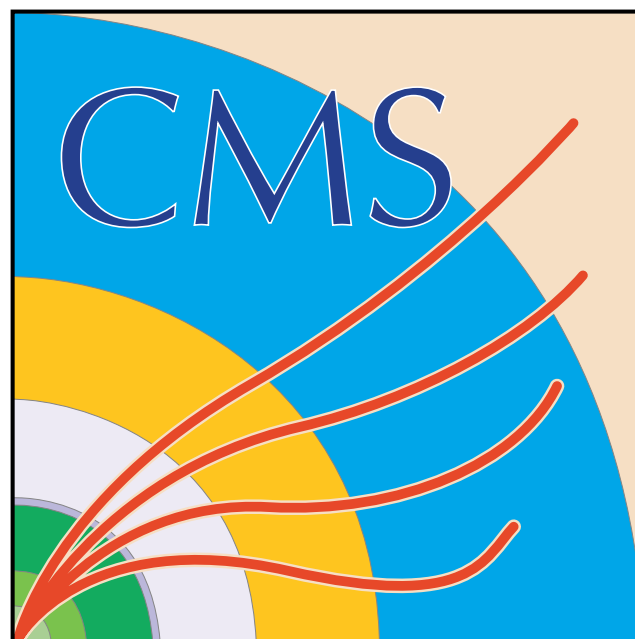


The CMS Phase 2 Tracker Upgrade

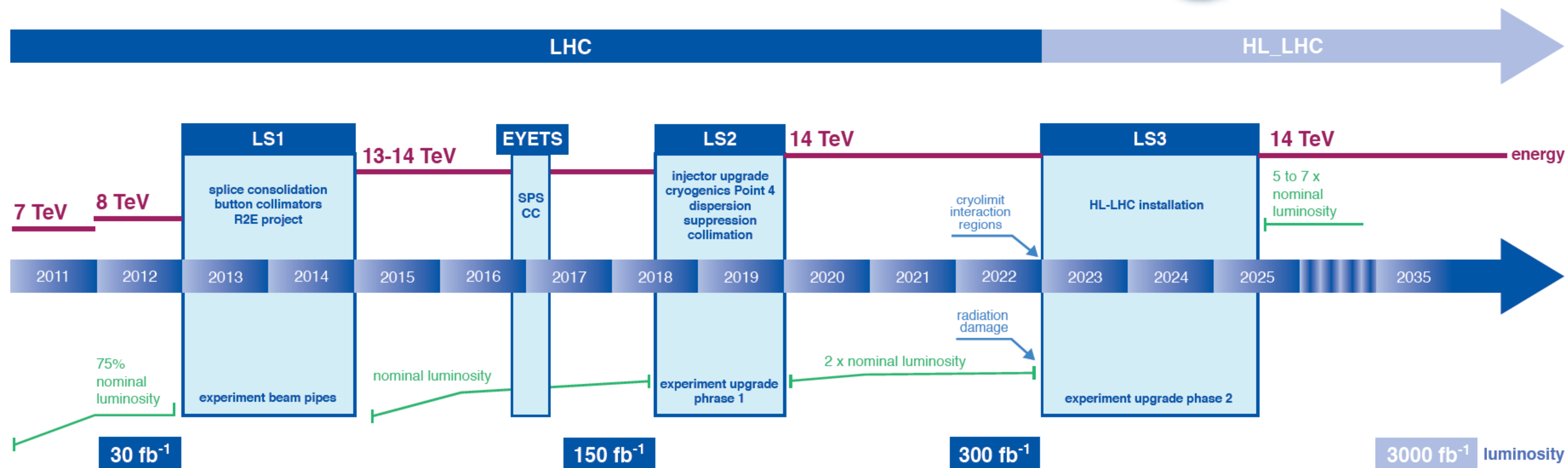


Andreas Mussgiller

LHC Physics Discussion

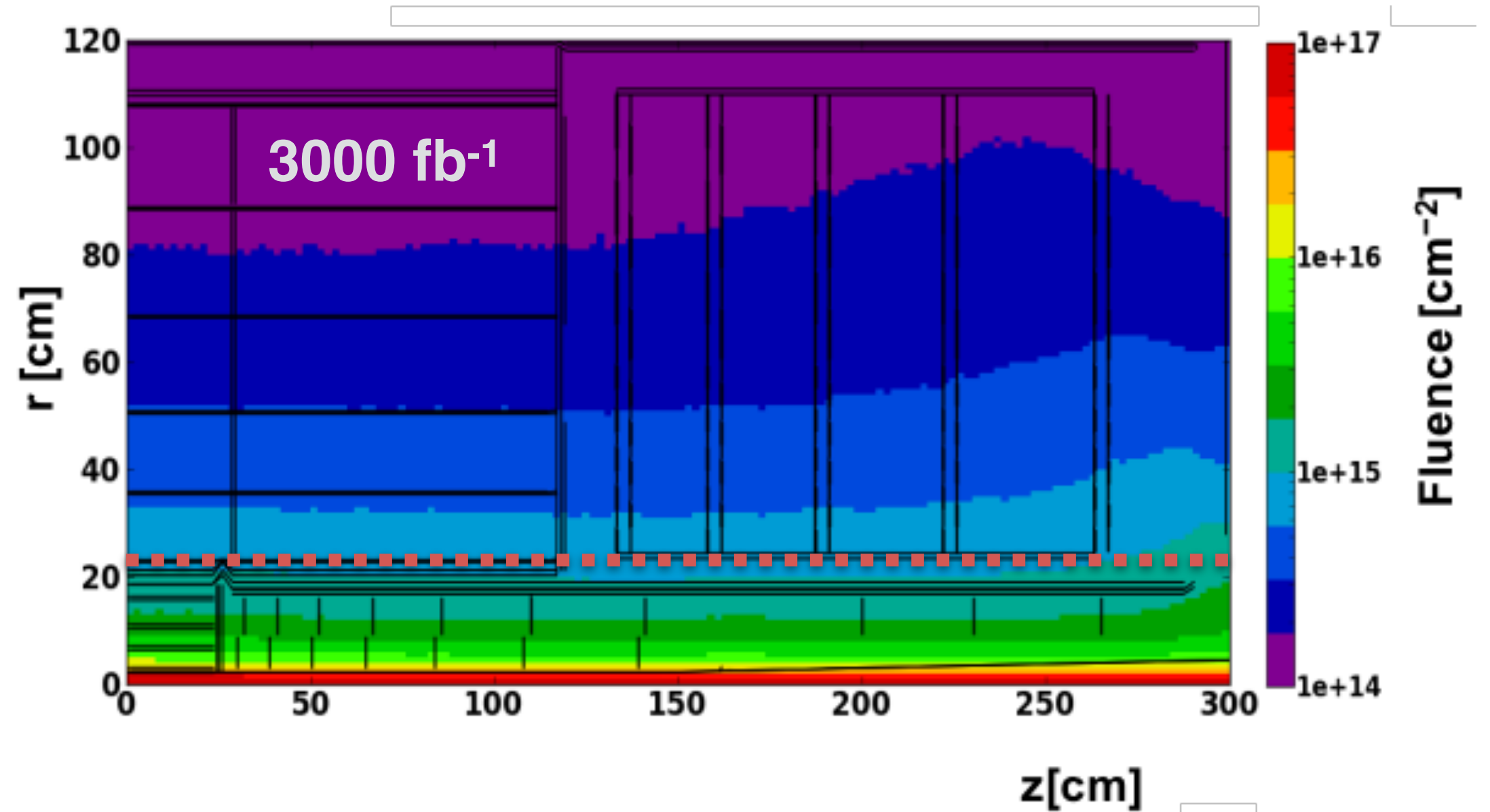
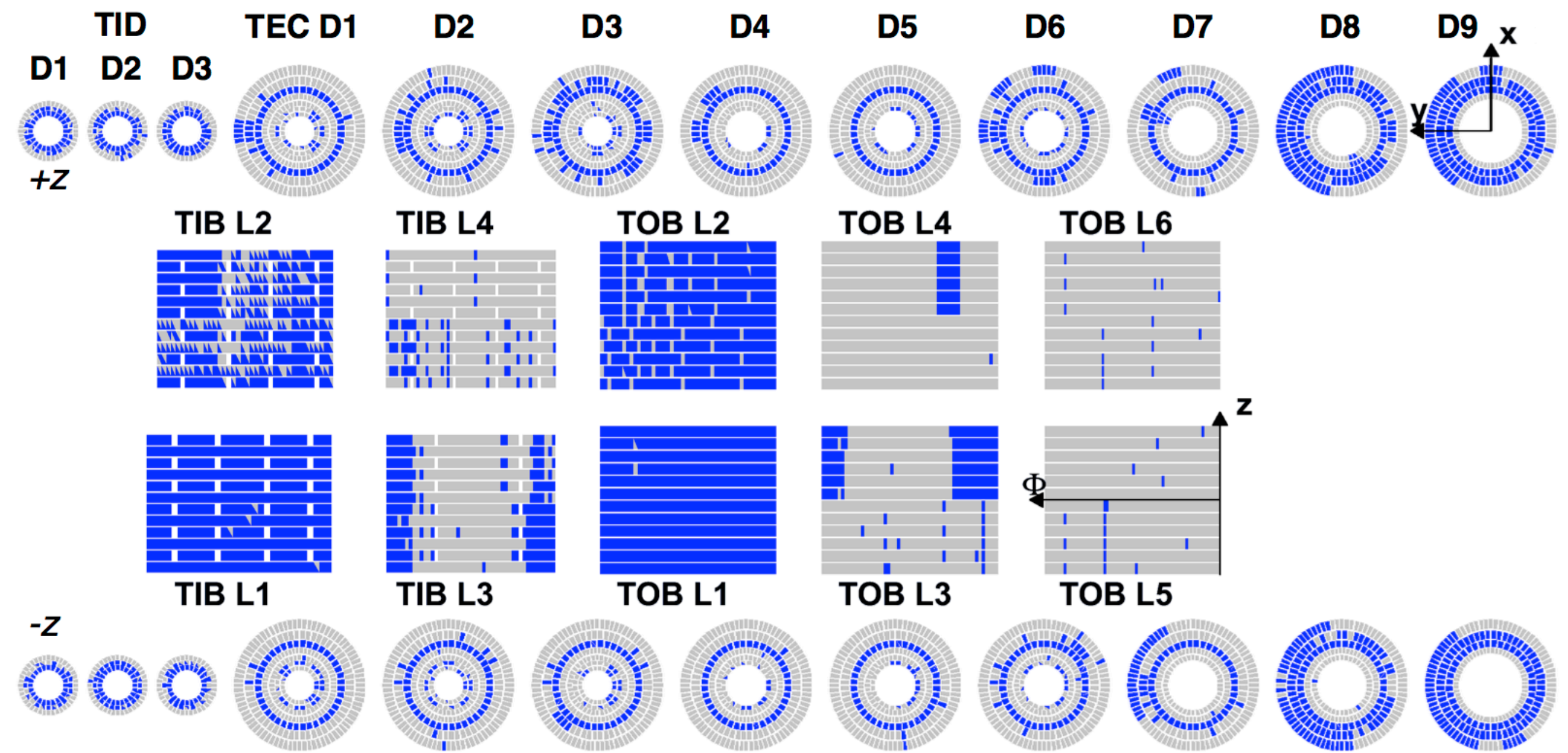
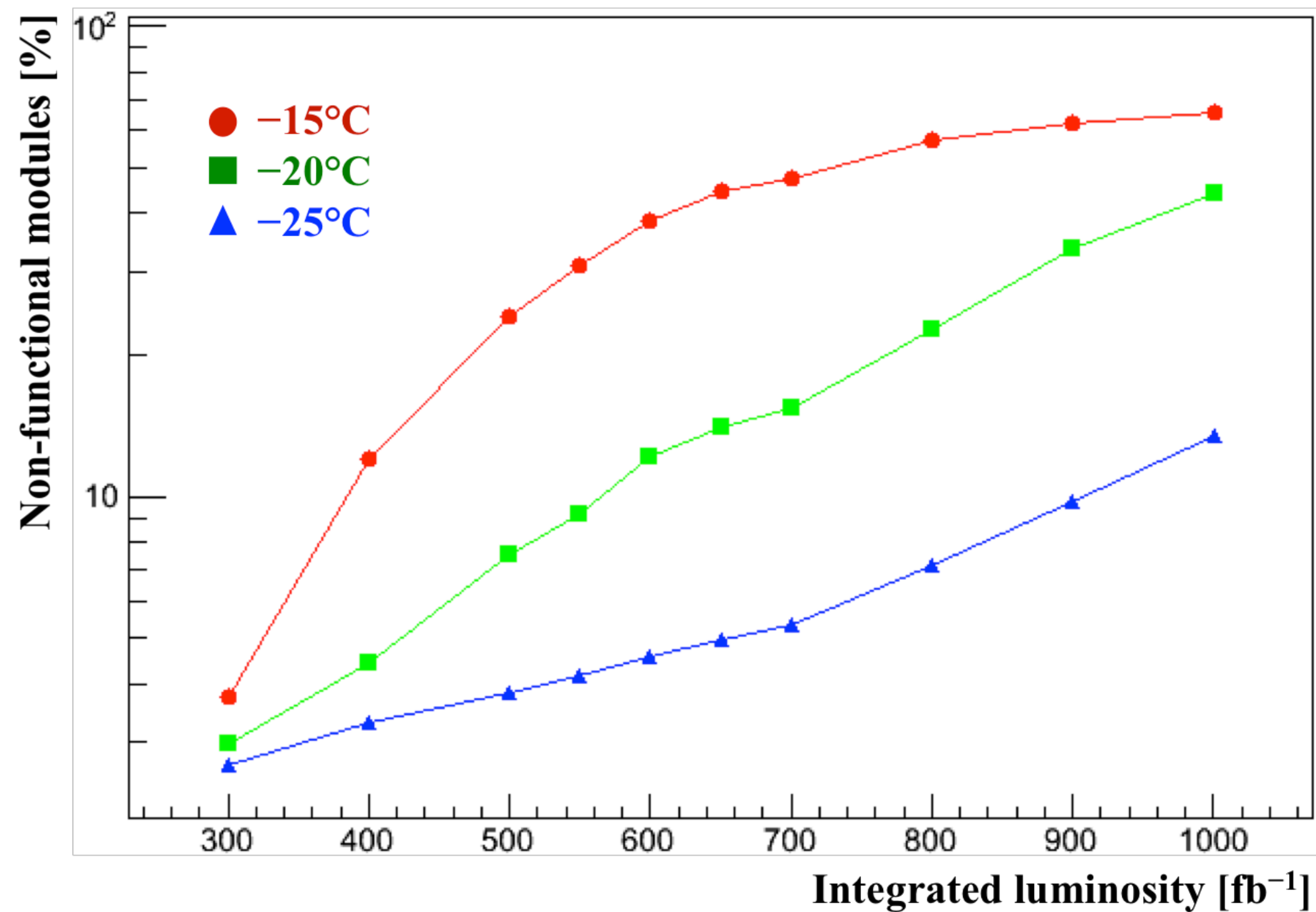
18/02/2019

