

# Hamburg Penta-Trap Model for radiation damage in silicon

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# Introduction

## High-Luminosity LHC radiation level for the 1<sup>st</sup> pixel layer after 3000 fb<sup>-1</sup>:

- Neutron equivalent fluence  $\Phi_{\text{eq}} \approx 2.3 \times 10^{16} \text{ cm}^{-2}$ , dose  $\approx 12 \text{ MGy}$

## TCAD simulations of sensors give valuable input in:

- Understanding and predicting the performance of the sensor
- Optimisation for radiation hardness

## Requirements:

- Accurate models + parameters describing **bulk** and **surface** radiation damage in TCAD
- Choice of correct boundary conditions

## Motivation for this talk:

- Recently the **Hamburg Penta-Trap Model** (HPTM) with 5 effective traps has been introduced which gives a good and consistent description of I-V, C-V and CCE<sub>IR</sub> of pad diodes irradiated with 24 GeV/c p in the fluence range of  $3 \times 10^{14}$  to  $1.3 \times 10^{16} \text{ cm}^{-2}$
- I-V, C-V and CCE<sub>IR</sub> data have only limited sensitivity to the depth dependence of charge trapping, which is essential to predict the response of radiation-damaged segmented sensors, because of the highly non-uniform weighting field

→ Compare simulations to **edge-on** beam data

# Radiation damage

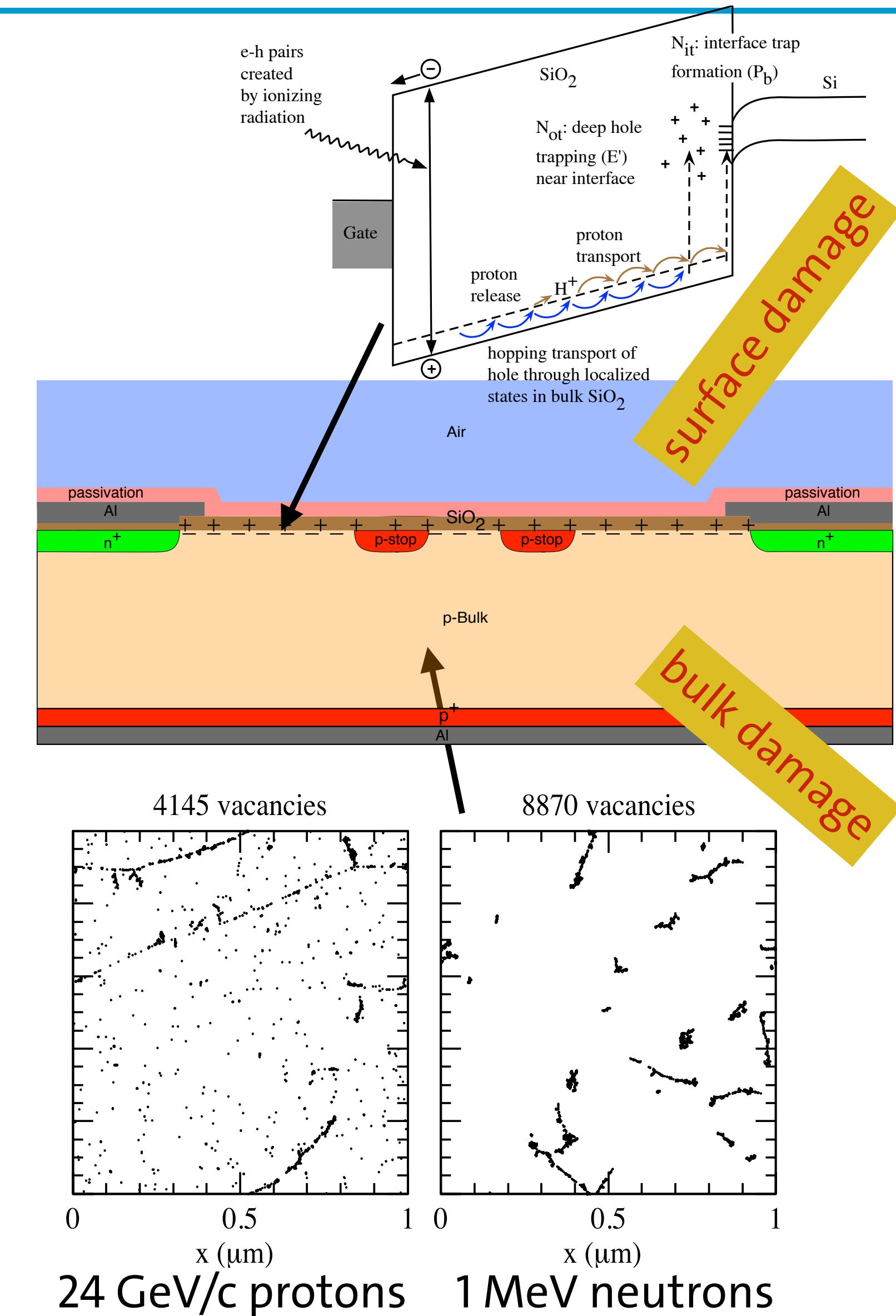
## Surface damage (Ionizing Energy Loss):

- Build up of oxide charges, border and interface traps
  - Increase of surface current
  - Change of electrical field near to the Si-SiO<sub>2</sub> interface
  - Trapping near to the Si-SiO<sub>2</sub> interface
- C-V/I-V on MOS capacitors, MOSFET and gate controlled diodes

## Bulk damage (NIEL):

- Point and cluster defects in the silicon lattice
  - Increase of leakage current
  - Change of the space charge
    - Development of “double junction” with resistive region in between
  - Trapping of drifting charge
- I-V, C-V and CCE on pad diodes

In the following only bulk damage from protons and no surface damage (1D problem)

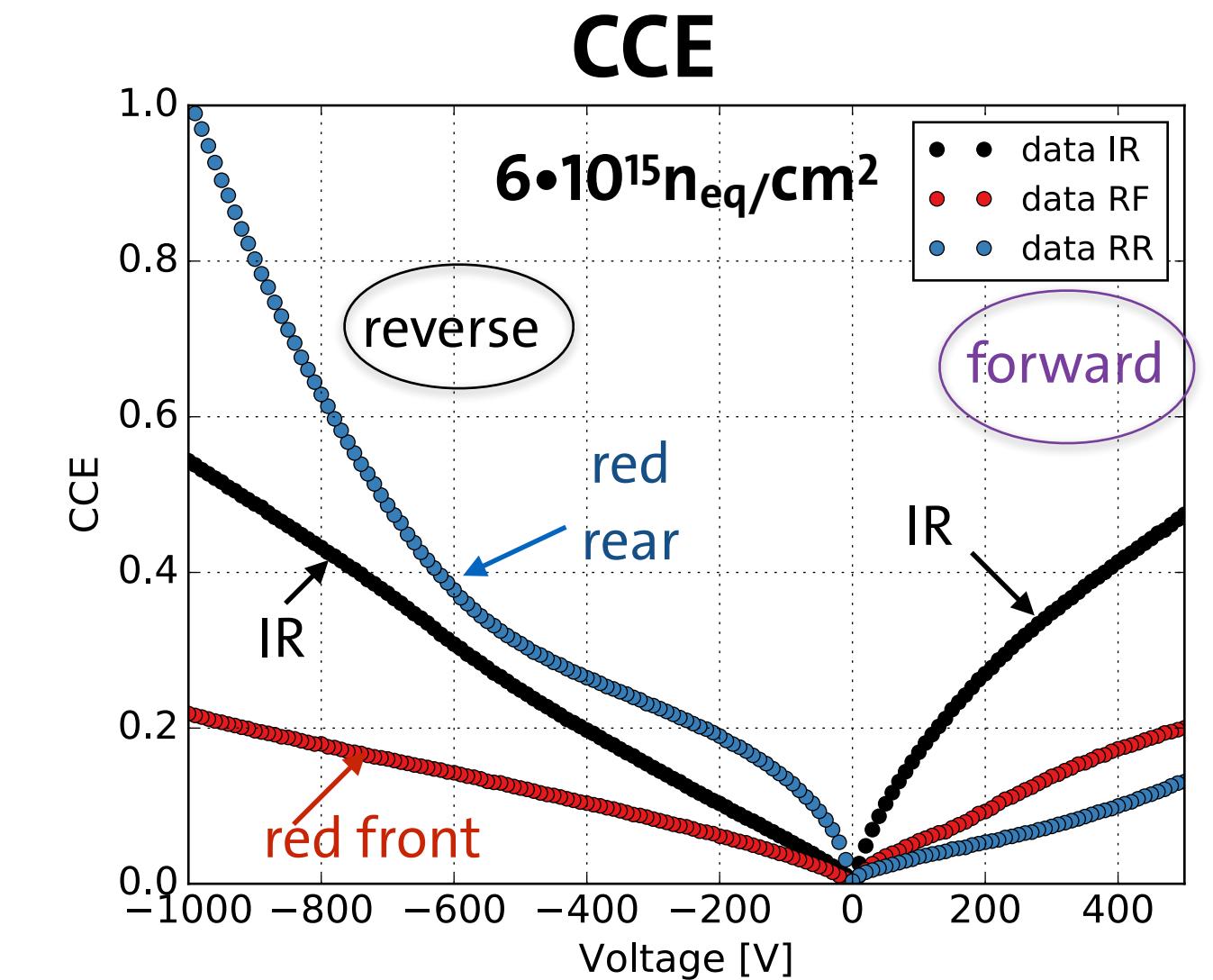
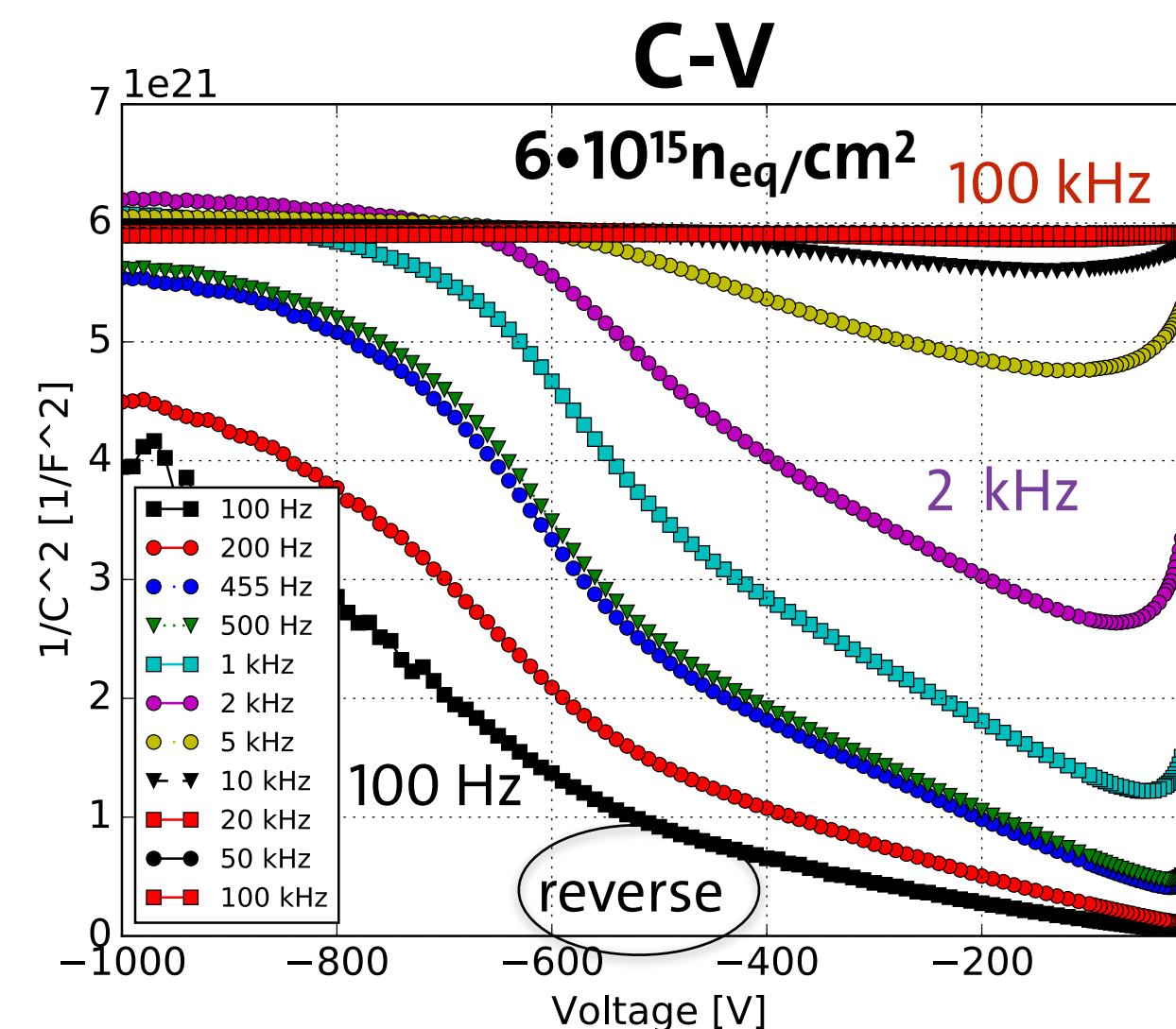
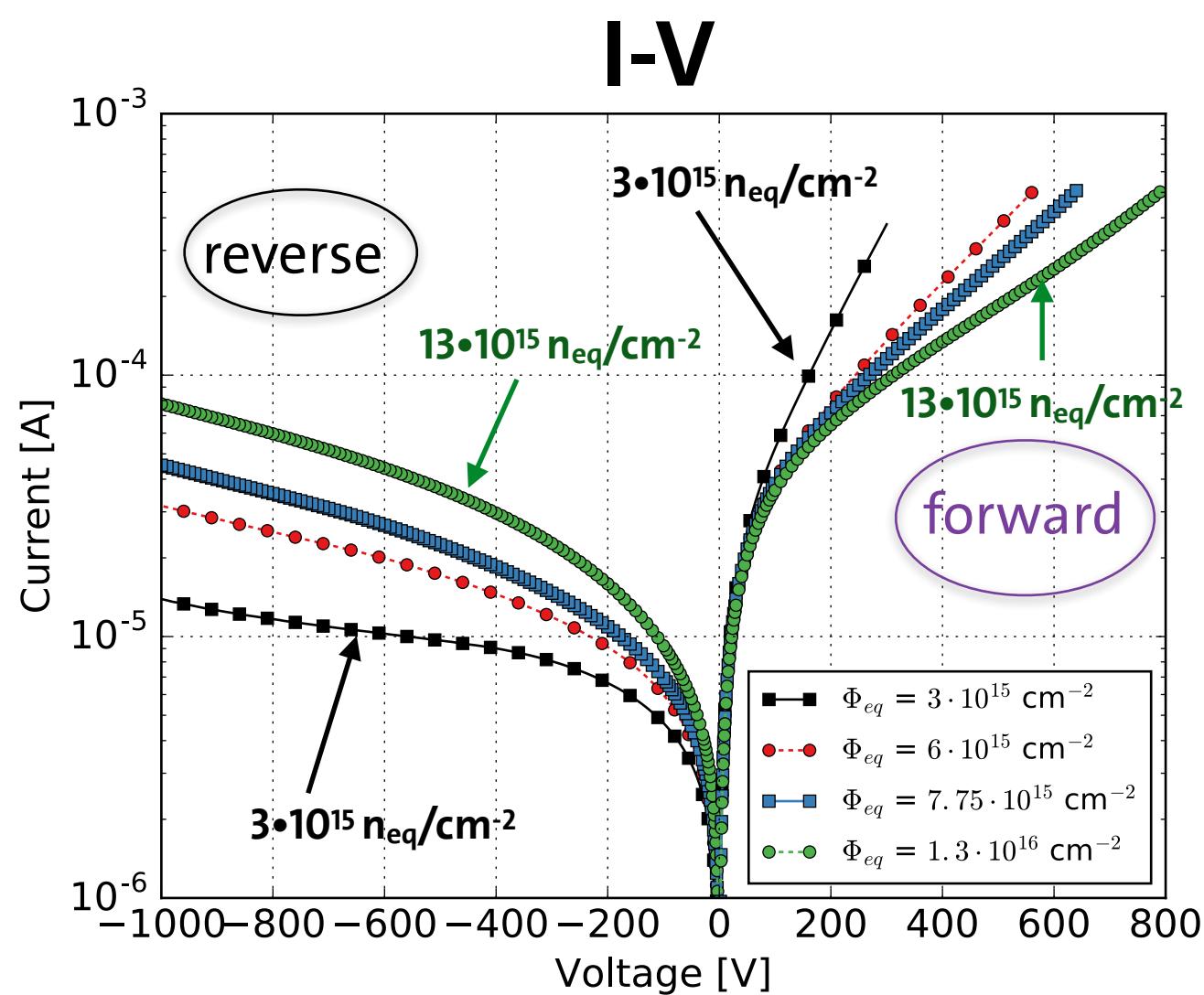
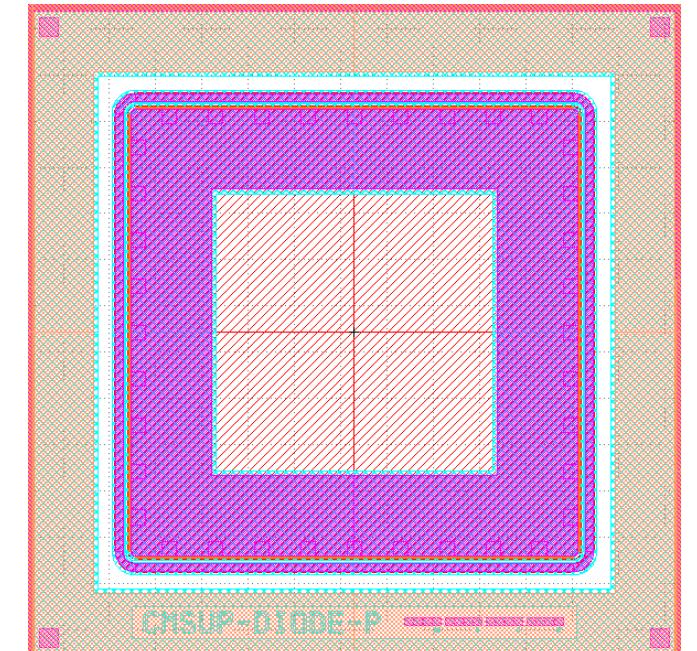


