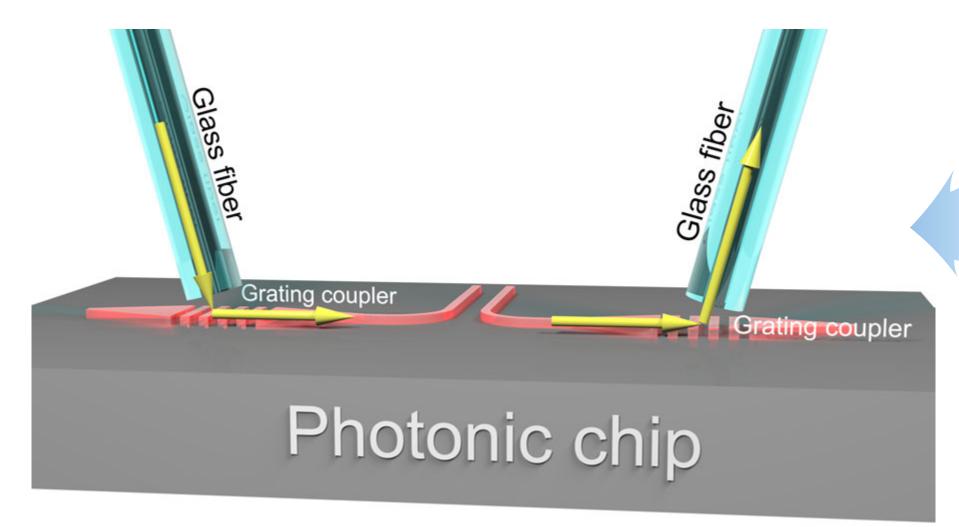


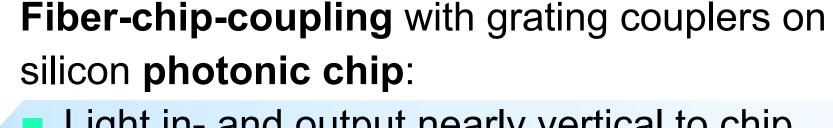
Planar fiber-chip-coupling using angle-polished polarization maintaining fibers

Marc Schneider, Luis Alberto Garcia Herrera, Birgit Burger, Lars Eisenblätter, Thomas Kühner

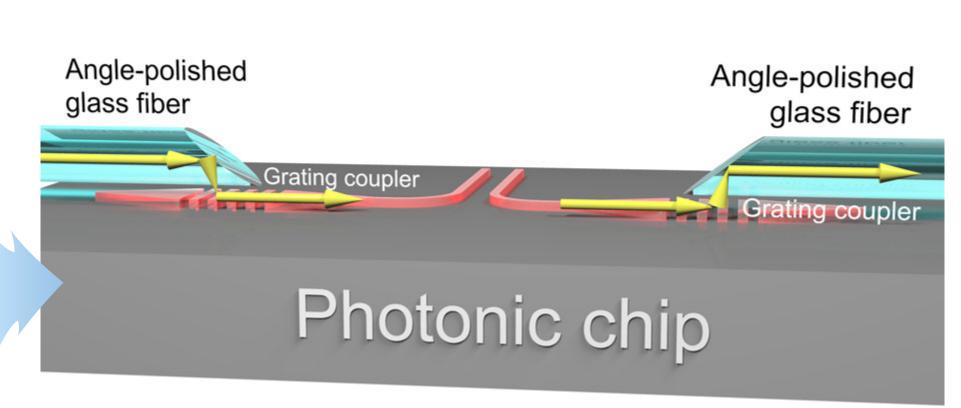
Karlsruhe Institute of Technology (KIT), Institute for Data Processing and Electronics (IPE), Germany