LHC / HL-LHC Plan



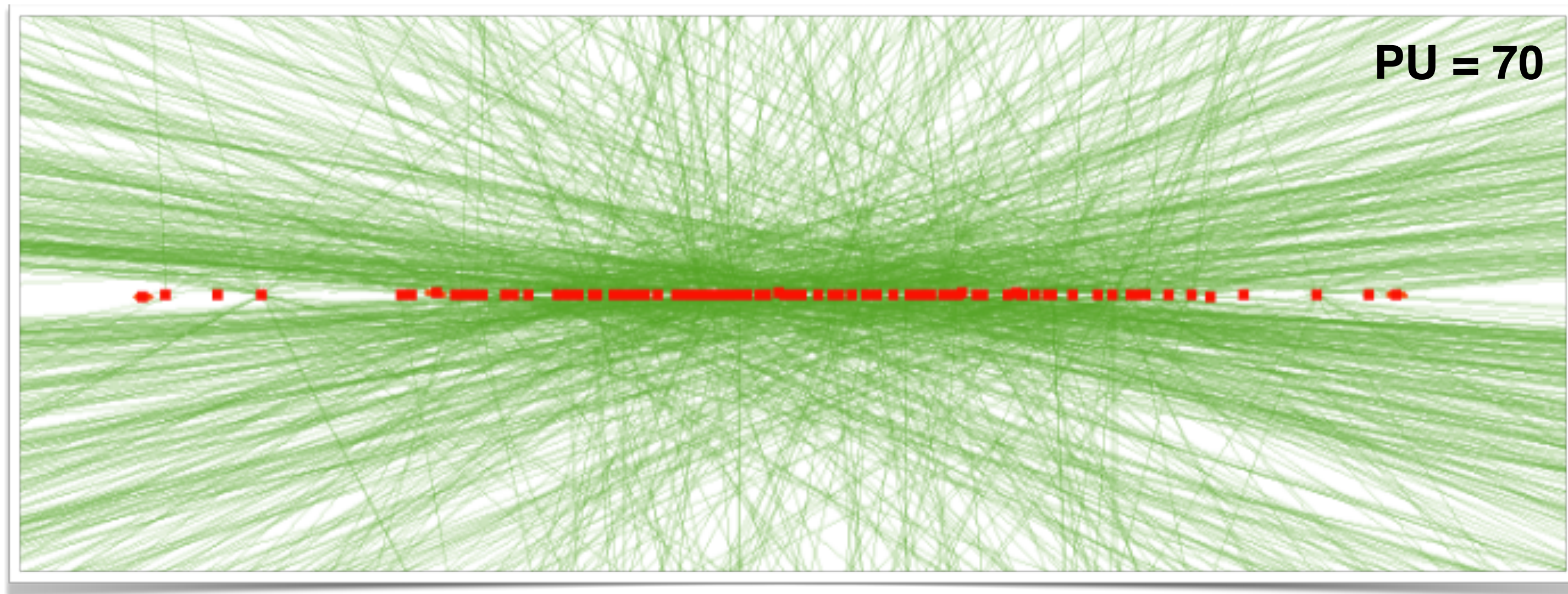
- During LS3 the accelerator will be upgraded to instantaneous peak luminosities of $5 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$
 - or even $7.5 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ in the ultimate performance scenario
- This will allow CMS to collect 300 fb^{-1} per year and up to 3000 fb^{-1} during the accelerators projected lifetime of ten year
 - or 4500 fb^{-1} in case of the ultimate performance scenario
 - unprecedented radiation levels of up to $1.1 \times 10^{15} \text{ neq} \times \text{cm}^{-2}$

Introduction - Limitations of the Current Tracker I

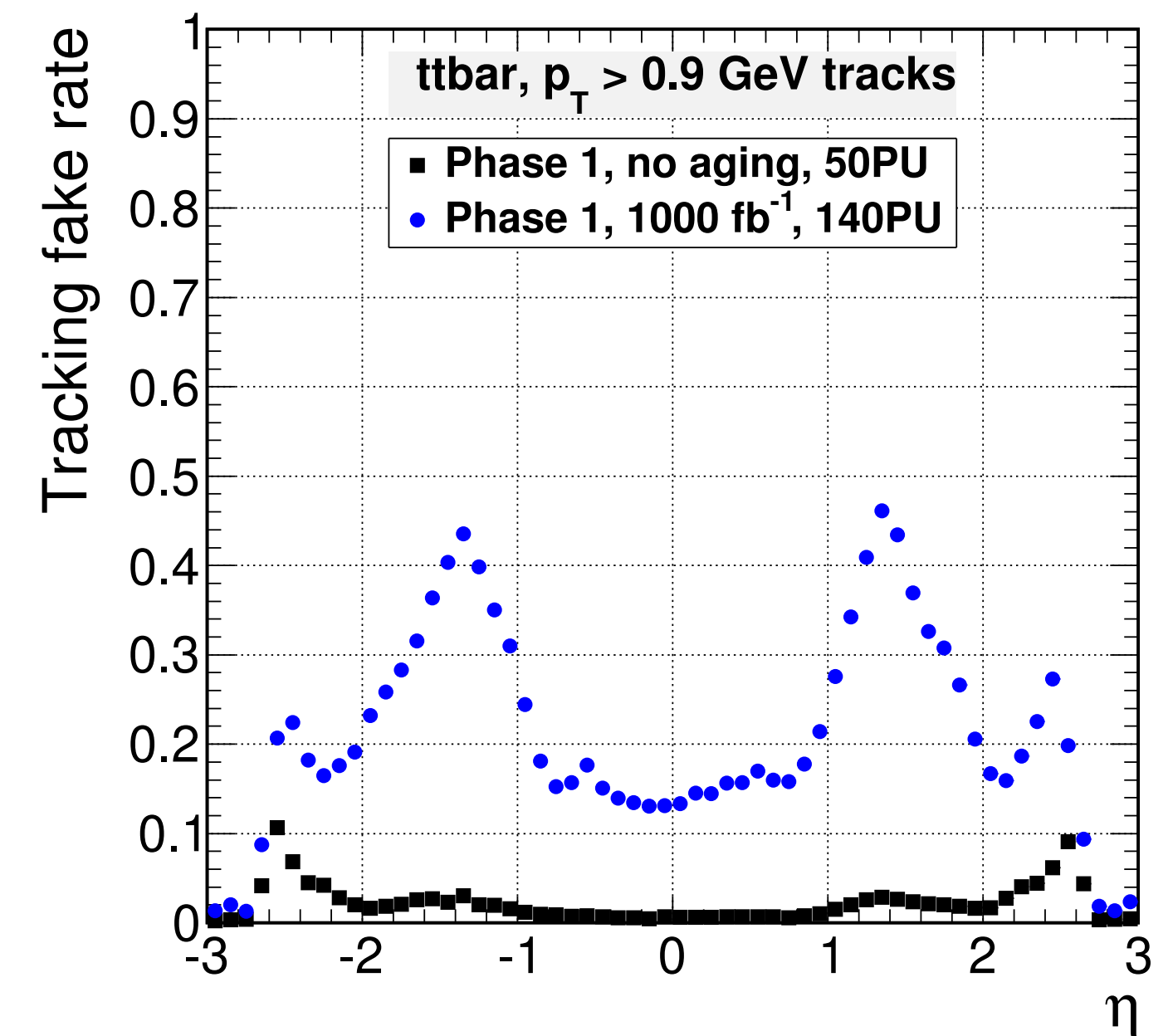
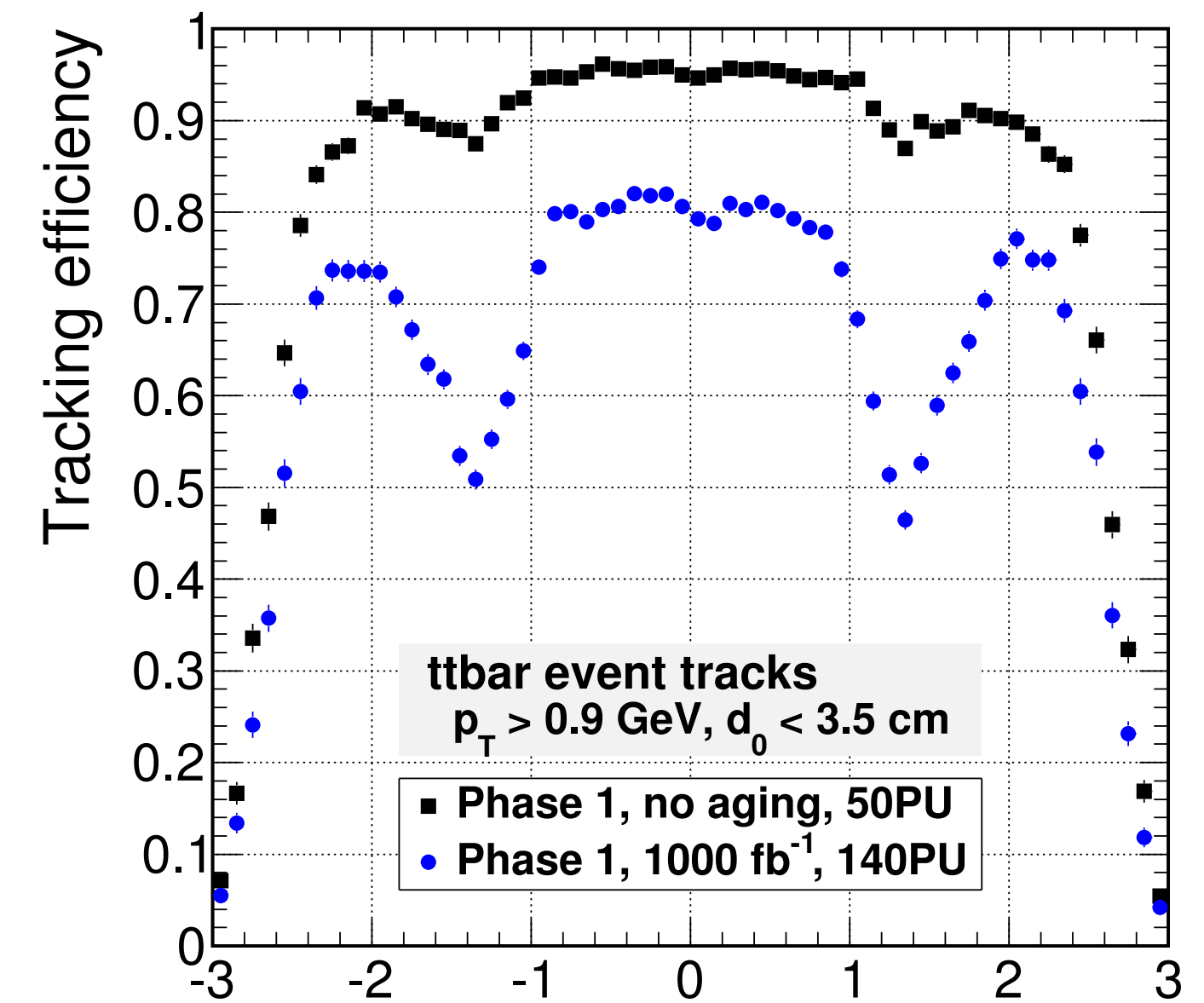
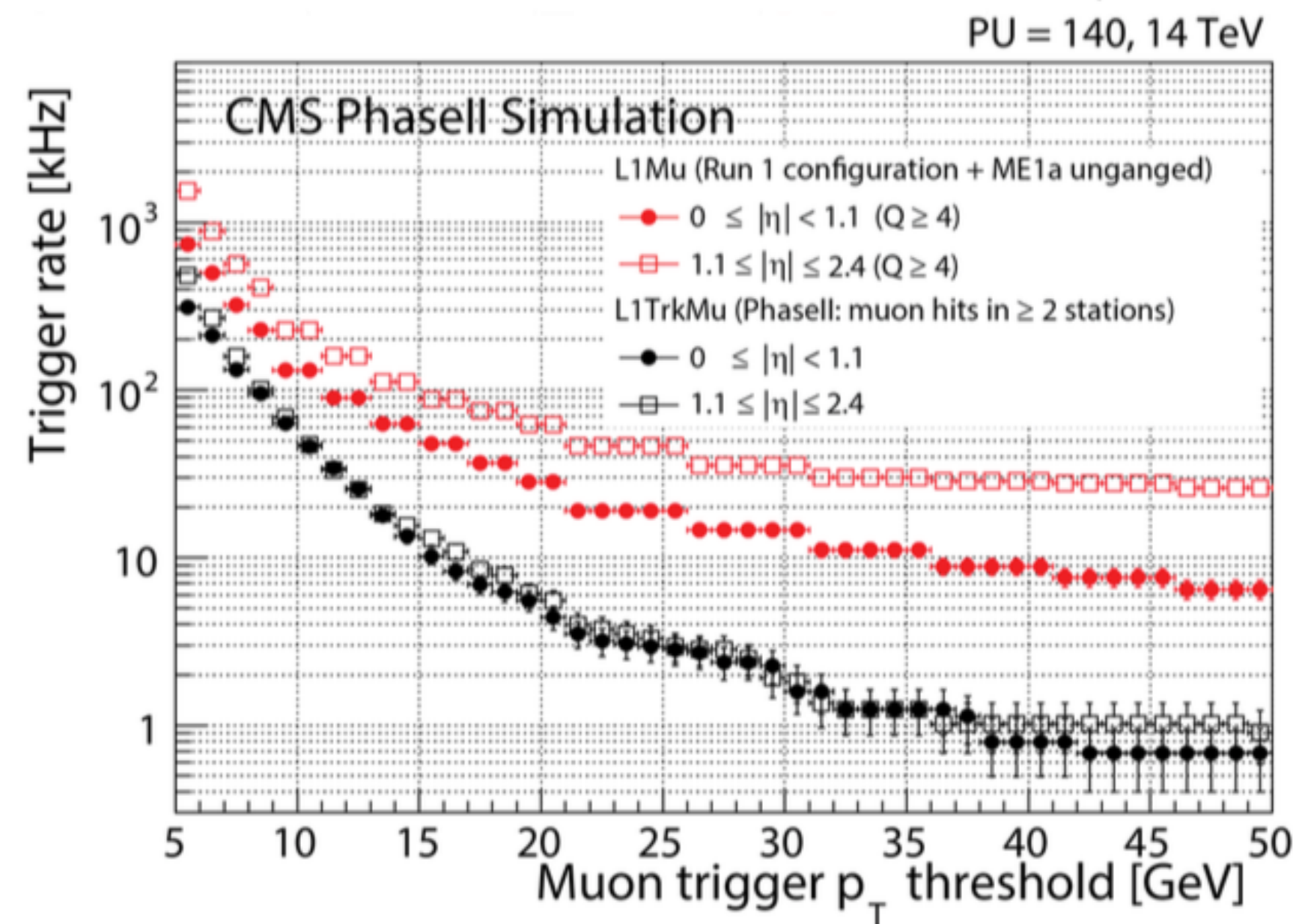


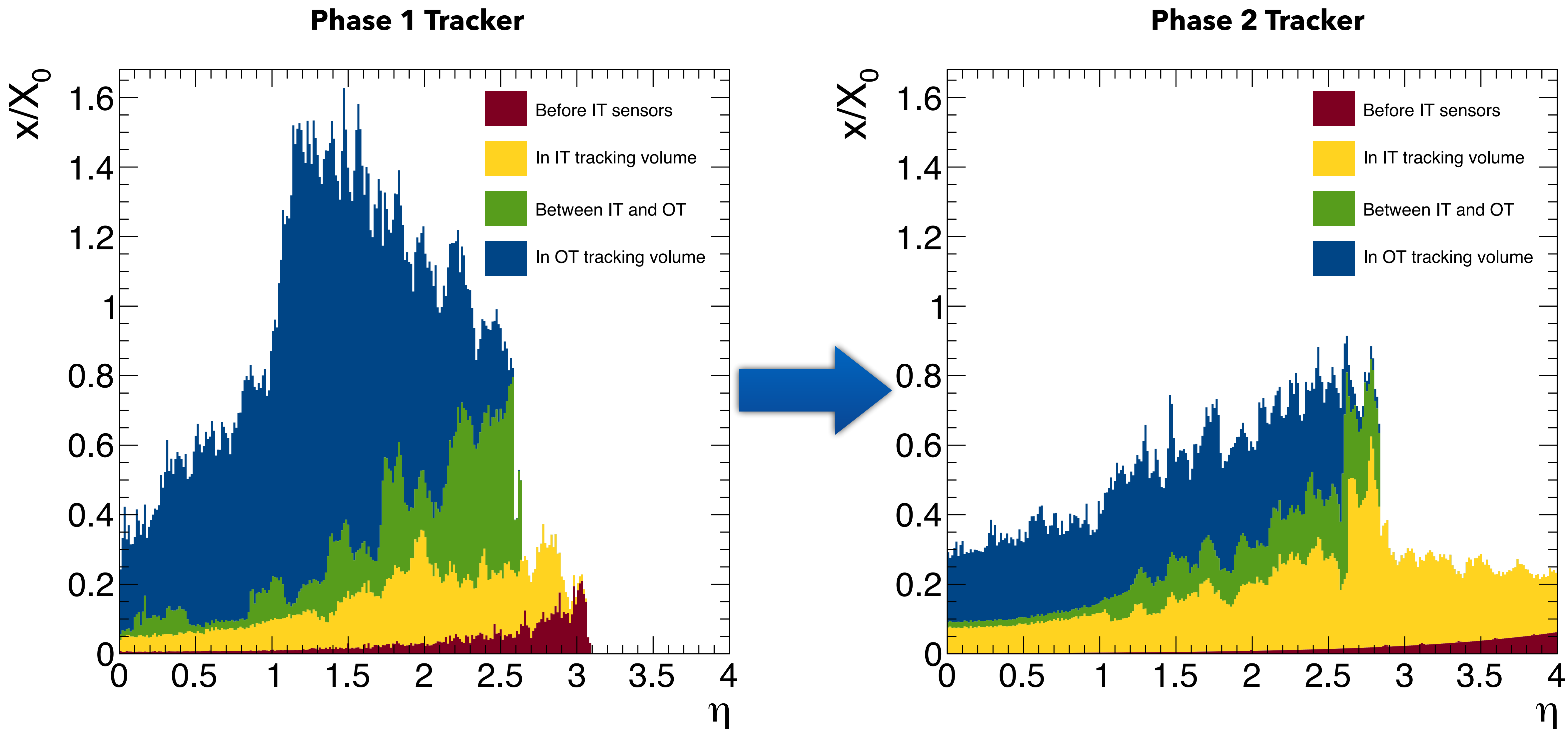
- Current tracker was designed for ~500 fb⁻¹
- Replacement of tracker every other year is not at all feasible
- A new more radiation tolerant tracker is needed

