

# Recent Megatile results

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On behalf the JGU team:

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including the PRISMA detector lab team:

*Peter Bernhard, Anastasia Mpoukouvalas, Quirin Weitzel*

*BMBF scintillator R&D general meeting - 06/07/2020*



Bundesministerium  
für Bildung  
und Forschung



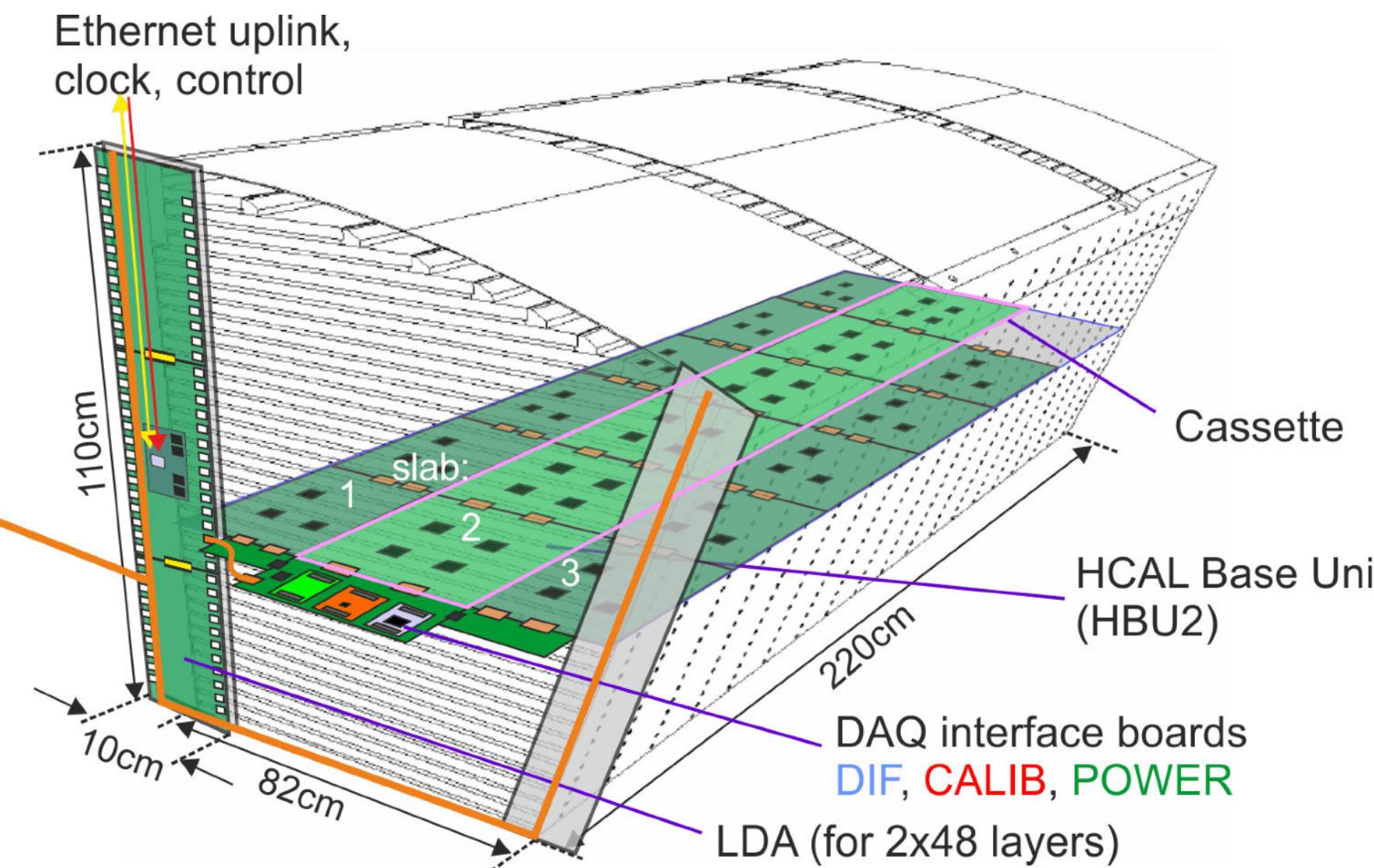
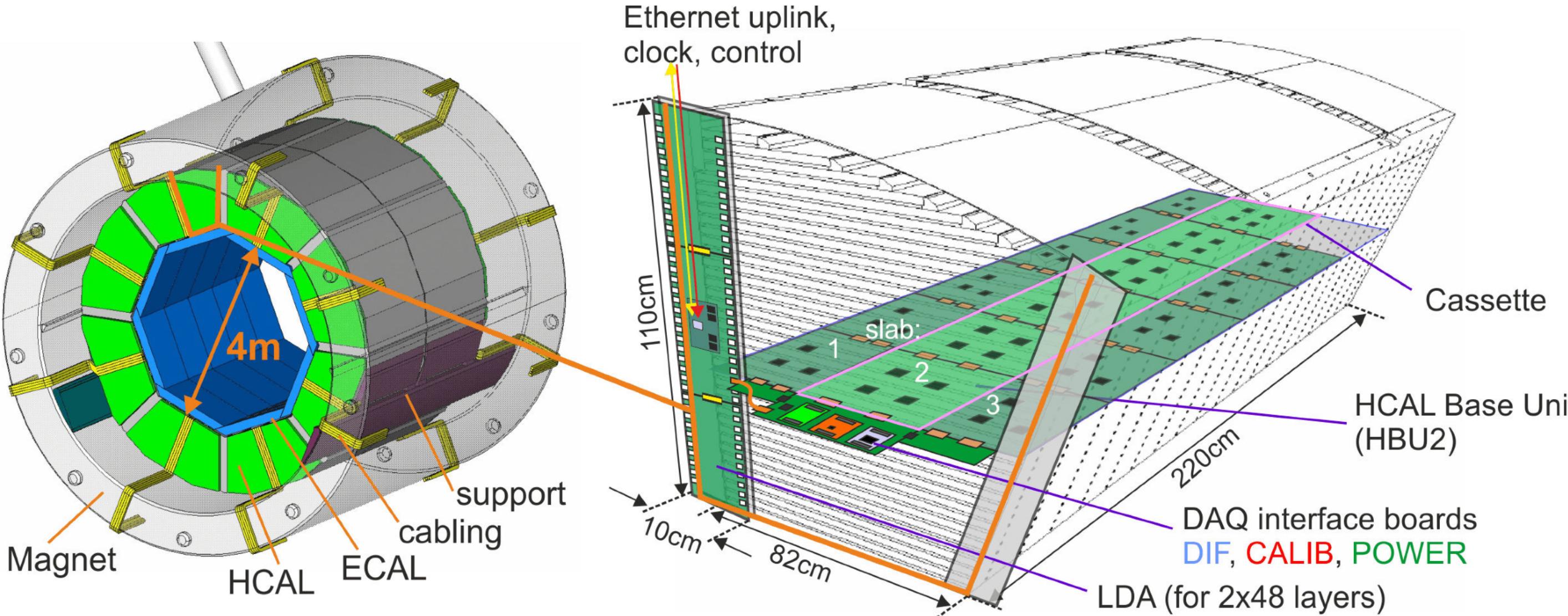
JOHANNES GUTENBERG  
UNIVERSITÄT MAINZ



# Reminder: current “standard” AHCAL

International  
Linear  
Detector

Analogue  
Hadronic  
CALorimeter

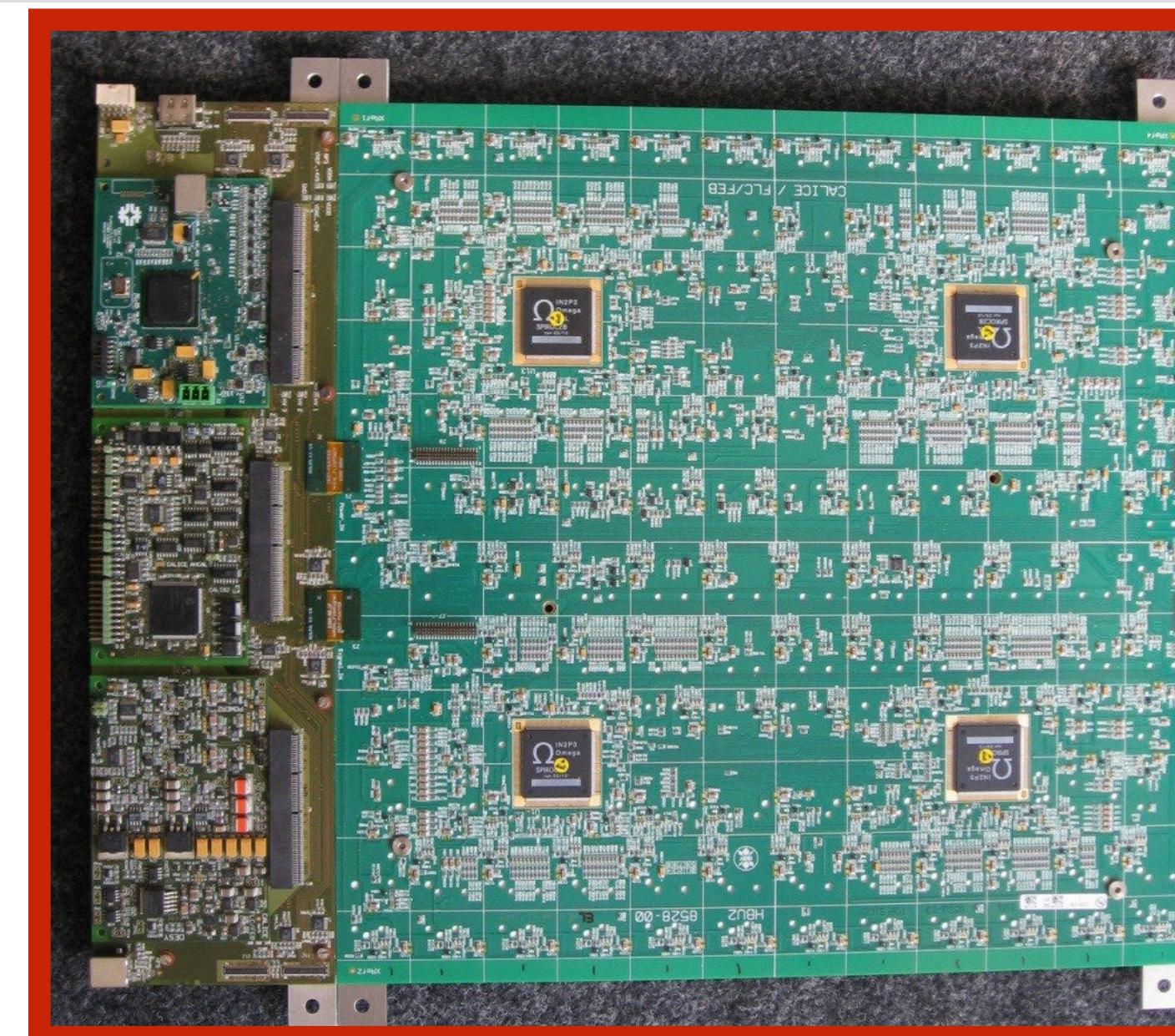
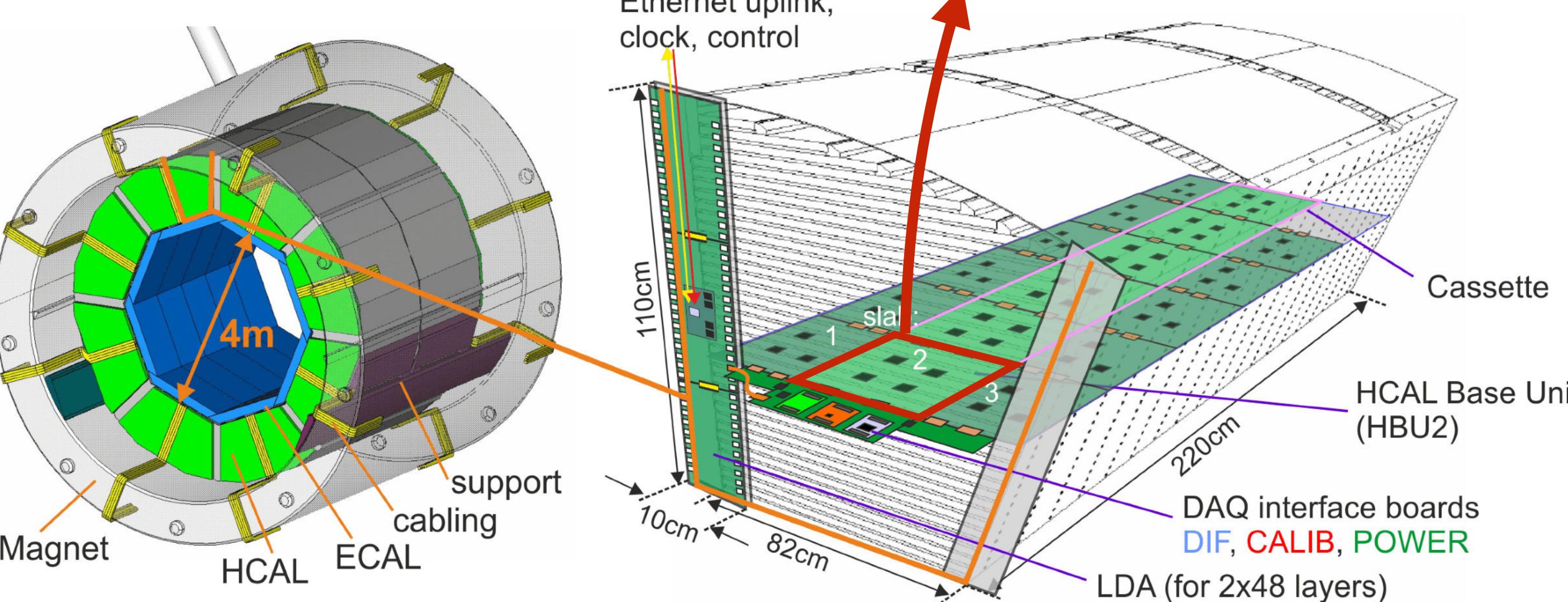


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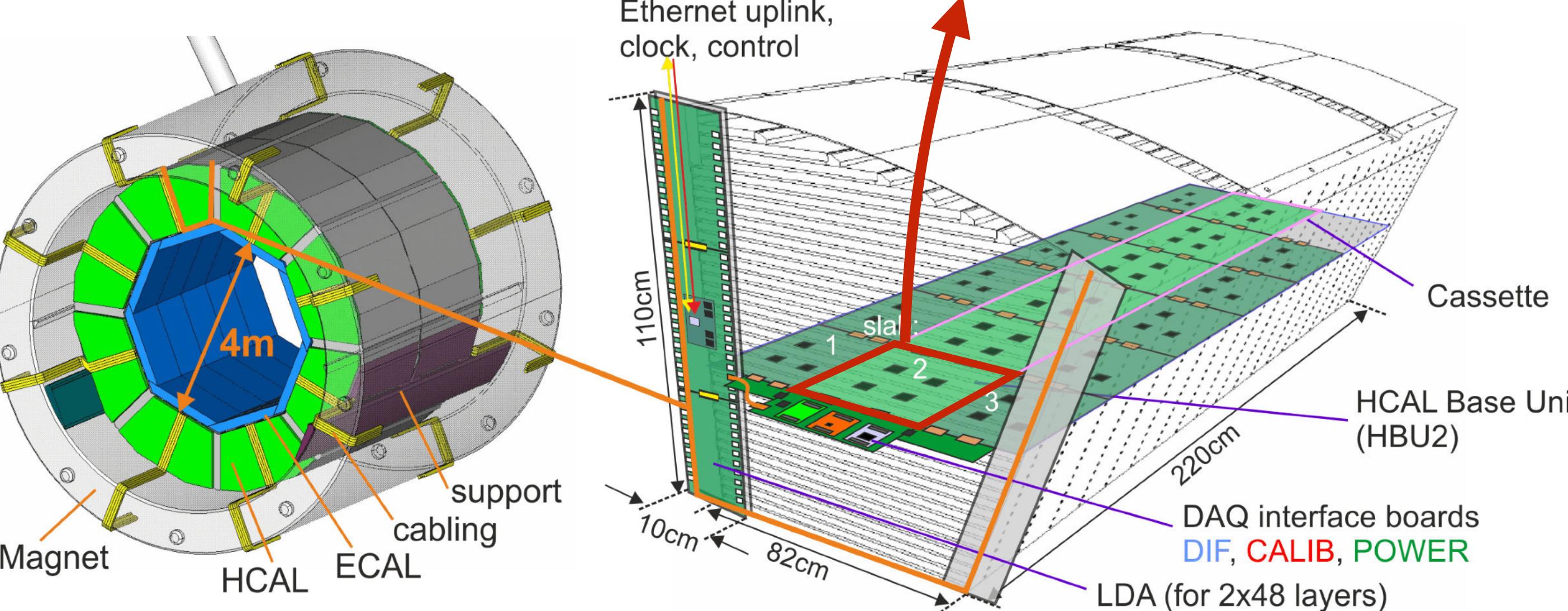
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- 36x36 cm<sup>2</sup>

