

First Beam Operation of a Superconducting CH-Cavity

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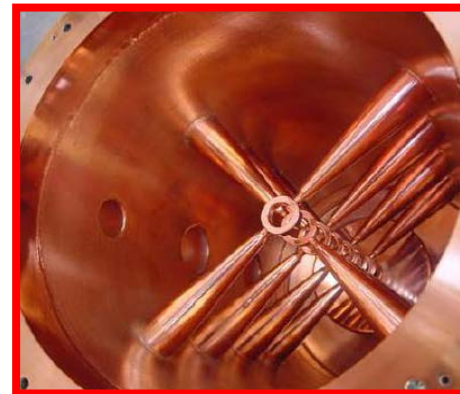
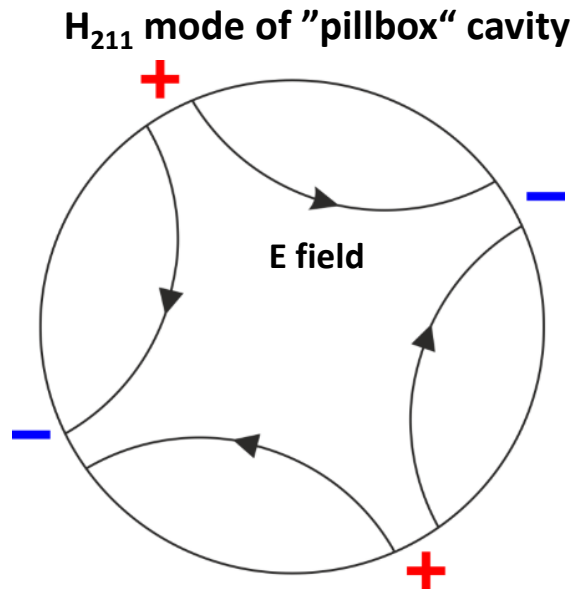
- Motivation
- CH-cavity (design & tests)
- Beam acceleration (demonstrator)
- Next steps (advanced demonstrator)
- cw Linac design

- Reactions at the Coulomb-barrier → Production of SHE
- Operation cw
- Mass / charge 6
- beam current ≤ 1 mA
- Injection energy 1.4 MeV/u
- Final energy 3.5 - 7.3 MeV/u

Production of Element $^{288}_{115}\text{uut}$, $^{289}_{115}\text{uut}$, 30 *events*

(D. Rudolph, Lund Univ., PRL 111, 112502 (2013))

	GSI- Unilac	cw-Linac
Beam intensity (particle/s)	$6 \cdot 10^{12}$	$6 \cdot 10^{13}$
Beam on target	3 weeks	2 days



r.t. 340 MHz
GSI p-linac prototype

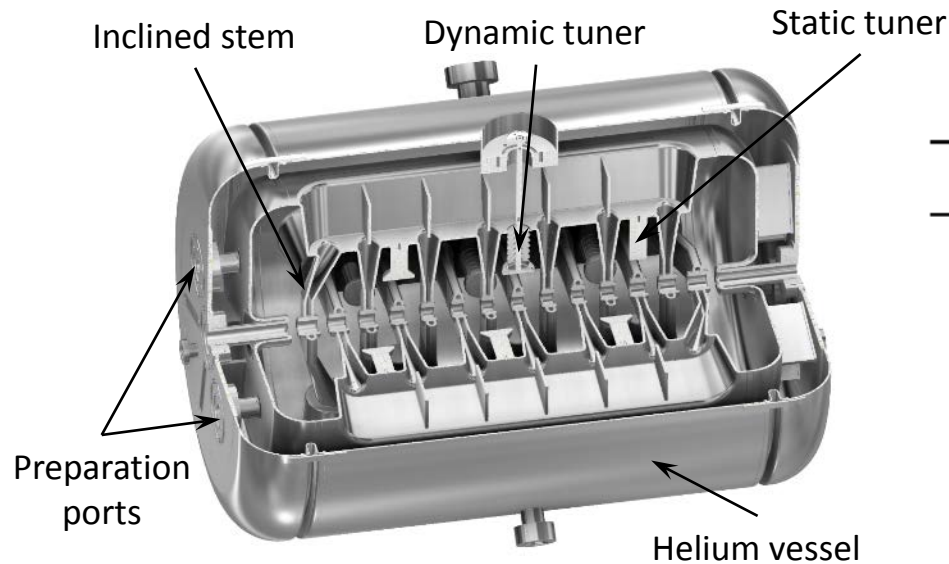


s.c. 360 MHz
Prototype

- Multigap drift tube cavity for the acceleration of protons and ions in the low and medium energy range
(150 – 800 MHz, 1 – 150 MeV/u, $\beta = 0.05 - 0.6$)
- Drift tubes are alternating connected to "+" and "-" potential
- **Cross-bar-H-mode** cavity → CH-cavity



s.c. 217 MHz
Demonstrator cavity (CH0)



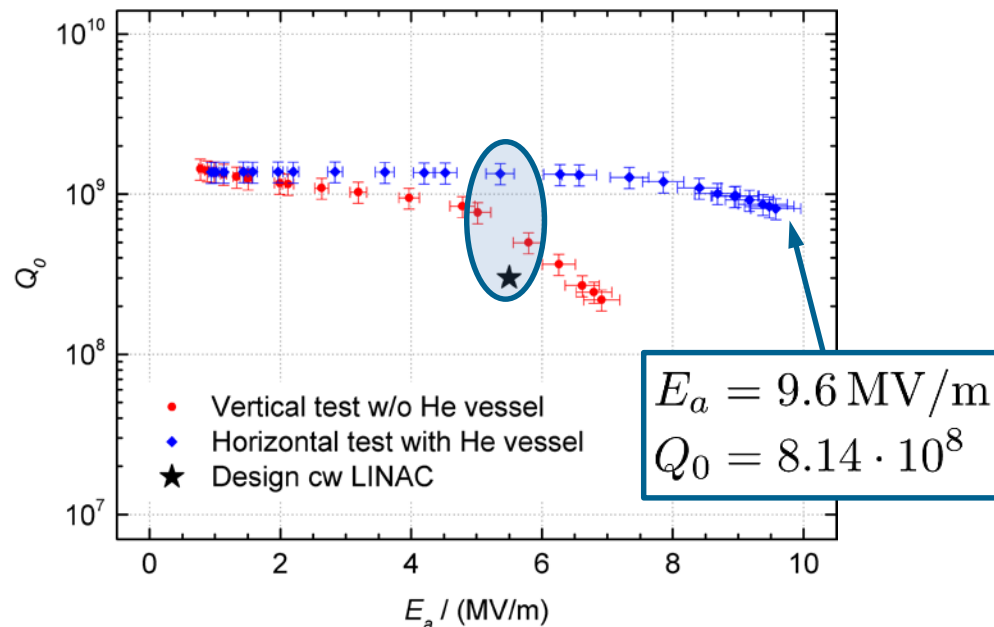
Parameters 217 MHz Cavity CH0

β		0.059
Frequency	MHz	216.816
Accelerating cells		15
Effective length ($\beta\lambda$)	mm	612
Diameter (inner)	mm	409
Tube aperture	mm	18 / 20
Wall thickness	mm	4
df/dp^*	Hz/mbar	50
G	Ω	52
R_a/Q_0		3240
$R_a R_S$	$k\Omega^2$	168
E_a (design)	MV/m	5.5
E_p/E_a		6.3
B_p/E_a	mT/(MV/m)	5.7

