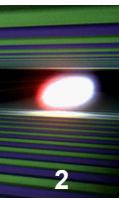


XFEL-Gun Operator Training

F.Brinker

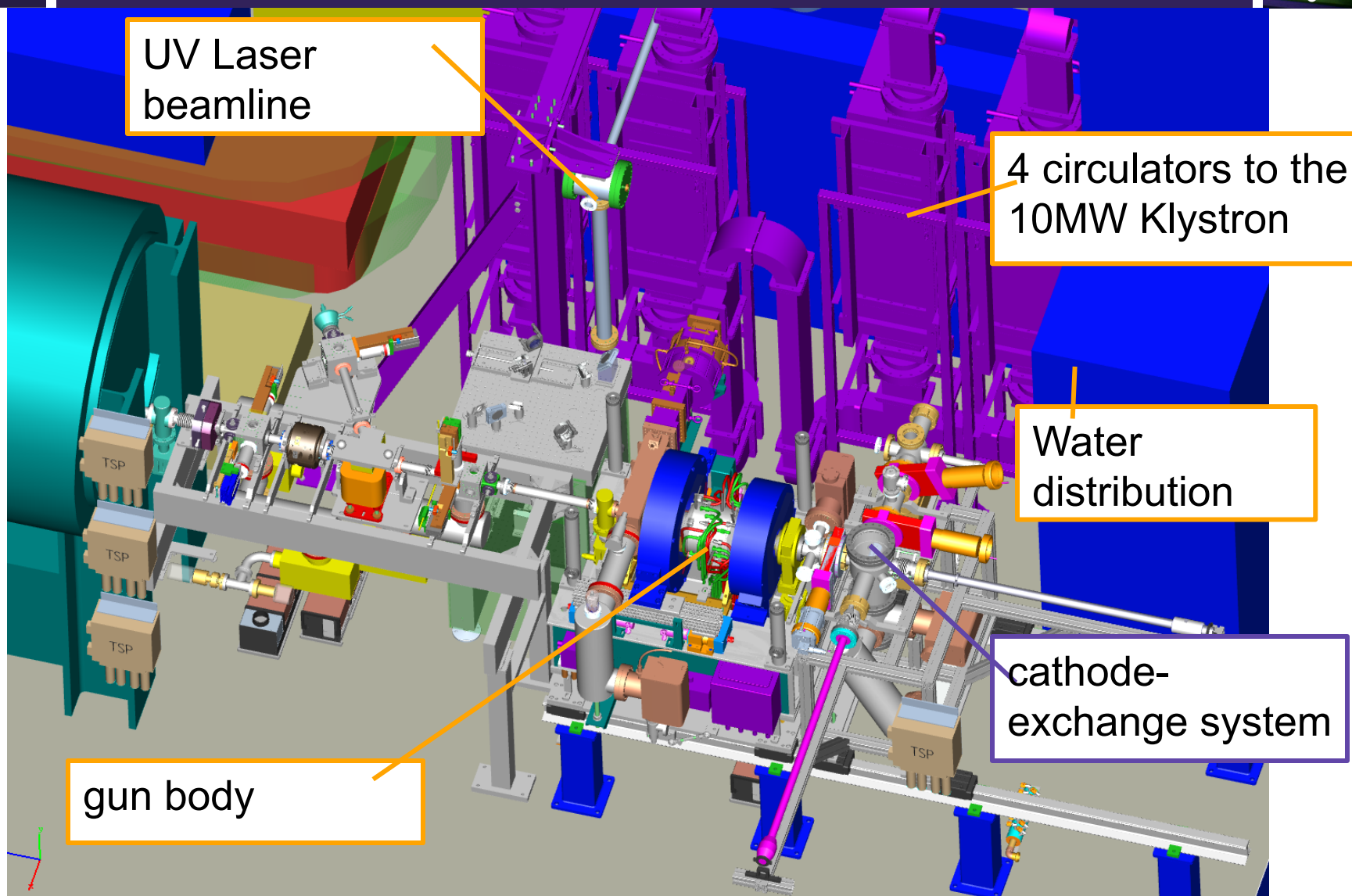
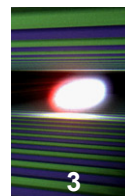


HELMHOLTZ
| ASSOCIATION

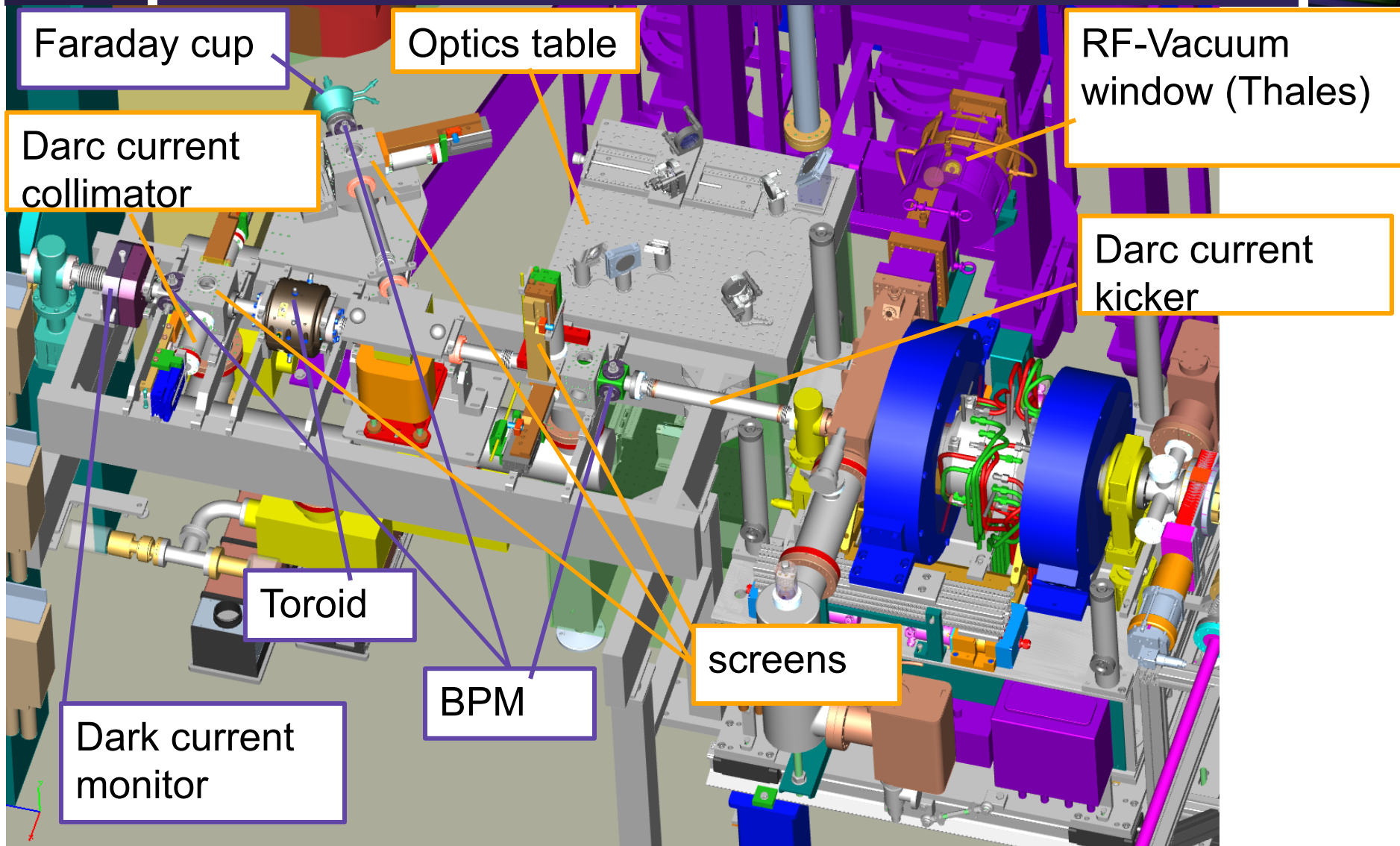
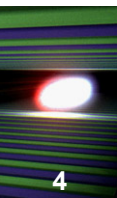


- Overview Gun system
- Typical measurements
- Critical parts
 - RF-window
 - Cathode holder
- Diagnostics and interlock systems
- RF-operation

