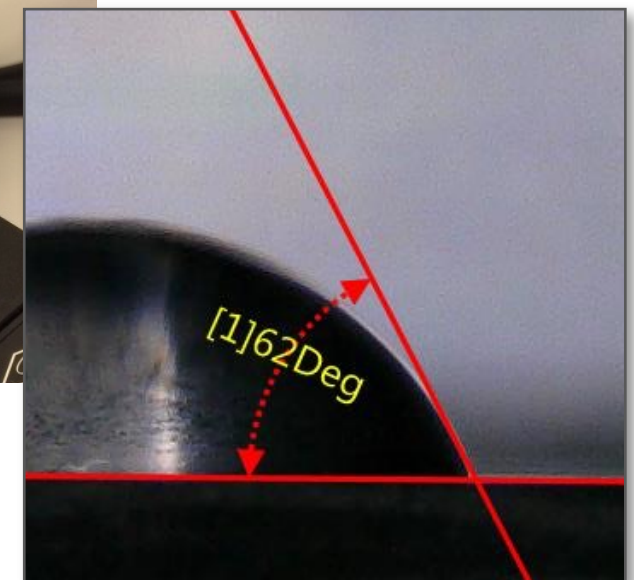
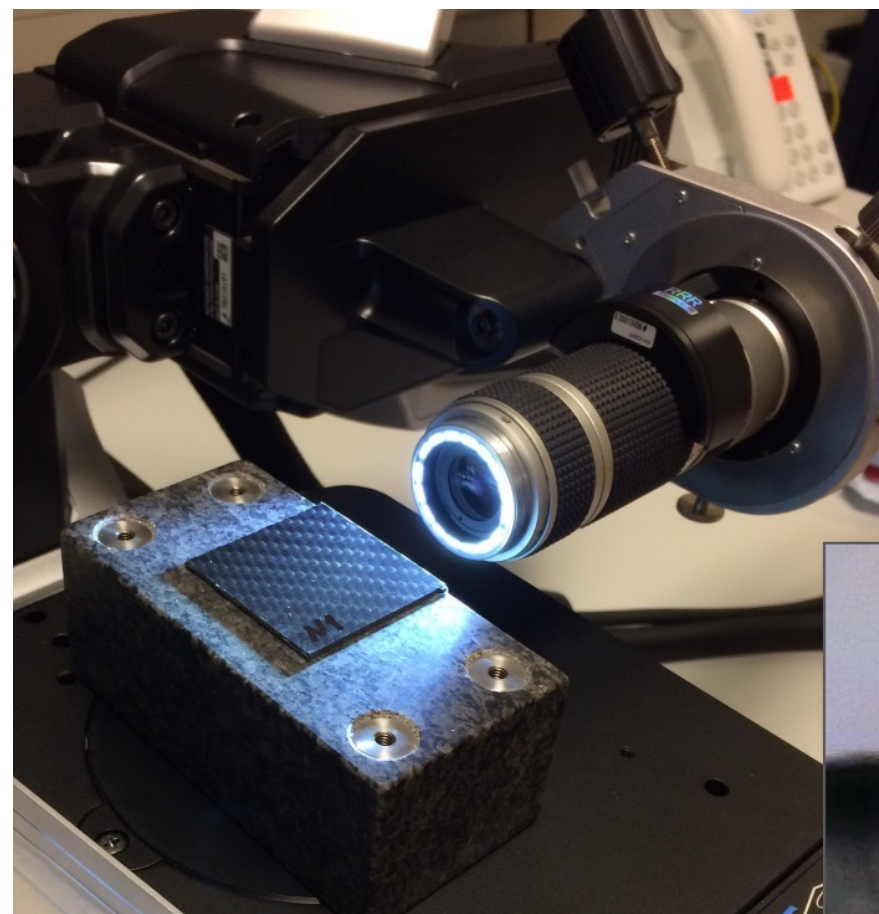
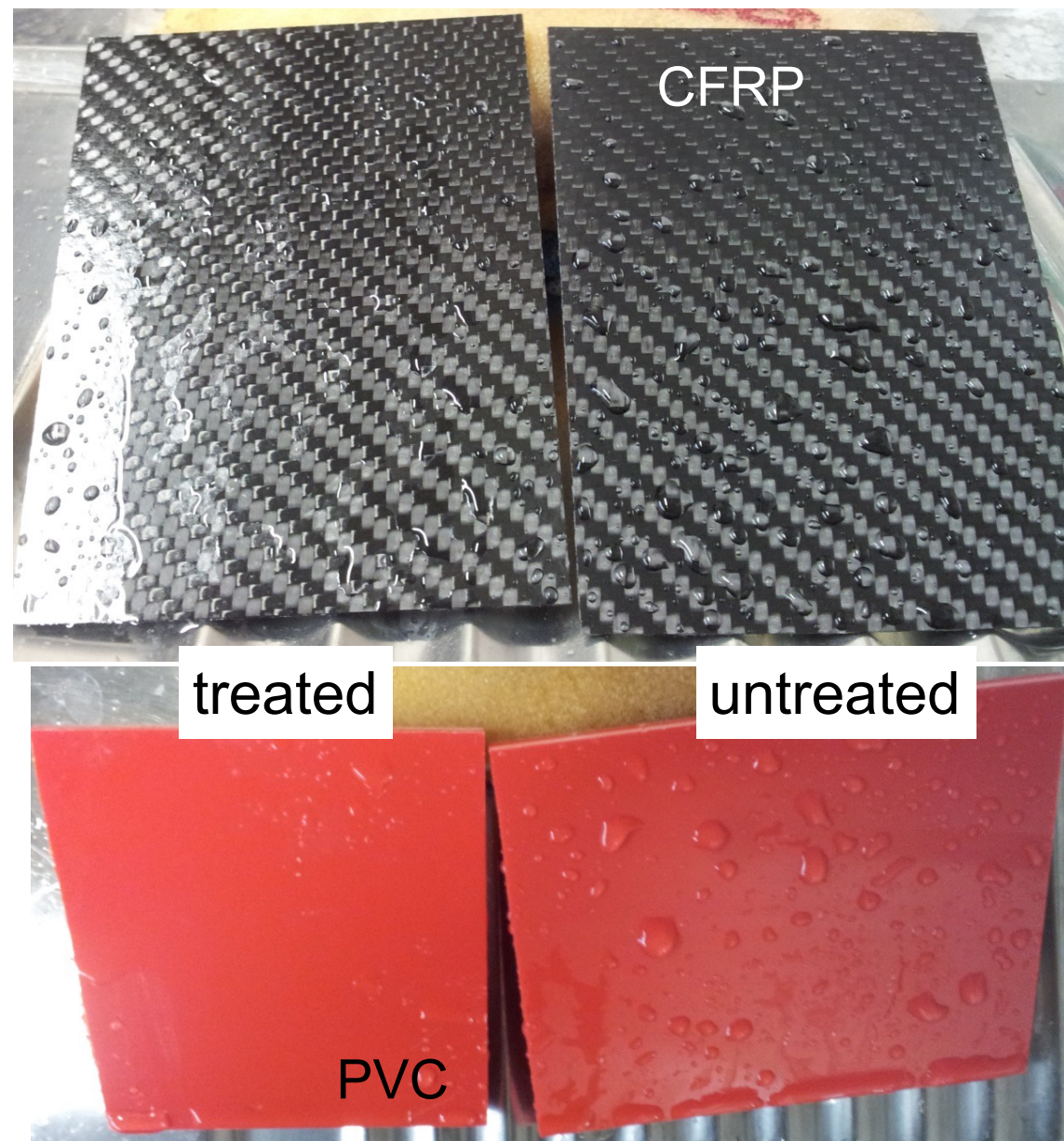
Atomflo 400S



CMS: First Test on Wettability

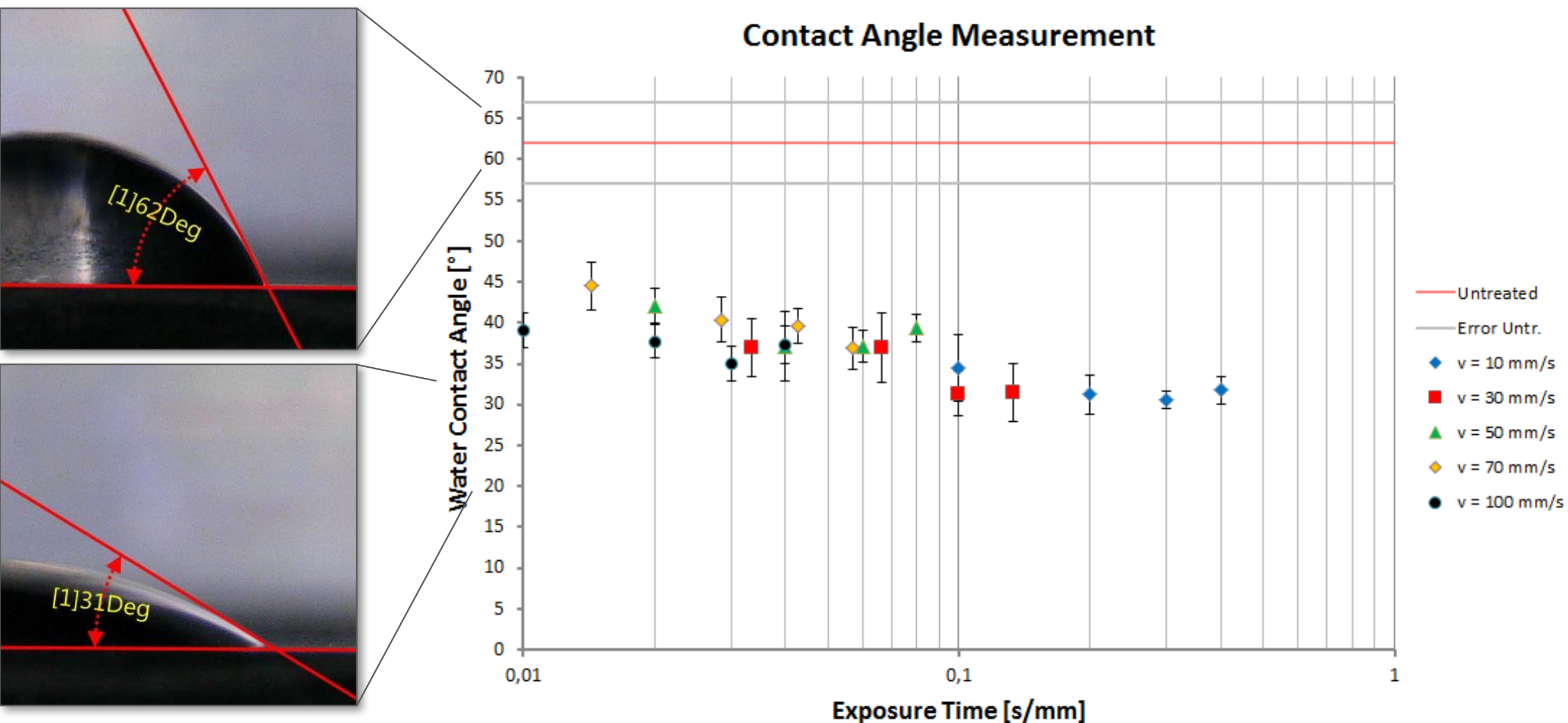
- Surface energy test with water drops
- Better wettability in left samples