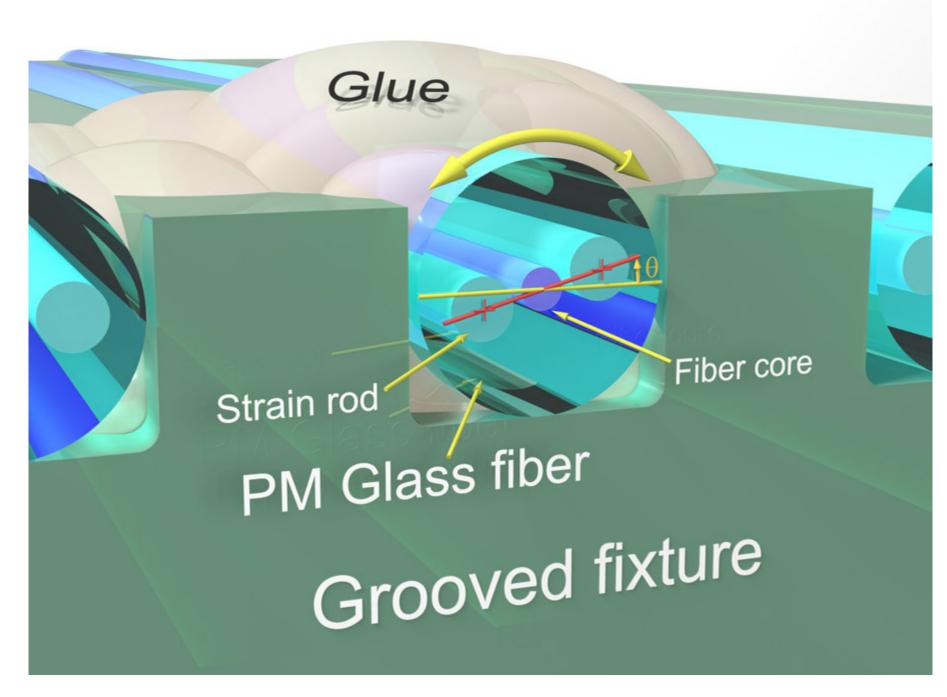
Conventional fiber-chip-coupling for on-chip grating couplers



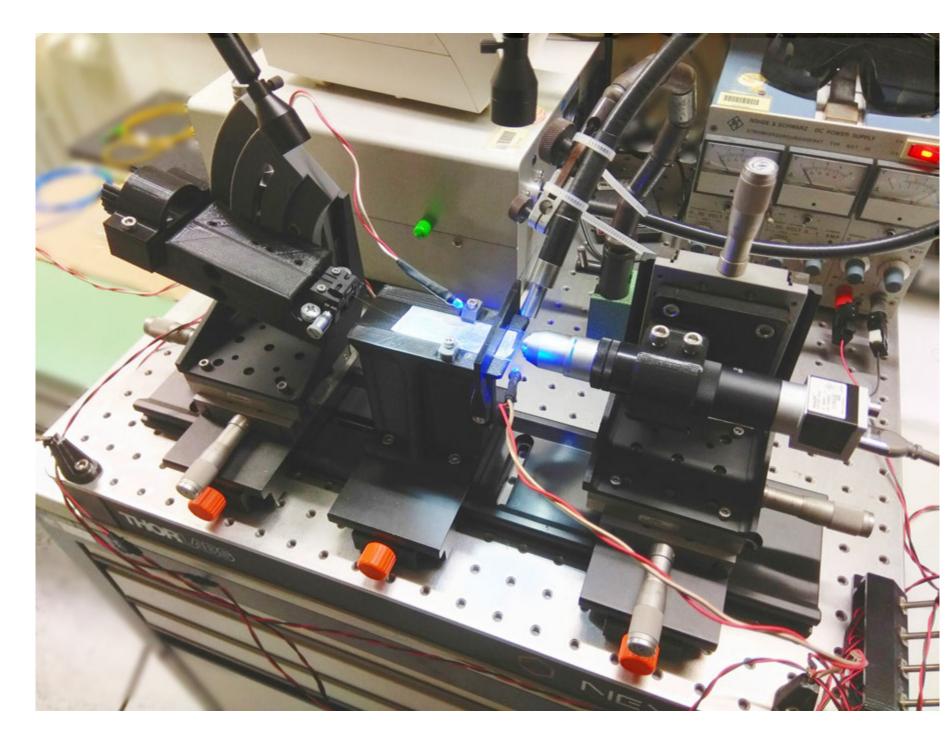
- Light in- and output nearly vertical to chip surface
- Coupling with cleaved fibers bulky
- Angle-polished glass fibers provide flat, spacesaving, and stable coupling
- Polarization maintaining fibers must be polished in correct orientation to achieve high coupling efficiency



