Beam test experience with small pitch 3D pixel sensors

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# Introduction

- Current innermost layer (IBL) of ATLAS detector made of planar + 3D silicon sensors on FEI4 chip
  - Array of 336x80 pixels
  - Pixel size 50x250 μm<sup>2</sup>
  - Radiation hardness proven at least up to 9e15 n<sub>eq</sub>/cm<sup>2</sup> (2016 JINST 11 C11024)
- Planar: electrodes implanted on the surfaces
- **3D**: column-like electrodes penetrating silicon bulk
- Advantages of 3D vs planar
  - Allows to reduce electrode distance (decoupled of sensor thickness)
  - Lower depletion voltage (lower power dissipation)
  - Increased radiation hardness
- Upgrade for high luminosity LHC
  - 3D pixel sensor good candidate for innermost layers
  - Need **smaller pixel size** to cope with higher occupancy and increased radiation levels (up to 2e16  $n_{eq}$ /cm<sup>2</sup>)
  - Proposed pixel sizes 50x50 and 25x100  $\mu m^2$





# **3D Small pixel structures**

- Sensors produced by CNM-IMB
  - 230  $\mu m$  thick
  - 8  $\mu m$  3D columns diameter
  - Characterization of this production in 2017 JINST 12 C01026
- RD53 chip being developed for small pixel sensors
  - 50x50  $\mu$ m<sup>2</sup> pixel size
  - Compatible with 50x50 and 25x100  $\mu m^2$  pixel size
  - Still not ready
- FEI4 chip used to test first production of small pixel sensors
  - 50x50 and 25x100 μm<sup>2</sup> sensors need a special structure to use the FEI4 chip
  - One small size pixel (sensor pixel) connected to each FEI4 pixel (readout pixel)
    - The rest are connected to ground
    - 80% insensitive area to take into account





# **Summary of Beam Tests**

• Beam Tests with small pitch sensors (in CERN SPS)

Telescope	Reconstruction framework	Sensor geometry (µm²)	Irradiation (neq/cm²)	Reconstruction
Custom-made 3D FEI4	Judith	50x50 + 25x100	Not irradiated	Small sensor- pixel based
EUDET	EUTelescope + TBmon2	50x50 + 50x50	5e15 (KIT)	FEI4 readout pixel based

- First beam tests for small pixel sensors
  - No specific reconstruction software
- Two different approaches:
  - 3D FEI4 telescope + Judith software: the structure of the sensor is implemented before the reconstruction and only the active sensor pixels are considered to calculate tracks
  - **EUDET telescope + EUTelescope** software: the calculation of the tracks is made over the full FEI4 pixel. In **TBmon2** analysis a region of interest (ROI) is chosen where the small pixel efficiency is calculated
- The results for FEI4 telescope/Judith are already published in 2016 JINST 11 C11024



# The custom-made FEI4 telescope Judith reconstruction



### The FEI4 telescope





- Problems during the bonding to the FEI4 chip made that only part of the sensor is active
- Due to unexpected problems with EUTelescope reconstruction in past year beam tests, we created a custom 3D FEI4 telescope
- 3 + 3 telescope planes and DUTs between the arms
  - Telescope planes tilted (14°) in short pixel direction and two are rotated to increase the resolution
- Resolution 6  $\mu m/plane$  in short pixel direction (2016 JINST 11 P09005)  $\rightarrow~$  ~4.2  $\mu m$  in X and ~3  $\mu m$  in Y expected
- Readout with RCE + analysis made in Judith framework (https://twiki.cern.ch/twiki/bin/viewauth/GeneveAtlas/GenevaJudith)



# **Judith reconstruction**



- The hits on the FEI4 pixel are assigned to the connected small pixel cell, to take into account only the sensitive area
  - The 50x50  $\mu$ m<sup>2</sup> case presents a 100  $\mu$ m width column pattern because of the 2 consecutive pixels in X
  - The 25x100  $\mu$ m<sup>2</sup> case has active islands of 25x200  $\mu$ m<sup>2</sup> because no neighbor exists in Y direction

### Judith reconstruction Residuals



• The width of the residuals match with the pixel size

## Judith reconstruction Efficiency (50x50 µm<sup>2</sup>)



- The efficiency is calculated in two neighbor pixels (50x100  $\mu m^2$  area) in a central ROI of 50x50  $\mu m^2$  to avoid smearing in X

