

Single-grain diffraction data analysis needs

Ulrich Lienert, Thomas Bäcker

P21.2 Swedish Materials Science beamline

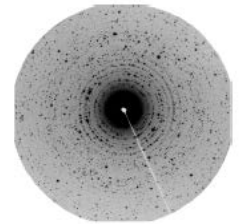
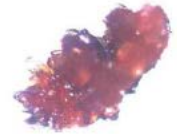
First beam anticipated late May 2018



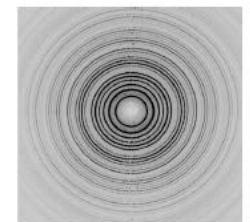
Single grain diffraction: Motivation

- > Grains are fundamental units of microstructure
 - Crystallographic phase
 - Shape
 - Orientation
 - Stress/strain partitioning
- > Anisotropic elastic & plastic properties
- > Grain – grain interactions
- > Beyond fiber-averaging
 - Non-linear quantities (peak profiles)
- > Non-destructive, bulk penetration
- > *In situ* 3D observations (4D)

Multicrystal



Powder

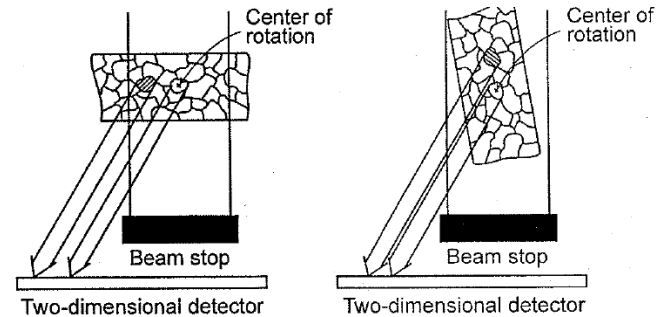


Real & orientation space

> Position space $\mathcal{R}^3$

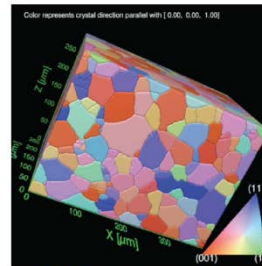
- Precession around rotation axis
- Shift of detector position

(Margulies *et al.*, Acta Mater., 2001)

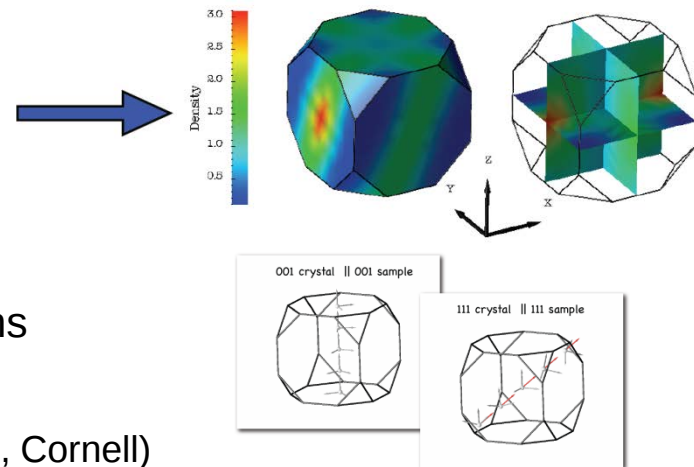


> Orientation space $SO(3)$

- Rodrigues space
- Orientation: $\mathbf{r} = \mathbf{n} \tan \frac{\phi}{2}$
- Fibers are straight lines connecting orientations that differ by rotation about one axis



β 215 lattice orientations from serial section (NRL)



(Dawson *et al.*, Cornell)

> Projection properties of position-orientation space

- Indexing & reconstruction strategies (Poulsen, 3DXRD, 2004)

Single grain diffraction: Experimental geometry

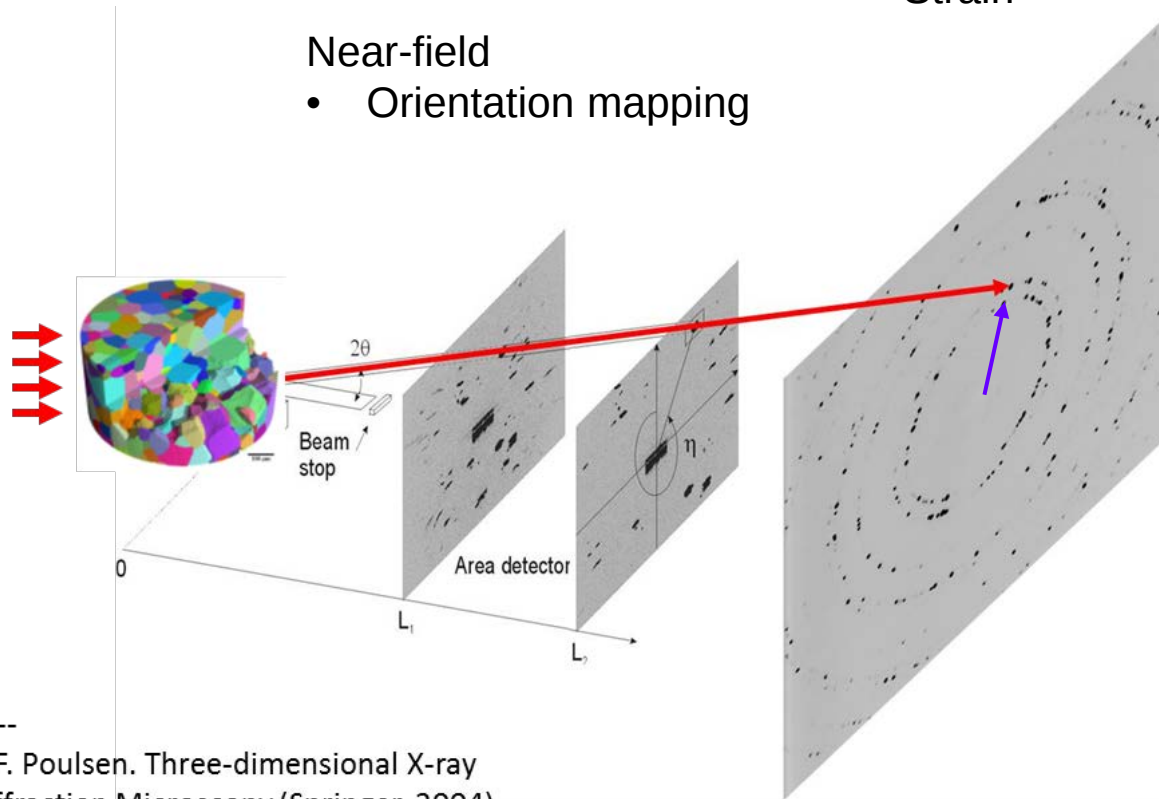
- > P21.2, P07(HZG),
P02.2, P03(HZG), P06