# Diode measurements for HPTM

## Diodes from the CMS HPK campaign:

- p-type (p-stop, p-spray, thinned **float zone FTH200** (200  $\mu\text{m}$  thick)
- Irradiated with **24 GeV/c** protons at CERN IRRAD
  - Fluences: 0.3, 1, 1.5, 2.4, 3, 6, 7.75,  $13 \cdot 10^{15} \text{n}_{\text{eq}}/\text{cm}^2$
- Measurements after **80min@60°C** annealing (irrad. 2015) at **T= -20°C** and **-30°C** with reverse and forward bias applied
  - C/G-V with 100 Hz - 2 MHz, I-V up to 1000 V
  - TCT with 670 nm (red) and 1063 (IR) nm laser

Diode 5mm x 5mm

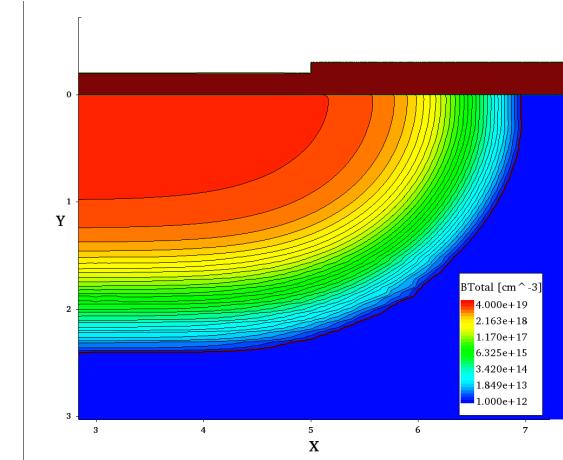


Are we able to reproduce all measurements with simulations?

## TCAD (Technology Computer Aided Design):

- Process simulation → doping profile
- Device simulation → electrical behaviour
  - Works by modelling electrostatic potential (Poisson's equation) and carrier continuity equations
  - Applies semiconductor equations + boundary conditions on mesh and solves

2D Boron profile



Poisson

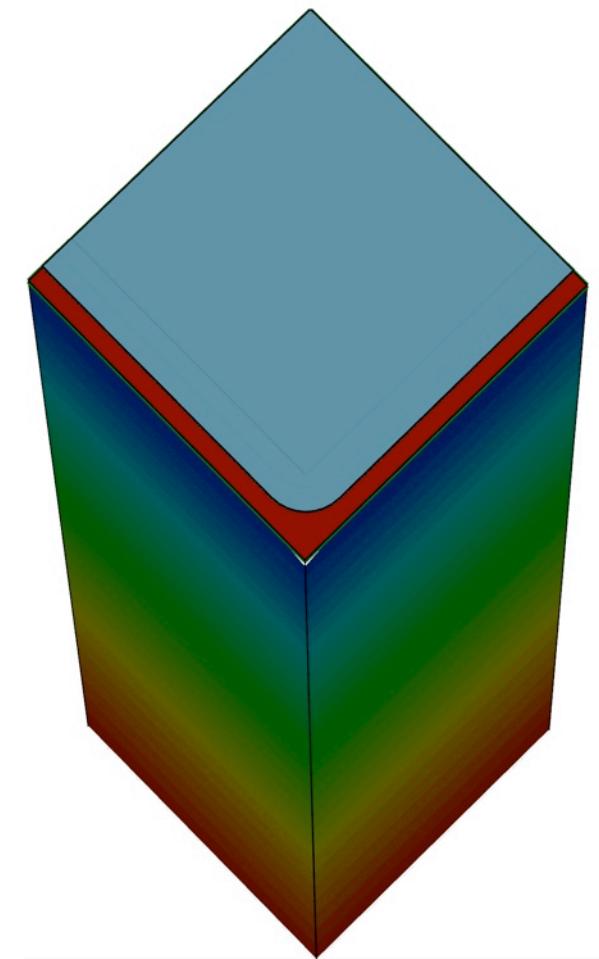
$$\nabla \cdot \epsilon \nabla \phi = -\rho_{eff} \quad \text{with} \quad \rho_{eff} = q[p - n + N_D - N_A] - \rho_{traps}$$

Electron continuity

$$\frac{\partial n}{\partial t} = \frac{1}{q} \nabla \cdot \mathbf{J}_n + R_{net} \quad \text{where } \mathbf{J}_n = qn\mu_n \mathbf{E} + qD_n \nabla n$$

Hole continuity

$$\frac{\partial p}{\partial t} = -\frac{1}{q} \nabla \cdot \mathbf{J}_p + R_{net} \quad \text{where } \mathbf{J}_p = qp\mu_p \mathbf{E} - qD_n \nabla p$$



- Different versions of physics models are available (mobility, avalanche, tunnelling etc)
- Radiation damage will change the net **recombination rate**  $R_{net}$  and the **charge density** due to  $\rho_{traps}$

# Radiation damage modelling

## Radiation damage modelling:

- Usually effective trap levels modelling the measured identified point and cluster defects
- It is assumed that the traps obey SRH statistics

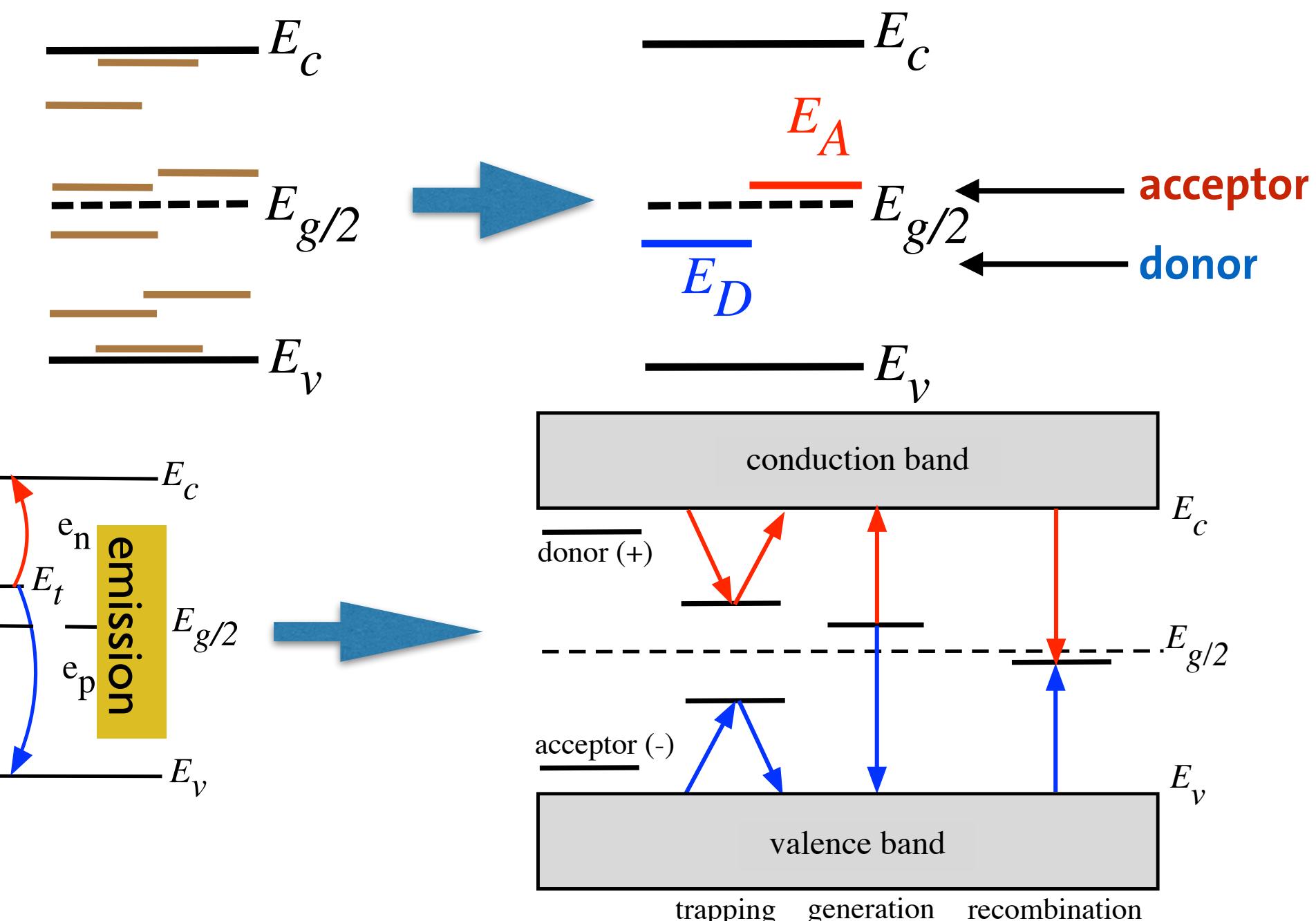
## Example: 2 trap model → 6 free parameter