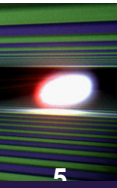
Actual view to the XFEL gun



Actual view to the XFEL gun diagnostics

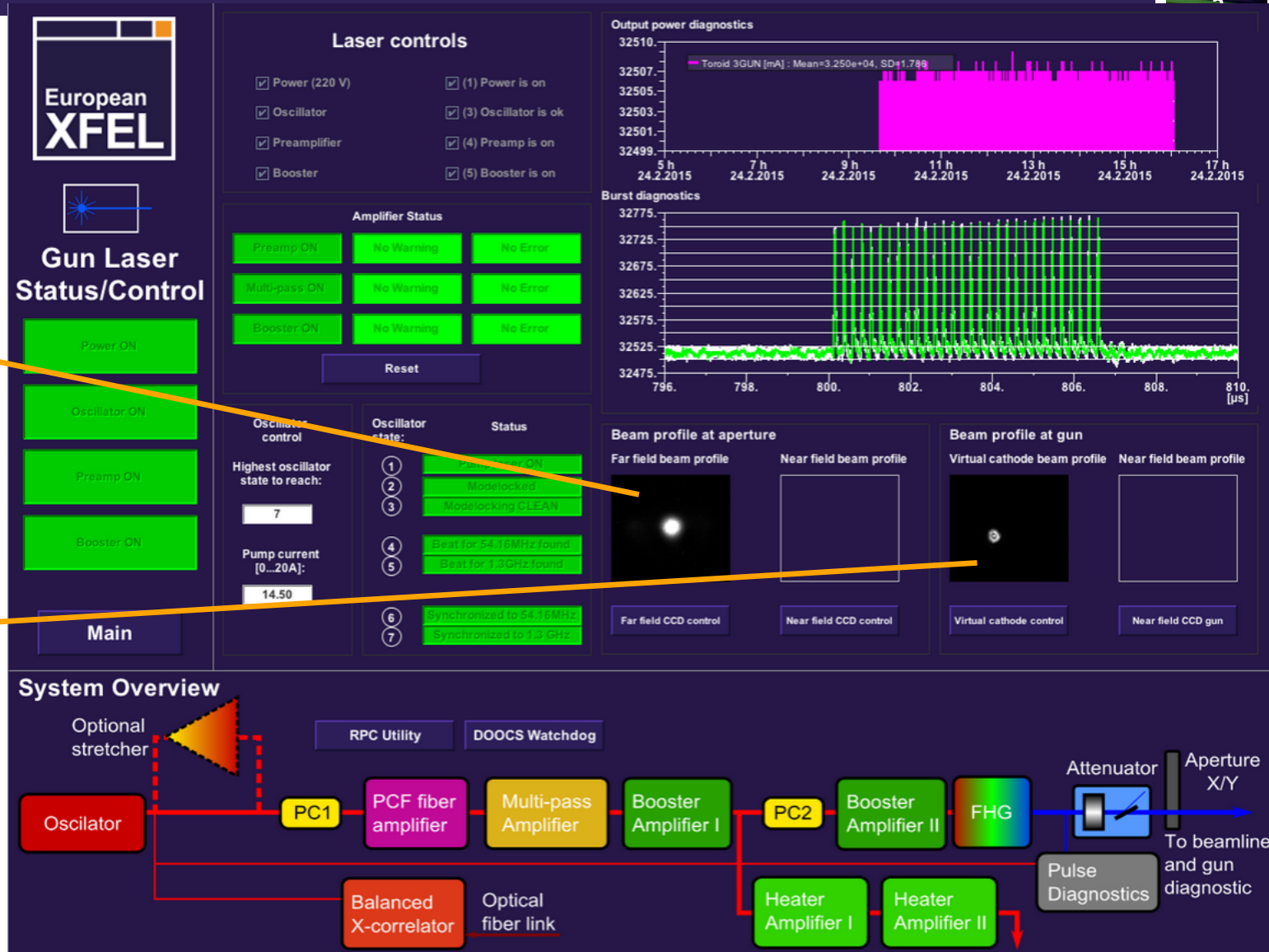


Cathode laser

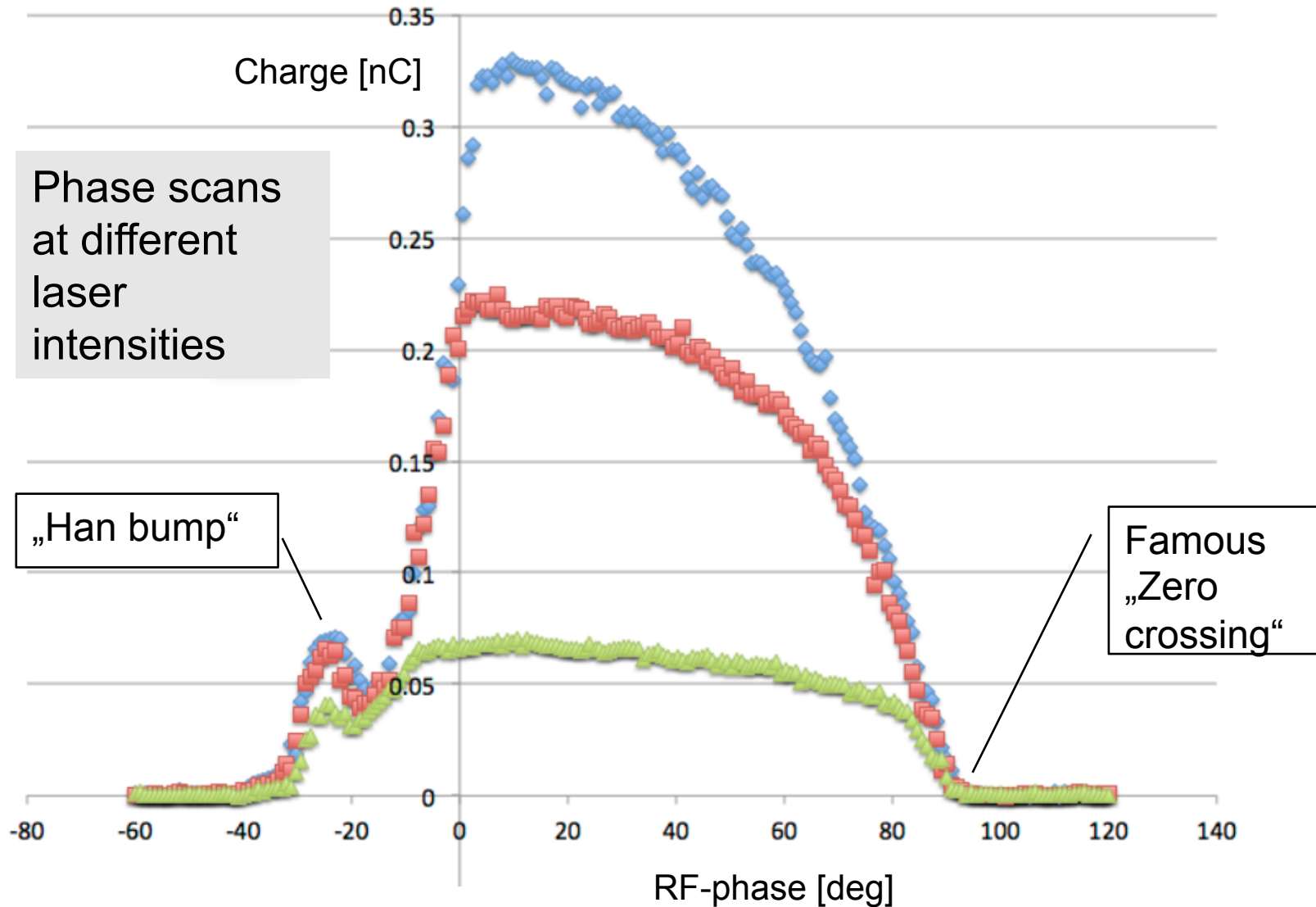
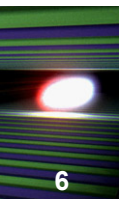


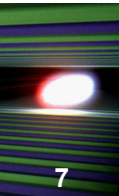
Laser profile
before the
aperture

and on the
virtual
cathode

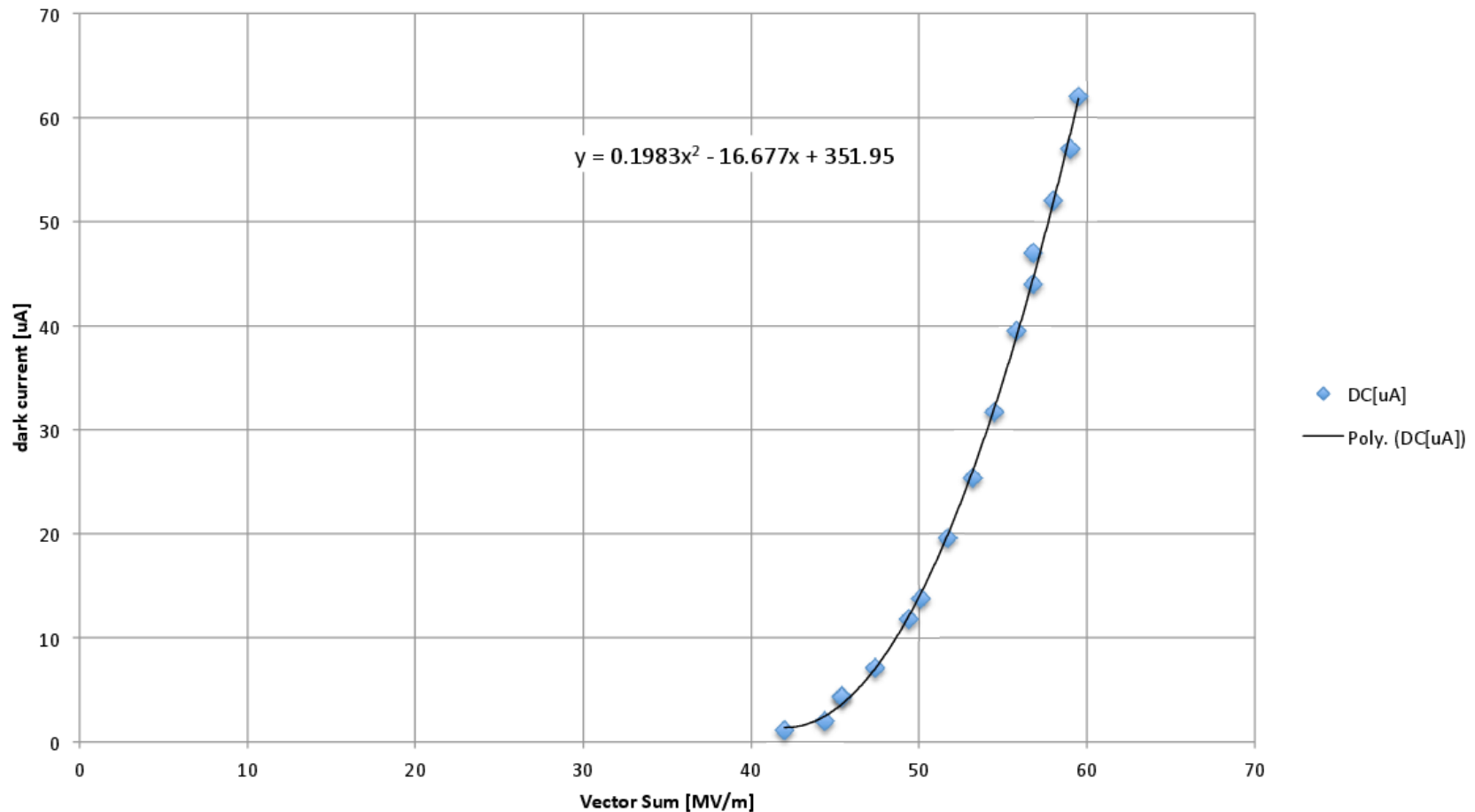


First measurements with beam: Phase scan for different laser intensities

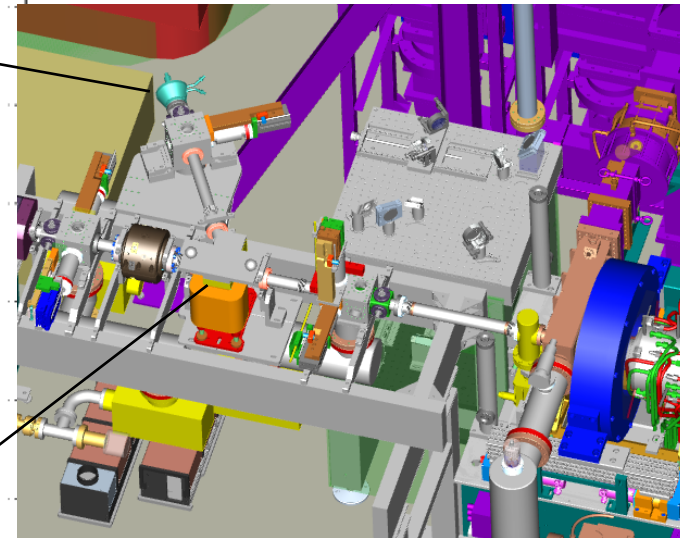
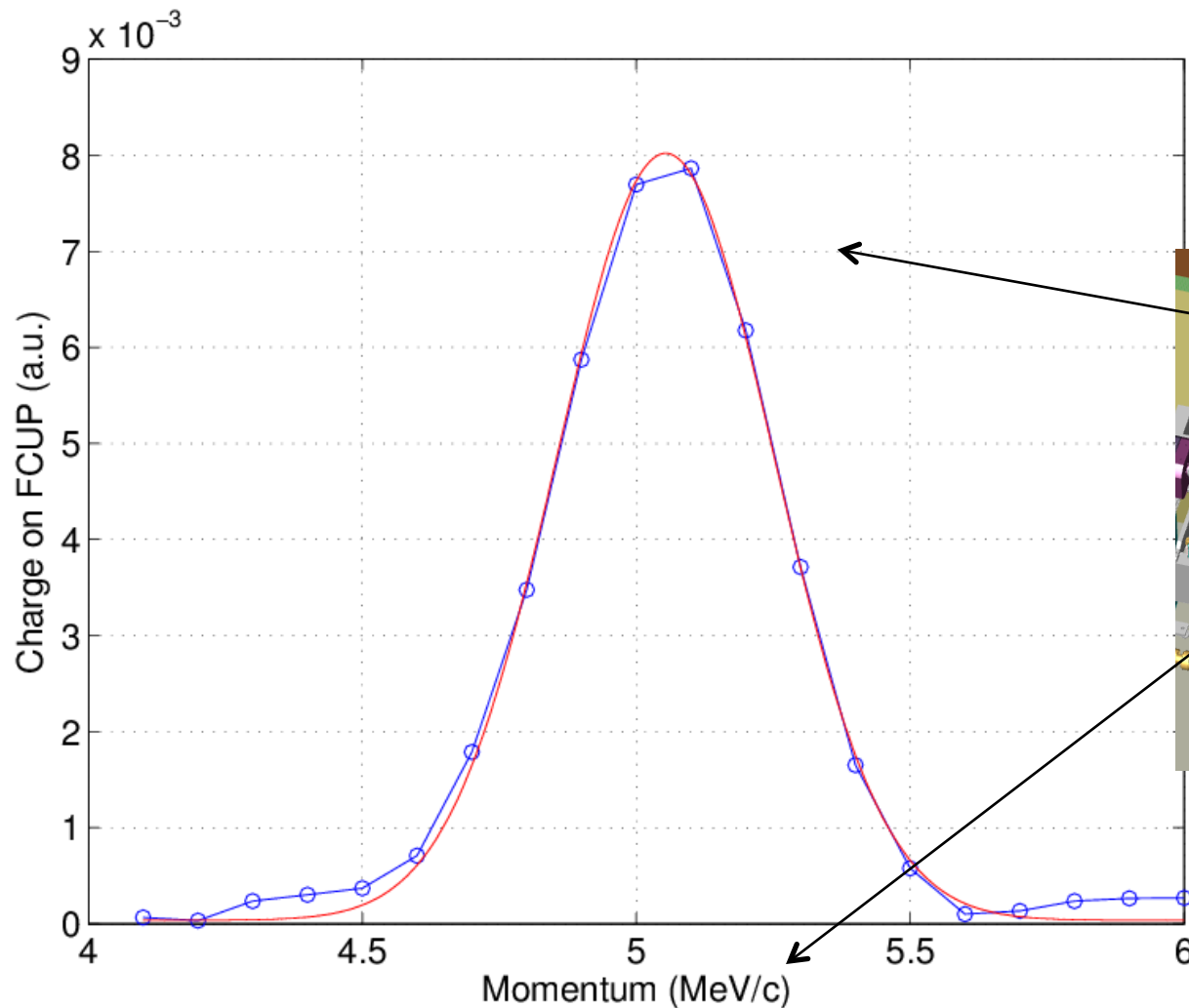
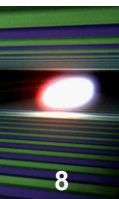