Planar fiber-chip-coupling with angle-polished fibers



Polarization maintaining (PM) fibers must be aligned before polishing



Alignment setup with fiber rotator and microscope camera, fixation done by UV-glue

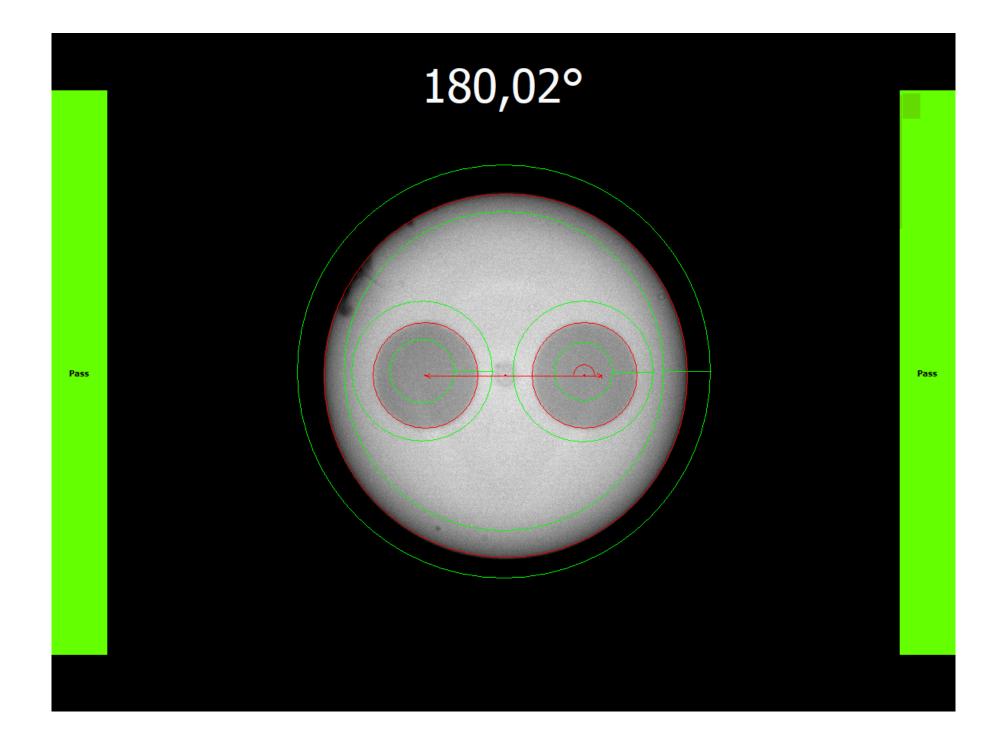
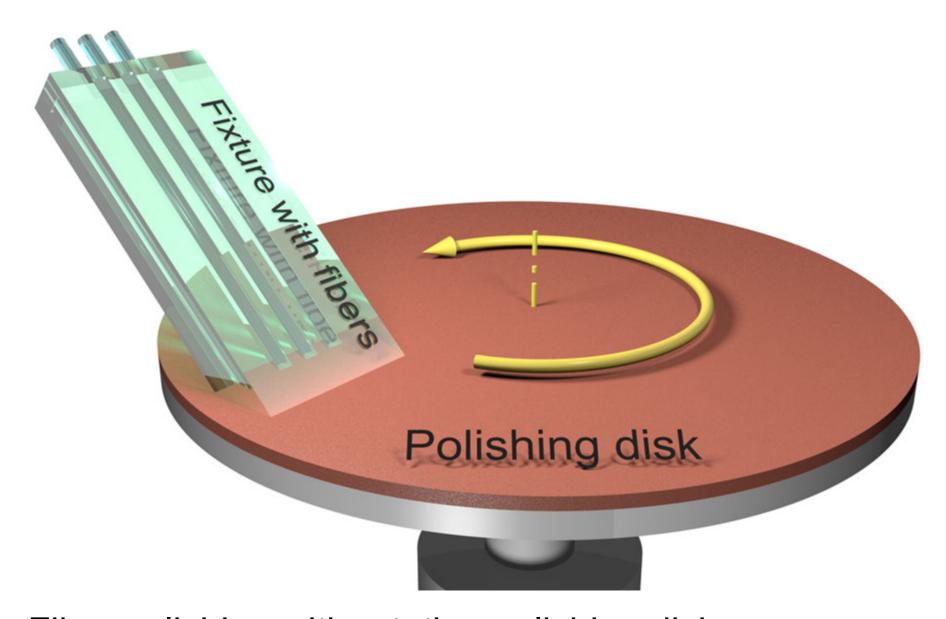