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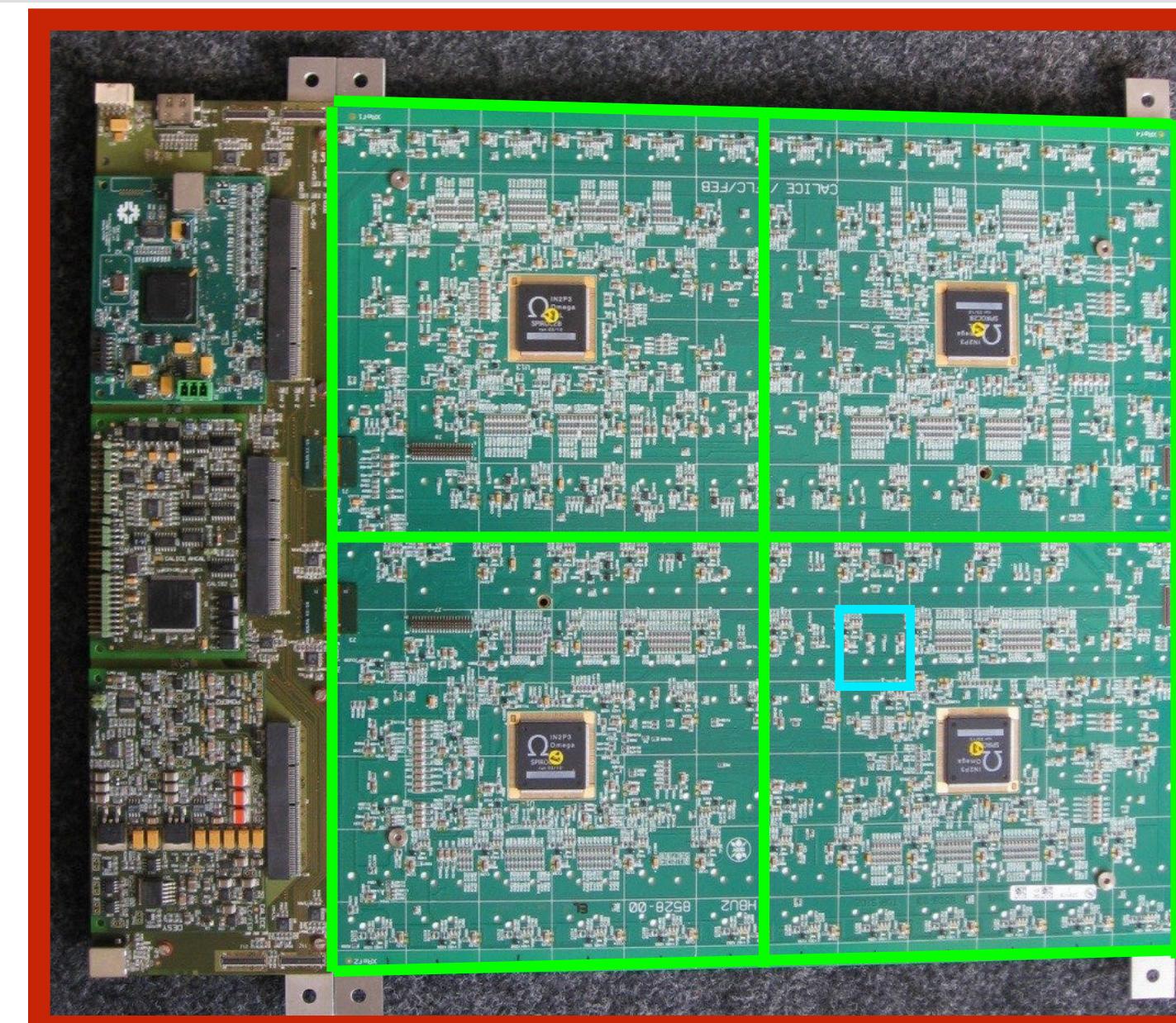
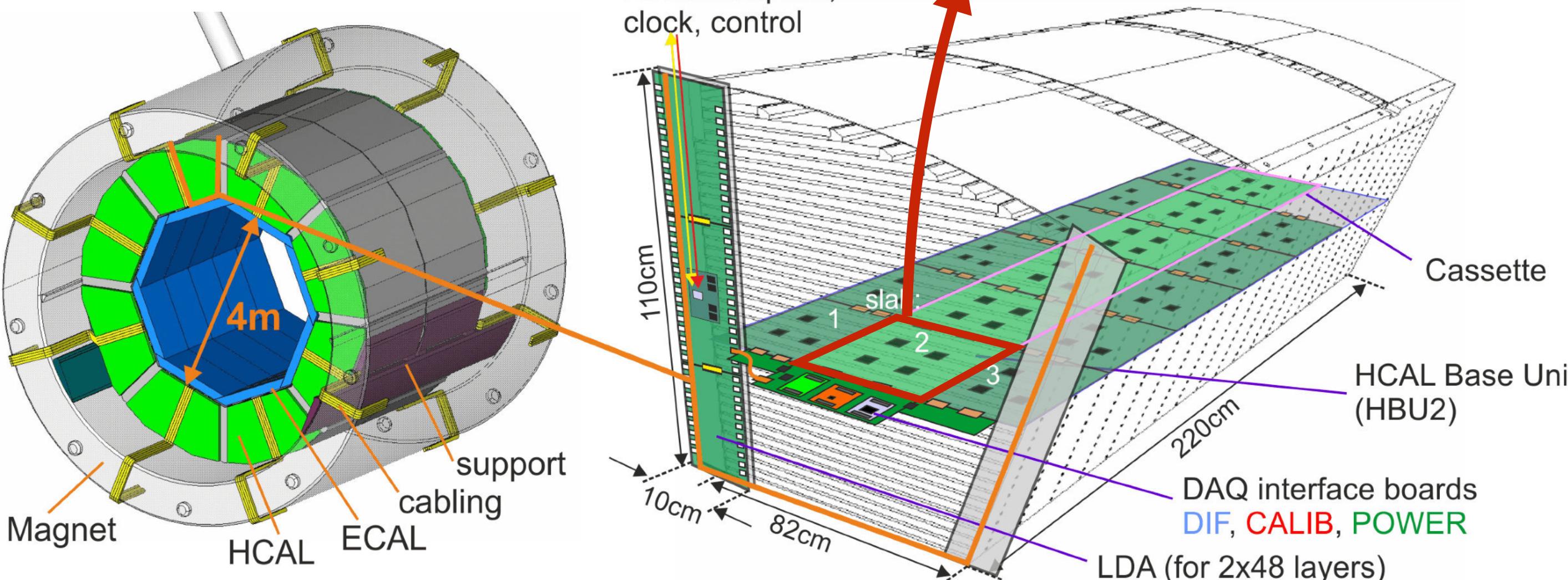
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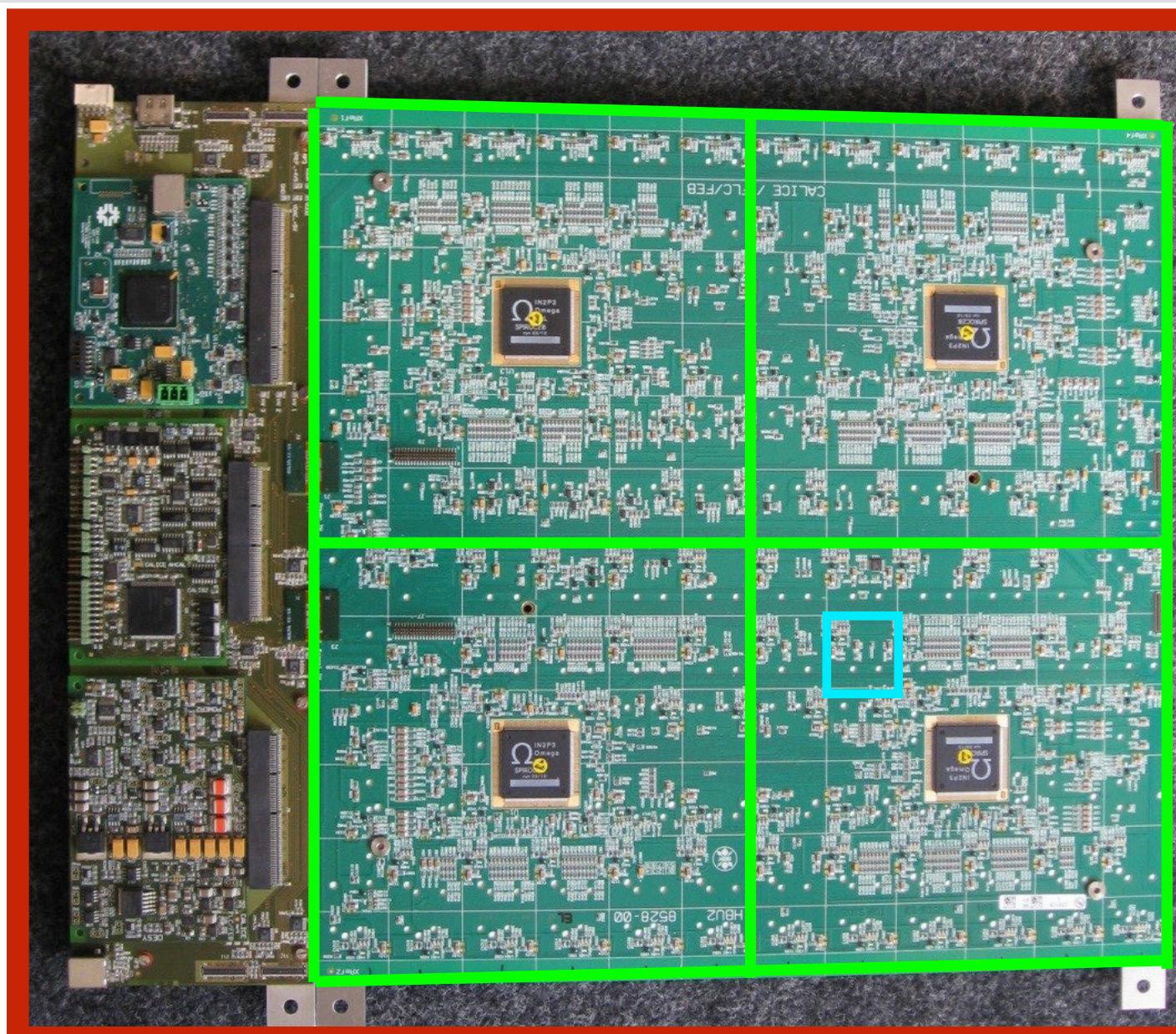
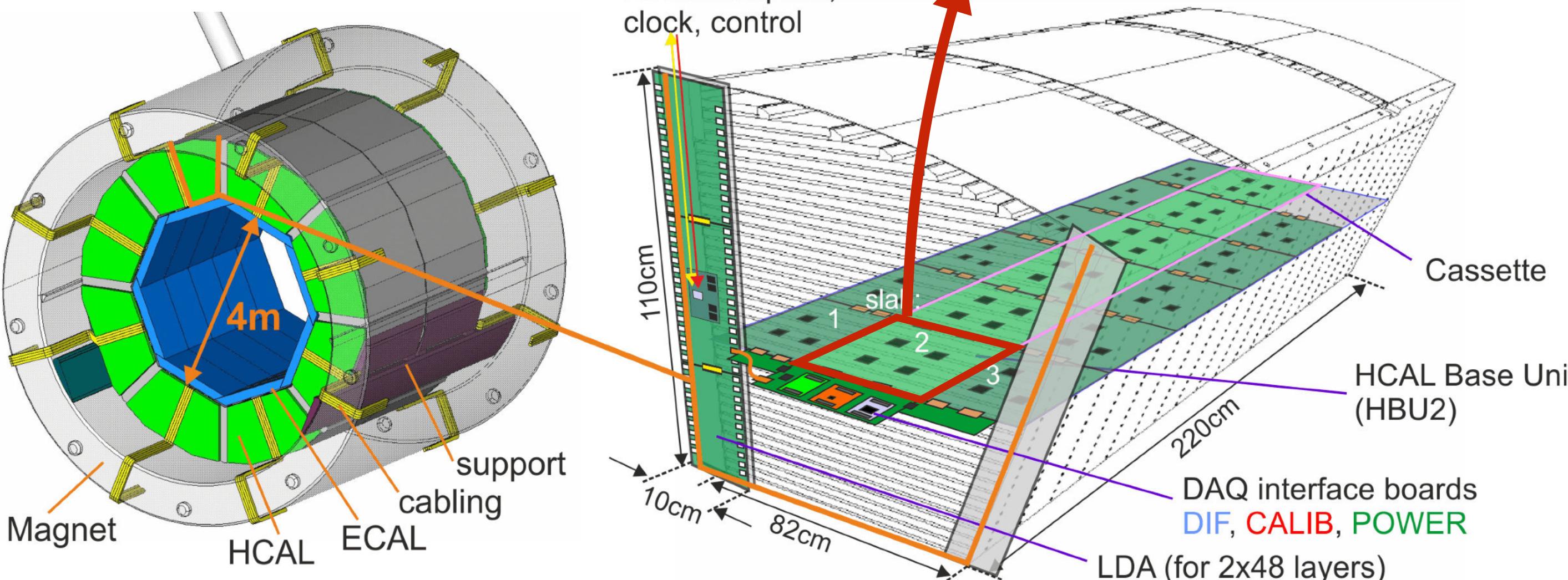
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  - 1 SiPM (other side)

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- -> 1 HBU = 144 individual tiles

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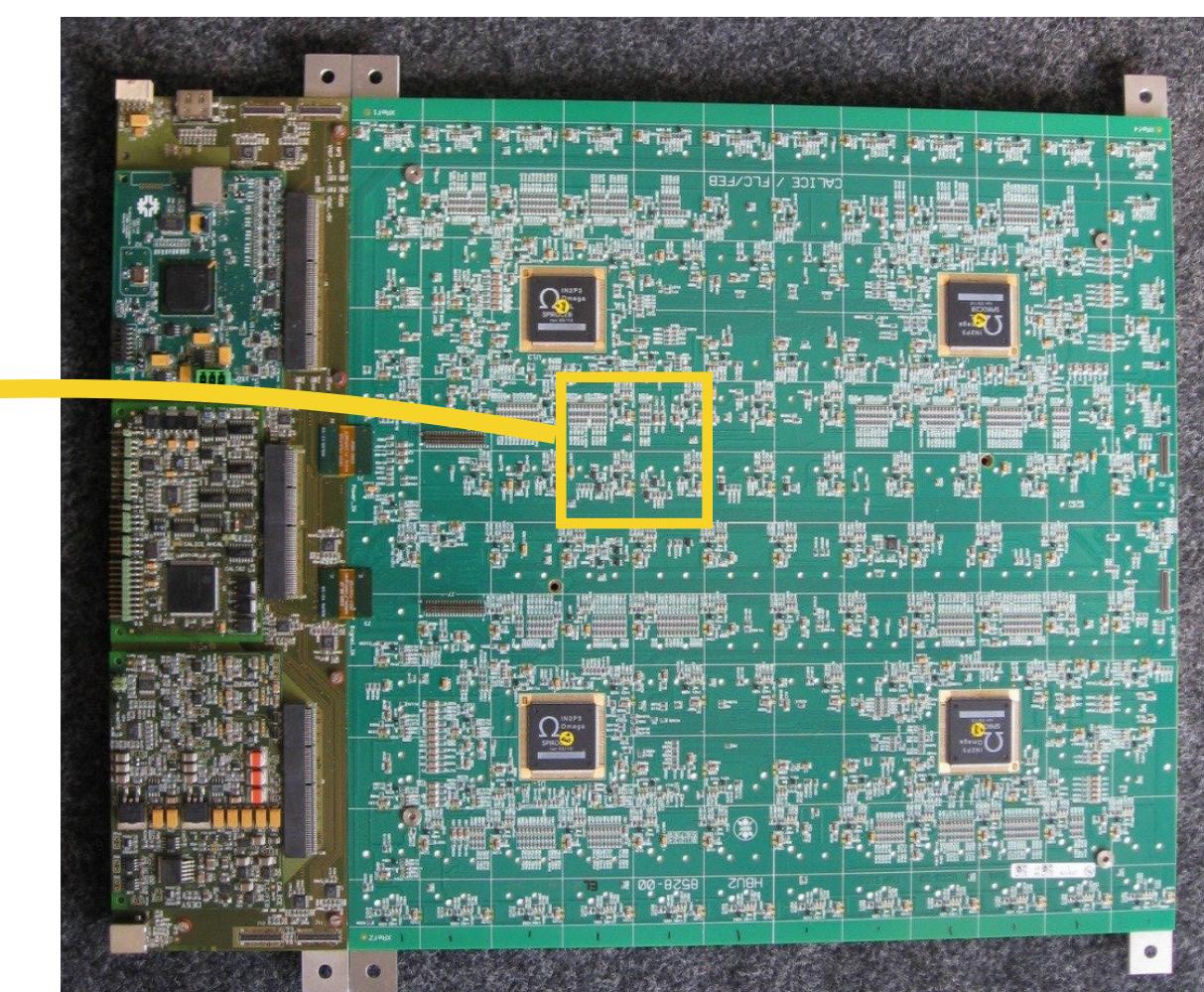
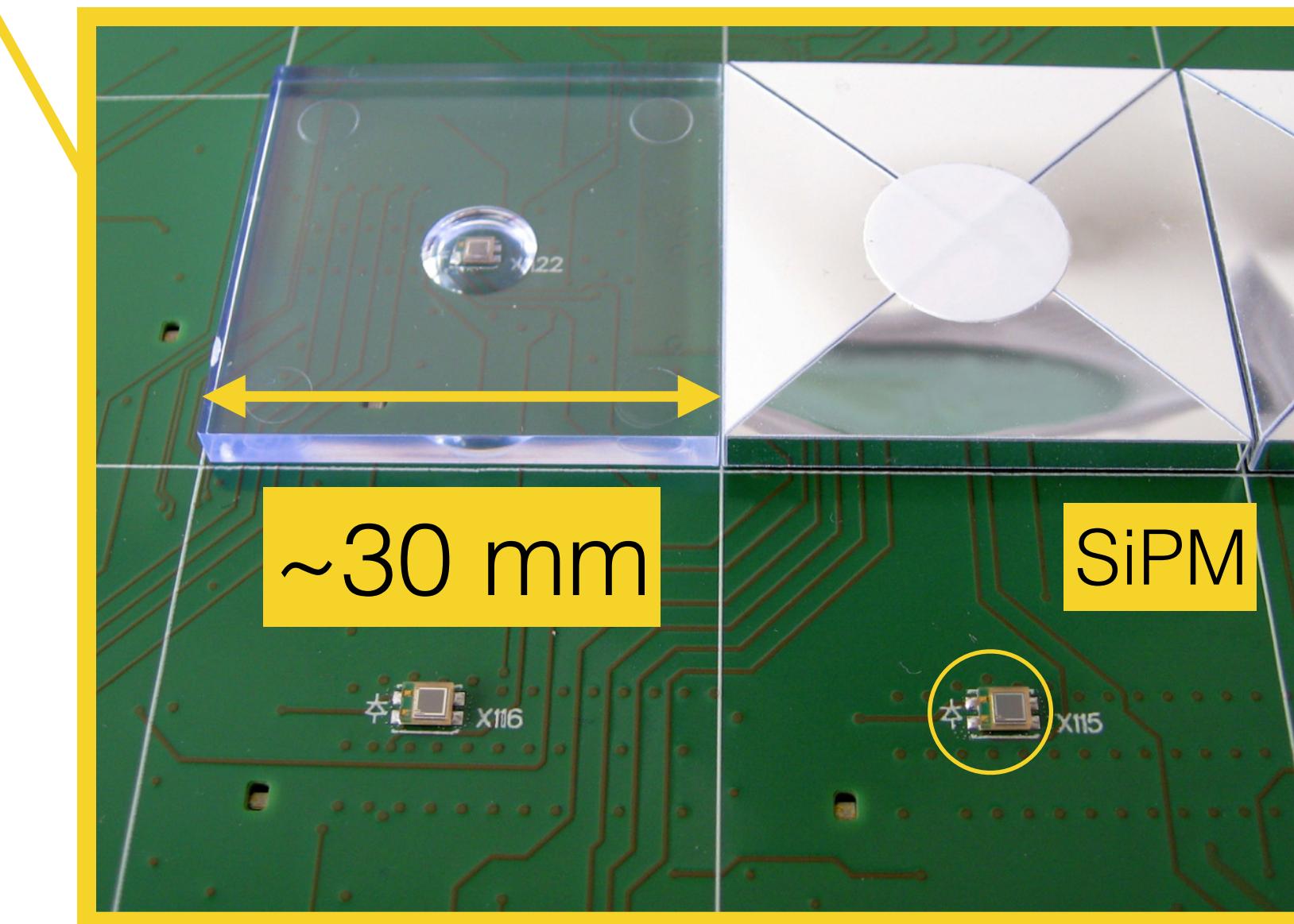
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- Each single tile must be wrapped in reflective foil.