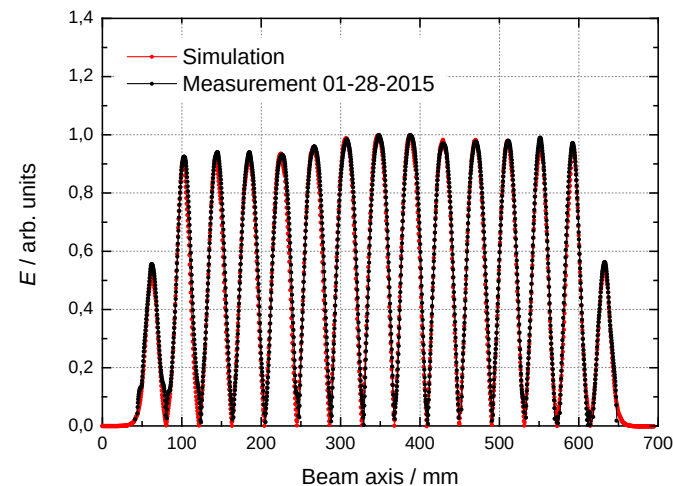
*without He vessel



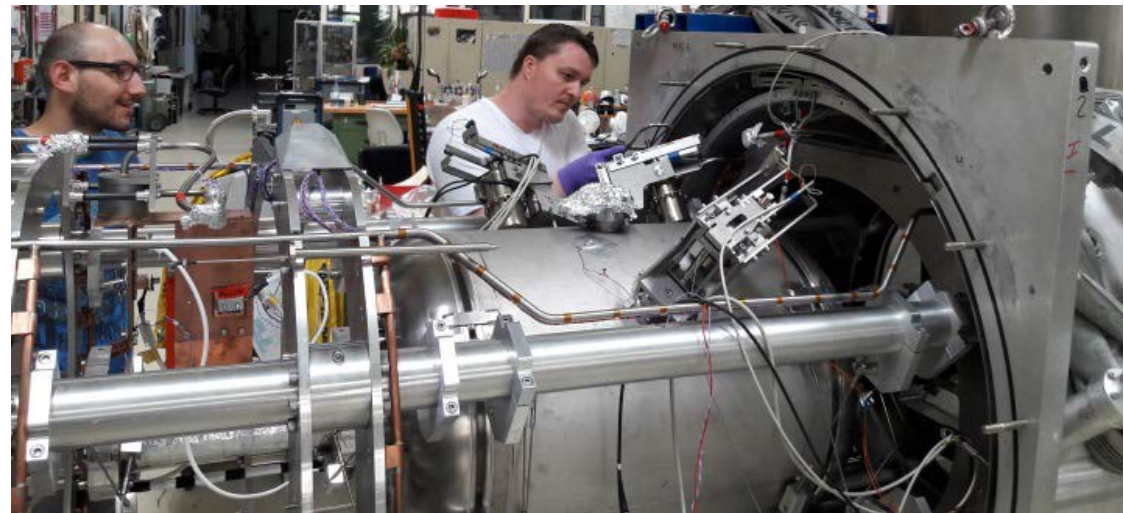
2. RF test in horizontal orientation with He vessel at GSI



- ➡ Improved performance due to second HPR
- ➡ Low field emission activity
- ➡ Very high gradient
- ➡ Thermal quenching above 9.6 MV/m



		Vertical test w/o He vessel	Horizontal test with He vessel
Q_0^{low}		$1.44 \cdot 10^9$	$1.37 \cdot 10^9$
R_S	nΩ	36	38
R_{BCS}	nΩ	15	15
R_{mag}	nΩ	9	12
R_0	nΩ	12	11
E_a	MV/m	6.9	9.6
Q_0		$2.19 \cdot 10^8$	$8.14 \cdot 10^8$
V_a	MV	4.2	5.9
E_p	MV/m	43	60
B_p	mT	39	55

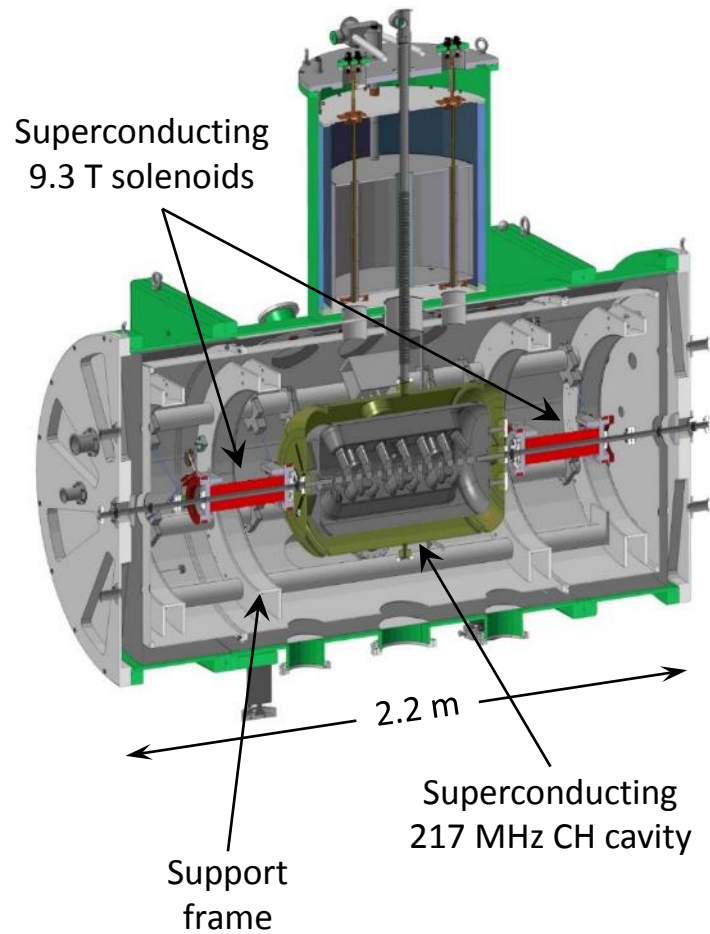


Upgrade of clean room

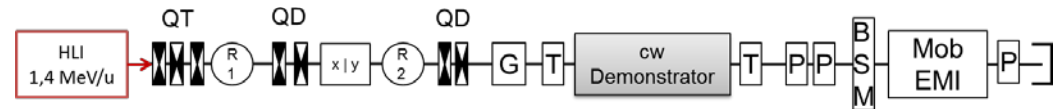
- Outer space: ISO-8 → ISO-6
- Inner space: ISO-4

