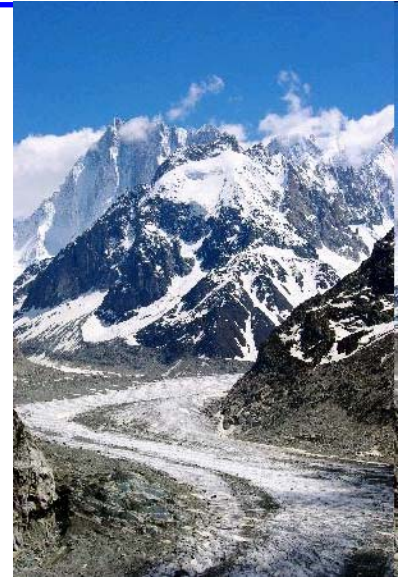


# Upgrading CMS - Plans after Chamonix



LHC planning  
Upgrade Phase I  
Upgrade Phase II  
Next Step : Technical Proposal



# LHC planning



- **Current status**
- LHC upgrade plans
- Overall schedule & shutdowns





## LHC Operations in the next two months

- a) In the next two months the priority for LHC will be to give a sizeable amount of data to the experiments in time for the major summer conferences.
- b) Most of the time will be devoted to stable beams for physics. Periods of MD will be organized to implement the steps in protection needed to cope with the increase of power in the machine.
- c) Goals:
  - a) **Mid May (next week-end):  $10\text{nb}^{-1}$**
  - b) **End of May  $10\text{nb}^{-1}$**
  - c) **End of June  $300\text{nb}^{-1}$**
  - d) **The program will continue in the first two-three weeks of July.**

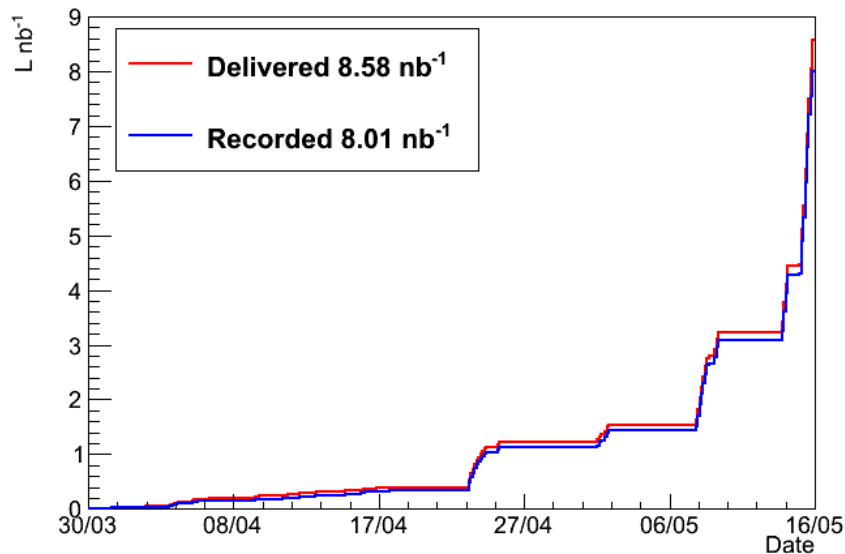
**Longer term, for the bunch trains operations, it has been officially stated that bunches will be separated by 150ns.**



# Current LHC running



CMS: Integrated Luminosity 2010



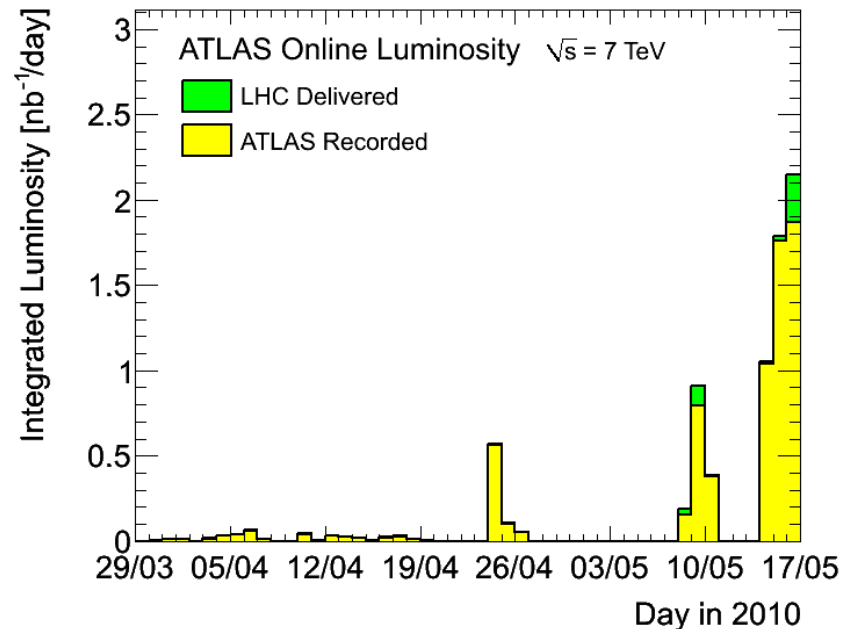
until May 16<sup>th</sup>

8.58 nb<sup>-1</sup> delivered  
8.01 nb<sup>-1</sup> recorded

Last weekend

LHC delivered  $L_{\text{int}} > 2\text{nb}^{-1}$  per day

300 nb<sup>-1</sup> by end of June needs  $\sim 10\text{nb}^{-1}/\text{day}$







# LHC Operations

Several discussions within the machine+ formal meeting yesterday of the 4SPs + Rolf Heuer, Steve Myers, Serigo Bertolucci and M. Ferro-luzzi

After the measurements done on 900 GeV high intensity bunches ( $>1 \times 10^{11}$  p/b **NOMINAL LHC BUNCH INTENSITY**) the strategy to achieve higher luminosity has been defined better.

- a) LHC will move soon towards the nominal single bunch intensity  $1 \times 10^{11}$  p/b and 3.5 TeV per beam (a factor **x100 gain** in single bunch instantaneous luminosity)
- b) A concern on the safety of tertiary collimators in these conditions and with  $\beta^*=2\text{m}$  has been raised
- c) To avoid risks the machine will be running with beams squeezed only to  $\beta^*=5\text{m}$  (a factor **2.5 lost**)
- d) To compensate for this an increased number of bunches is foreseen up to 16 (corresponding to a total power of about 1MJ in the machine).

The timescale for this will be from now up to end of June



# LHC planning



- Current status
- **LHC upgrade plans**
- Overall schedule & shutdowns



# Machine Plans for Upgrades

## “SLHC”type luminosities - issues and solutions

Frank Zimmermann  
CMS Upgrade Week  
29 April 2010



Input from 2001 LHC Upgrade Feasibility Study and from numerous CARE-HHH and EuCARD-AccNet workshops, LMC's, Chamonix2010, CERN MAC, etc.



Special thanks to R. Bailey, C. Bhat, O. Brüning, R. Calaga, H. Damerau, O. Dominguez, L. Evans, S. Fartoukh, R. Garoby, J.-P. Koutchouk, H. Maury Cuna, S. Myers, R. Ostojic, L. Rossi, F. Ruggiero, W. Scandale, G. Sterbini, L. Tavian, T. Taylor, E. Todesco, R. Tomas,...

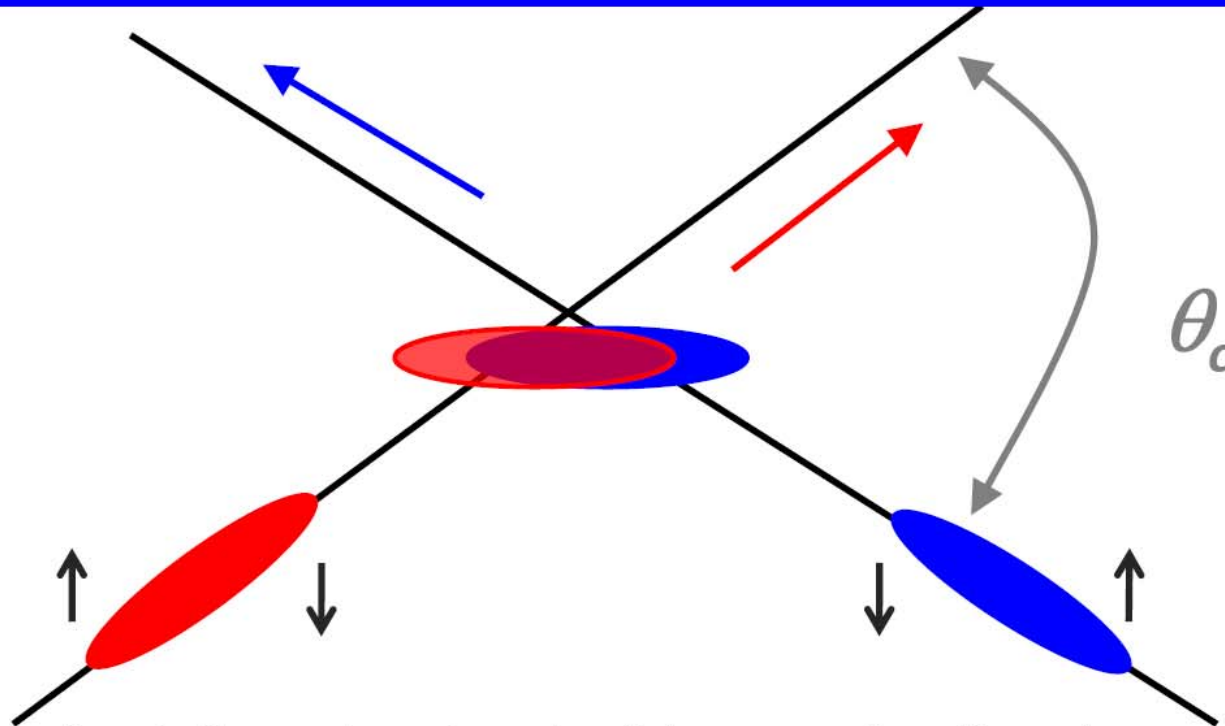


# parameters

- $\beta^*$  - IP beta function
- $\beta_x^*/\beta_y^*$  - ratio of IP beta functions
- $\theta_c$  – (full) crossing angle
- $\varepsilon_N$  – normalized transverse emittance
- $N_b$  – bunch intensity
- $n_b$  – number of bunches ( $\rightarrow s_b$  - bunch spacing)
- longitudinal bunch profile (“flat” vs “Gaussian”)
- number of collision points (IP’s)
- $T_{ta}$  – turn-around time



# crab crossing



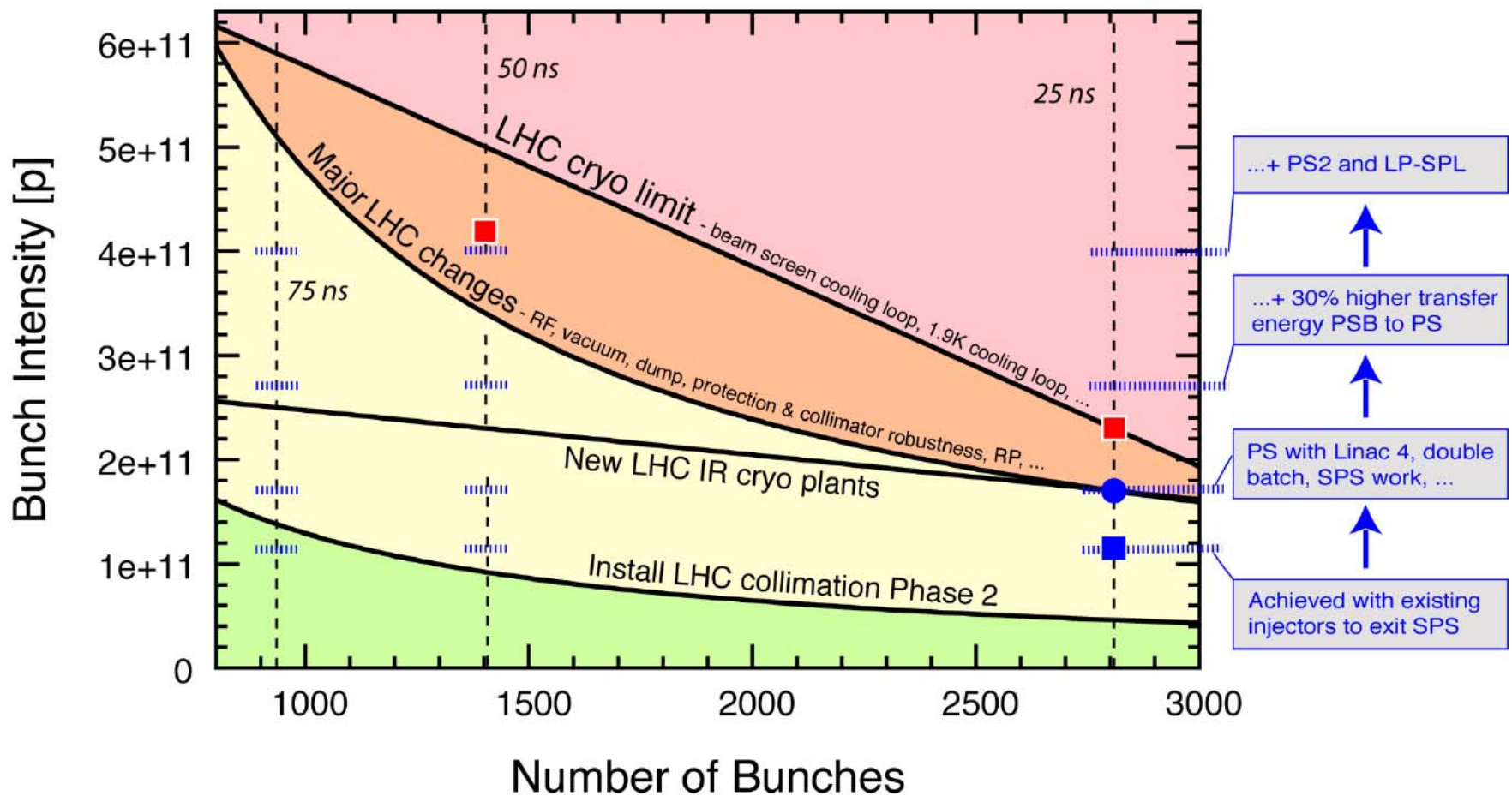
- RF crab cavity deflects head and tail in opposite direction so that collision is effectively “head on” for luminosity and tune shift
- bunch centroids still cross at an angle (easy separation)
- 1<sup>st</sup> proposed in 1988, in operation at KEKB since 2007

