

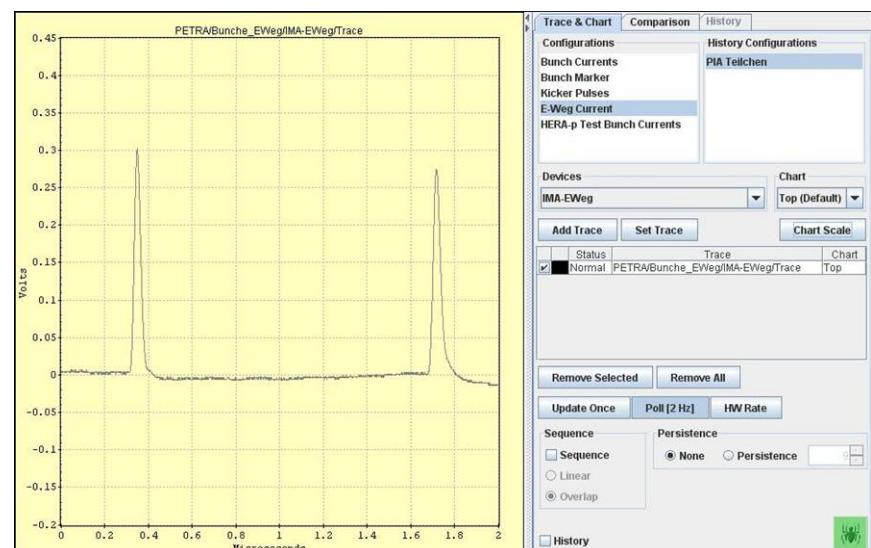
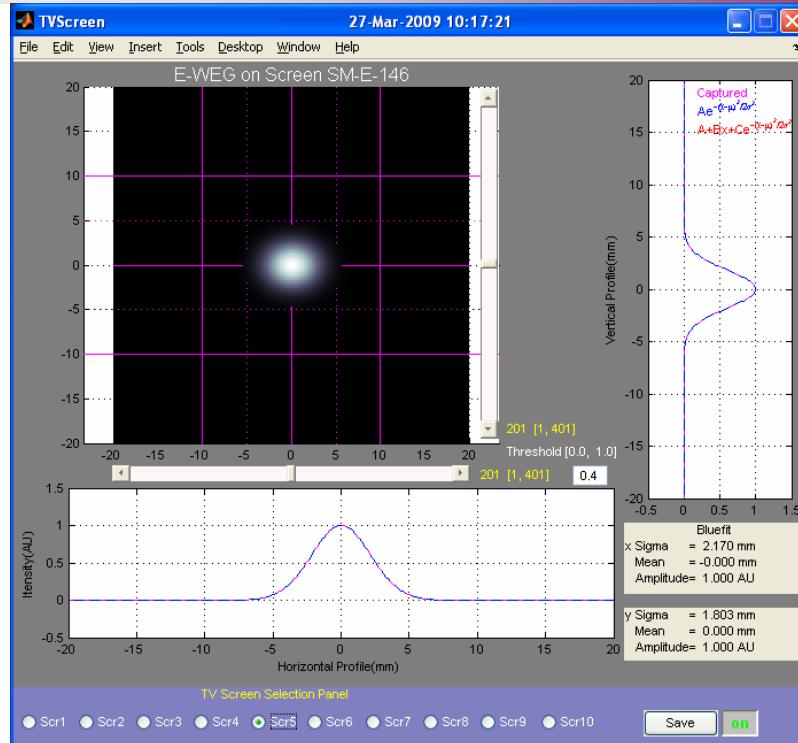
Status in March 2009

**Installation and work on personal interlock completed March 20
Not all power supplies available at the beginning**

Wiggler in parking position

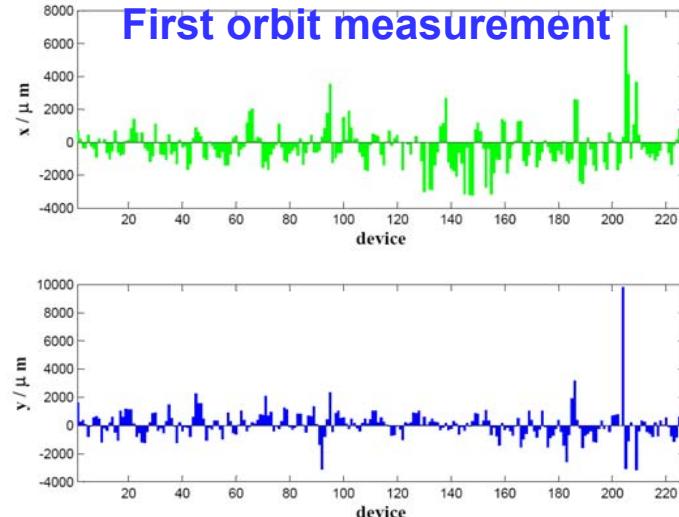
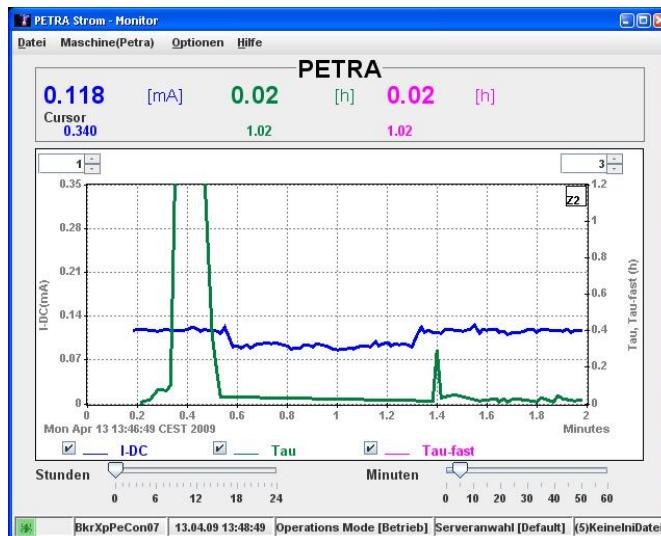
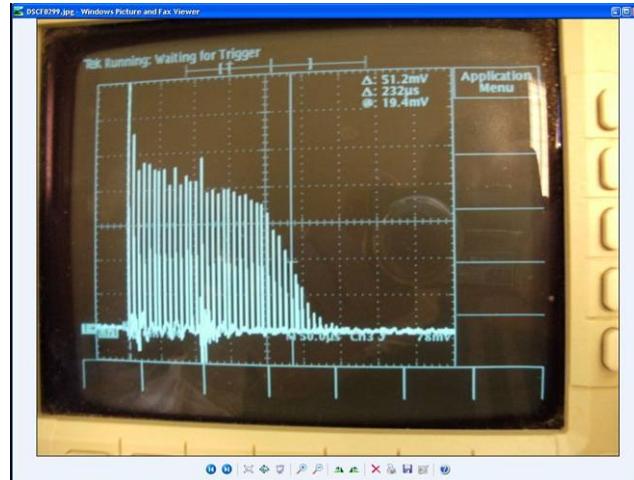


Transferline



Stored beam

Beam was stored on April 13 (one bunch with 20 μA i.e. about 10^9 e $+$)
 RF – phase right and orbit empirically corrected in the new octant