Integration into Cryostat

Layout of the horizontal cryomodule

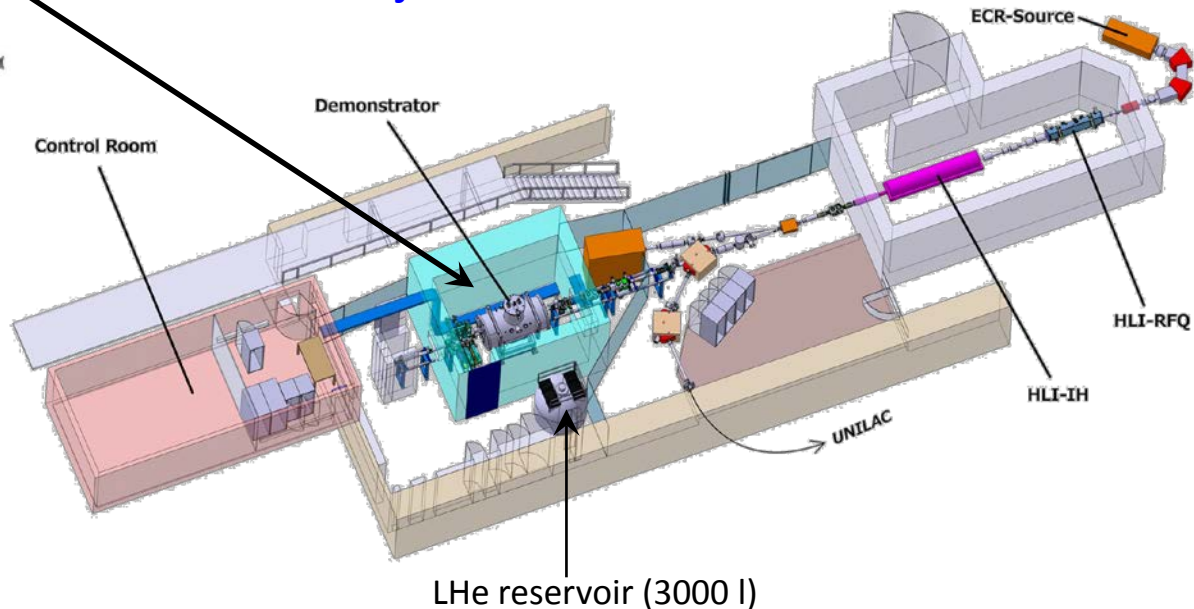


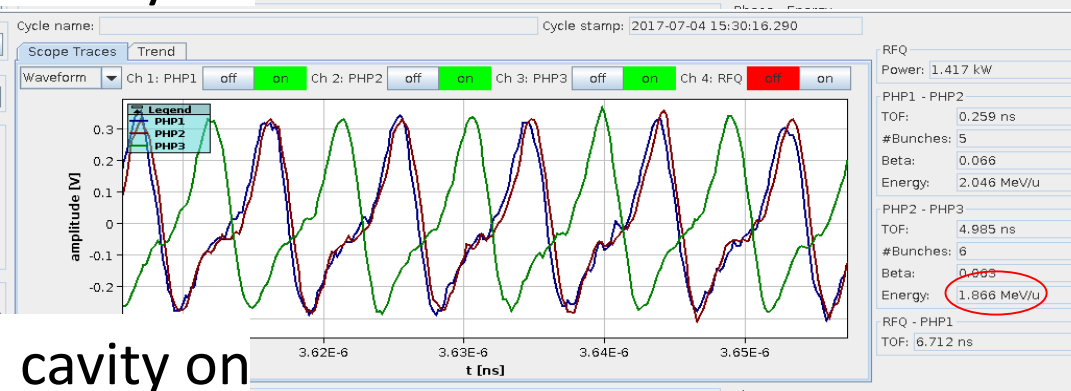
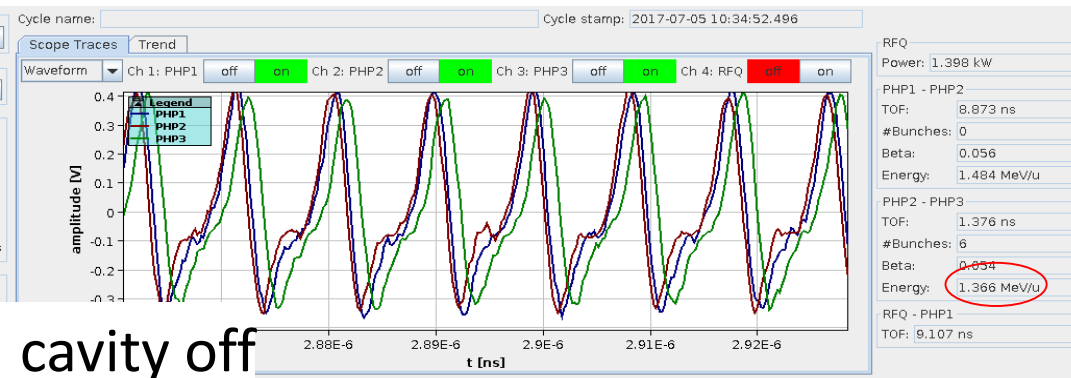
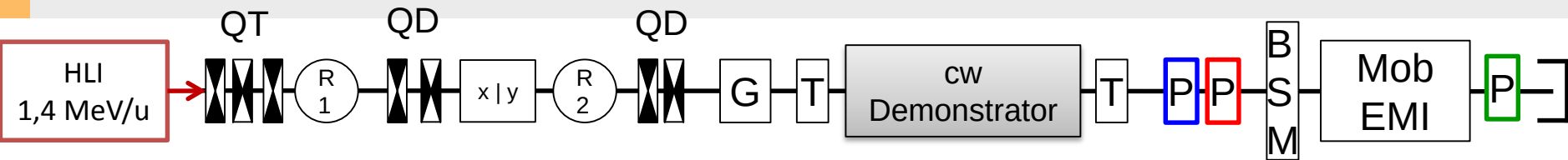
Matching line - demonstrator – test bench



- Steering magnets
- Rebuncher
- Quadrupole doublet
- Profile grids

The High Charge State Injector (HLI) at GSI serves as an injector for the demonstrator





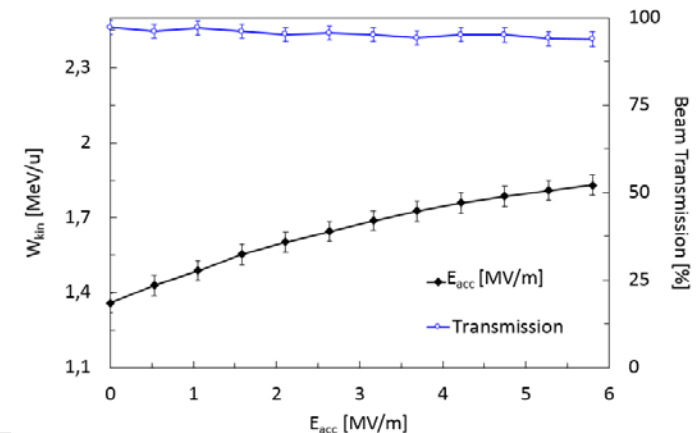
- Measurement of transient signal induced by traveling bunch
- **Acceleration! Energy gain of 0.5 MeV/u**
- → systematic scan of rf-phase and amplitude