Far-field: grain averaged

- Position
- Orientation
- Strain

Near-field

- Orientation mapping



Strain

- radial peak shift
- Sensitivity 10^{-4}

$$\mathbf{n}_{hkl} \cdot \boldsymbol{\epsilon} \cdot \mathbf{n}_{hkl} =$$

$$\frac{\Delta d}{d} = -\frac{\Delta \theta}{\tan \theta} = -\frac{\Delta G_{hkl}}{G_{hkl}}$$

H.F. Poulsen. Three-dimensional X-ray
Diffraction Microscopy (Springer, 2004)

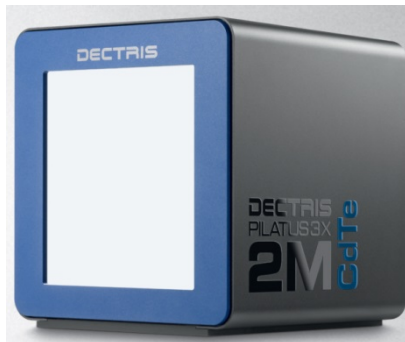
Detectors: features & data rates



Varex XRD 4343 CT

250 MB/s

- Cheap
- 8 M pixel
- Rolling shutter
- Low dynamic range
- High peak intensity
- Lagging
- Special real time trigger mode
- Contiguous area coverage



2M Pilatus CdTe

1000 MB/s

- Expensive
- 2 M pixel
- Readout time
- High dynamic range
- Low peak intensity
- No lagging
- Real time triggering
- Dead space between modules

specific detectors



Large & focused beams



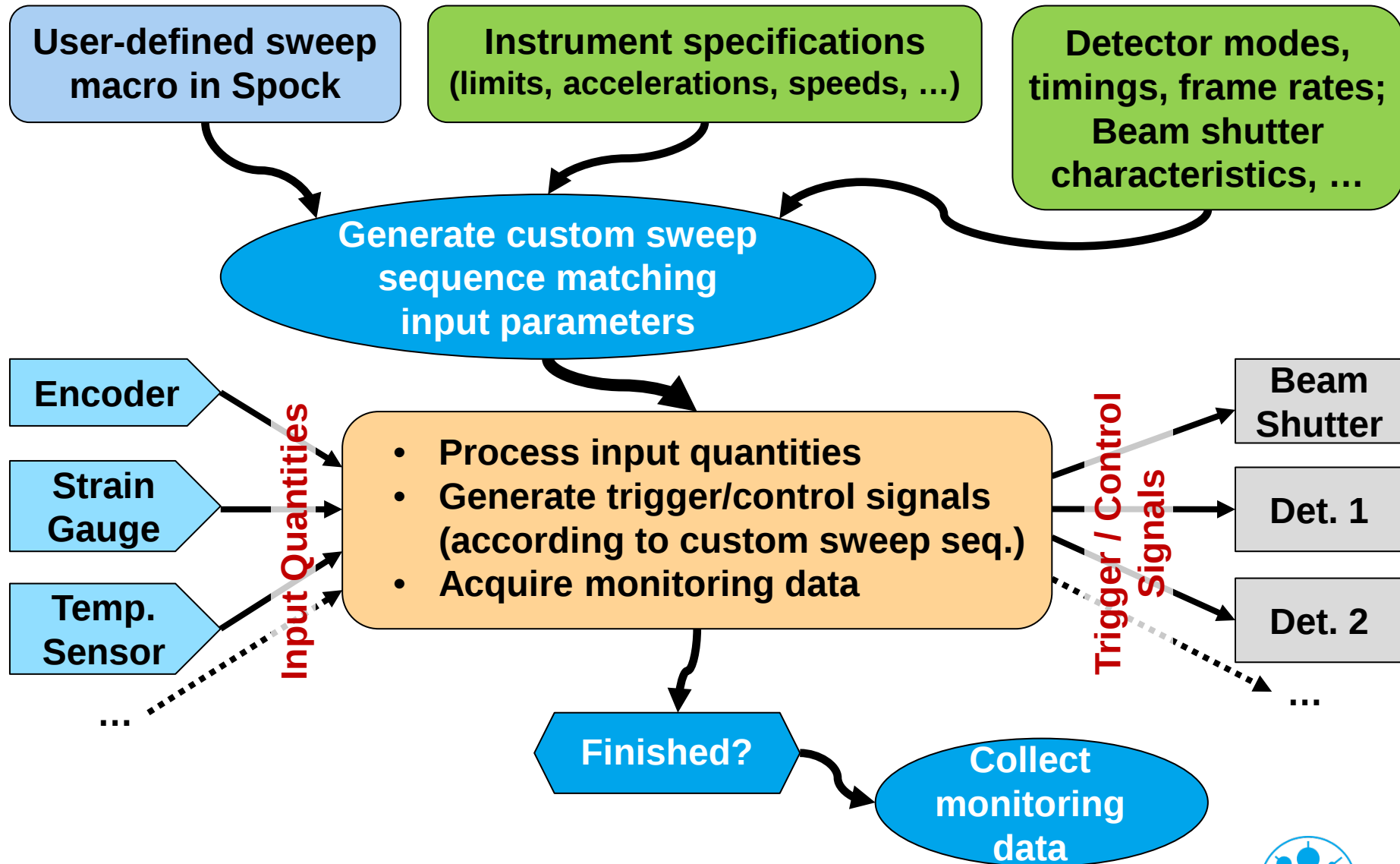
In situ processing



Flexible real time synchronization of

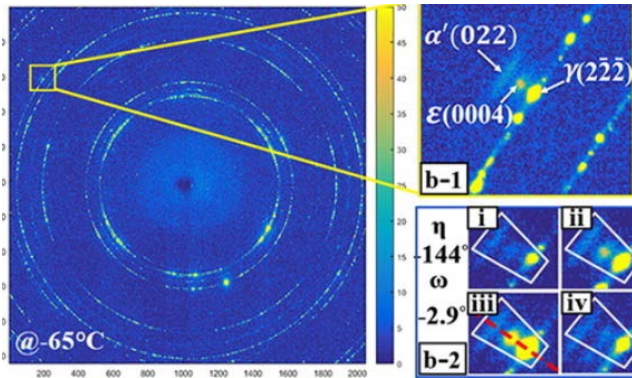
- detectors
- fast shutter
- sample positioning
- Processing parameters