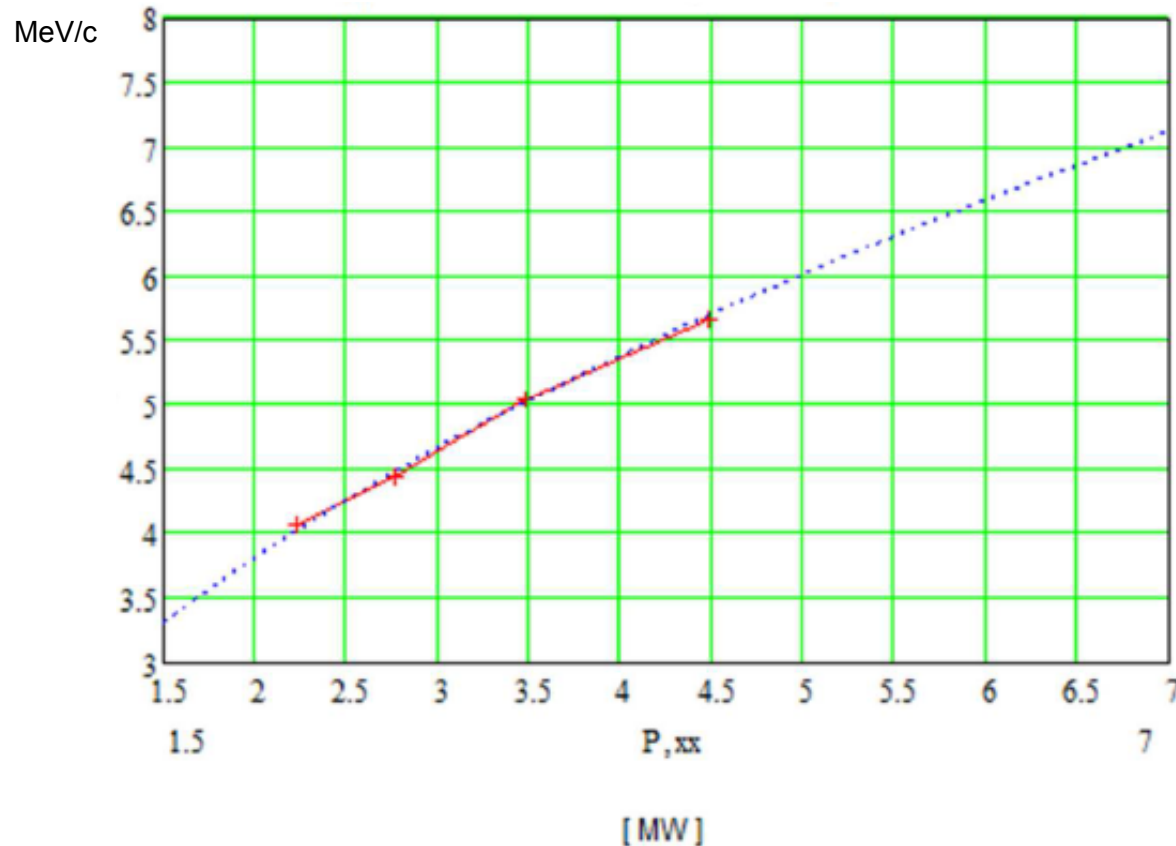
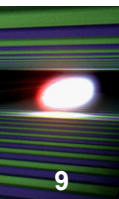
Dark current vs. accelerating field, March 6th 2015



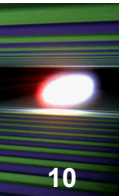
Beam energy measurement with spectrometer magnet



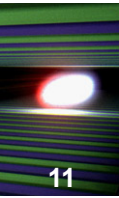
First measurements with beam: Energy measurement



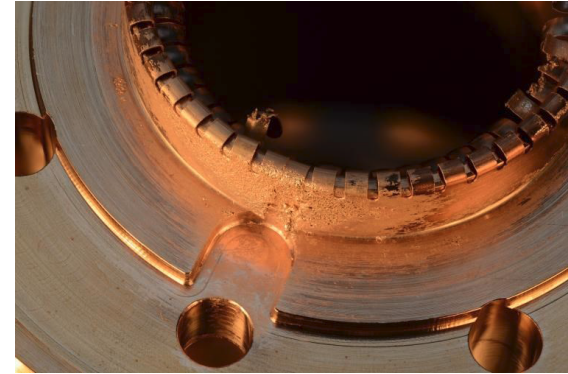
16.2. :
Measurement of
beam momentum
depending on RF-
power



- Cathode plug and RF-spring
- RF-Window



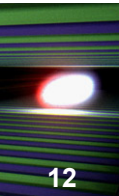
- 1. RF operation Dezember 2013
 - Successful test of RF-system
 - 5.5 MW, 650 us reached
 - Limit : light at the window
 - Massive damages on the cathode RF spring
- 2. RF operation September 2014
 - Successful test of the improved cathode spring system
 - 4.8 MW, 400us reached
 - Limit : vacuum leak at the window
- 3. RF operation Dezember 2014
 - Short test of glued window
 - 4.8 MW, 400us reached
 - Limit : vacuum leak at the window



(See last years talk)

- 1. Beam operation February 2015
- 2. Beam operation April/May 2015

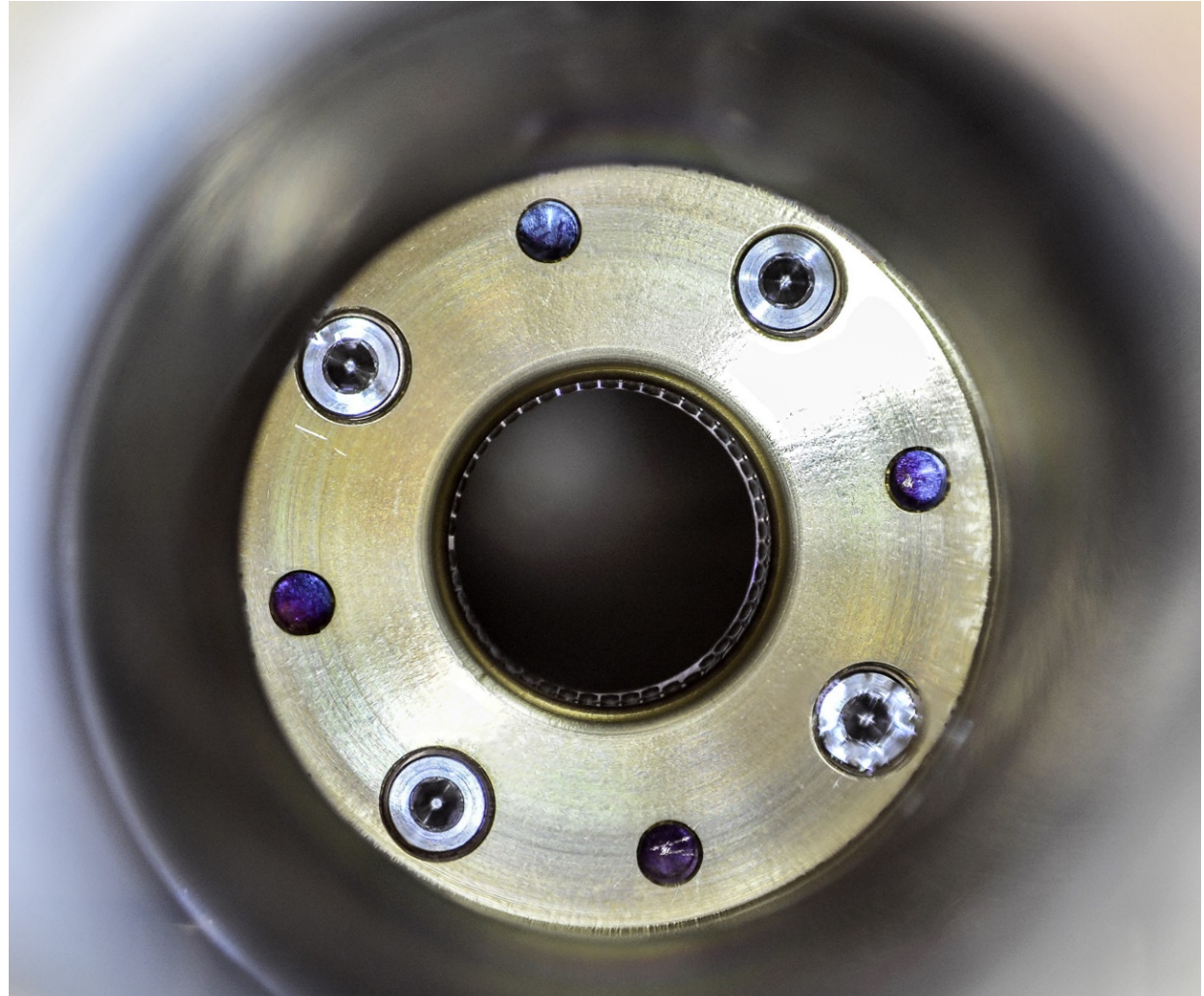
View from the backside into the cathode holder with the spring (still under vacuum)



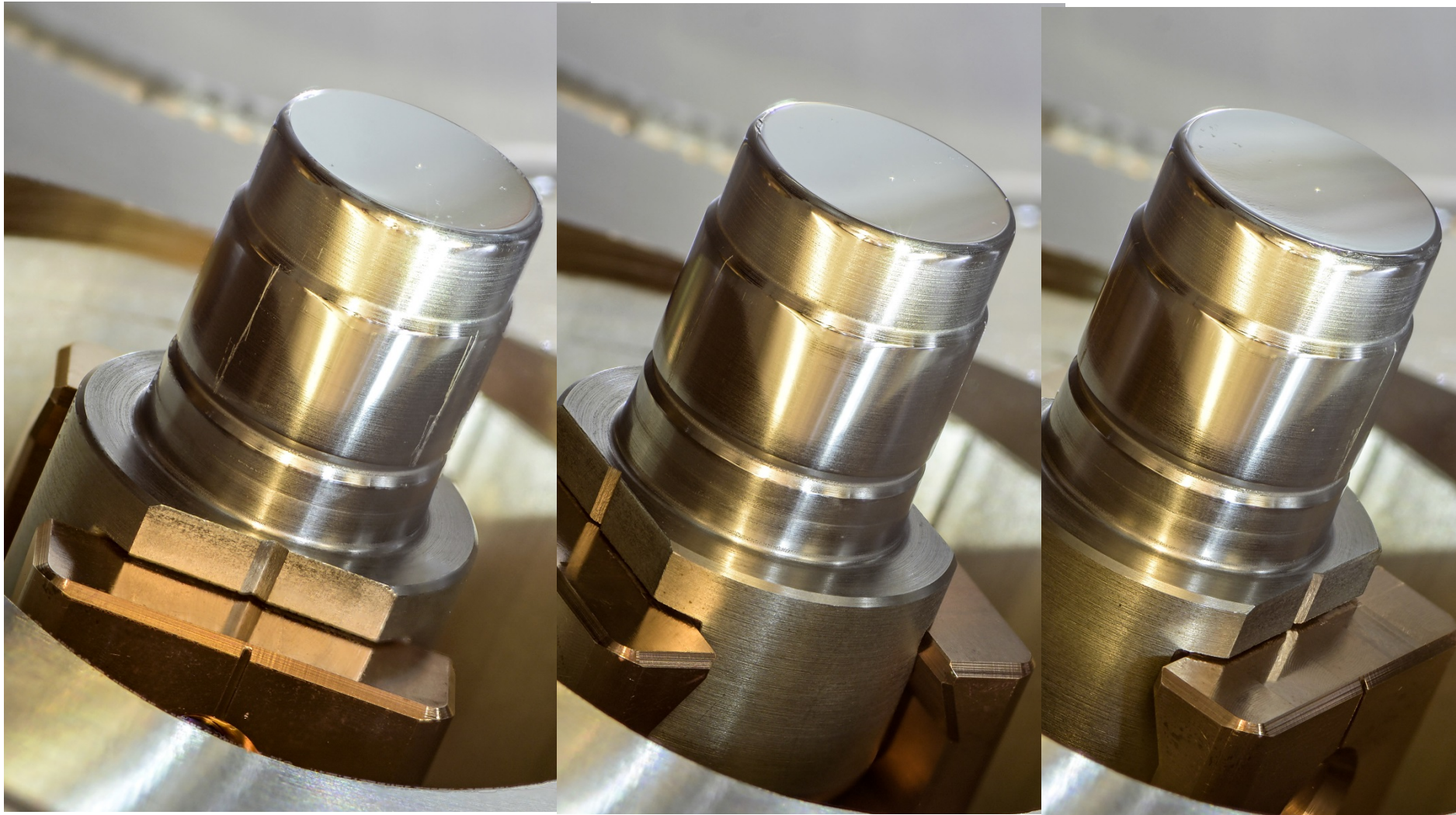
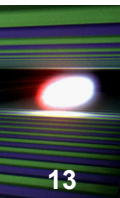
Assumption: the trouble came from a bad contact between the holder, spring and plug.