- Quantify:
- apply water drop (defined amount)
- measure contact angle
- verify dependence on plasma treatment



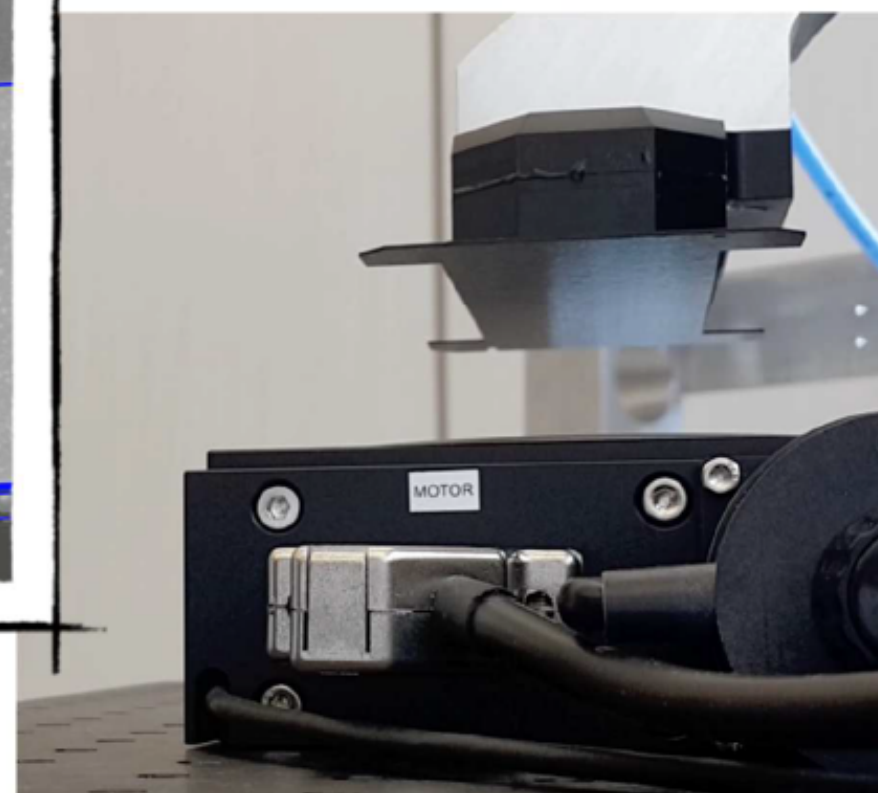
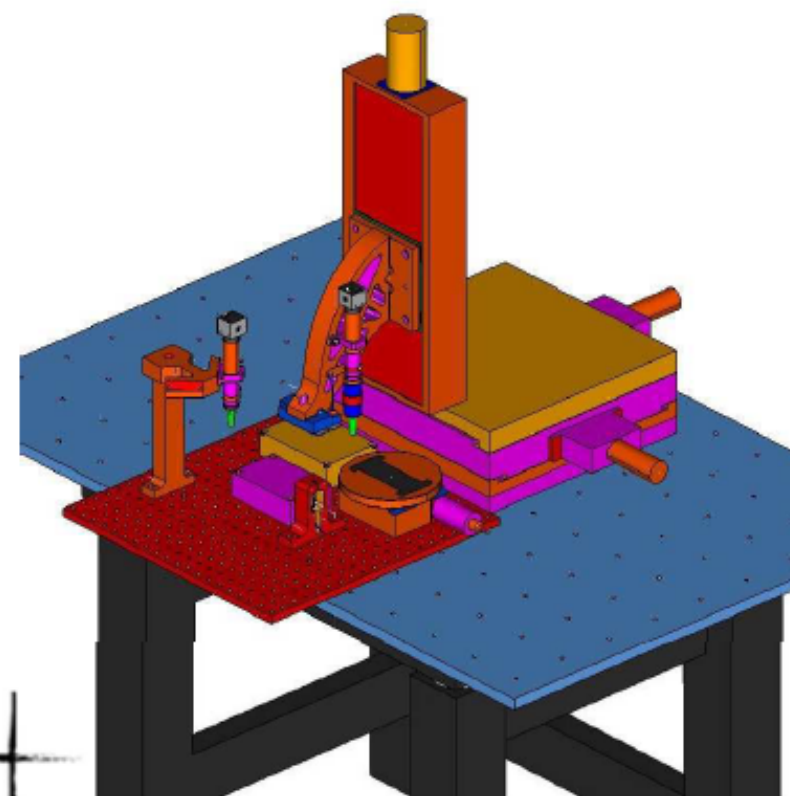
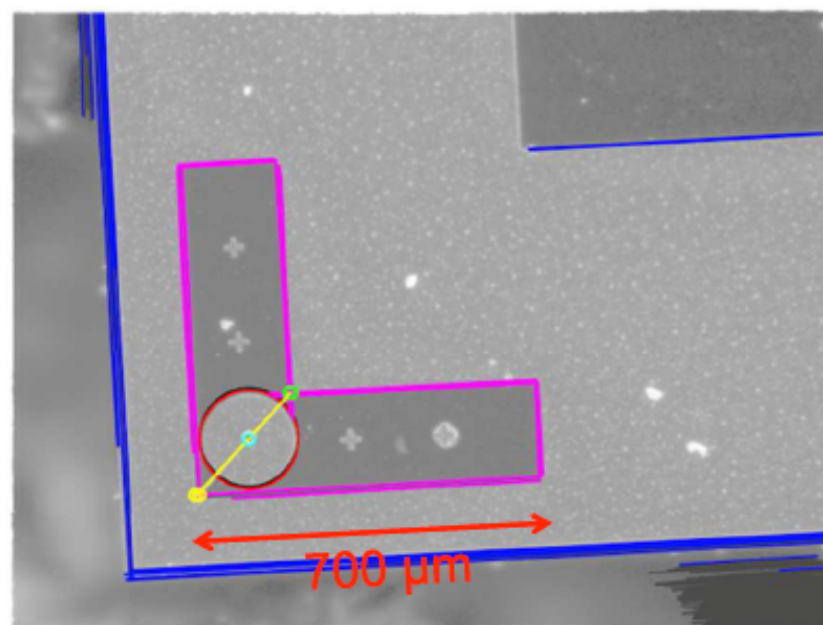
> Drop size of 6 μ l distilled water applied on samples (CFRP)