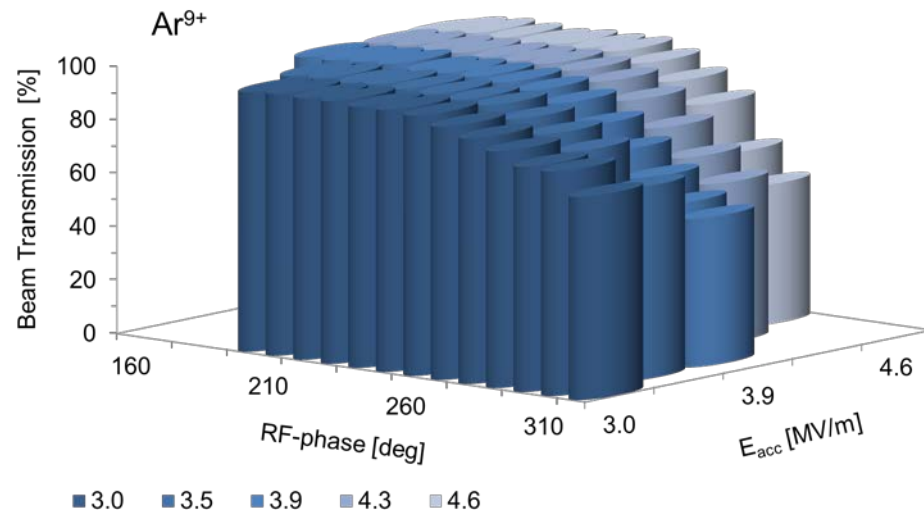
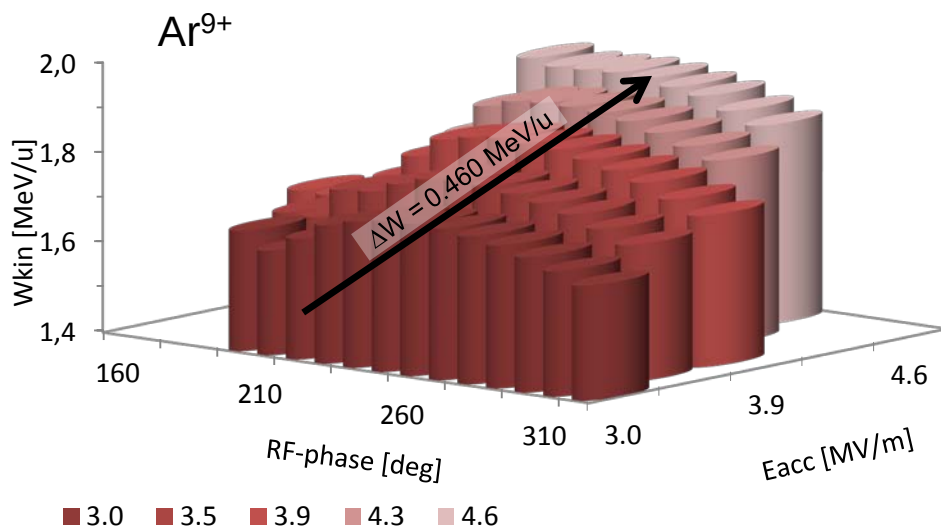
Beam input parameter

- 50 Hz, 5 ms (25% beam duty)
- cw (RF duty)
- 1.5pμA (particle current)

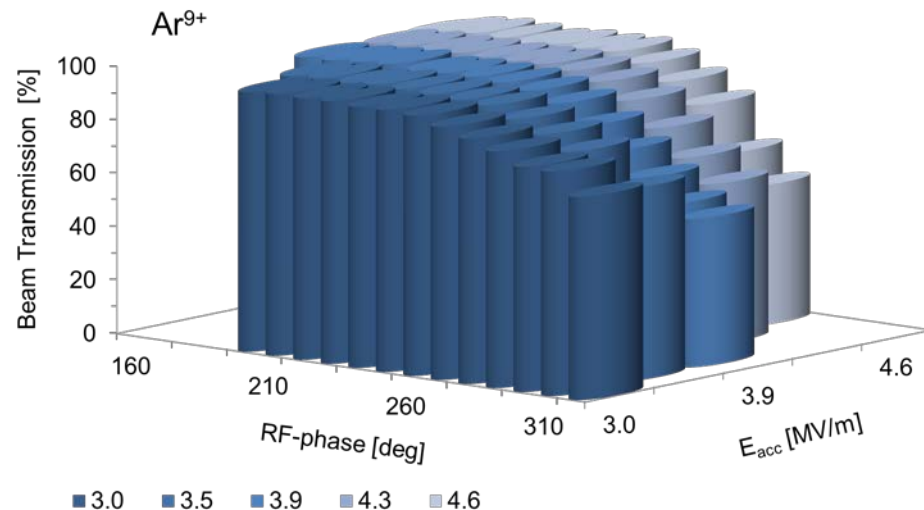
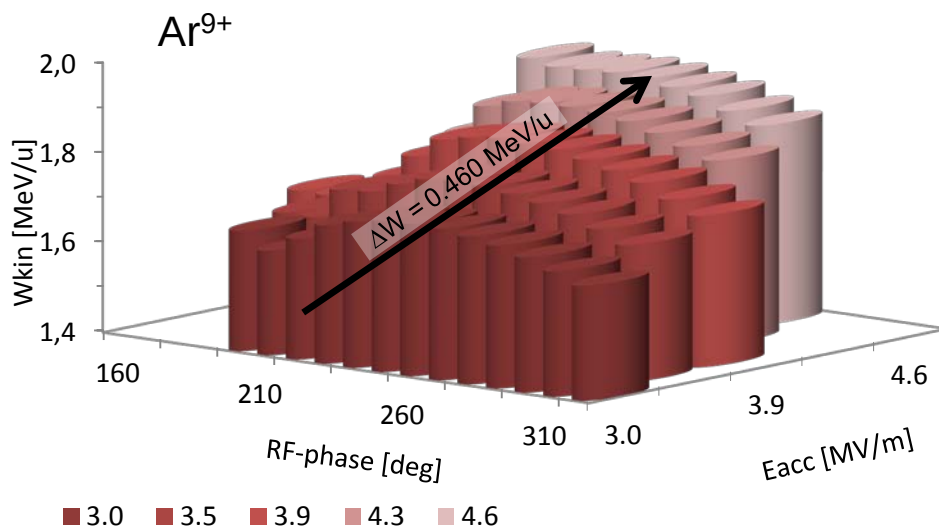
Beam output parameter