- Energy levels + type:  $E_A$ ,  $E_D$  fixed
- Concentrations:  $N_A$ ,  $N_D$
- Cross sections:  $\sigma_e^A$ ,  $\sigma_h^A$ ,  $\sigma_e^D$ ,  $\sigma_h^D$

$$\rho_{trap} = q[N_D f_D - N_A f_A]$$

with {

$$R_{net} = \frac{v_h v_e \sigma_h^D \sigma_e^D N_D (np - n_i^2)}{v_e \sigma_e^D (n + n_i e^{E_D/kT}) + v_h \sigma_h^D (p + n_i e^{-E_D/kT})} + \frac{v_h v_e \sigma_h^A \sigma_e^A N_A (np - n_i^2)}{v_e \sigma_e^A (n + n_i e^{E_A/kT}) + v_h \sigma_h^A (p + n_i e^{-E_A/kT})}$$



$$f_D = \frac{v_h \sigma_h^D p + v_e \sigma_e^D n_i e^{E_D/kT}}{v_e \sigma_e^D (n + n_i e^{E_D/kT}) + v_h \sigma_h^D (p + n_i e^{-E_D/kT})}$$

$$f_A = \frac{v_e \sigma_e^A n + v_h \sigma_h^A n_i e^{-E_A/kT}}{v_e \sigma_e^A (n + n_i e^{E_A/kT}) + v_h \sigma_h^A (p + n_i e^{-E_A/kT})}$$

Trapping {

$$\Gamma_h = v_h [\sigma_h^D N_D (1 - f_D) + \sigma_h^A N_A f_A]$$

$$\Gamma_e = v_e [\sigma_e^A N_A (1 - f_A) + \sigma_e^D N_D f_D]$$

# Parameter Tuning

## Applied parameter tuning procedure:

1. The **number** and **type** of defects is selected based on **microscopic** measurements
2. The **concentration** of the defects is assumed to be **proportional** to the **fluence**
3. The **I-V**, **C-V** at 455 Hz and 1 kHz and **CCE<sub>IR</sub>** with infrared of diodes for the **fluences 3 , 6,  $13 \times 10^{15} n_{eq}/cm^2$**  at -20 °C is simulated and the free parameters are determined using the Synopsys TCAD optimiser i.e. minimising the expression

$$F = \sum_{i,j} w_i^j \int_{V_{min}}^{V_{max}} \left( 1 - \frac{Q_{i,sim}^j}{Q_{i,meas}^j} \right)^2 dV$$

where  $i$  runs over the different fluences and  $j$  over the different measurements where  $Q_{i,sim}^j$  and  $Q_{i,meas}^j$  are the simulated and measured quantities, respectively,  $V_{min}$  the minimum and  $V_{max}$  maximum voltage and  $w_i^j$  some weighting factors.

- **I-V** and **C-V** are simulated in **1D** (CPU time:  $\approx 3$  min)
- **CCE<sub>IR</sub>** is simulated in **2D (r,φ)** at 5 voltages (CPU time:  $\approx 50$  min)

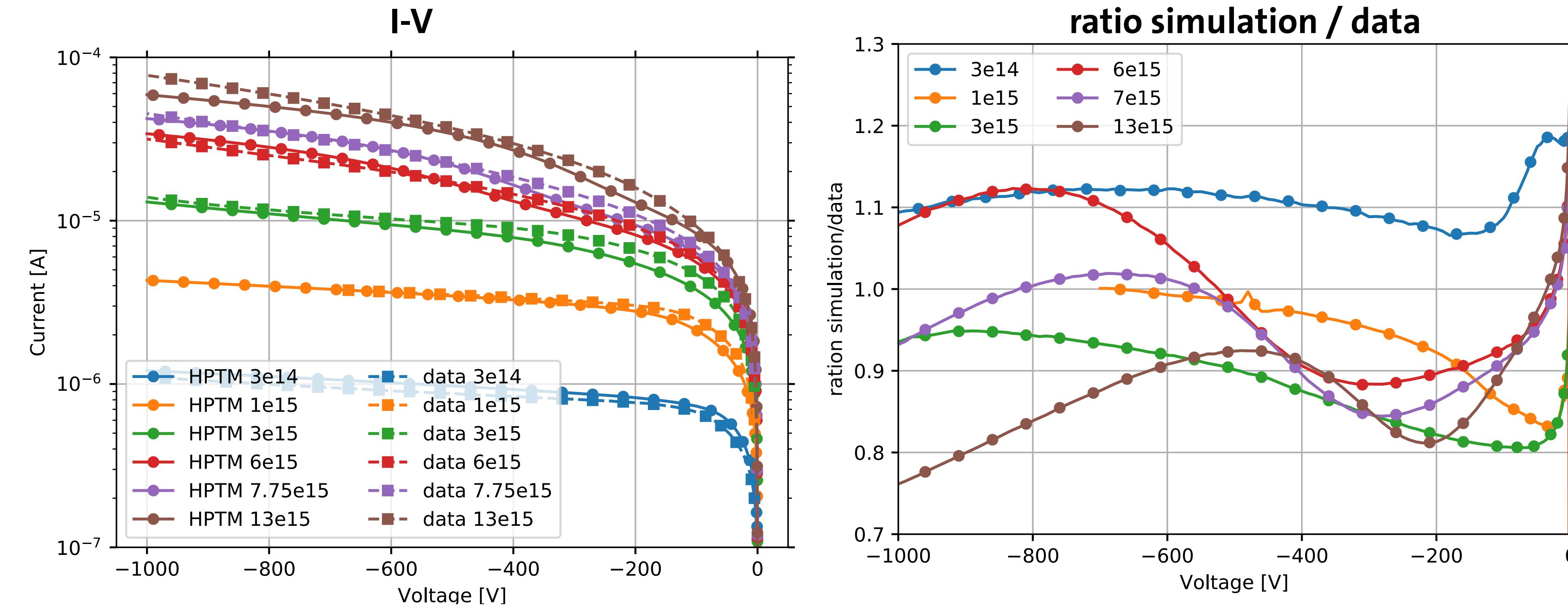
## Result of tuning: Hamburg Penta Trap Model (HPTM)

Defect	Type	Energy	$g_{int}$ [cm $^{-1}$ ]	$\sigma_e$ [cm $^2$ ]	$\sigma_h$ [cm $^2$ ]
E30K	Donor	$E_C$ -0.1 eV	0.0497	2.300E-14	2.920E-16
V <sub>3</sub>	Acceptor	$E_C$ -0.458 eV	0.6447	2.551E-14	1.511E-13
I <sub>p</sub>	Acceptor	$E_C$ -0.545 eV	0.4335	4.478E-15	6.709E-15
H220	Donor	$E_V$ +0.48 eV	0.5978	4.166E-15	1.965E-16
C <sub>i</sub> O <sub>i</sub>	Donor	$E_V$ +0.36 eV	0.3780	3.230E-17	2.036E-14

- Trap concentration of defects:  $N = g_{int} \cdot \Phi_{neq}$
- Simulations for the optimization have been performed at T= -20 °C with:
  1. Slotboom band gap narrowing
  2. Impact ionisation (van Overstaeten-de Man)
  3. Trap Assisted Tunneling Hurkx with tunnel mass = **0.25 m<sub>e</sub>** (default value: 0.5 m<sub>e</sub>) in case of the I<sub>p</sub>
  4. Relative permittivity of silicon = 11.9 (default value: 11.7)
- Both cross section for the E30K and the electron cross section for the C<sub>i</sub>O<sub>i</sub> were fixed → 12 free parameter
- Optimization done with the nonlinear simplex method

# I-V for different fluences

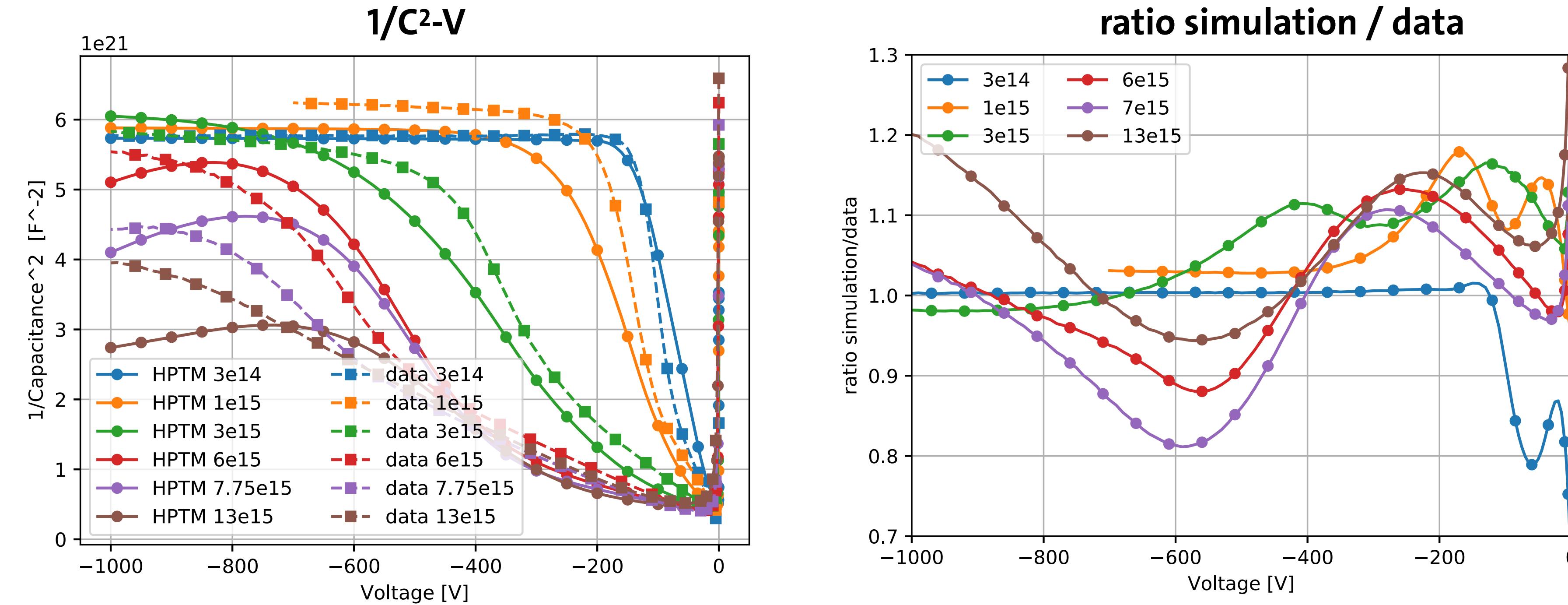
I-V for fluences from  $0.3 - 13 \cdot 10^{15} n_{eq}/cm^2$  at  $T = -20^\circ C$  (for  $T = -30^\circ C$  see backup)



- The simulation for  $0.3$  and  $1 \cdot 10^{15} n_{eq}/cm^2$  are extrapolations and the  $7.75 \cdot 10^{15} n_{eq}/cm^2$  is a interpolation (not included in the optimization)
- The simulation agrees with the measurements within 20% for all fluences and voltages