Introduction - Limitations of the Current Tracker II



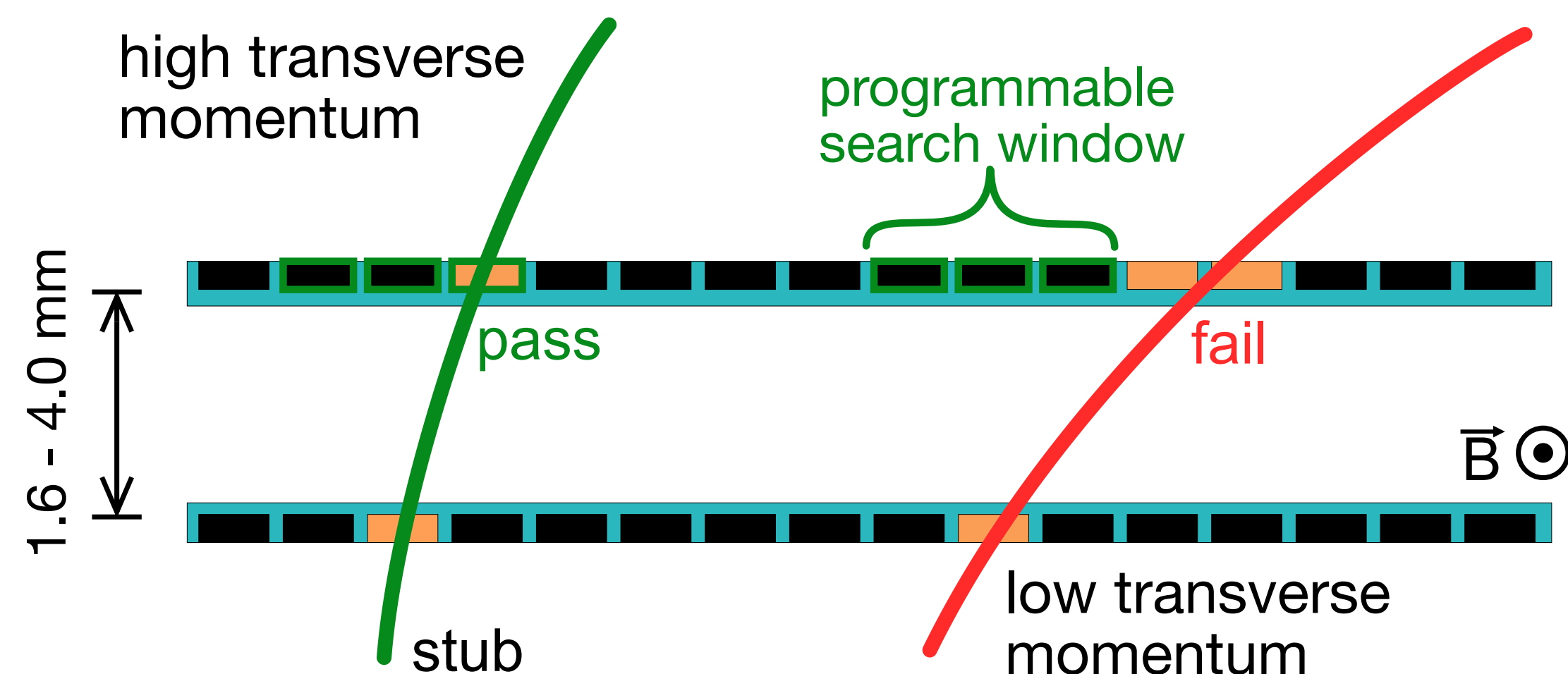
- New tracker must also provide high tracking efficiency under high pile-up conditions
- Information from tracker will be used in trigger system



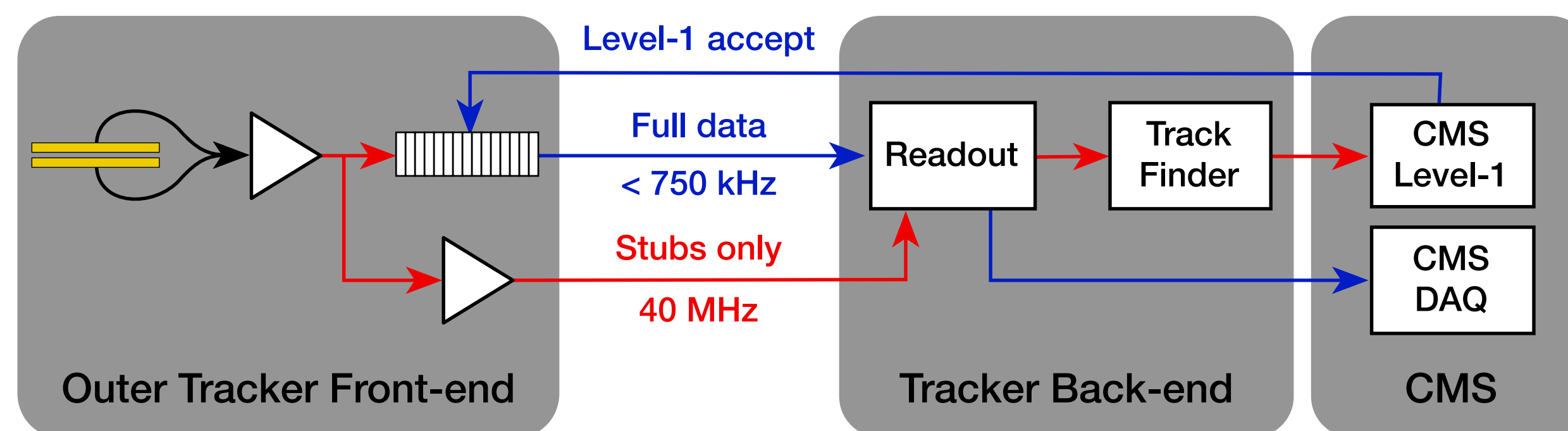


Module Concept of the new Tracker

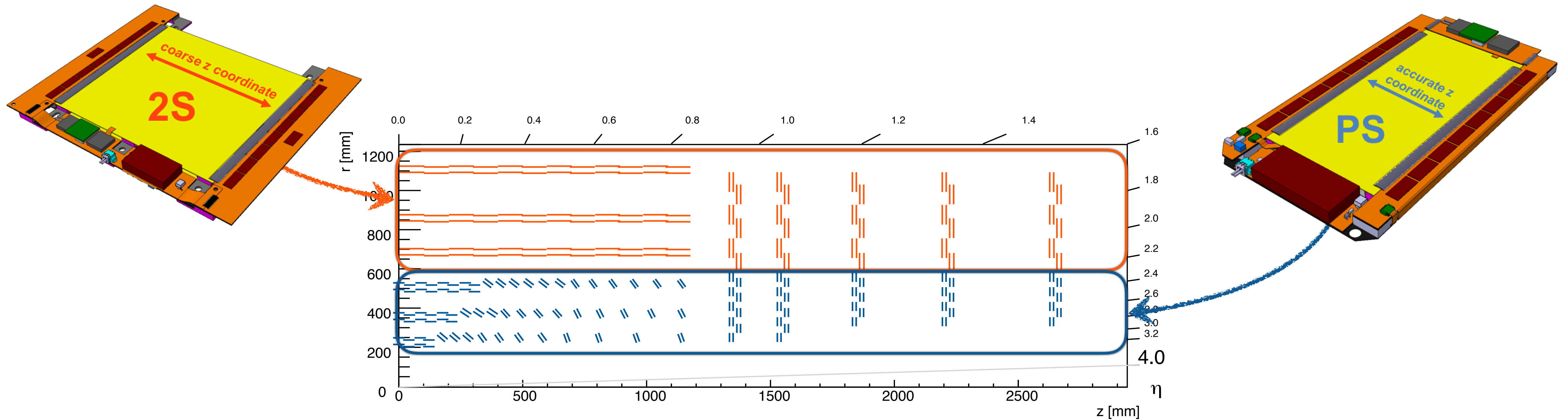
- modules will have on-board pT discrimination
 - signals from two closely spaced sensors are correlated
 - exploit strong magnetic field for local pT measurement
 - local rejection of low-pT tracks to minimise data volume
- detector modules provide Level-1 and readout data at the same time
 - the whole tracker sends trigger data („stubs”) at each bunch crossing (40 MHz)
 - readout data up to 750 kHz



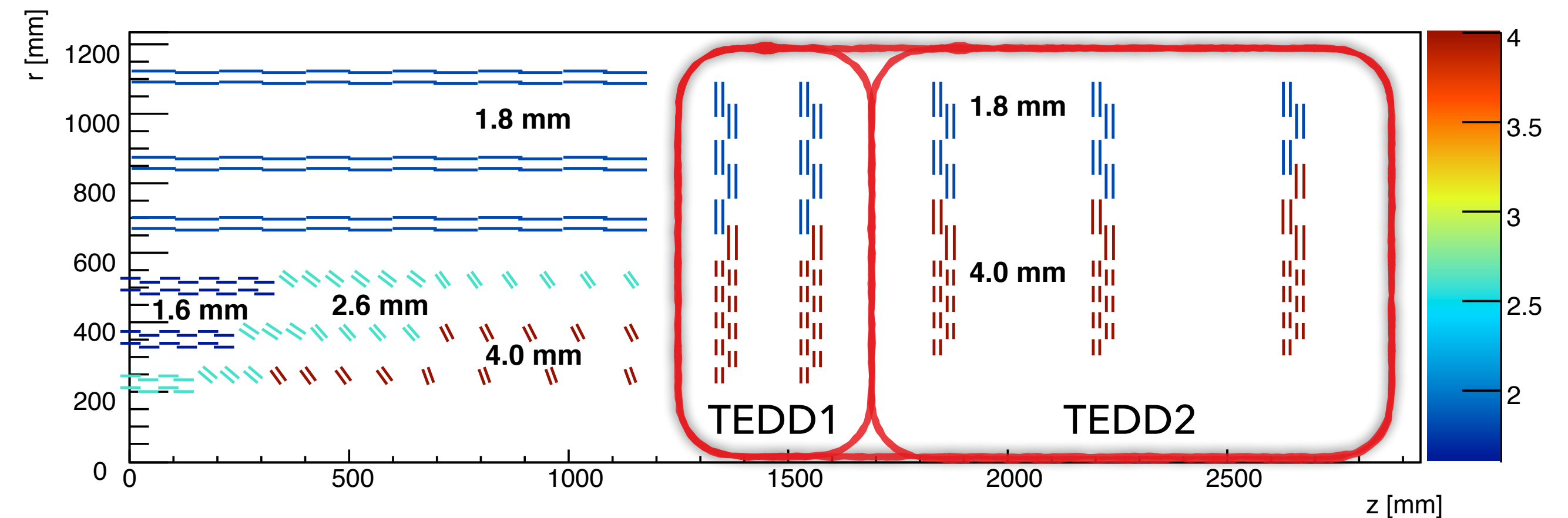
- „stubs” are used to form Level-1 tracks
- cooling via evaporative CO_2
 - sensors at $T \leq -20^\circ\text{C}$
- integrated at module level:
 - low power giga-bit transceiver (LP-GBT) as data link
 - powering via DC-DC conversion
- two different module types
 - different sensor spacings are treated as ‚variants’
 - requires optimisation of only two designs