**advantages: higher geometric luminosity, easy leveling, potentially higher beam-beam tune shift**



# LHC intensity limits - schematic

Upgrade proposals ■ Ultimate ●  
Nominal ■



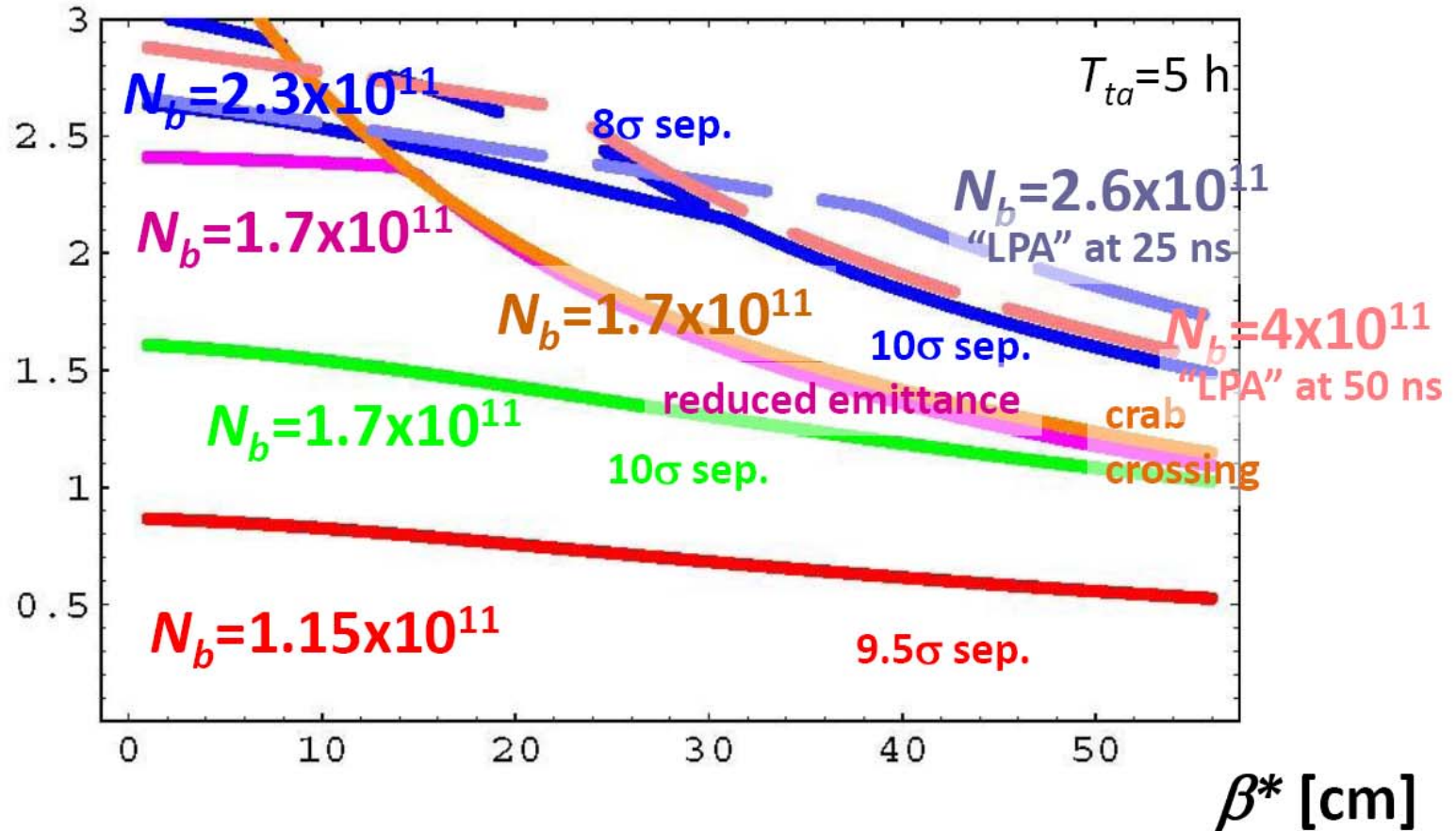
R. Assmann, LMC, 03.02.2010

Note: Some assumptions and conditions apply...



# $\langle L \rangle$ vs. $\beta^*$ - the KEY PLOT

$\langle L \rangle$  [ $10^{34} \text{ cm}^{-2} \text{ s}^{-1}$ ]



beam intensity is much more important than  $\beta^*$ , reducing  $\beta^*$  only helps in the presence of crab cavities



# conclusions

- upgrade scenarios with 25 & 50 ns spacing
- maximum  $N_b \sim 2.3 \times 10^{11}$  at 25 ns,  $\sim 5.0 \times 10^{11}$  at 50 ns
- $T_{ta} - 10 \rightarrow 2$  h: 2x higher  $\langle L \rangle$
- $\beta^*$  : factor 2 reduction  $\rightarrow$  10-20% higher  $\langle L \rangle$
- $N_b$ : factor 2 increase  $\rightarrow$  3 times higher  $\langle L \rangle$ !
- crab crossing: 20-100% higher  $\langle L \rangle$
- luminosity optimization assumes two IPs;  
needs/policy for ALICE & LHCb?
- $\theta_c$  leveling can increase run time by factor 1.5-3,  
& reduce pile up, at  $\sim$  constant  $\langle L \rangle$
- annual luminosities of 150-300 fb $^{-1}$
- put emphasis on  $N_b$  (!!),  $T_{ta}$  (!) and crab crossing



# LHC planning



- Current status
- LHC upgrade plans towards sLHC
- **Overall schedule & shutdowns**



# upgrade time lines

- **collimation** upgrade 2013-2015
- parallel R&D on Nb-Ti and Nb<sub>3</sub>Sn **IR quadrupoles**  
technology choice by 2014
- parallel R&D on compact and global **crab cavities**  
choice by 2014
- **LINAC4** connection 2014-15
- **injector** upgrades & consolidation (PSB, PS, SPS)  
completed by ~2015
- production & installation of **new IRs** ~2018-22
- production & installation of **crab cavities** ~2018-22





## LHC Long Term Plan

Meeting with CERN Directorate+ 4 Spokespersons and Technical Coordinators+ all LHC Directors. Tuesday May 11.

**Scope:** collect the needs for the various components of the machine (Linac, Booster, SPS, PS, etc) and of the experiment to build a coherent schedule for LHC running/major shutdown in the next 10+ years.

**Goal:** produce a common document to be presented/approved at the next Council in June.

Very important to us for launching the Upgrade Project.

**Preliminary conclusions:**

**1-st major shutdown:** 2012 (14-15 months): to get to 13-14TeV

**3-rd major shutdown:** 2020 (>1year): Ni-Sn triplets to get to >200fb-1/year

**2-nd major shutdown** (to get to >70 fb-1/year) to be better defined:

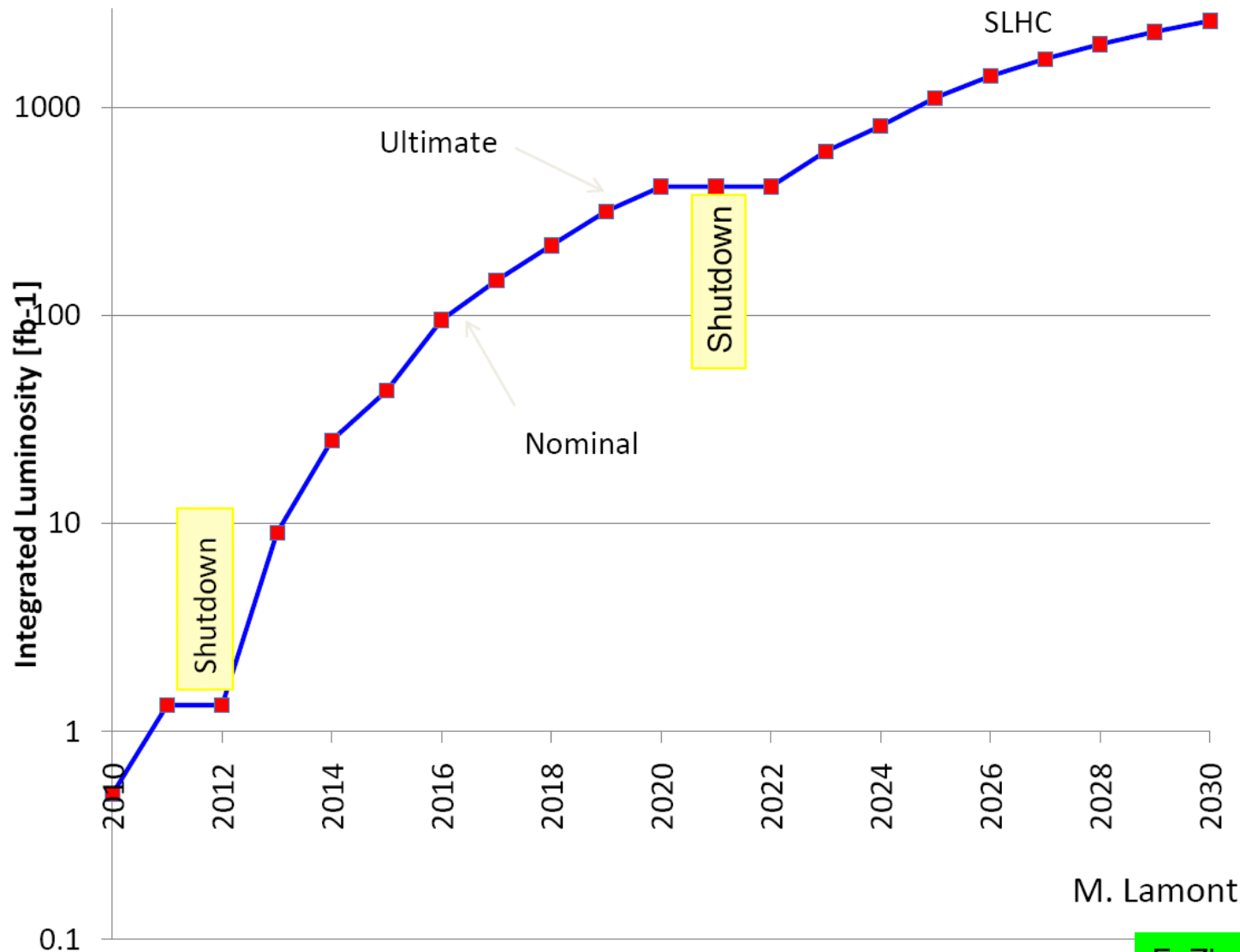
Linac 4 would like to have it in 2015 (and CMS will be happy)

Atlas is strongly pushing to have it not before mid 2016.

A common solution will be found in the next couple of weeks.



# possible luminosity evolution → 2030



M. Lamont





# Phase I

( $L \leq 2 \times 10^{34}$ , until  $\sim 2020$ )

- Definition & time line
- 1<sup>st</sup> shutdown ( $\sim 2012$ )
- 2<sup>nd</sup> shutdown (? 2015/2016)





# Phase I

## Definition and Timeline

What is Phase 1 of the Upgrade?

All upgrades until the big shutdown (~2020) which will increase the LHC luminosity beyond 100 fb<sup>-1</sup>/year.

“Their motivation may be based on required performance for higher luminosity, better physics performance, better reliability of operation” (J. Nash, CMS upgrades, Apr 26<sup>th</sup>)

Detectors should be able to operate at  $L_{\text{peak}} = 2 \times 10^{34}$  and up to a  $L_{\text{int}} \sim 700 \text{fb}^{-1}$

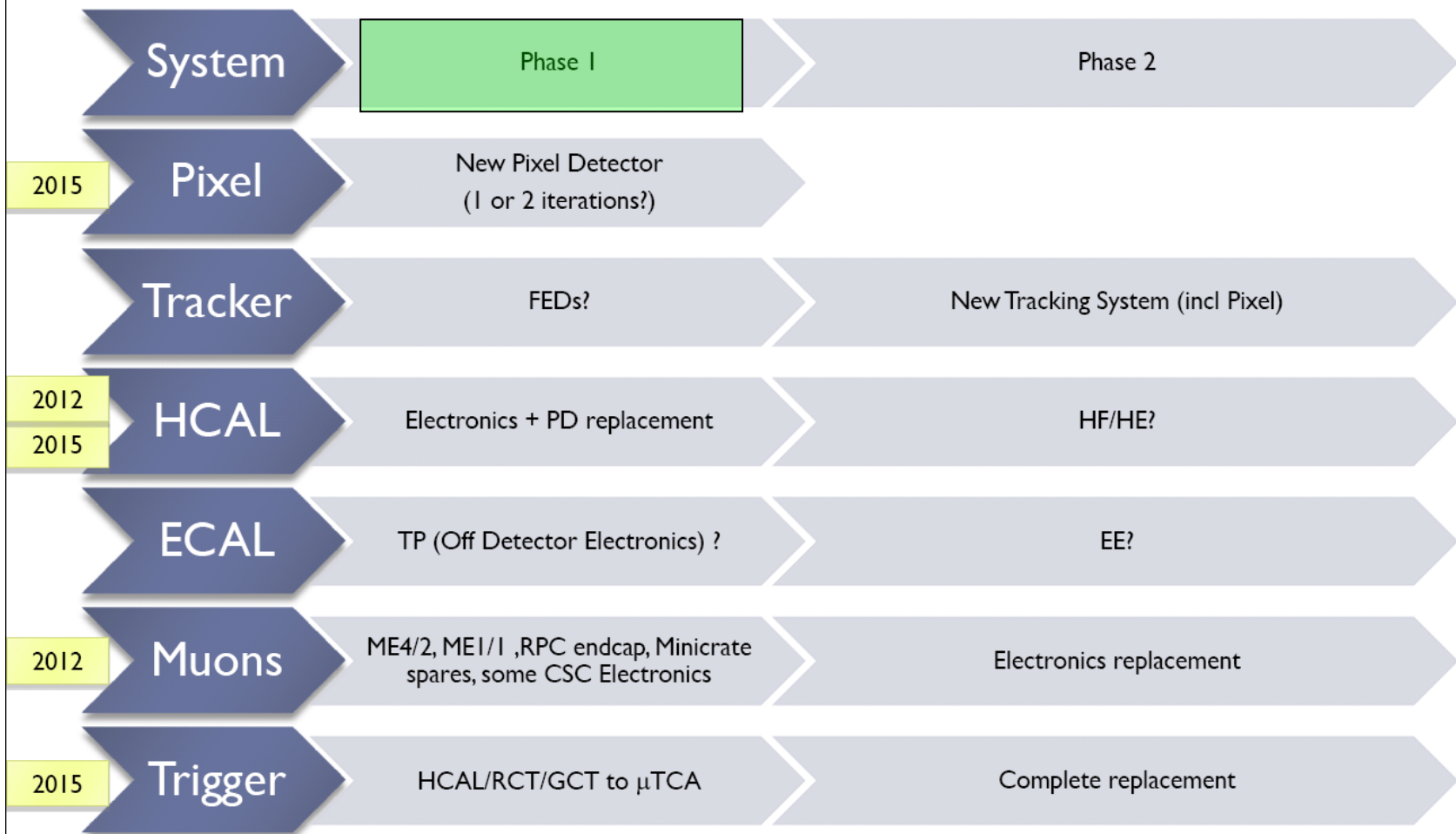
2 mayor shutdowns :

~ 2012, (14-15 months duration)

? 2015/2016 (still to be defined)



# Upgrade Scope







# Upgrades in 1<sup>st</sup> shutdown (2012)

## Beampipe

may install new central beam pipe (25mm radius)  
if at all install before new pixel (bake-out issues)

## HCAL

HO ring 1&2 : replace HPDs with SiPM  
new photomultipliers for HF  
new BE electronics test ( $\mu$ TCA in parallel to VME)

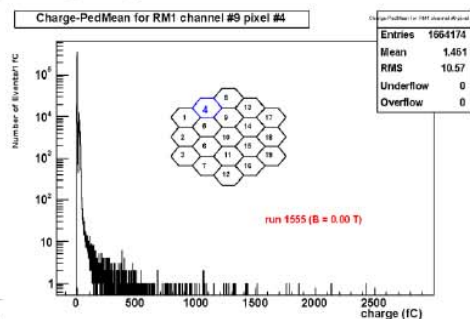
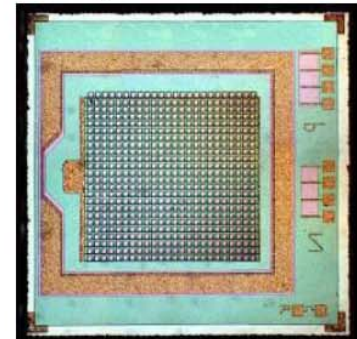
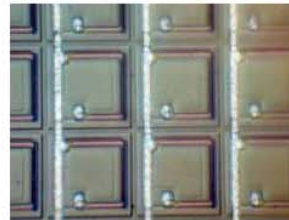
## MUON

ME4/2 new RPCs & maybe CSCs (likely 2<sup>nd</sup> shutdown)  
Test of new ME1/1 front end electronics ?