The cathode spring system had been replaced by a system where all contact surfaces had been polished and/or gold plated. (same geometry)

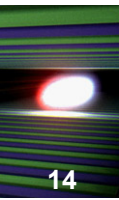
No signs of damage so far after 88-days of operation



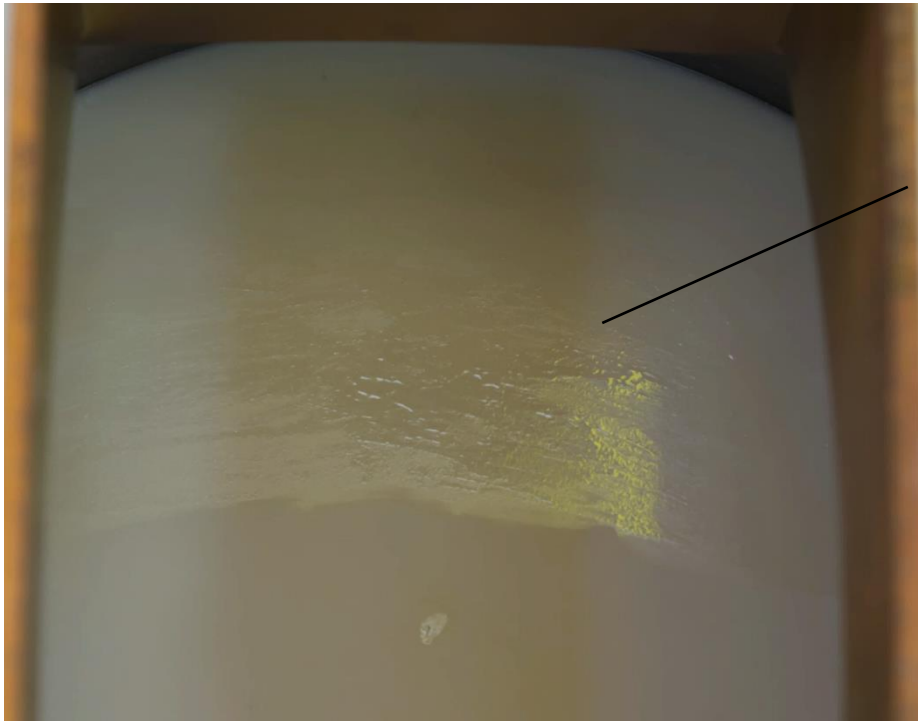
Cathode plug without any damages or marks after the December run



Examination of the leakage after September run 2014 (typ. 4.8MW, 400 us):

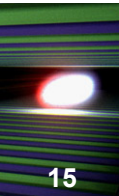


- While the cathode spring test had been successful the RF-window developed a leakage after some days
- Since a new Thales window was not available at that time it has been tried to localize and fix the leakage
- Surprisingly it was not the brazing but the ceramics which got leaky



Ceramic disk from air side

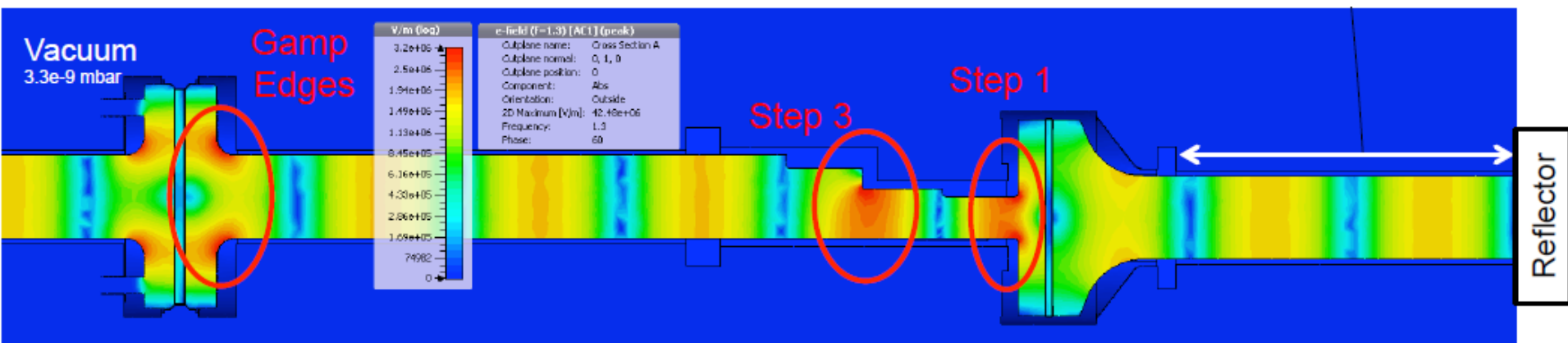
Test run on the window test stand with the Thales6 and one Gamp-window



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- Test with 6.5 MW, 900 us travelling wave
- Test with full reflection:
 - 20 μ s pulse length (+ 35%)
 - 10 Hz
 - 2-6 MW RF-power
 - Distances to the reflector were varied

After about 1.5 weeks the conditioning was stopped – no vacuum break outs, no light from Thales, still continuous light from Gamp



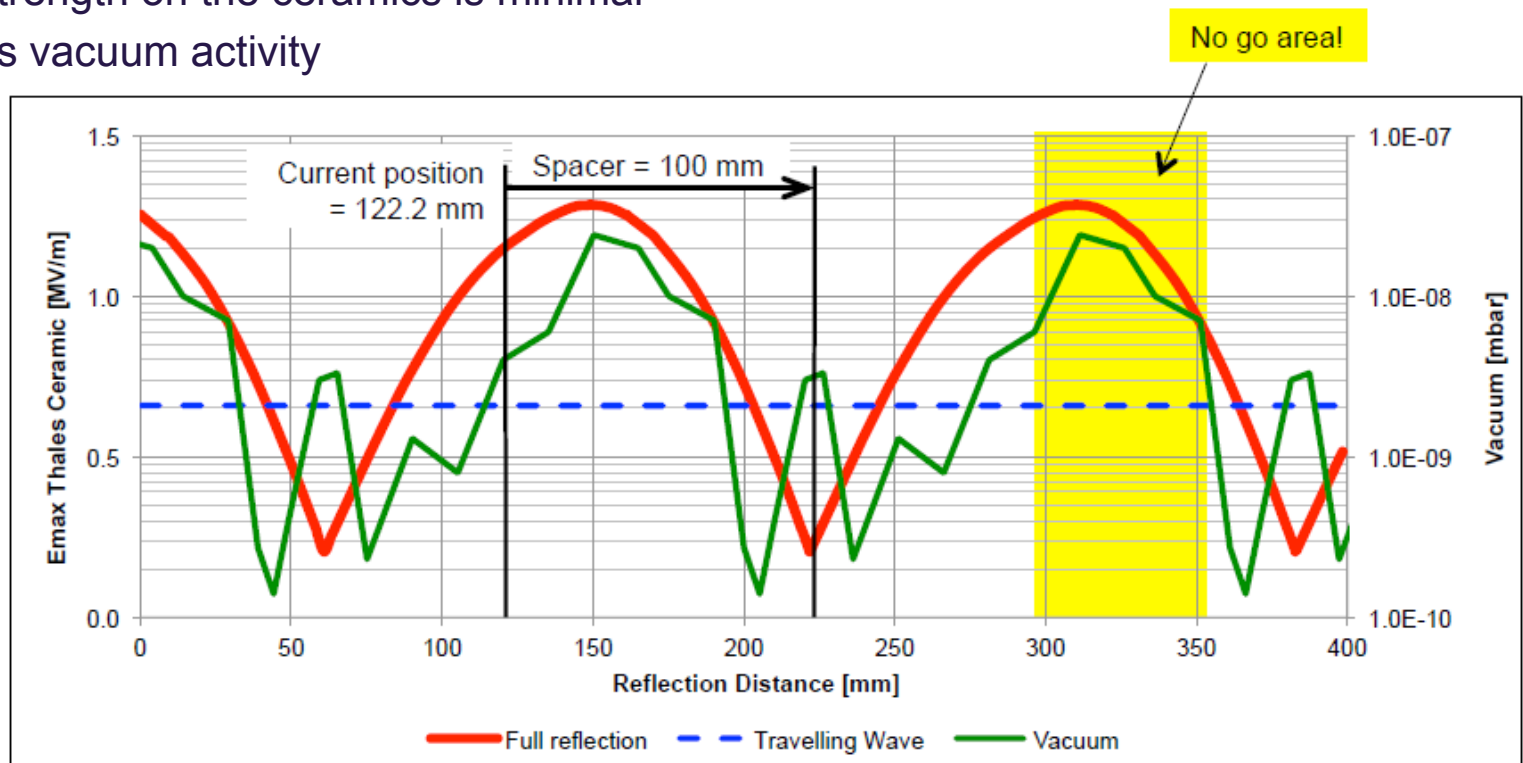
Simulation for the test stand configuration: M.Bousonville

■ Actual position

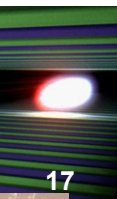
- field strength on the ceramics is nearly at maximum
- medium vacuum activity

■ with 100mm shift:

- field strength on the ceramics is minimal
- bit less vacuum activity

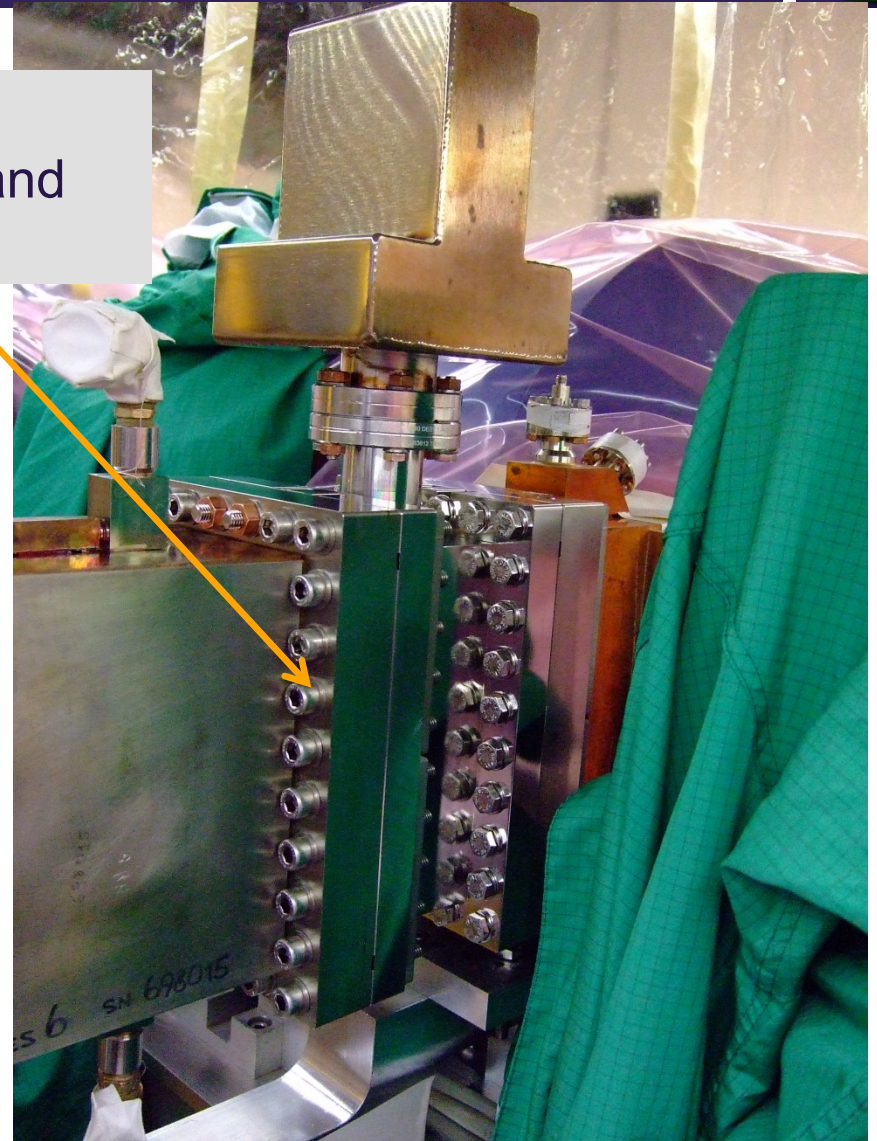


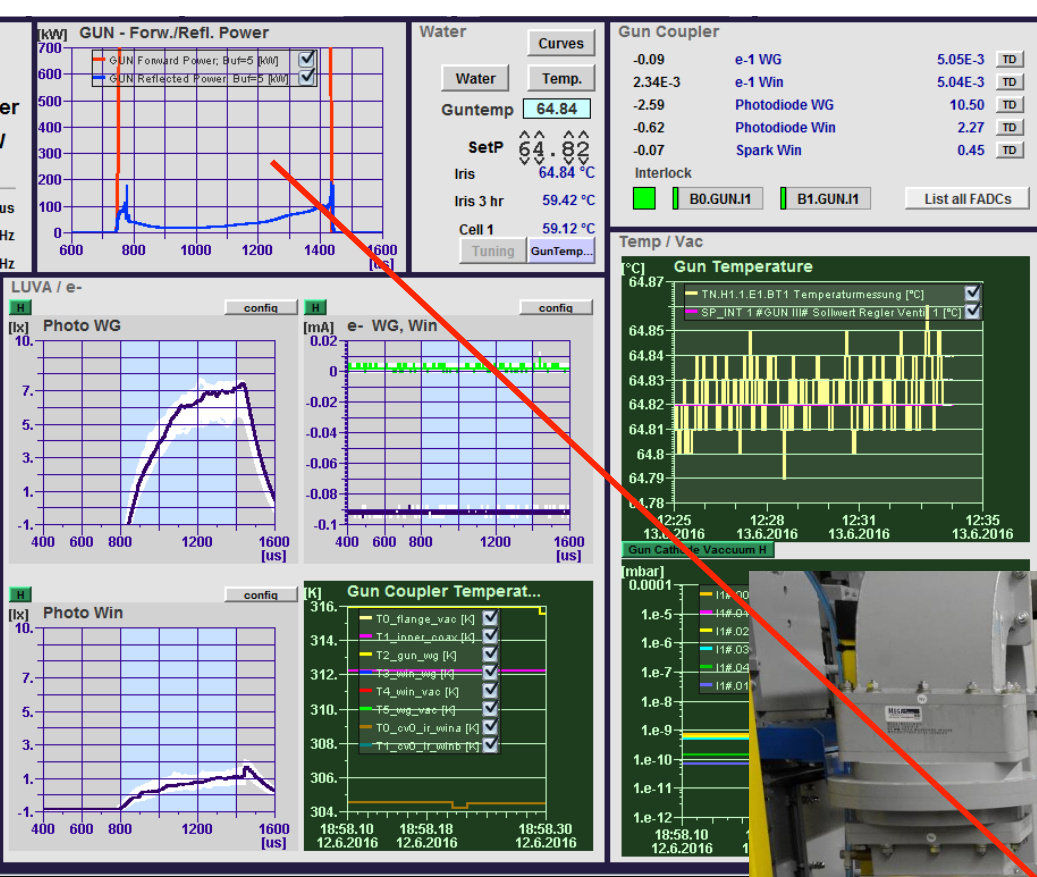
Exchange of RF-window, March '15 with 100mm insertion

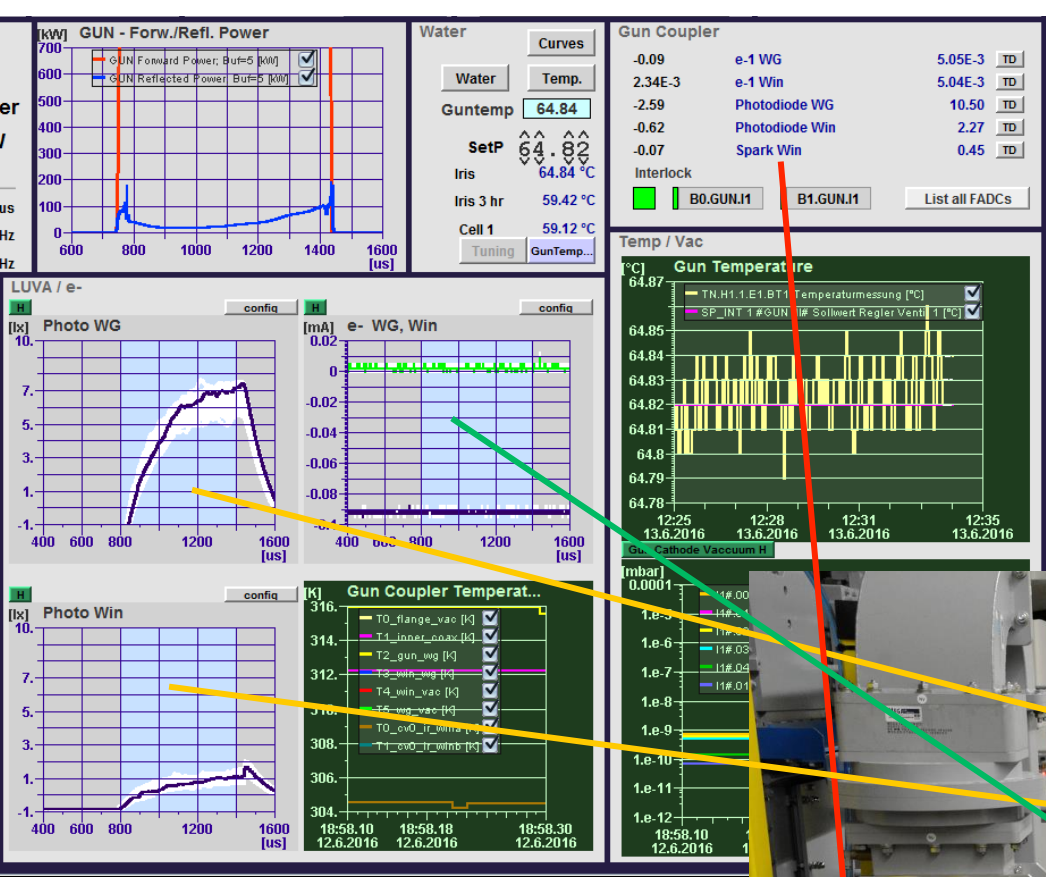


100mm vacuum waveguide
between Thales RF-window and
coupler

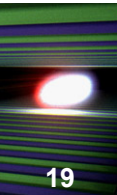
- Massive reduction of field strength on the ceramic
- Significant improved pumping speed with additional IGP



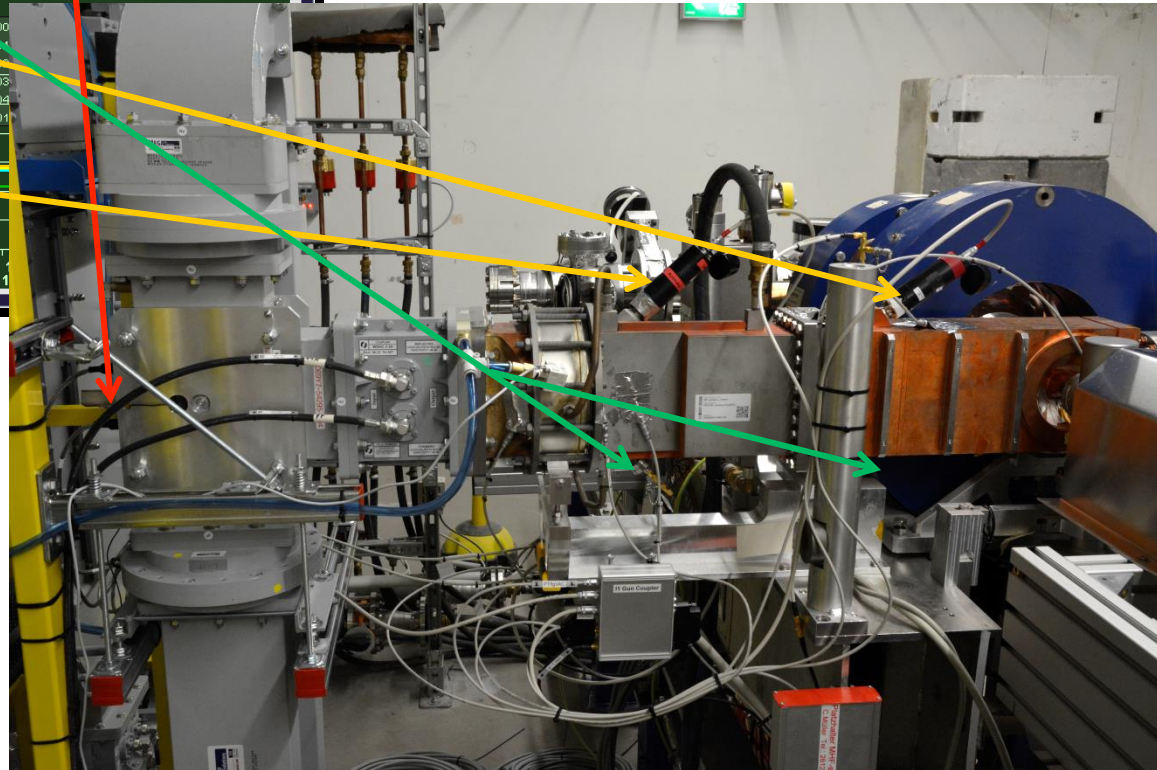




Gun signals and interlocks

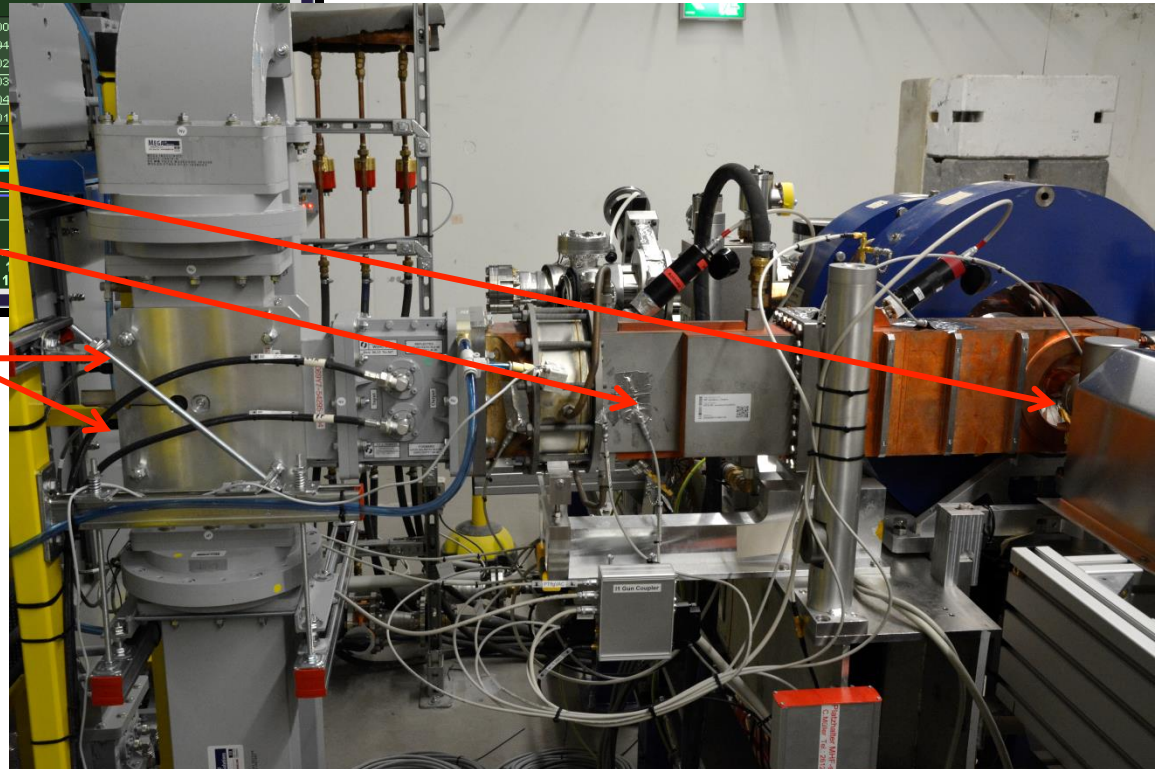
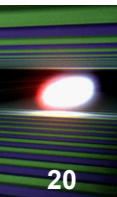