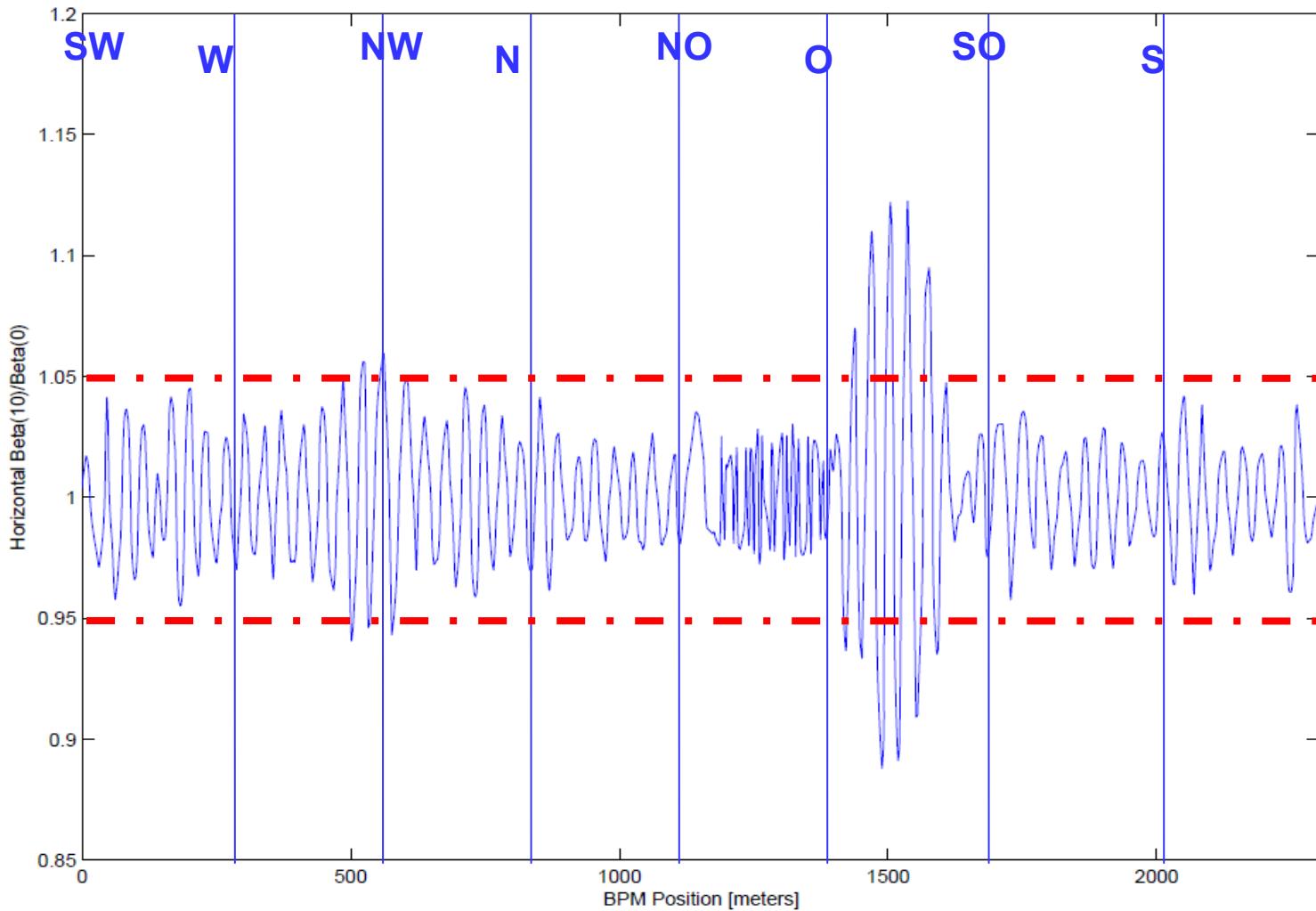


- Tests of several procedures for example
 - BBA
 - Orbit & dispersion correction
 - ORM
 - Machine protection system
 - ...
- Installation of wigglers in steps; finished August 15
- Summary of findings during commissioning with all wigglers

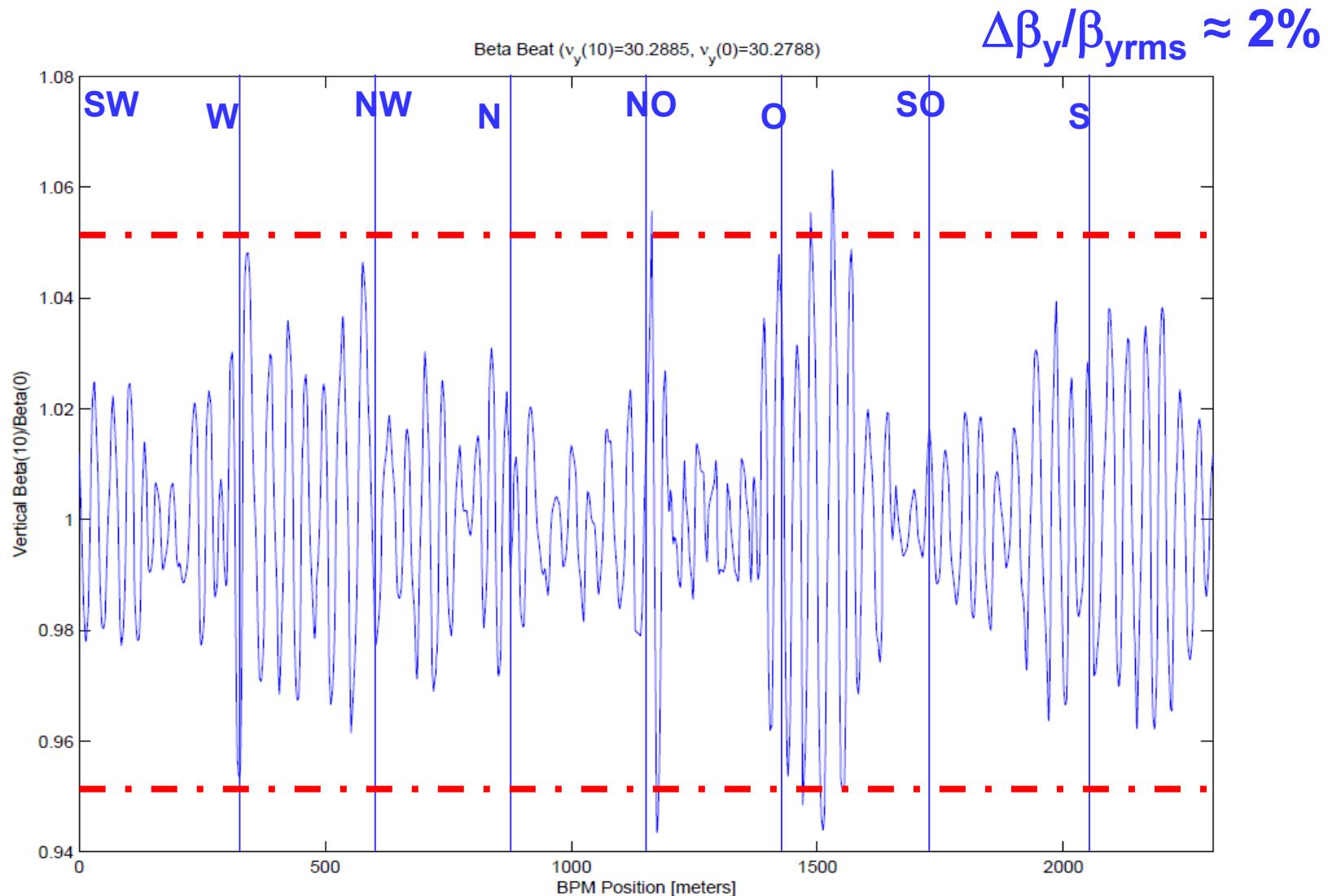
Beta beating horizontal (2nd iter.)