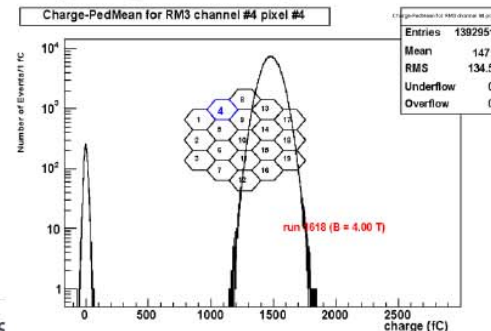


# New Photodetectors for Hadronic Calorimeter- SiPMs

- ▶ Array of avalanche photo diodes (“digital” photon detection)
  - ▶ Array can be 0.5x0.5 up to 5.0x5.0 mm<sup>2</sup>
  - ▶ Pixel size can be 10 up to 100μ
- ▶ All APDs connect to a single output
  - ▶ Signal = sum of all cells
- ▶ Advantages over HPDs:
  - ▶ 28% QE (x2 higher) and 10<sup>6</sup> gain (x500 higher)
  - ▶ More light (40 pe/GeV), less photostatistics broadening
  - ▶ Very high gain can be used to give timing shaping/filtering



HPD



SiPM

For 2012 :  
SiPM in  
HO ring 1 & 2



# Upgrades in 2<sup>nd</sup> shutdown (2015/2016?)



## HCAL

SiPM for HB/HE, new FE and BE electronics (no VME)

## MUON

ME4/2 compete with CSC (if not done before)

ME1/1 new CSC front end electronics

## Trigger

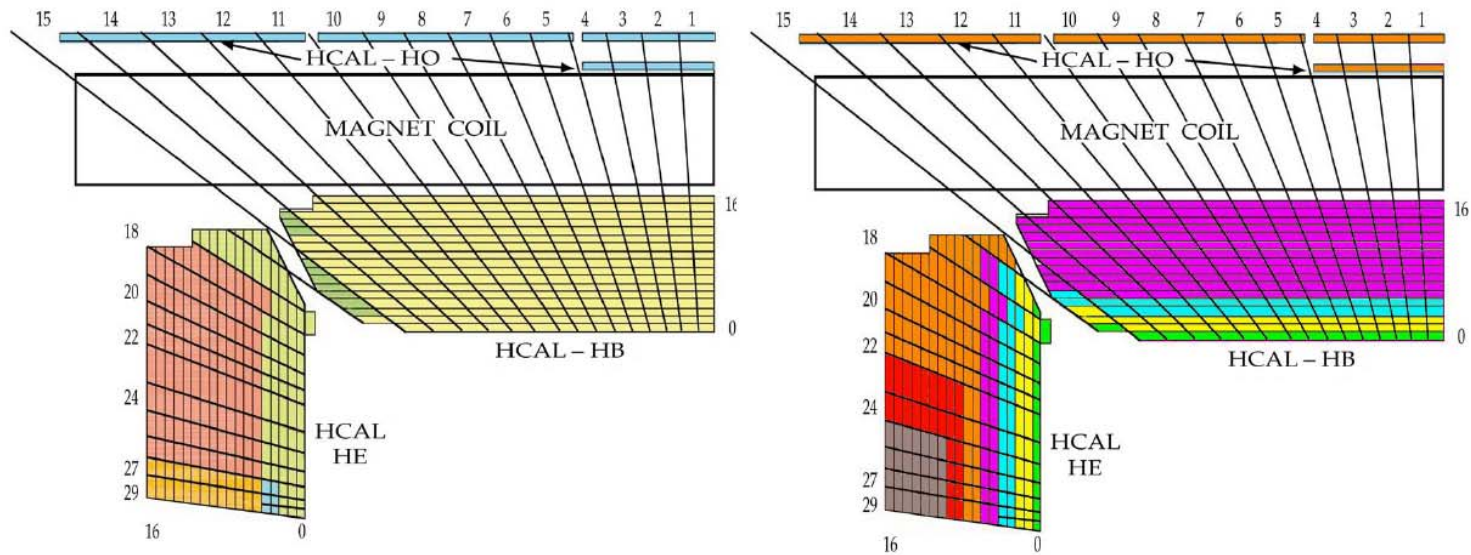
new technology ( $\mu$ TCA?)

## Pixel

4-layer BPIX, 3 disk FPIX, less material, less dead time



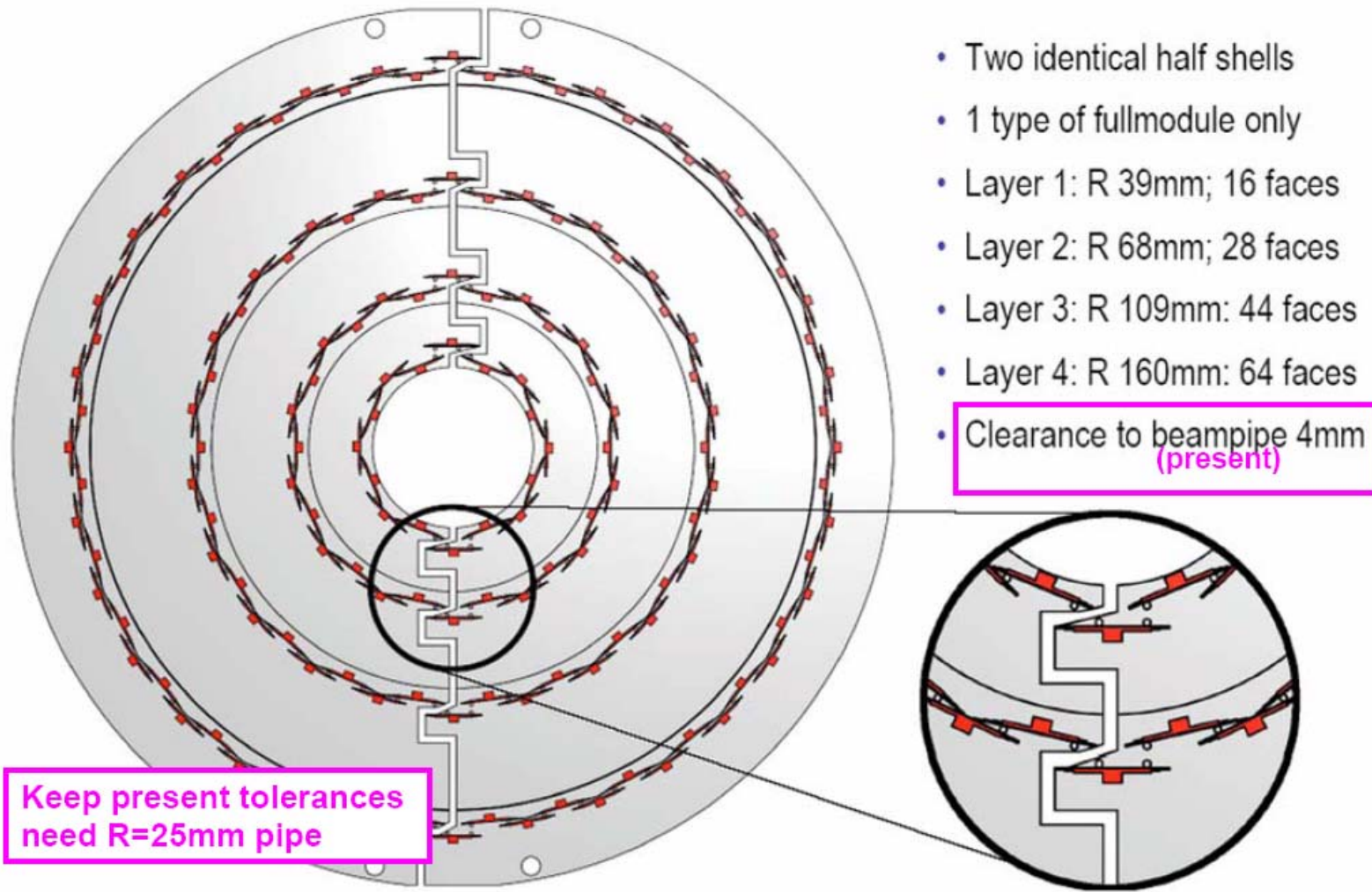
# New Photodetectors allow finer segmentation of readout in depth





# BPIX Upgrade Baseline (2015)

→ 1216 modules  
(1.6 x present BPIX)

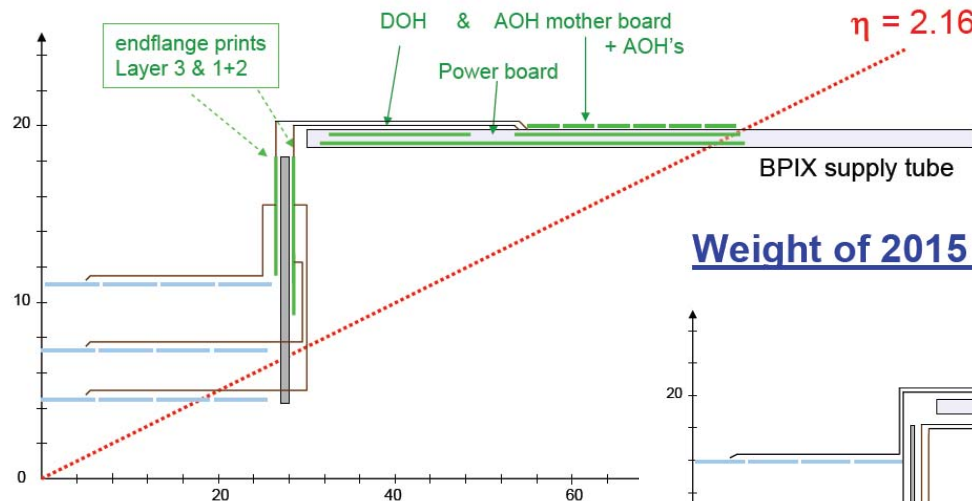




# BPIX upgrade - material



## Weight of 2008 Pixel System with Supply Tube



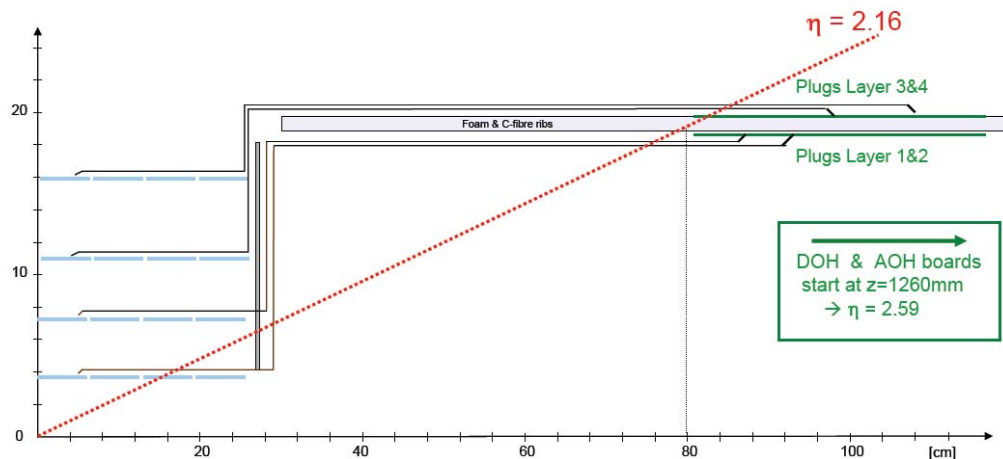
**Total weight of 2008 BPIX within  $\eta < 2.16$  : 16.9 kg**

2 Barrels & 4 Supply Tube Sections & Fluid & Cables

**16.9 kg -> 6.5 kg**

current vs phase I

## Weight of 2015 Phase 1 Pixel System (4 layers)



**Total weight of 2014 4 Layer BPIX within  $\eta < 2.16$  : 6454 g ~ 6.5 Kg**

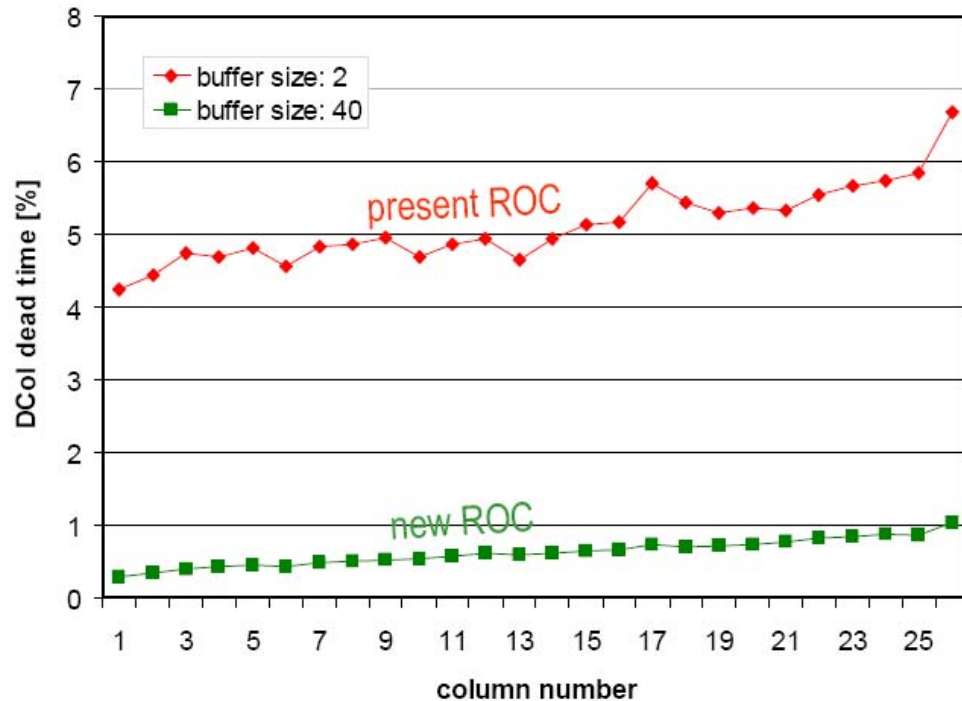
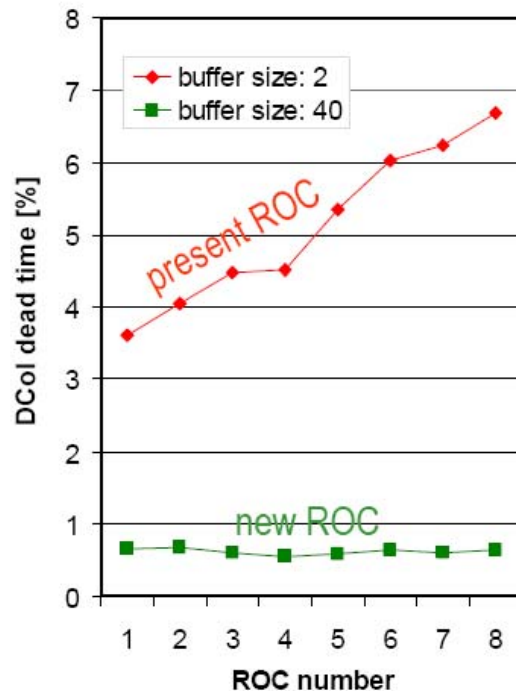
2 Barrels & 4 Supply Tube Sections & CO<sub>2</sub> & Cables