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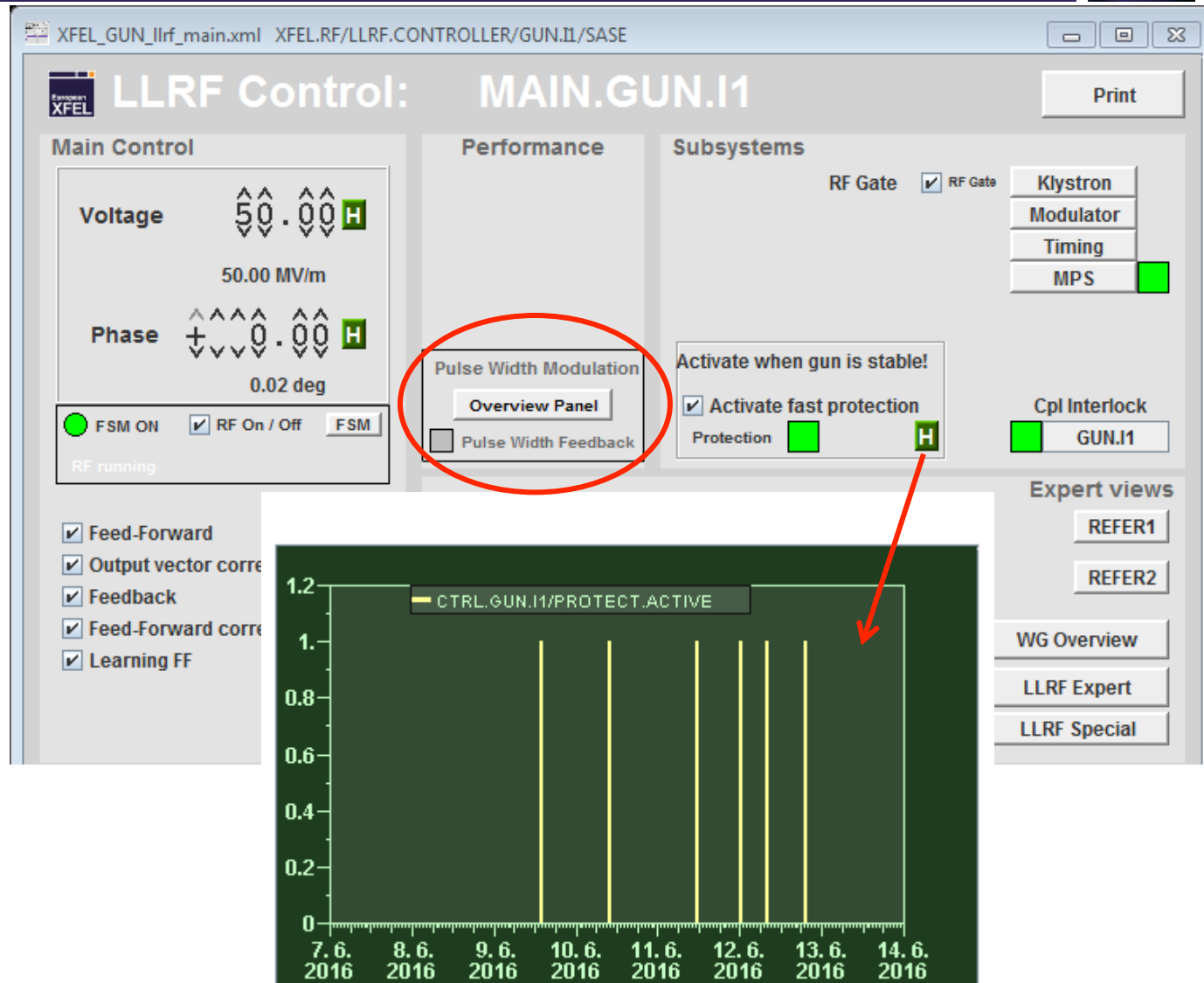