Synchronous Sweep Controller

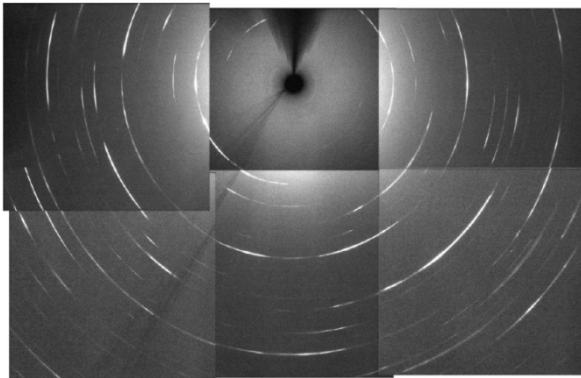


Segmentation

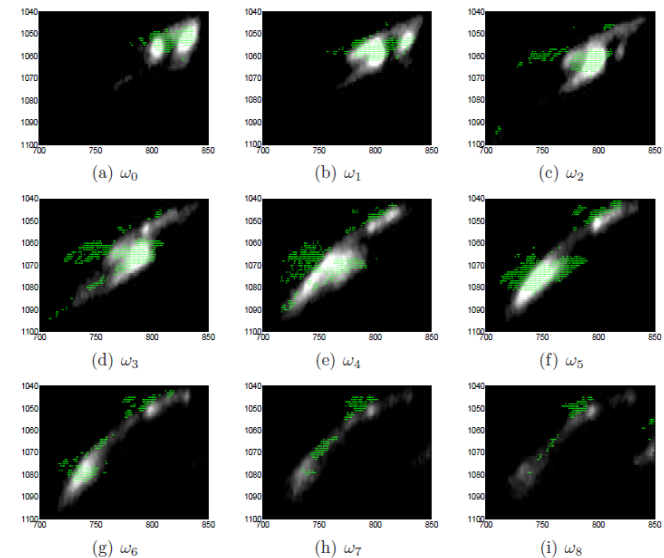
> Epitaxial growth



> Azimuthal spot overlap



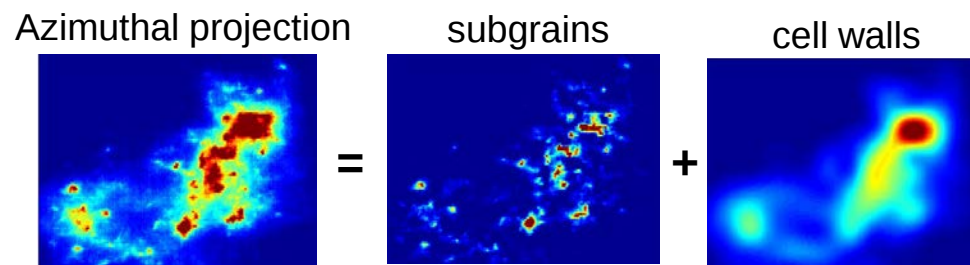
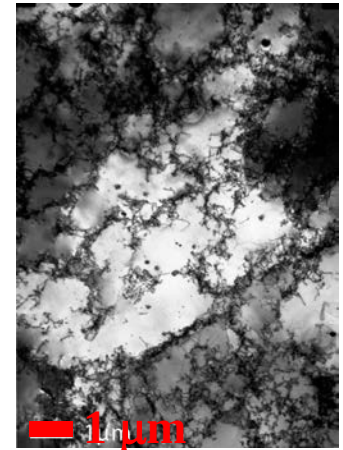
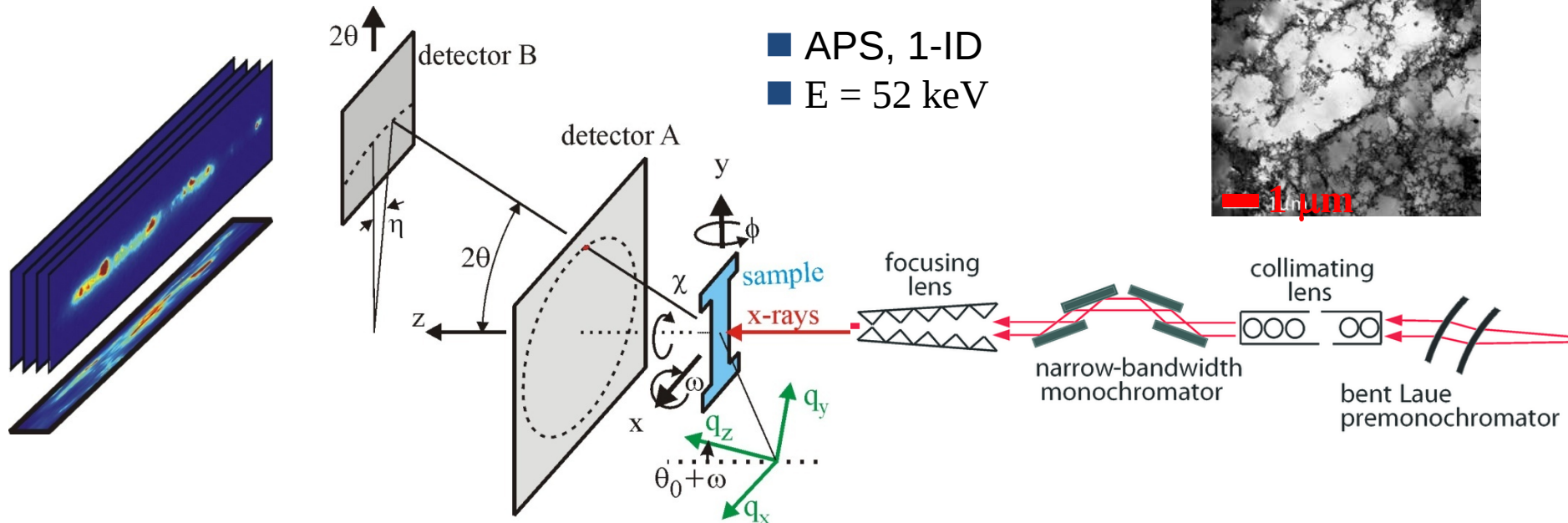
> Diffuse intensity distribution



> Segmentation: automated, 3D

> Forward modeling

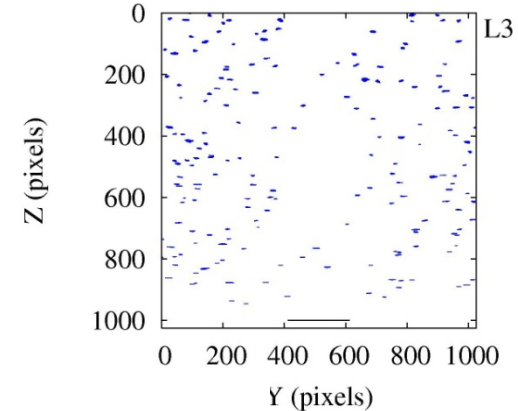
Subgrain - cellwalls



- orientation contrast
- 1D scan maps 3D reciprocal space
- subgrain volume, strain component
- subgrain evolution during tensile deformation