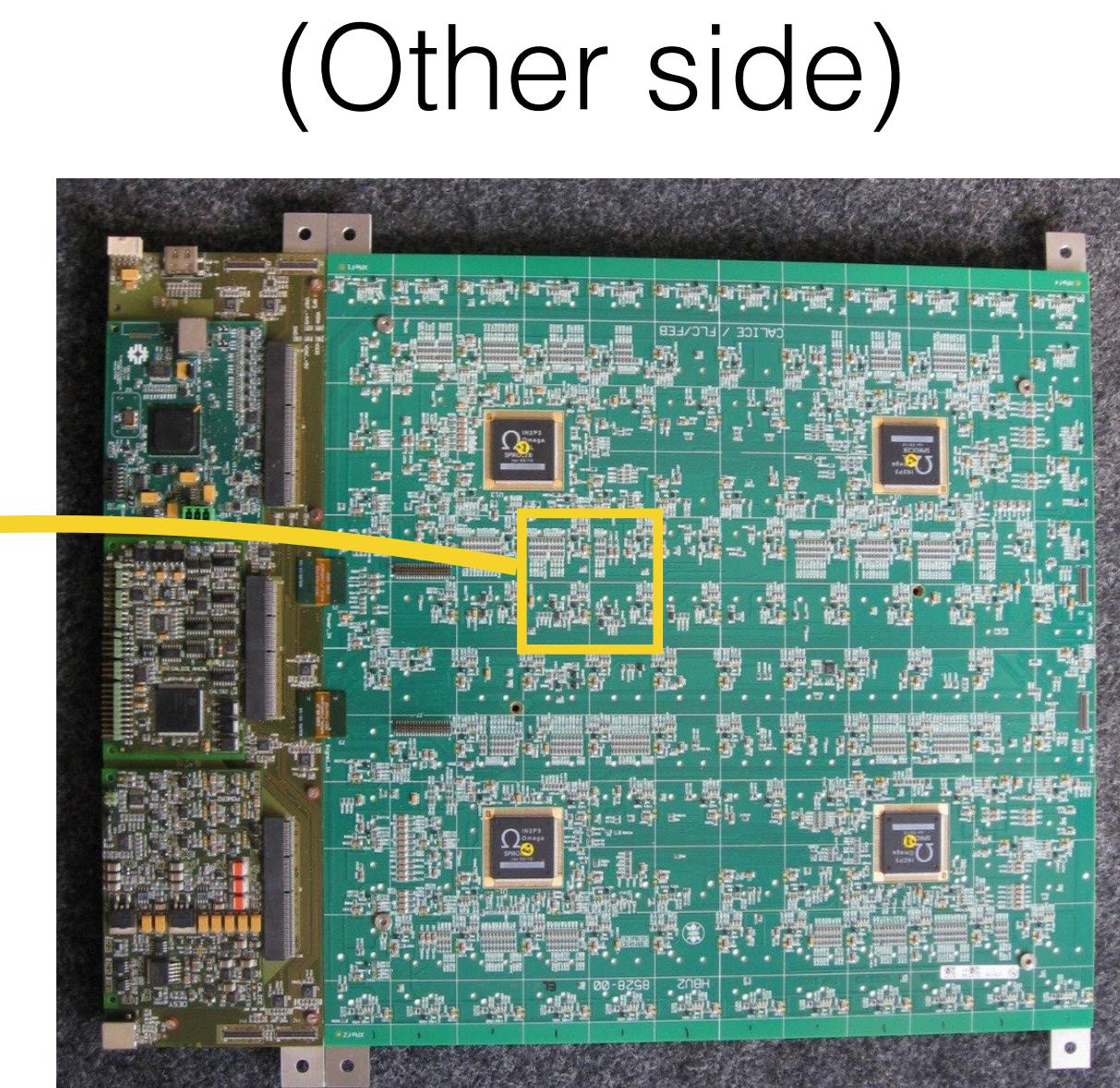
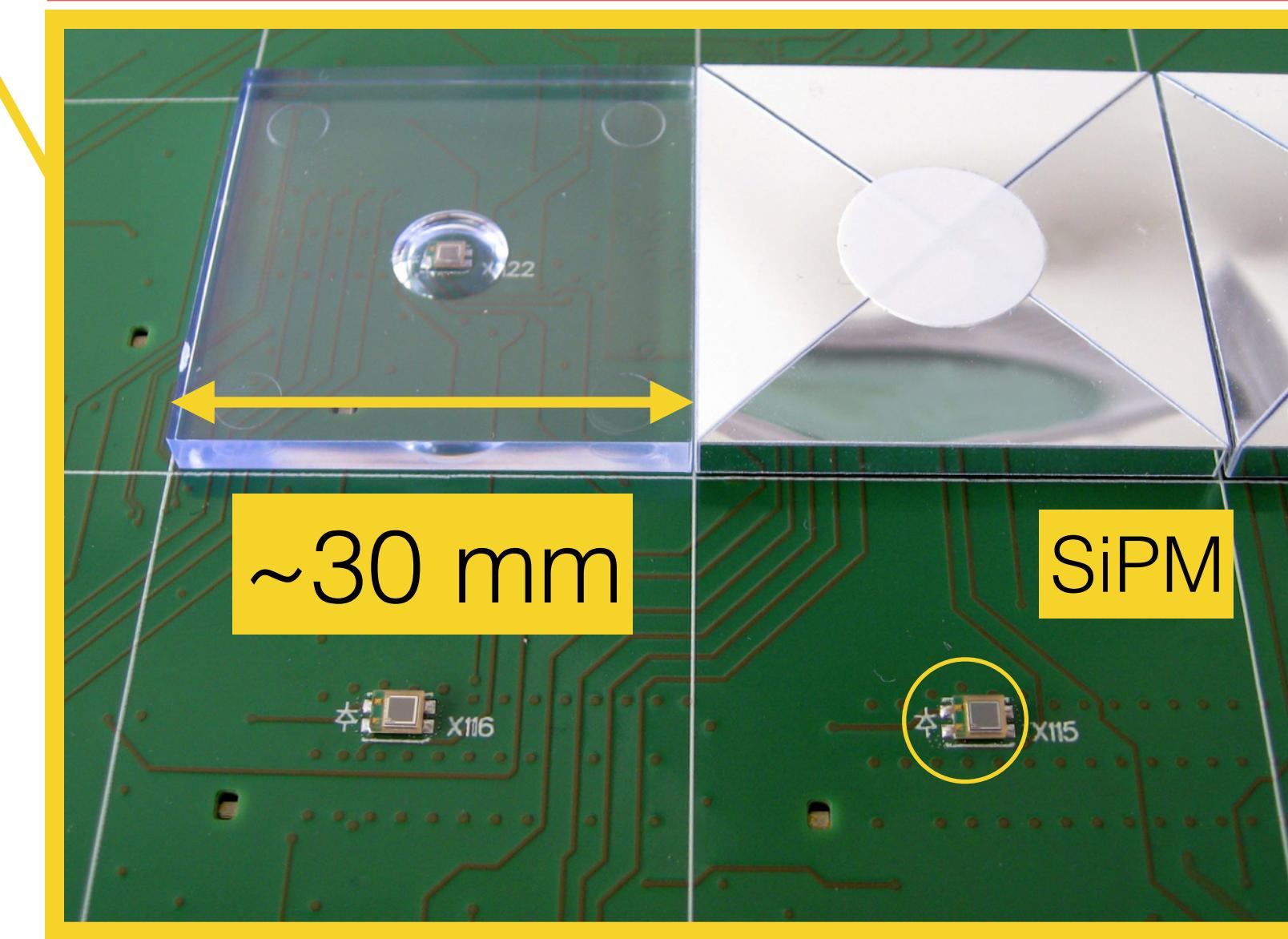
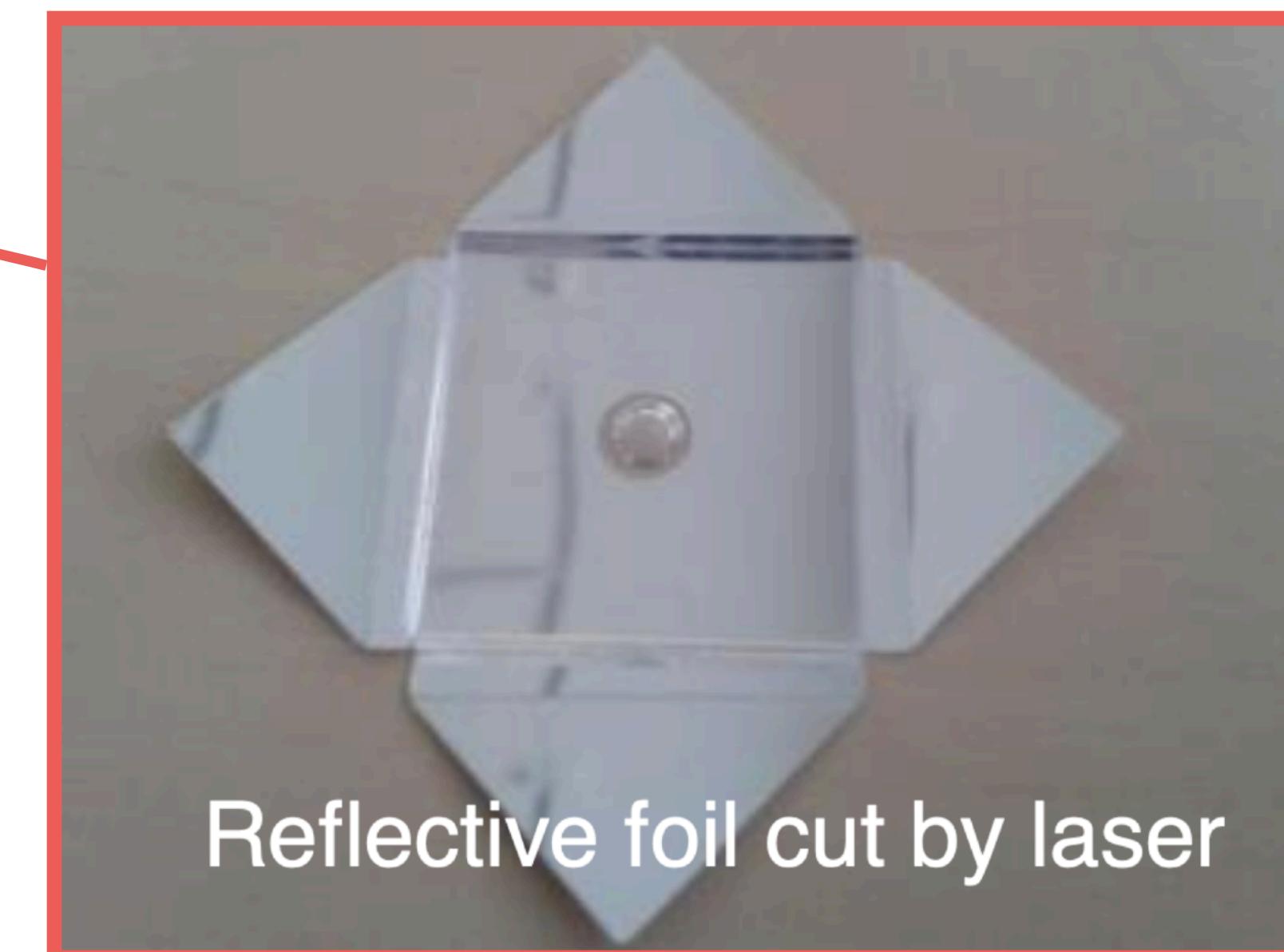
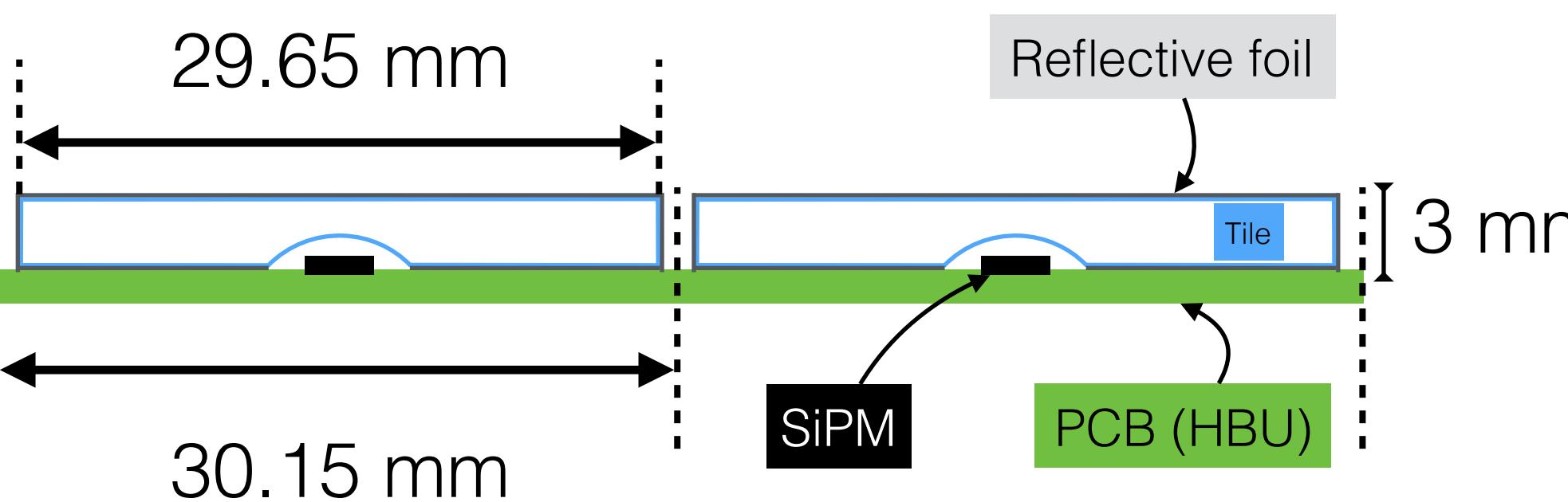
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- Each single tile must be wrapped in reflective foil.
- Each tile must be placed individually on the HBU.
- Can be automated but...
  - not so simple,
  - dead area between tiles.



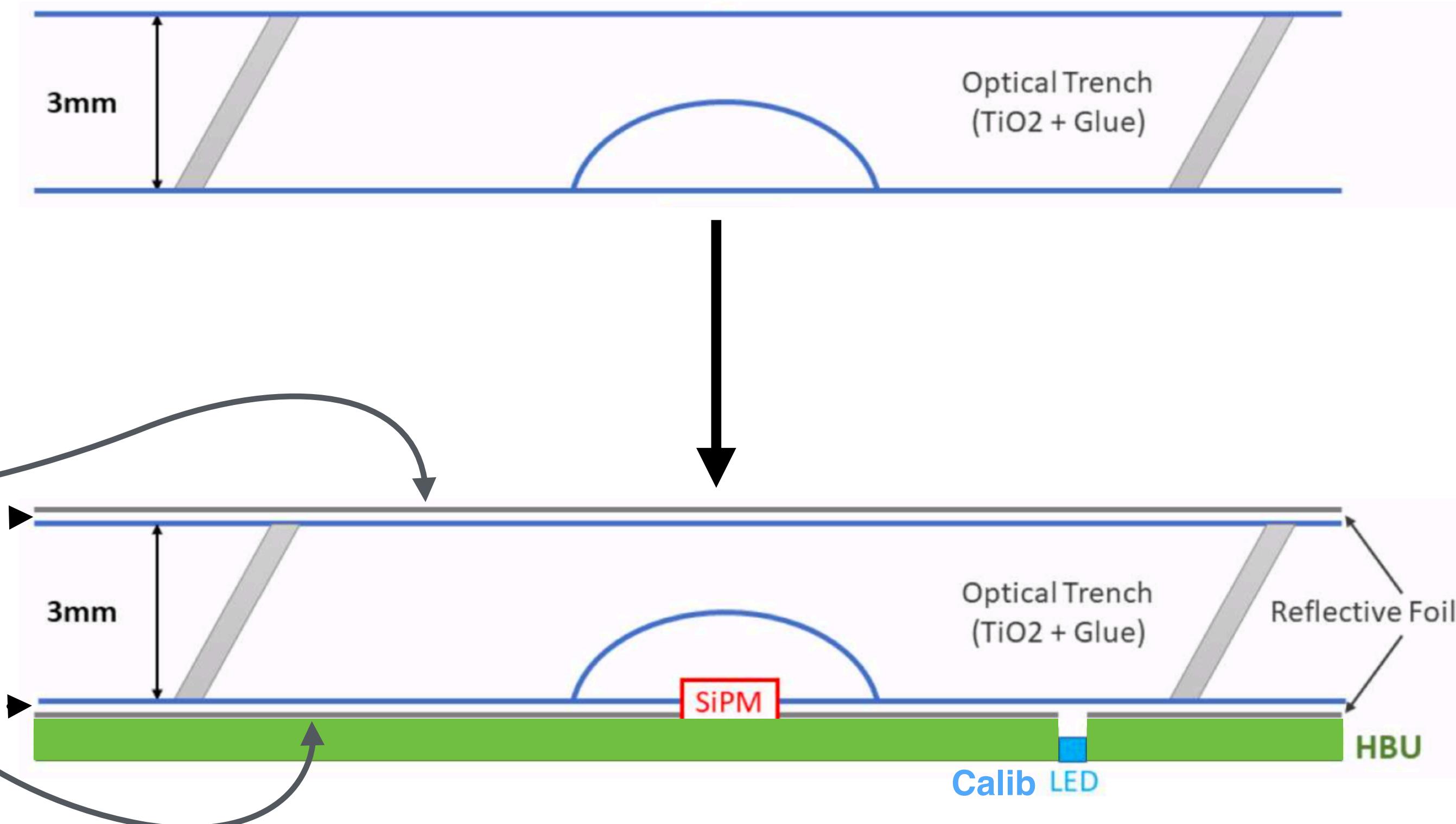
# Megatile concept

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- **Segment it** with **optical insulation**:  
reflective glue with TiO<sub>2</sub>.