**Ratio (3 Layers 2008 / 4 layers 2015) ~ 2.62**

Weight of TIB/TID  
~ 430 Kg



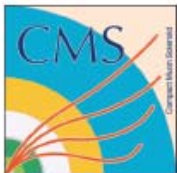
# DCol Data Buffer Waiting Time



- Data verified by trigger and ready for readout
- DCol data acquisition blocked
- Waiting for readout
- Trigger latency not included (no dead time)
- No direct translation to inefficiency values

Clock cycles            500'000  
 Readout buffer size: 2 & 40  
 L1 trigger rate:        100 kHz  
 Luminosity:             $2 \cdot 10^{34} \text{ cm}^{-2}\text{s}^{-1}$





# From Feb 11 Status Report:

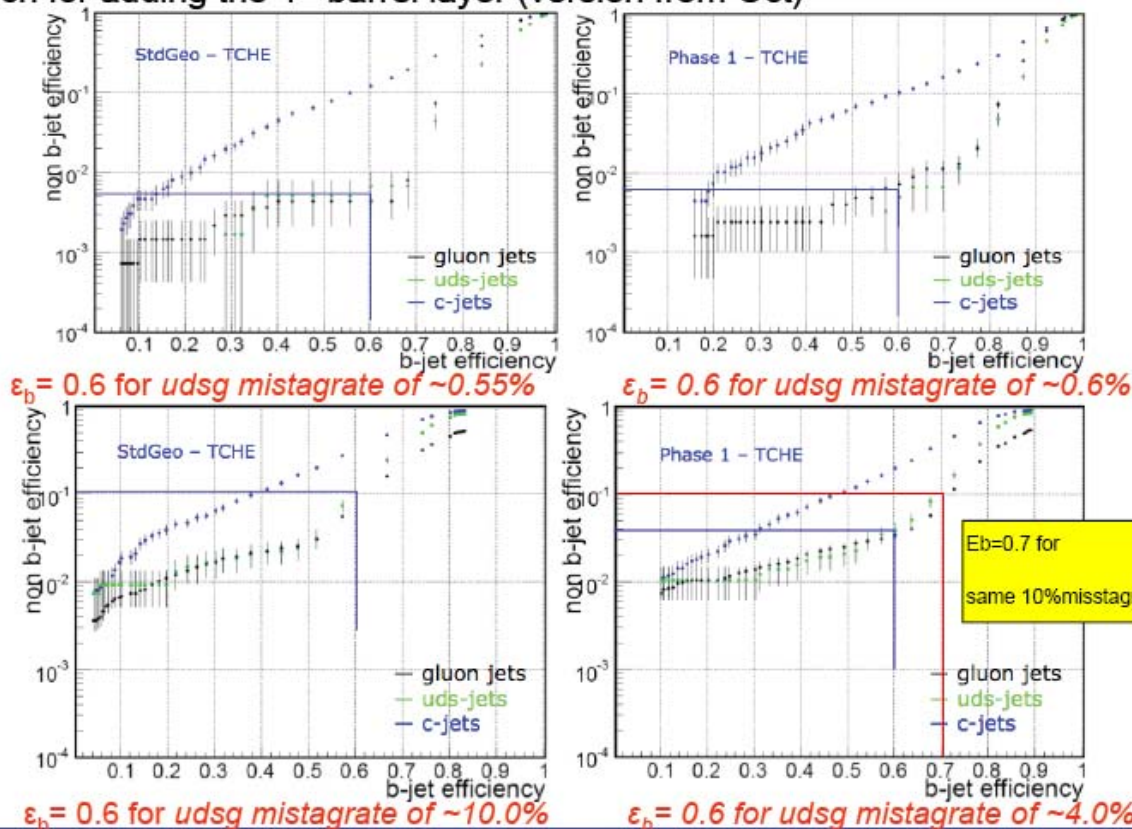


## ■ b-tagging Performance

- Using Phase1 geometry using realistic Phase1 disks with problems in negative eta and the quick approach for adding the 4<sup>th</sup> barrel layer (version from Oct)

- Using 50 –120 GeV jets
- Fastsim using CMSSW\_2\_2\_6
- Track Counting High Efficiency algorithm

Pile-up 0,  
restricted to  $|\eta| < 1.4$



Pile-up 100,  
restricted to  $|\eta| < 1.4$

John Ellison &  
Ferdinando  
Giordano





# A lot more activities for Phase I



## **Pixel Upgrade Phase I - 32-1-A24 (14:00-18:00)**

- Conveners: Horisberger, Roland

| time  | title  | presenter                 |
|-------|--|---------------------------|
| 14:00 | Introduction & News  | HORISBERGER, Roland       |
| 14:15 | Observed Pixel Rates from 7TeV Data and Implications for the Pixel Upgrade       | KOTLINSKI, Danek          |
| 14:30 | Design Status of Readout Buffered Digital Pixel ROC (PSI46dig)                   | MEIER, Beat               |
| 15:00 | Design & Construction of a Ultra Low Mass Suppltube for the 4 Layer BPIX Upgrade | STREULI, Silvan Bjoern    |
| 15:20 | Power & Cooling: Design Status for BPIX  | BERTL, Wilhelm            |
| 15:40 | Coffee Break   |                           |
| 15:55 | Status of mechanical design  | KWAN, Simon               |
| 16:15 | FPIX cooling system studies  | HOWELL, Joseph            |
| 16:35 | Design Modifications for the TBM with Digital Readout                            | BARTZ, Edward             |
| 16:55 | FPIX Read Out System   | LOS, Sergey               |
| 17:15 | Simulation of the 4 Layer Pixel Upgrade System                                   | CHEUNG, Harry             |
| 17:35 | Pixel CO2 Cooling R at CERN  | MARQUES PINHO NOITE, Joao |





# Phase II

## Definition and time lines

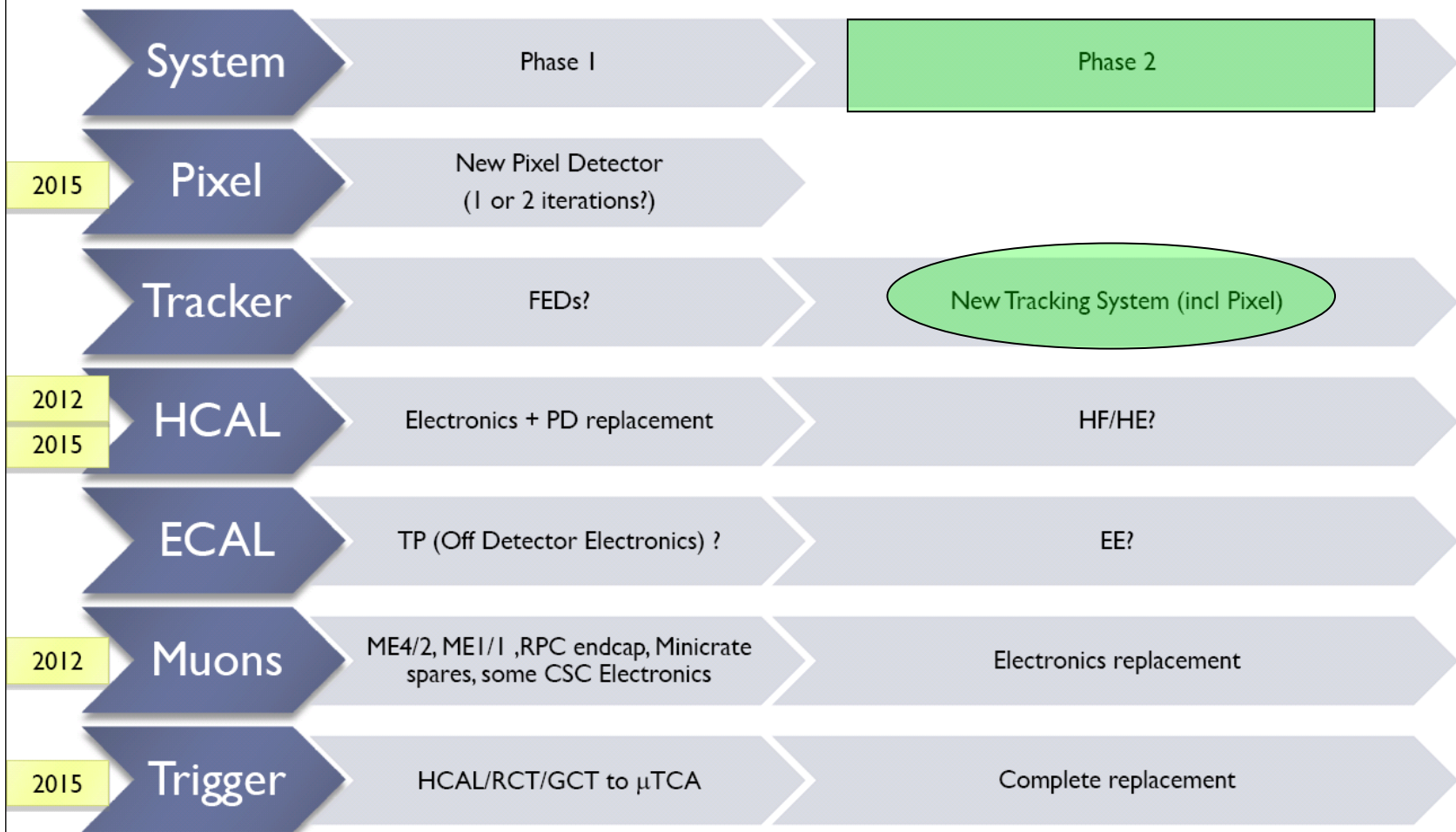
all upgrades during/after the big shutdown ( $\sim 2020$ )

detectors should be able to operate at  $L_{\text{peak}} = 5 \times 10^{34}$   
and up to a  $L_{\text{int}} \sim 3000 \text{fb}^{-1}$  ( $\sim 300 \text{fb}^{-1}$  per year)

or easy to be replaced



# Upgrade Scope





# Two comments: schedule and pile-up

- ◎ The new time frame for a full tracker Upgrade is 2020÷2022. What are the consequences?
  - The project now looks feasible
    - For the present Tracker in 2000 we had:
      - ASICS developed
      - Links developed
      - Electronics architecture fully defined
      - Started design of hybrids, interconnection electronics, finalize mechanics, etc...
    - Installed the tracker in 2007
    - We will not go much faster (If anything, will need even more strict quality control and longer commissioning)
  - We have a 1÷2 years to keep exploring technologies, then define the system
  - Aim at having basic blocks in hand by 2013÷2015 (at latest)
- ◎ A possible ultimate scenario mentioned in Chamonix was  $5 \times 10^{34}$  @ 40 MHz (with luminosity leveling) corresponding to 100 mb / BX
  - $5 \times 10^{34}$  is a “success-oriented” figure, but the 20 MHz option is not dead!
  - Keep 100 mb/BX as reference (and add some safety margin)



# Schedule of the session

Overview of sensors R&D

Frank HARTMANN

Status of the LePix project

Walter SNOEYS

CBC status and perspectives

Mark RAYMOND

Plan for development of a pixellated Pt module

Alessandro MARCHIORO

Development of a strip Pt module

Alberto MESSINEO

Development of 3d electronics

Ronald LIPTON

GBT and optical link

Jan TROSKA

Modelling of Outer Layers

Hans POSTEMA

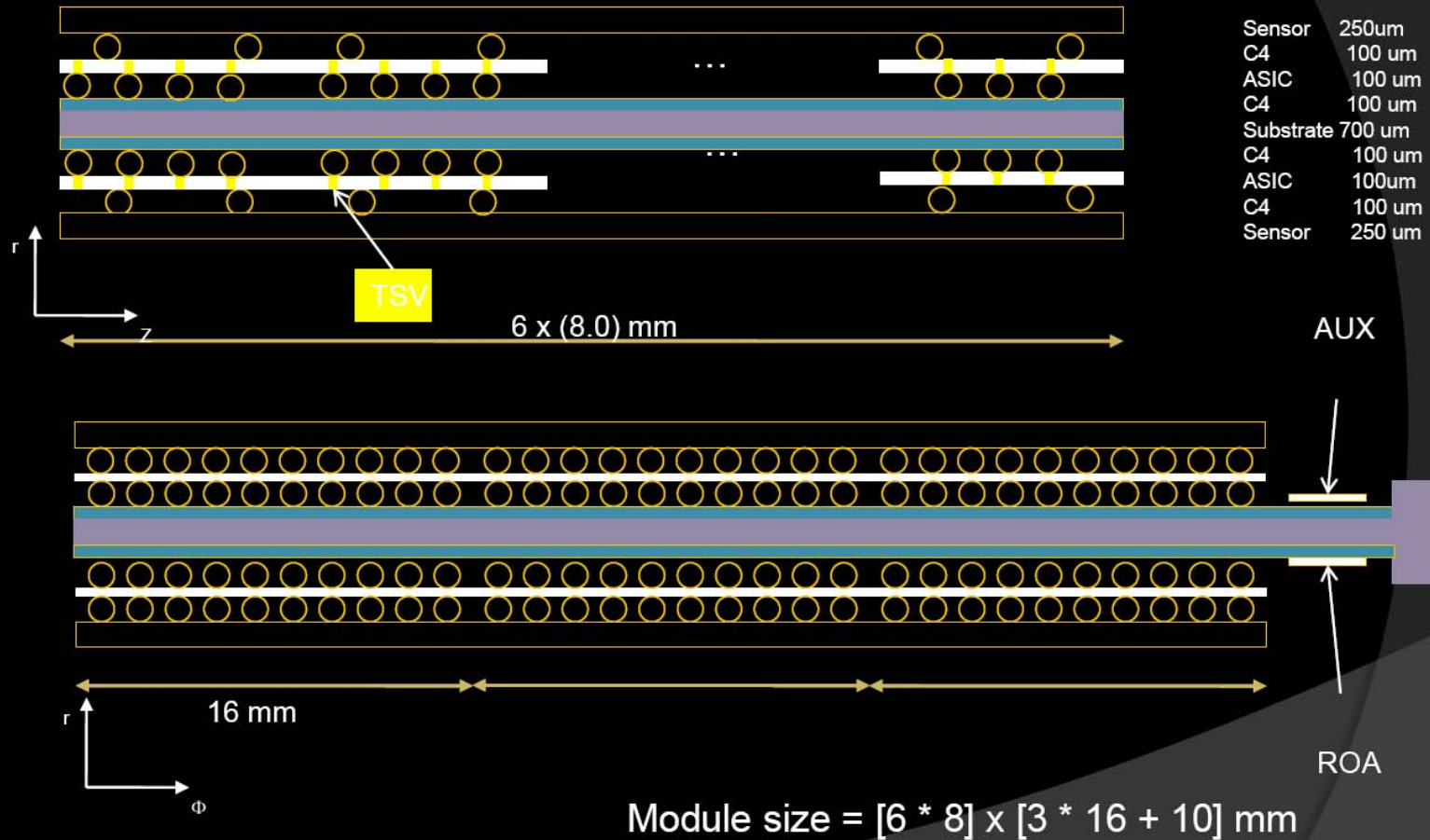
Overview of layout studies

Duccio ABBANEO



# Option 2: TSV & BB

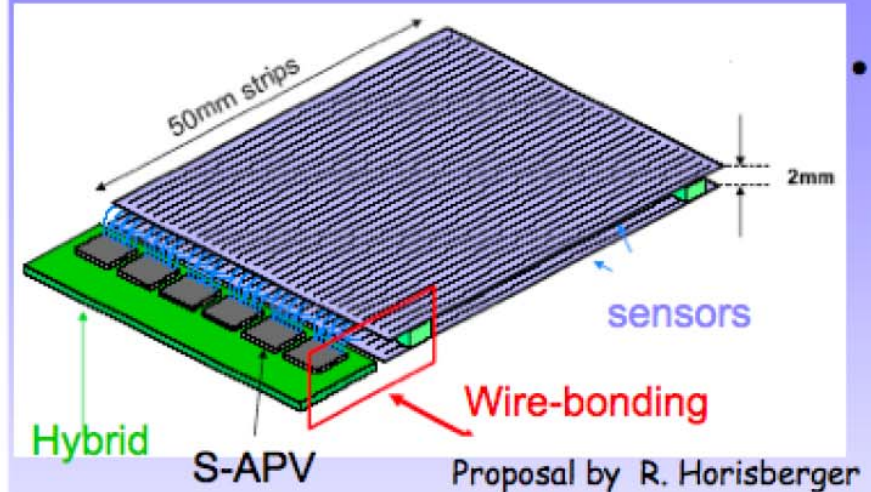
(pixellated pt module)