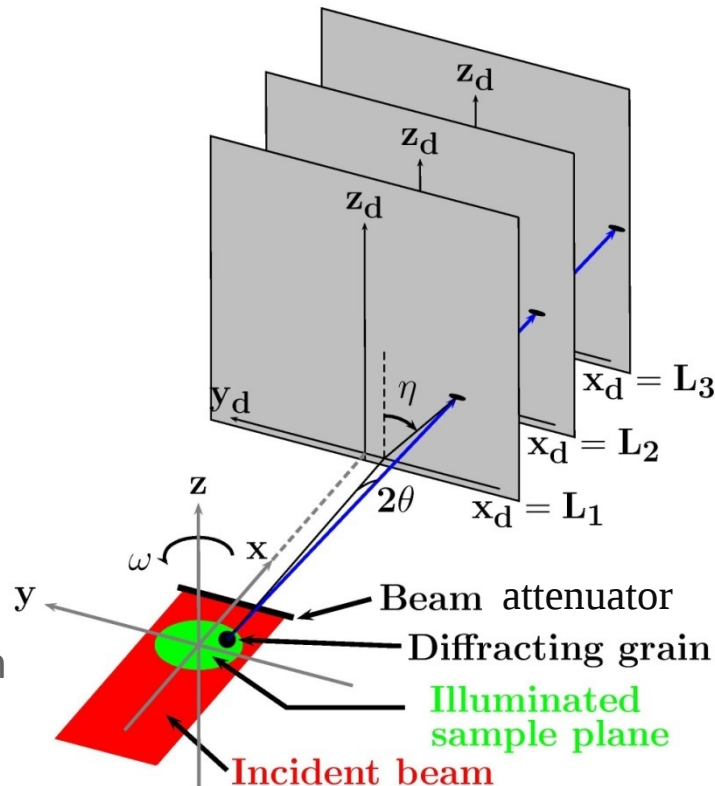
Near-field orientation mapping: experimental

- C. Hefferan, S.-F. Li, J. Lind, R. Pokharel, R.M. Suter (CMU)
- 1-ID-B station
- $E = 65.4 \text{ keV}$, $2.5 \mu\text{m}$ high line focus
- Typically 1 mm diameter samples
- ω -range $\pm 90^\circ$, ω -interval 1°
- 0.1° orientation resolution
- Integration time 1-3 s
- 2-3 L distances (5-9 mm)
- Detector
 - 2k x 2k pixels, 12 bit
 - $1.48 \mu\text{m}$ pixel size
 - 3 x 3 mm field of view
 - $25 \mu\text{m}$ LuAG:Ce
 - $4 \mu\text{m}$ resolution
- Annealing, tensile deformation

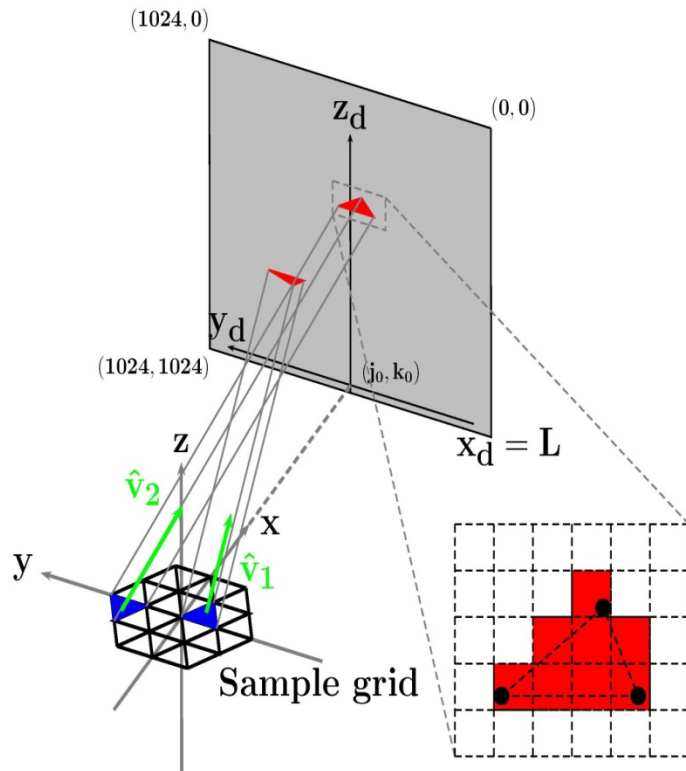


500
grains

Suter et al, RSI 2006
Lauridsen et al, Appl
Cryst 2001



Near-field orientation mapping: reconstruction



Suter et al, Eng Mat & Tech 2007

S.F. Li et al., J. Appl. Cryst., 2013

- Preprocessing & thresholding (APS cluster)
- Geometry determination from fitting Au-wire calibration sample
- GridFTP to CMU
- “brute force” orientation search
 - Test grid element orientation to maximize diffraction with binary data
 - Monte Carlo optimization
 - 4 μm **independent** grid elements
 - 1 min/element/core
 - TeraGrid: 1000 cores
- “space filling” algorithm
 - Scales with number of grains not elements
- Preliminary output during run
- General user implementation
- Intensity fitting