- Treated sample parameters: 180W, 4.5mm distance, several speed and scan values



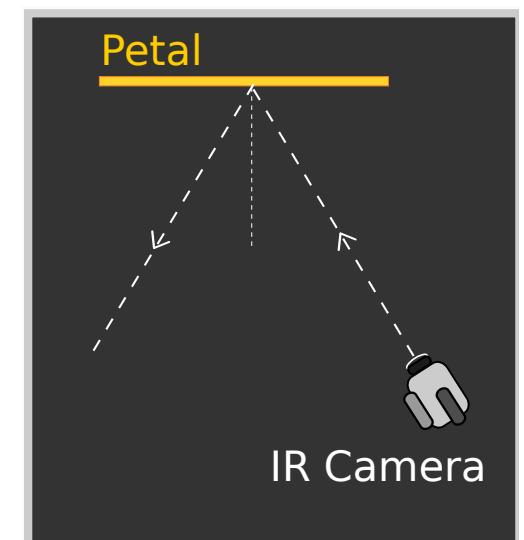
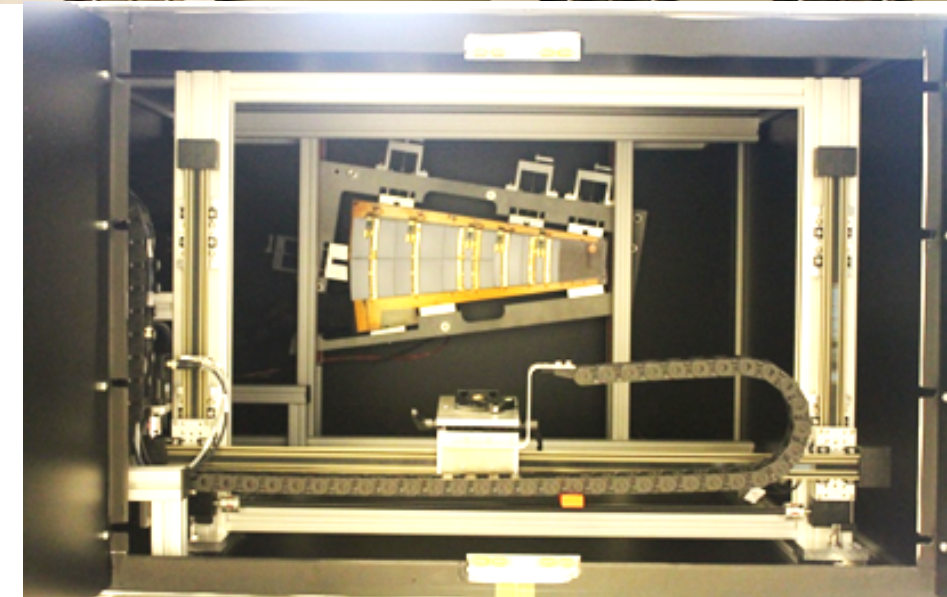
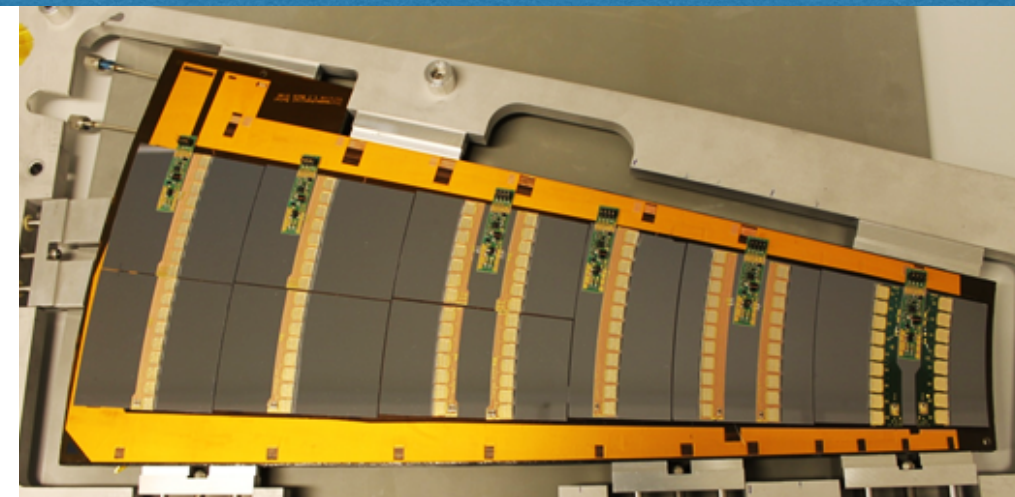
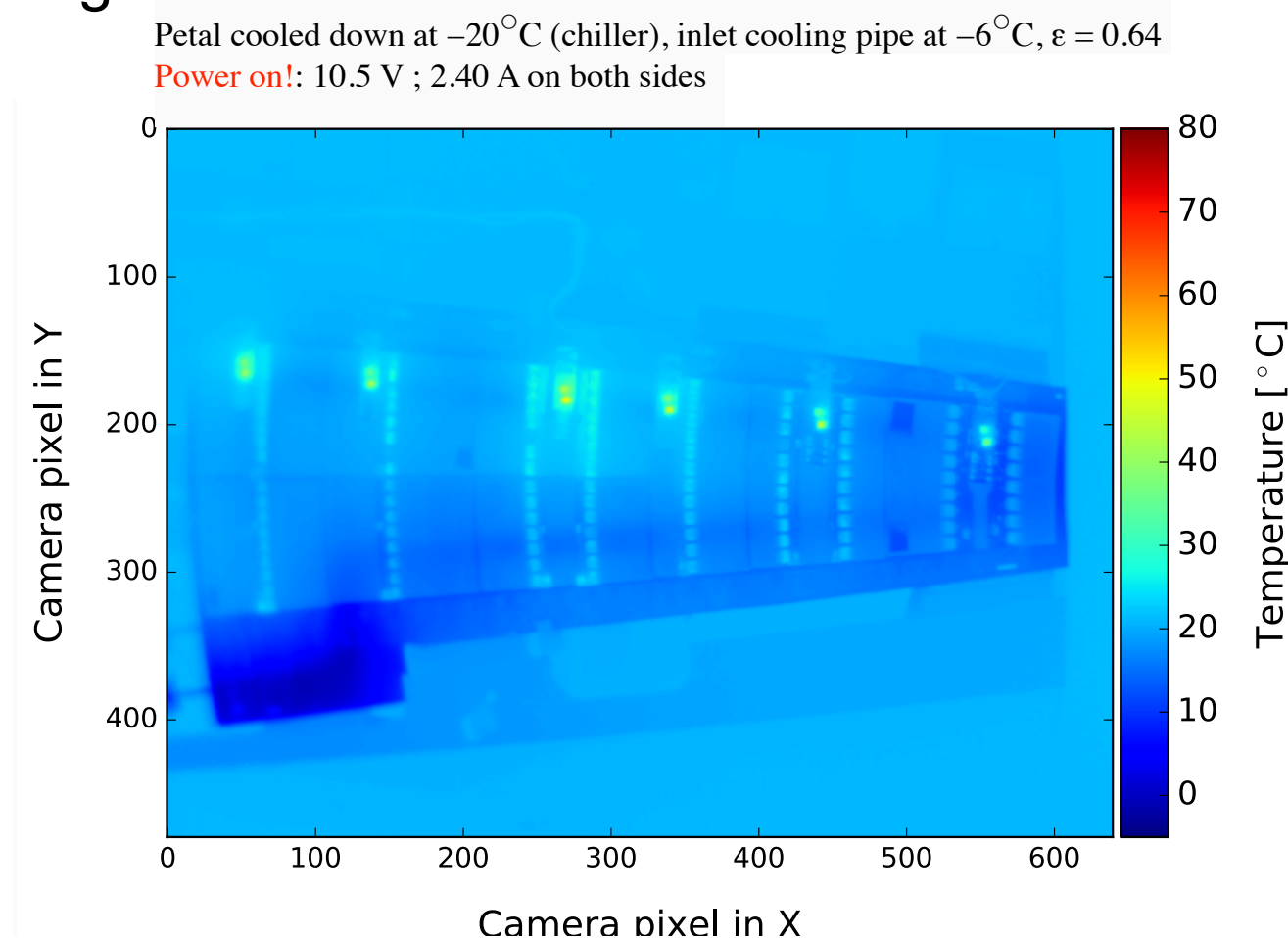
Automated Module Assembly

- precise sensor-to-sensor alignment essential for trigger performance of module
- automation of parts of the production could aid in precision mass production
- feasibility study uses existing X-Y-Z stage extended by cameras and a rotation stage