A. Marchioro



# Development of a strip Pt module



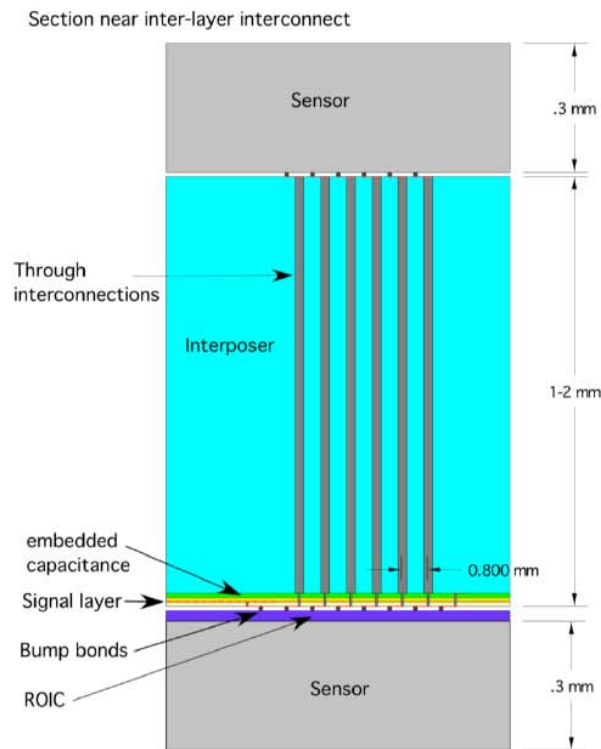
- Performance measured on data from TOB stereo modules
  - Using tracking info to account for stereo angle
- Prototypes built using rejected TIB sensors (two versions)
- Measured on telescope
- First validation of the concept on real data!

A. Messineo



# 3D Trigger module R&D status

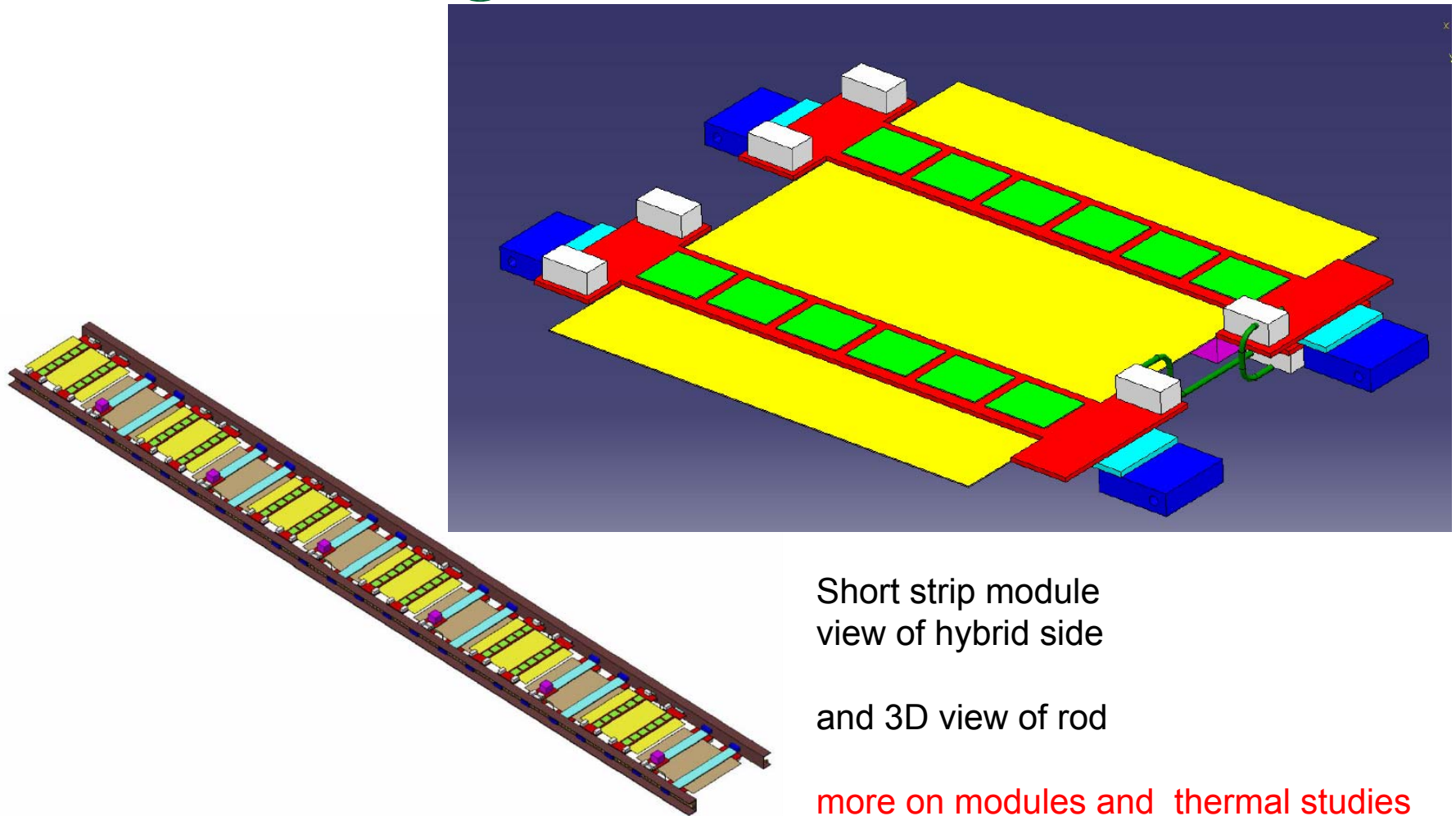
- Development of trigger module based on emerging 3D technology
- Electronics only on one side with analogue paths through interposer
- Demonstration of 3D chip
- Sensor integration
- Development of interposer
- Demonstration of bump-bonding
- Reliable/affordable production of large area devices
- Functionality, data volume and power consumption



R. Lipton



# 3D modeling of outer tracker



Short strip module  
view of hybrid side

and 3D view of rod

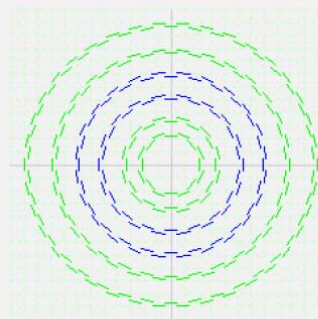
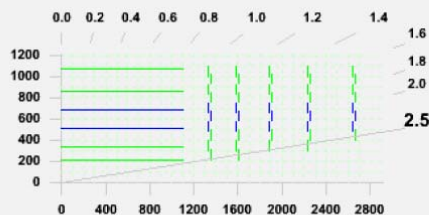
more on modules and thermal studies  
in next session : A. Mussgiller, J. Olzem



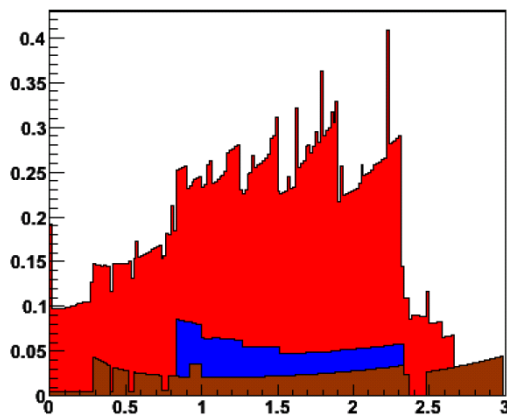
# The layout tool – model a full tracker



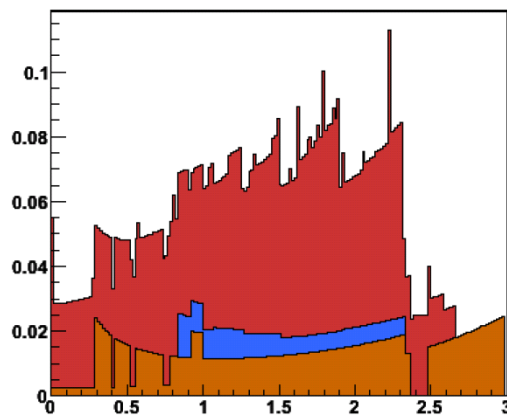
Endcap with rectangular detectors  
Two stereo layers in the middle



Radiation Length by Category



Interaction Length by Category



Average radiation length in tracking volume ( $\eta = [0, 2.4]$ ): 0.213  
Average interaction length in tracking volume ( $\eta = [0, 2.4]$ ): 0.062



# Next Step : Technical Proposal



## Schedule and Scope

- After discussion, Guido would like to have a draft document at the end of June with a final document at the end of the summer (September)
- Scope should be all improvements and upgrades required to maintain/increase the physics potential of the experiment”
  - This includes efforts to
    - cope with aging and luminosity increases
    - Improve efficiency where possible based on operational experience
    - Make the experiment more robust, more efficient, more reliable and easier to maintain
- **We may “project” more than one document out of the parent document**



# Technical Proposal Scope

---

- ▶ Phase I is the main thrust of this document
- ▶ Some mention of the parameters of Phase II
- ▶ Main sections
  - ▶ Upgrade scenarios overview
  - ▶ A Physics performance section
    - ▶ How we improve the physics reach of CMS during phase I with each of the upgrades
  - ▶ Detector Sections
    - ▶ Pixel
    - ▶ HCAL
    - ▶ Muons
    - ▶ Trigger



# Summary



- Technical Proposal
  - Main focus are phase I upgrades
  - But need to give/check input on parameters for phase II
- Phase II : Tracker R&D
  - 1-2 years for exploring technologies
  - Define basic blocks by ~2014
- Need to crosscheck CEC activities accordingly
  - Today : modules, service, simulations, test beam
  - Tomorrow : Sensors



# Thank You !



## Questions ?



# Backup





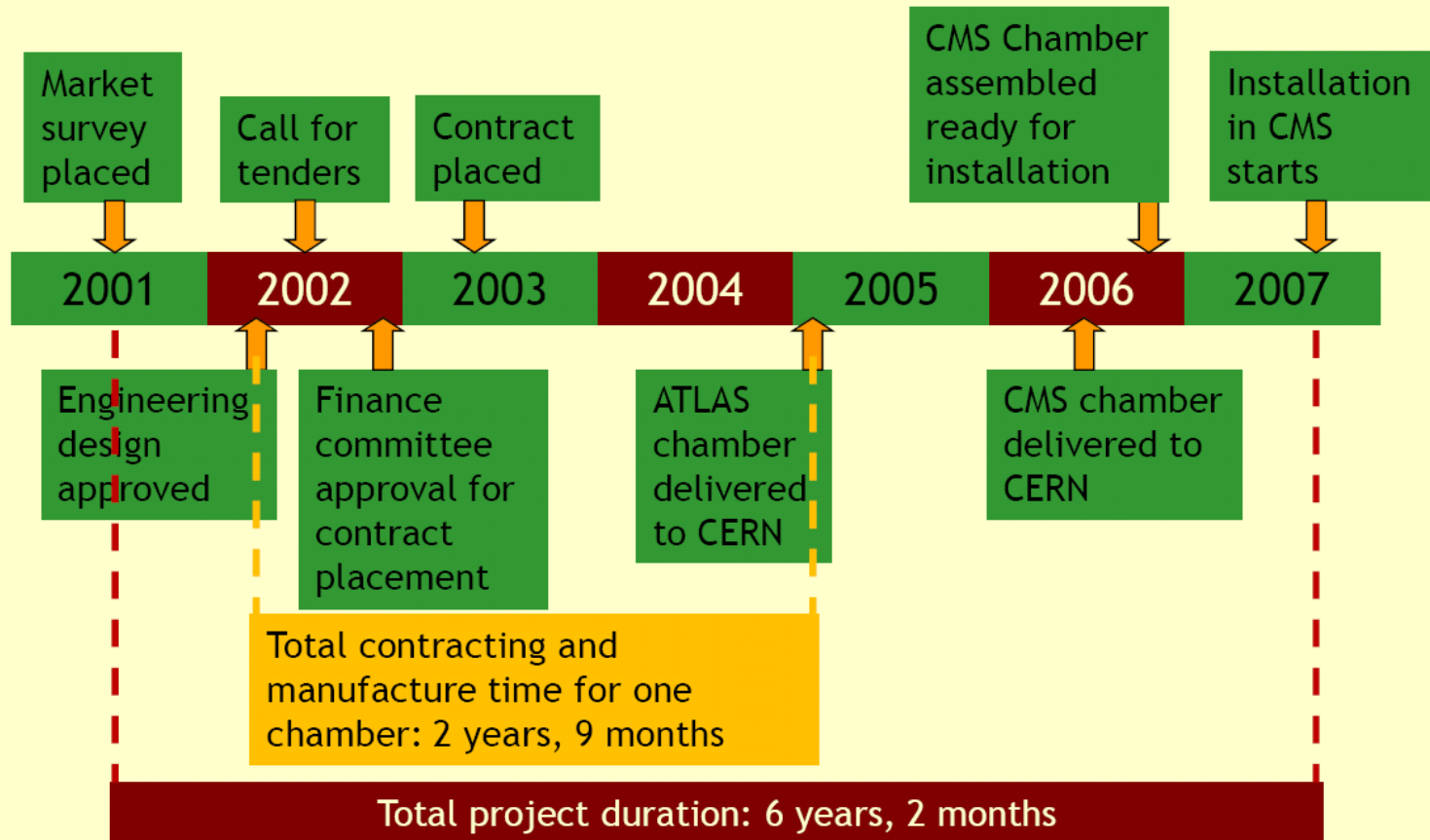
# constraints

- **total beam-beam tune shift  $\leq 0.01$** 
  - SPS p-pbar experience
- long-range beam-beam  $\rightarrow$  **crossing angle  $\geq 9\sigma$**
- **arc cooling capacity**
  - global & local limitations, cooling shares with IR
  - heat load from SR, image currents, & e-cloud
- IR layout & optics  $\rightarrow \beta^*$
- **event pile up** in the detectors ( $\leq 300$ ,  $\leq 200$ ?)
- **luminosity lifetime** ( $\geq 2\text{h}$ ?  $\geq 5\text{h}$ ?)