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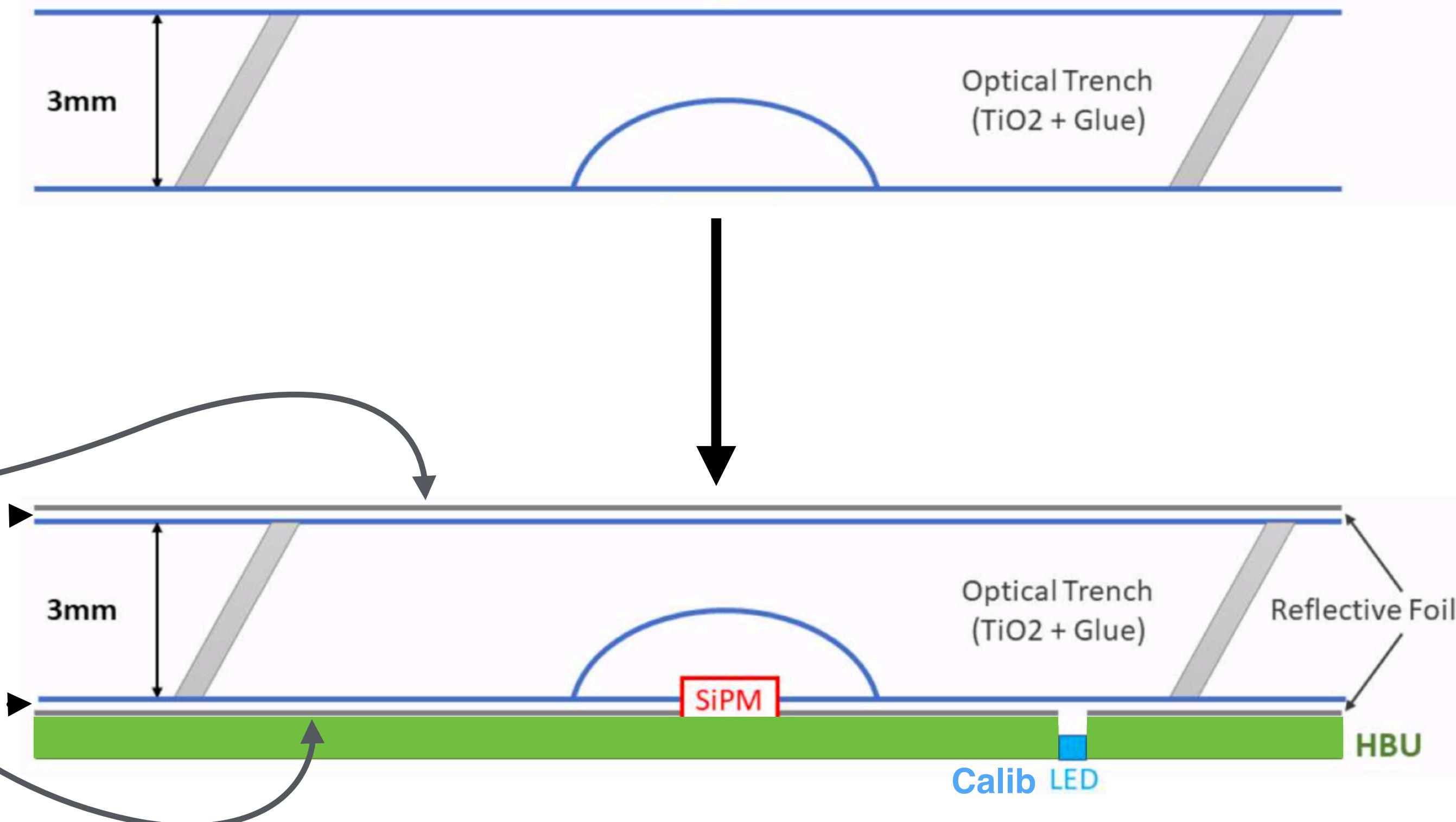
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- Put large **reflective foil sheet** directly on HBU  
(with laser-cut holes for SiPM)
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- No change to SiPM:
  - Same HBU
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- **👍 ~ No dead area!**
- **👍 Easier assembly**.

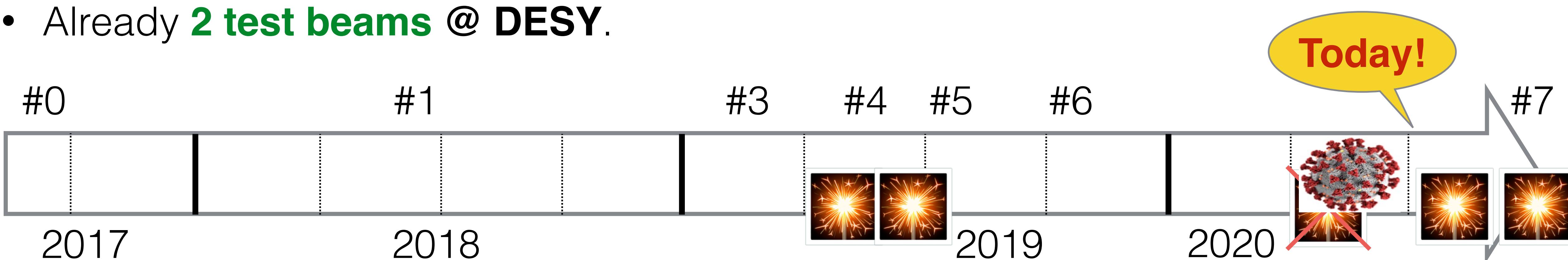
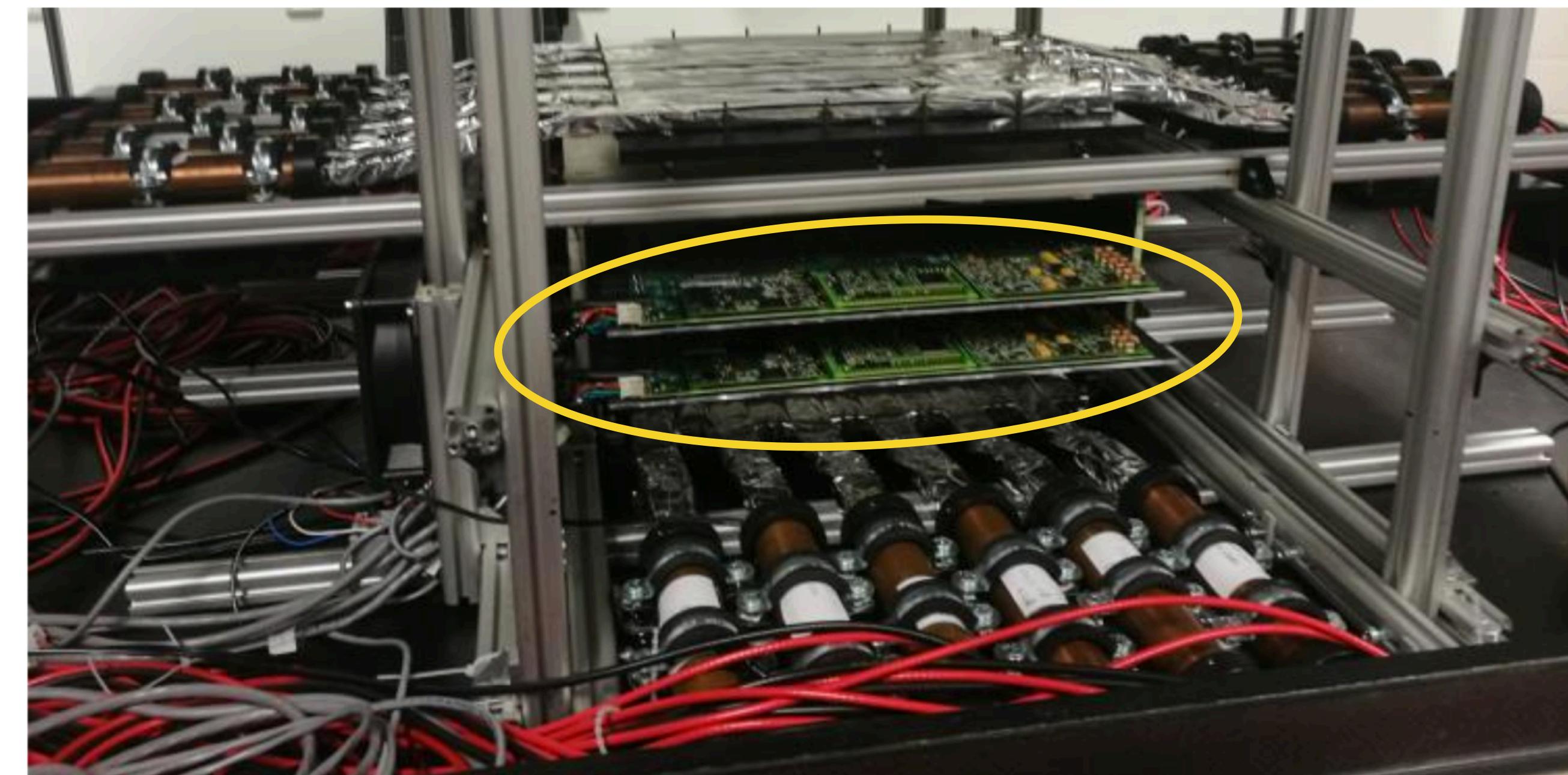


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# The Megatile experience

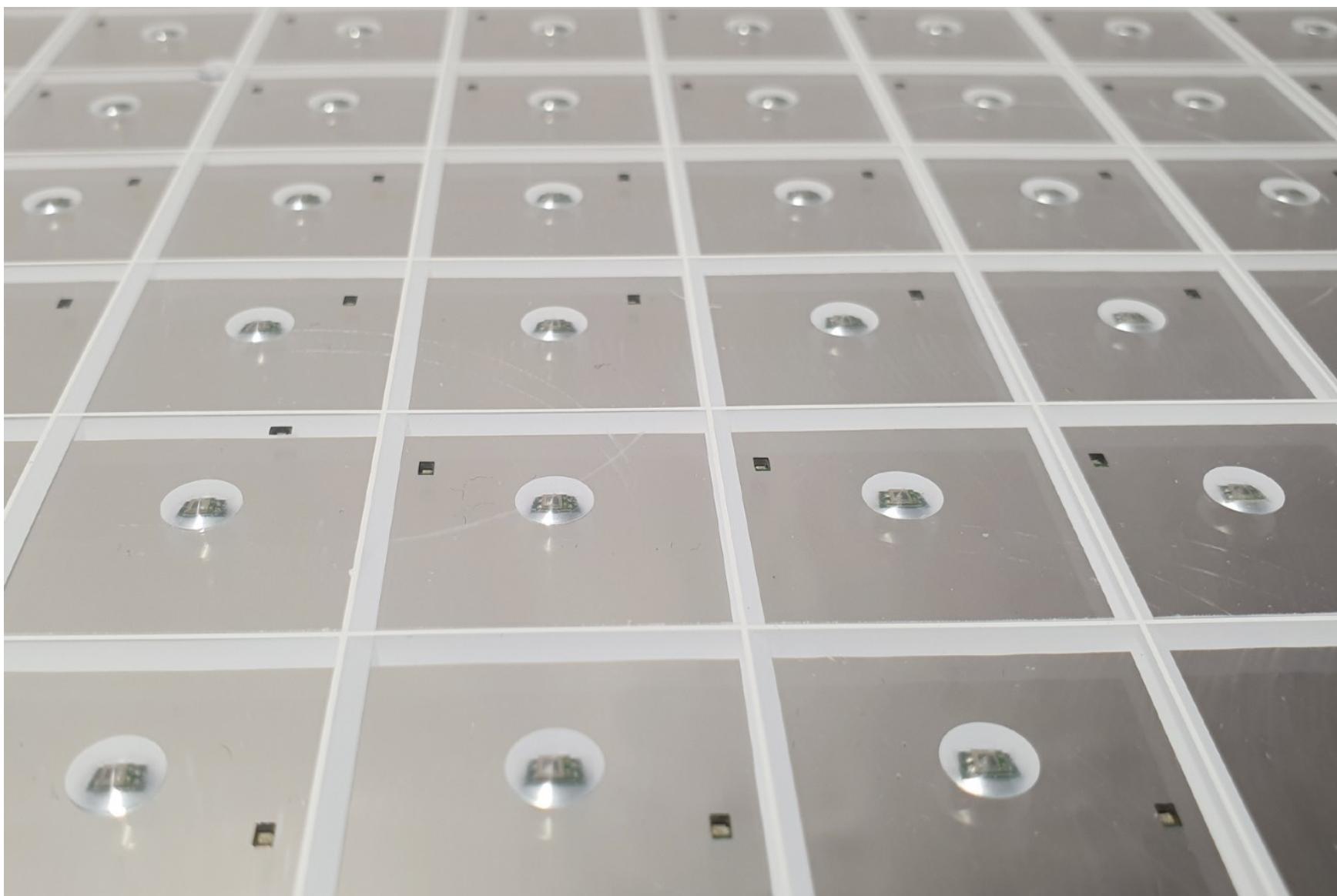
- Project started in 2017.
- Already 6 prototypes built with continuous improvement.
- Only current status presented here, not the evolution.
- Continuously tested in cosmic test stand @ Mainz.
- Already 2 test beams @ DESY.

## Cosmic test stand @ Mainz



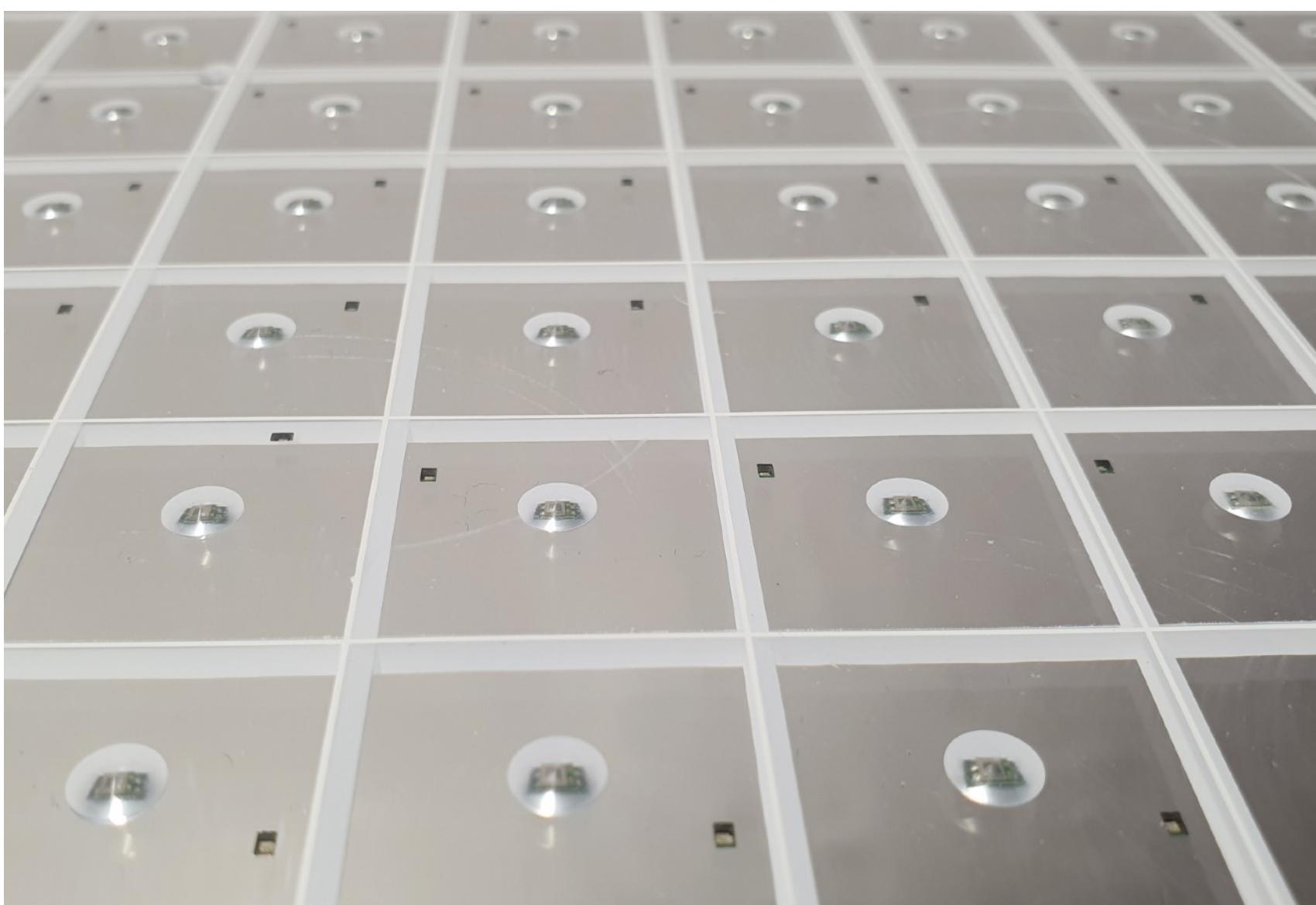
# Megatile concept

- Dimple shape: already optimised for single tiles.
- Trench angle:
  - **Optimised for light-yield** using simu.
  - Angle =  $30^\circ$ , minimal dead area.
- $\Rightarrow$  **High light-yield,  $\approx$  as single tile** 
- **Glue + TiO2 dependency** (next slide).