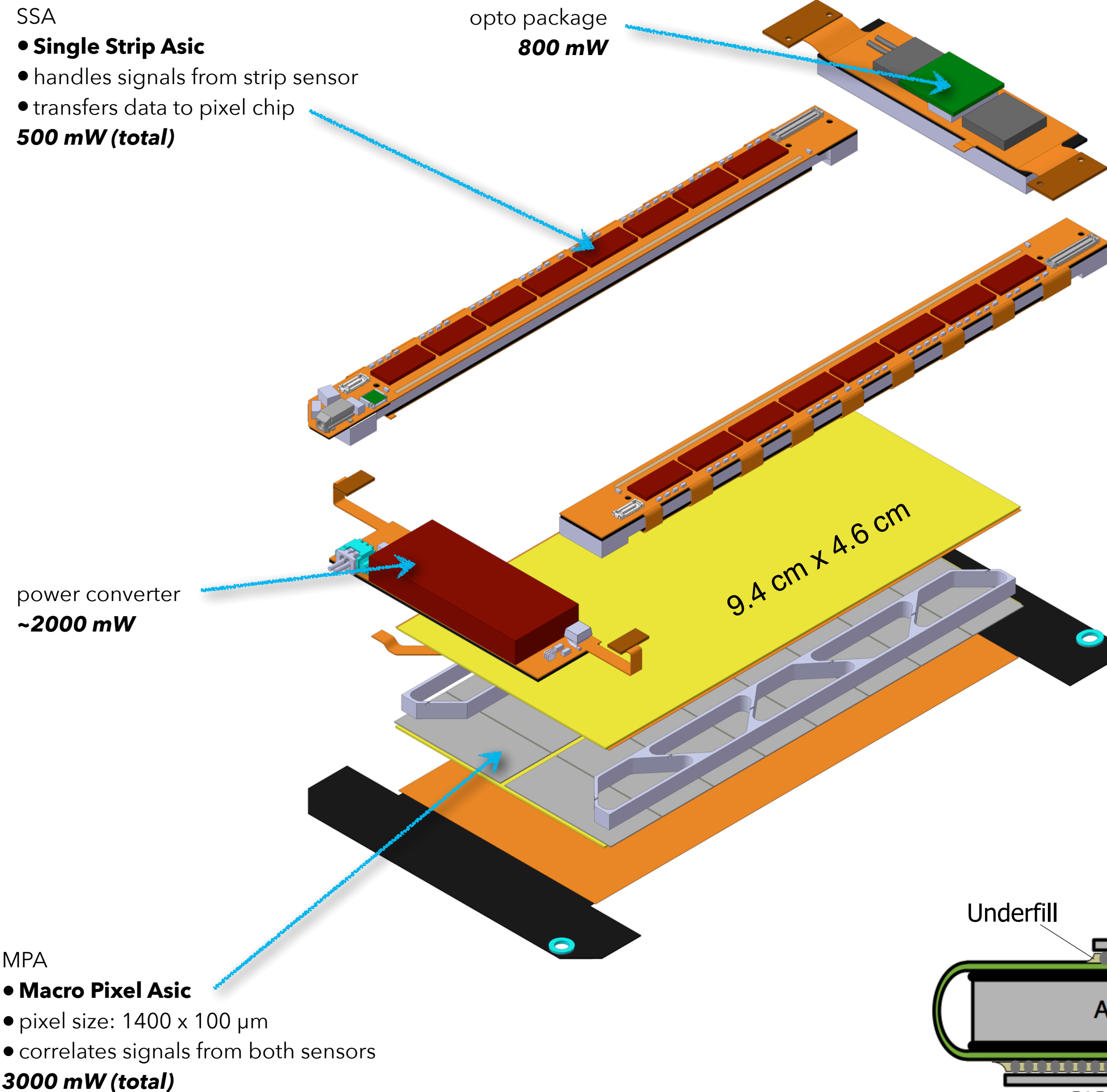
Tracker Layout



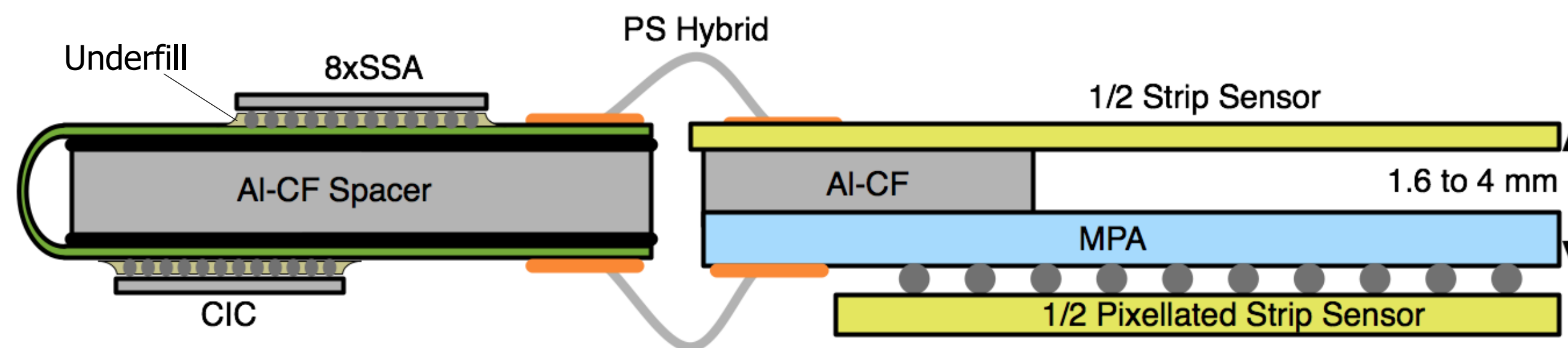
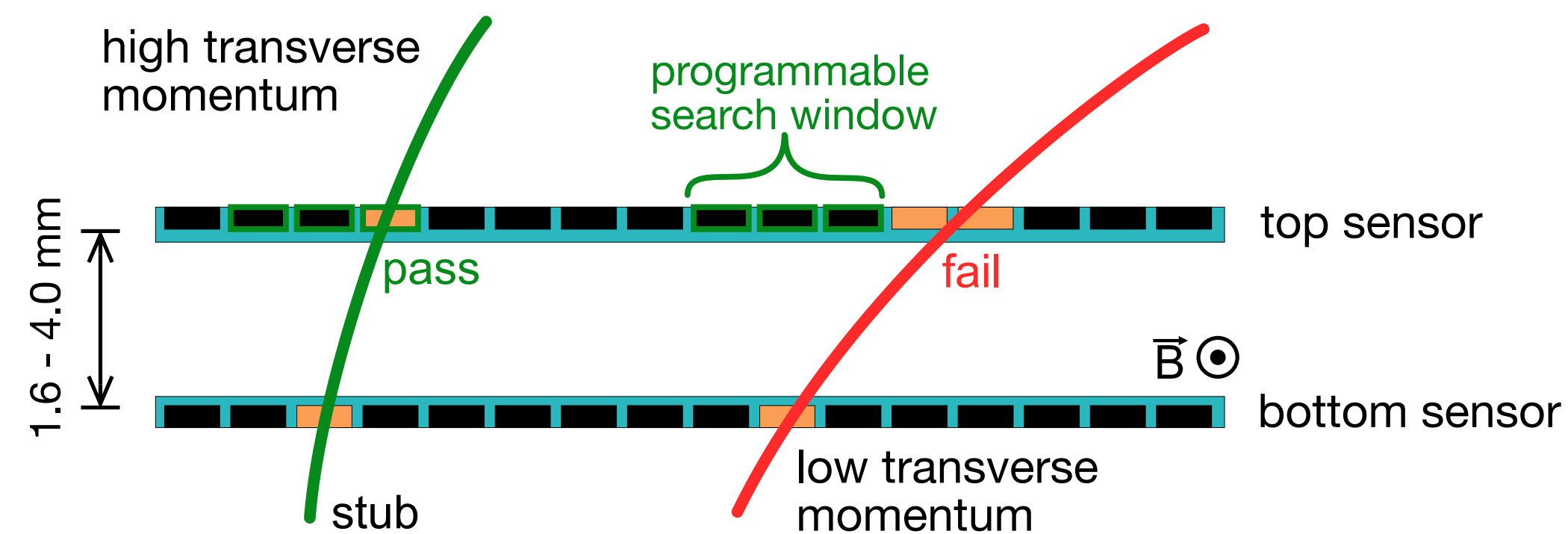
- layout with 6 barrel layers and 5 end cap double-disks
 - pixelated modules at $r < 60$ cm - stack of pixel and strip sensor (**PS**)
 - stack of two strip sensors at $r > 60$ cm (**2S**)
- PS modules
 - sensor spacings: 1.6 mm, 2.6 mm and 4 mm
- 2S modules
 - sensor spacings: 1.8 mm and 4 mm

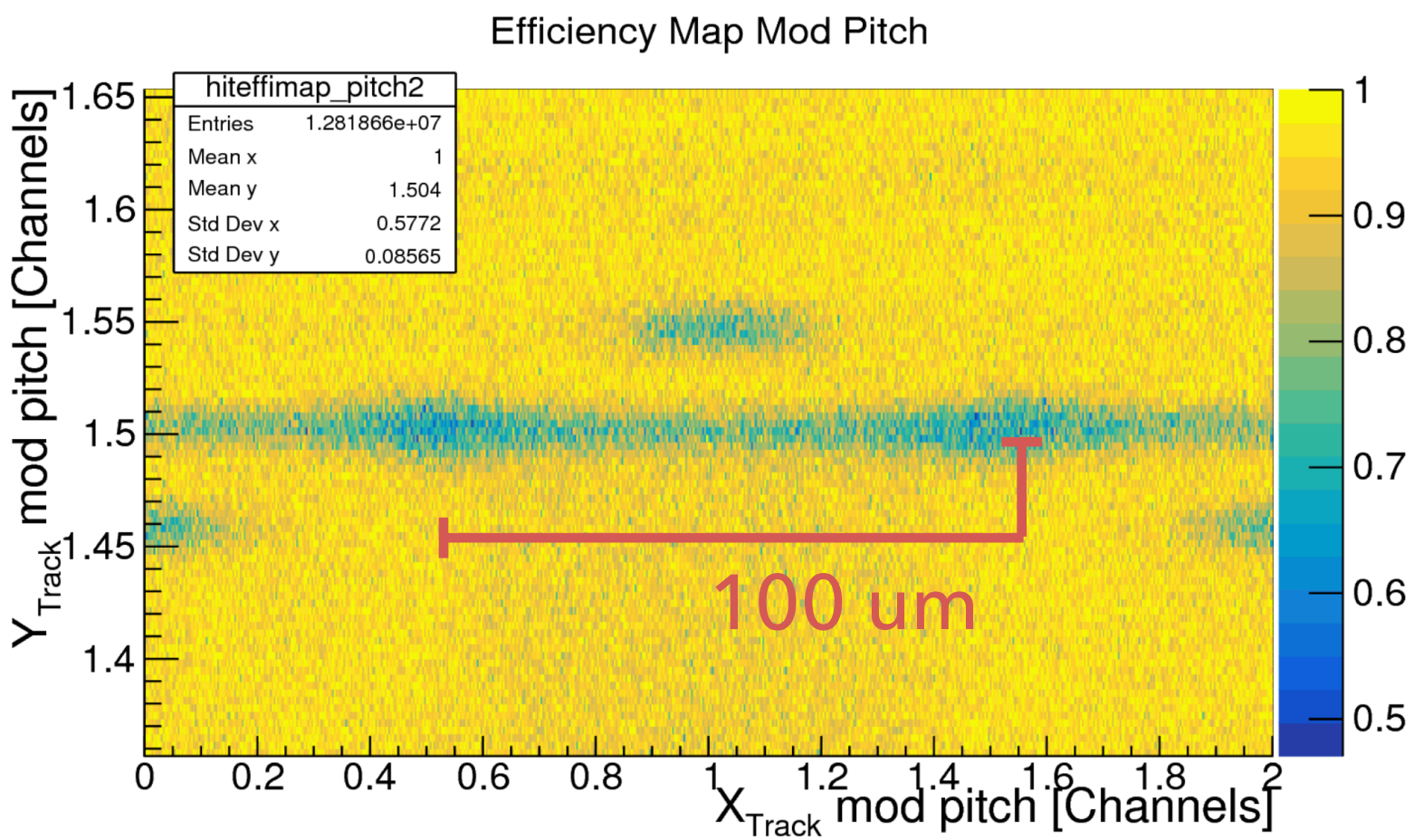
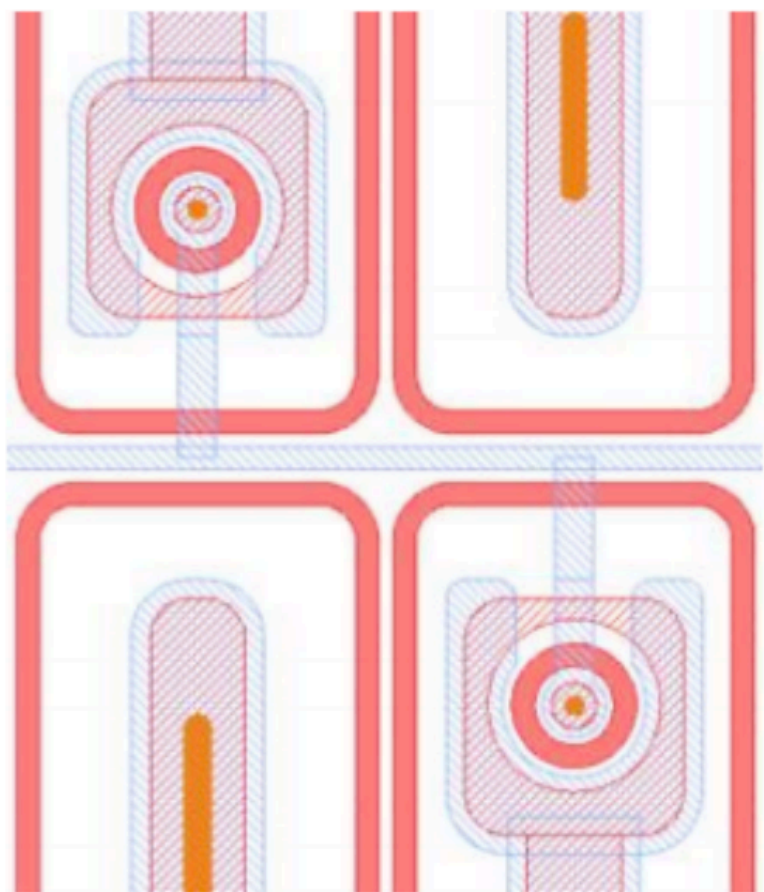
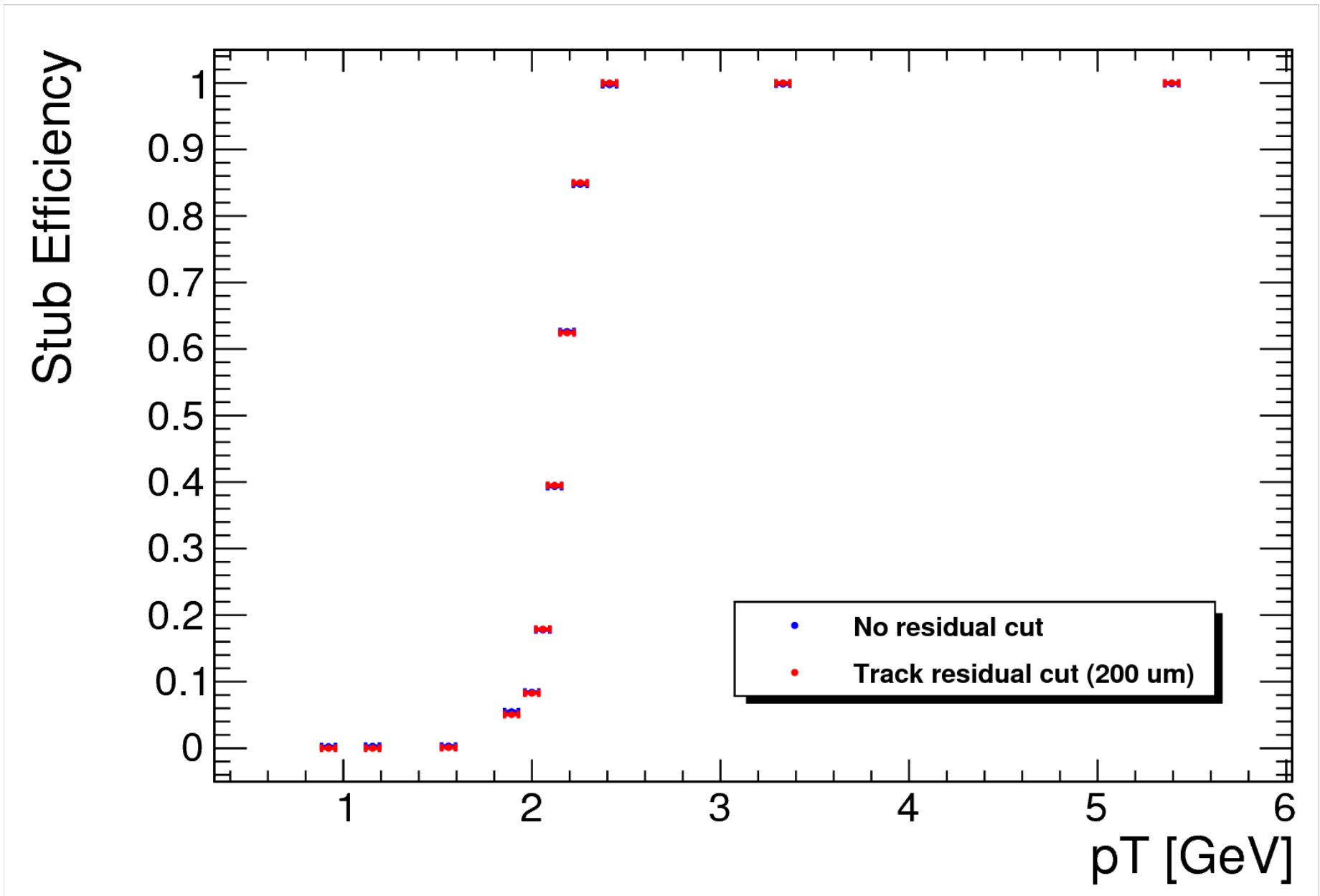
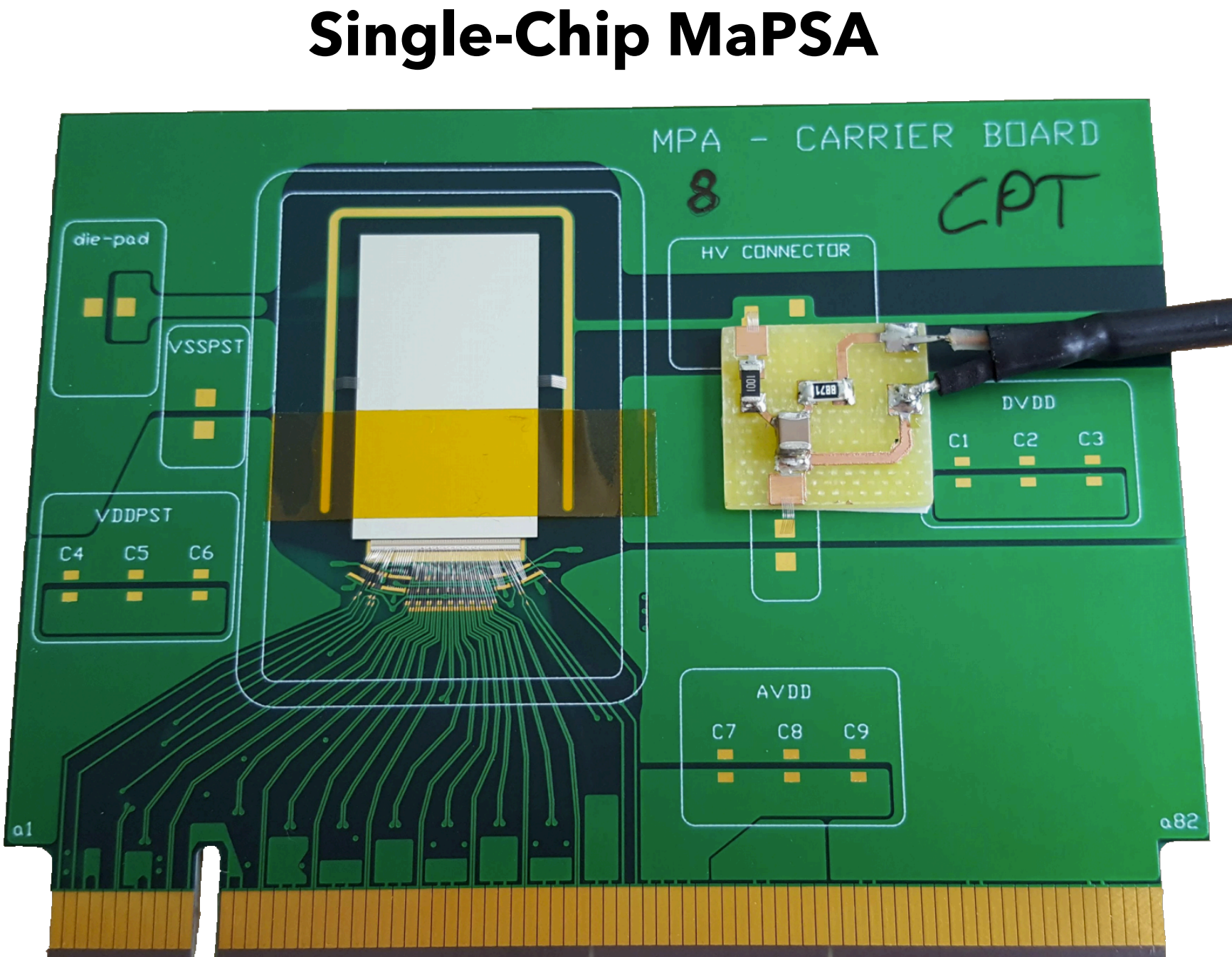
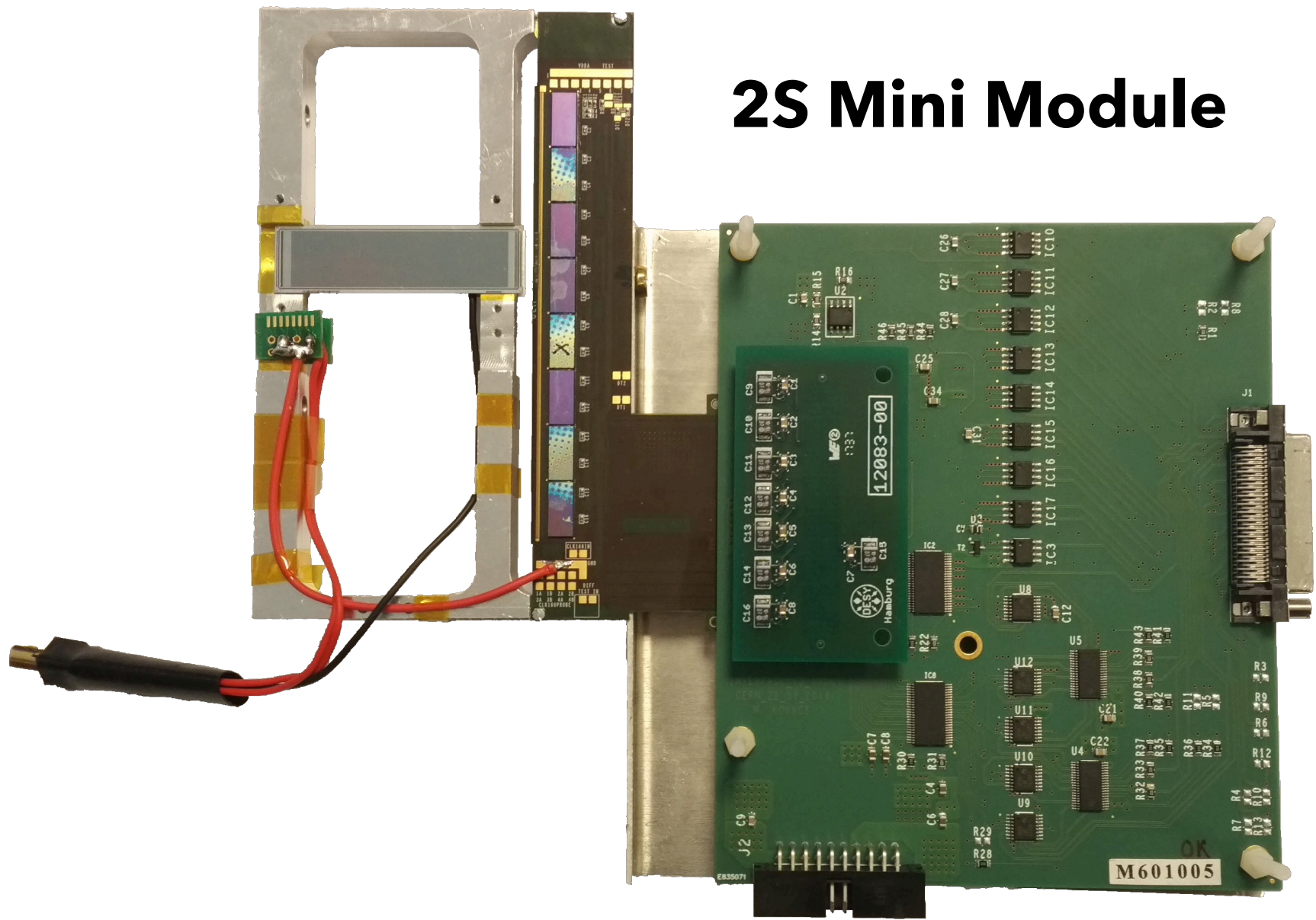