- Design energy of 1.86 MeV/u
- 95% of beam transmission
- 15% of trans. emittance growth
- 0.25 ns bunch length ($\Delta\phi = 20^\circ$)



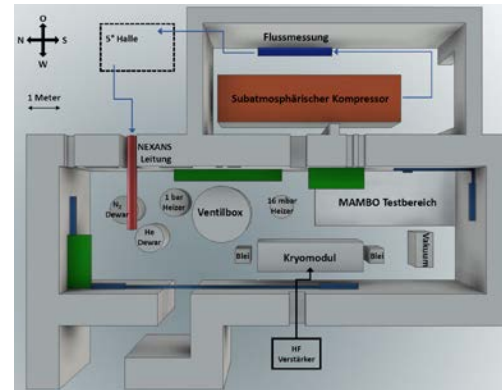


- Variation of phase and amplitude of RF power
- Beam transmission is high for most of RF phases
- 2.2 MeV/u reached at 830 W of forward power
- Energy variation 1.2 - 2.2 MeV/u → Feature of EQUUS beam dynamics



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Overall we accelerated different Ar and He ions for 12 days ($2 < A/Z < 7$). Measuring energy, transmission, bunch profiles and emittances. Matching the beam with r.t. bunchers was very successful and ensured excellent beam quality in a wide range of applied rf parameters.

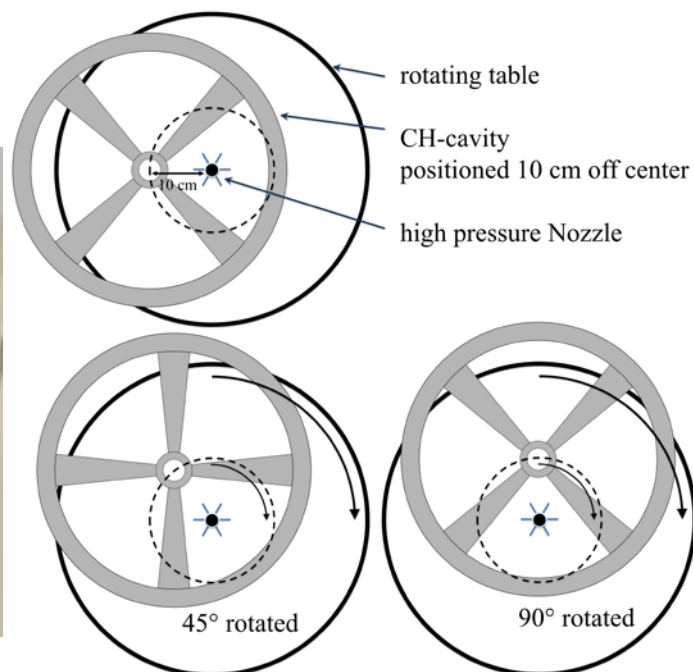


Infrastructure in Mainz:

- Clean room environment
- High Pressure Rinsing
- Further improvement of cavity performance
- Cavity bakeout
- Setup for cavity RF testing at 4 K & 2 K



Special HPR Cabinet



Infrastructure in Mainz:

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Rinsing off axis

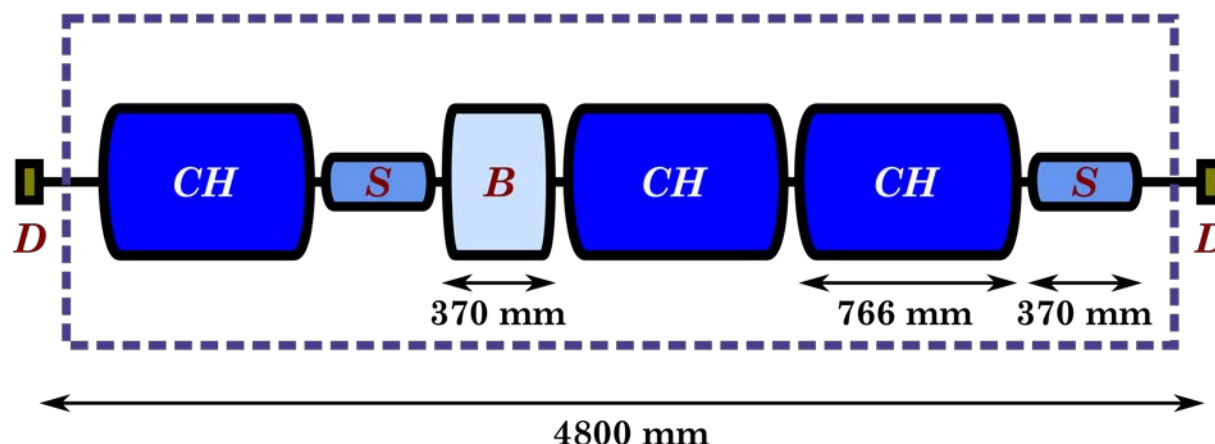


ISO-class 4



ISO-class 6

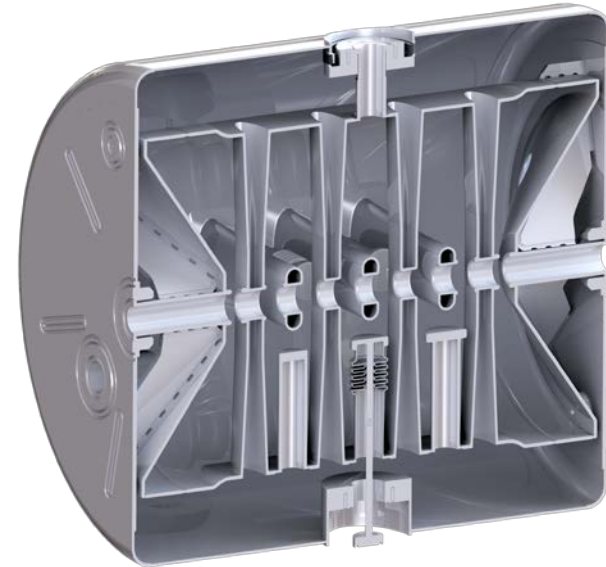
Standard Cryomodule Layout



- New cryo module layout containing demonstrator CH cavity, 2 short CH cavities, 1 buncher and 2 solenoids
- Simplified cavity design (easier manufacturing & surface processing)
- CH1 & CH2 are already in production (delivery at 4th quarter of 2018)
- Tendering for cryostat at 3rd quarter of 2018