Beta Beat ($v_x(10)=36.1223, v_x(0)=36.1166$)

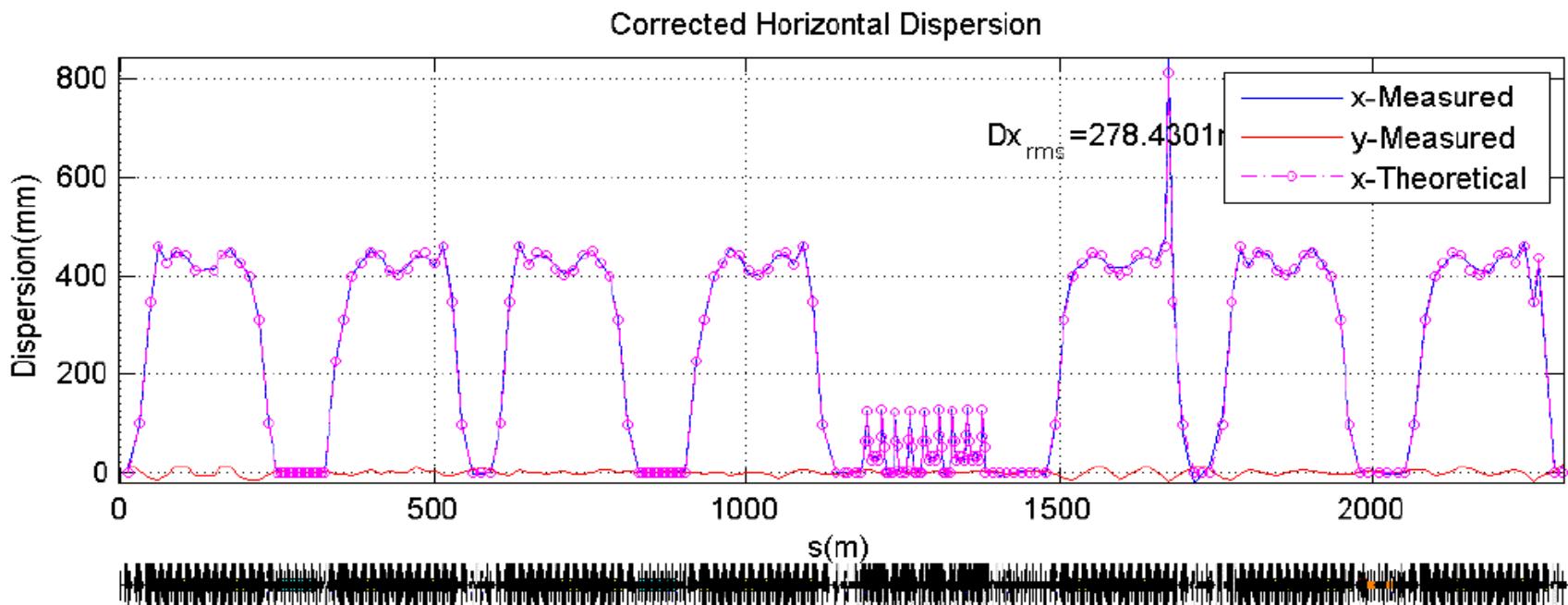
$\Delta\beta_x/\beta_{x\text{rms}} \approx 3\%$



Beta beating vertical (2nd iter.)



Dispersion



Spurious vertical dispersion in Damping wiggler sections $\approx 1\text{mm}$

Emittance Measurement

Calculated horizontal width: $\sigma_x \approx 44 \mu\text{m}$

Calculated emittance
 $\varepsilon_x \approx 0.9 \text{ nm rad}$

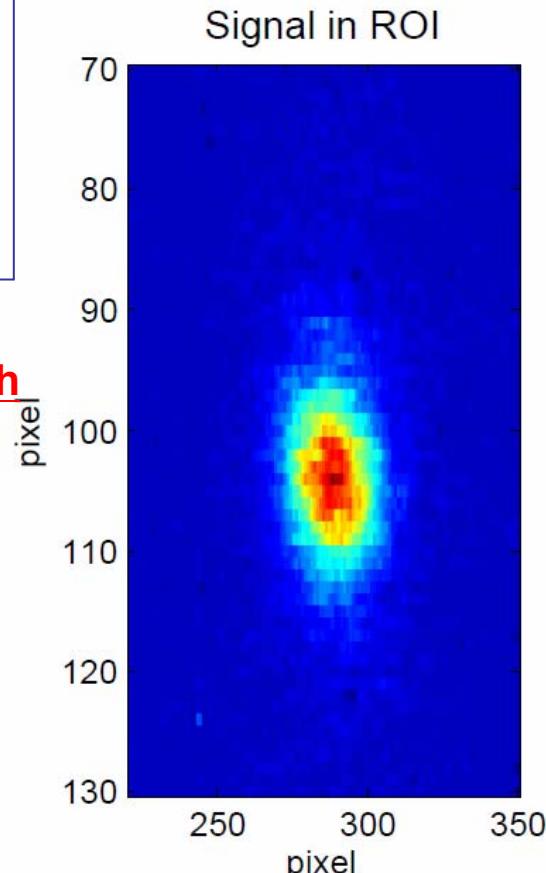
•lousy lifetime

•for $I = 1.4 \text{ mA} \Rightarrow t = 1.5 \text{ h}$

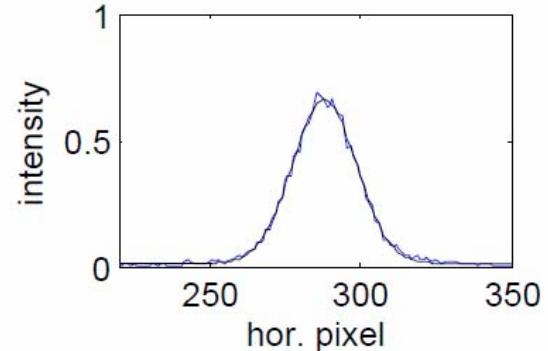
Measured emittances
 $0.87 \leq \varepsilon_x \leq 1.04$

Expected emittance
 $\varepsilon_x \approx 0.9 \text{ nm rad}$

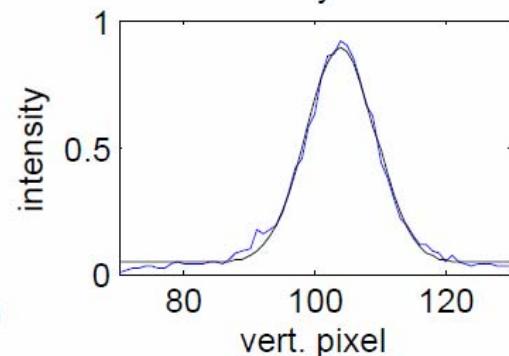
Estimated vertical emittance
 $\varepsilon_x \leq 20 \text{ pm rad}$