PS Module Assembly

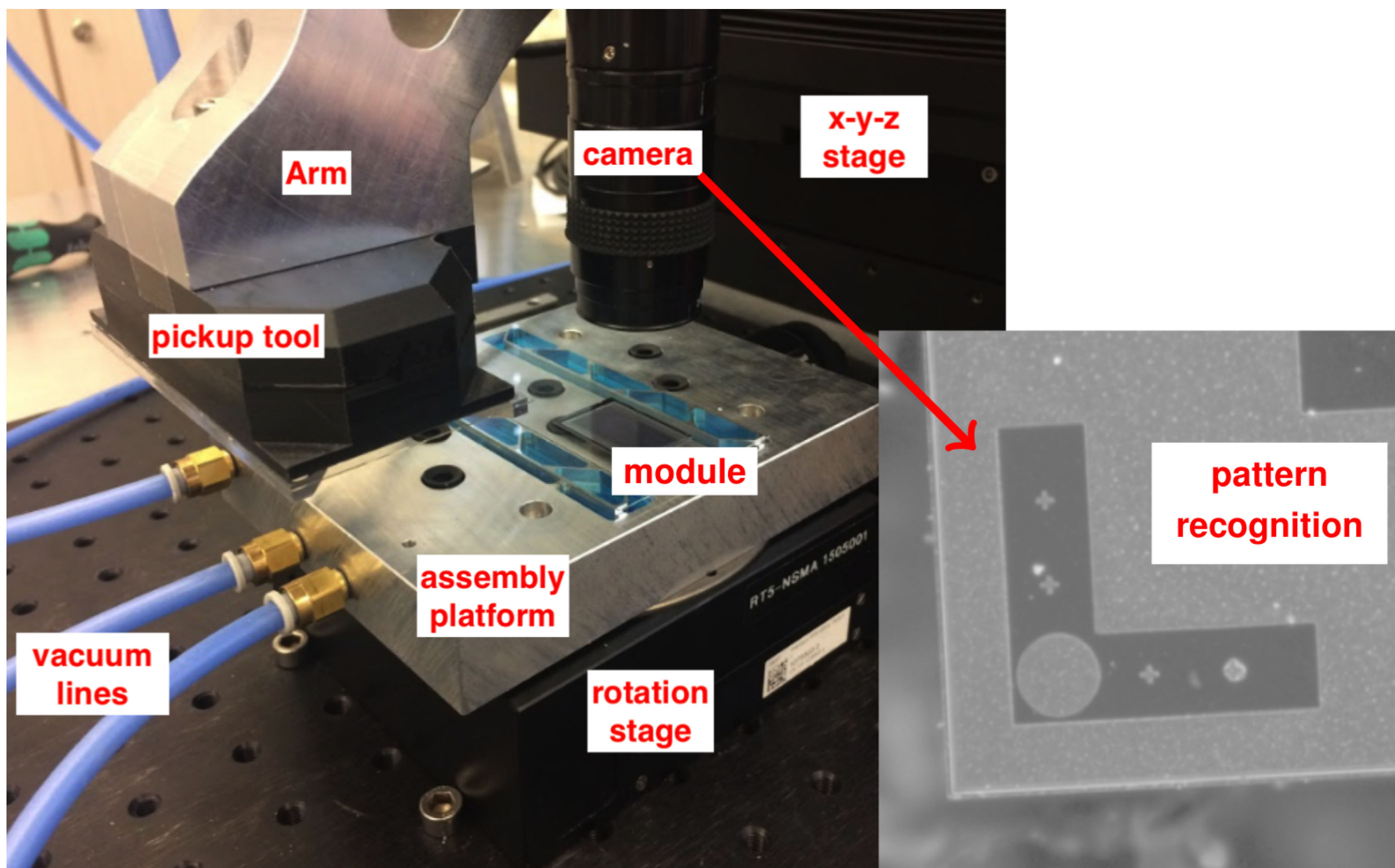


- MPAs and sensors are cooled through base plate
 - requires a large-area glue joint between pixel sensor and base plate
- sensors are supported by spacer elements
 - either Al-CF or AlN
 - coefficient of thermal expansion match to Silicon
- no or minimal thermal stress when module is operated at low temperature



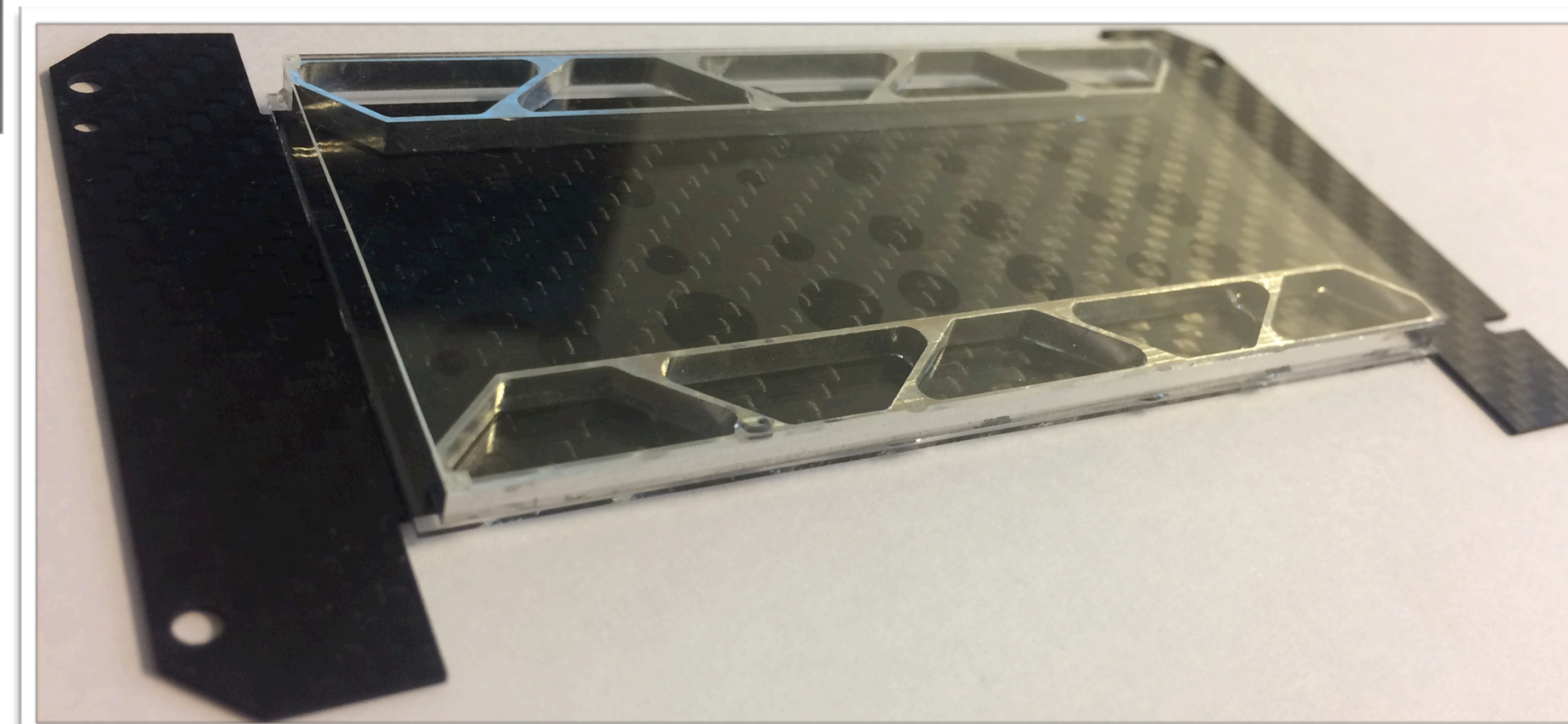
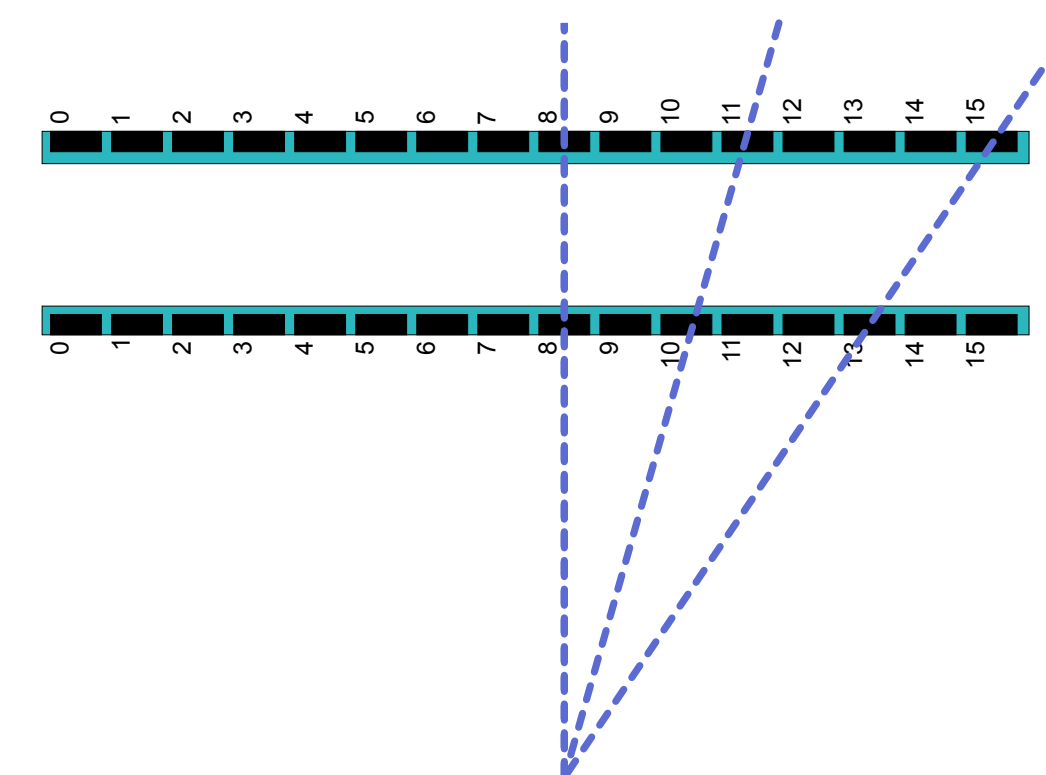


PS Module Assembly

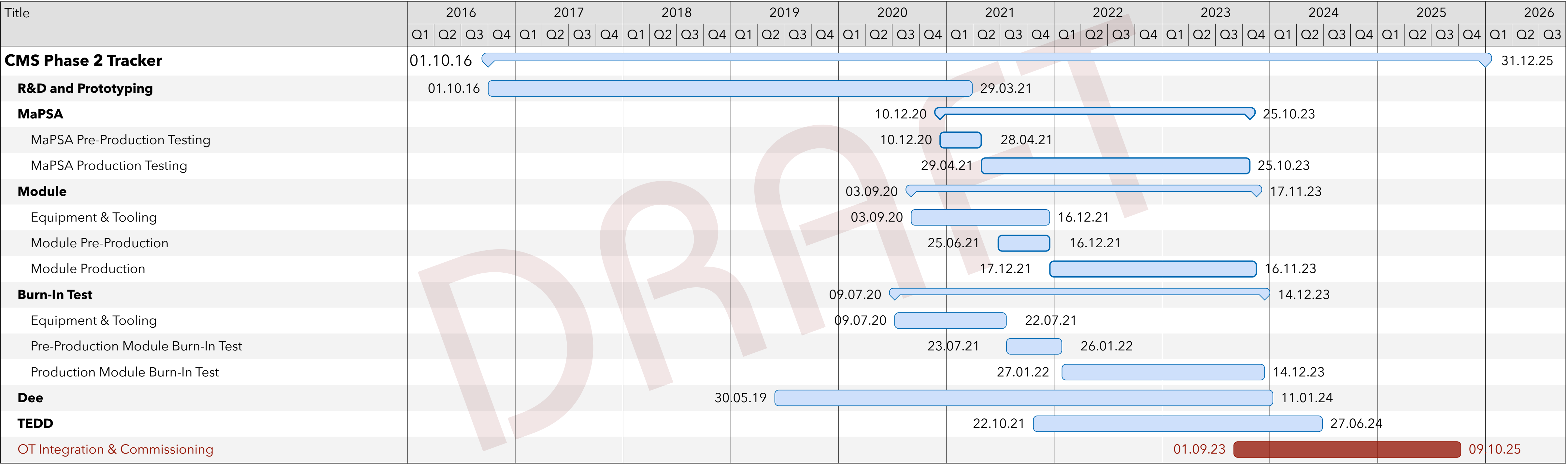


- Sensor sandwich is built on a robotic stage
 - relative alignment of object is measured with microscope camera and pattern recognition
 - assembly precision does not rely on cut edges of sensors
- Assembly of hybrids is done manually with jigs

- On-module pT discrimination requires precise sensor to sensor alignment
 - rotational misalignment $< 20 \mu\text{m}$
 - offline correction not possible $\Rightarrow$ already during module assembly
 - shift can be corrected for on the module