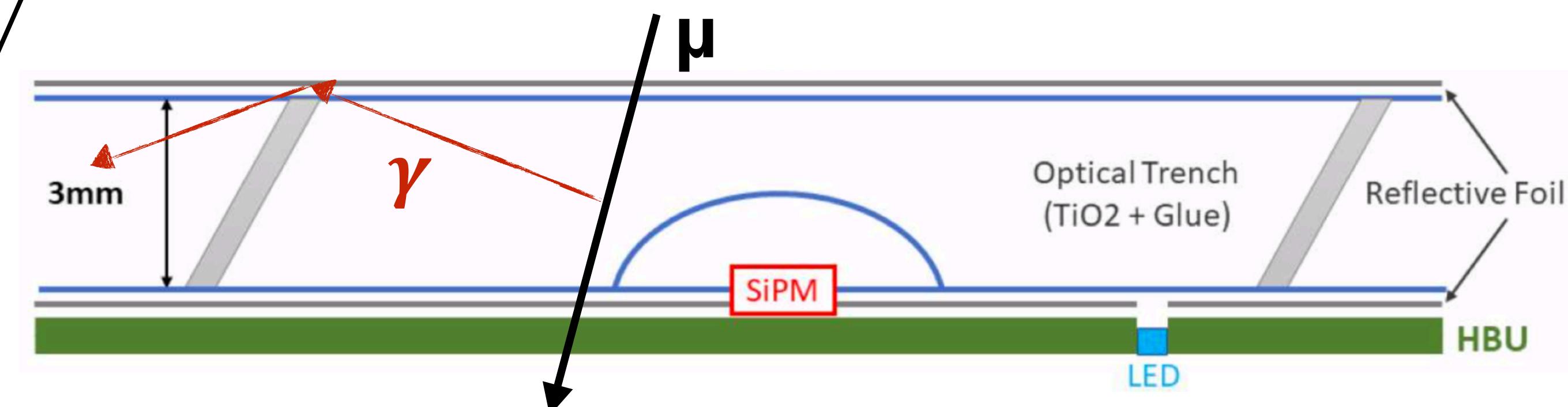
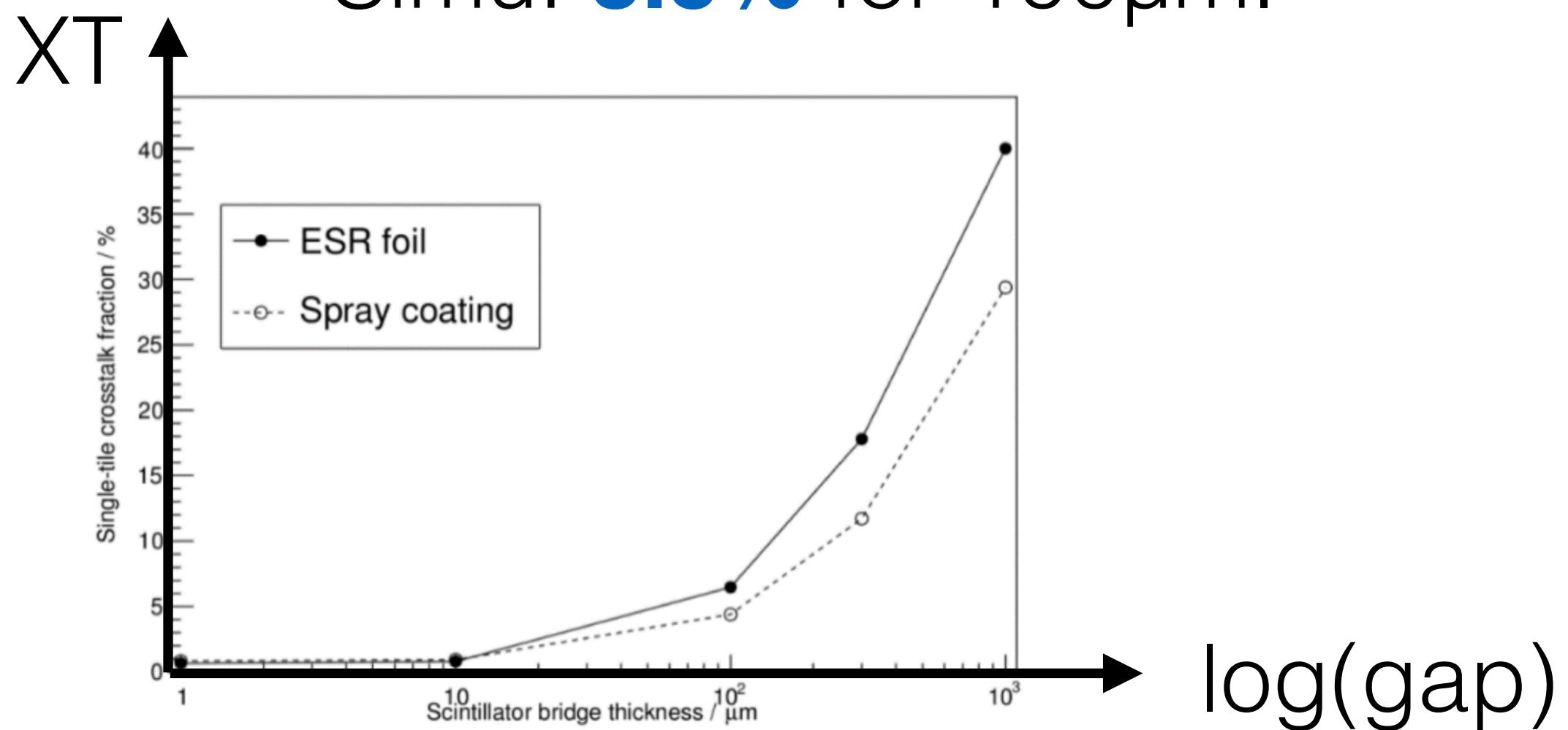


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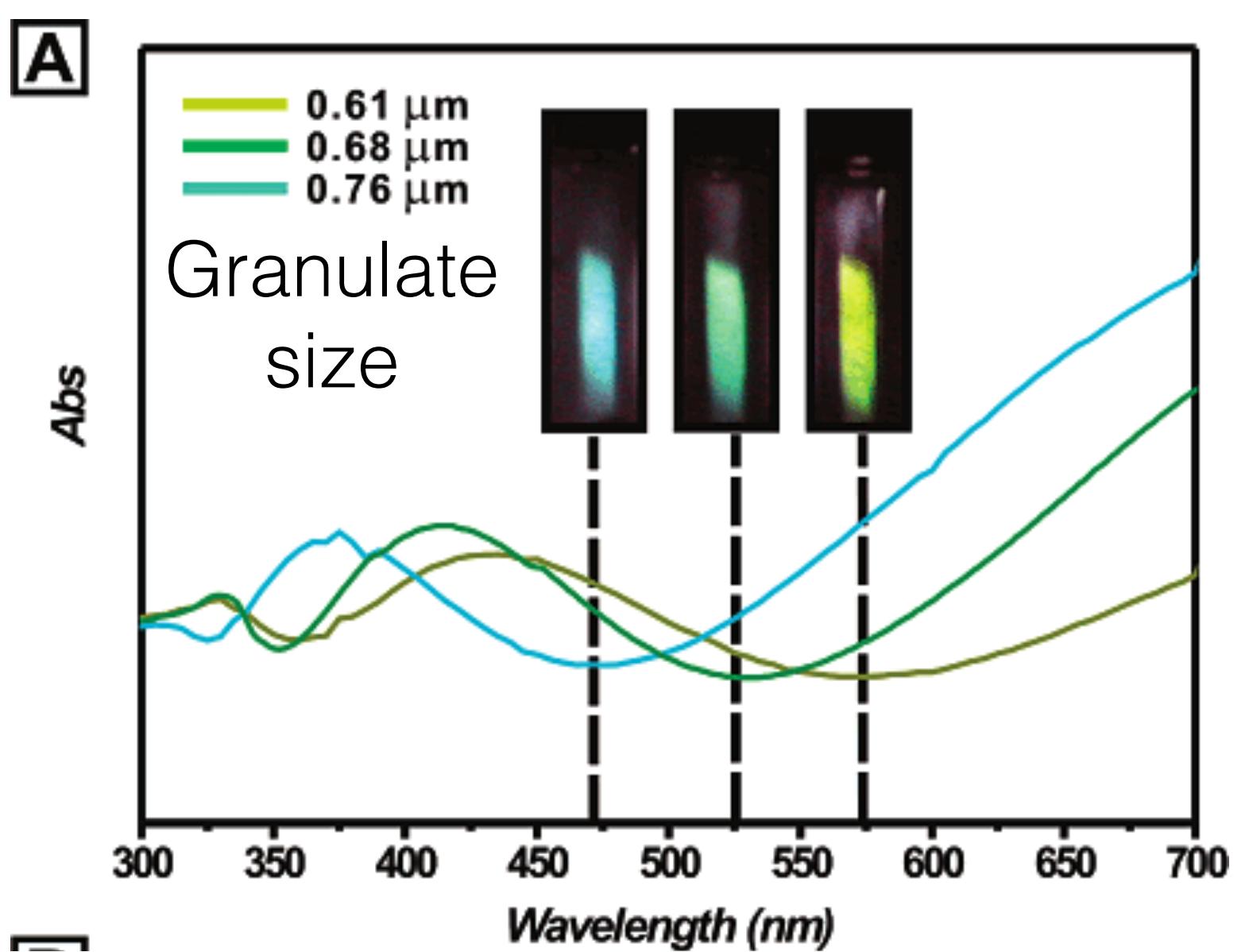
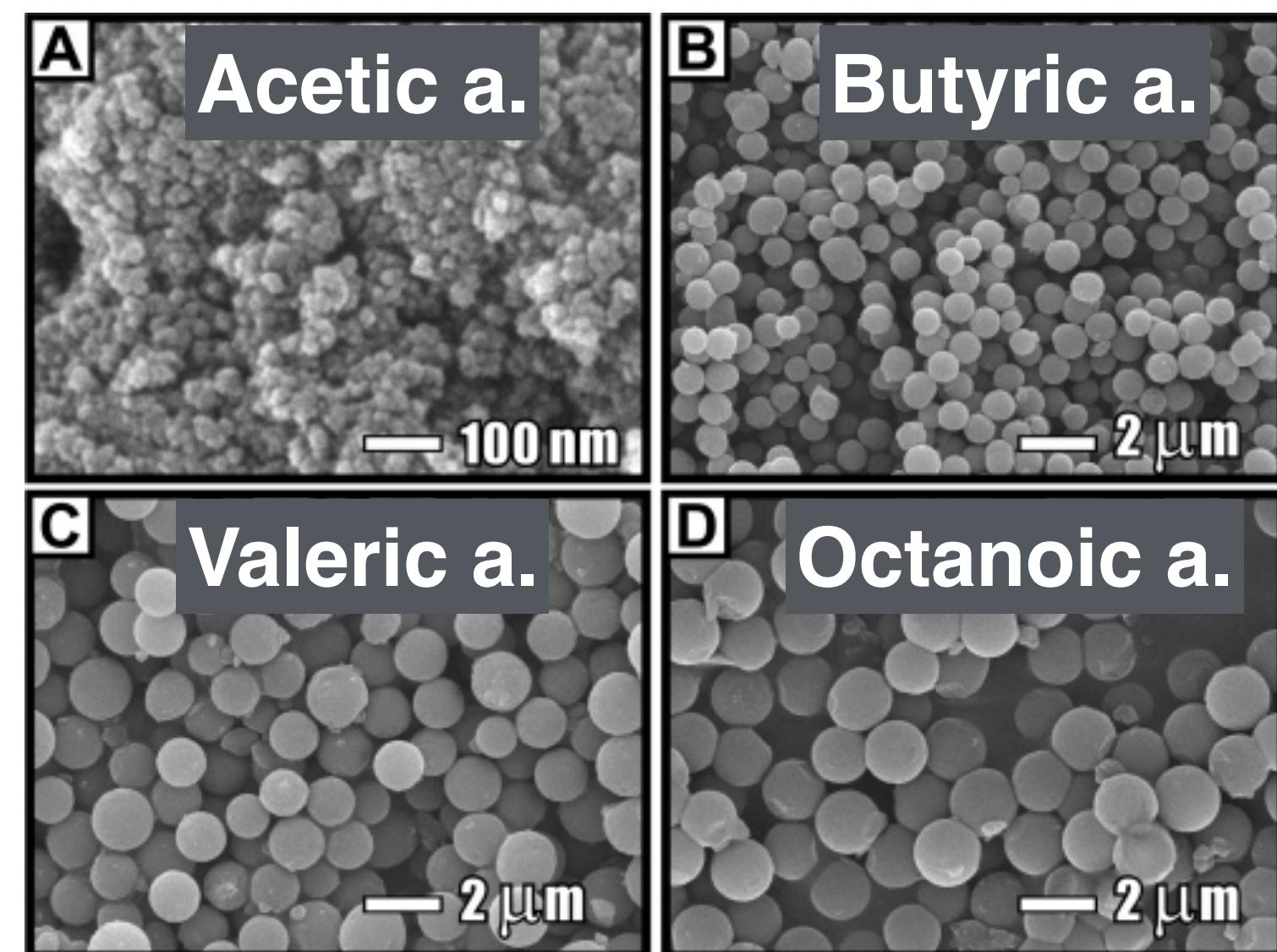
- **Must be careful with air gap**:
  - Too large  $\Rightarrow$  optical cross talk.
  - Simu: **3.5%** for  $100\mu\text{m}$ .



# Glue + TiO<sub>2</sub> mixture

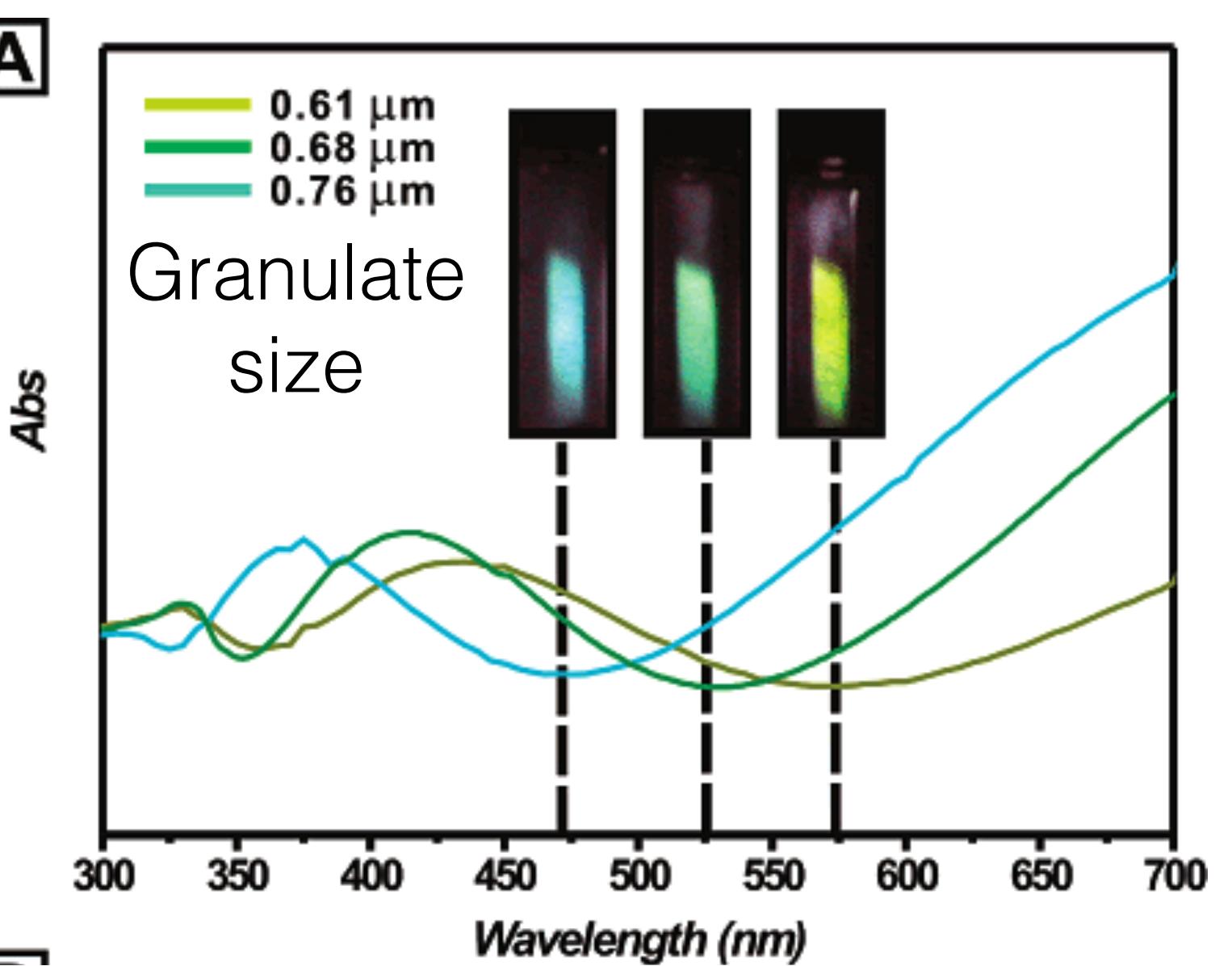
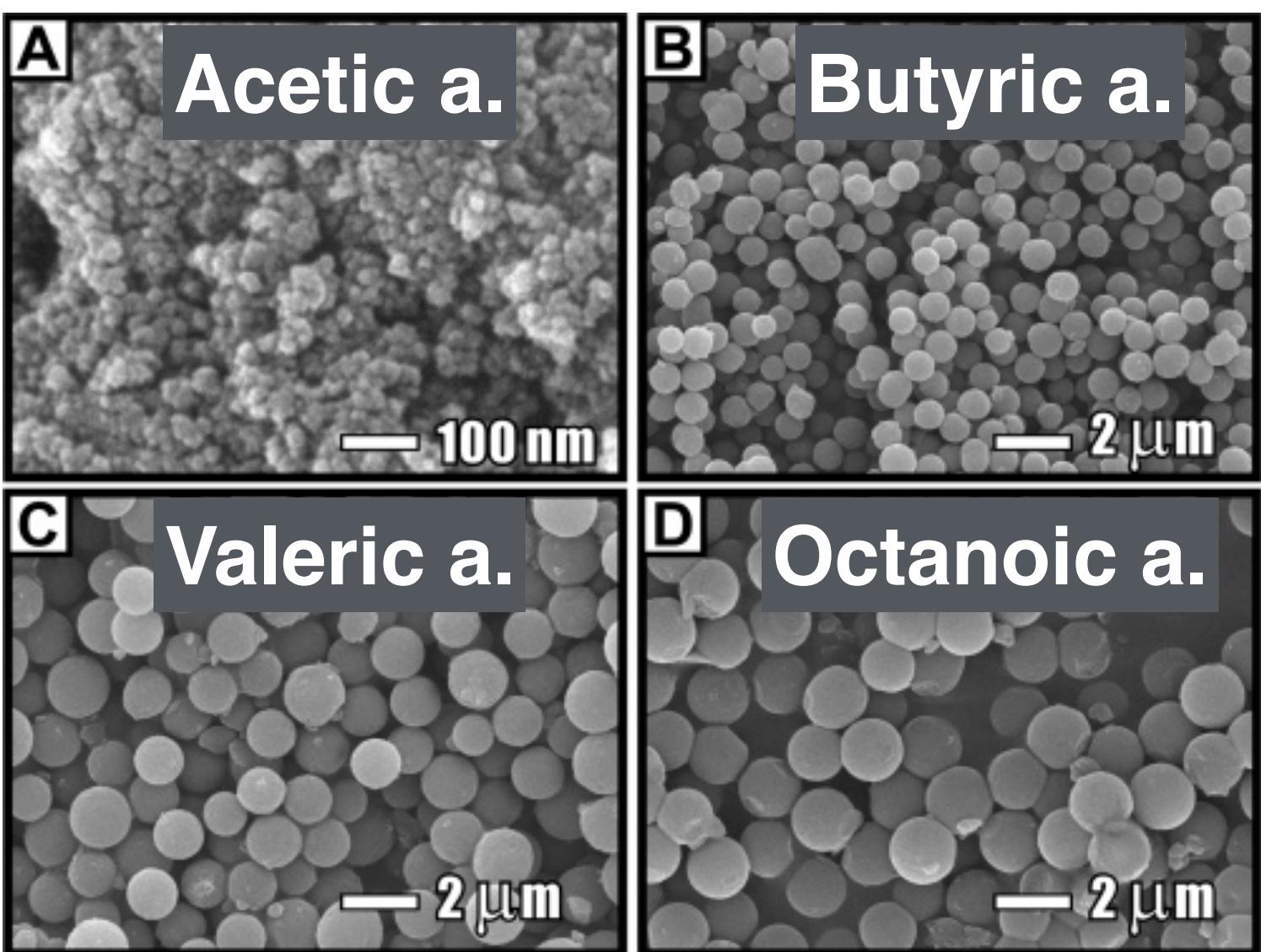
- LY depends on what Glue+TiO<sub>2</sub> mixture is filled in the trenches:

- Size of TiO<sub>2</sub> granulates depend on the solvent.
- Absorption/reflection vs  $\lambda$  depends on concentration of granulates in the glue.