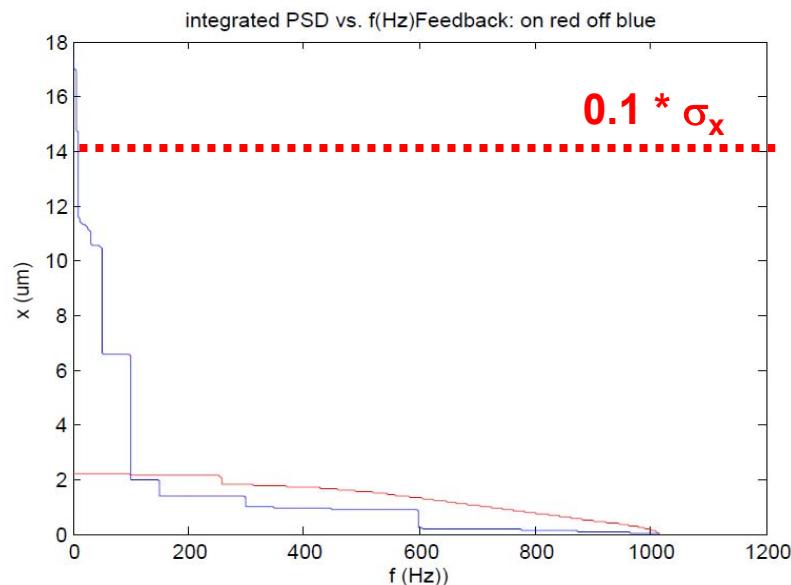
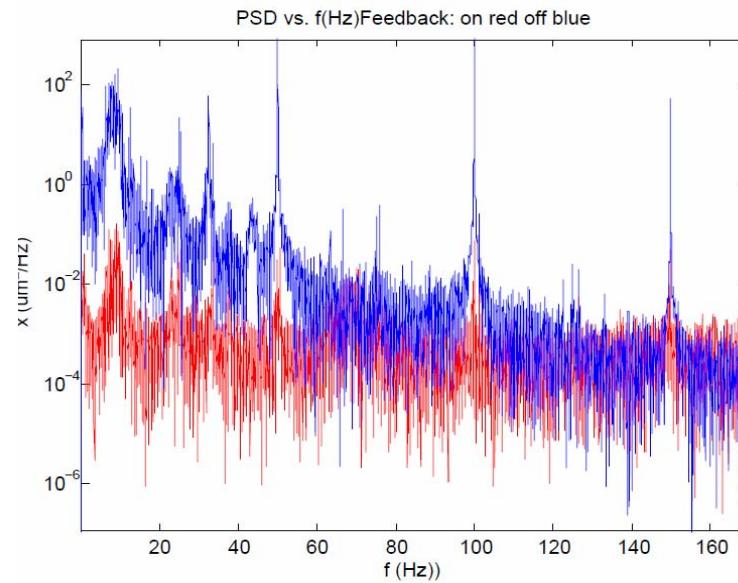
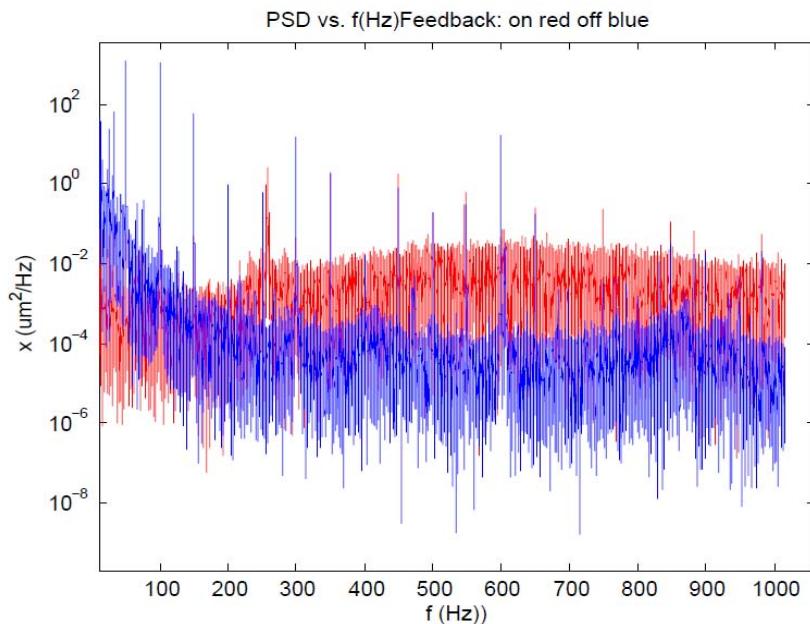
hor. Profile: $\sigma_x = 10.60 \text{ pixel}$



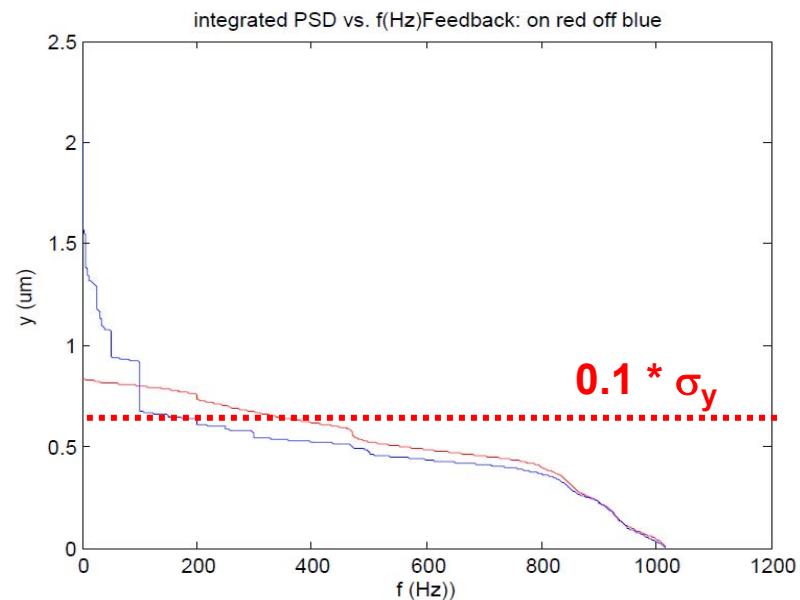
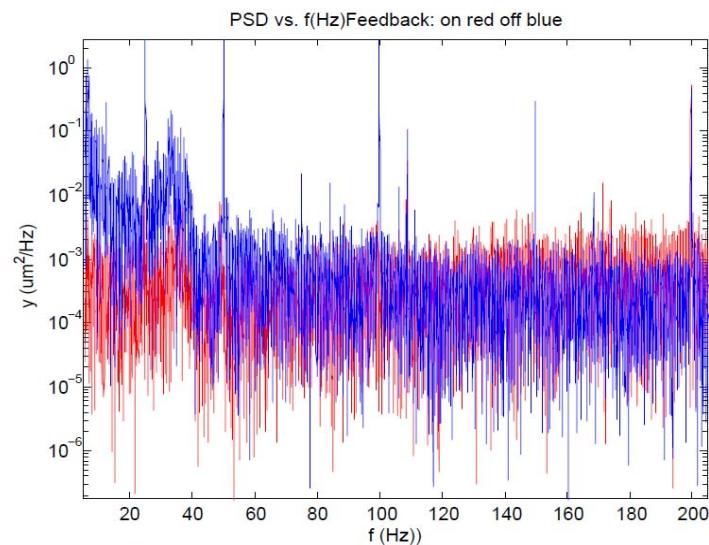
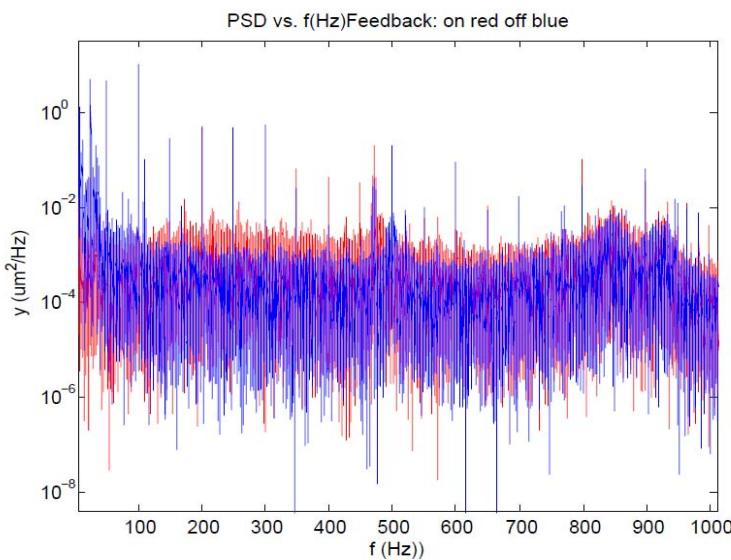
ver. Profile: $\sigma_y = 5.30 \text{ pixel}$