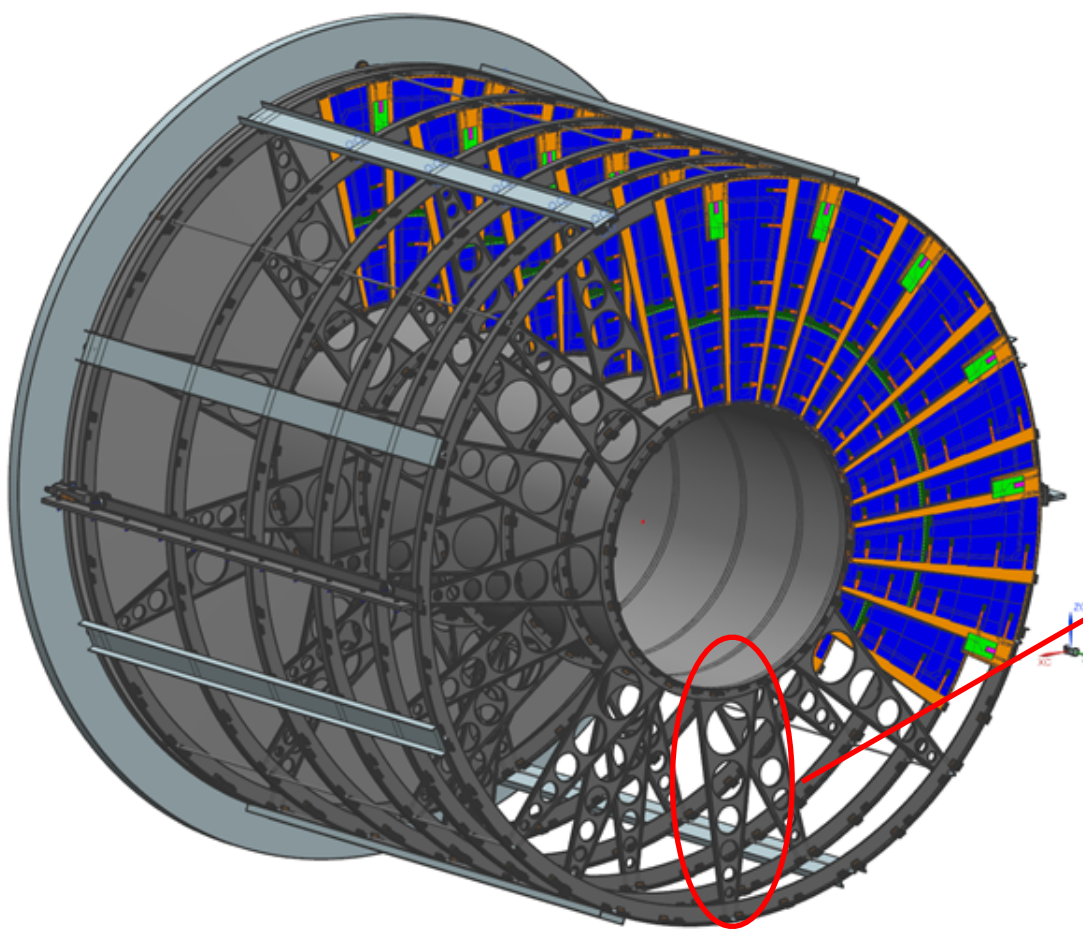
Both sides of TM Petal populated

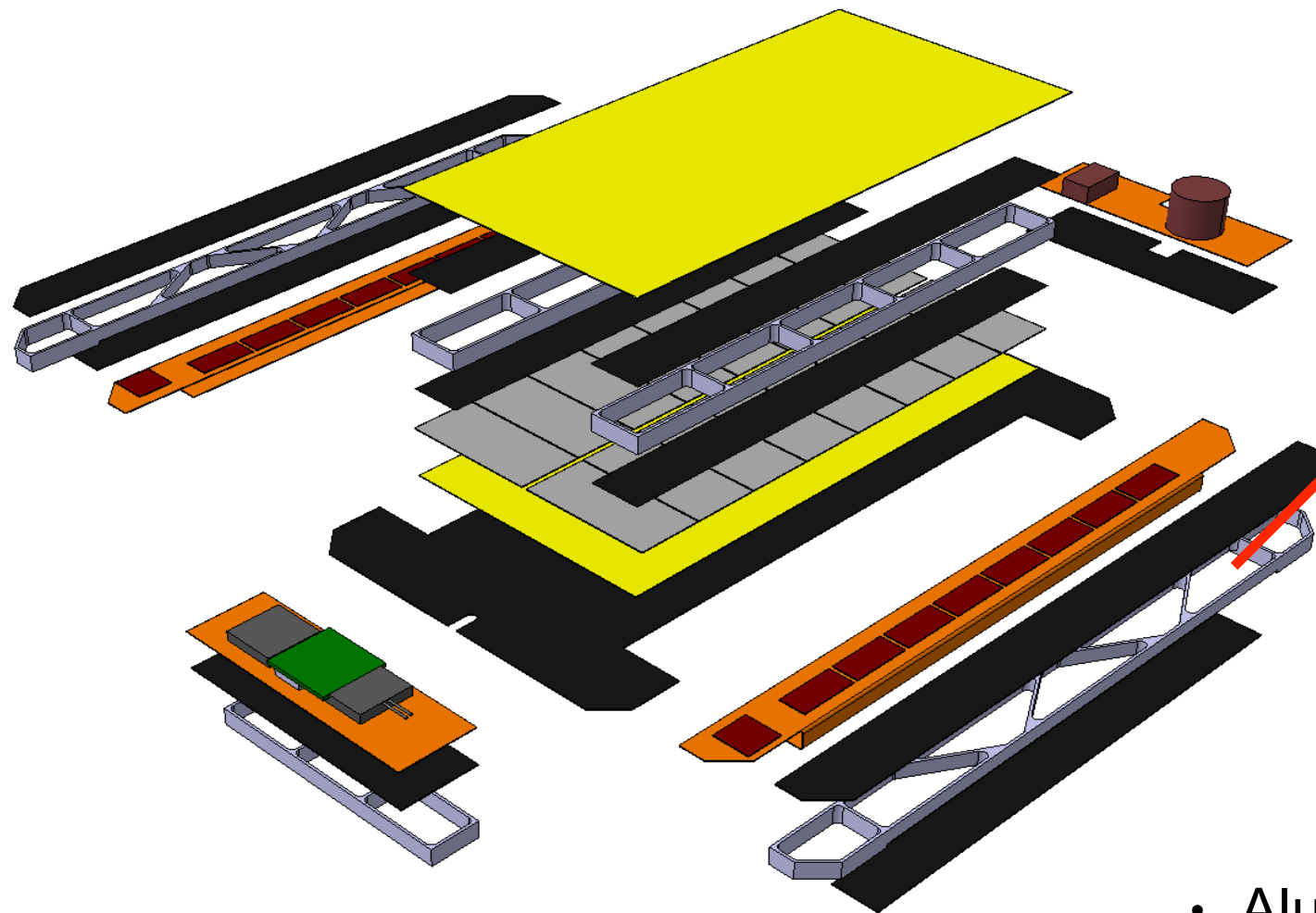
- TM modules built in Zeuthen, Petal assembly and test in Hamburg
- Custom thermal chamber for automated IR measurements and core QC
- First preliminary IR measurements, detailed tests ongoing



Manufacture of first blades for new EC structure

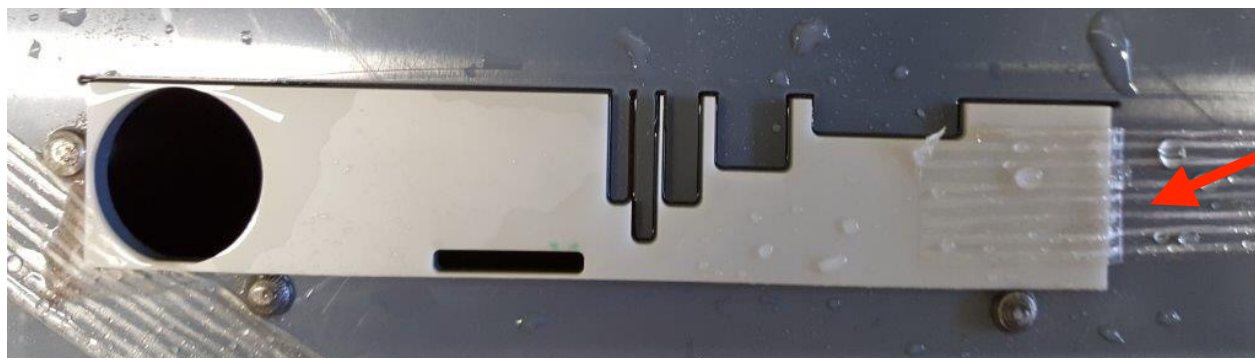
- Manufactured using standard commercial materials (availability and delivery time)
- 2 blades finished, 2 ongoing, avg weight: ~ 107 g
- Flatness measurements ongoing





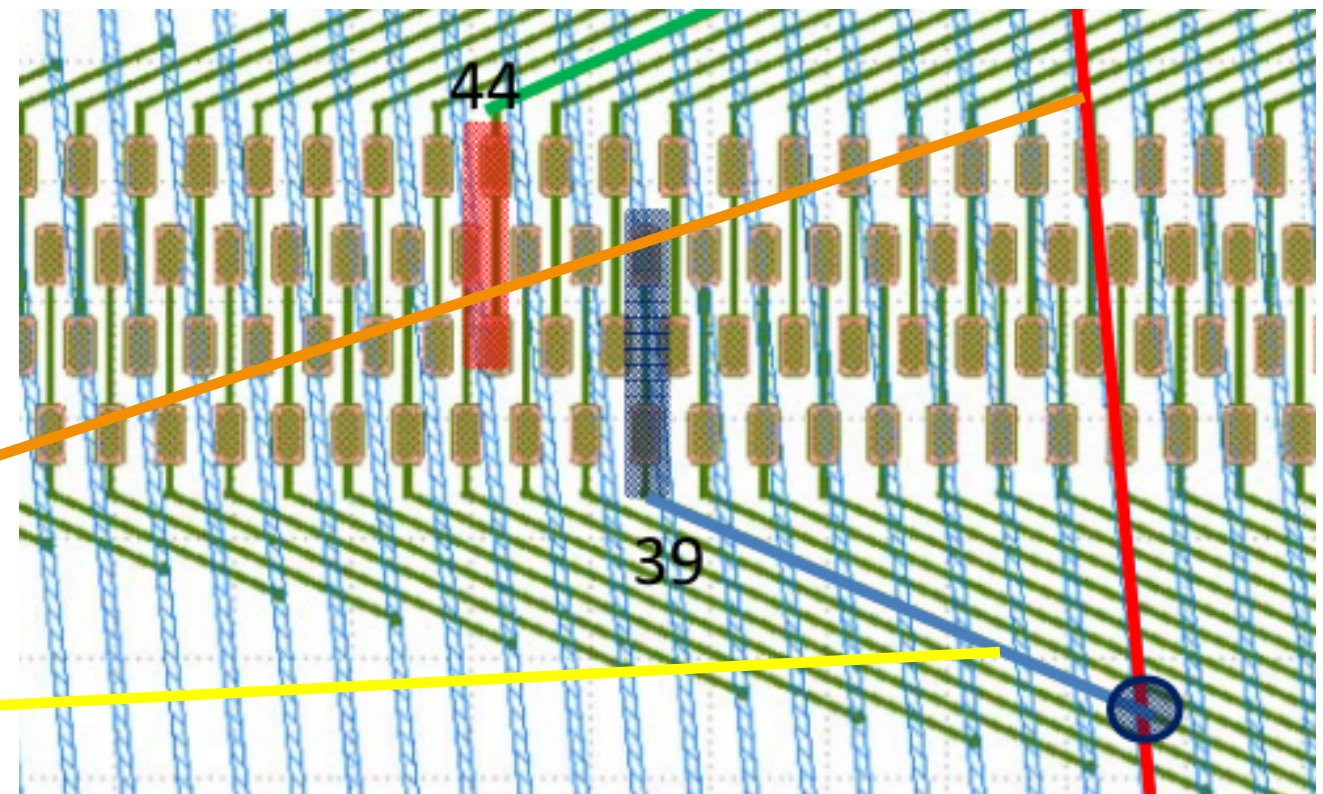
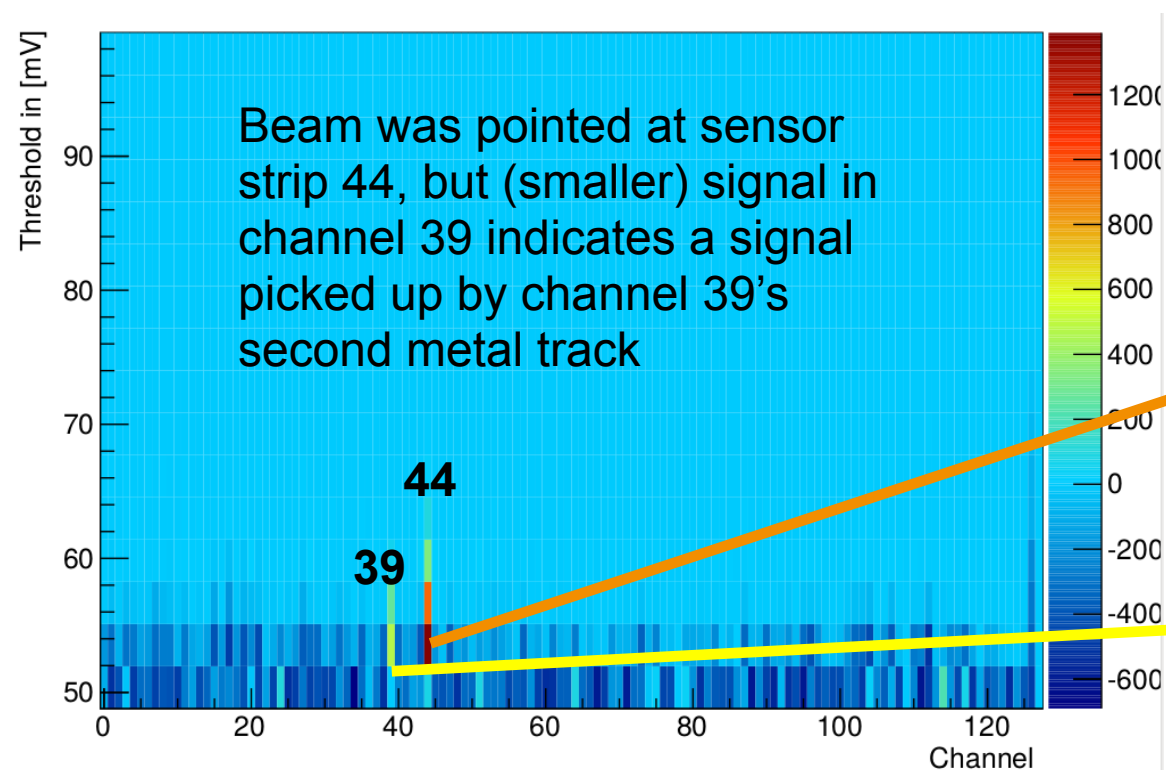
- spacers:
 - heat conduction
 - electrical conductivity
 - so far: AlCF used
 - alternative materials ?