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  - Size of TiO<sub>2</sub> granulates depend on the solvent.
  - Absorption/reflection vs  $\lambda$  depends on concentration of granulates in the glue.
- Trade-off:
  - Liquid enough to flow in the trenches.
  - Adequate granularity for reflection ( $\Rightarrow$  LY).
- Tested optical properties of various Glue + TiO<sub>2</sub> mixtures @ Mainz
- Improved in newer prototypes (now good baseline).



# Megatile: a promising concept

- **High light-yield  $\approx 32$  p.e.**  
 $\approx$  as single wrapped tile 



Still...

# The Megatile experience

Promising concept

Two main challenges encountered so far

Edges cells

Air gap

# The Megatile experience

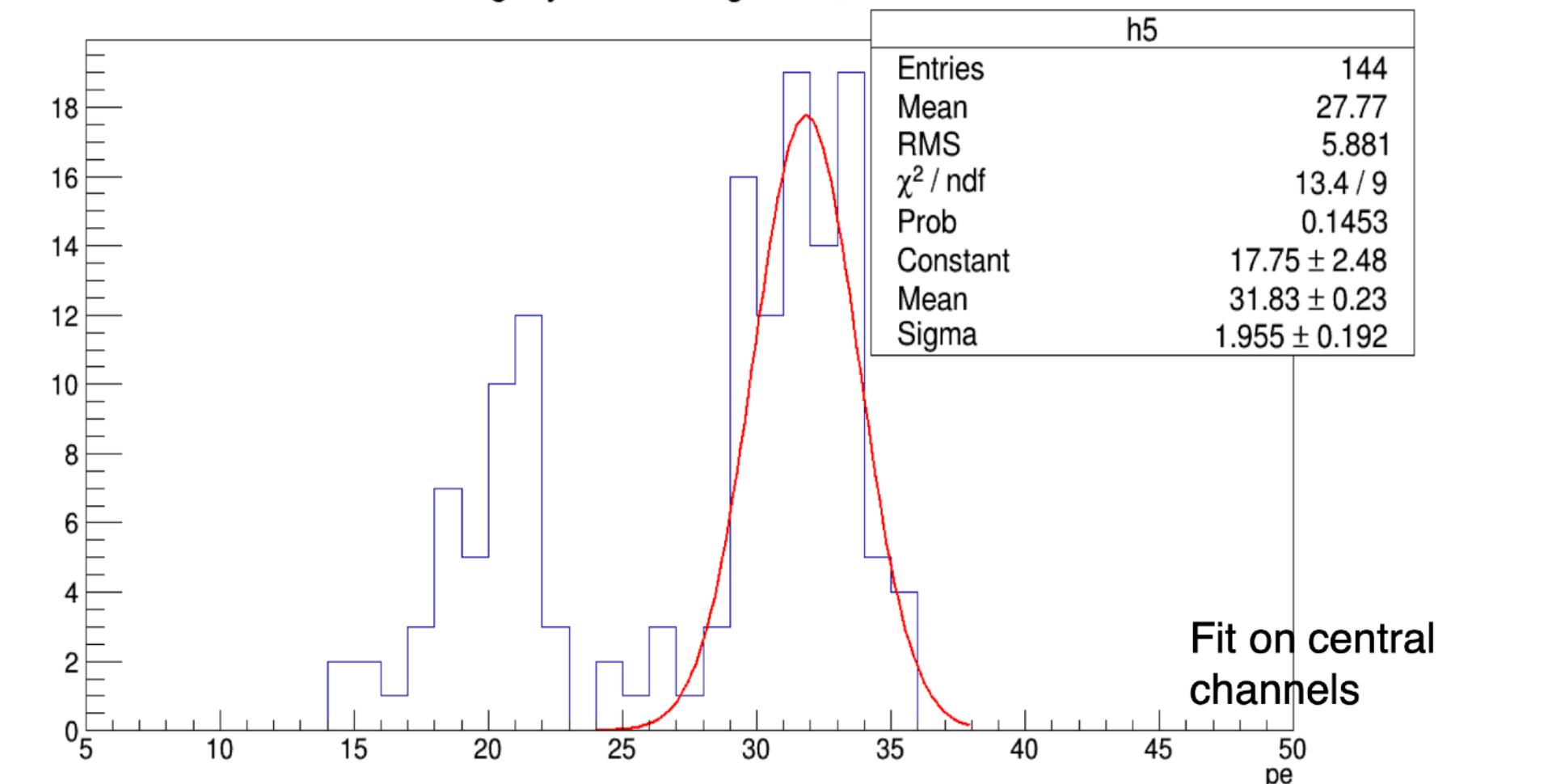
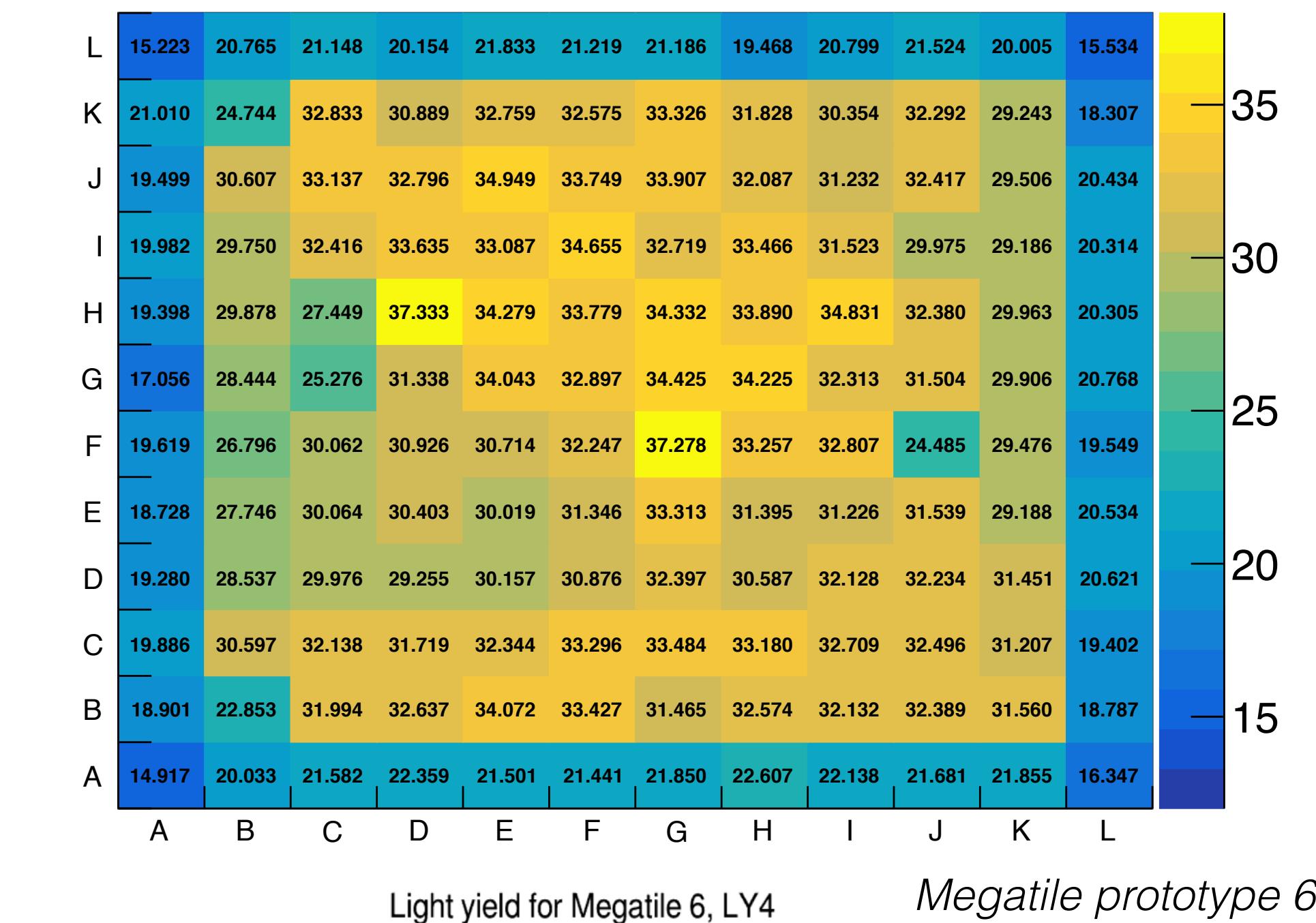
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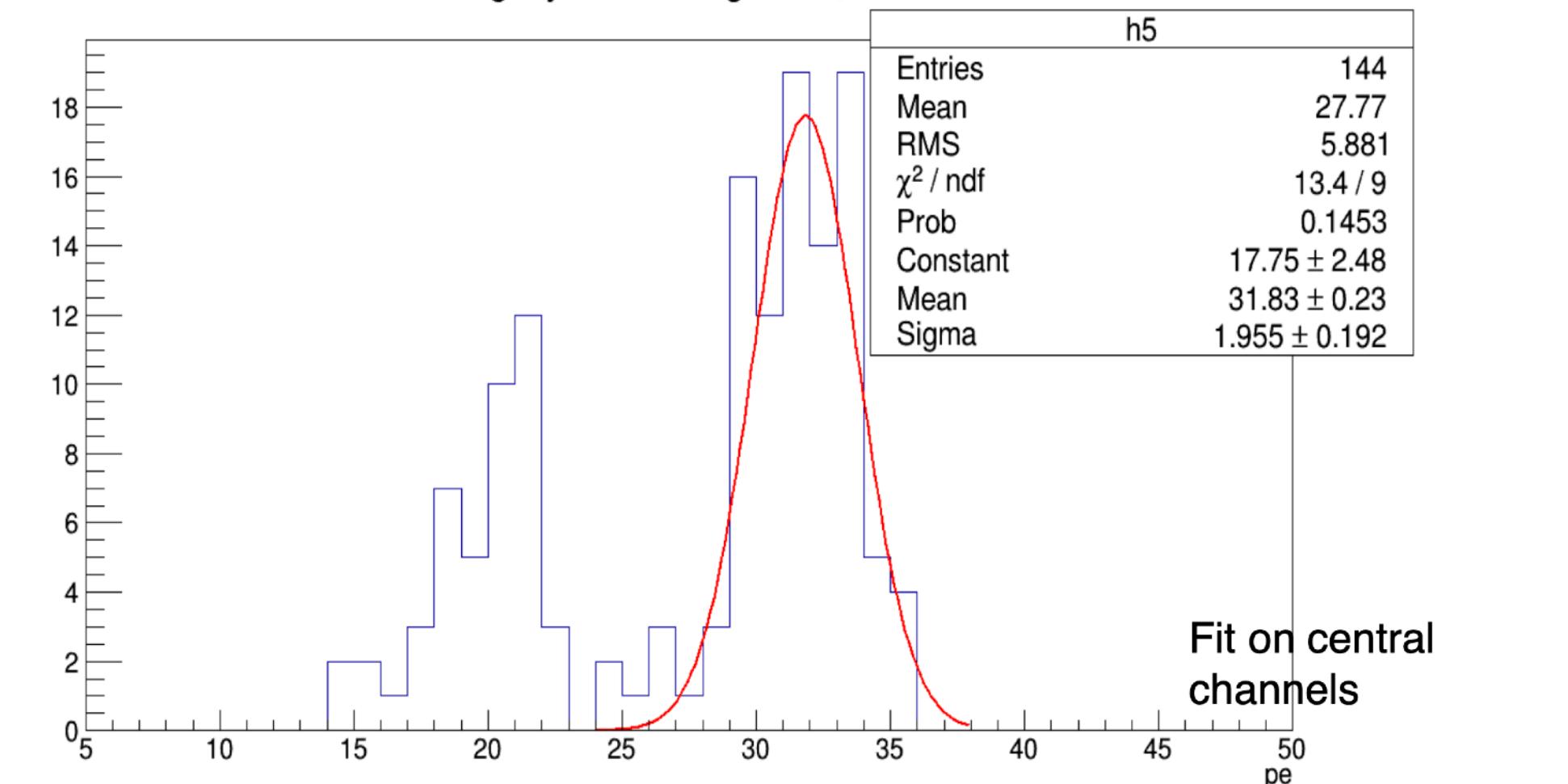
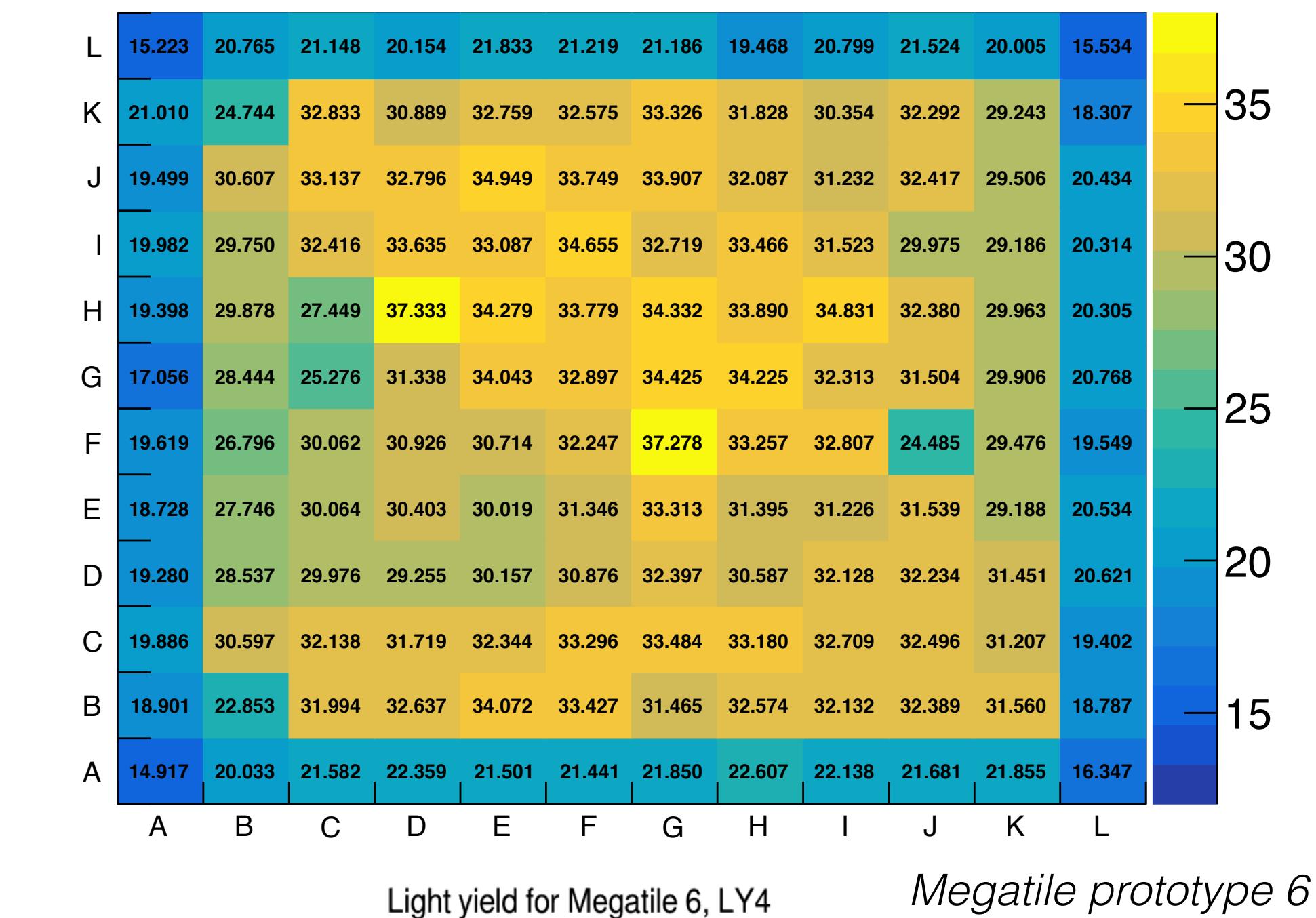
# First problem: low light-yield for edge cells

- Light yield:
  - **High and uniform** in the center ~32 p.e.  
(as for wrapped single tiles)
  - Edges: ~20 p.e.
- Reason:
  - **Coating** of edges is **technically difficult**.