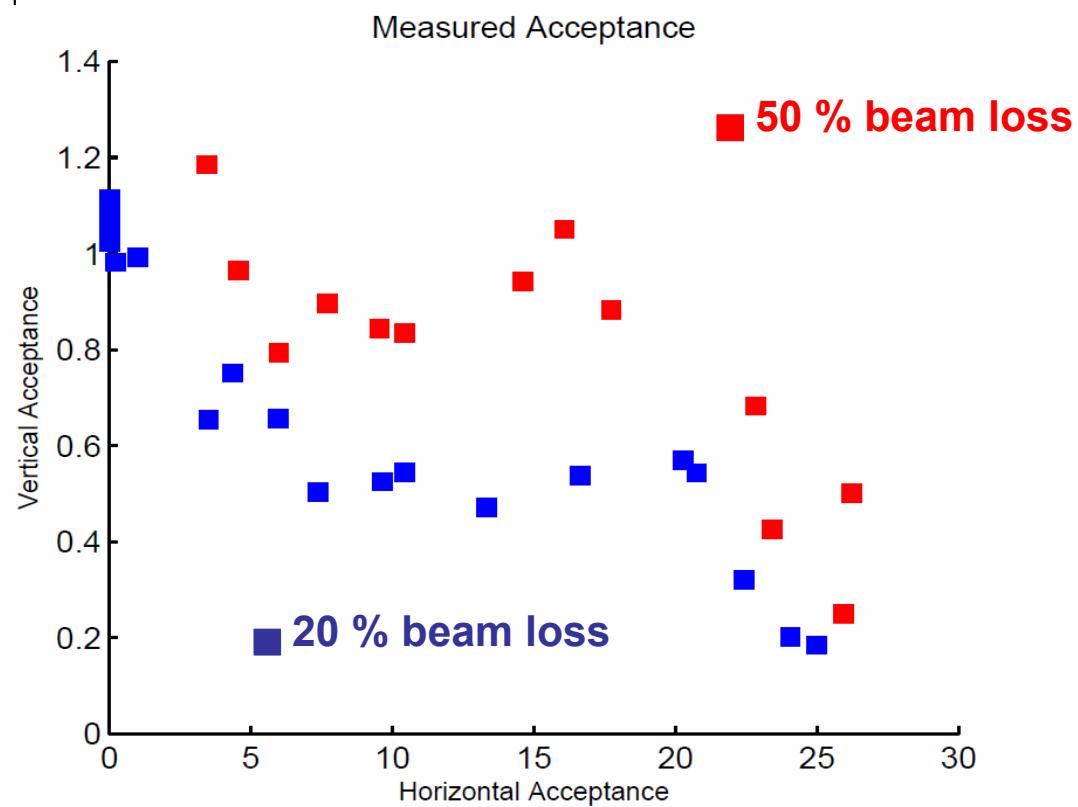
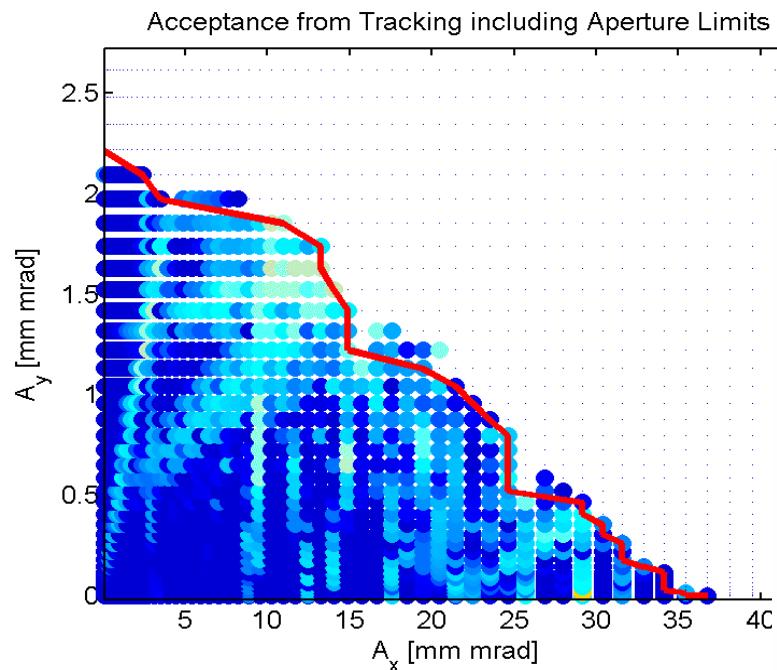
First test of Orbit feedback horizontal plane



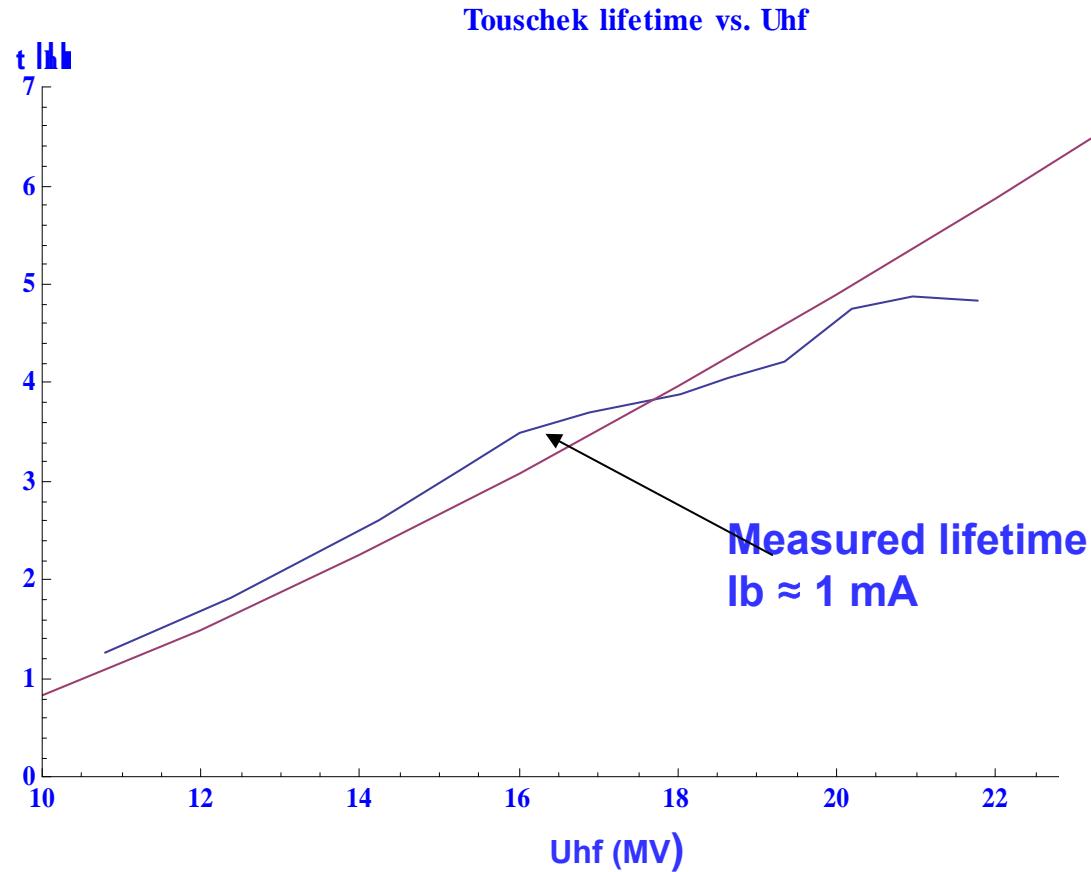
First test of orbit feedback vertical plane