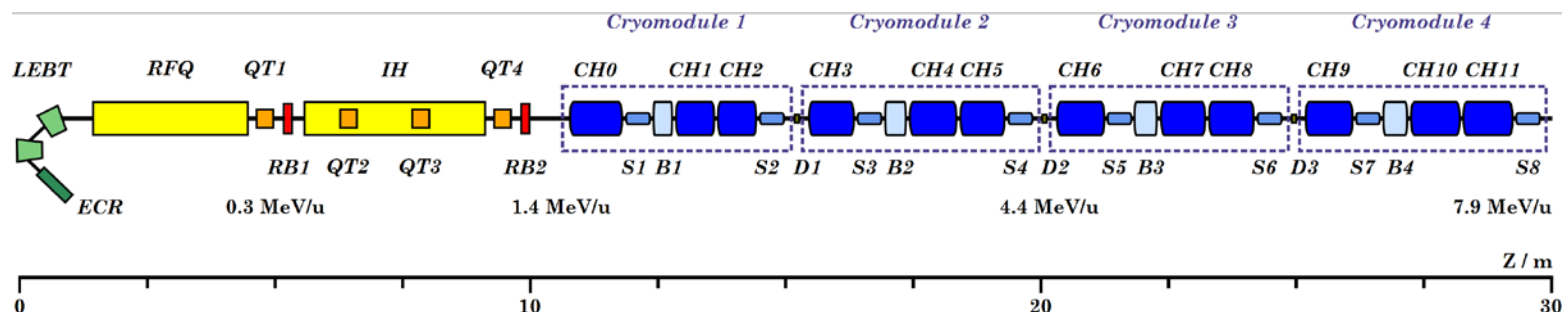
Design parameters of short CH cavities CH1 & CH2

β		0.069
Frequency	MHz	216.816
Cell number	#	8
Length ($\beta\lambda$ -definition)	mm	381.6
Cavity diameter (outer)	mm	400
Cell length	mm	47.7
Aperture diameter	mm	30
Dynamic bellow tuner	#	2
Wall thickness	mm	3-4
Accelerating gradient	MV/m	5.5
df/dp	Hz/mbar	-13
E_p/E_a		5.2
B_p/E_a	mT/(MV/m)	<10
G	Ω	50
R_a/Q_0		1070



PhD thesis of M. Basten, IAP, Frankfurt University





- Total of 12 CH cavities
- Each cryo module contains
3 CH-cavities + Re-
Buncher + 2 solenoids
- Variable end energy
3.6 - 7.6 MeV/u

Cryo Module	Cavity	Output energy (MeV/u)		
		<i>A/Z=6</i>	<i>A/Z=3</i>	<i>A/Z=1</i>
CM1	<i>HLI</i>	1.4	1.4	1.4
	CH0	2.1	2.2	3.0
	CH1	2.6	3.0	4.2
CM2	CH2	2.9	3.6	4.6
	CH3	3.4	4.3	5.7
	CH4	3.8	4.8	6.3
CM3	CH5	4.2	5.5	7.7
	CH6	4.7	6.2	8.6
	CH7	5.2	7.0	9.9
CM4	CH8	5.8	7.8	10.9
	CH9	6.4	8.7	12.3
	CH10	7.0	9.5	13.2
	CH11	7.6	10.5	14.6

Thank you very much for your attention!