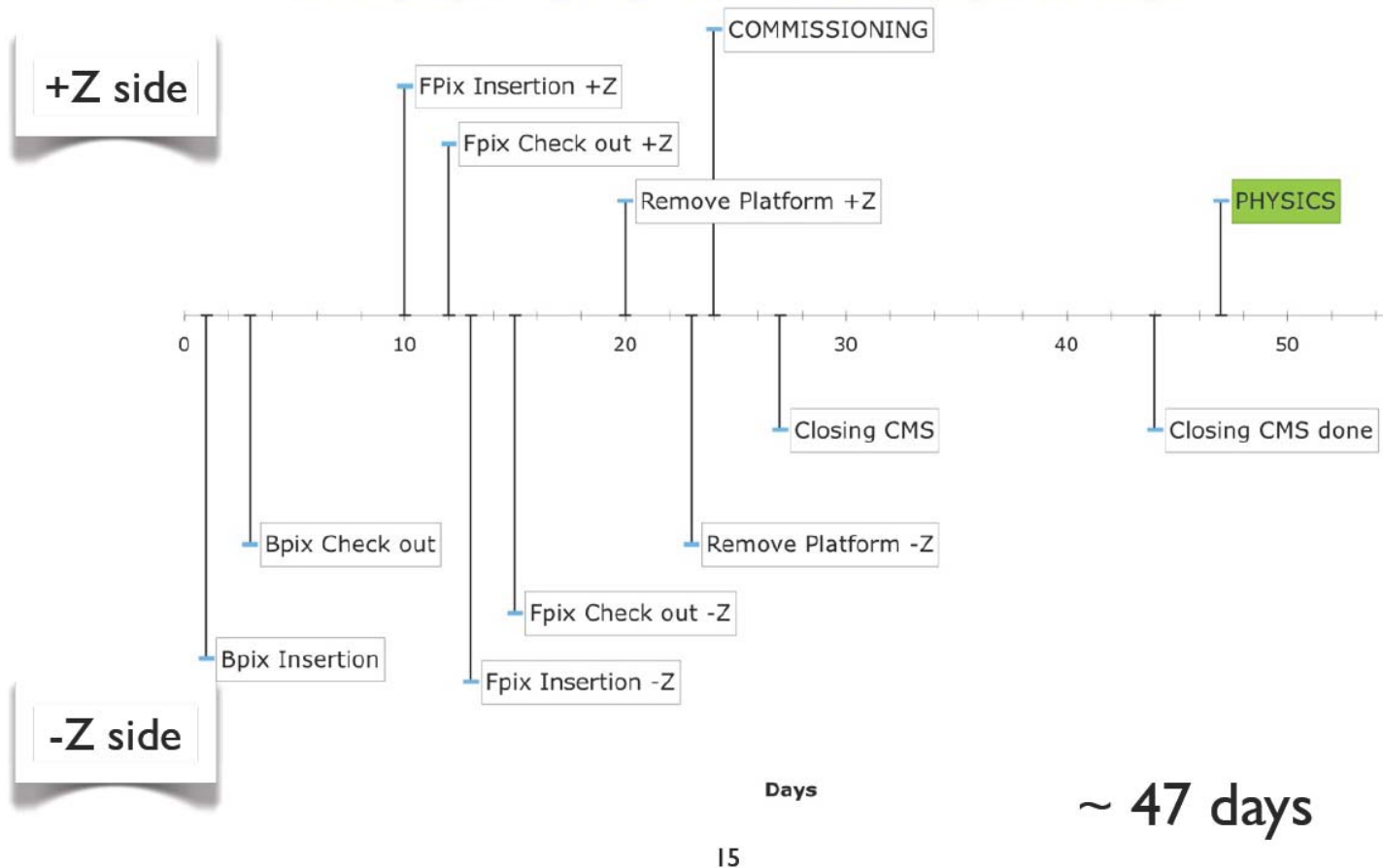


# Contract timeline for Installed beryllium pipes

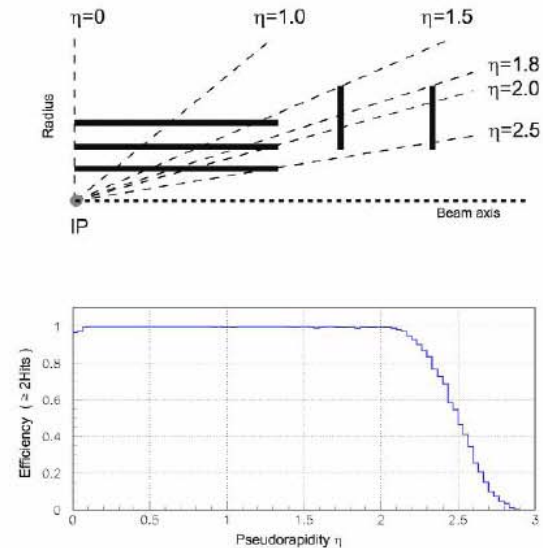
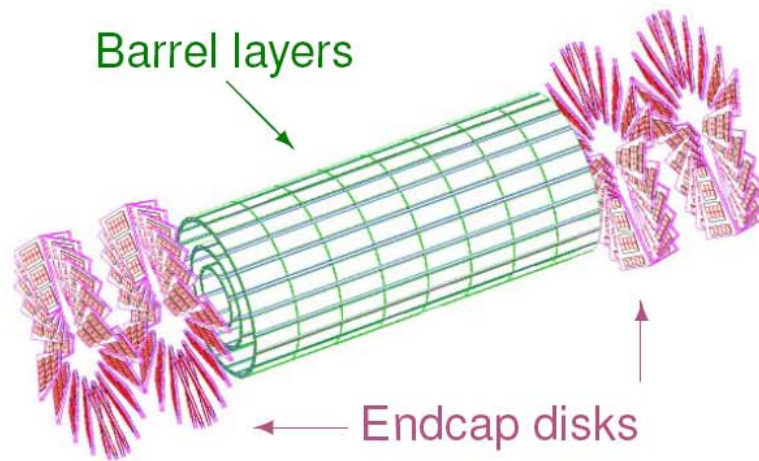




# Insertion Timeline





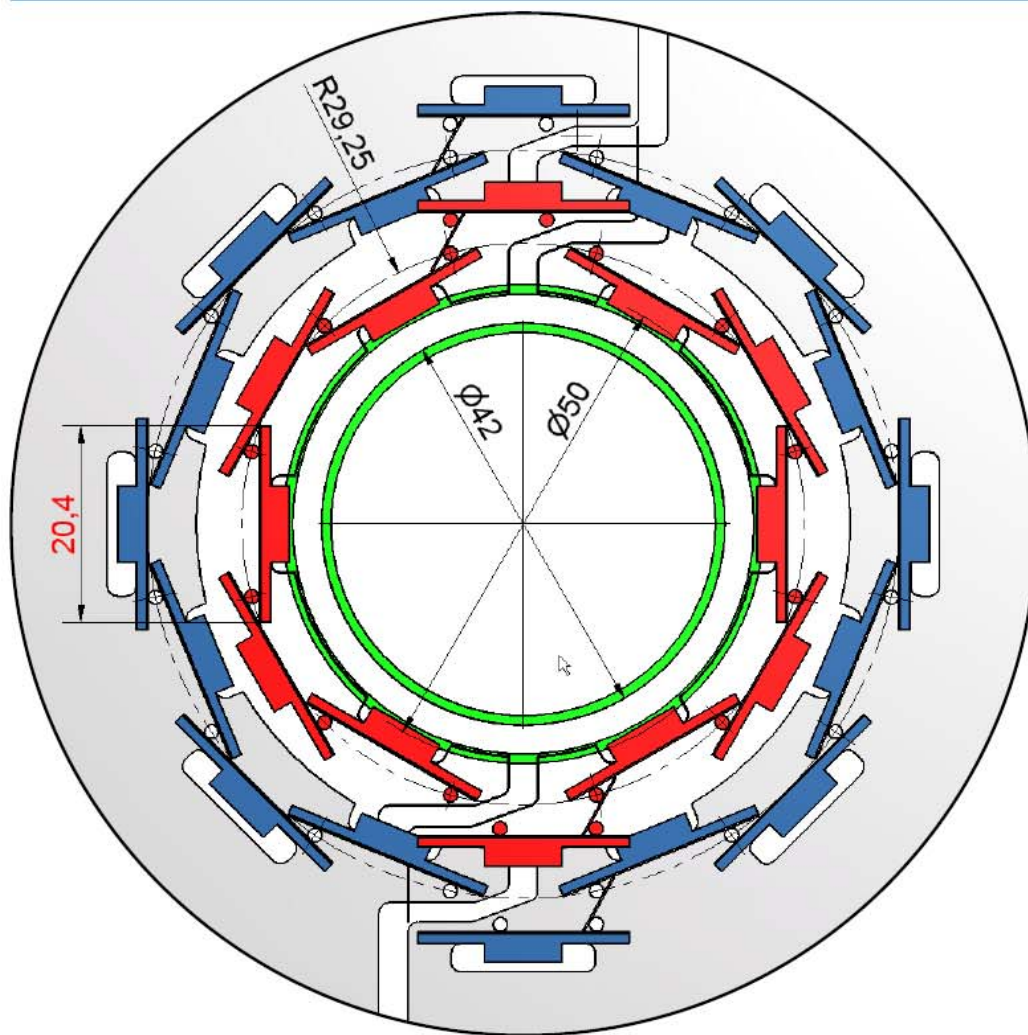


### CMS Pixel Detector consists of:

- BPix:  $l = 53.3 \text{ cm}$ ,  $R = 4.4, 7.3, 10.2 \text{ cm}$ , 768 modules, 11520 ROCs, 48 Mpixels
- FPix:  $z = \pm 35.5, \pm 48.5 \text{ cm}$ ,  $R = 6 \div 15 \text{ cm}$ , 192 panels, 4320 ROCs, 18Mpixels



## 5 layer sytem / layer #1 closer to beam pipe ?



### 5 layer system ?

- To little space between **layer #0** (R=29mm; 12 faces) and **layer #1** (R=39; 16 faces)
- Not enough optical fibers
- Beam pipe max. D=42mm
- Max. module width can be a problem

### 4 layer system ?

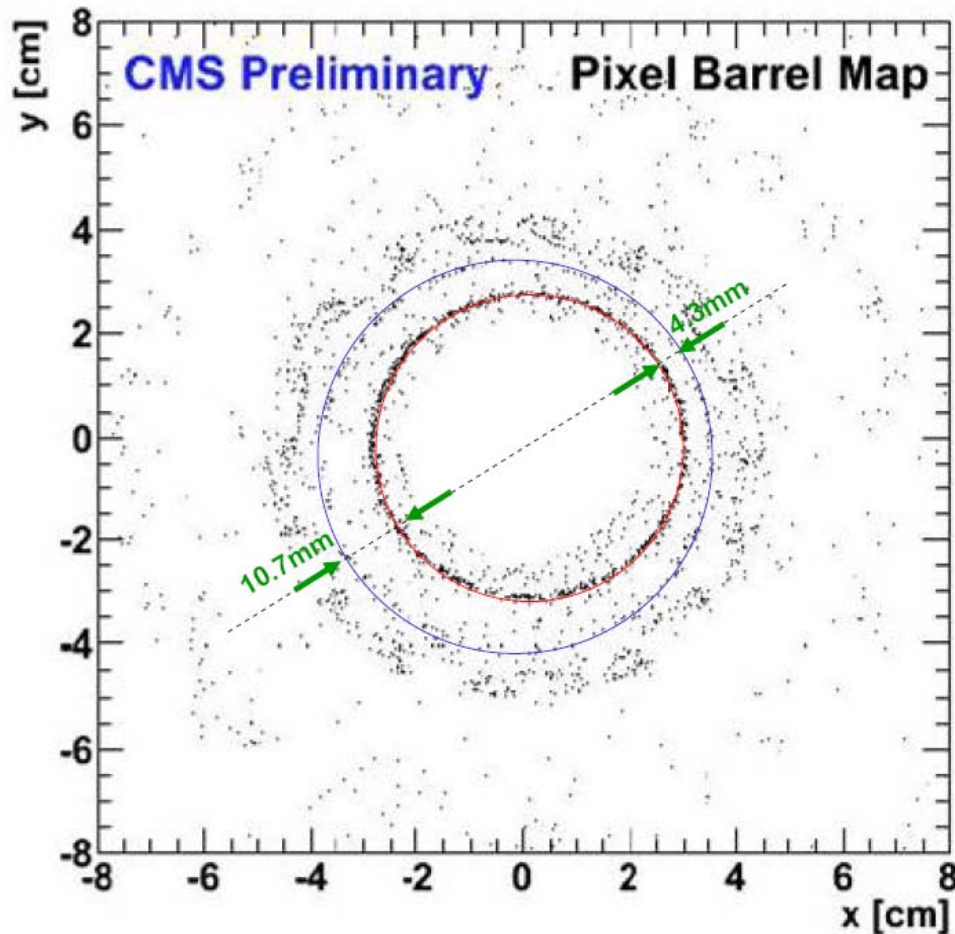
- **Layer #1** reducing to **12 faces** with **R=29mm** - possible when beam pipe max. D=42mm
- Max. module width can be a problem