Acceptance

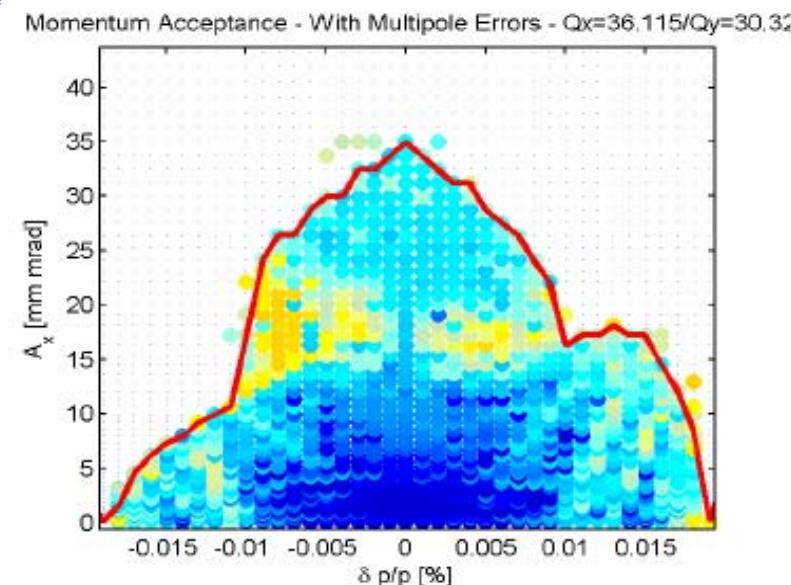


Momentum acceptance

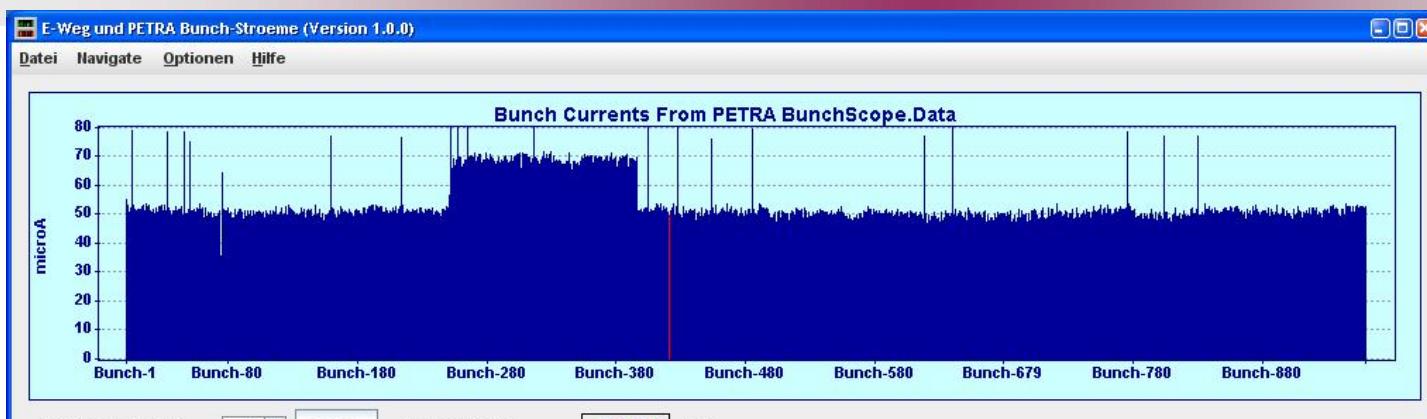


Estimated momentum acceptance about 1.6 %

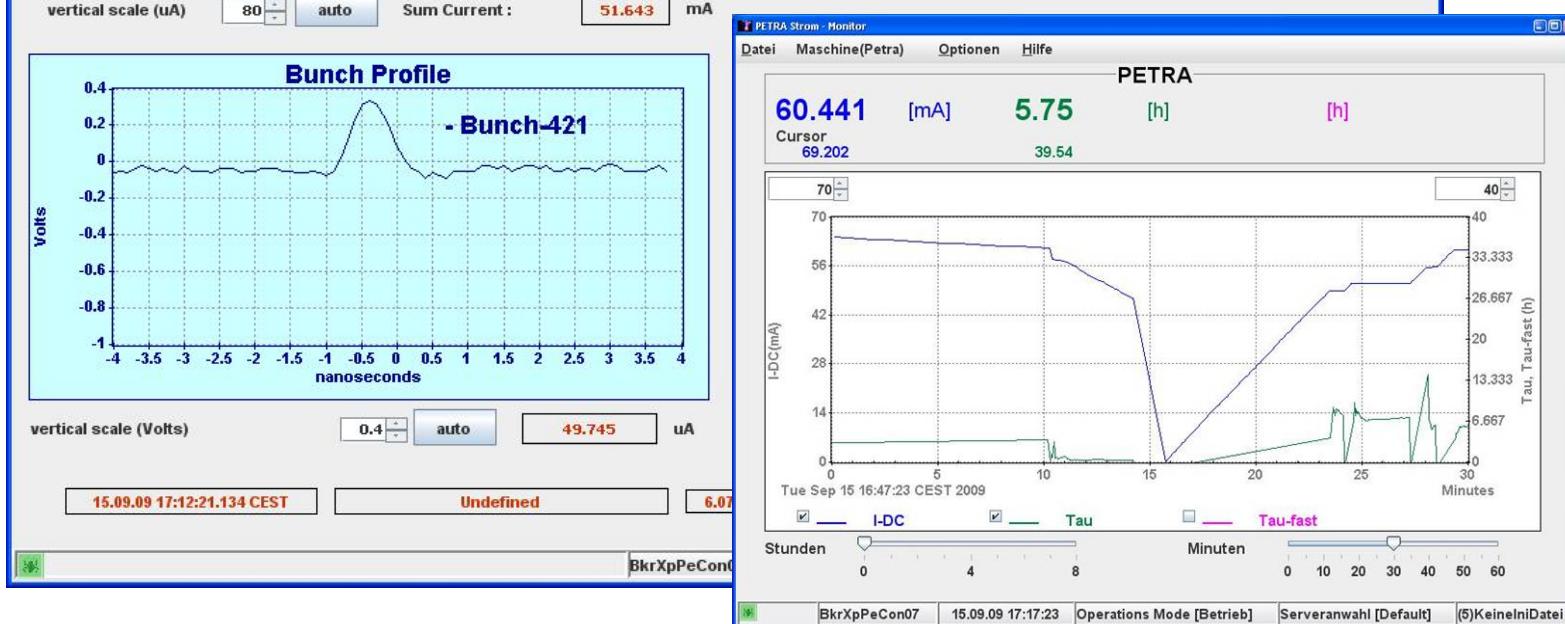
Calculated acceptance
About 1.7 %



Current limitations coupled bunch



Design: 100 mA
70 bunches: 75 mA
960 bunches: 89 mA



Transverse broadband FB is working well

Longitudinal FB: at least 5 out of 8 broadband amplifiers destroyed! Why?