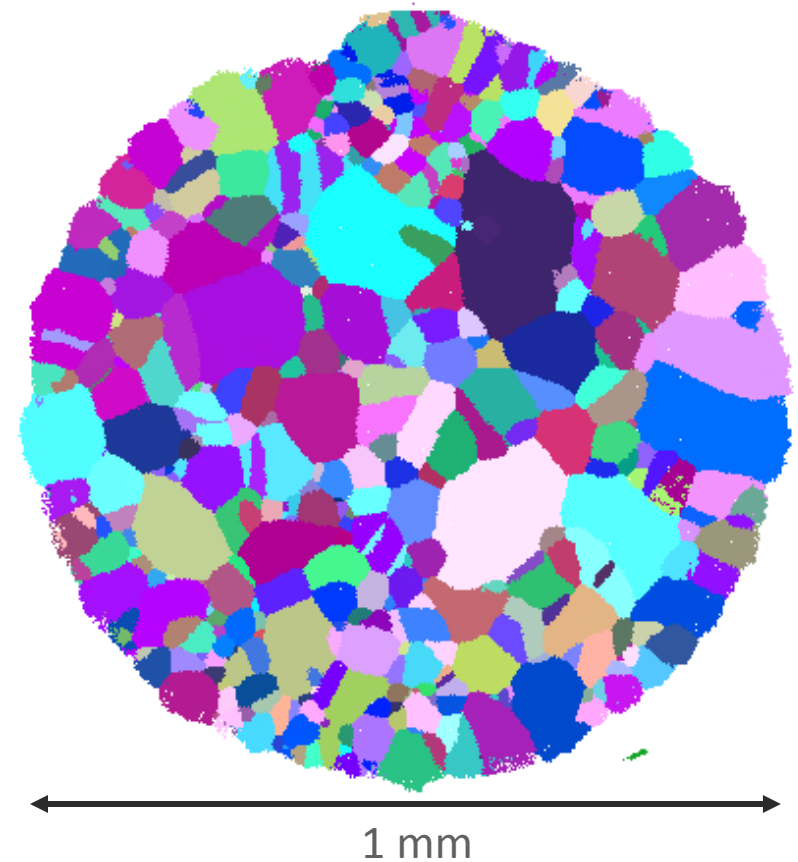
Near-field: High purity nickel

One of 42 layers,
 $156\mu\text{m}^3$ volume

- ~ 400 grains/layer
- $\sim 45\ \mu\text{m}$ ave diameter

Black lines: mesh element
neighbors with > 0.1 deg
misorientation

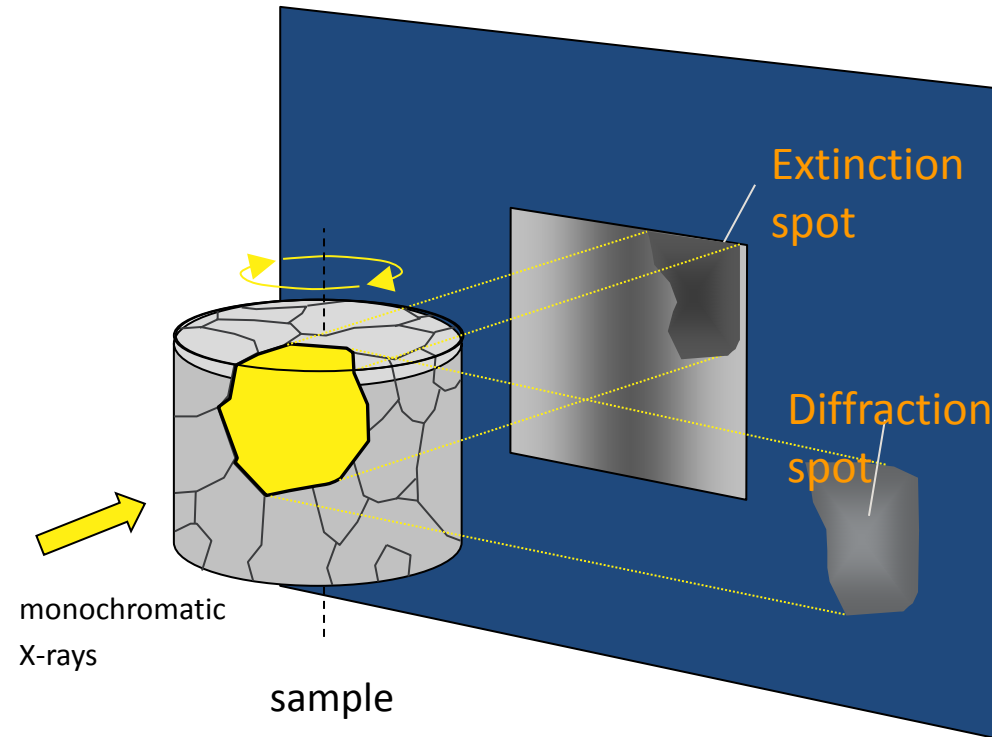
- Sample has well ordered grains
- Experimental ~ 0.1 deg orientation resolution
- Smallest grains $\approx 10\ \mu\text{m}$



Diffraction contrast tomography (DCT)

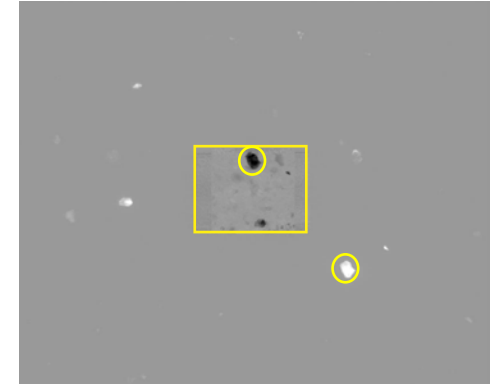
INSA-Lyon, Manchester, ESRF

➤ E: 15-50 keV

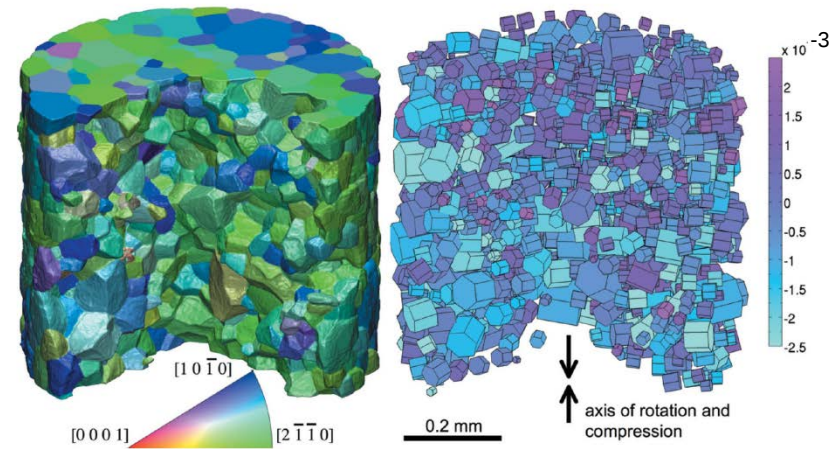


- Average grain orientation (& lattice strain)
- Grain boundary accuracy > 1 μm
- Grain mosaicity < few degrees

Raw data



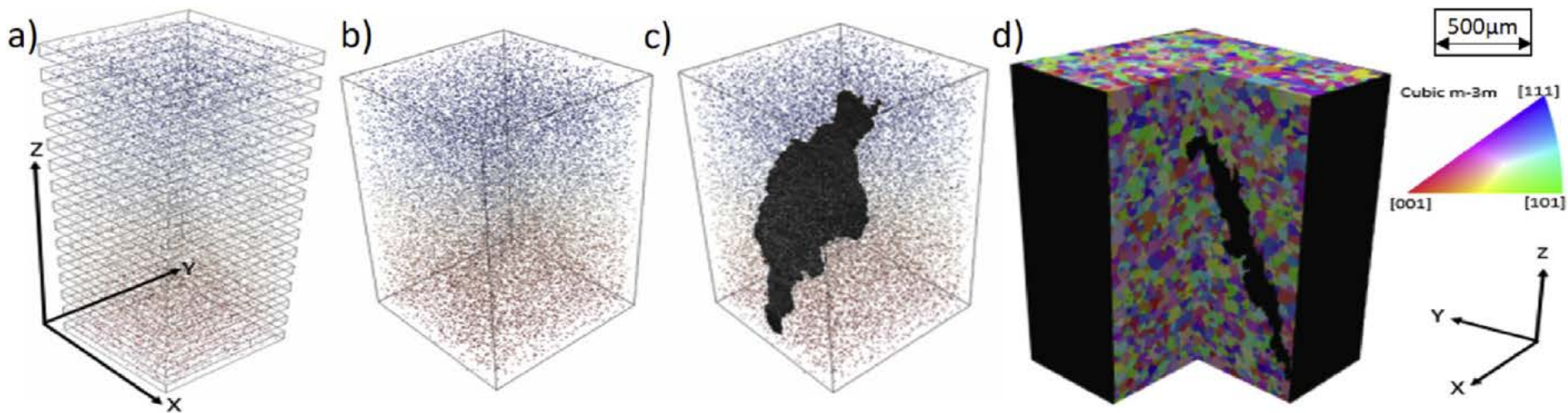
Ti loaded in compression



G. Johnson, A. King, M. G. Honnicke, J. Marrow, W. Ludwig. J. Appl. Cryst. (2008). **41**, 310-318,
W. Ludwig, P. Reischig, A. King, M. Herbig, E. M. Lauridsen, G. Johnson, T.J. Marrow, J.Y. Buffiere. Rev. Sci. Instr. (2009), **80**, 033905
P. Reischig, A. King, L. Nervo, N. Vigano, Y. Guilhem, W.J. Palenstijn, K.J. Batenburg, M. Preuss, W. Ludwig, Appl. Cryst. (2013), **46**, 297.