# Current BPIX tolerances



## Material Tomography by Hadronic Interactions (Gouzevitch)



Beam pipe  
 $r_{\text{outer}} = 29.8\text{mm}$

Inner shield  
 $r_{\text{inner}} = 37.3\text{mm}$

**Displacement**  
(observed)

**Shield to beam pipe**

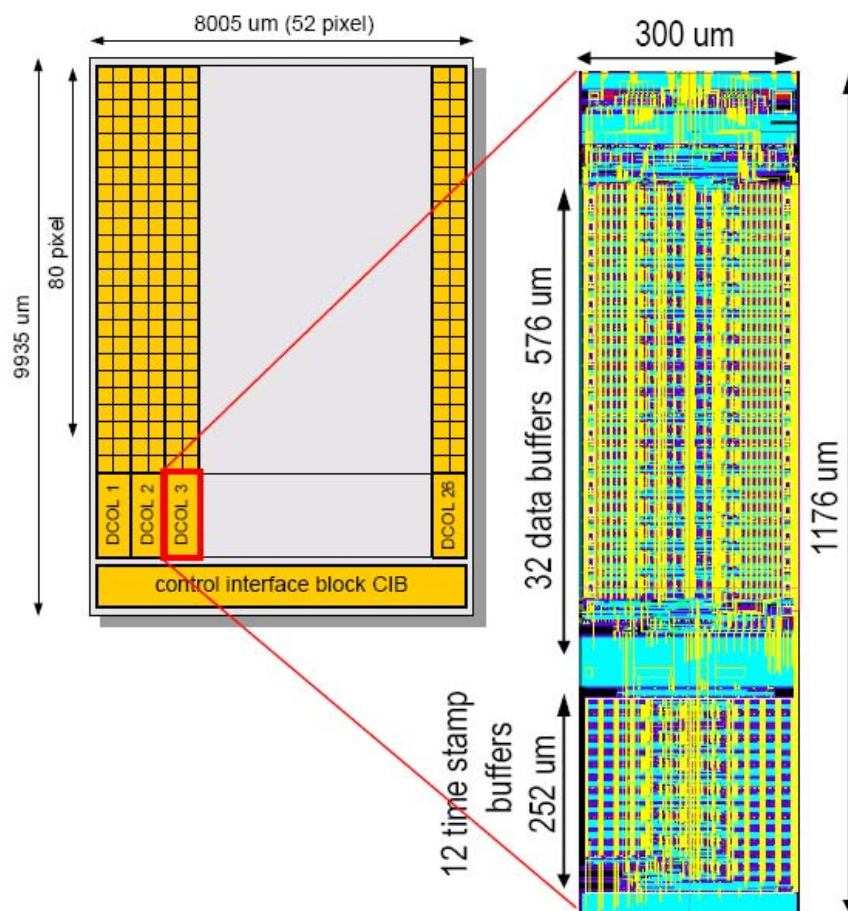
**Horizontal: 2.7 mm**  
**Vertical : 1.7 mm**

**Beam displaced ~2mm  
asymmetric to pipe!**

**Why ? We have no idea !**



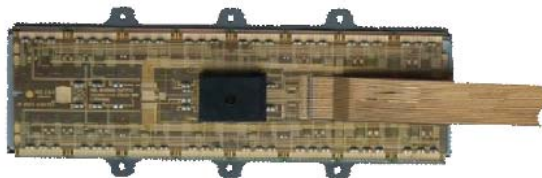
# Enlarge L1 latency Buffers in DCol



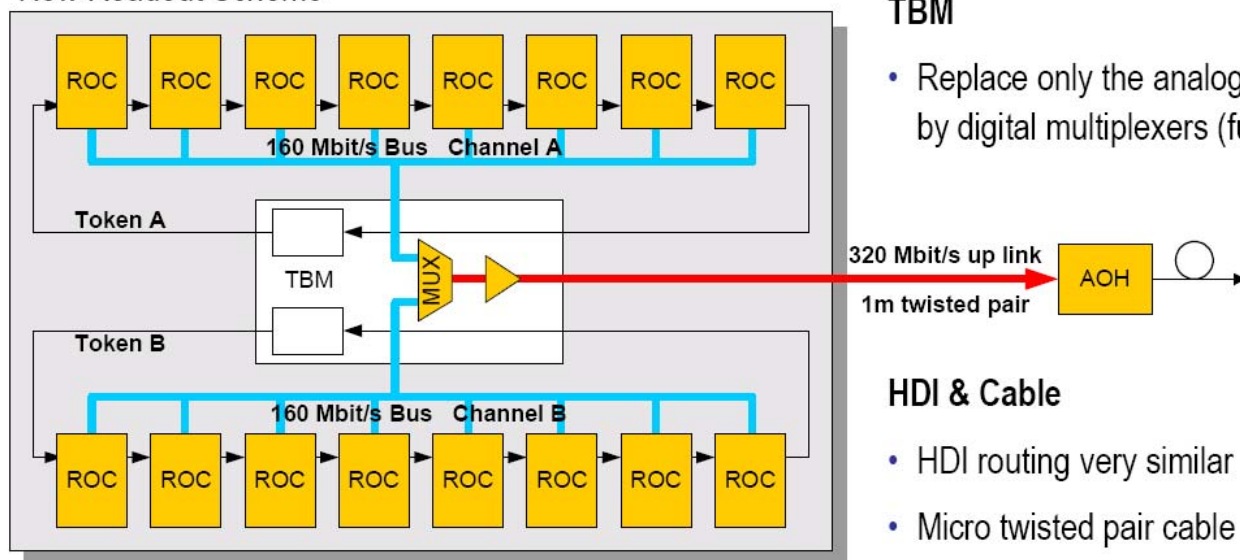
- Dominant data loss mechanism  $\rightarrow$  larger buffer size
- Data loss simulations performed
  - Data buffer from 32 to 80 cells
  - Timestamp buffer from 12 to 24 cells
- Simple scaling not possible  $\rightarrow$  ROC to long; not enough space in layer 1  $\rightarrow$  need more compact buffer layout



1 of 1216 modules (BPIX)



New Readout Scheme



## ROC

- Digital readout interface
- increase size of data buffers
- Additional Readout Buffer

## TBM

- Replace only the analog switches by digital multiplexers (full digital)

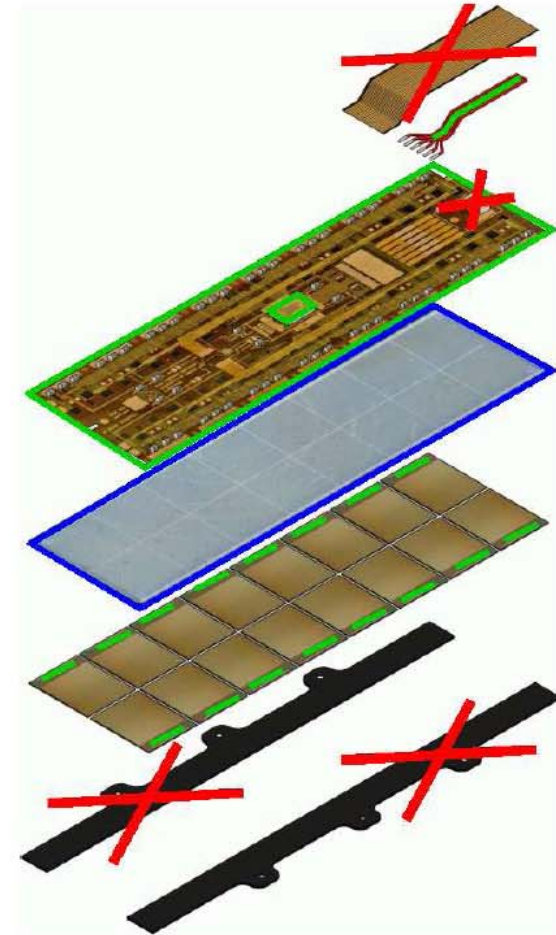
## HDI & Cable

- HDI routing very similar
- Micro twisted pair cable



# Upgrade BPix module

- ▶ Single module design: 2x8 ROCs
  - ▶ no basestrips (0.47 g), instead inter-module strip (0.02 g)
  - ▶ ROC is thinner: 175  $\mu\text{m}$  goes to 75  $\mu\text{m}$
  - ▶ HDI: smaller components, less connectors (see next)
- ▶ Module cable modifications
  - ▶  $\sim 1\text{ m}$  micro twisted pairs cable: low voltages, bias voltage, clock, trigger, I2C, data
  - ▶ work is going on in PSI with help of PIRE students
- ▶ Material budget reduction
  - ▶ upgrade module is  $\sim 46\%$  of current one
  - ▶ new cable is  $\sim 56\%$  of currently used
  - ▶ no plugs/port-cards in active area

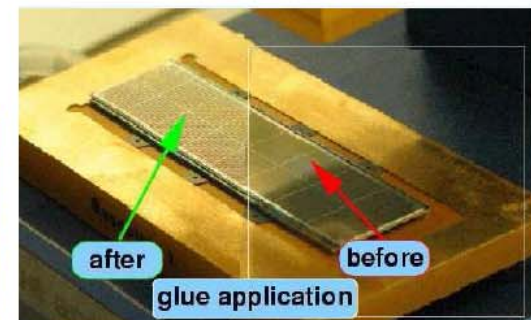
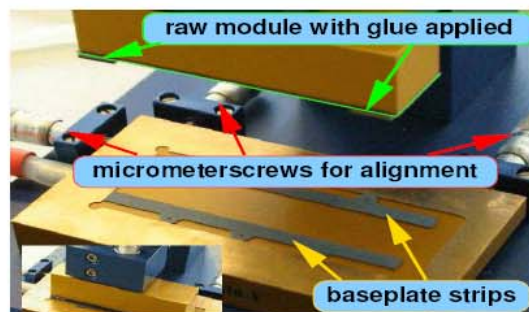




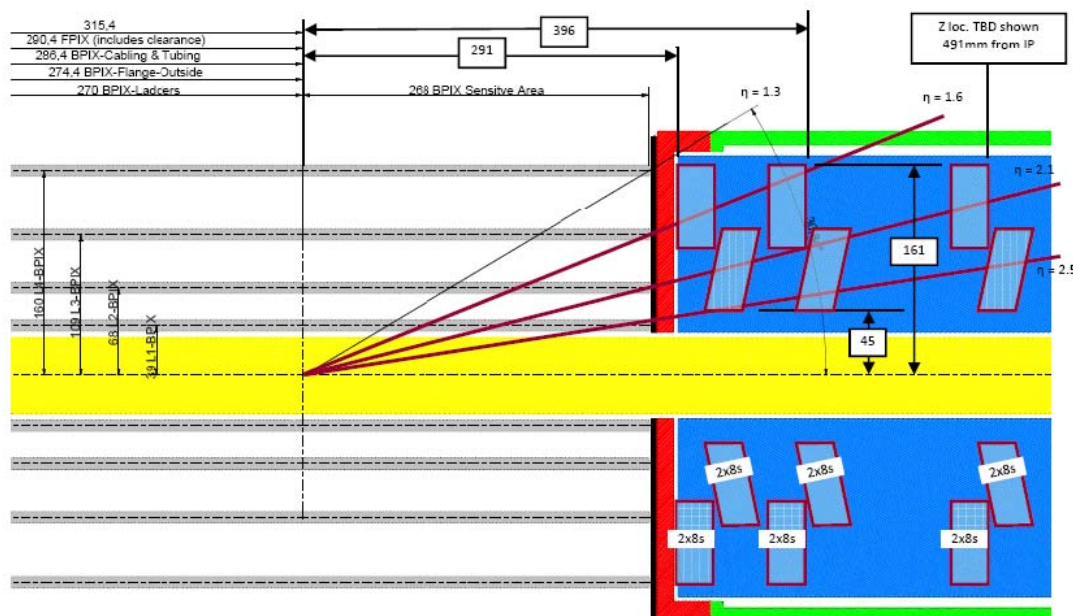
# Assembly line (PSI)



- ▶ Production rate:
  - ▶ 4 full + 2 half modules / day
  - ▶ or 6 full modules / day
- ▶ Three gluing steps:
  - ▶ glue basestrips to raw module
  - ▶ underfill sensor with glue
  - ▶ glue HDI to complete assembly
- ▶ Important: custom-made tools







Based on Morris Swartz's study, it's possible to optimize the layout to obtain excellent resolution **in both the azimuthal and radial directions** throughout the FPIX acceptance angle since we have separate inner and outer blade assemblies.

Inverted cone array combined with the 20 deg Rotated Vanes for the inner blade assembly is thus decided.

Simon Kwan CMS Upgrade MB Mtg Jan  
21, 2010





## Material Budget Estimate

| Item                       | Current (%RL) | Upgrade (%RL) |
|----------------------------|---------------|---------------|
| Sensors+ ROCs              | 0.50          | 0.50          |
| VHDI+substrate+ components | 0.93          | 0             |
| HDI+substrate+ components  | 0.80          | 0.70          |
| Cooling channel + coolant  | 1.25          | 0.04          |
| Outer & inner ring         | 0.68          | 0.48          |
| <b>Total per blade</b>     | <b>4.16</b>   | <b>1.72</b>   |

The goal of reducing the material by 50% is feasible, primarily by removing the VHDI and by using CO<sub>2</sub> cooling for a x10 reduction in the mass of the cooling channels and coolant.



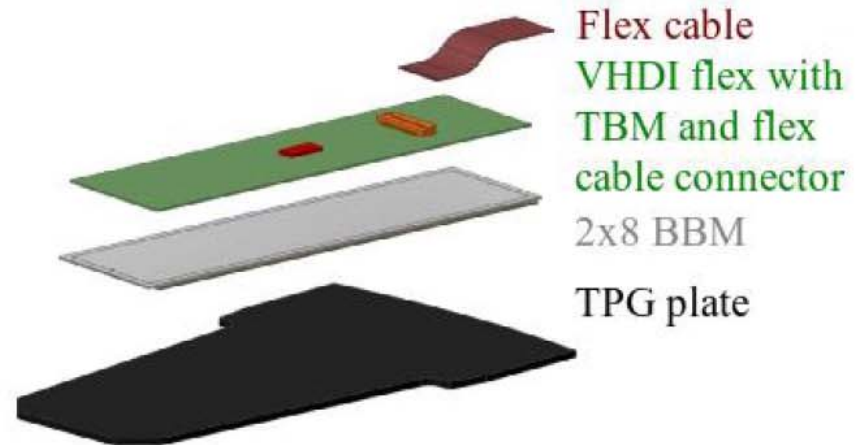
# Upgrade FPix module

## ► Single module design: 2x8 ROCs

- BBM mounted directly on TPG (high heat transfer substrate) for cooling
- VHDI and TBM chip are placed on top of the module
- reduced number of module thermal (adhesive) interfaces: less material and thermal impedance, fewer assembly steps
- Easier to assemble and test