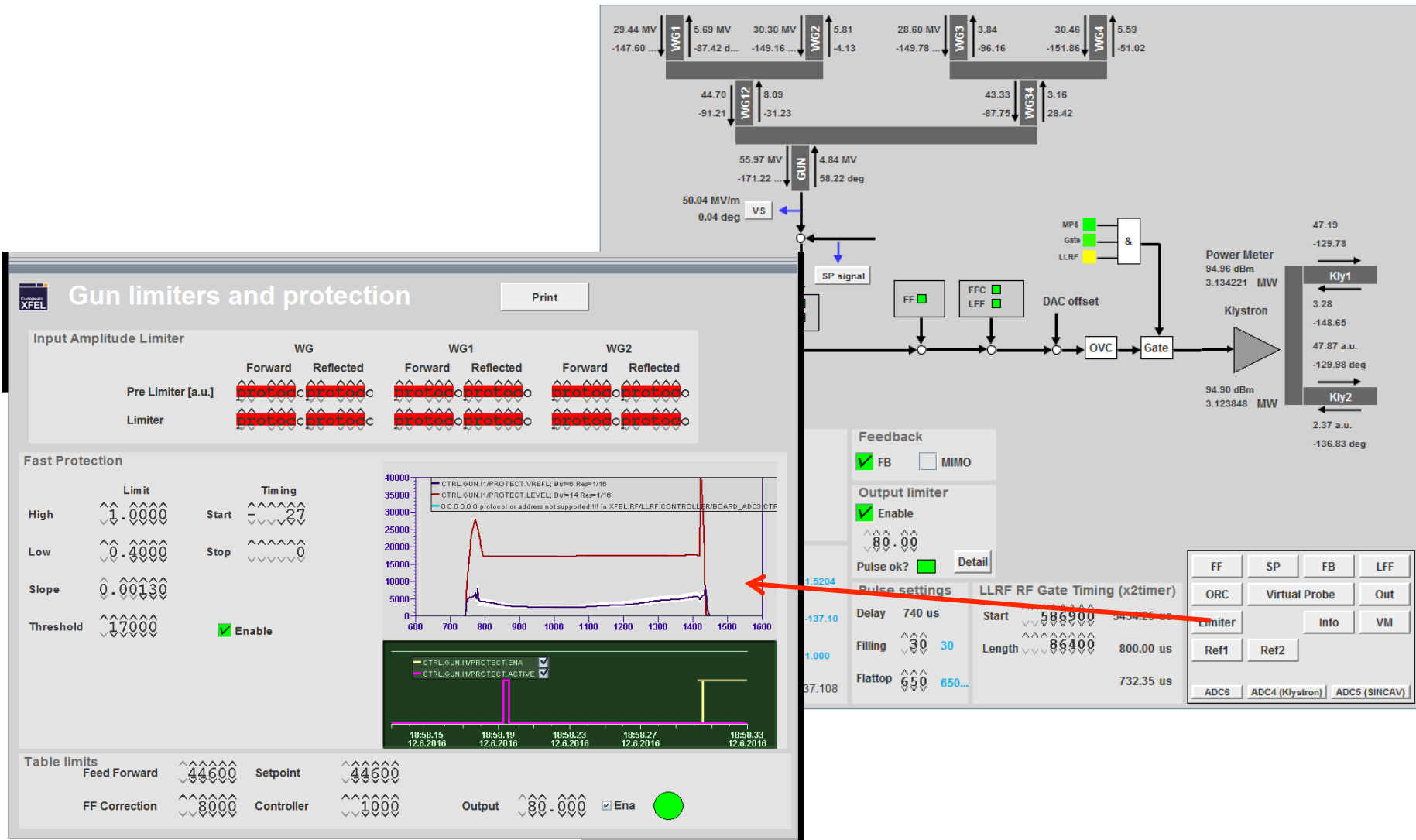


Gun signals and interlocks

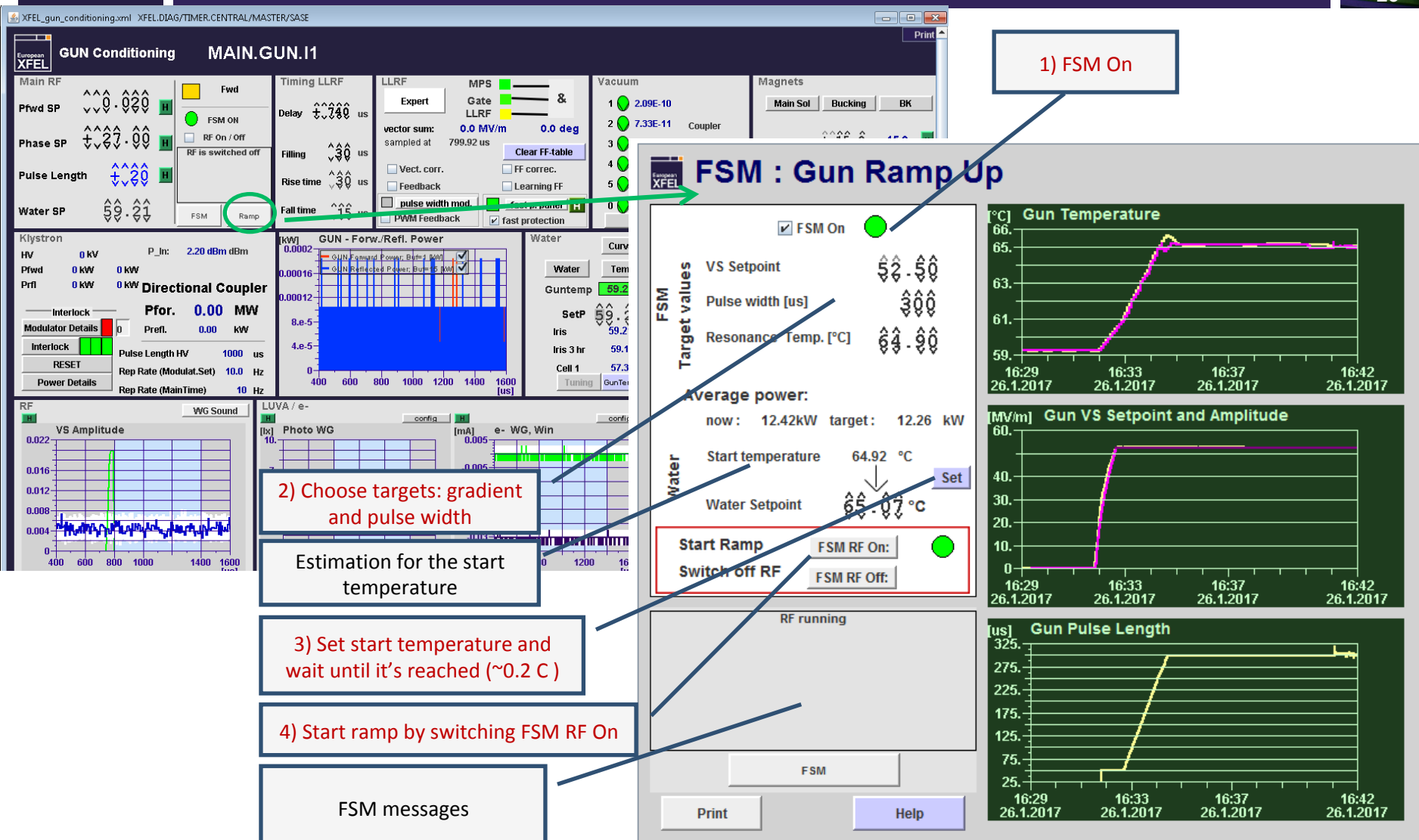


LLRF fast protection – looking at the reflected power





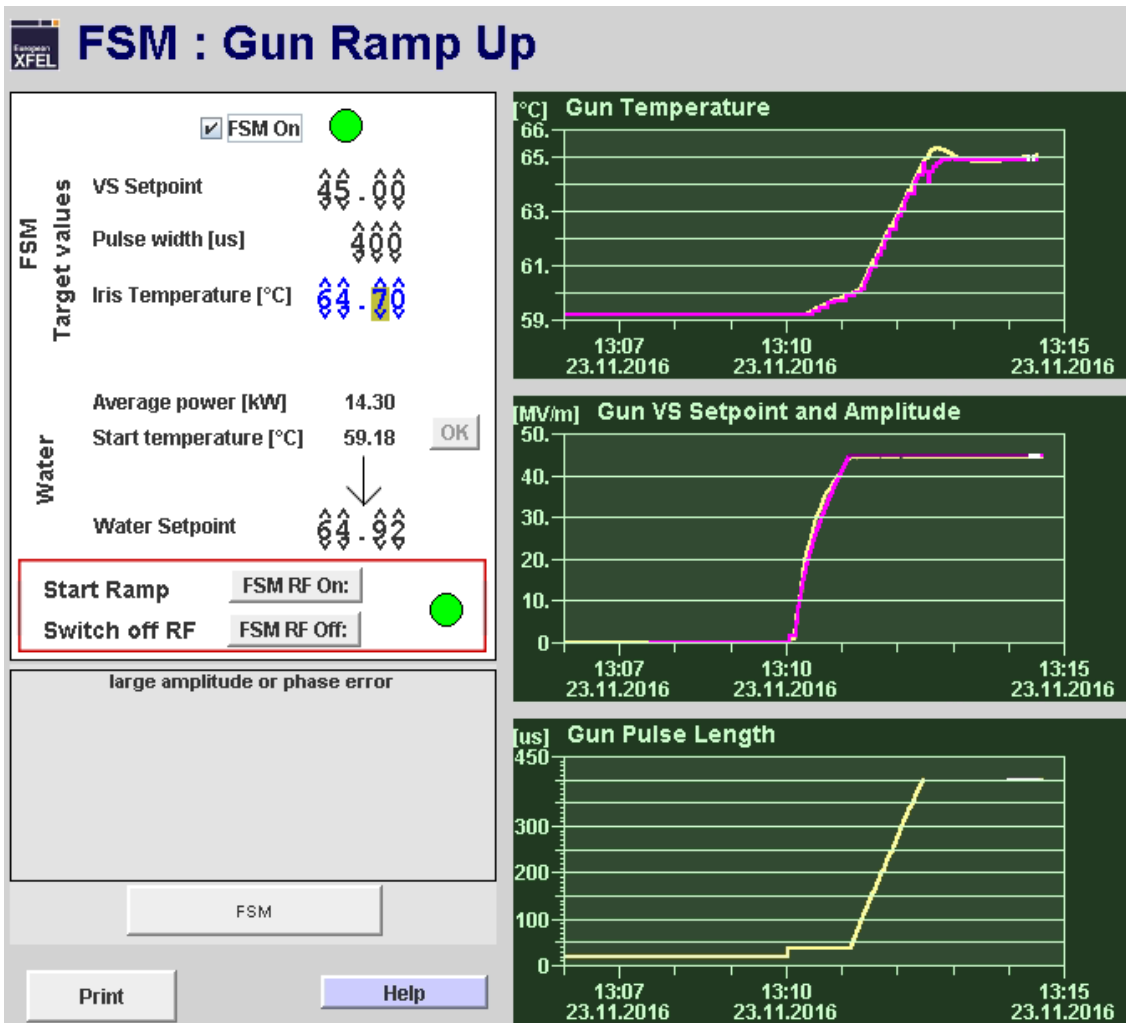
Fast Gun Ramp Up – new FSM version

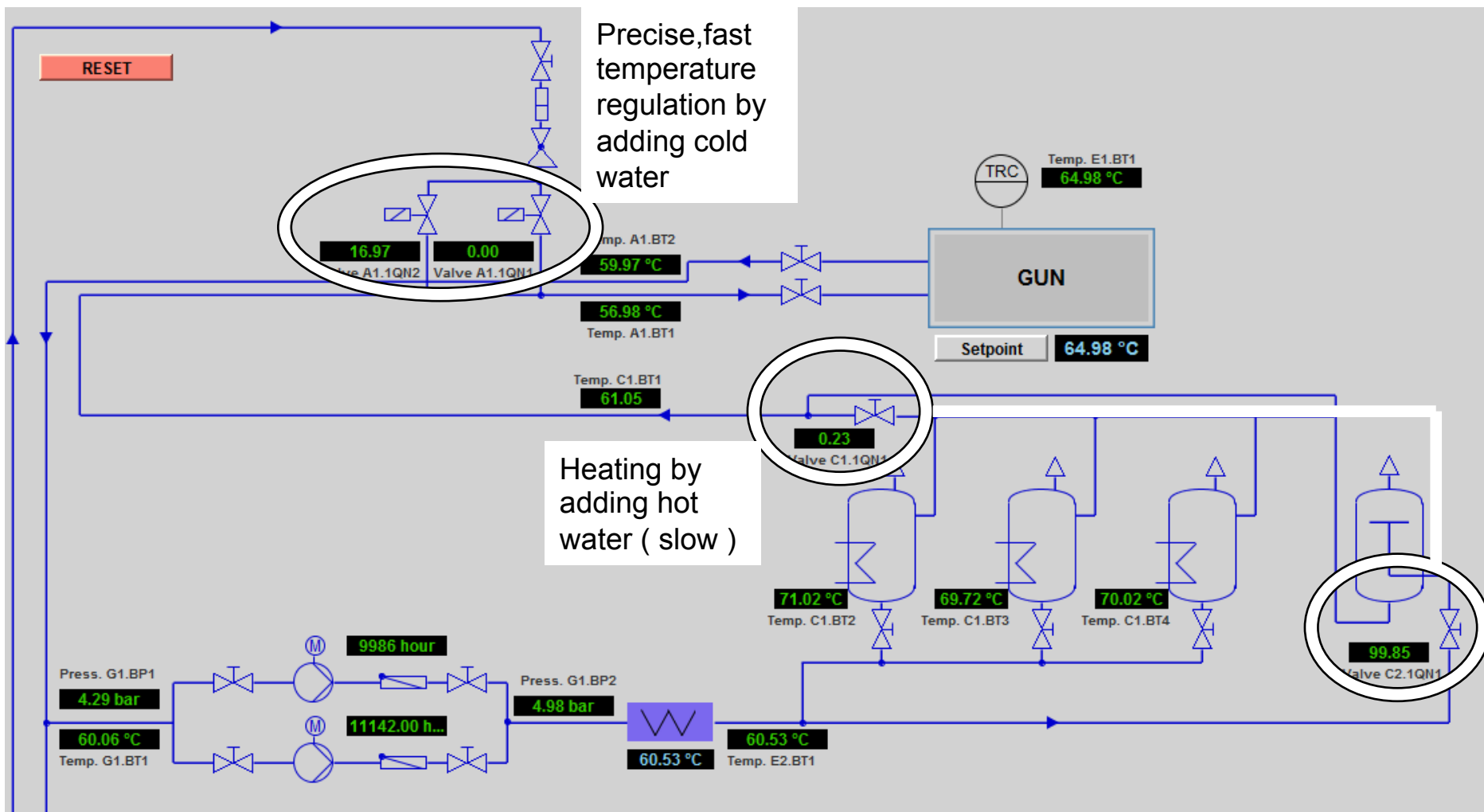


Fast Gun Ramp Up – new FSM version

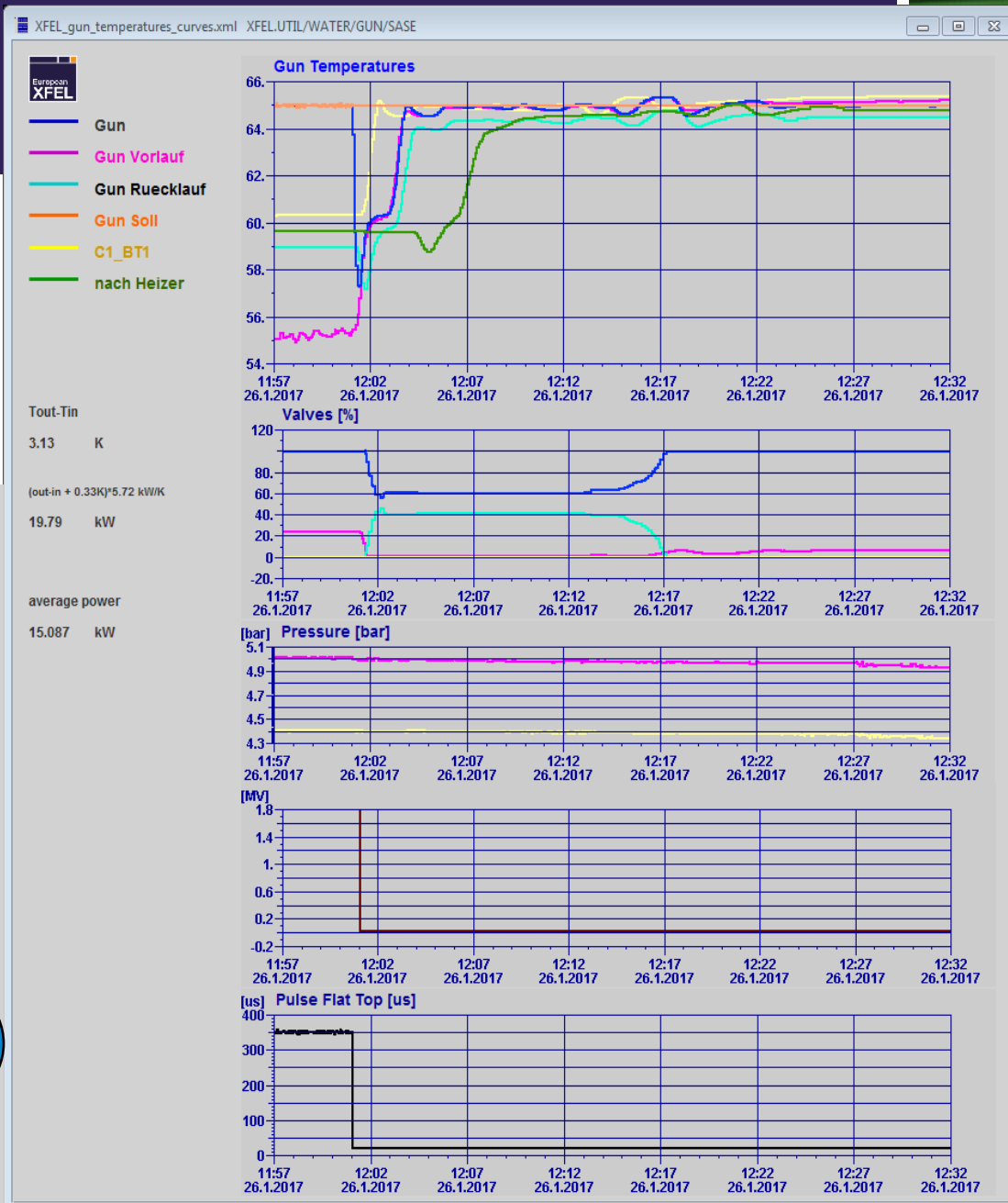
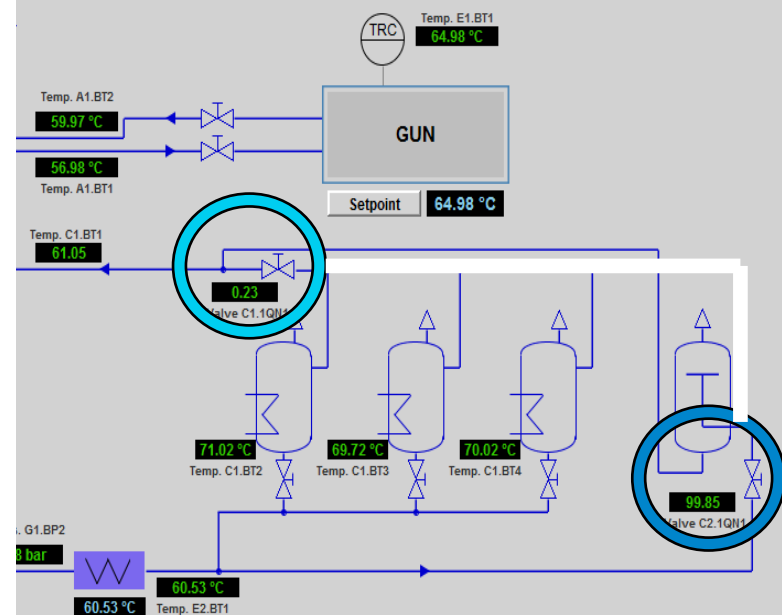
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1. The FSM **sets the Gun frequency** on the actual resonance frequency defined by the temperature
2. Gradient and pulse length are ramped up
 - The temperature set point tracks the actual temperature which rises with RF power
 - The frequency is kept on resonance to avoid reflections
3. After reaching the target values, the FSM is waiting for the temperature to stabilize before setting the frequency to nominal.
4. When Set points for amplitude and phase are close to the measured values the feedback and learning feed forward are started plus the pulse width modulation
5. From now on the gun parameters can be changed by hand as usual