Undulator Installation

Undulator PU 10



Undulator PU 8 & 9

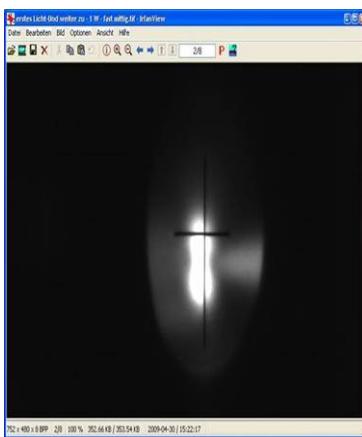


Undulator PU 4
APPLE II



8 of 14 Undulators
have been installed

Status of PU 8, 9, 10

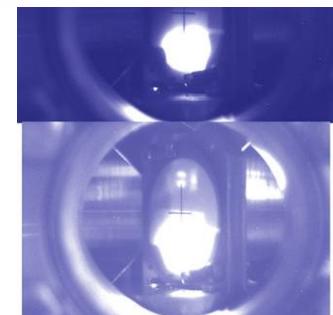


First Light
April 30



First friendly users
October 5

Operation with currents
Up to 35 mA



Start of beamline commissioning
July 17

Plans for 2010

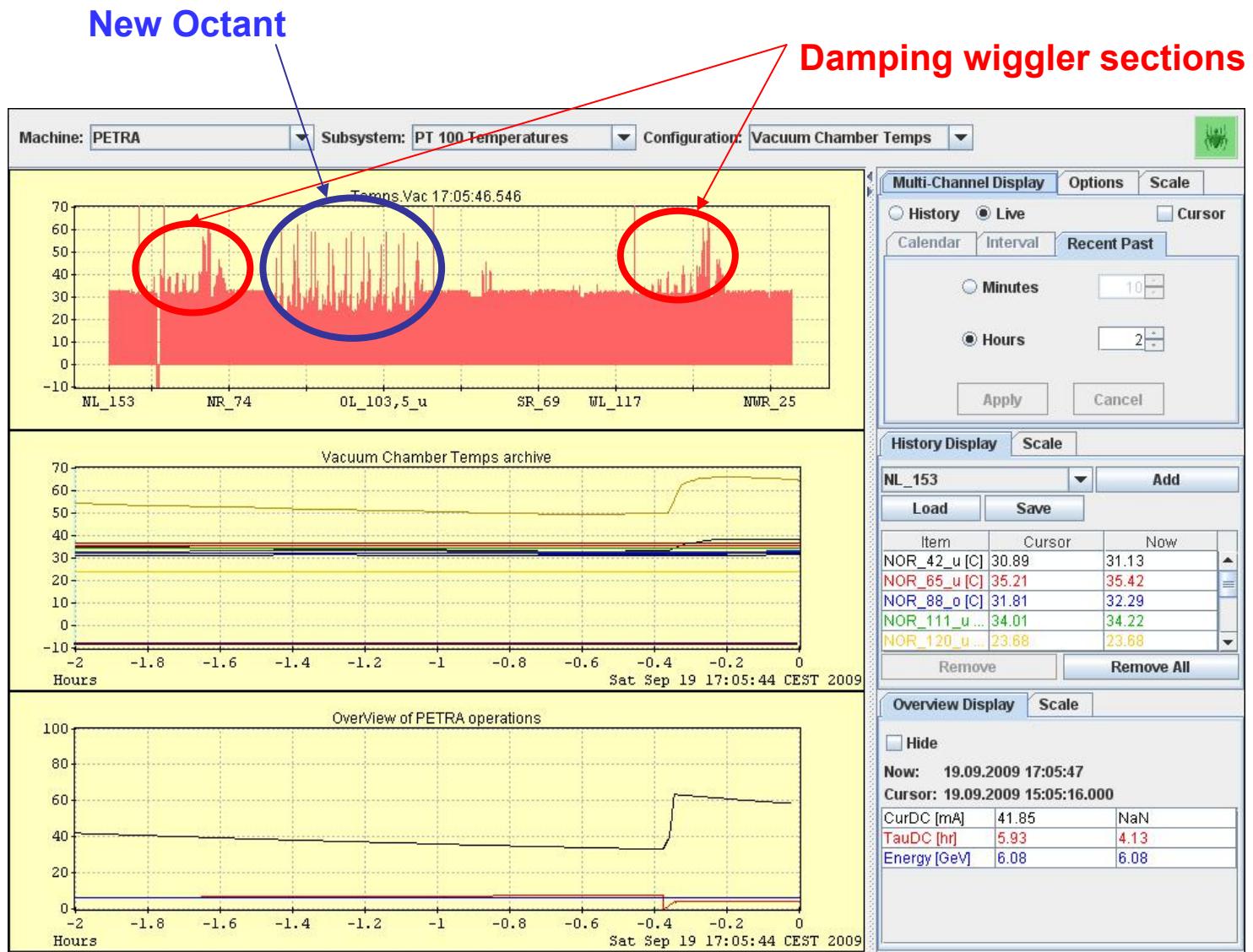
- Base line parameters
 - Small emittance
 - Current at least 50 mA
 - Orbit stability
 - Top-up not from the start
- Restart on February 15
 - User run start on March 1 (basically beam line commissioning)
 - Until summer friendly users
- Service days and weeks parallel with DORIS