Collaboration partners

GSI

HIM/JGU Mainz

IAP/JGU Frankfurt

02/2015

Start POF3

09/2016

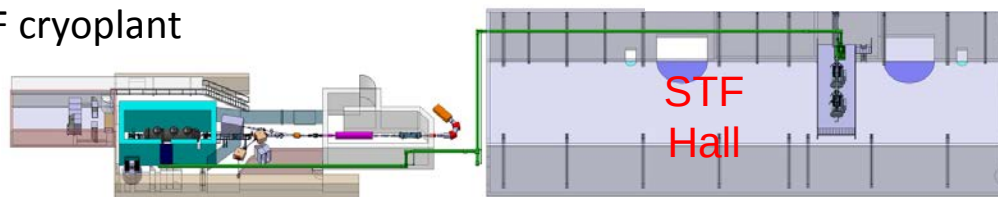
Ordering of two short CH-cavities

02/2018

Link of testing area to STF cryoplant

10/2018

Tendering of cryostat



11/2018

Delivery of short cavities

02/2019

Modification of radiation protection shelter @GSI

11/2019

Delivery of cryostat

02/2020

Assembly of cryomodule @ HIM

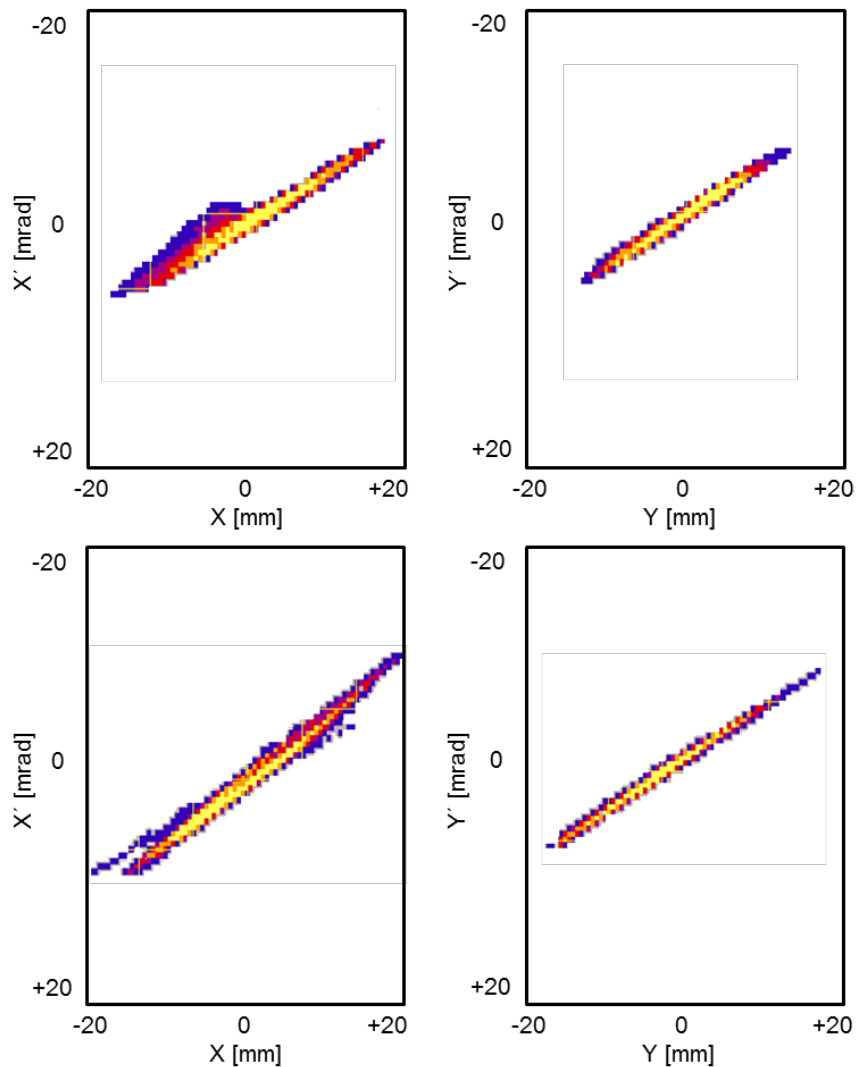
10/2020

Beamtest @ GSI

>12/2020

User Operation



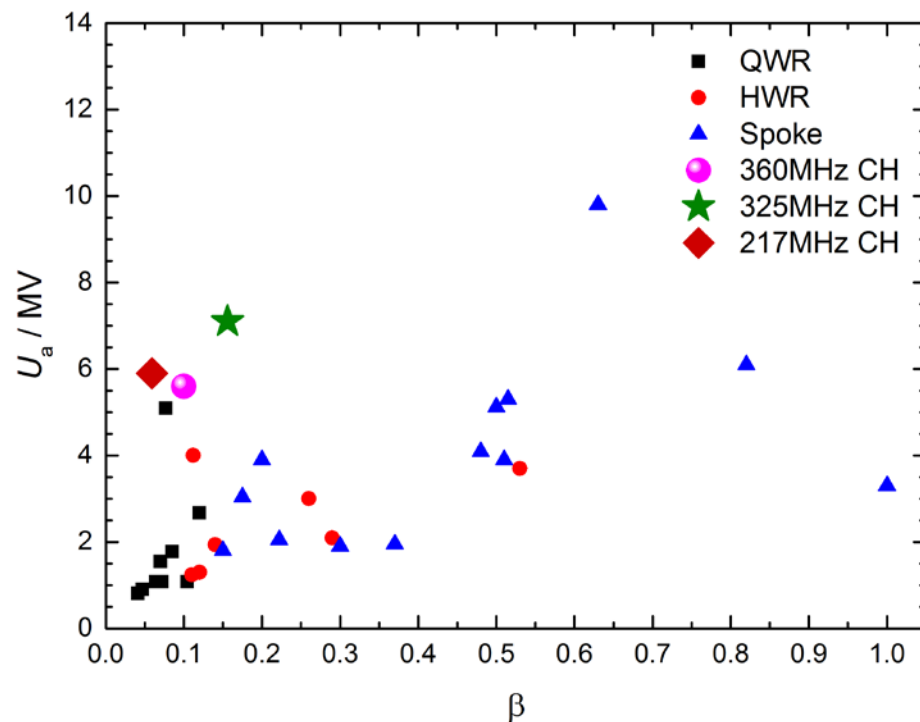
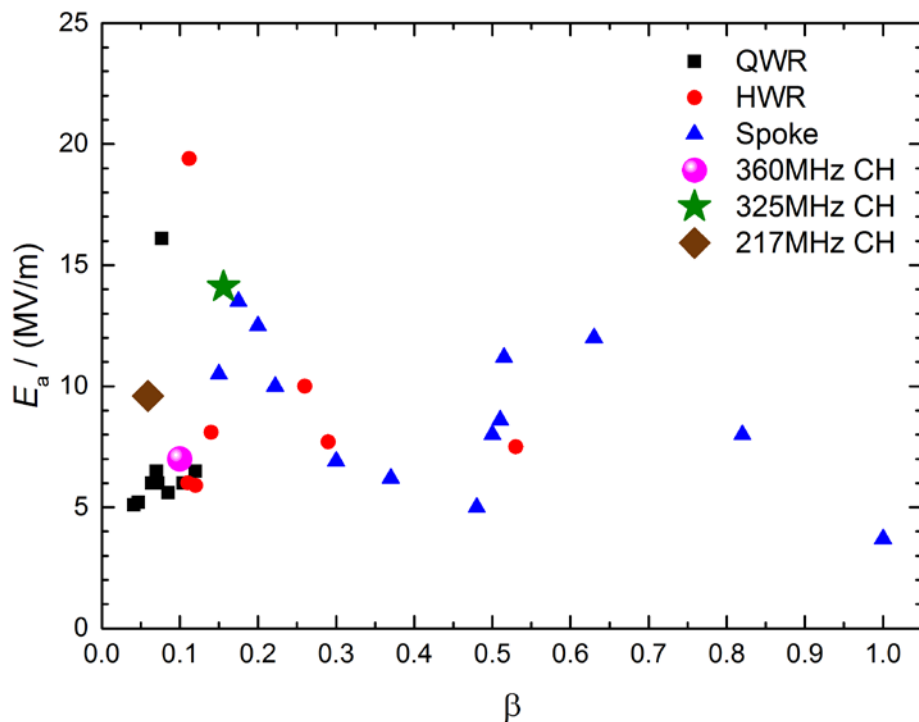


1.41 MeV/u

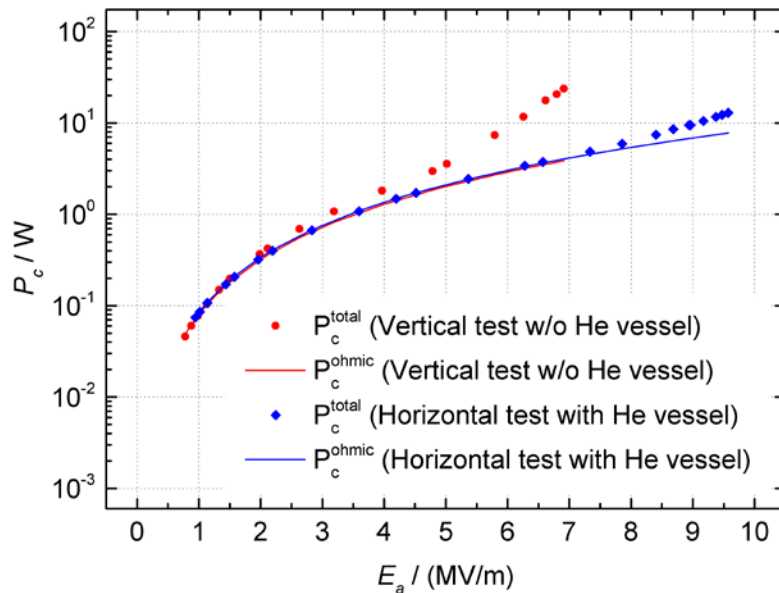
Ion species: $^{40}\text{Ar}^{11+}$, $^{40}\text{Ar}^{9+}$, $^{40}\text{Ar}^{6+}$ ($A/q=6.7$),
50 Hz, 5ms, 25% beam duty, cw (rf duty), 1.5pμA
(particle current),
≈95% (beam transmission), 0.460 MeV/u (ΔW),
transv. emittance growth ≈12%

1.86 MeV/u

What is the advantage of a sc CH Cavity?