# C-V for different fluences

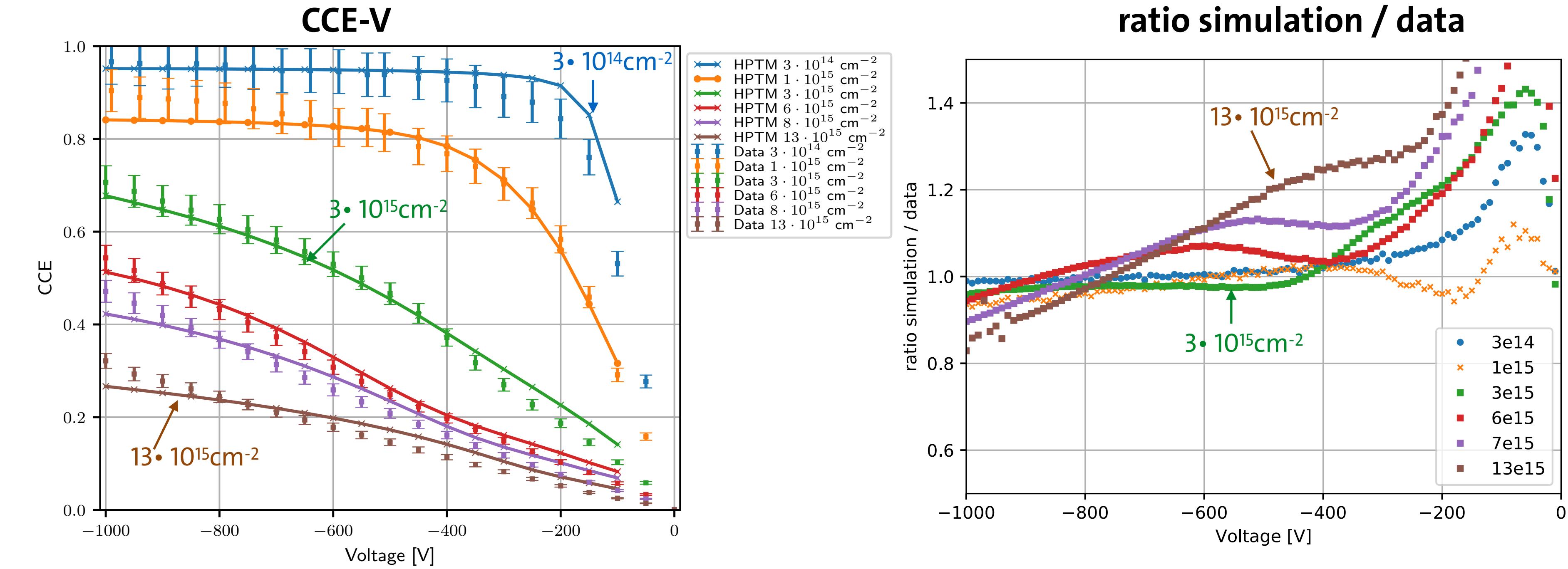
C-V for fluences from  $0.3 - 13 \cdot 10^{15} n_{eq}/cm^2$  at 455 Hz and  $T = -20^\circ C$  (for  $T = -30^\circ C$  see backup)



- The simulation for  $0.3$  and  $1 \cdot 10^{15} n_{eq}/cm^2$  are extrapolations and the  $7.75 \cdot 10^{15} n_{eq}/cm^2$  is a interpolation (not included in the optimization)
- The simulation agrees with the measurements within 20% for all fluences and voltages
- Deviation at highest fluence and voltage may be due to impact ionization
- A better agreement between simulations and measurements is achieved at 1 kHz

# CCE vs. V (infrared)

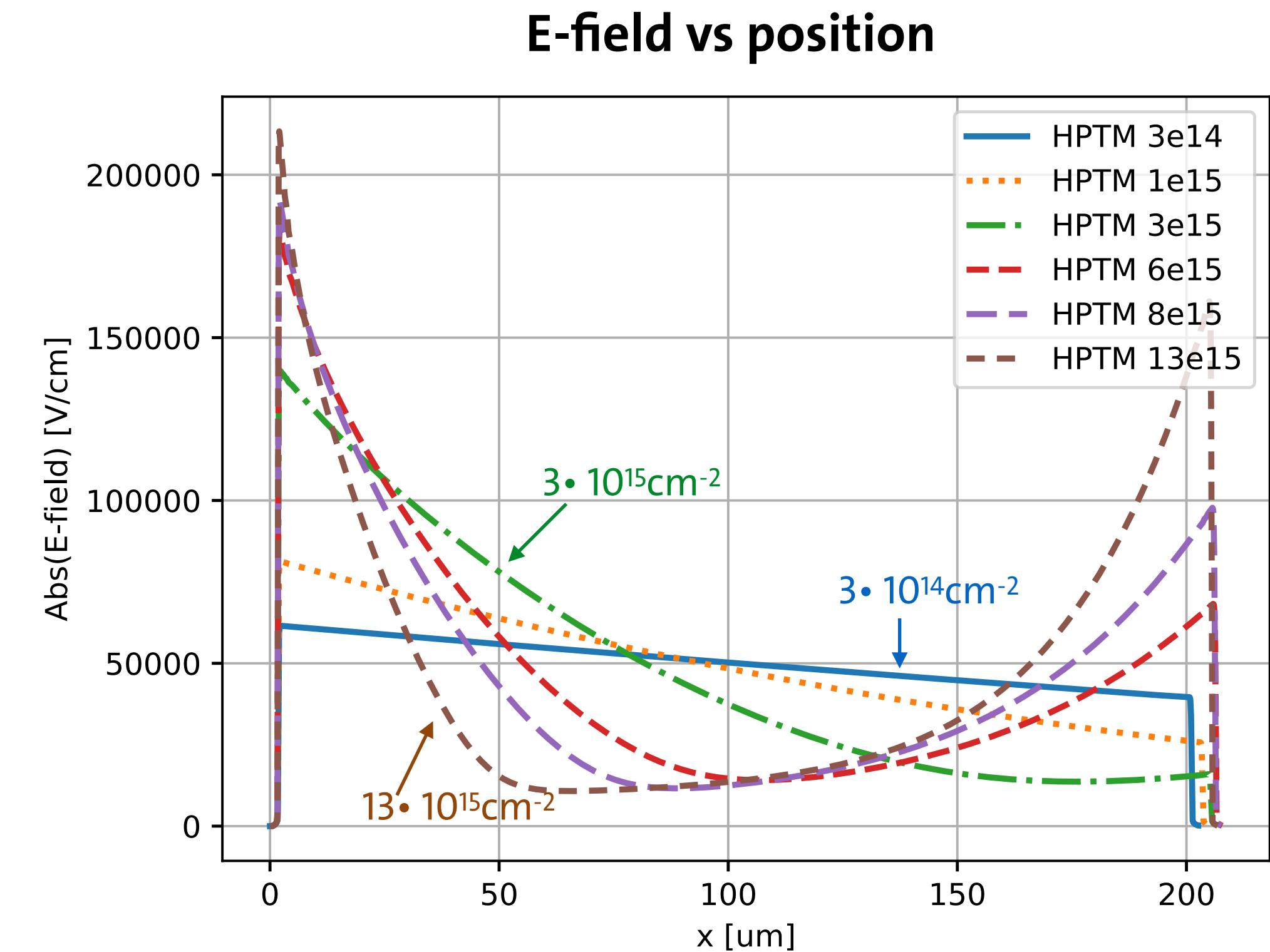
CCE vs. V for fluences from  $0.3 - 13 \cdot 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$  with infrared laser and  $T = -20^\circ\text{C}$  (for  $T = -30^\circ\text{C}$  see backup)



- In the optimization only the voltages -200, -400, -600, -800 and -1000V were used
- For all fluences the voltage dependence is well reproduced
- At high voltages the simulation agrees with the measurements within 20% for all fluences

# E-fields for different fluences

Simulated E-field as function of position for different fluences at 1000V



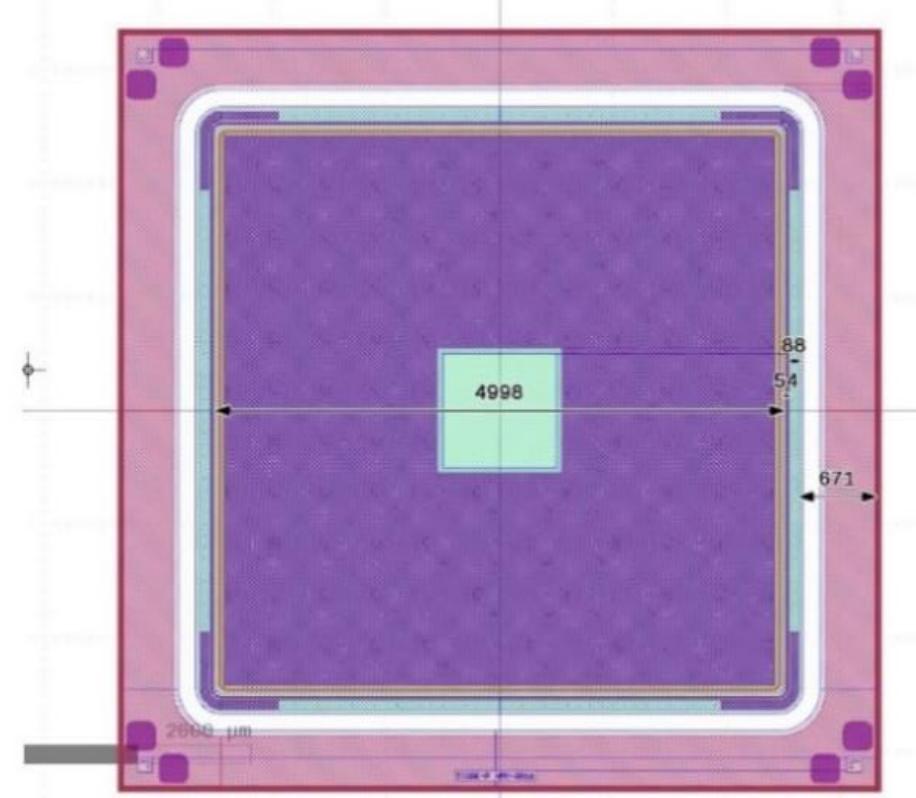
- Double peak structure for fluences  $\geq 3 \cdot 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$  clearly visible
- Peak field of  $\approx 2 \cdot 10^5 \text{ V/cm}$  at the highest fluence  $\rightarrow$  impact ionisation

# Edge-on measurements I

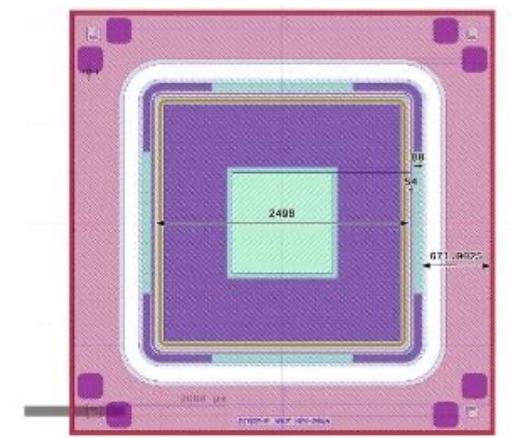
## Sensors:

- HPK n<sup>+</sup>p pad diodes, area 5.0x5.0 and 2.5x2.5 mm<sup>2</sup>
- p-stop isolation
- FTH **150 μm thick**
- Depletion voltage: 75 V ( 4.5x10<sup>12</sup> cm<sup>-3</sup>)
- Irradiations:
  - 23 MeV protons (KIT), hardness factor 2.2
  - $\Phi_{eq} = 2, 4, 8, 12 \times 10^{15} \text{ cm}^{-2}$