Summary

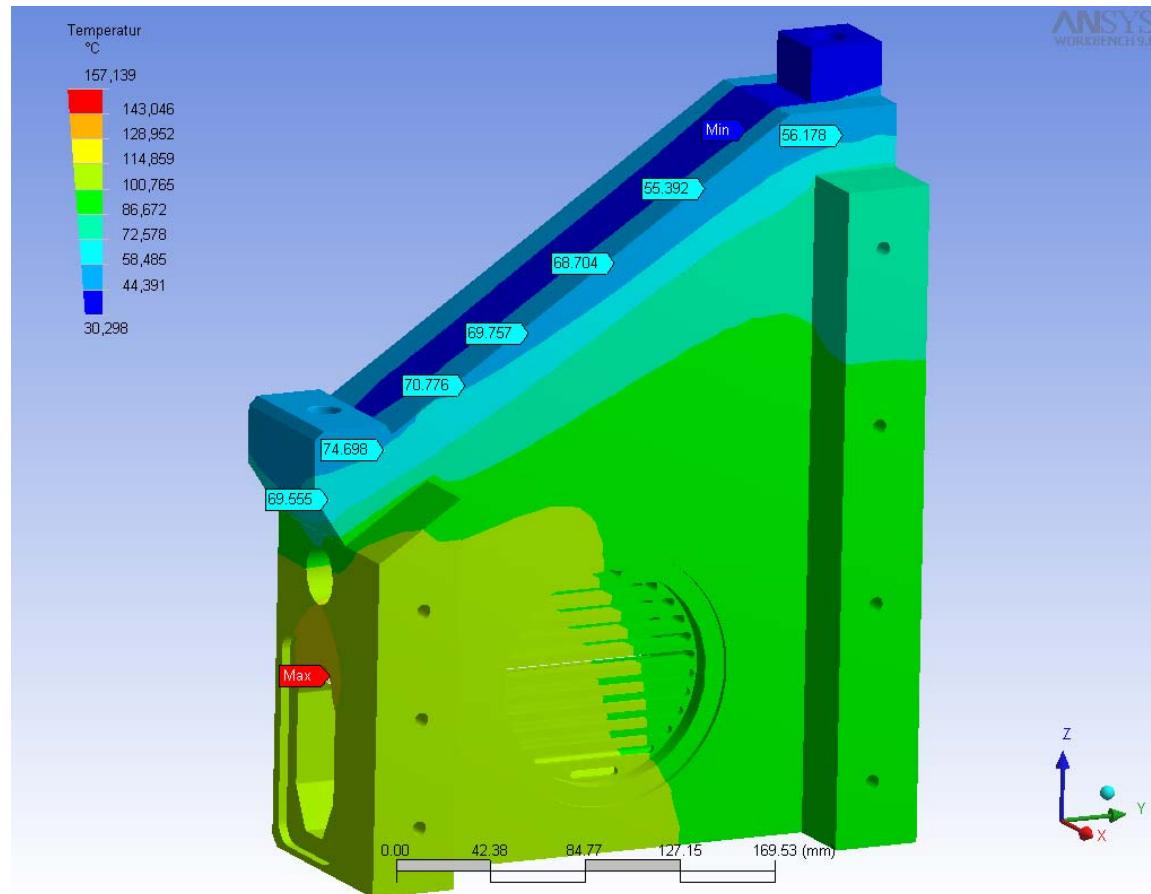
Parameter	Design	Achieved
Energy (GeV)	6	6
ε_x (nm rad)	1	1
ε_y (pm rad)	10	< 20
Current (mA)	100	89
Orbit stability	10% of beam size	X okay Y almost
# undulators	14	8

**Thank you
for your attention**

Current limitations absorber temperatures



Absorber temperatures



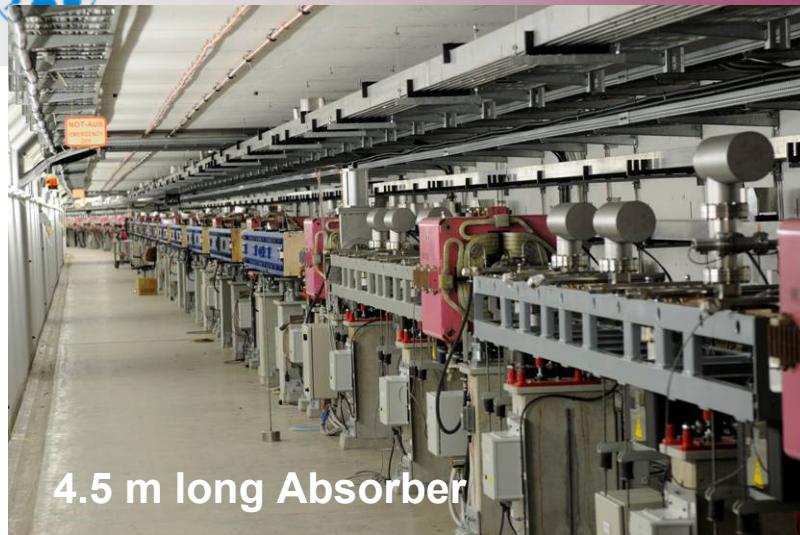
Temperature distribution for Absorber B @ 200 mA

Temporarily solution: water flow increased so that current of more than 100 mA possible but certainly not 200 mA

Absorber	Power load (W) @ 200 mA
A, A1	3300
B	6500
C	600
D, E	2100

Absorbers B already at a Temperature of 70° @ 60 mA!

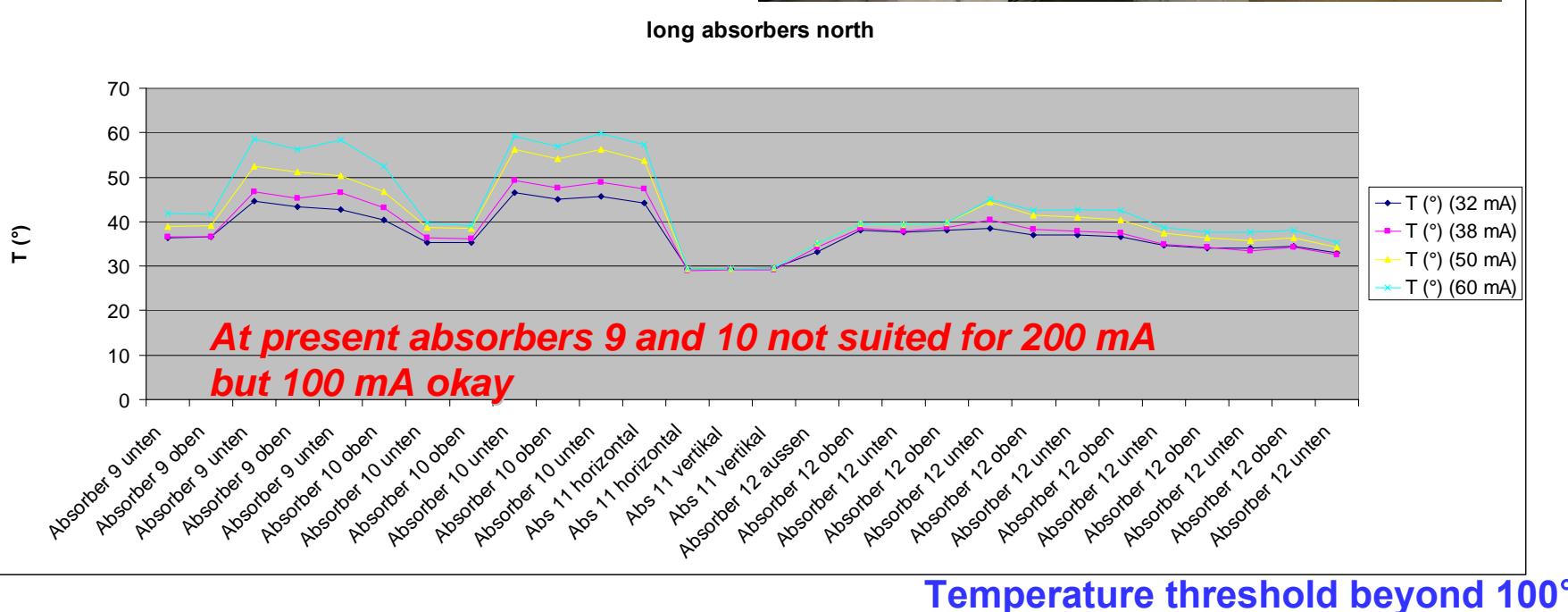
Neighbourhood is warmed up as well!!



4.5 m long Absorber



6 m long Absorber



Temperature threshold beyond 100°

Impact of ID's PU 8 wo / w feed-forward tables