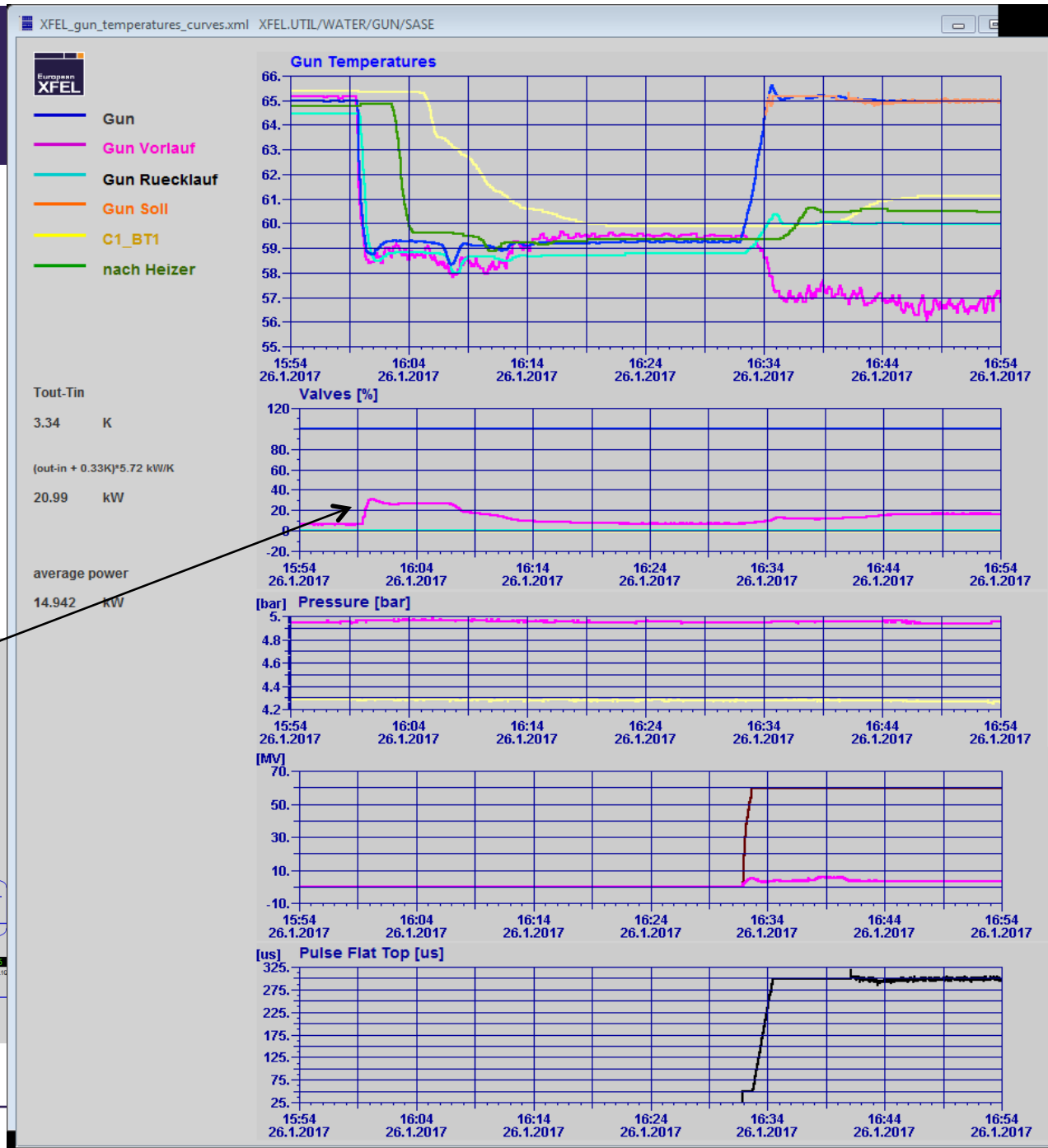
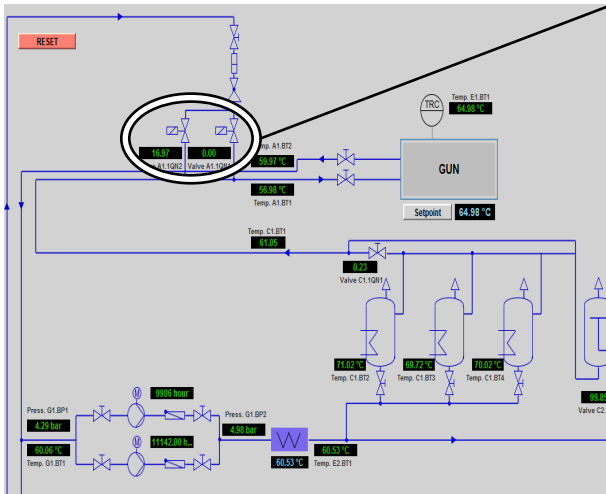


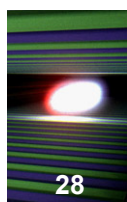


Heating up by adding hot water from the tanks



Cooling down with cold water

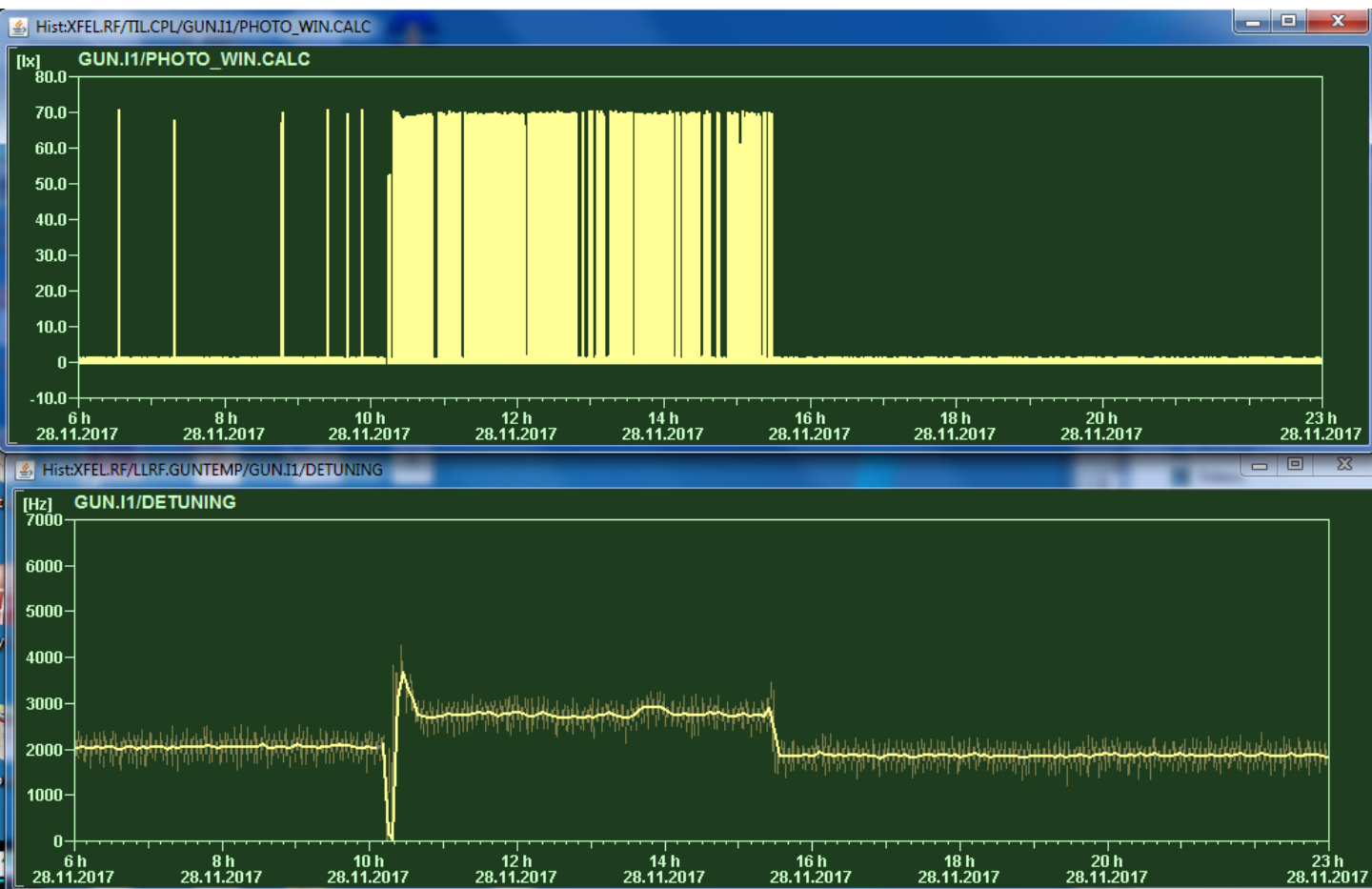




Pulse width modulation

- Fast measurement of gun temperature (0.1sec vs. 7 sec)
- compensate temperature deviations with the RF pulse width

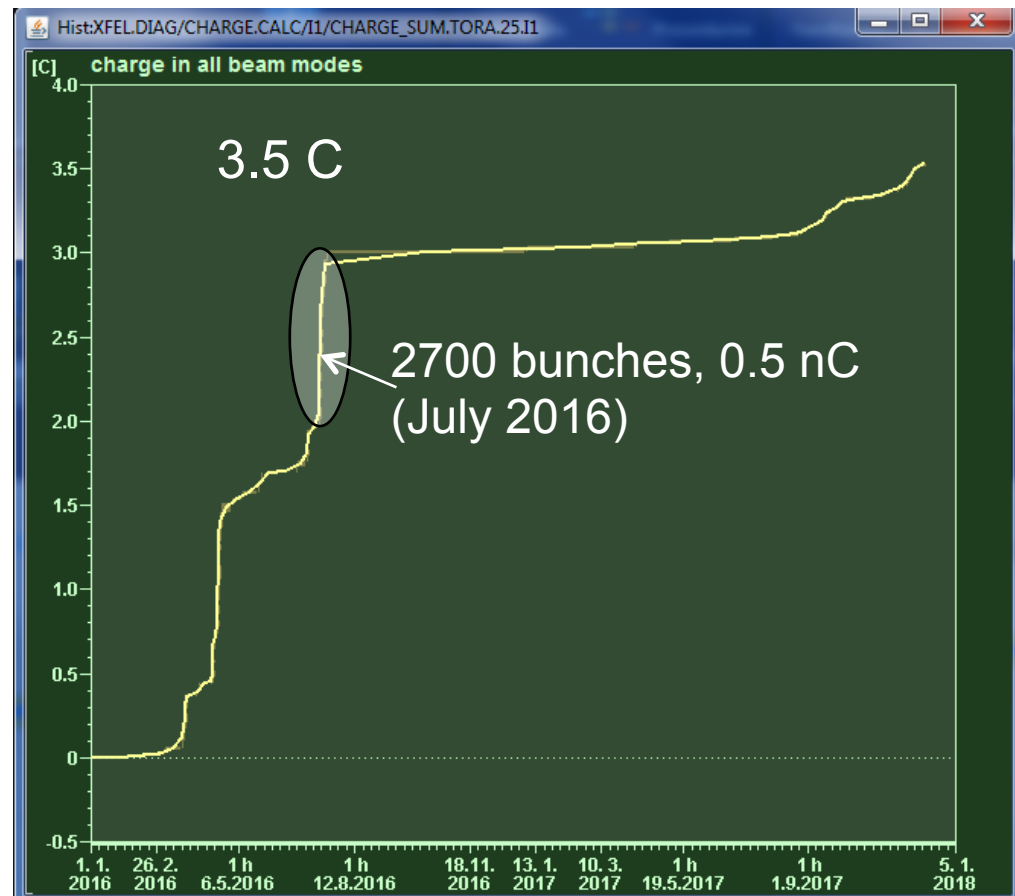
Strong temperature (detuning) dependance of light emission

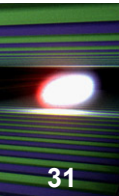


Below 2200 Hz
Much less activity.

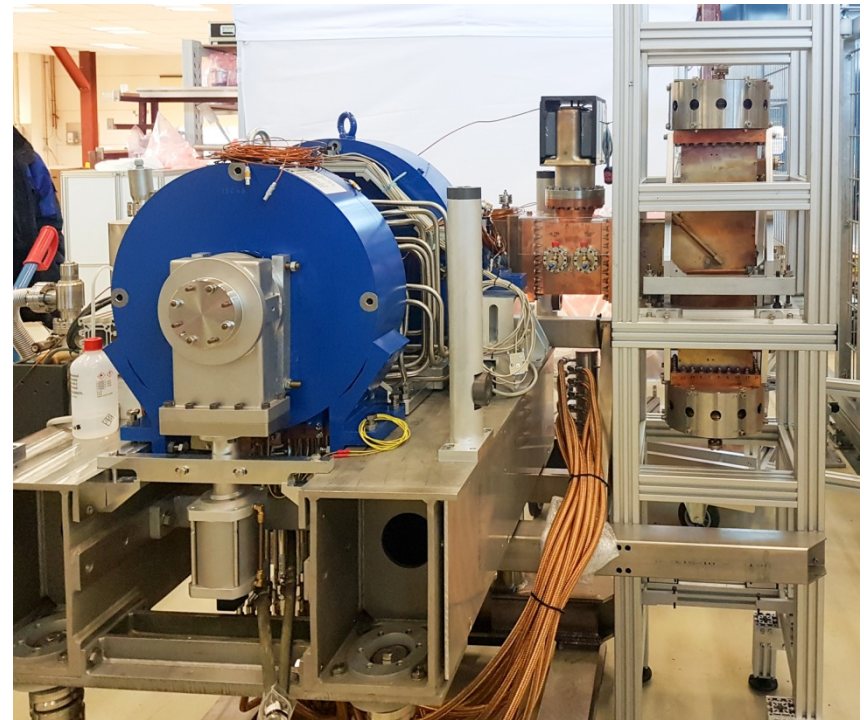
$$200\text{Hz} = 0.01^{\circ}\text{C!}$$

- Practically no interlocks since 2 years during the runs
- Light interlock at the window vacuum side was disabled – but the vacuum threshold stood at $3 \cdot 10^{-10}$ mbar





- This December the gun will be exchanged with the Gun 4.6, which has been conditioned at PITZ
 - The two guns are identical beside a different cathode spring design (watchband reloaded at 4.6)
 - The goal is to have two identical guns available which proved to deliver beams for SASE
-
- Before the installation the two Gamp windows have been exchanged by one Thales window
 - Reconditioning will be necessary at beginning of next year for one week



1. Startup without frequency detuning
2. Starting with short pulses, low rep rate and high power
3. Increasing the rep rate and the pulse length while reducing the peak power
4. Restart with short pulses after interlocks
5. Exact parameters will be defined