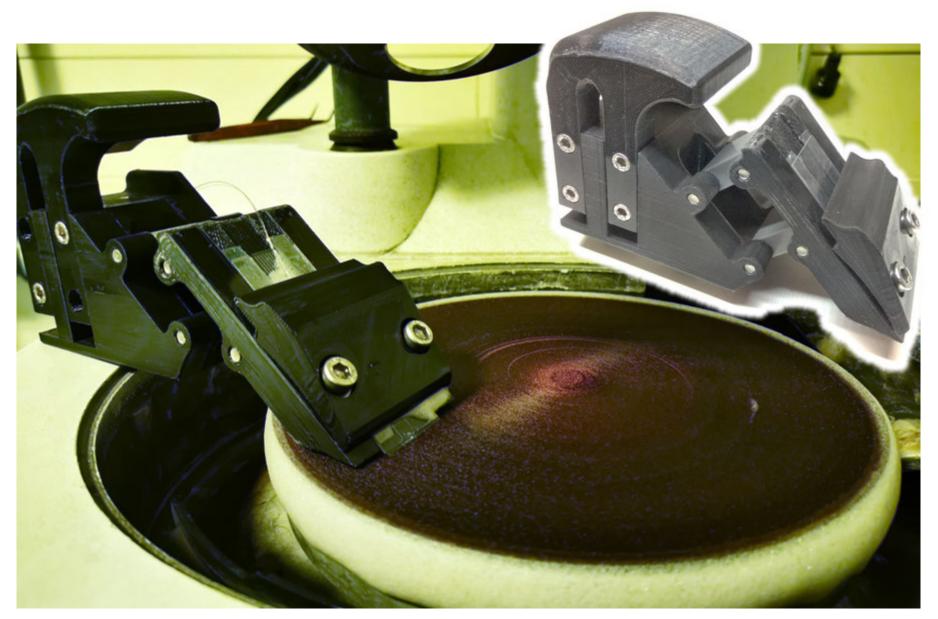
Image of fiber tip in alignment program with angle measurement through strain rod recognition

Fiber polishing process:

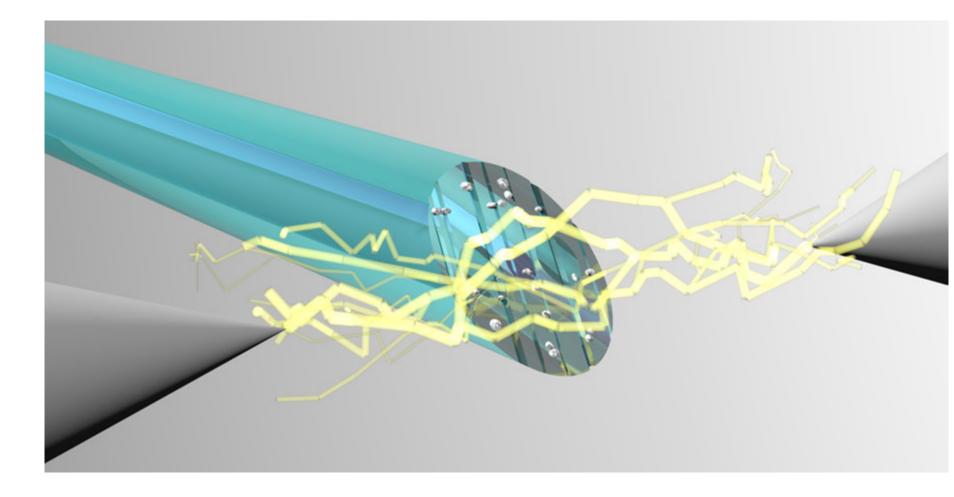
- Alignment of fiber in grooved fixture
- Fixation by UV-glue (DELO Photobond GB368)
- Mounting in angled fiber chuck to provide correct polishing angle
- 1 min. lapping film 15 μm, 200 rpm
- 5 min. lapping film 8 μm, 200 rpm
- 8 min. diamond emulsion 3 μm, 150 rpm
- 8 min. diamond emulsion 1 μm, 150 rpm
- 8 min. diamond emulsion 0.25 μm, 150 rpm
- Removal of fiber from fixture using acetone
- Electric cleaning arc in fiber splicer
- ⇒ Clean and smooth mirror surface



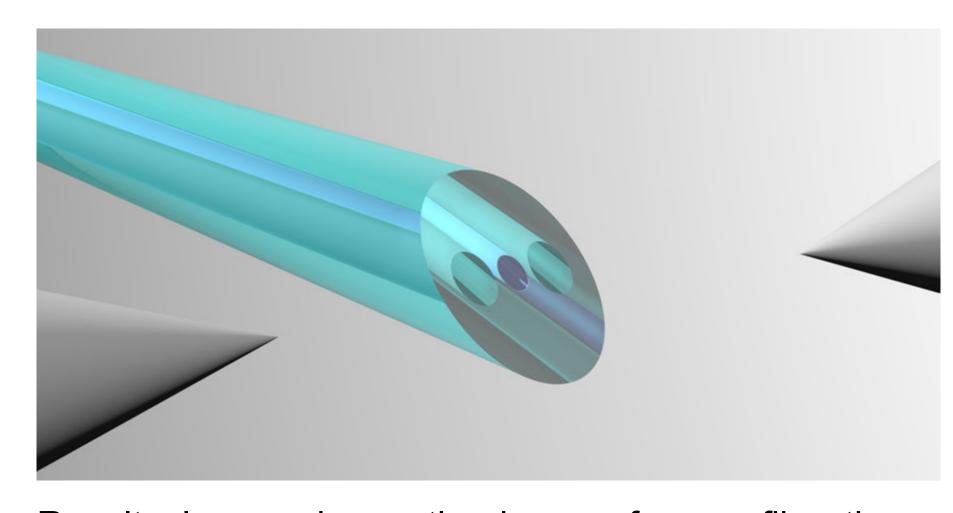
Fiber polishing with rotating polishing disk