Diode 5mm x 5mm

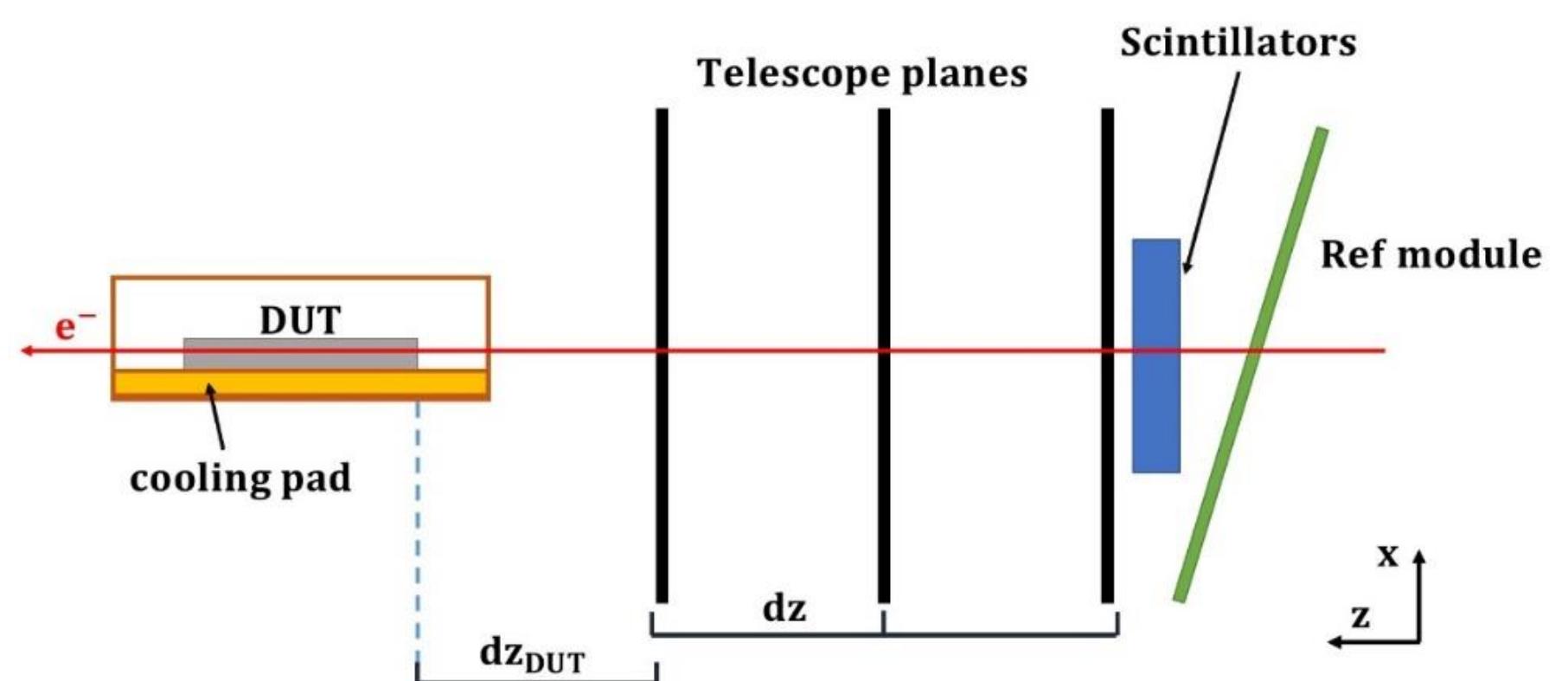


Diode 2.5mm x 2.5mm



## Beam test:

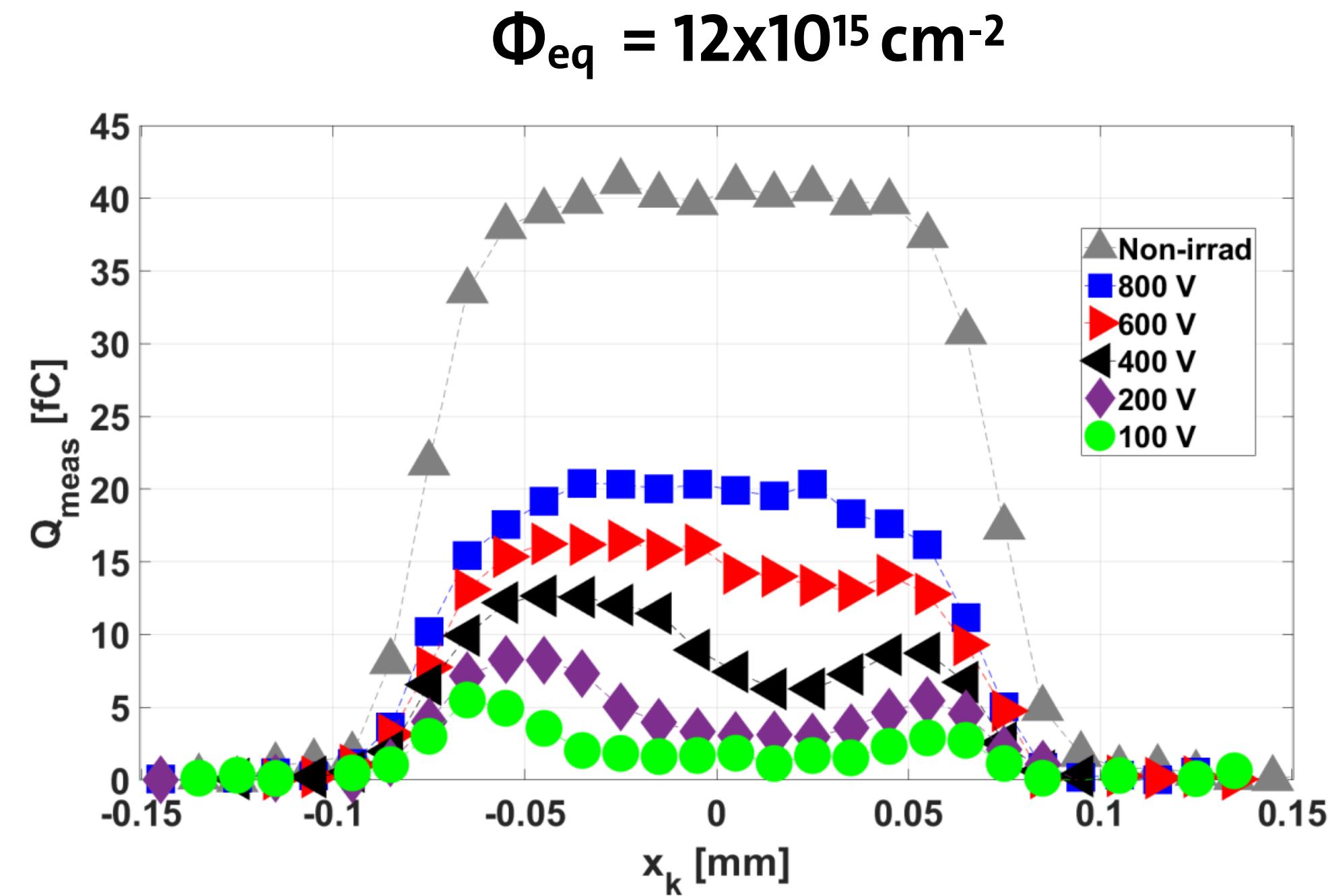
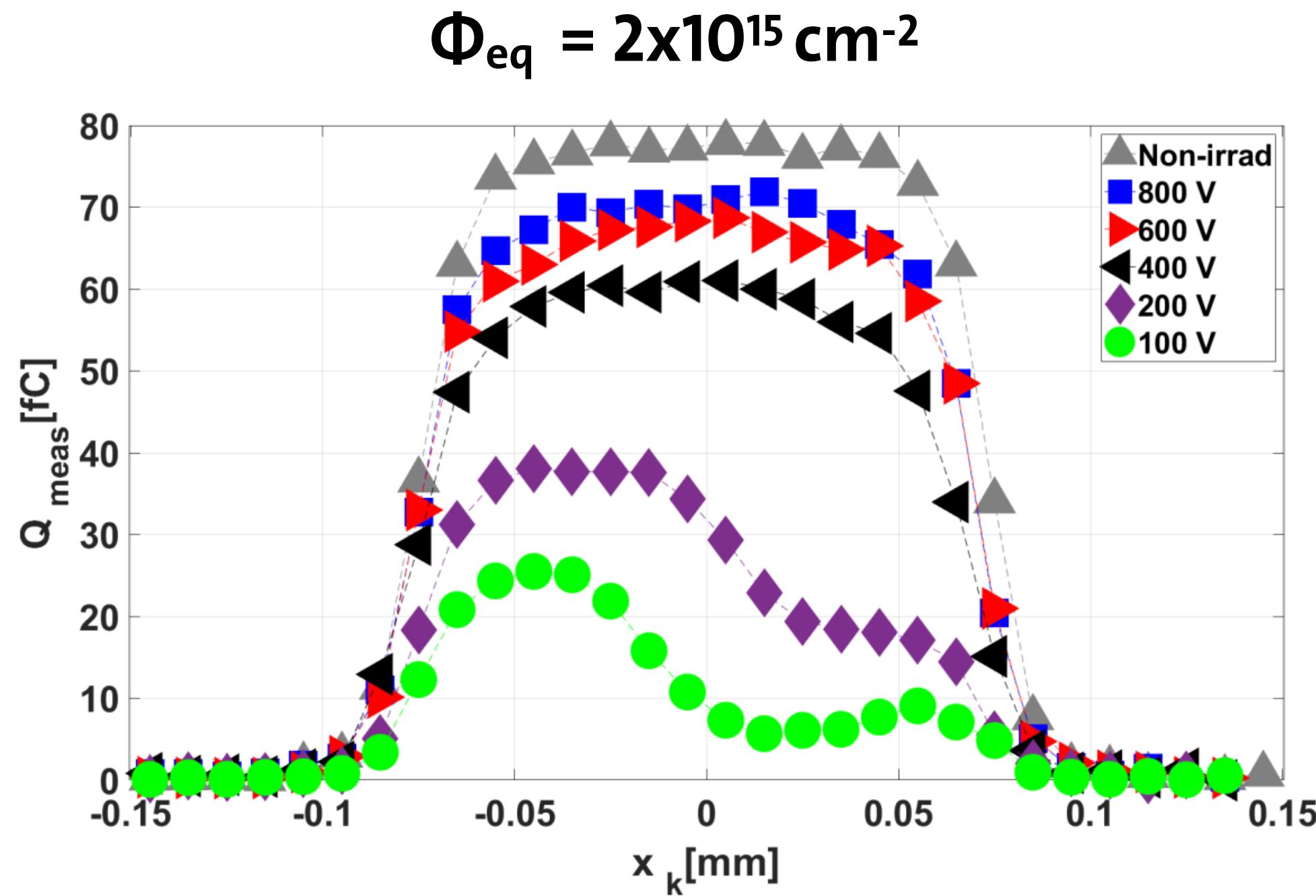
- At DESY II beam test facility using the DATURA telescope
- Electron beam with 5.2 GeV
- Intrinsic resolution for each plane of telescope ≈ 3.2 μm
- Track reconstruction using **upstream** triplet and **time reference module**
- Rotation stage for the DUT with precision of 0.1° (1.7 mrad)



For details see: M. Hajheidari et al., <https://doi.org/10.1016/j.nima.2021.166177>

# Edge-on measurements II

Examples of charge collection profiles as function of voltages:

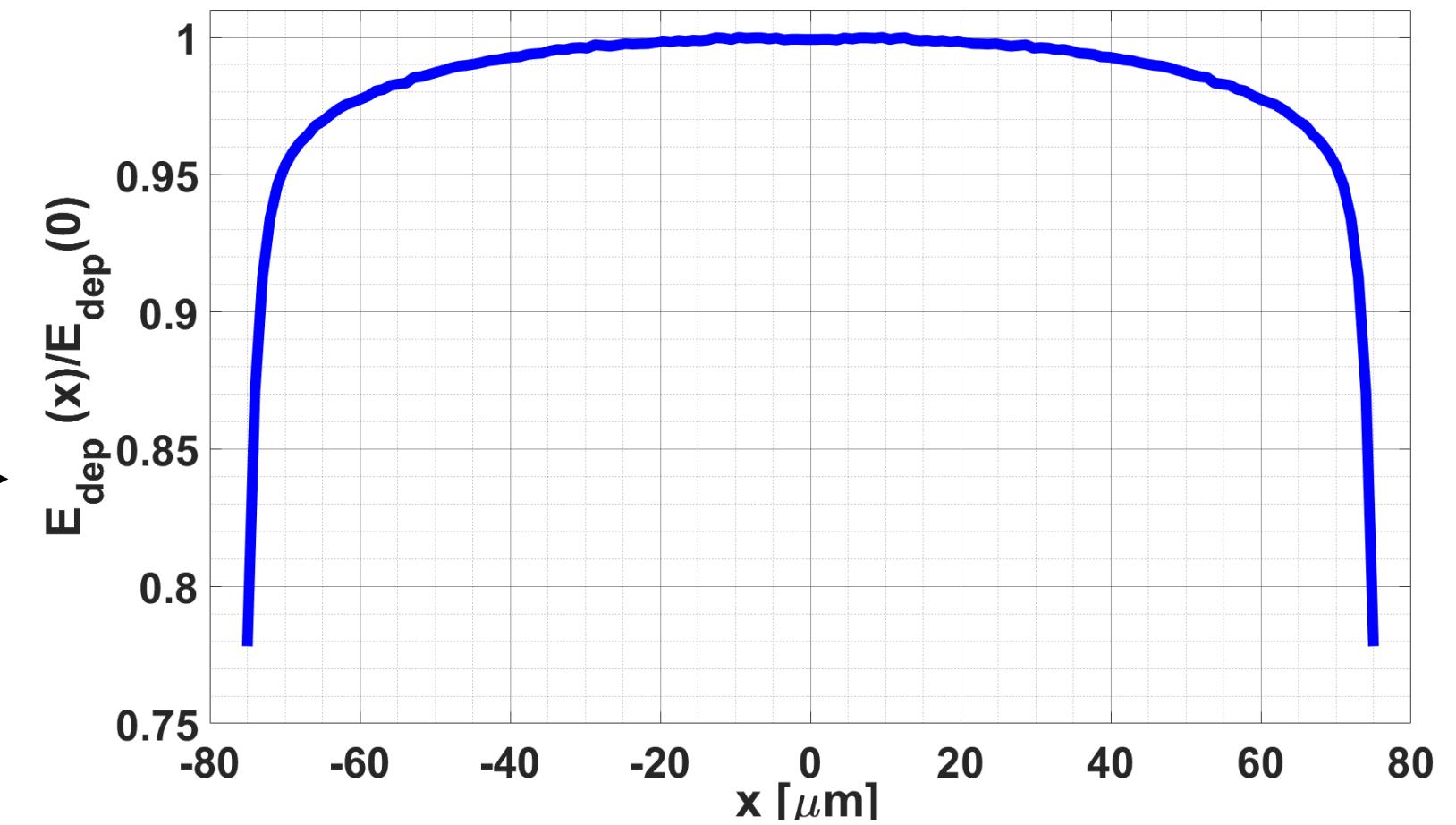


- Double peak structure at low voltages
- Uniform at high voltages
- Reduced charge collection as function of fluence

# Simulation of Charge Collection profiles

The charge collection profiles are a convolution of:

- the CCE profile
- the smearing caused by the limited spatial resolution of the track position
- the energy deposition of the electron beam as function of depth in the diode