Far-field & tomography

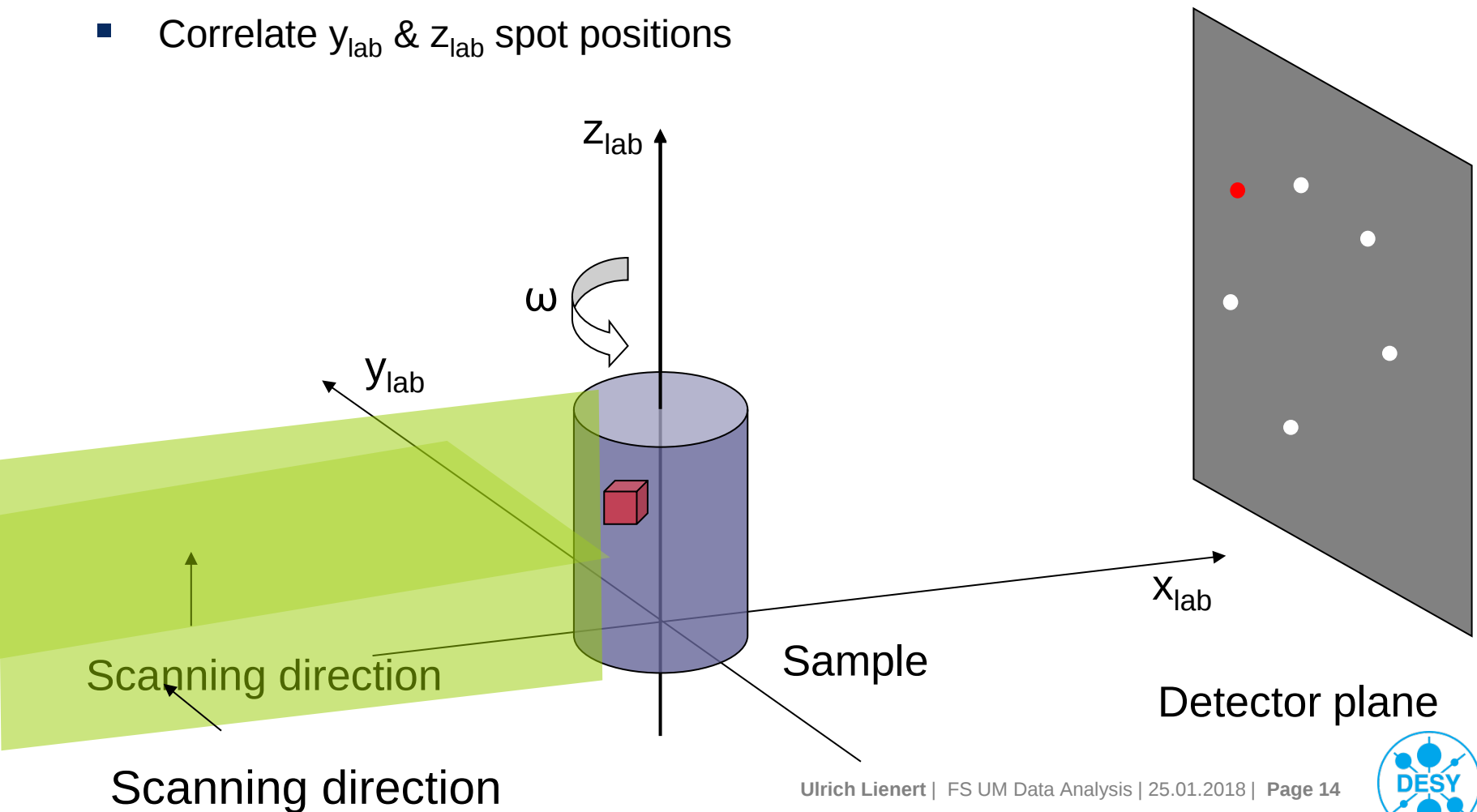
- Fatigue crack initiation from non-metallic inclusion
- APS, 1-ID



Naragani et al., Acta Mater. 137 (2017) 71-84

Box scan: experimental procedure

- A. Lyckegaard, E. Lauridsen (Risø DTU)
- Use horizontal & vertical line beams: $2N^2$ images
- Translating beam & repeat ω scans
- Correlate y_{lab} & z_{lab} spot positions

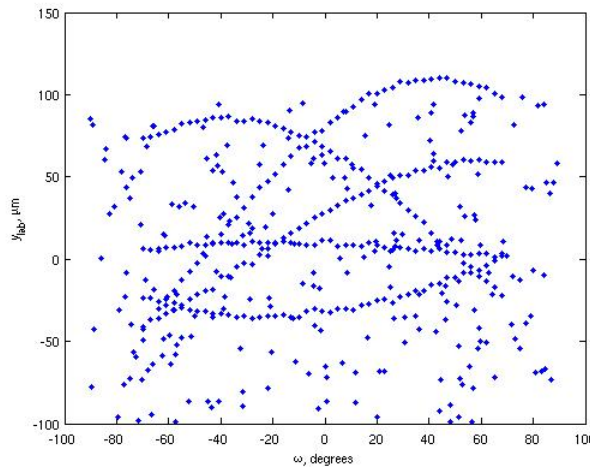


Box scan principle

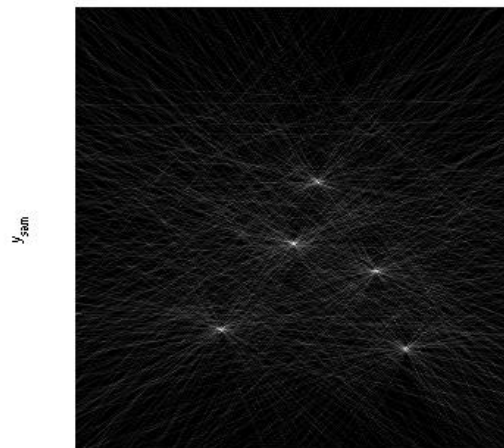
- Far-field: large working distance
- Decouples strain, position, and orientation
- Grain COM position, volume, aspect ratios, strain