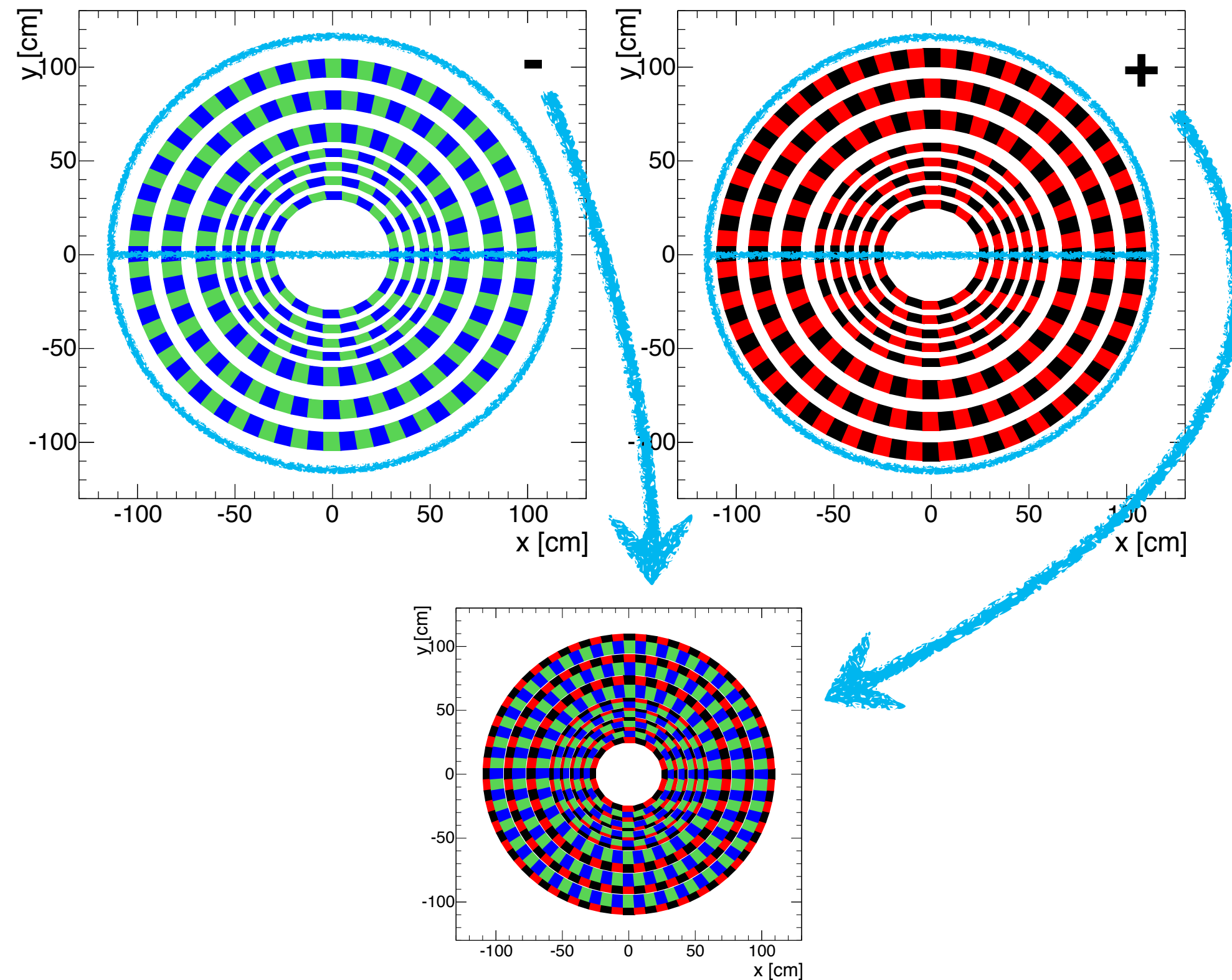


Project Schedule - Modules

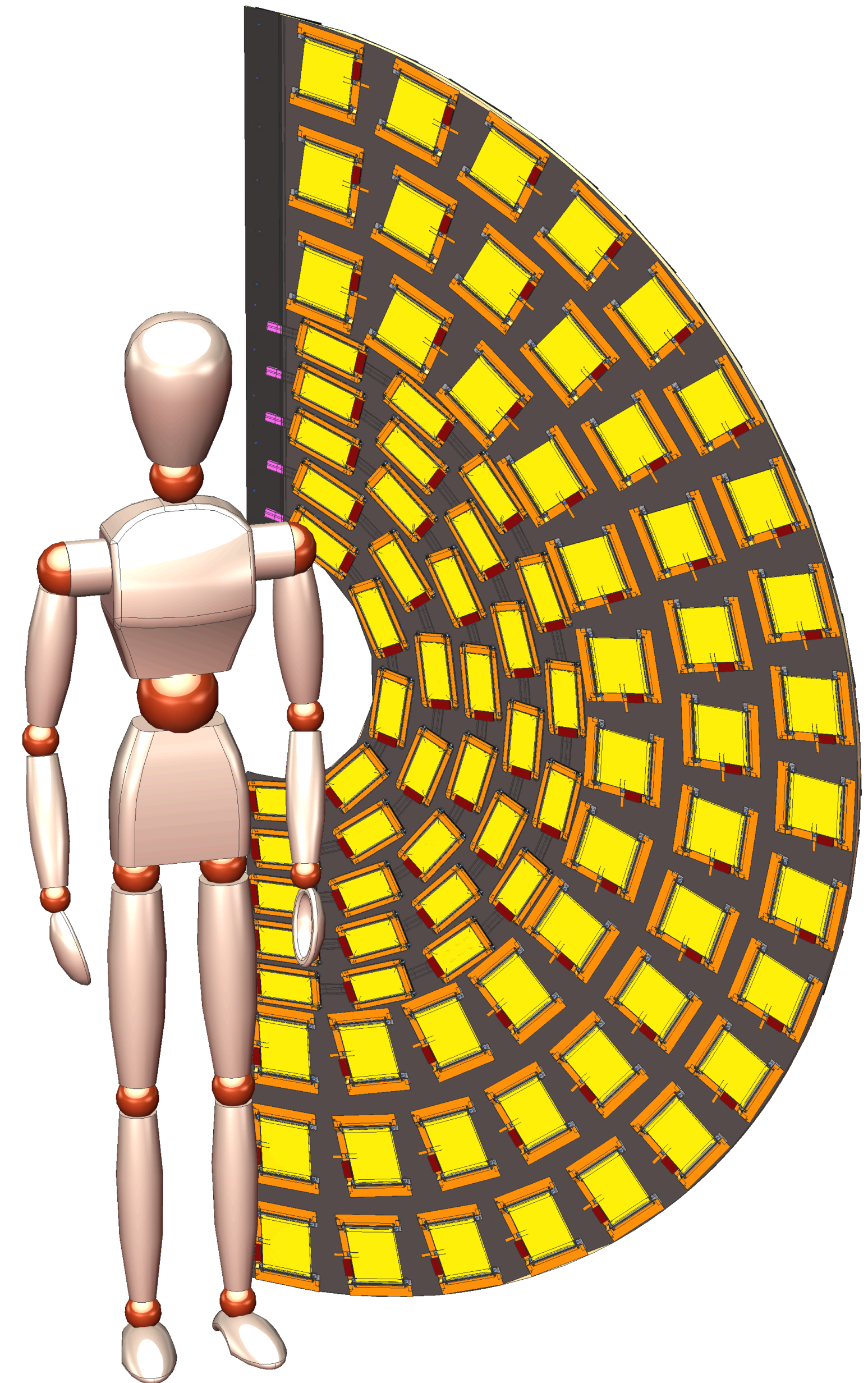


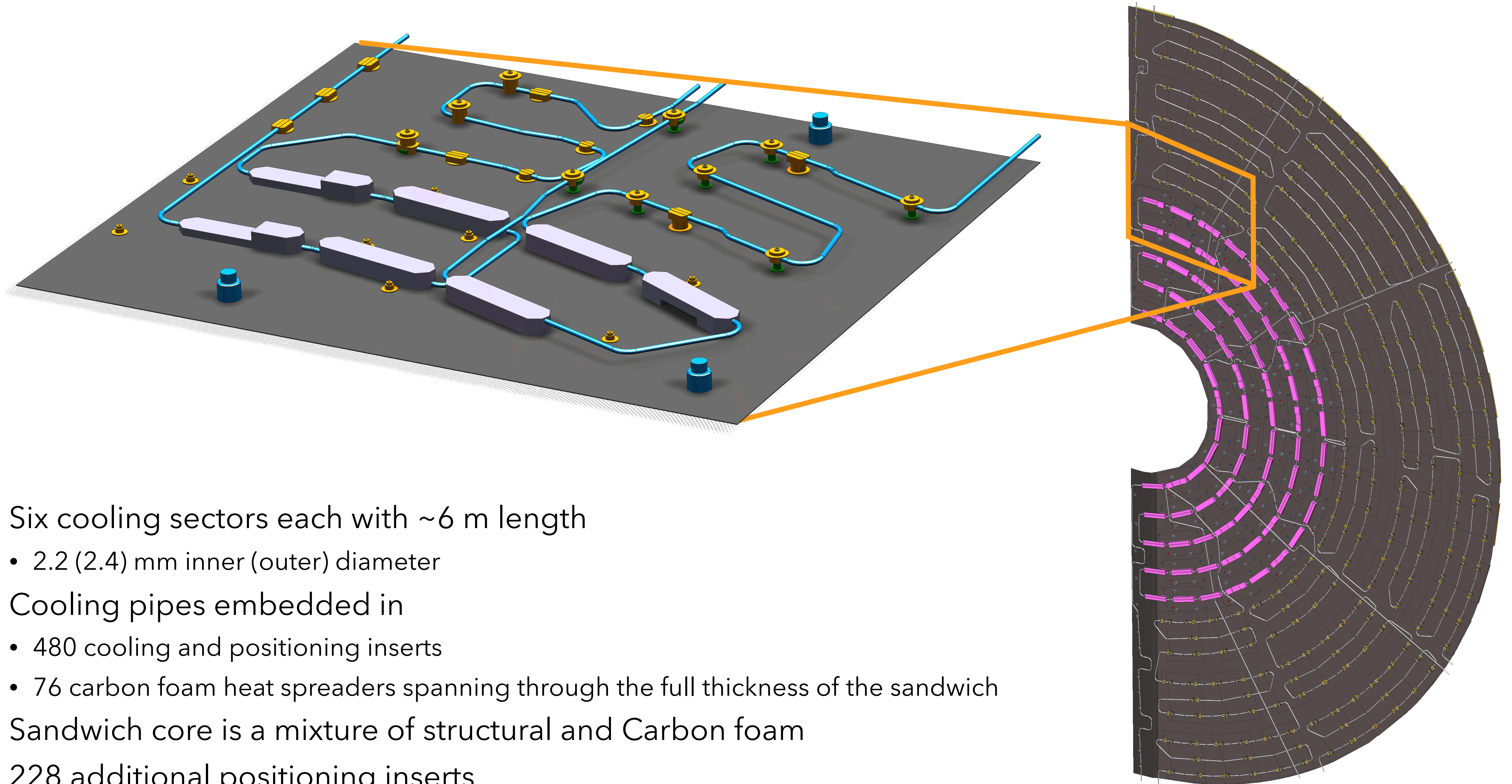
- DESY will produce O(1000) PS modules
 - schedule foresees almost two years
 - MaPSAs (**Ma**cro-**P**ixel **S**ub-**A**ssemblies) will be fully tested in industry
 - reception tests at DESY prior to module assembly
 - Still plenty of time for R&D and prototyping
 - start of pre-production mid 2021
- All modules will undergo burn-in tests prior to integration on sub-structures
 - extensive stress test at low temperatures
 - will be the only long-term test of modules at cold
 - modules passing burn-in test will end up in the detector
 - DESY will also perform burn-in test for modules produced at KIT and in Aachen
 - KIT: 2000 2S modules
 - Aachen: 1000 2S modules

TEDD Support Structure - Dee



- Backbone is a carbon fibre sandwich half-disk structure (Dee)
 - ~225 cm in diameter
 - 10 mm thickness
- Modules are mounted from both sides onto structure
 - $O(300 \mu\text{m})$ positioning precision
- 20 Dees are combined to build one TEDD
 - 150 cm total length

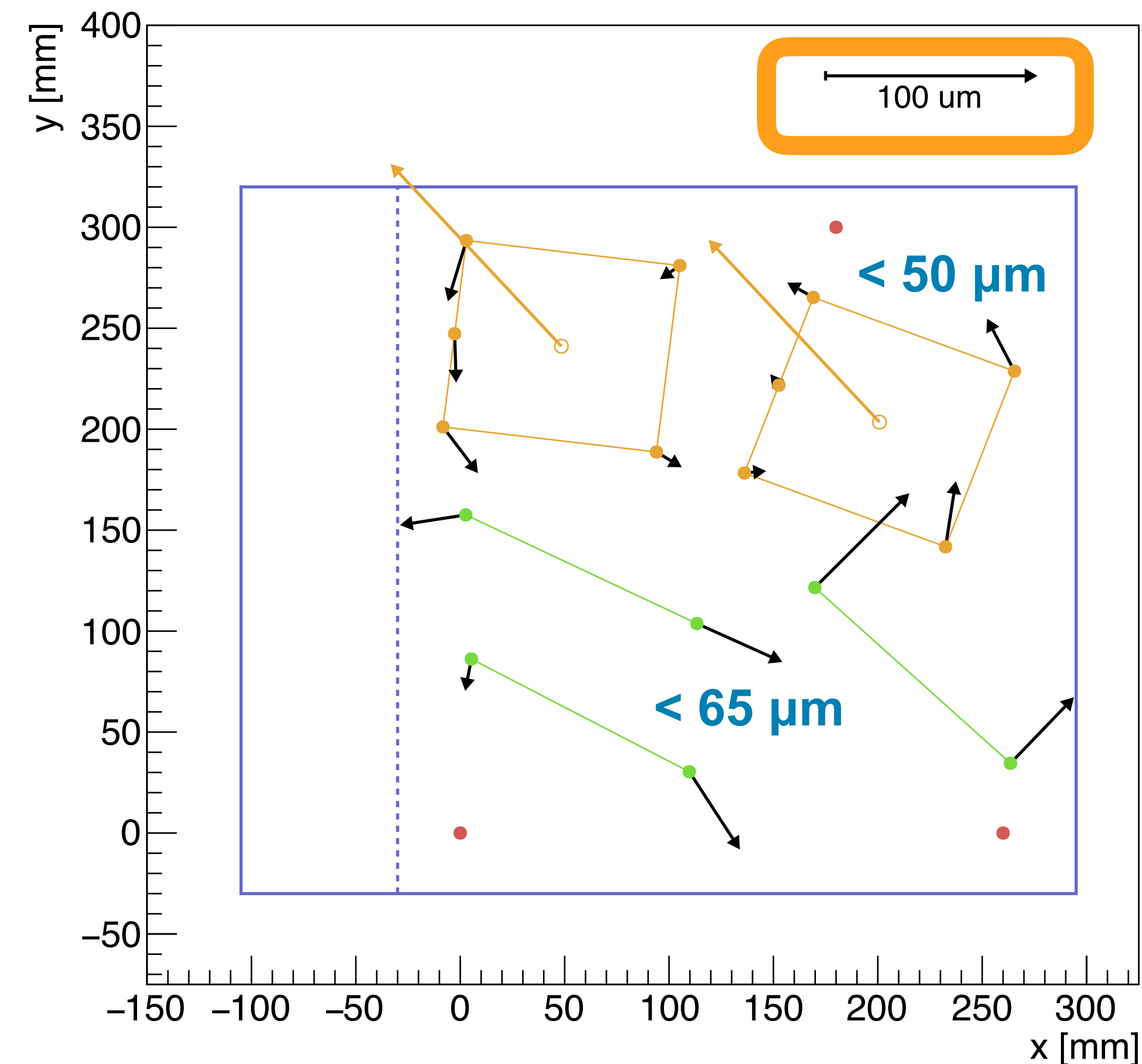
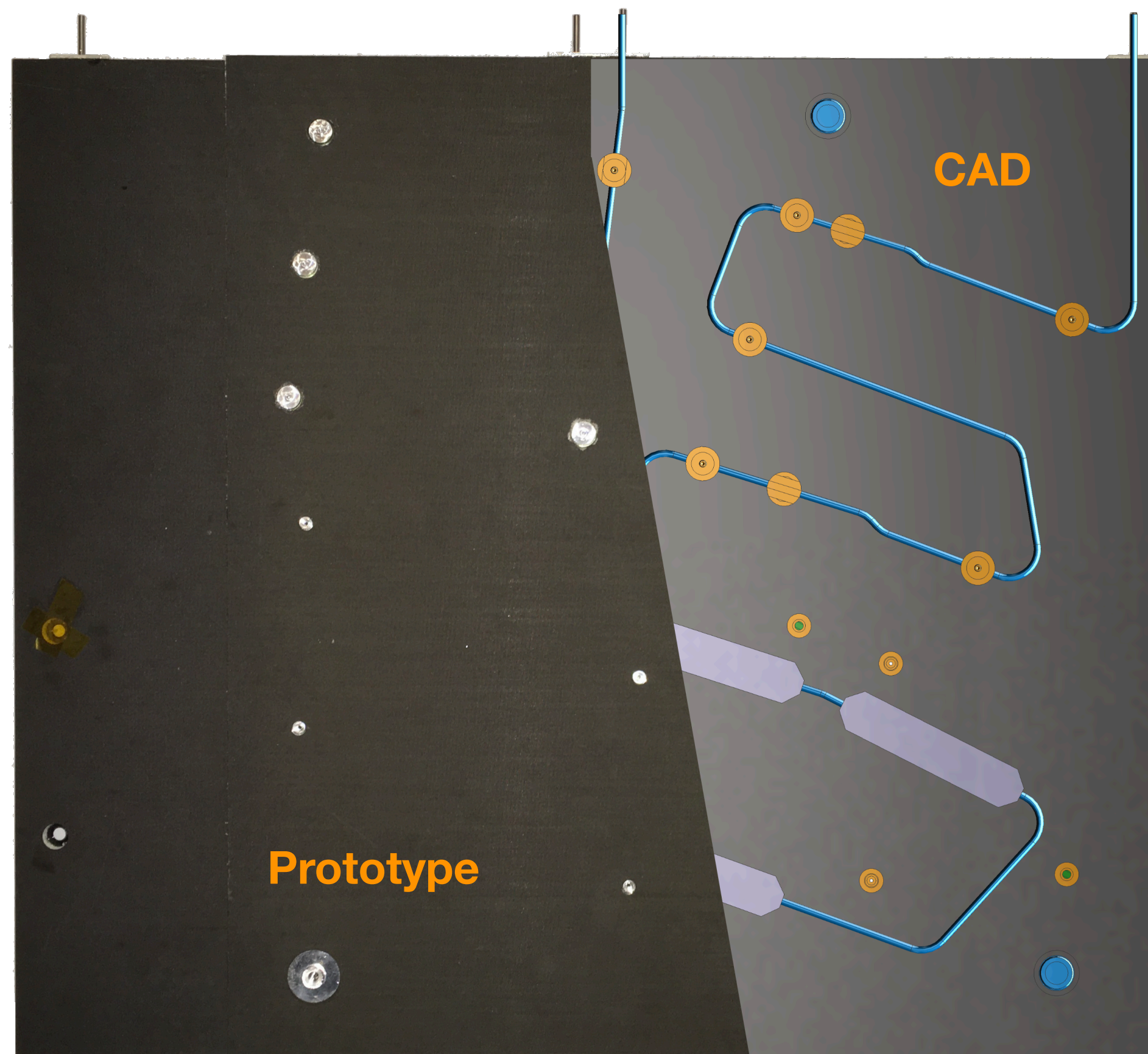