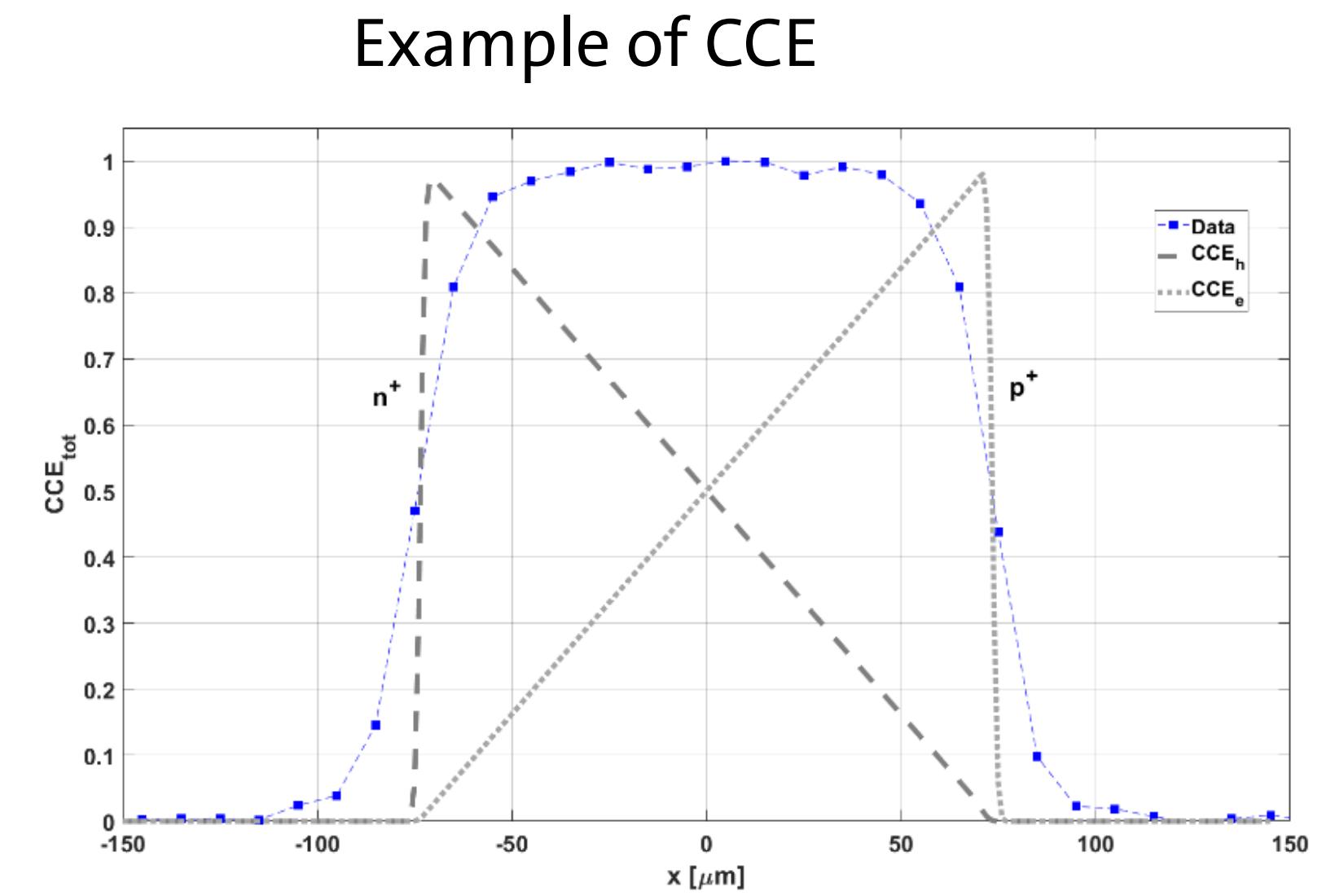


with  $CCE_{tot}(x) = CCE_e(x) + CCE_h(x)$

and  $CCE_e(x) = \int_{-d/2}^x E_w(y) \cdot \exp\left(\int_x^y \frac{dy'}{\lambda_e(y')}\right) dy$

$$CCE_h(x) = \int_x^{d/2} E_w(y) \cdot \exp\left(-\int_x^y \frac{dy'}{\lambda_h(y')}\right) dy$$

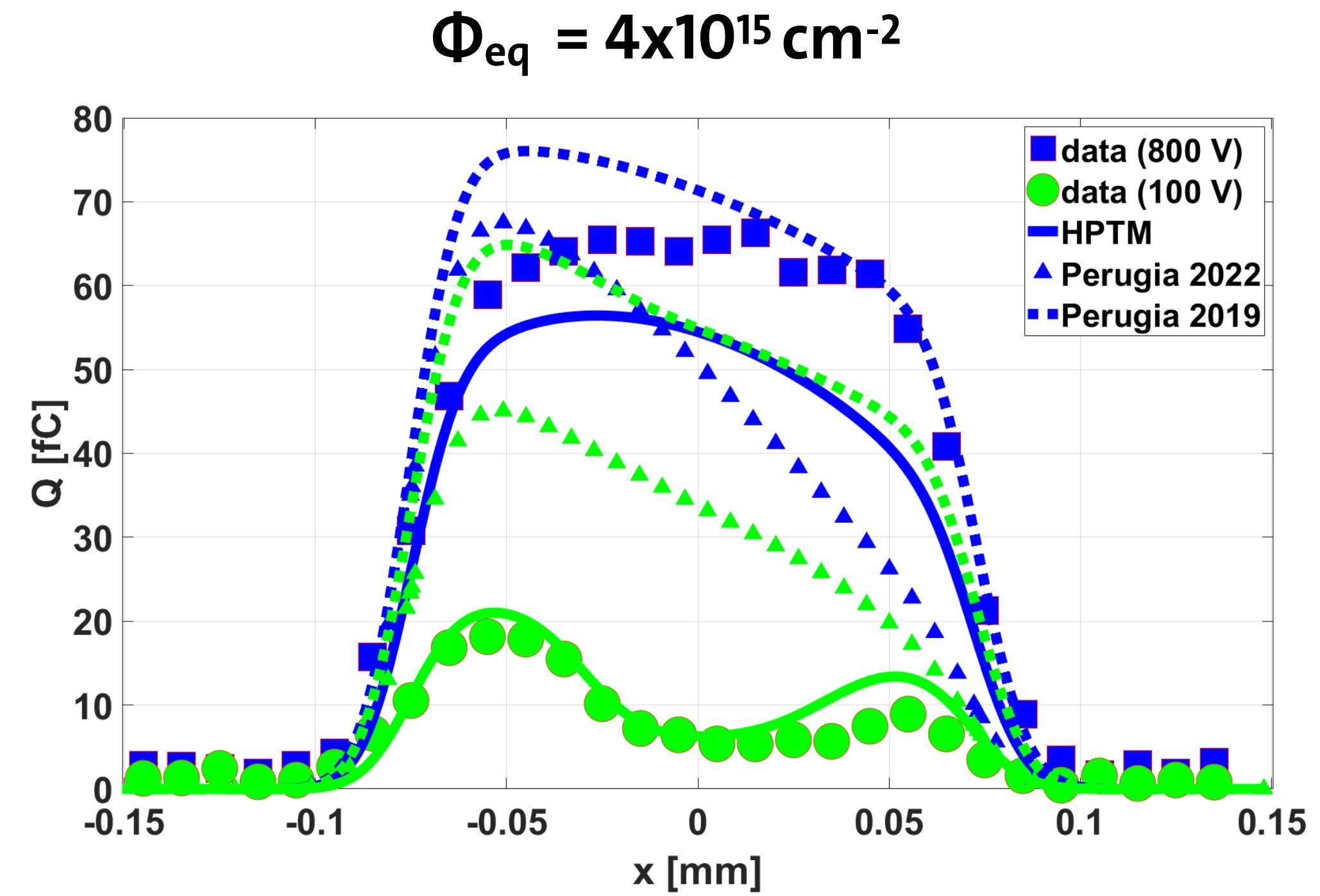
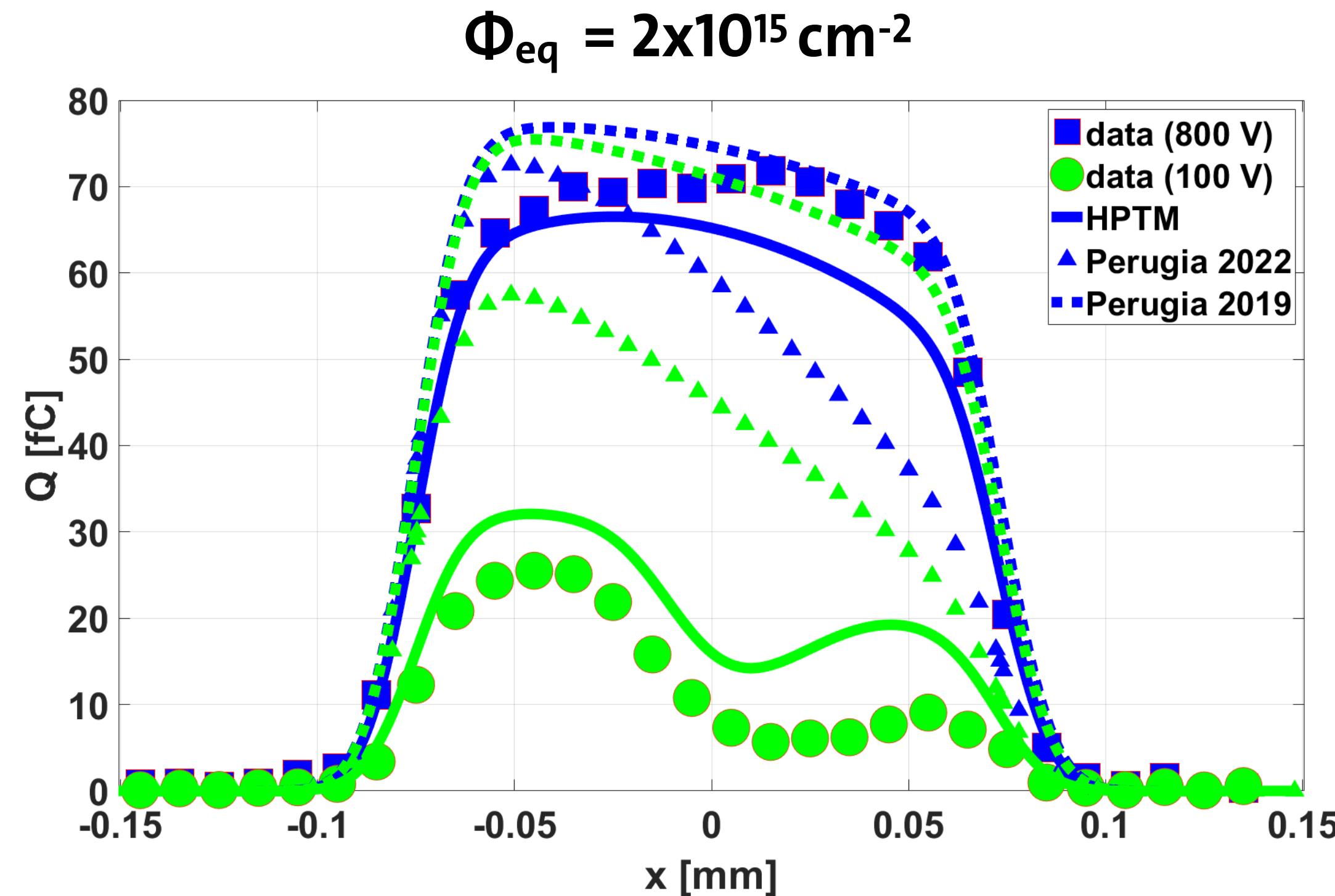
- d: thickness of diode,  $E_w$  weighting field
- $\lambda_{e,h}(x)$ : charge collection length of electrons and holes of the model
- A: scaling factor and  $\sigma_{res}$  beam resolution (10 μm)