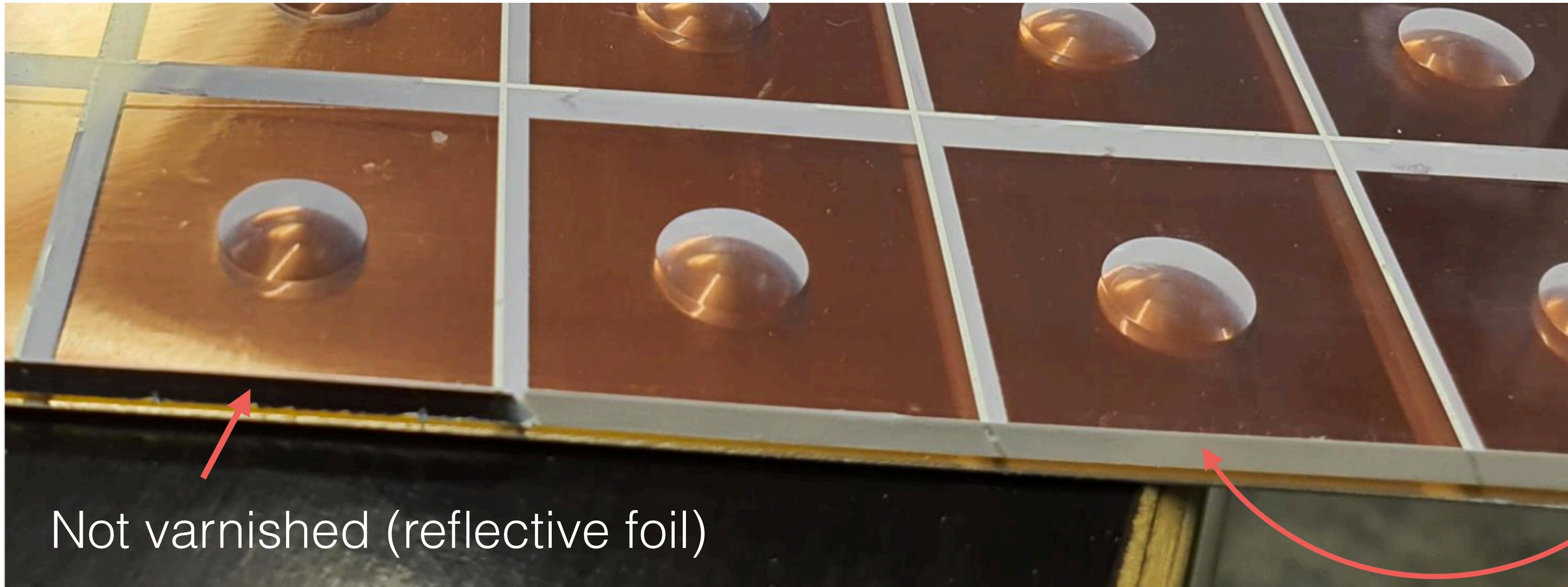


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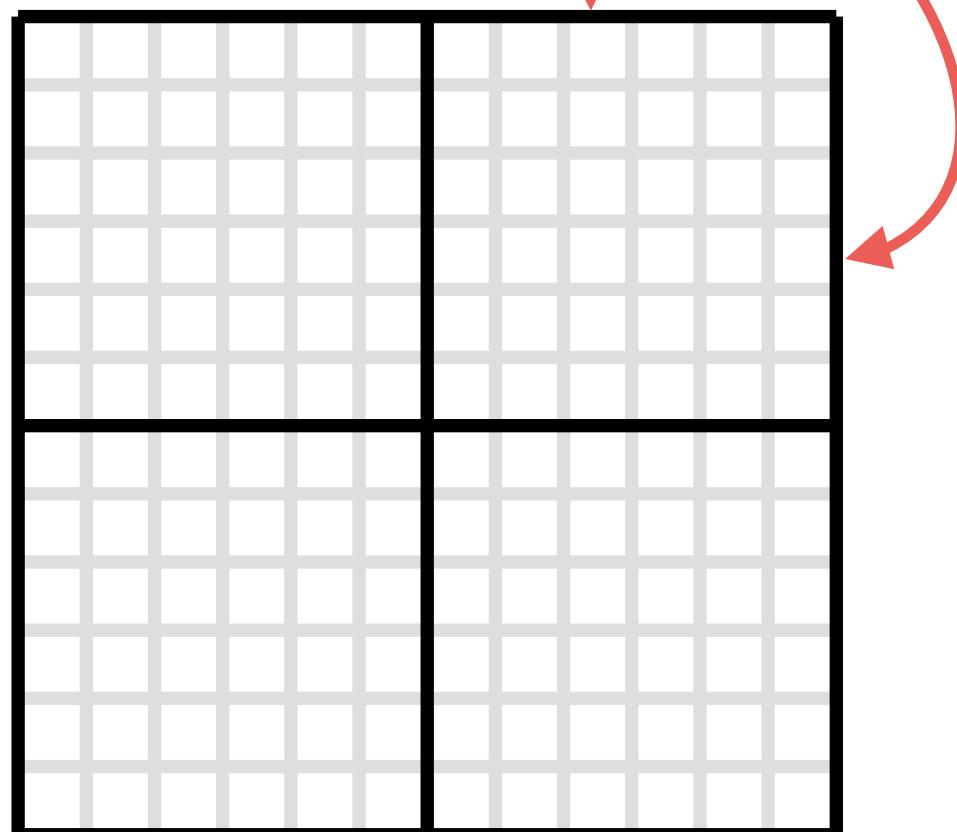
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- **Reason:**
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- **Current workaround:**
  - Adhesive **reflective foil** on the edges.
  - **Not easy** either.
  - **Limited improvement.**



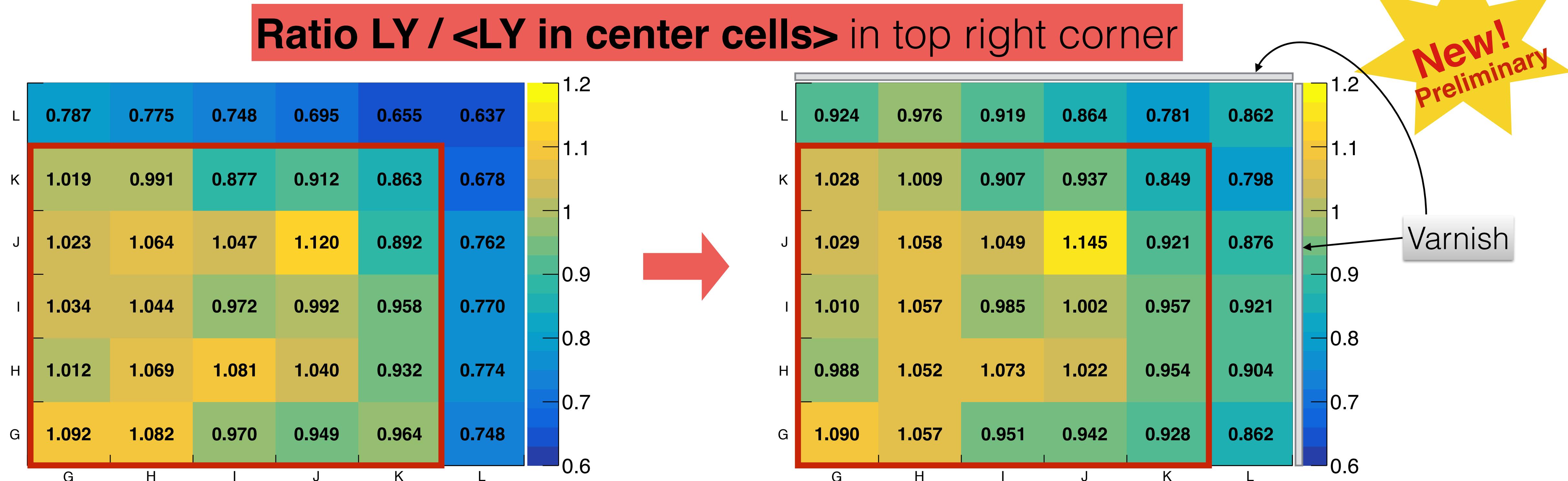
# First problem: low light-yield for edge cells



- Idea: spraying of TiO<sub>2</sub> glue on edges.
- **Recent development:** **finally found a suitable one!** 😊
- First test in cosmic bench: analysis ongoing!  
**First results on next slide.**



# First problem: low light-yield for edge cells



- Light-Yield result for the same Megatile, **before** and **after varnishing** the edges of the top-right quarter.
- Improvements on light-yield:
  - **15-25% on edges**
  - **35% for corner**
  - **uniformity within 10% of central cells!**

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Promising concept

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Edges cells

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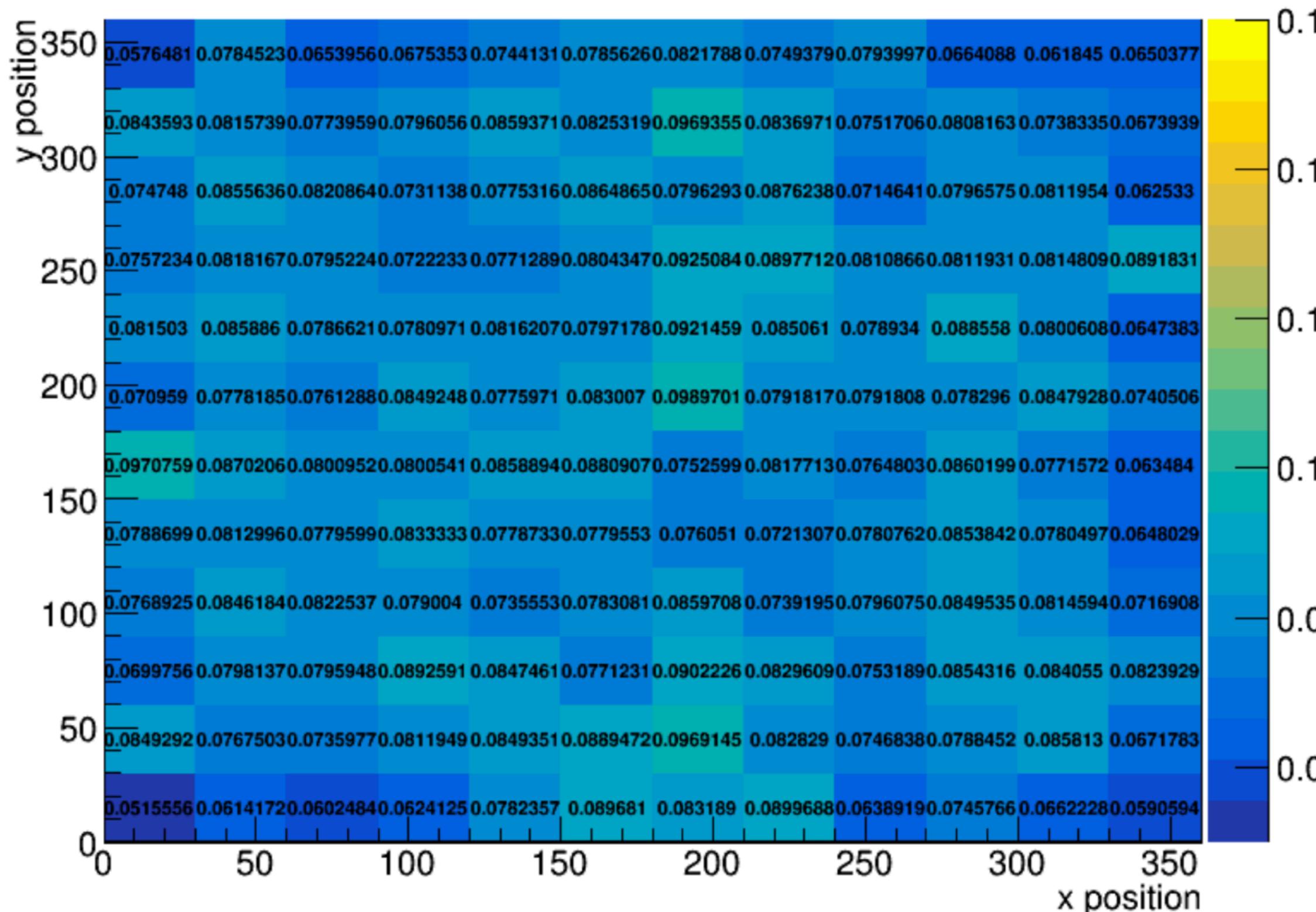
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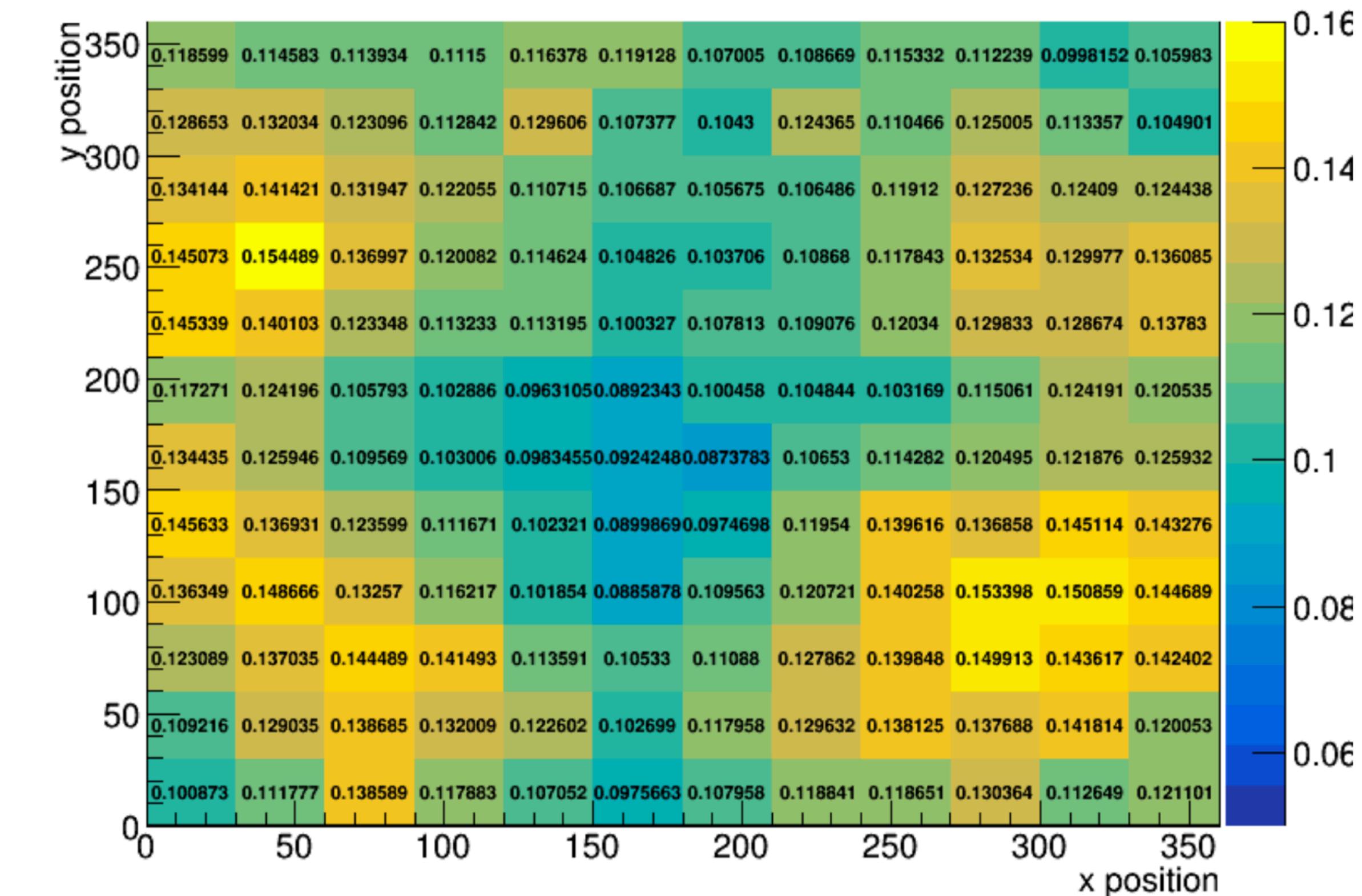
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# Second problem: TB/Cosmics X-talk difference