Position space

Profile trajectories

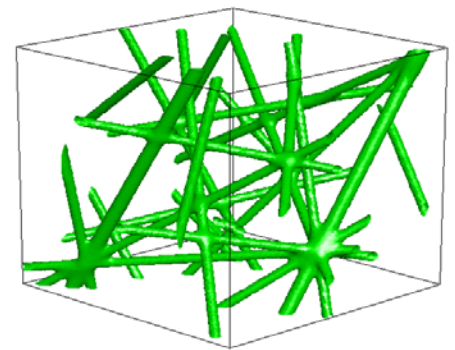


Inv. Hough transform



Orientation space

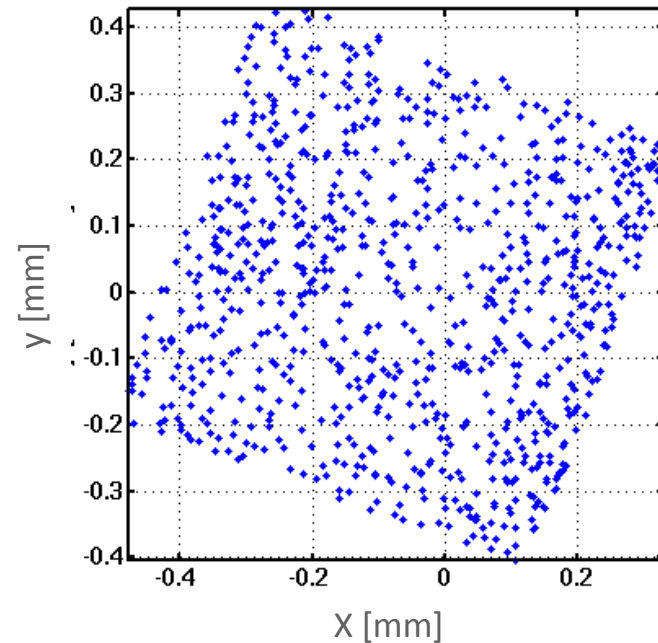
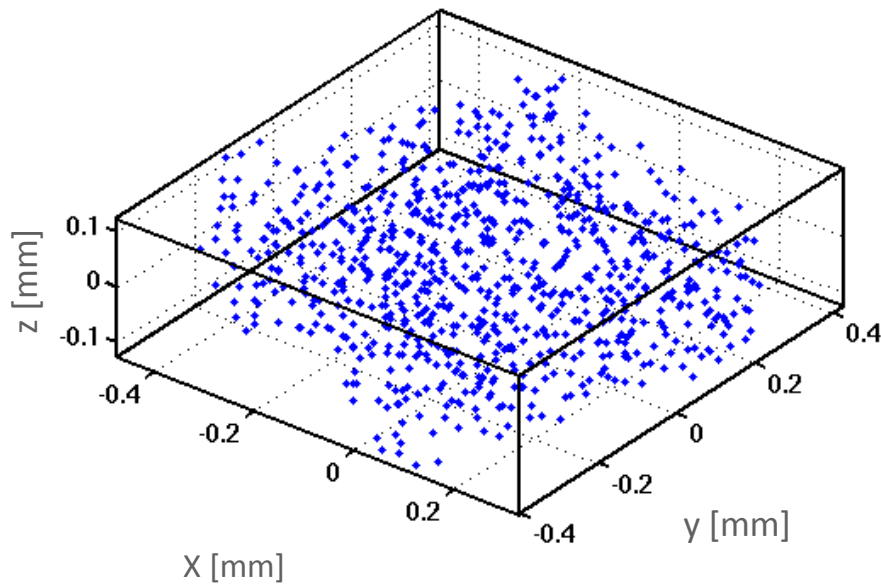
Rodrigues fibers



Box scan: β 21s grain map

- COM grain center within $< 2\mu\text{m}$
- Grain statistics and neighborhood

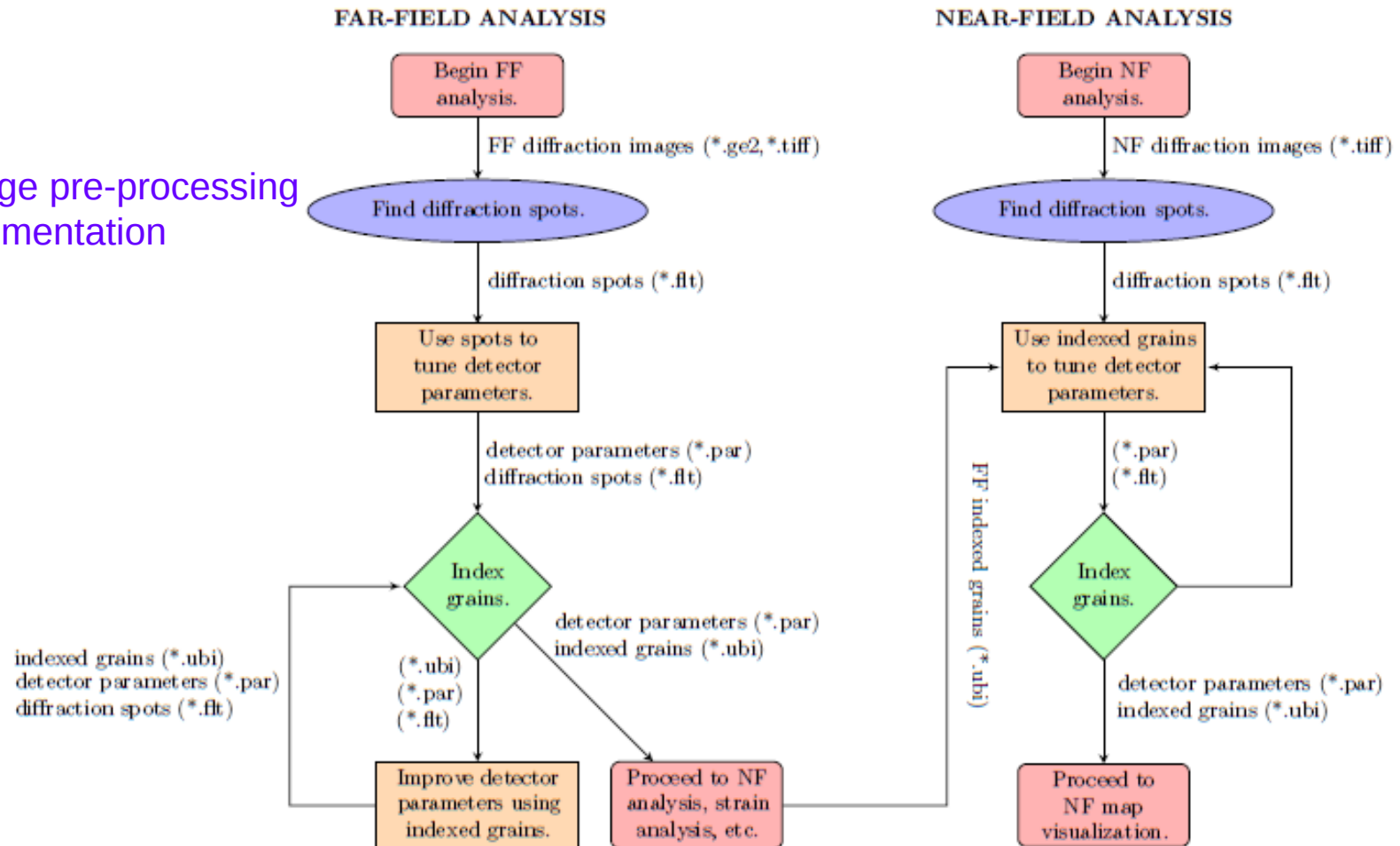
Reconstructed β -Ti volume, $650 \times 650 \times 250 \mu\text{m}^3$. 845 grains.