# Comparison of simulation and data I

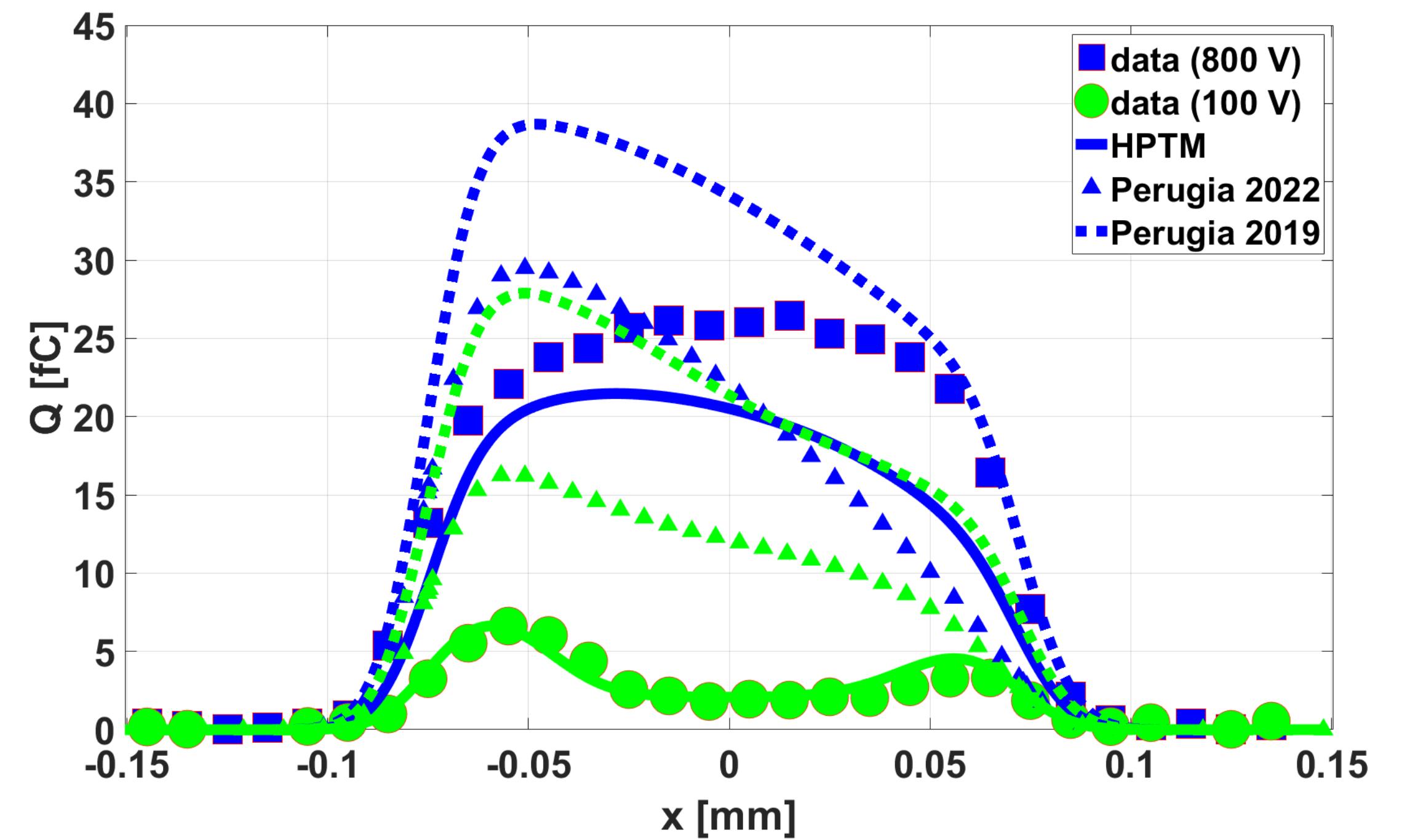
## Models used:

- Hamburg Penta Trap Model (HPTM)
- Perugia (2022): 3 traps ( $B_iO_i, V_2, V_3$ ) can be found: [Here](#)
- Perugia (2019): 3 traps ( $B_iO_i, V_2, V_3$ ) can be found: [Here](#)

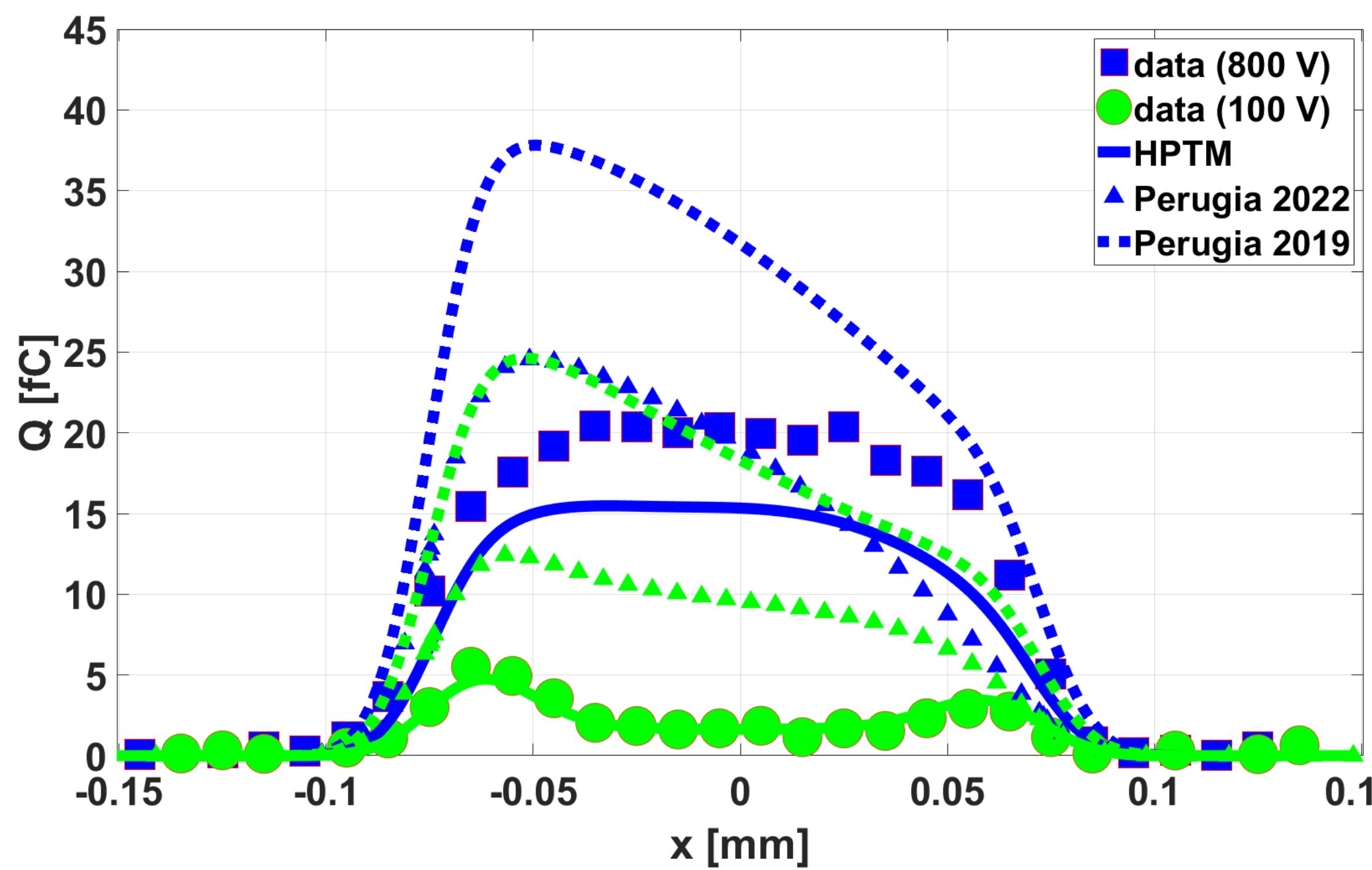


# Comparison of simulation and data II

$$\Phi_{\text{eq}} = 8 \times 10^{15} \text{ cm}^{-2}$$



$$\Phi_{\text{eq}} = 12 \times 10^{15} \text{ cm}^{-2}$$



# Summary

- The HPTM gives a good and consistent description of **I-V**, **C-V** and **CCE<sub>IR</sub>** of pad diodes
- A method was developed which allows the direct comparison of TCAD simulations with edge-on beam test measurements
- Using the HPTM the simulated charge collection as function of voltage shows a depth dependence even though such an information was not explicitly used in the optimisation
- At low voltages the simulated charge collection is similar to the measured one, but at higher voltages there is a disagreement
  - Consideration of edge-on measurements during optimization
  - Rethinking the choice of defects?
  - ...

**Thank you for your attention!**

# BACKUP

# Up to now state of the art

## 3-trap Perugia parameters (F. Moscatelli et al IEEE Trans Nucl Sci 2017) for Synopsys TCAD

RADIATION DAMAGE MODEL FOR P-TYPE SUBSTRATES  
(UP TO  $7 \times 10^{15} \text{ N/cm}^2$ )

Type	Energy (eV)	$\sigma_e(\text{cm}^{-2})$	$\sigma_h(\text{cm}^{-2})$	$\eta(\text{cm}^{-1})$
Acceptor	Ec-0.42	$1 \times 10^{-15}$	$1 \times 10^{-14}$	1.613
Acceptor	Ec-0.46	$7 \times 10^{-15}$	$7 \times 10^{-14}$	0.9
Donor	Ev+0.36	$3.23 \times 10^{-13}$	$3.23 \times 10^{-14}$	0.9

V<sub>2</sub> →

V<sub>3</sub> →

C<sub>i</sub>O<sub>i</sub> →

RADIATION DAMAGE MODEL FOR P-TYPE SUBSTRATES  
(IN THE RANGE  $7 \times 10^{15} - 1.5 \times 10^{16} \text{ N/cm}^2$ )

Type	Energy (eV)	$\sigma_e(\text{cm}^{-2})$	$\sigma_h(\text{cm}^{-2})$	$\eta(\text{cm}^{-1})$
Acceptor	Ec-0.42	$1 \times 10^{-15}$	$1 \times 10^{-14}$	1.613
Acceptor	Ec-0.46	$3 \times 10^{-15}$	$3 \times 10^{-14}$	0.9
Donor	Ev+0.36	$3.23 \times 10^{-13}$	$3.23 \times 10^{-14}$	0.9

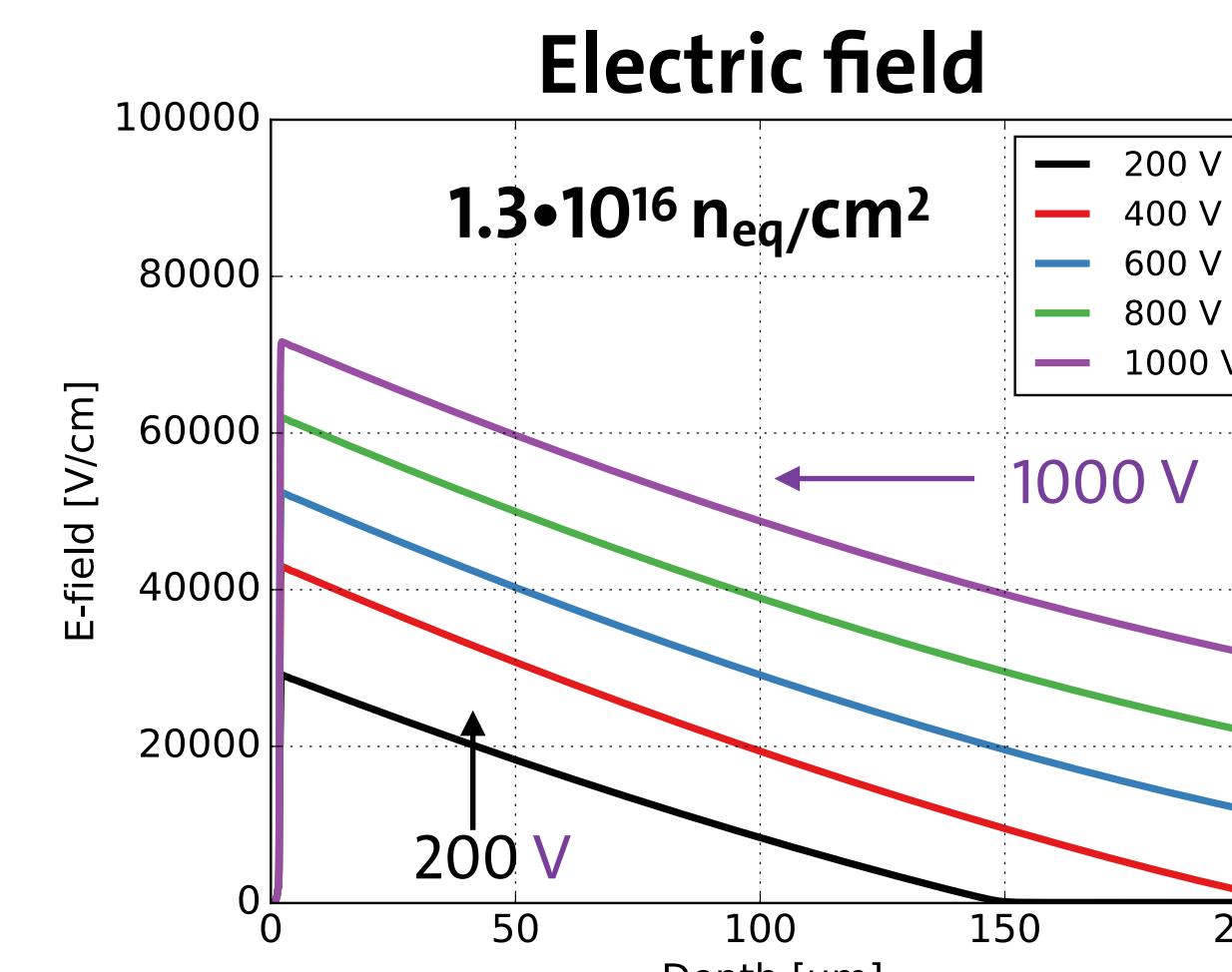
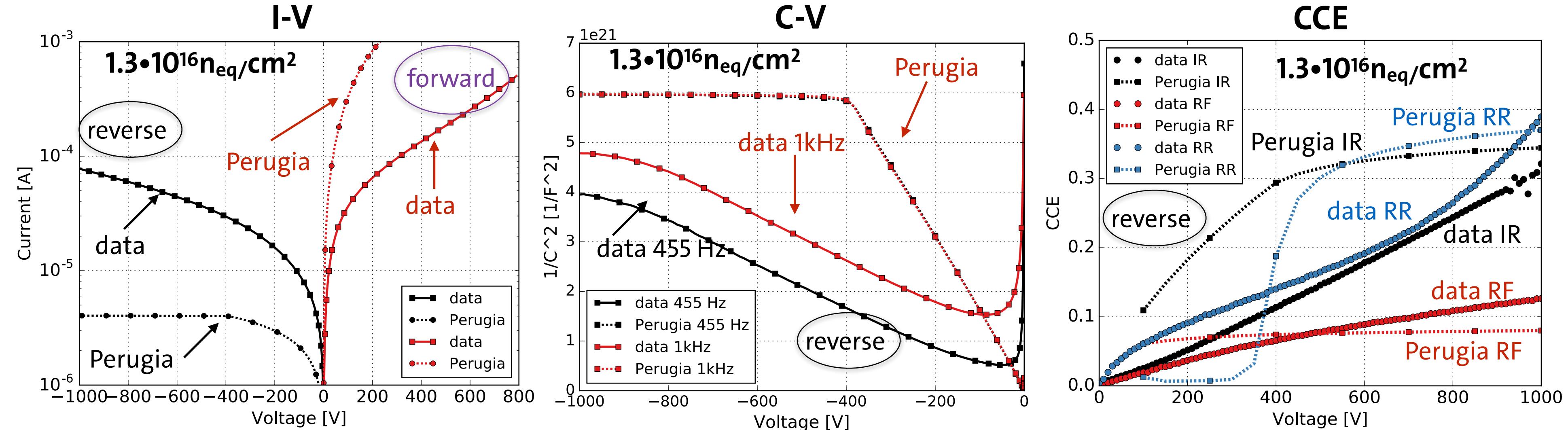
RADIATION DAMAGE MODEL FOR P-TYPE SUBSTRATES  
(IN THE RANGE  $1.6 \times 10^{16} - 2.2 \times 10^{16} \text{ N/cm}^2$ )