- Aluminium Nitride AlN
 - how to machine complicated structure
 - investigate sawing, drilling, microwaterjet cutting, losing, additive manufacturing



Studies of irradiated sensor modules in X-ray beam

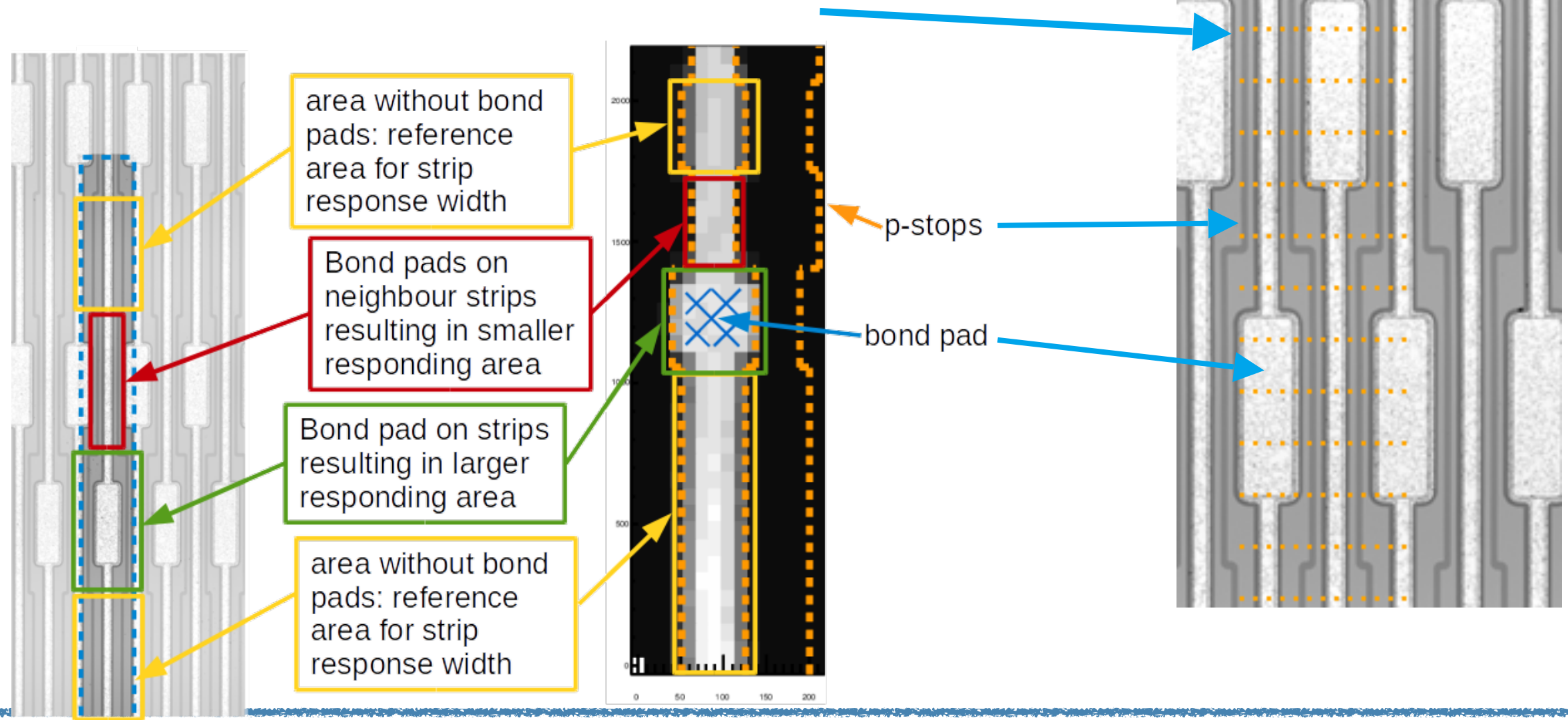
- Collaboration with CNM to investigate alternative sensor layouts with second metal layer
- Investigate impact of second metal layer on sensor performance (pick-up, cross-talk) as seen for similar sensors (e.g. LHCb Velo)



ATLAS: Particle Response Studies: Impact of sensor bond pads on strip response

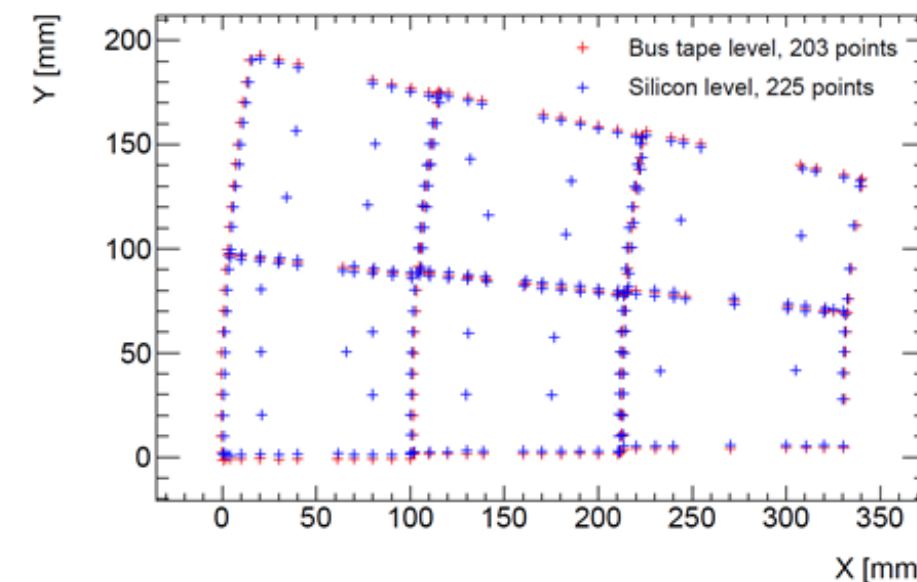
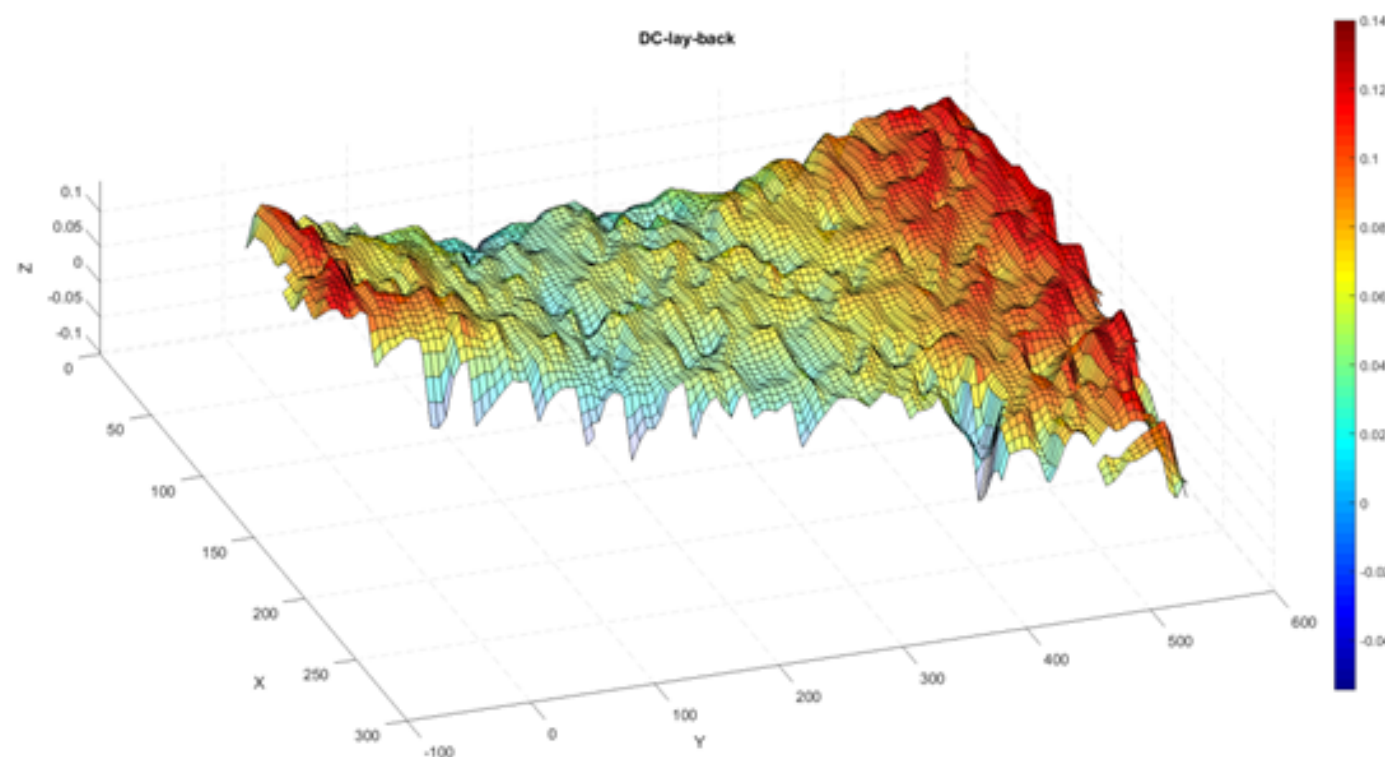
Measurements at Diamond Light Source

- Study sensor strip response in a sensor region with bond pads
- Micro-focused X-ray beam ($2 \times 3 \mu\text{m}$) pointed at sensor, number of hits collected for constant number of triggers
- Collected hits over a grid of ($0.2 \times 20 \text{ mm}$)



New CNC 670 SmartScope for mechanical QC of cores and petal components

- Location of modules on core
- Module-to-core glue thickness
- Petal core flatness
- C-channels thickness, planarity



DESY and CNM (Barcelona) investigating micro-channel cooling as an option for cooling system for silicon during HL-LHC