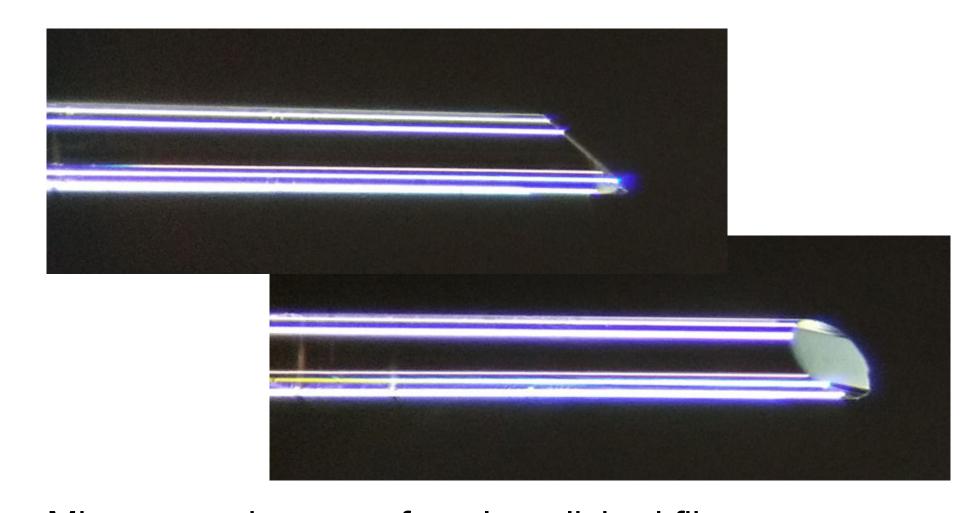
Polishing setup with 3D-printed, angled fiber chuck



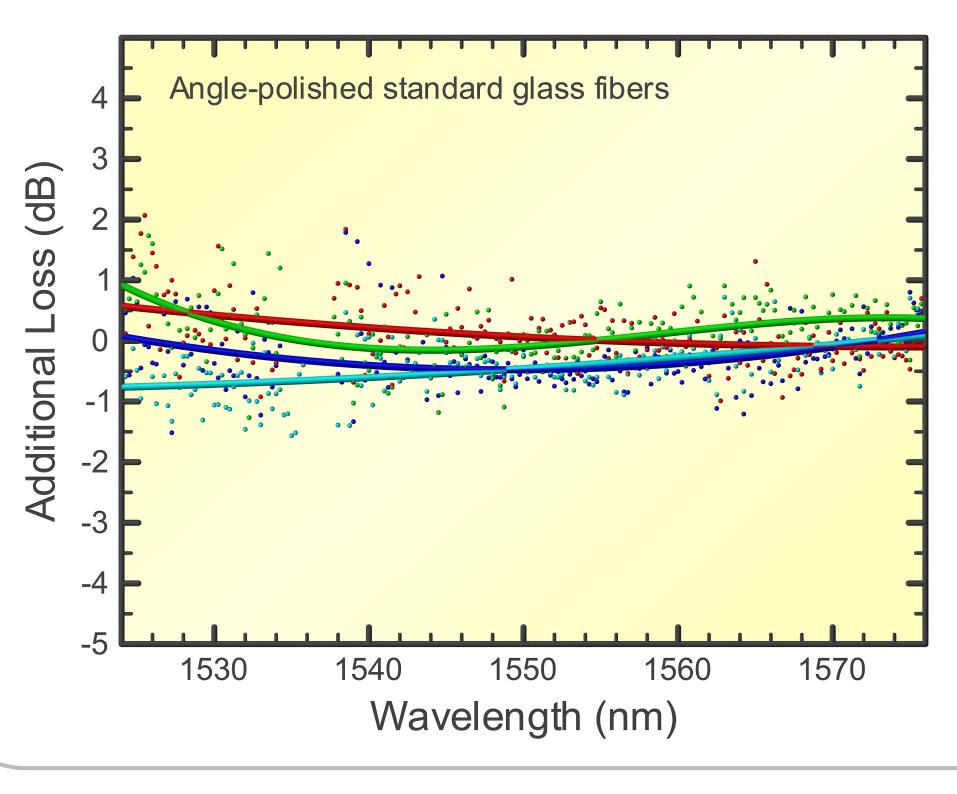
Electric arc smoothes remaining scratches and removes residues



Result: clean and smooth mirror surface on fiber tip



Microscope images of angle-polished fiber



Result:

- Planar fiber-chip-coupling using angle-polished standard glass fibers imposes no additional loss compared to vertical coupling
- Angle-polished PM fibers induce approx. 5 dB higher loss per coupling
- Tighter process control and tolerancing might reduce this loss



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