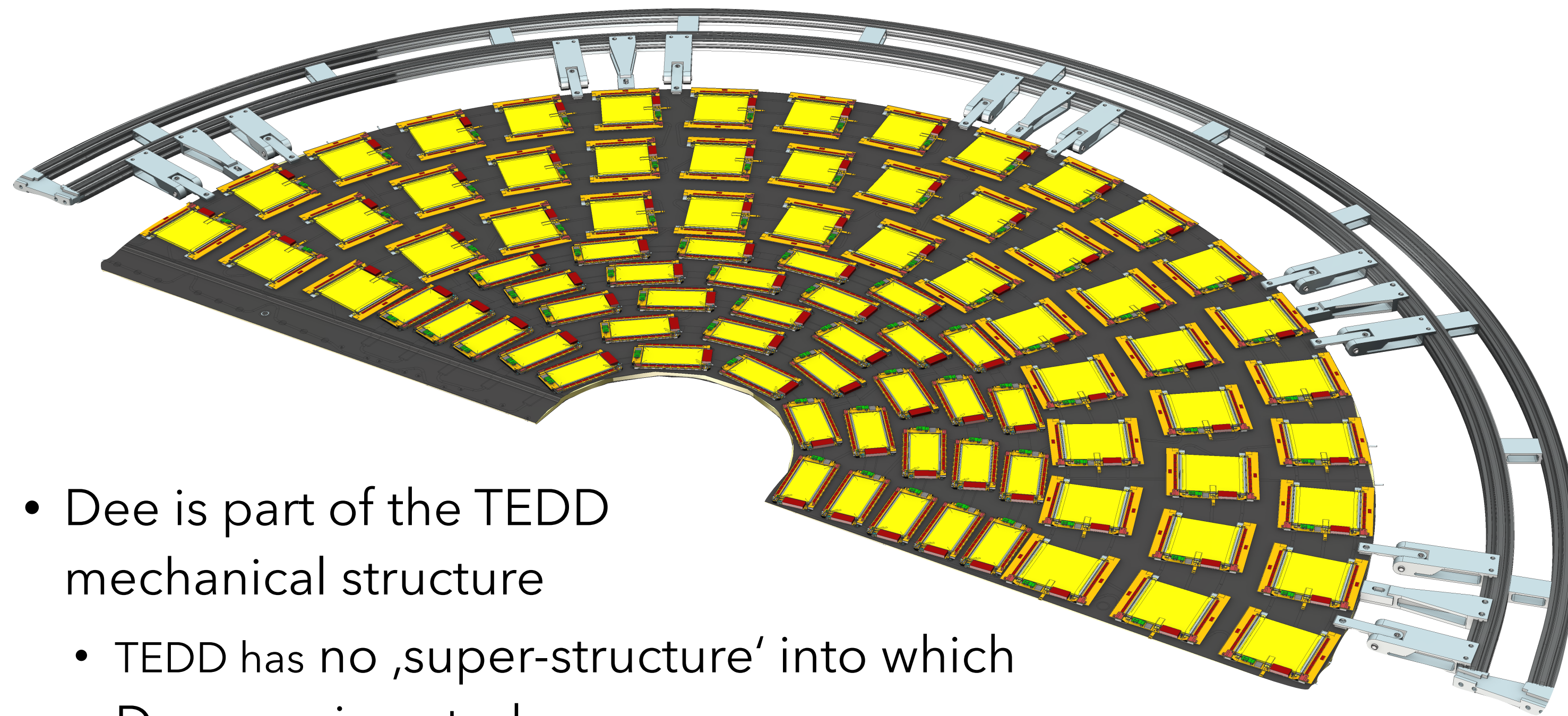
- Six cooling sectors each with ~6 m length
 - 2.2 (2.4) mm inner (outer) diameter
- Cooling pipes embedded in
 - 480 cooling and positioning inserts
 - 76 carbon foam heat spreaders spanning through the full thickness of the sandwich
- Sandwich core is a mixture of structural and Carbon foam
- 228 additional positioning inserts

Dee Prototyping

- Small Scale Prototype of a Dee
 - 35 cm x 40 cm in size
 - Two cooling loops and corresponding inserts and cooling blocks
- Study assembly sequence and precision, and cooling performance
- Measured offset to nominal insert positions $< 65 \mu\text{m}$



End Cap Integration - Arc-Frame

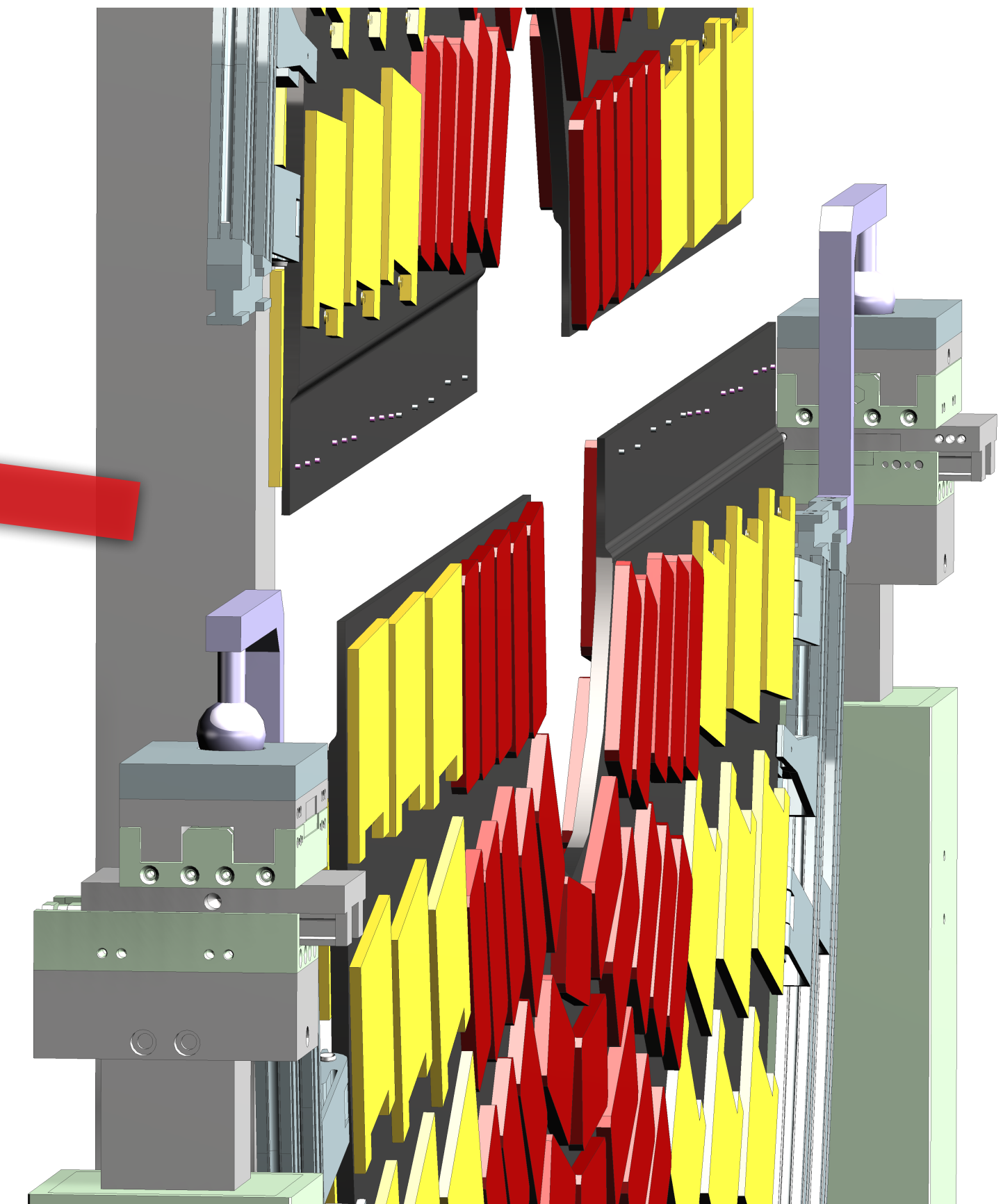
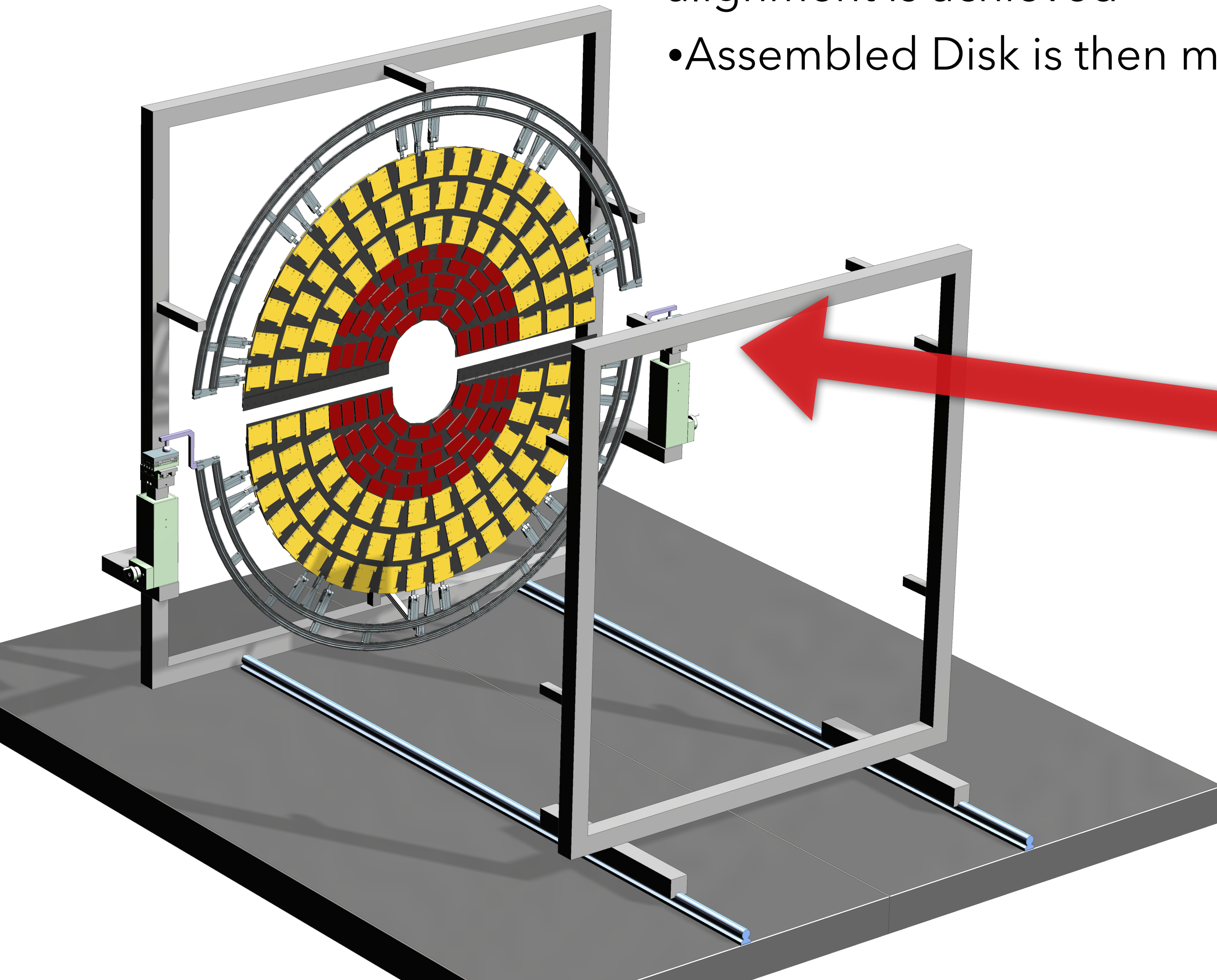


- Dee is part of the TEDD mechanical structure
 - TEDD has no 'super-structure' into which Dees are inserted
- A single Dee is a rather floppy object
- Dees will stay in dedicated handling frame through-out integration process
 - reception tests → module integration → TEDD assembly
- Only when all 20 Dees are combined they become a stiff object
 - 4 Dees → 2 Disks → Double-Disk
 - 5 Double-Disks → TEDD
- Arc-frame design has to be compatible with all integration steps