➤ Micro-channels etched into 4" silicon wafer of 300-500 μm thickness

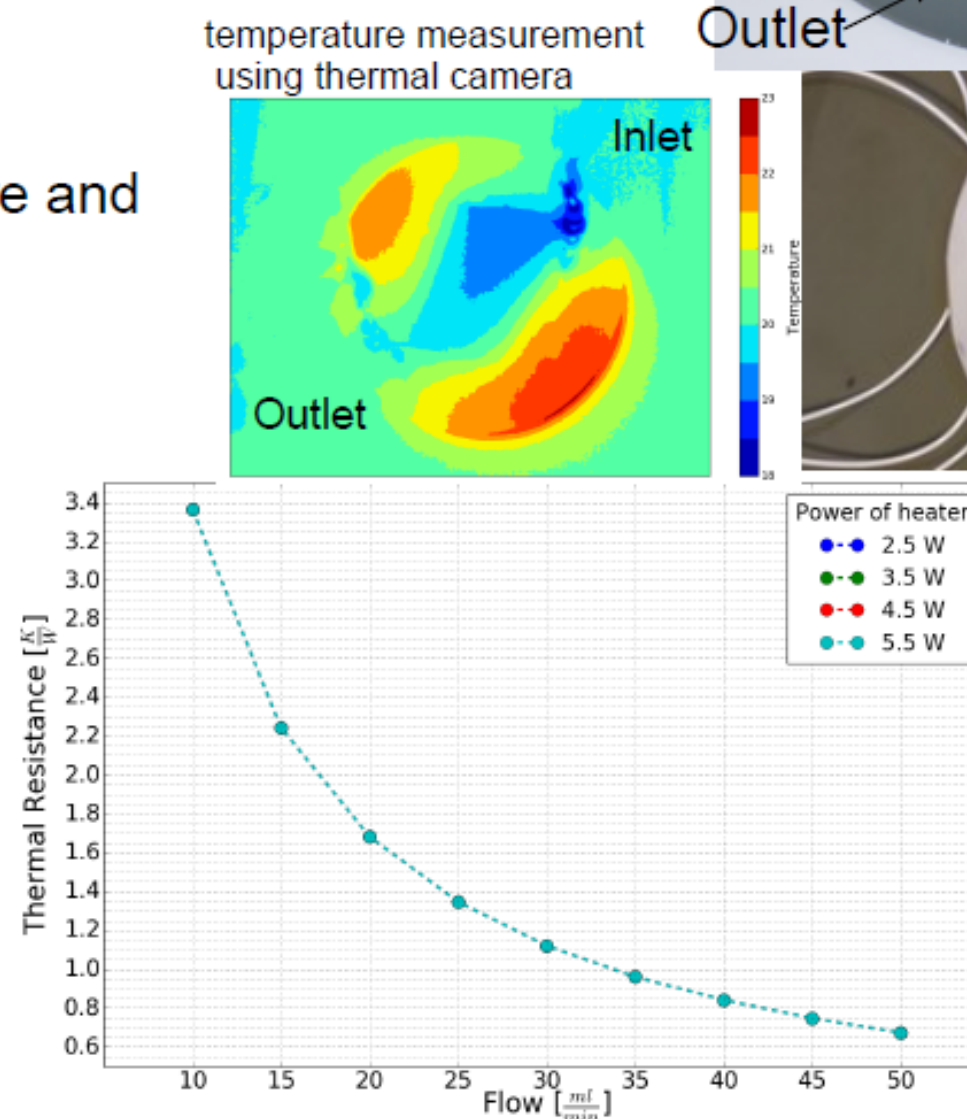
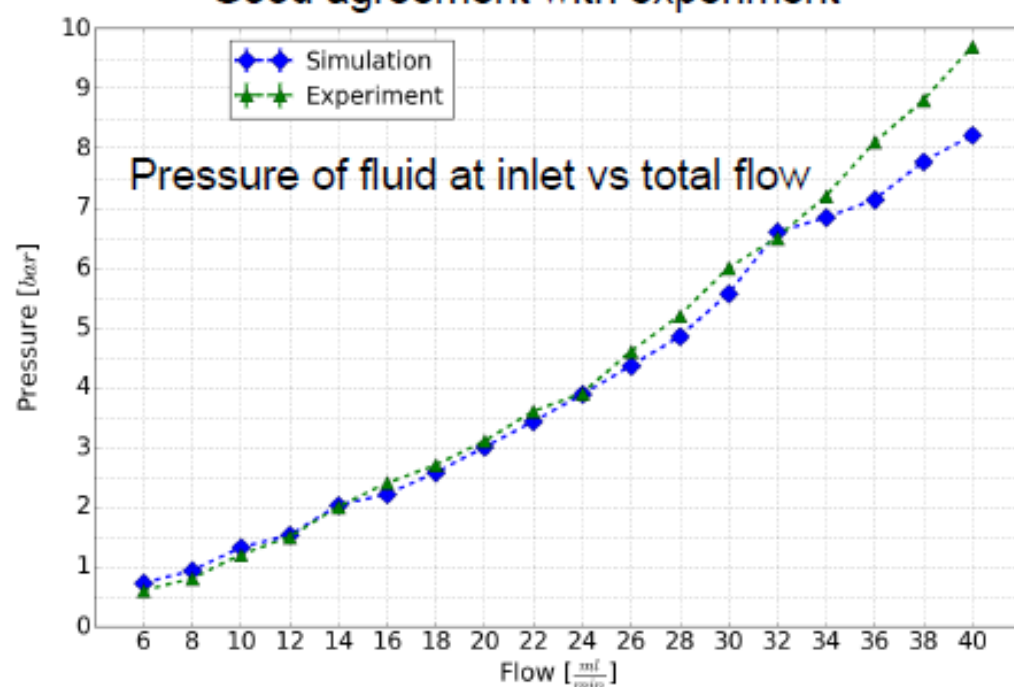
- 2 manifolds (inlet and outlet) with 60 channels ($100\text{ }\mu\text{m} \times 100\text{ }\mu\text{m}$)
- covered with 500 μm pyrex

➤ Wafer heated with 4" heater

➤ Sensors setups for temperature, pressure and flow measurements

➤ Simulation with ANSYS/CFX software

- Good agreement with experiment



Paper soon to be submitted

DESY is strongly involved of developing rad-hard CM sensors as a drop-in solution for the Strip Tracker

- > Better performance: less material, $\sim x2$ better hit resolution in r - ϕ and z , single-bucket **time** resolution
 - pixelization with $x20$ less **area** than a strip to reduce noise
 - very competitive cost
 - faster construction: a lot fewer wirebonds, faster fabrication

Current results for rad-hardness are encouraging

- > HV-CMOS AMSHV35 seems to be suitably radiation-hard
- > CHESS-2:
 - full reticle-size chip (2.5 x 2 cm)
 - biggest chip in AMSHV35 so far
 - designed to be the building block for a real module (10 x 10 cm)
 - chip just back from foundry, test preparations on-going
 - DESY-II Test Beam Facility will play key role in testing