Near-field mapping with box beam using FABLE and GrainSweeper.3D

Analysis method

- Image pre-processing
- Segmentation



Single grain diffraction software & algorithms

near-field undeformed

near-field deformed

far-field

Pre-processing

simulation

> FABLE, <<http://sourceforge.net/apps/trac/fable>>

- ImageD11; GrainSpotter; PolyXSim; QNFS; Fabian; FabIO; fabric
- FitAllB (J. Oddershede *et al.*, J. Appl. Cryst., 2010)

> HexRD, <<http://sourceforge.net/projects/hexrd/>>

- J.V. Bernier *et al.*, J. Strain Analysis, 2011

> DIG

3DMS satellite meeting on technical aspects of single grain diffraction techniques and data evaluation

> IceM 8-9 June 2018

DESY Hamburg

> Grai

> DCT, W. Ludwig, P. Reischig, *et al.*, Rev. Sci. Instrum. 80, 2009

> ART, H.F. Poulsen & X. Fu, J. Appl. Cryst. (2003)

> H. Sharma *et al.*, J. Appl. Cryst. 45 (2012) 693.

> H. Sharma *et al.*, J. Appl. Cryst. 45 (2012) 705.

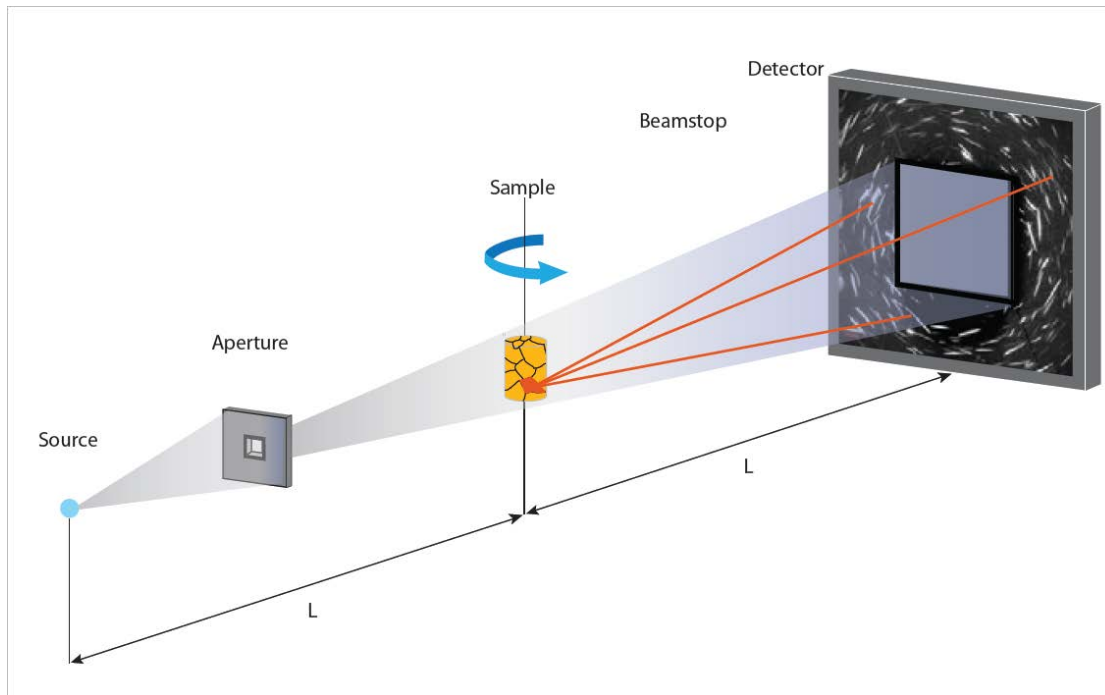
> M. Moscicki *et al.*, Mater. Sci. Eng. A (2009)

> BoxScan, A. Lyckegaard *et al.*, Proc. 31st Risø Symp. (2010)

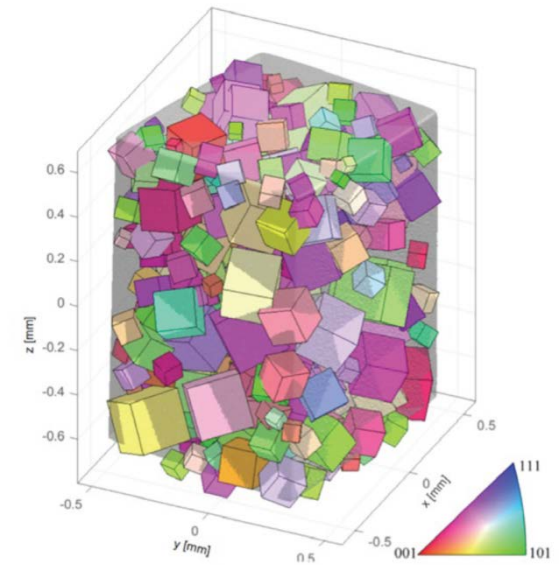


Laboratory Diffraction Contrast Tomography

- ZEISS Xradia 520 Versa
- Xnovo Technology GrainMapper3D™ software

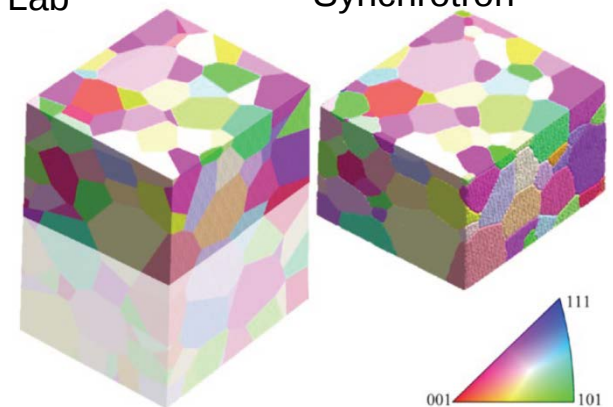


Timet 21S



Lab

Synchrotron



Conclusions

- > Applied mathematics
 - Segmentation (3D, automated object identification)
 - Search over sparse 6D spaces
 - Inversion of discrete straight line projections
- > Variety of experimental configurations (near, far, very far field, box-scan)
- > Diffraction spots spread with orientation distribution
- > Full use of diffracted intensities !!!
 - Precise detector synchronisation & pre-processing
 - Multi-grain crystallography
 - Sub-grain orientation & strain mapping?
- > Online data analysis
 - “software alignment”
 - Provide to users: experimental parameters & reconstructions
 - Optimization of experimental parameters
 - Intelligent decisions during in-situ processing
 - “zoom-in” data acquisition
- > Involve international software development community