Cross-talk in **cosmic stand**



Cross-talk in **test beam**

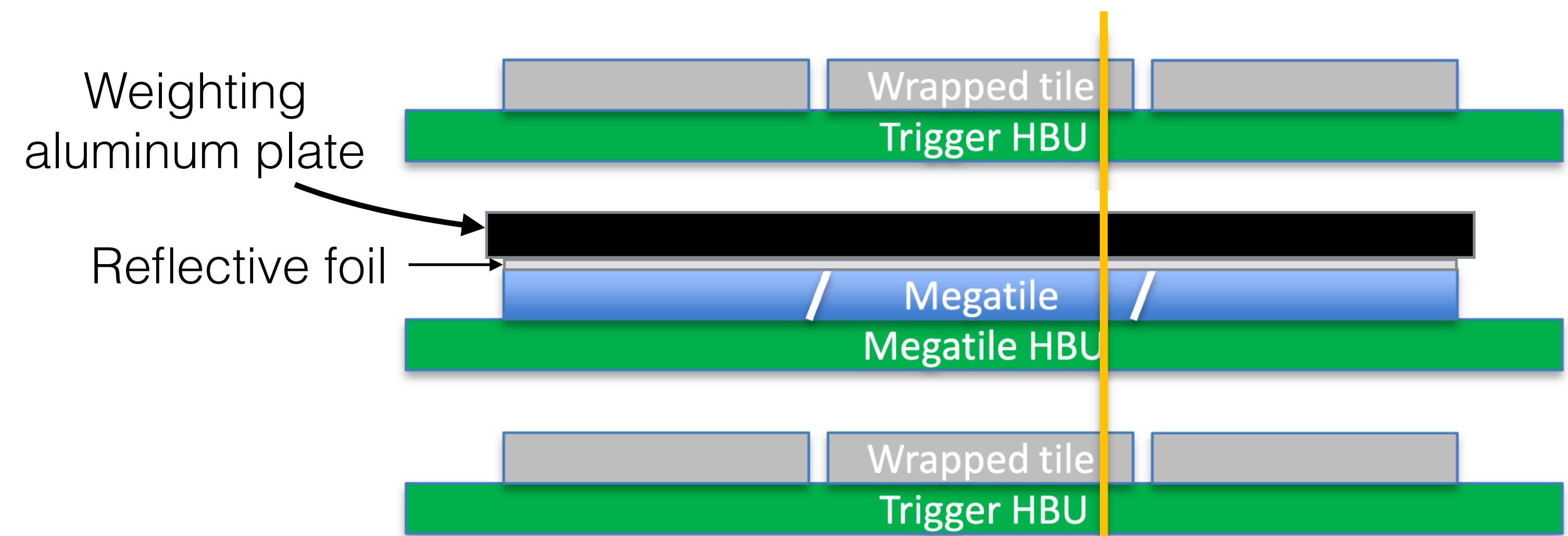


- Cosmics:
  - < ~7.5%, as expected
  - Uniform

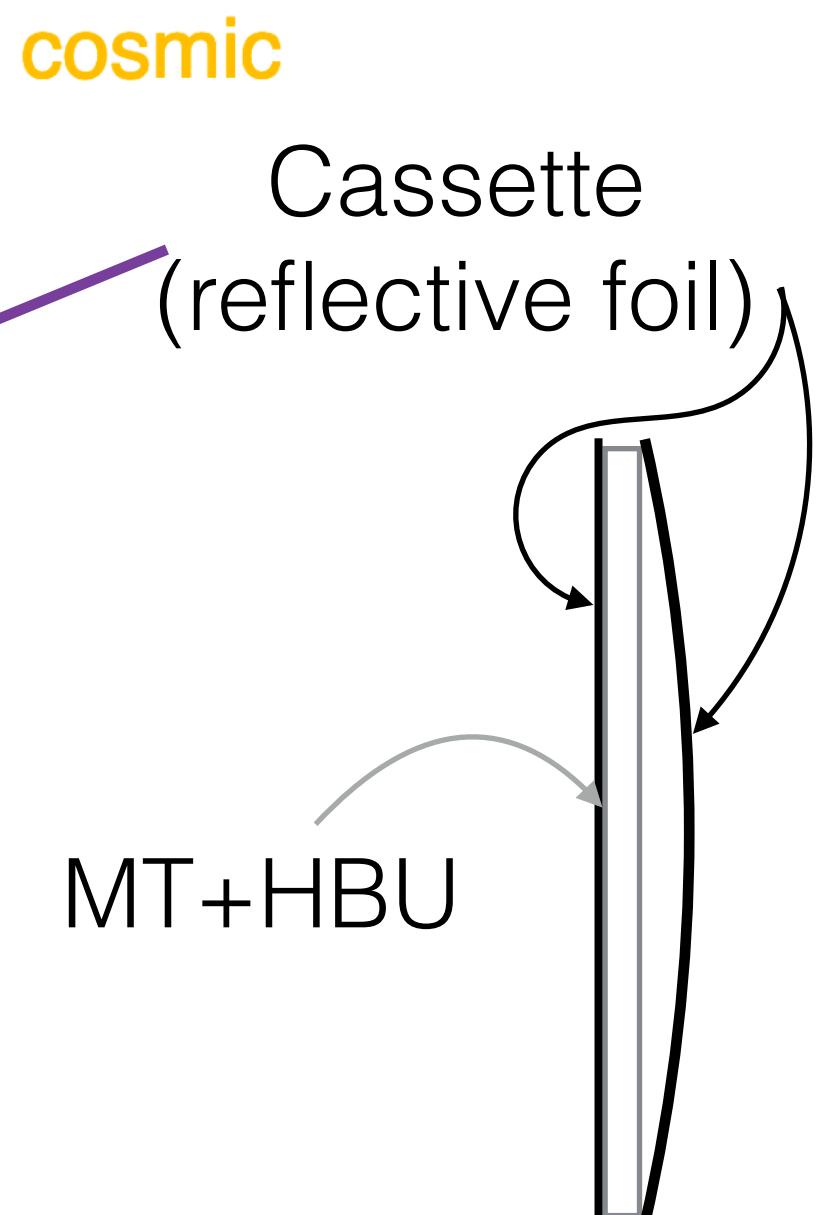
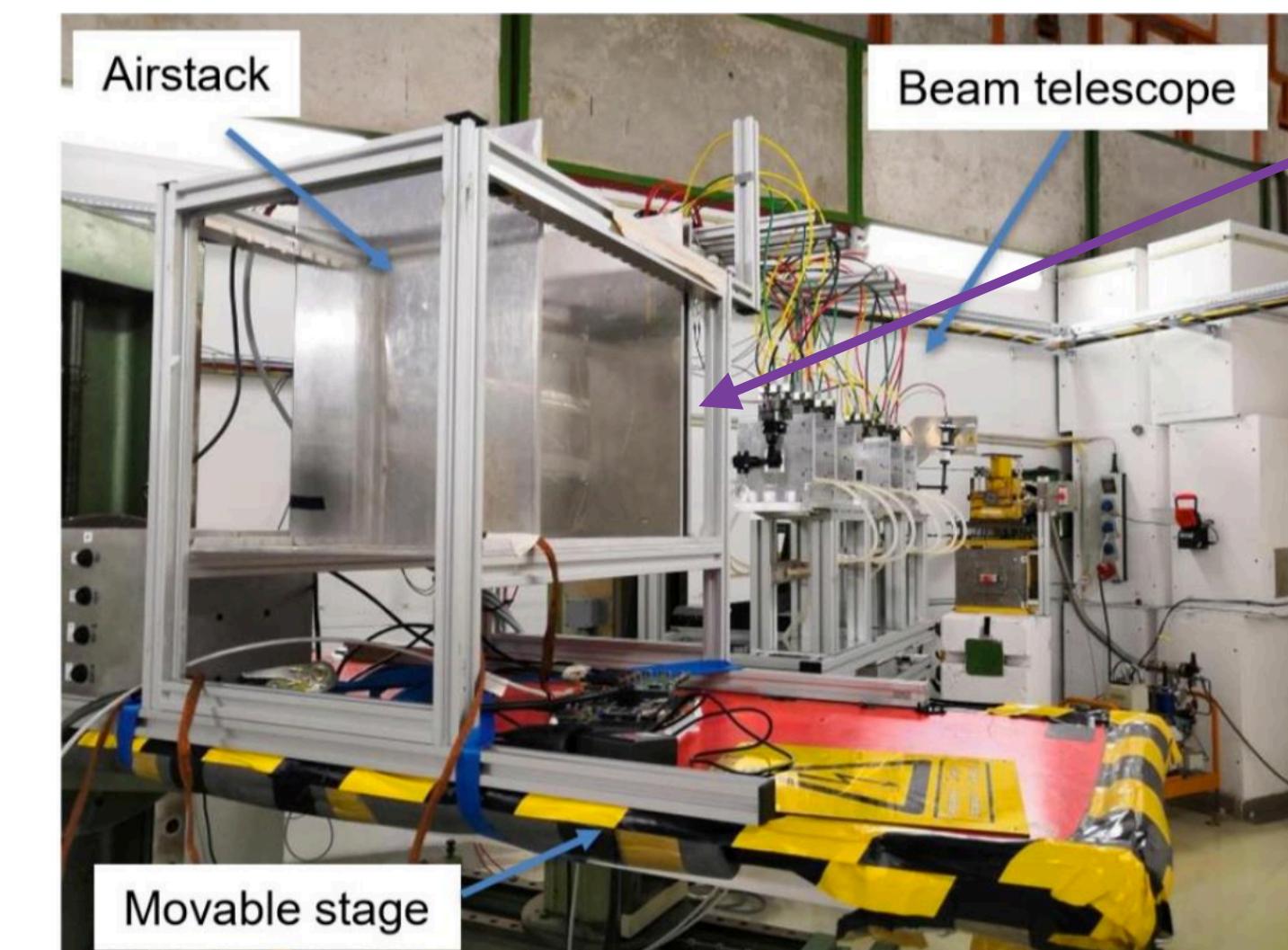
*Here using older prototype,  
better with newer*

- Test beam:
  - Up to 15%
  - Large variations

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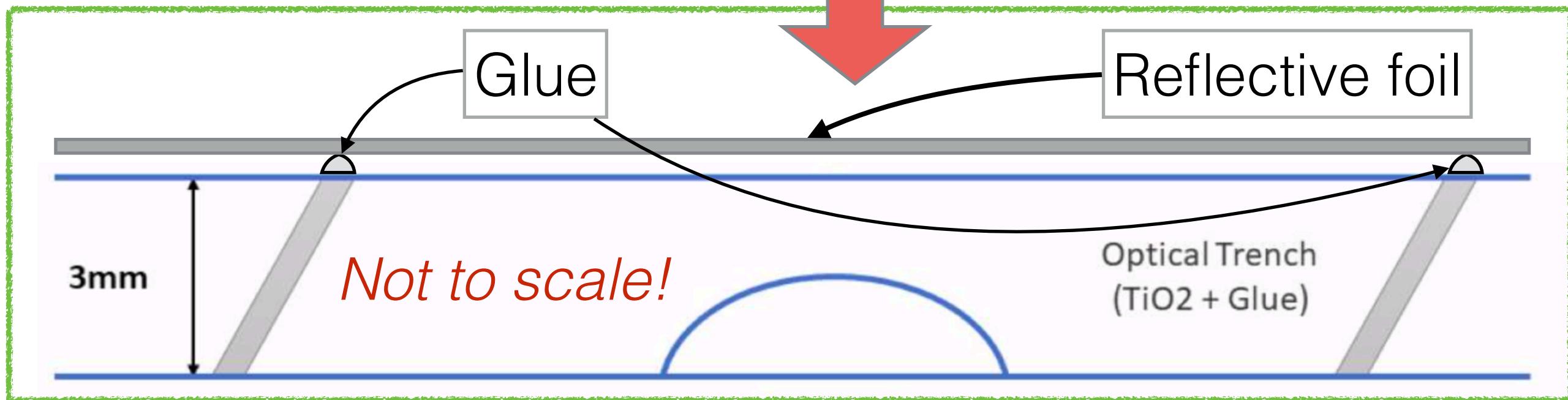
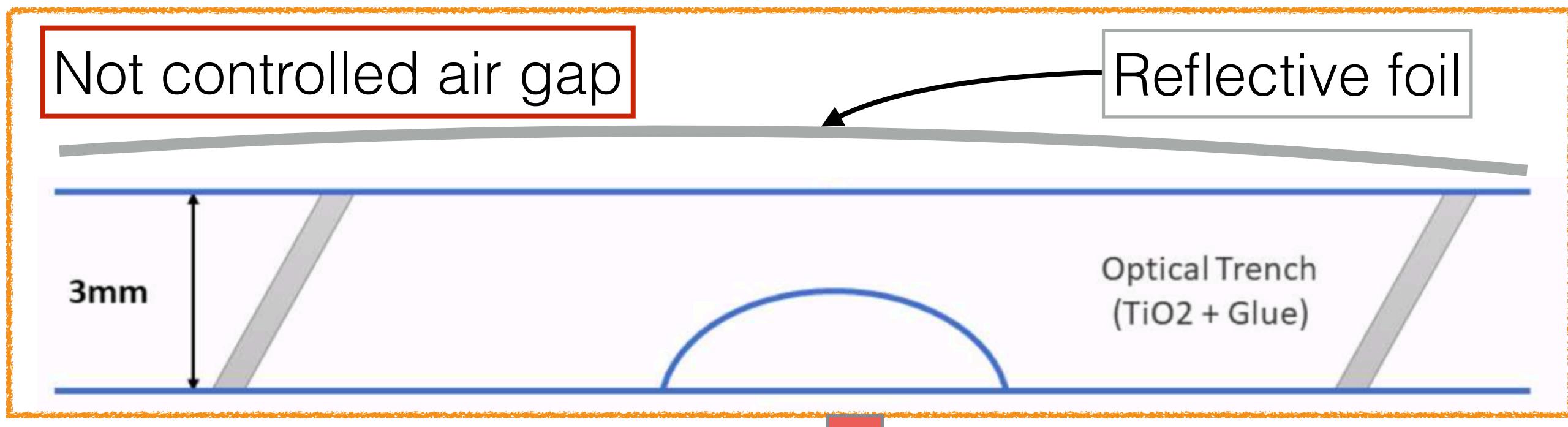
- **Due to air gap:**
  - Cosmics bench setup is vertical.
  - Test beam is horizontal.
- Currently, air gap size is not controlled.



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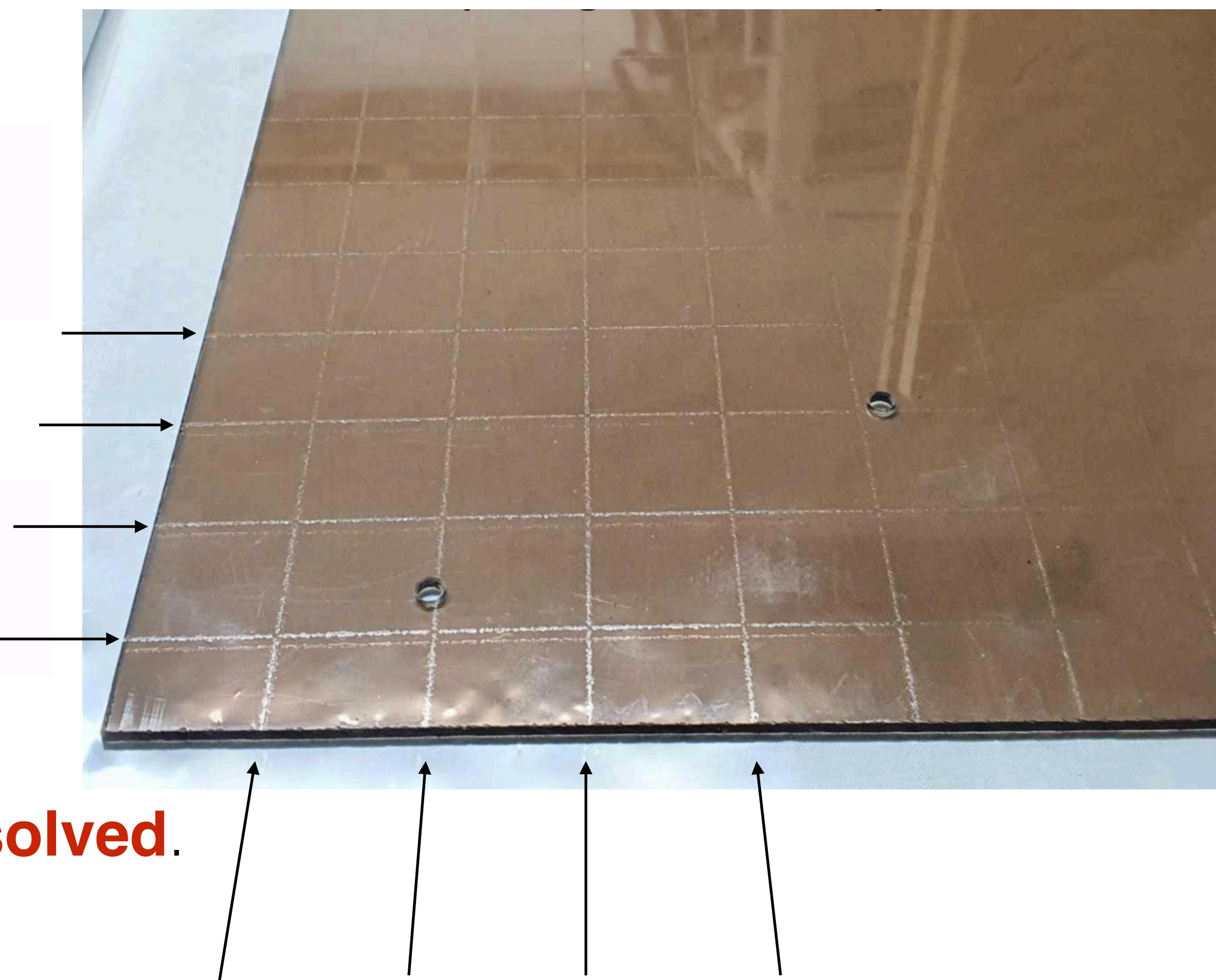
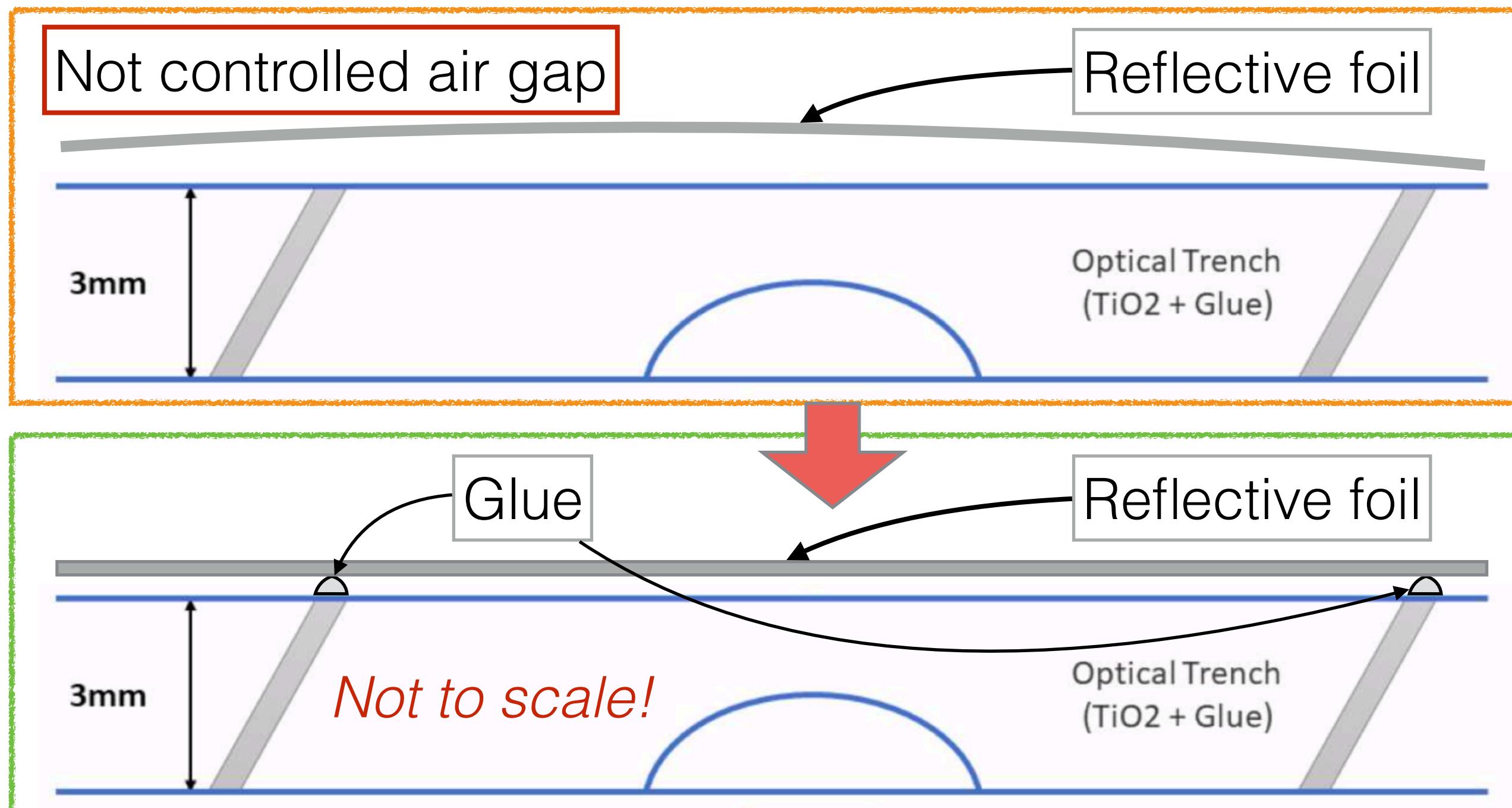
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- **Tested on dummy plexiglas** (safety).
- **Technical issues** being worked out, **almost solved**.
- **Once ready, test in comics bench.**

# Conclusion and future

## Promising concept: improves mass production

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**Expected last two main challenges: very close to solution**

**Light yield in edge cells**

- Gluing reflective foil is not enough.
- Investigating spraying of TiO<sub>2</sub>+glue.
- First results last week, ongoing!

**Air gap**

- Investigating thin glue deposit.
- Technical issues almost solved.

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- Technical issues almost solved.

### The (near) future

- Investigations ongoing at local cosmic test stand using MT5.
- Planned test-beam @DESY in August.
  - Uniformity measurements with new MT6.
  - Edge coating should be ready.
  - Technical gluing issues close to solution.

Reproduce in TB  
what is done @ MPP-Munich