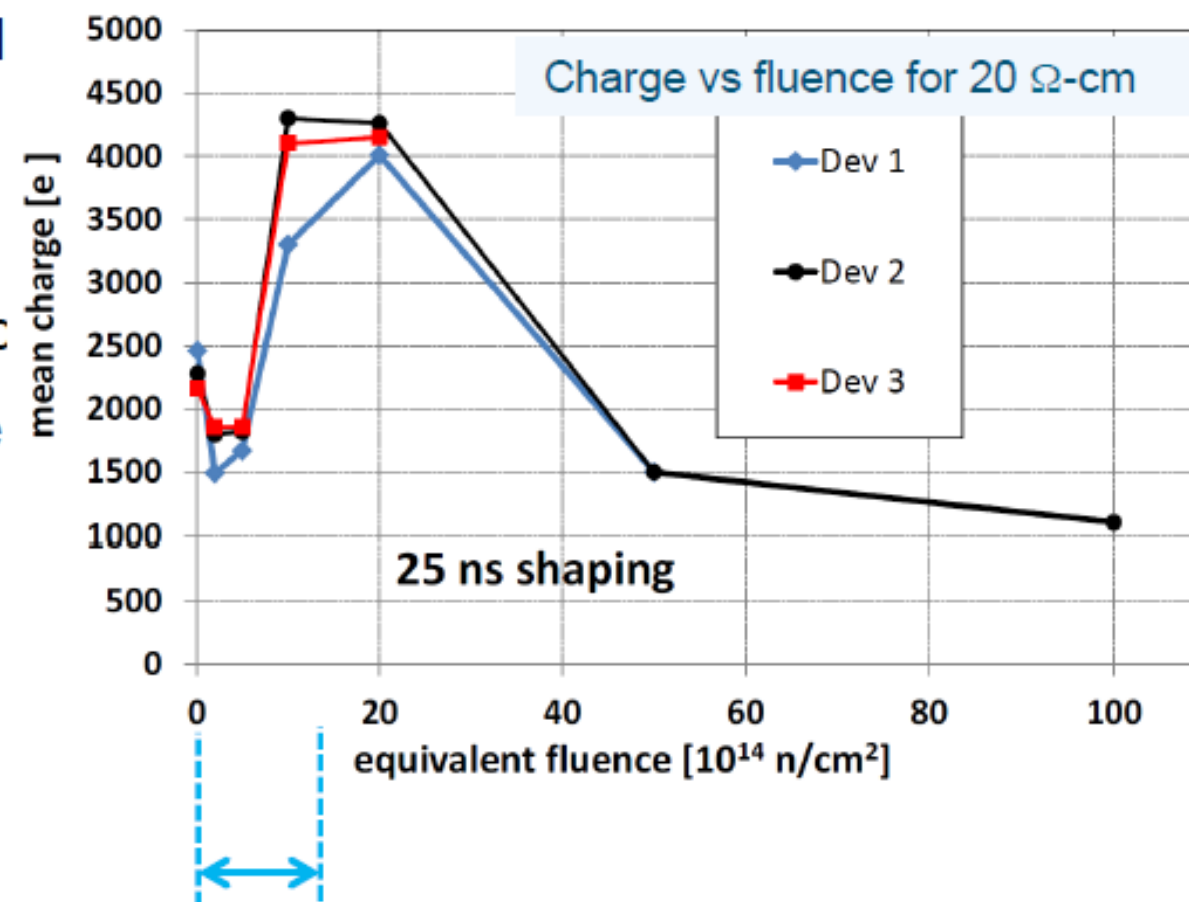
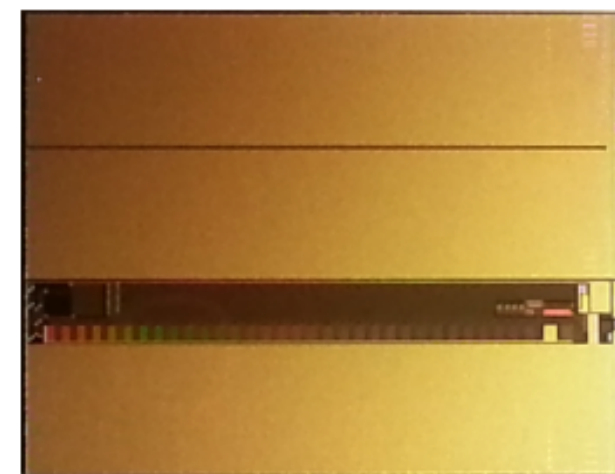
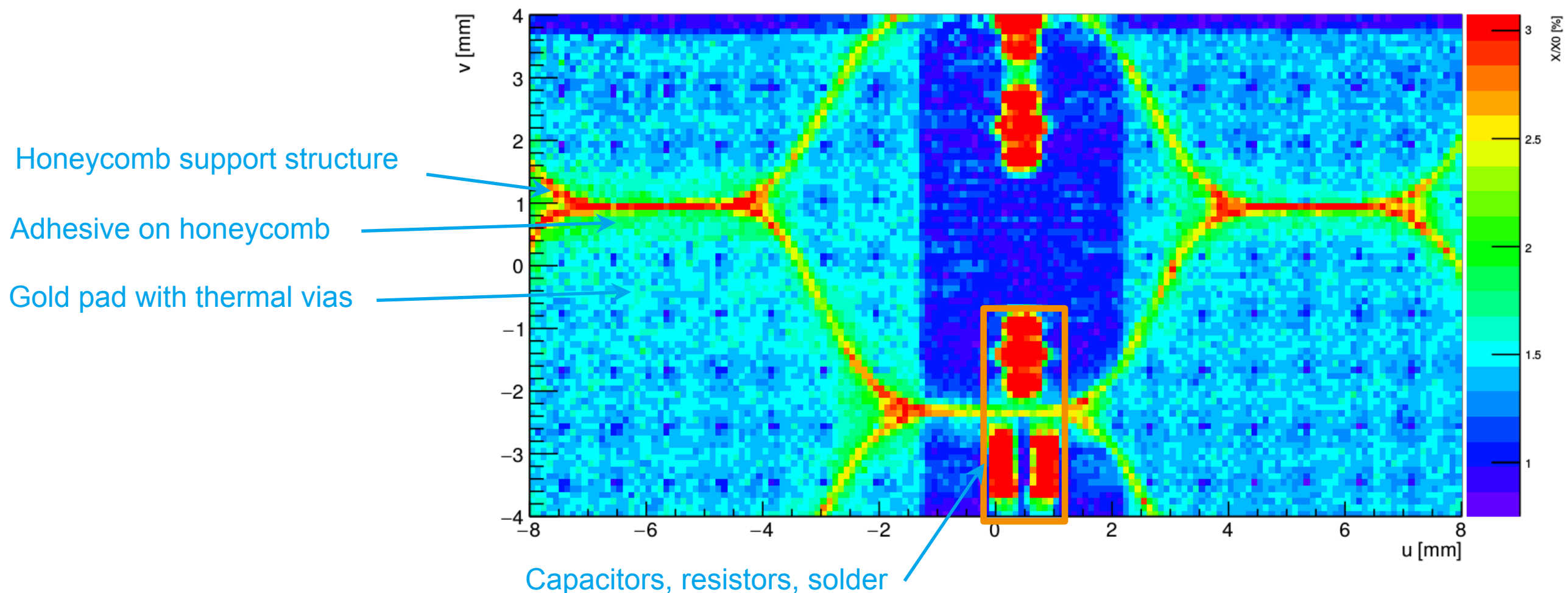


Photo of CHESS-2 chip:



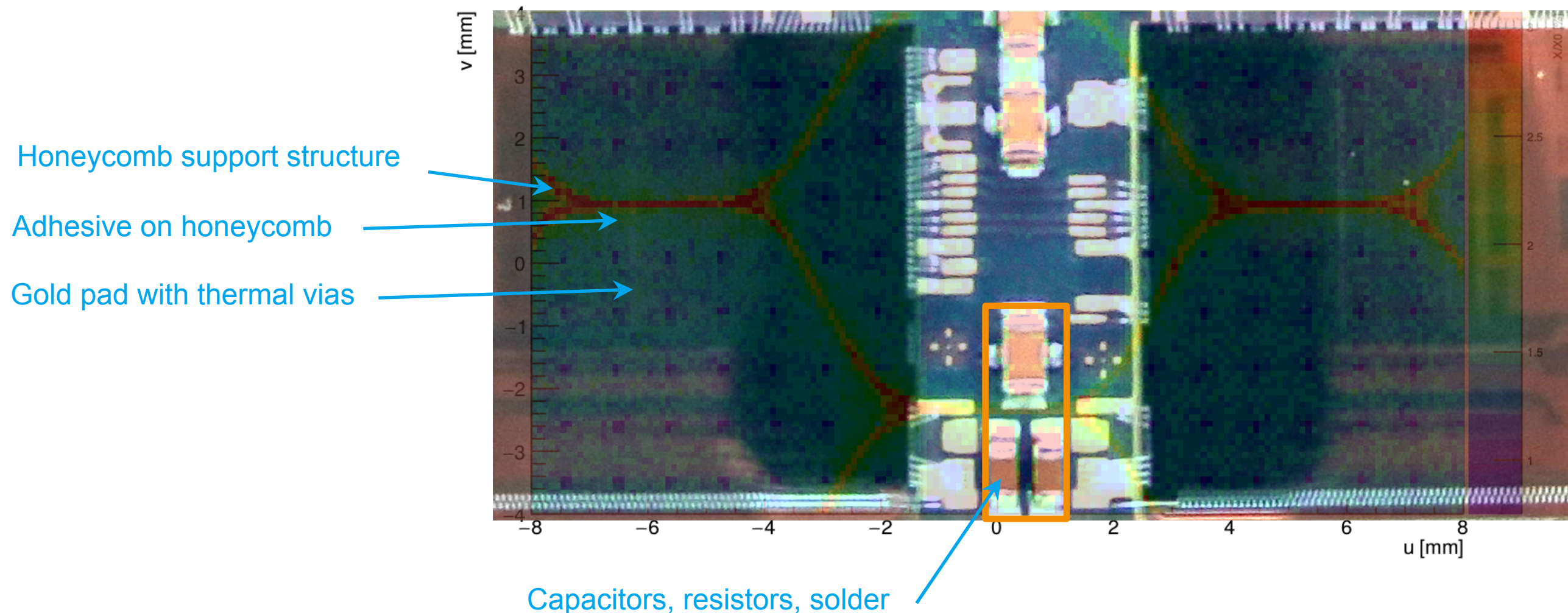
DESY testbeam: Measurements of radiation lengths

- Using beam telescope to determine X0 of
 - Material with unknown radiation length (carbon foam, carbon fibre sheets)
 - Petal-like structure (silicon strip module on mechanical support structure)



DESY testbeam: Measurements of radiation lengths

- Using beam telescope to determine X0 of
 - Material with unknown radiation length (carbon foam, carbon fibre sheets)
 - Petal-like structure (silicon strip module on mechanical support structure)



- ATLAS and CMS groups are preparing for the production
- While moving towards production: ample opportunity for R&D useful also for other projects
- Glueing studies, diagnostics tools, highly integrated structures, automation, matching, and the like are common to many projects