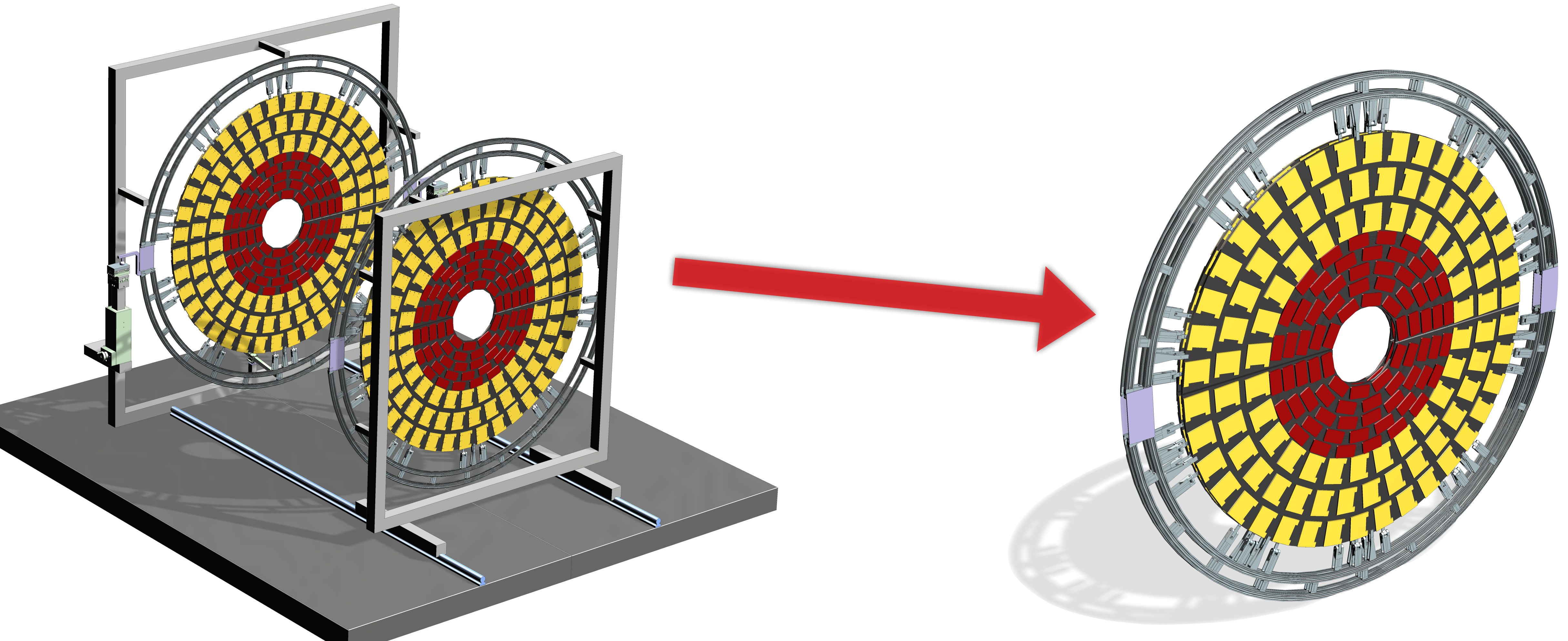
End Cap Integration - Disk & Double-Disk Assembly

- Upper Dee is mounted in a static holding frame, lower Dee is supported by manual motion stages
- Relative alignment via metrology and motion stages
- Upper and lower Dees are pinned together and both Arc-Frames are mechanically connected when alignment is achieved
 - Assembled Disk is then moved to ,parking' position

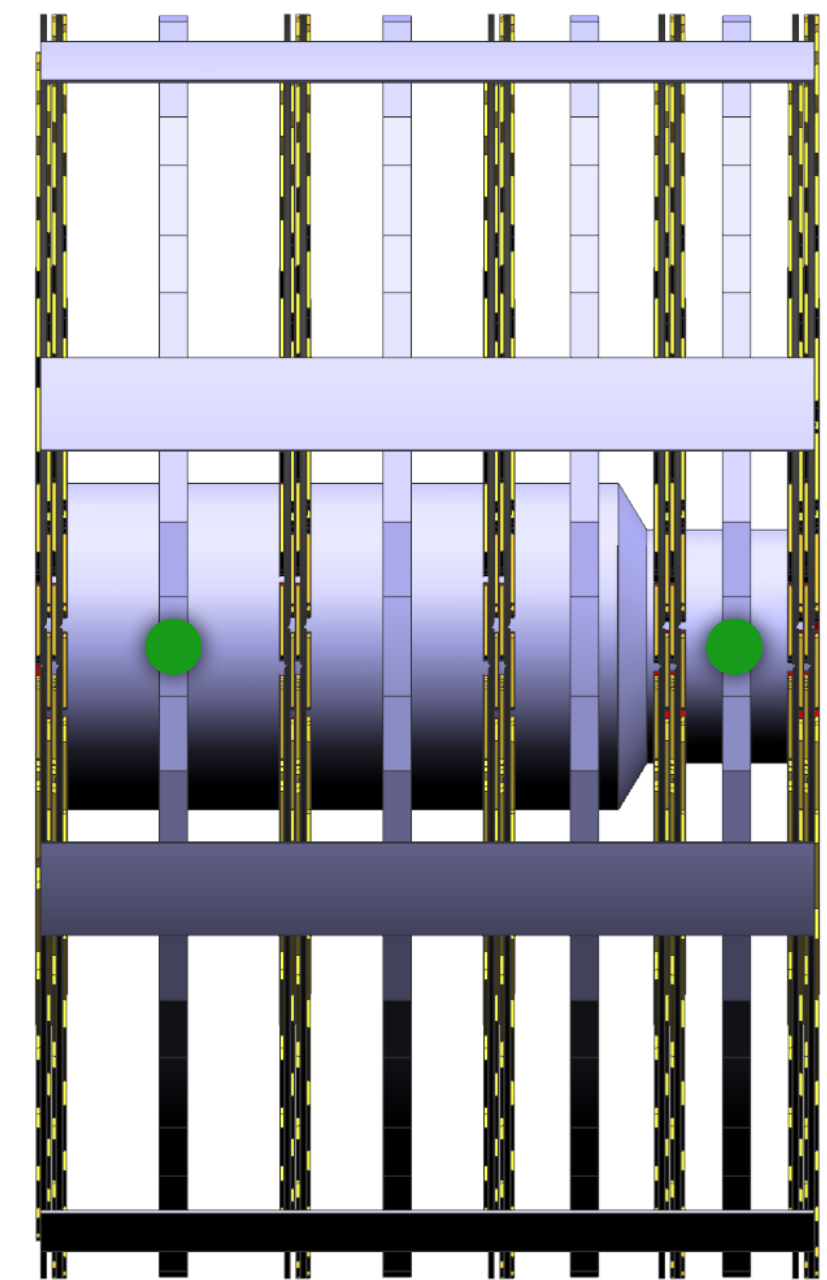
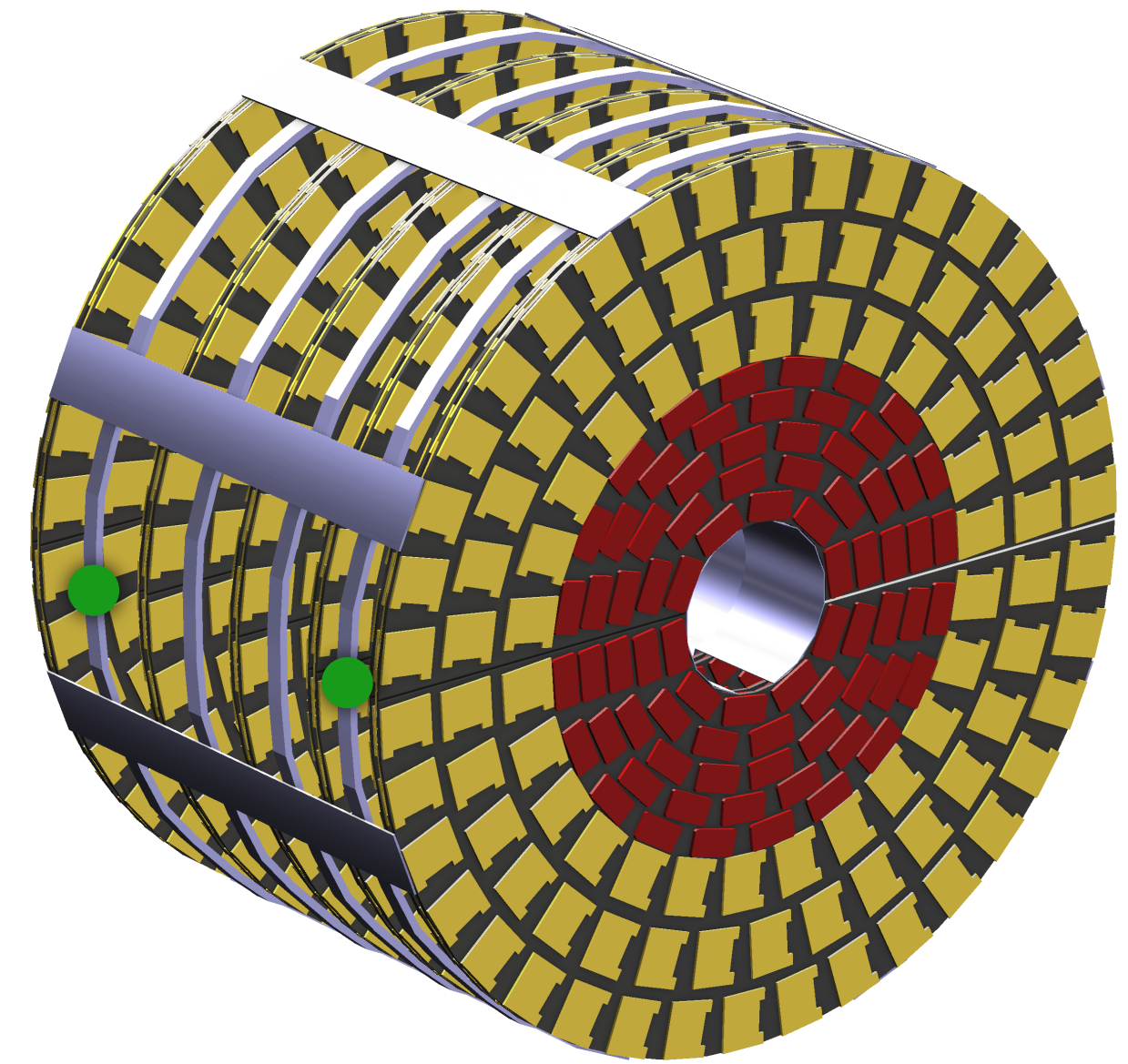
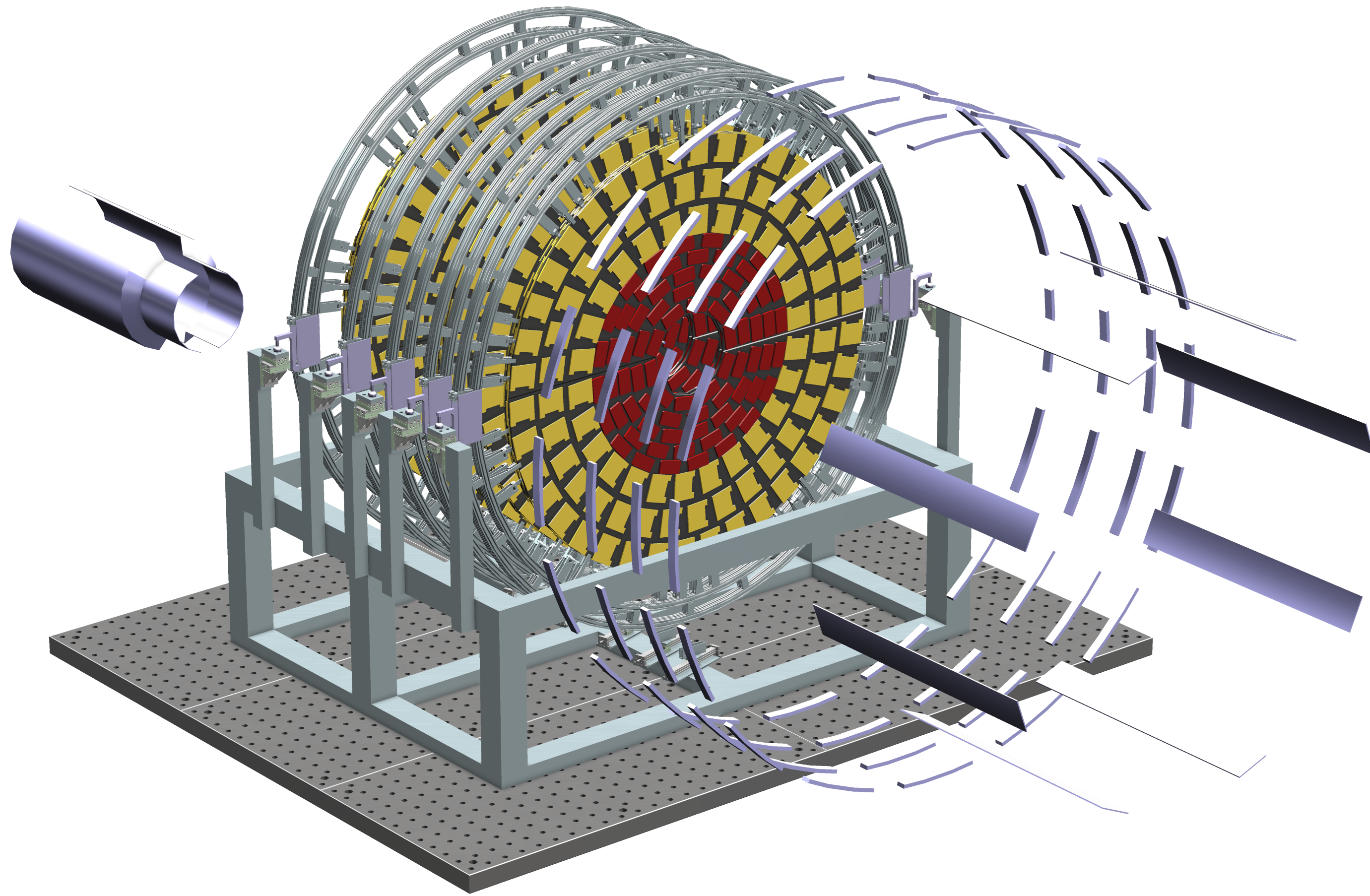


End Cap Integration - Disk & Double-Disk Assembly

- Second Disk is assembled and remains in static holding frame
- First Disk is moved back from ,parking' position and supported by manual motion stages
- Relative alignment via metrology and motion stages
- Both Disk are bolted together and Arc-Frames are mechanically connected when alignment is achieved

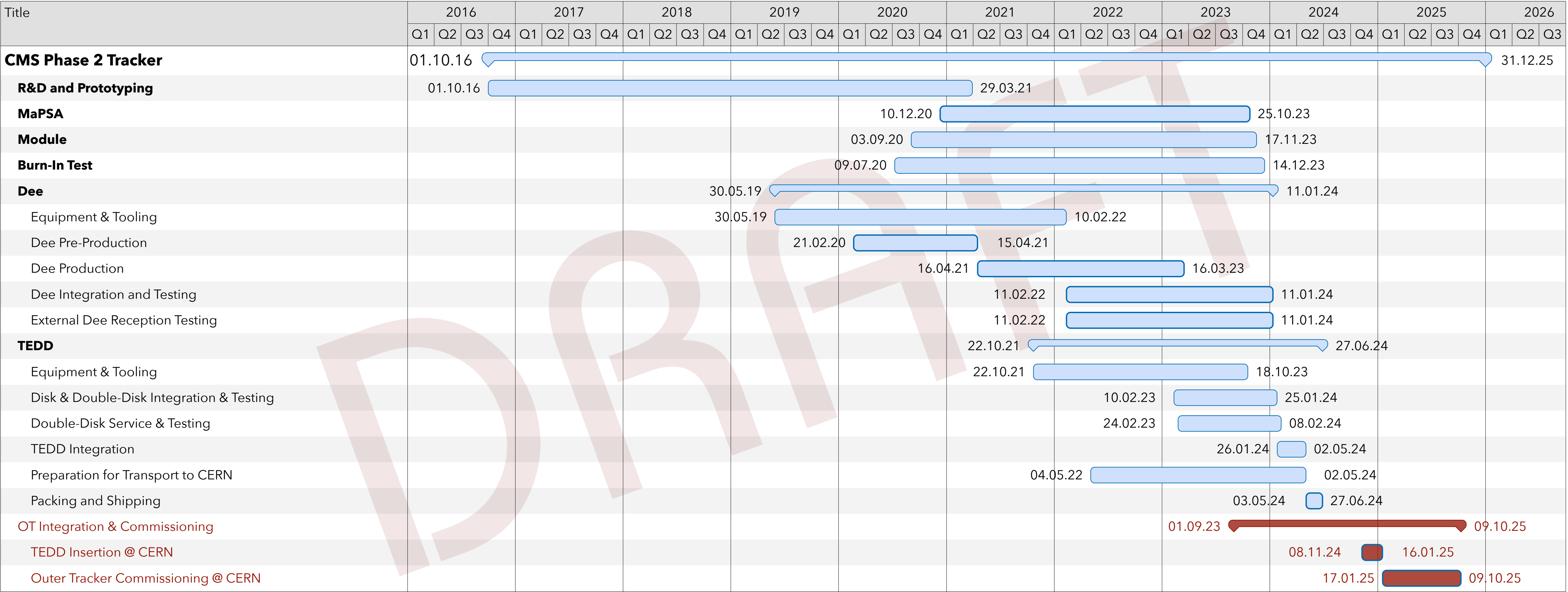


End Cap Integration



- Relative alignment of all five Double-Disks via metrology and manual motion stages
- Insertion of inner tube, longitudinal support bars and support rings when alignment is achieved

Project Schedule - End Cap Integration



- Responsibilities shared between DESY, Lyon & Louvain
 - Dee design & production: Lyon & DESY
 - Super-structure design: Lyon
 - Services: Louvain
 - Integration Tooling: DESY
- Dee integration: Lyon, Louvain & DESY
- Test equipment: Louvain
- TEDD assembly: Louvain & DESY