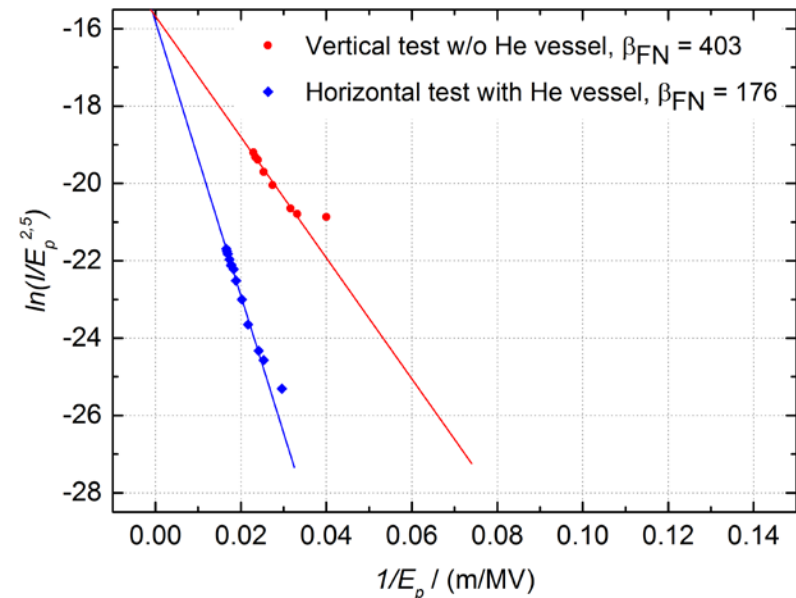
Total losses inside the cavity



After 1. RF test

- ➡ Rapidly increase of total losses
at $E_a = 5$ MV/m ($E_p = 32$ MV/m)
- ➡ Activation of field emitters

Fowler-Nordheim plot for 2 different surface qualities



After 2. RF test (advanced HPR)

- ➡ Extremely reduced total losses
- ➡ Minor field emitter activation
at $E_a = 7.8$ MV/m ($E_p = 49$ MV/m)



- Superconducting solenoids were ramped at 9.3 T (0.2 A/s)
- Standby losses of cryostat 3 W
- Transversal drift of components during cooldown ± 0.15 mm (tolerance: ± 0.2 mm)

Before assembly of He vessel (before 1st cold test):

- 1. BCP - 50 μm
- 2. BCP - 25 μm (after welding of static tuners)
- 3. BCP - 3 μm
- HPR for 2 h, 12 h drying, assembly of antennas
- HPR for 12 h (from both sides repectively), 12 h drying

After assembly of He vessel (after 1st cold test):

- HPR for 12 h (from both sides repectively), 12 h drying
- Final welding of He vessel

HPR only along beam axis!



FAIR requirements:

- high beam currents
- low repetition rate (max. 3 Hz)
- low duty factor (0.1 %, pulse length for SIS18 only 100 μ s)

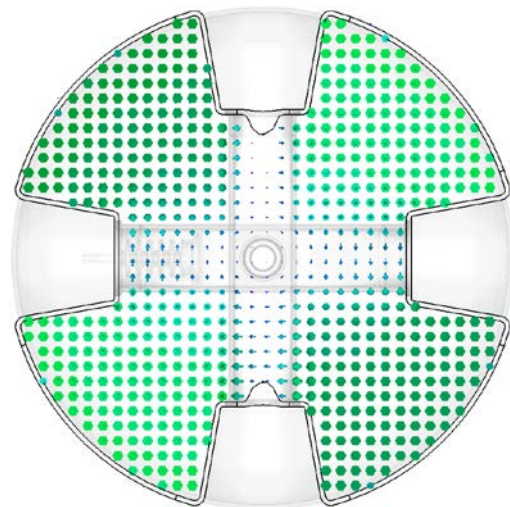
“Super Heavy Element” requirements:

- relatively low beam currents
- high repetition rate (50 Hz)
- high duty factor (100 %, pulse length up to 20 ms)

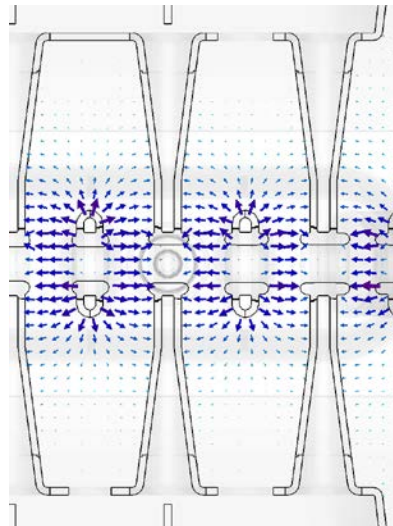
“Material Science” additional requirements:

- Heavy Ions ($m \geq 200$)
- High Beam Energy (up to 10 MeV/u)
- Continuous Beam Energy Variation (1.5 – 10 MeV/u)

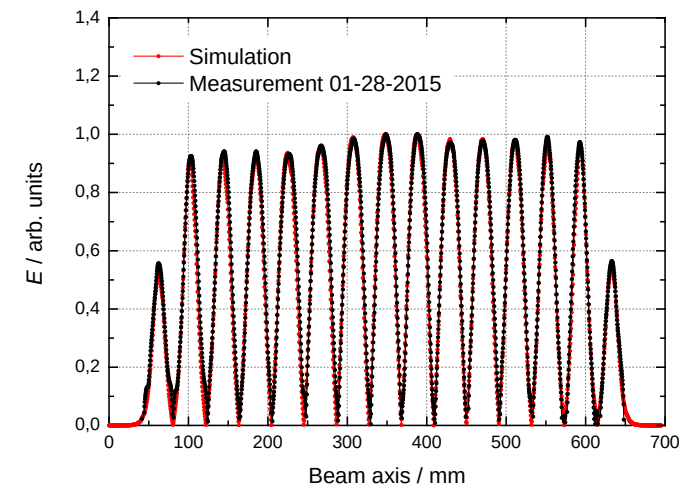
H field

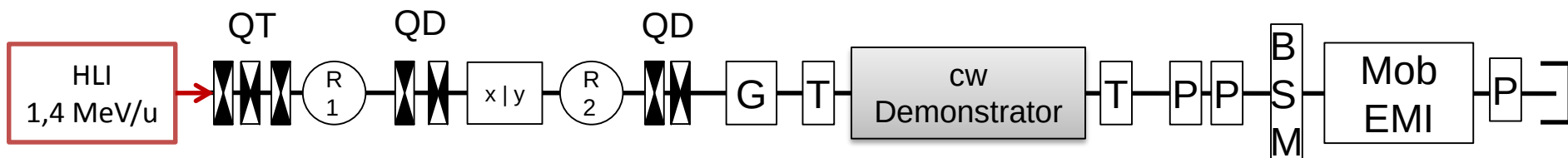


E field



E field along beam axis





- HLI provides Ar^{11+} , Ar^{9+} , Ar^{6+} , He^{2+} @ 1,4 MeV/u
- Steering magnets
- Additional Re-Buncher
- Quadrupole doublet
- Profile Grid
- Phase probes for TOF measurement
- Beam current transformers for transmission measurement
- Bunch shape monitor (Feschenko monitor)
- Slit-Grid emittance measurement device
- Transversal matching is measured in 2015
- 6d characterization of the beam
- → Matching in 6d