—> share knowledge

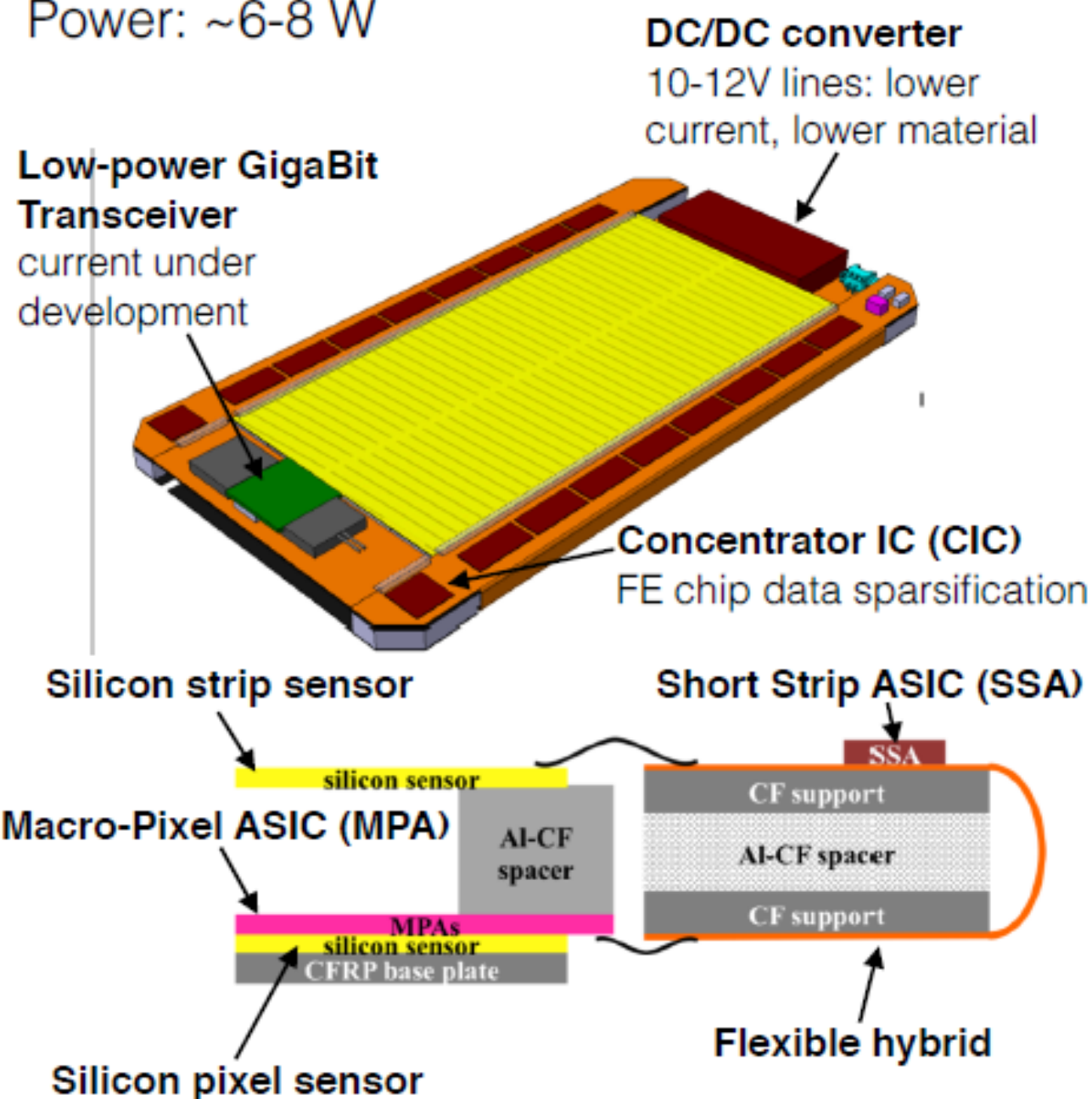
PS modules: Macro Pixel + Strip

Macro Pixel: $1.5 \text{ mm} \times 100 \text{ } \mu\text{m}$ DC coupled

Strip: $2.4 \text{ cm} \times 100 \text{ } \mu\text{m}$ AC coupled

Module area: $\sim 5 \times 10 \text{ cm}^2$

Power: $\sim 6\text{-}8 \text{ W}$

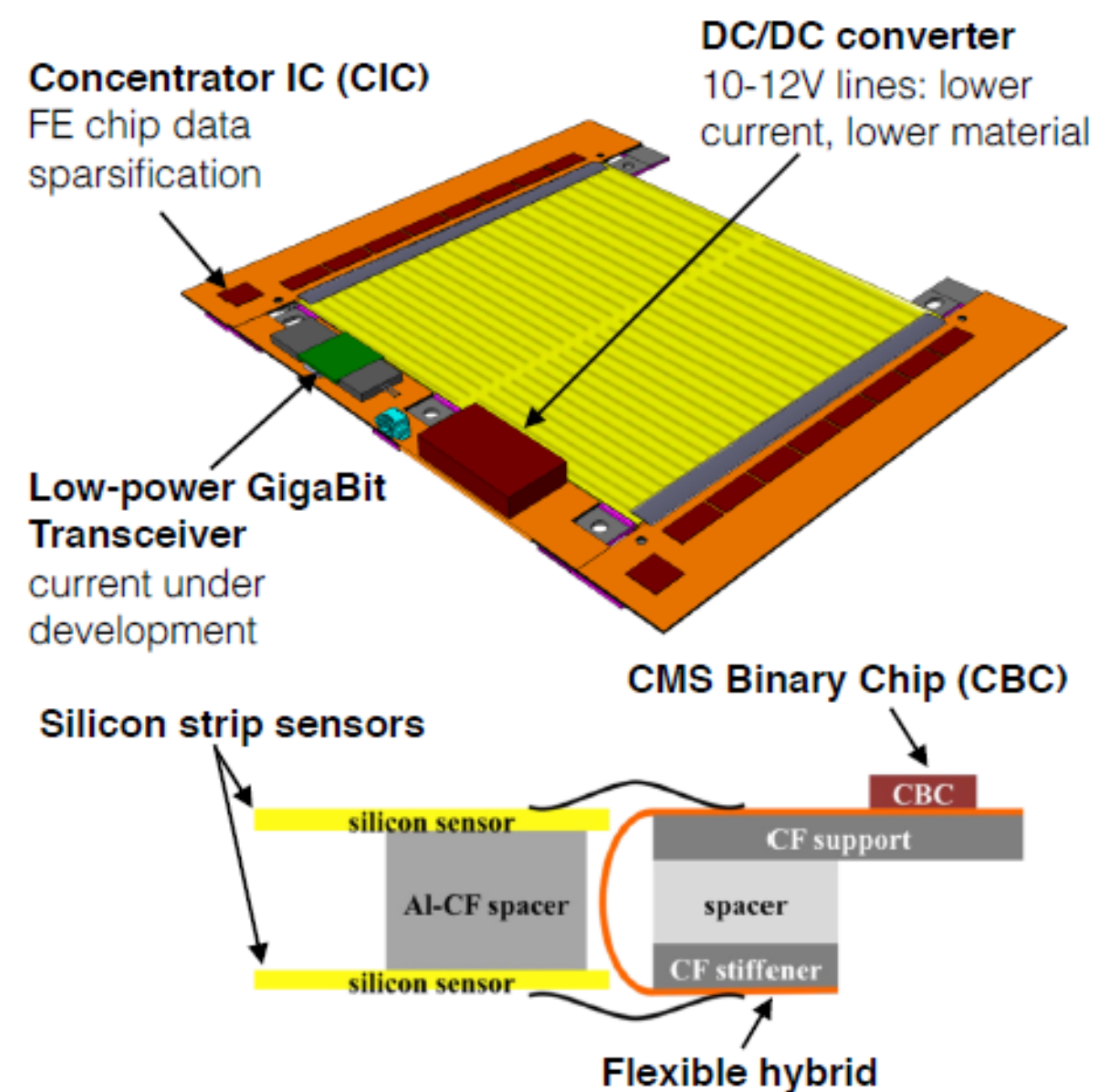


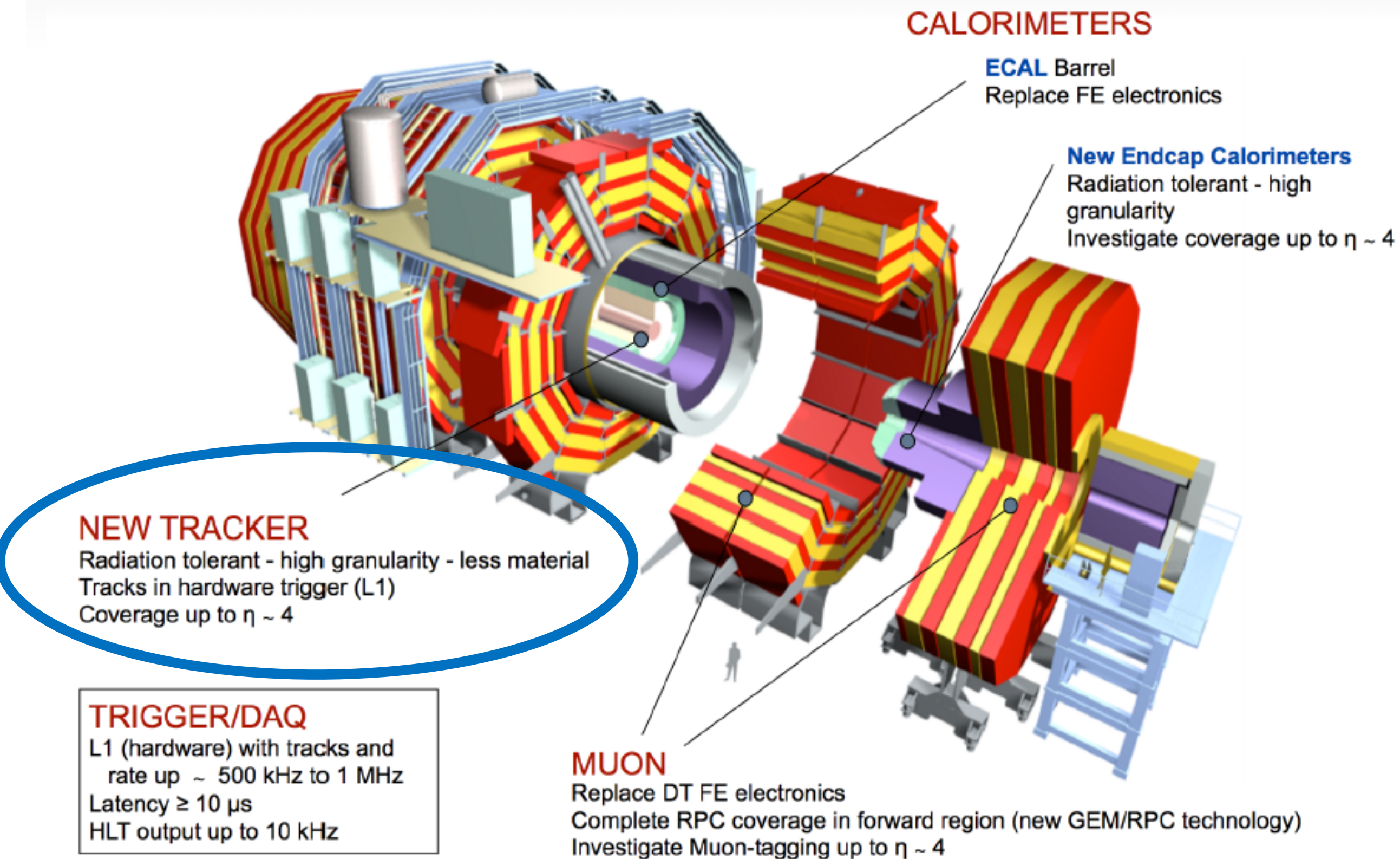
2S modules: Strip + Strip

Strip: $5 \text{ cm} \times 90 \text{ } \mu\text{m}$ AC coupled (both sides)

Module area: $\sim 10 \times 10 \text{ cm}^2$

Power: $\sim 4\text{-}5 \text{ W}$





The Phase-II Inner Tracker (ITk) of ATLAS

- ❑ Replacement of ATLAS inner detector (pixel, SCT, TRT) by an **all-silicon tracker**
 - Baseline (shown below) covers up to $\eta = 3.2$ on the pixel region, with a minimum of 9 hits
- ❑ 5 barrel pixel layers, 16 endcap pixel “layers”
- ❑ 4 barrel strip cylinders
 - Short strips and long strips modules
- ❑ 6 endcap strips disks per endcap
 - 9 types of modules, of varying pitches and length
- ❑ **DESY is building one of the strip endcaps**

~ 21000 modules
required for the
strip tracker