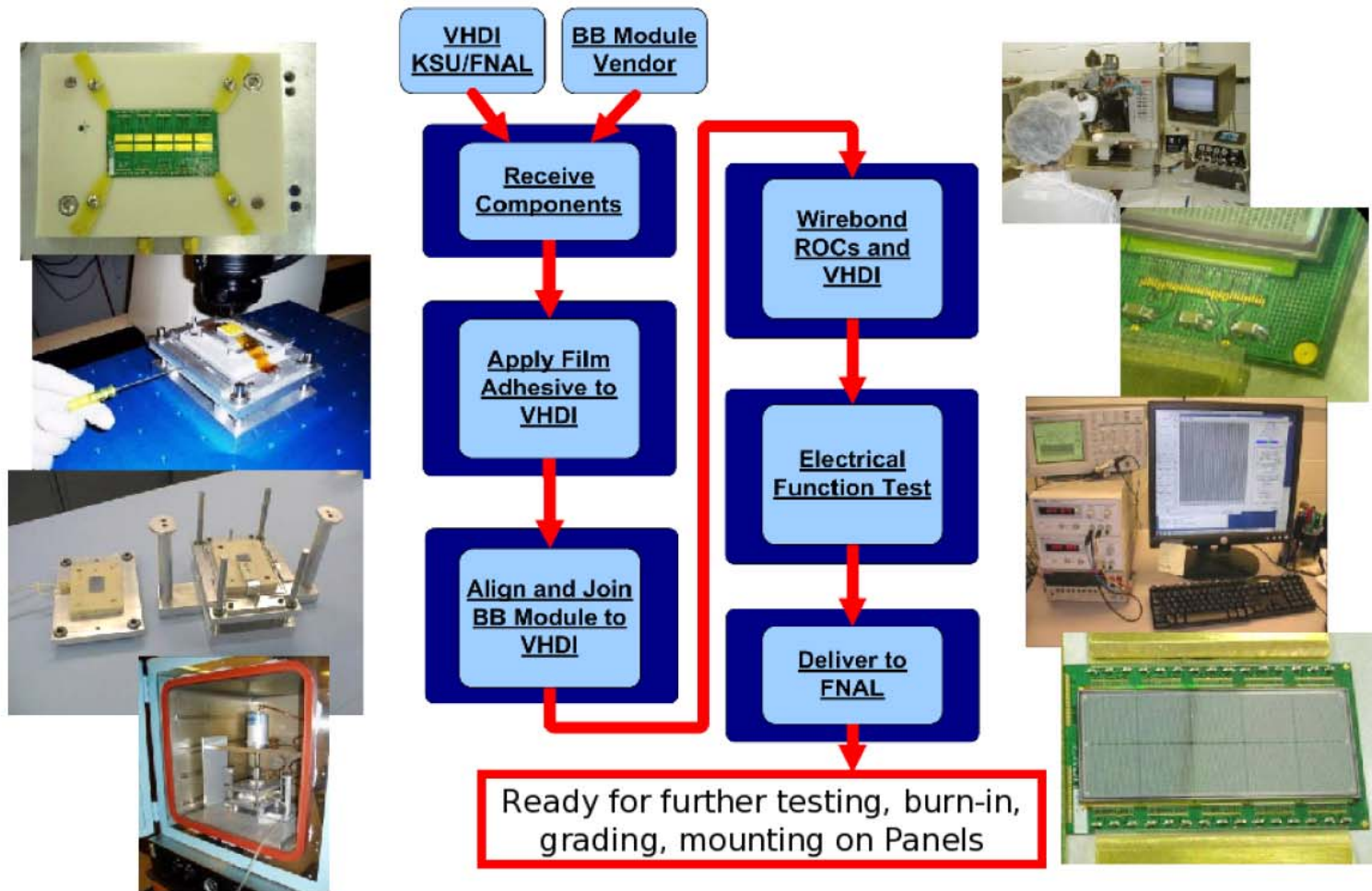
## ► 2010 Goals

- Commissioning of new flip-chip alignment/placement machine (in support of upgrade pixel sensor development)
- Assemble Phase 1 module prototypes to evaluate adhesives, interconnects, and develop module assembly tooling and procedures





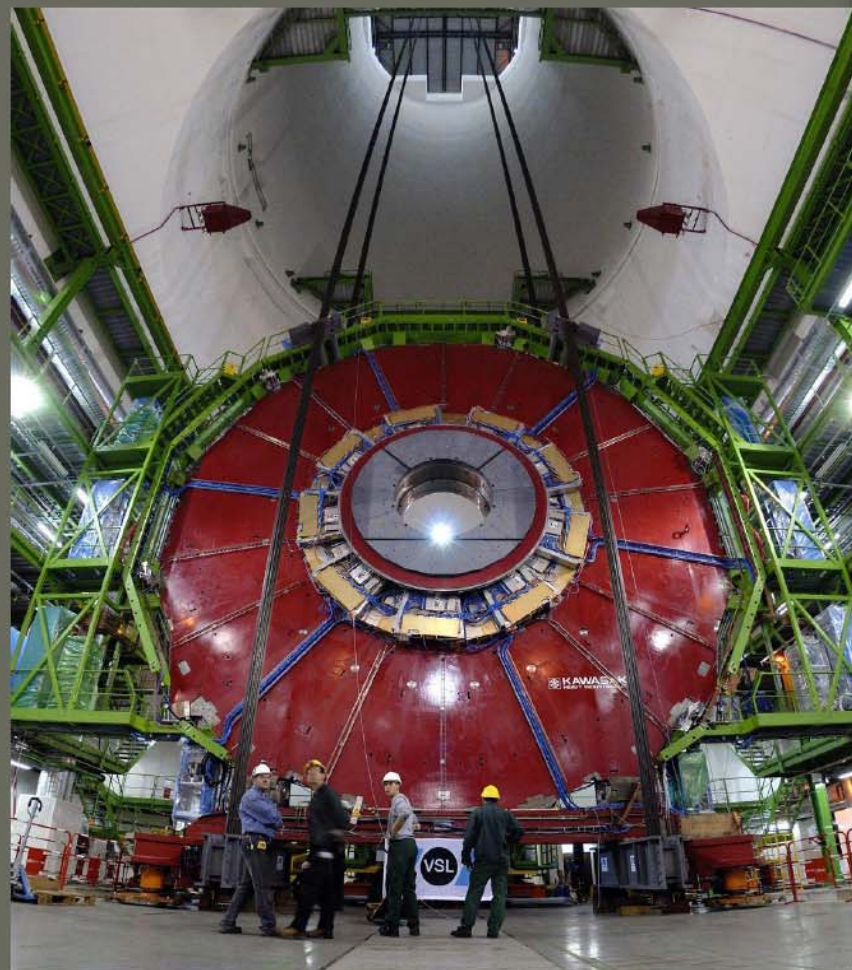
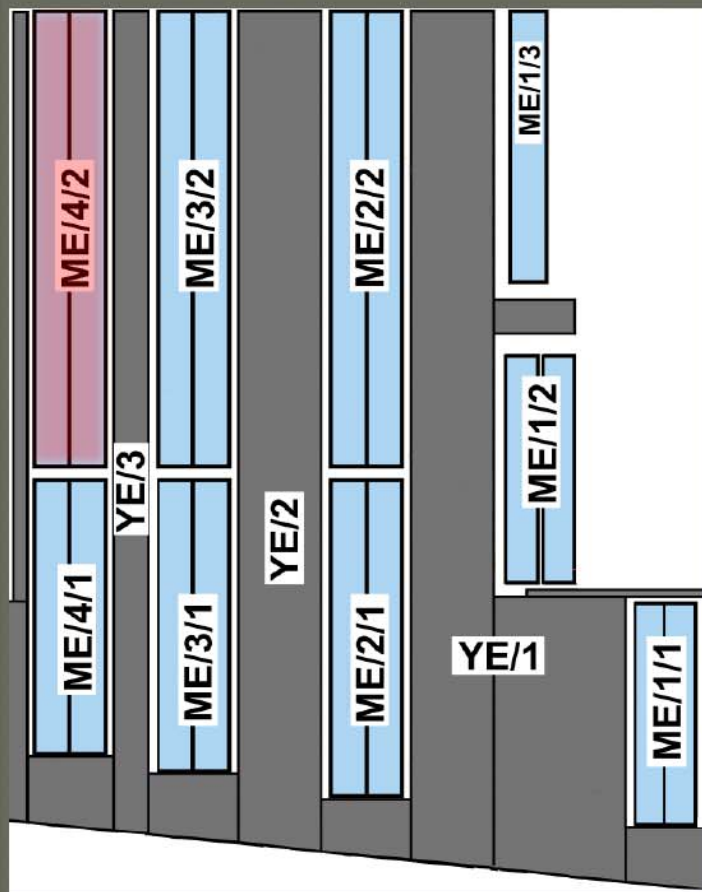
# Plaquette assembly line (Purdue)





# ME4/2 upgrade

## R-Z cross-section

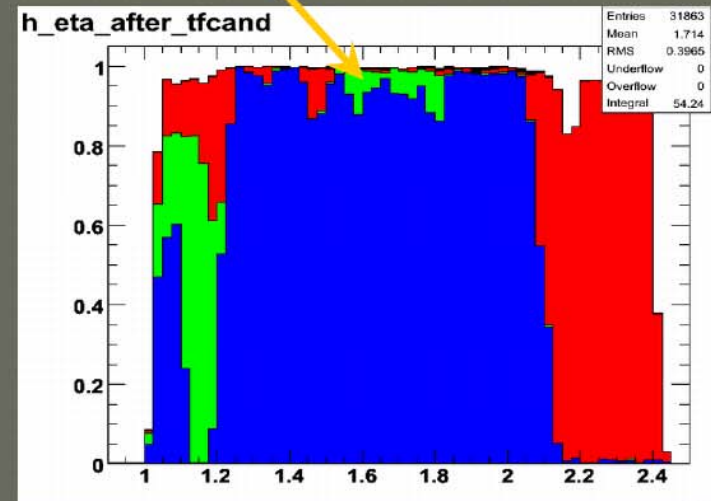
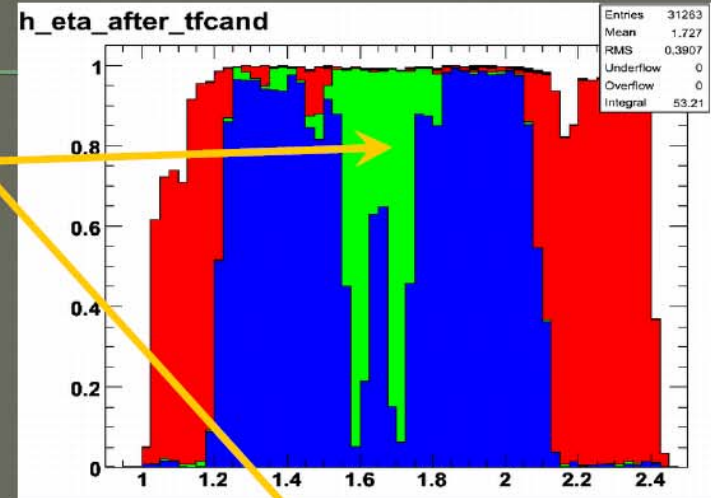
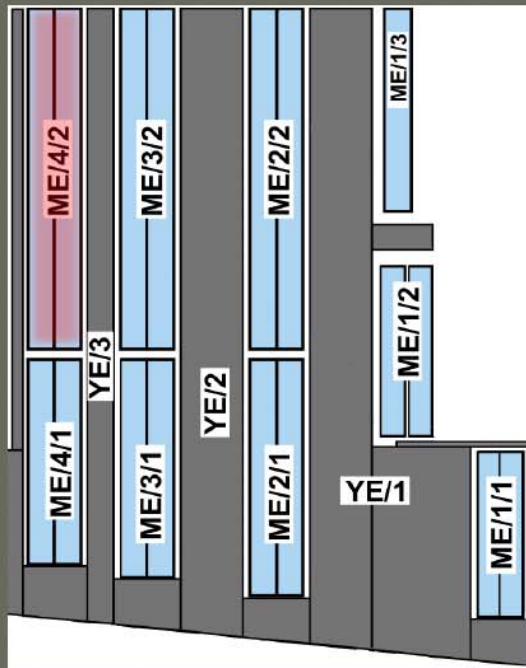


“Empty” YE3 disk ready for ME4/2



# ME4/2 Upgrade

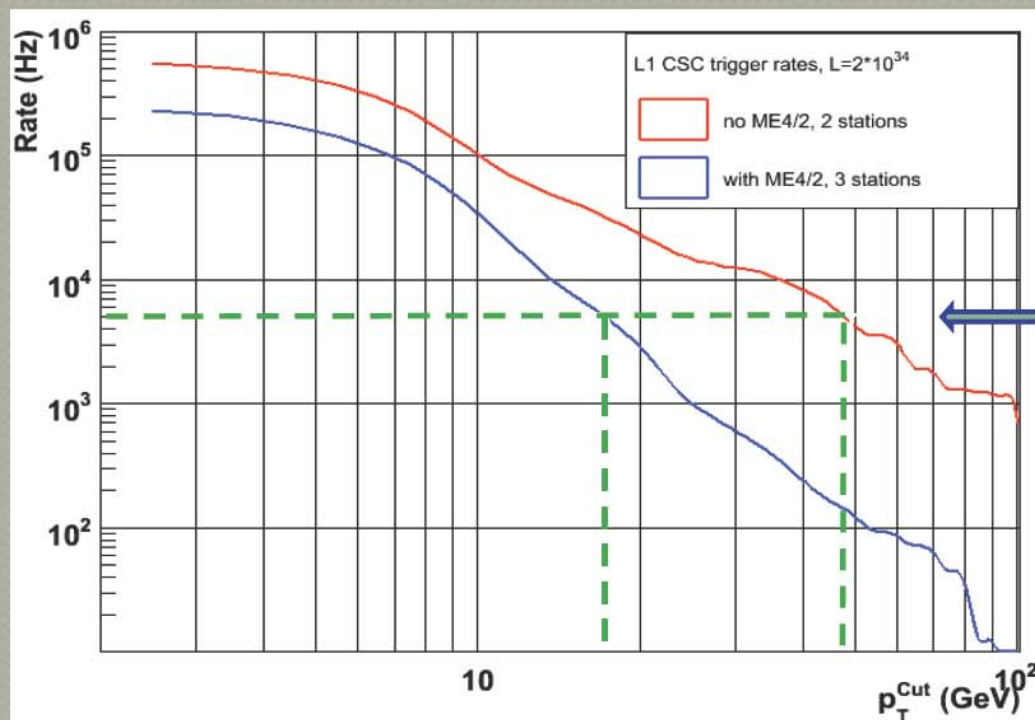
- Efficiency gaps for good quality CSC TF tracks disappear with addition of ME4/2





## Improvement on single muon threshold with ME4/2

- Level 1 trigger threshold is reduced from 48  $\rightarrow$  18 GeV/c



Target Rate  
5 kHz

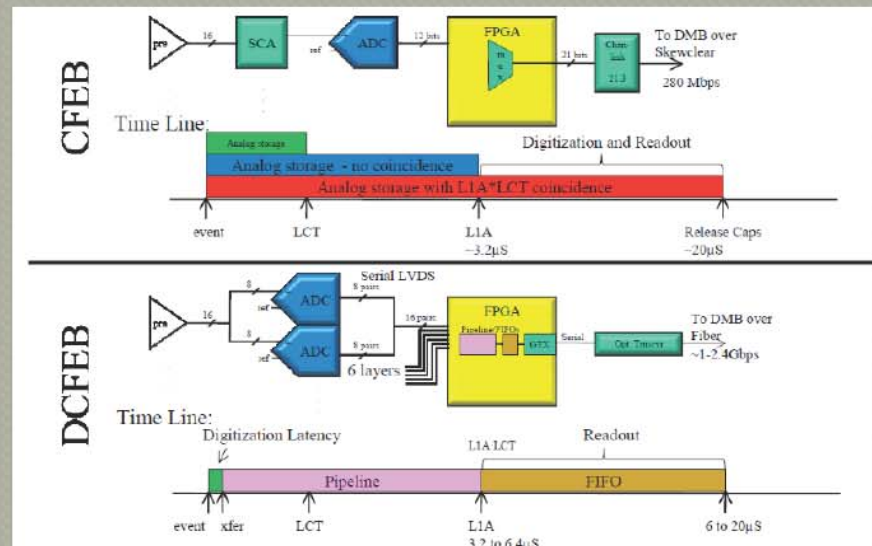
Ingo Bloch, Norbert Neumeister, Rick Wilkinson



# ME-1/1: New Digital (D)CFEB

## 1. Replace Conventional ADC and SCA storage with Flash ADC and Digital Storage

- Deadtimeless, no rate worries
- Similar cost to old system
- Fairly radical design, i.e. couldn't build 8 years ago



- Complex board: analog and digital in one (noise!)
- Output: skewclear (CFEB)  $\rightarrow$  fiber (DCFEB)
- DCFEB upgrade forces upgrade of TMB and DMB



# Upgrade project organization