## Judith reconstruction Efficiency (25x100 µm<sup>2</sup>)



- The efficiency is calculated in two neighbor pixels (25x200  $\mu m^2$  area) in a central ROI of 2.5x100  $\mu m^2$  to avoid smearing in X and Y

### Judith reconstruction Efficiency



- Small pixels reach plateau efficiency of 96-97% at 1-2  ${\rm V}$
- Similar efficiency to standard 3D FEI4 reference which needs 4V to reach the plateau
- Tilt can highly improve the efficiency up to 99.9% as demonstrated for FEI4 (small pitch tilted under analysis)

#### FAE

# EUDET telescope EUTelescope reconstruction



## EUTelescope reconstruction Beam Test configuration

- EUDET-type Telescope in previous talks (https://telescopes.desy.de/)
- 1 Telescope plane missing due to malfunctioning
  - Reconstruction still worked
- 4 DUTs + 1 reference
- Reconstruction focused in planes 21 + 22 (only 50x50  $\mu m^2$  sensors irradiated uniformly to 5e15  $n_{eq}/cm^2$ )
  - Plots from plane 21
- Our approach:
  - 1) Make reconstruction from the point of view of the chip (50x250  $\mu m^2)$

2) Define region of interest (ROI) and calculate the efficiency on the active area



## EUTelescope reconstruction & TBmon2 analysis - Align

- The main difference in small pixel reconstruction is the double peak in X
- Residuals in alignment are calculated assigning hits to the center of the FEI4 pixel
  - Half of the FEI4 pixels have the active small pixel in the leftmost part and half in the rightmost, meaning two distances are calculated





### EUTelescope reconstruction & TBmon2 analysis - Efficiency



- Global efficiency calculated dividing the hits observed on one plane by the tracks reconstructed by EUTelescope
  - Due to the special structure of the sensor (20% area active) the efficiency is only ~20% (already good indicative)
  - Efficiency >20% due to charge sharing from non active areas

### EUTelescope reconstruction In-pixel efficiency detail

### **S**mirrored



- To calculate the in-pixel efficiency it is needed to add up the efficiency in the same area
- The FEI4 pixels with the leftmost sensor pixel connected are mirrored





- To calculate the in-pixel efficiency, a region of interest is defined in the edge of the FEI4 pixel (from 0 to 50  $\mu$ m in Y and from 225 to 250  $\mu$ m in X)
  - Taking 50x25 instead 50x50  $\mu$ m<sup>2</sup> to avoid telescope smearing
  - Neighbor pixel connected  $\rightarrow$  no smearing in the right side
  - Excludes the effect in the insensitive area



### EUTelescope reconstruction & TBmon2 analysis – Efficiency



 Efficiencies measured at 1ke and 1.5ke thresholds (10ToT @ 20ke) at -40°C and -50°C (temperature on chip -20°C and -30°C) for each DUT

- Agreement within 0.2%

- At 5e15 n<sub>eq</sub>/cm<sup>2</sup> irradiation the efficiency reaches 97% at much lower voltages than the IBL sensors
- Plateau efficiencies at 80 V

# Conclusions

- First 3D production of small pixel structures
  - Need to use FEI4 chip due to RD53 chip unavailability
  - Small pixel sensors need a special structure to be readout with FEI4 chip
- Need to adapt the reconstruction and analysis tools to the special small pitch + FEI4 structures
  - 3D FEI4 Telescope + Judith reconstruction & analysis
  - EUDET Telescope + EUTelescope reconstruction & TBmon2 analysis
- Analysis of 50x50 and 25x100  $\mu m^2$  small pitch sensors not irradiated with Judith
  - Defined the internal structure of the small pixel structures before the reconstruction
  - Both small pixel devices show plateau efficiencies at 1-2 V with 96-97% efficiency
  - Lower voltage needed than standard FEI4 to reach the plateau
- Analysis of 50x50  $\mu m^2$  small pitch sensors irradiated to 5e15  $n_{\rm eq}/cm^2$  with EUTelescope & TBmon2
  - Reconstruction is made over the full FEI4 pixel and the efficiency is calculated over a ROI
  - Operation voltage much lower than IBL generation irradiated to the same fluence
  - Plateau efficiencies at ~80V

### Thanks for your attention