Type	Energy (eV)	$\sigma_e(\text{cm}^{-2})$	$\sigma_h(\text{cm}^{-2})$	$\eta(\text{cm}^{-1})$
Acceptor	Ec-0.42	$1 \times 10^{-15}$	$1 \times 10^{-14}$	1.613
Acceptor	Ec-0.46	$1.5 \times 10^{-15}$	$1.5 \times 10^{-14}$	0.9
Donor	Ev+0.36	$3.23 \times 10^{-13}$	$3.23 \times 10^{-14}$	0.9

**Fluence depending cross sections!!!**

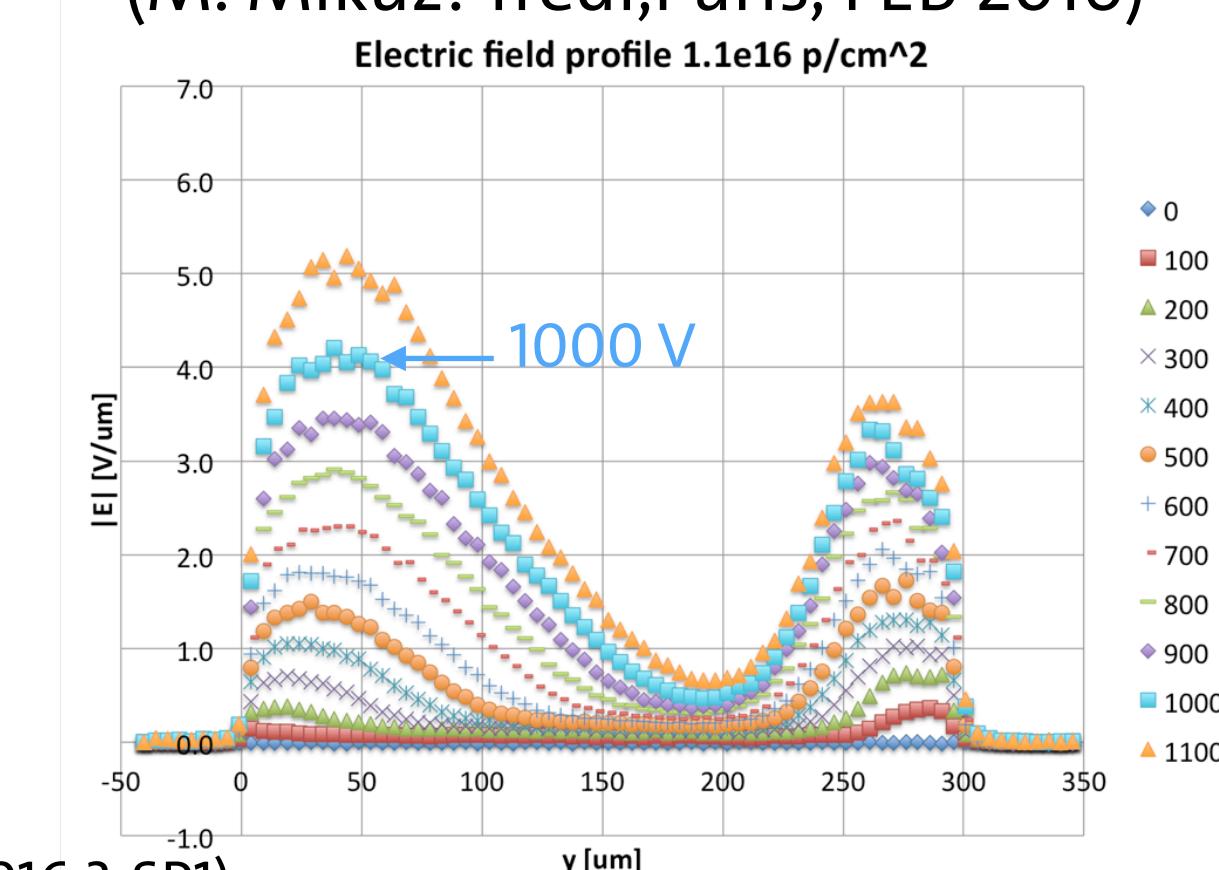
# Up to now state of the art

Does it describe our data?



\*) All simulations done with Synopsys TCAD (L-2016.3-SP1)

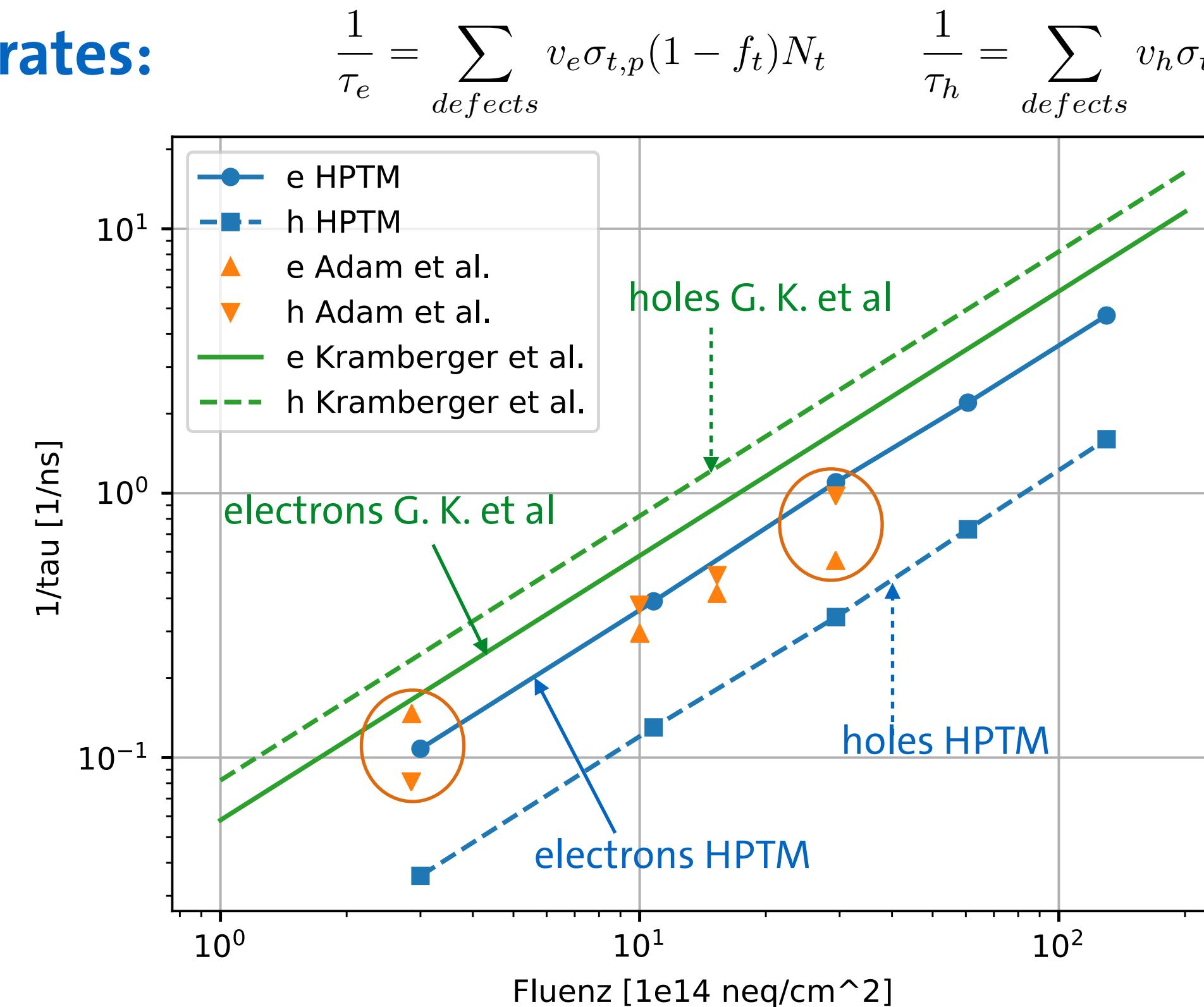
**Edge-TCT measurements**  
(M. Mikuž: Tredi, Paris, FEB 2016)



- Reverse current too low
- CV shows no frequency dependence
- CCE has not the correct voltage dependence
- No double peak

# Trapping

## Trapping rates:



- For HPTM the trapping probability of electrons is a factor 3 higher than for holes
- Similar to old alpha TCT measurements (1993, 1999) but different to new red laser TCT measurements
- Effect known since Brodbeck et al. NIMA 2000, but not investigated further

## Kraner et al NIMA 1993

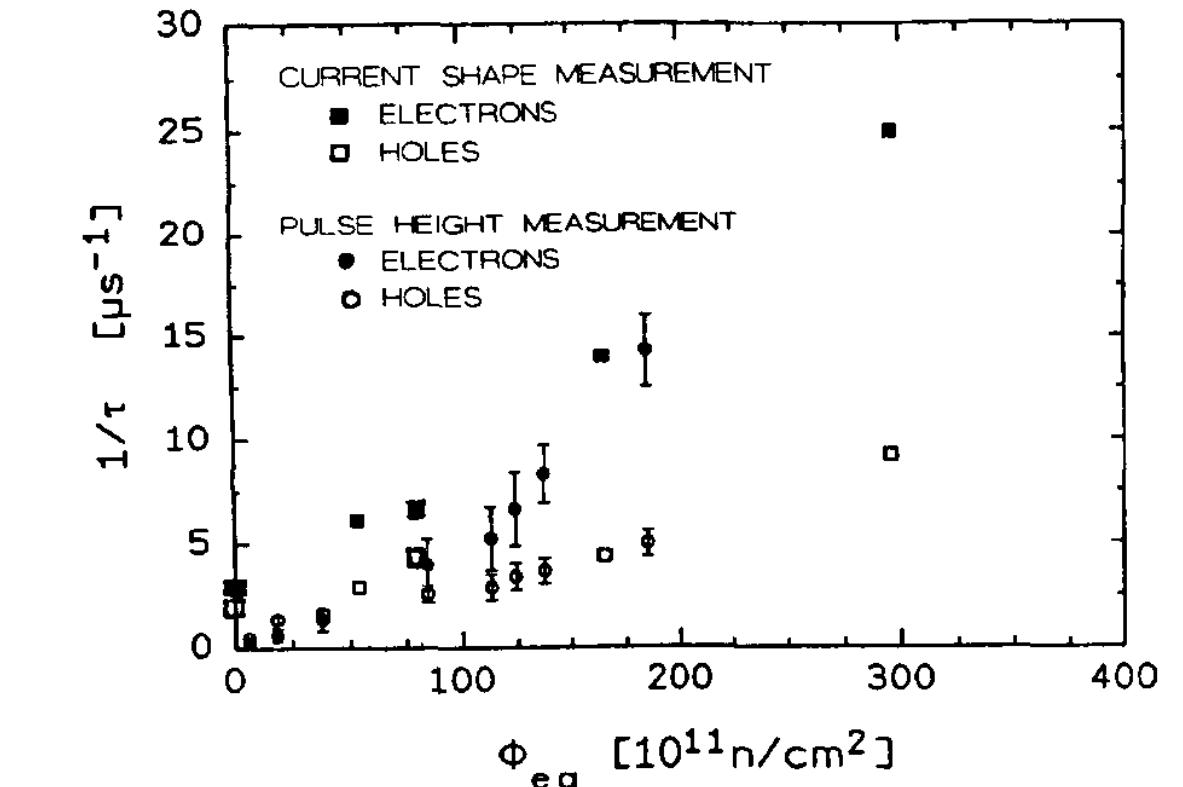
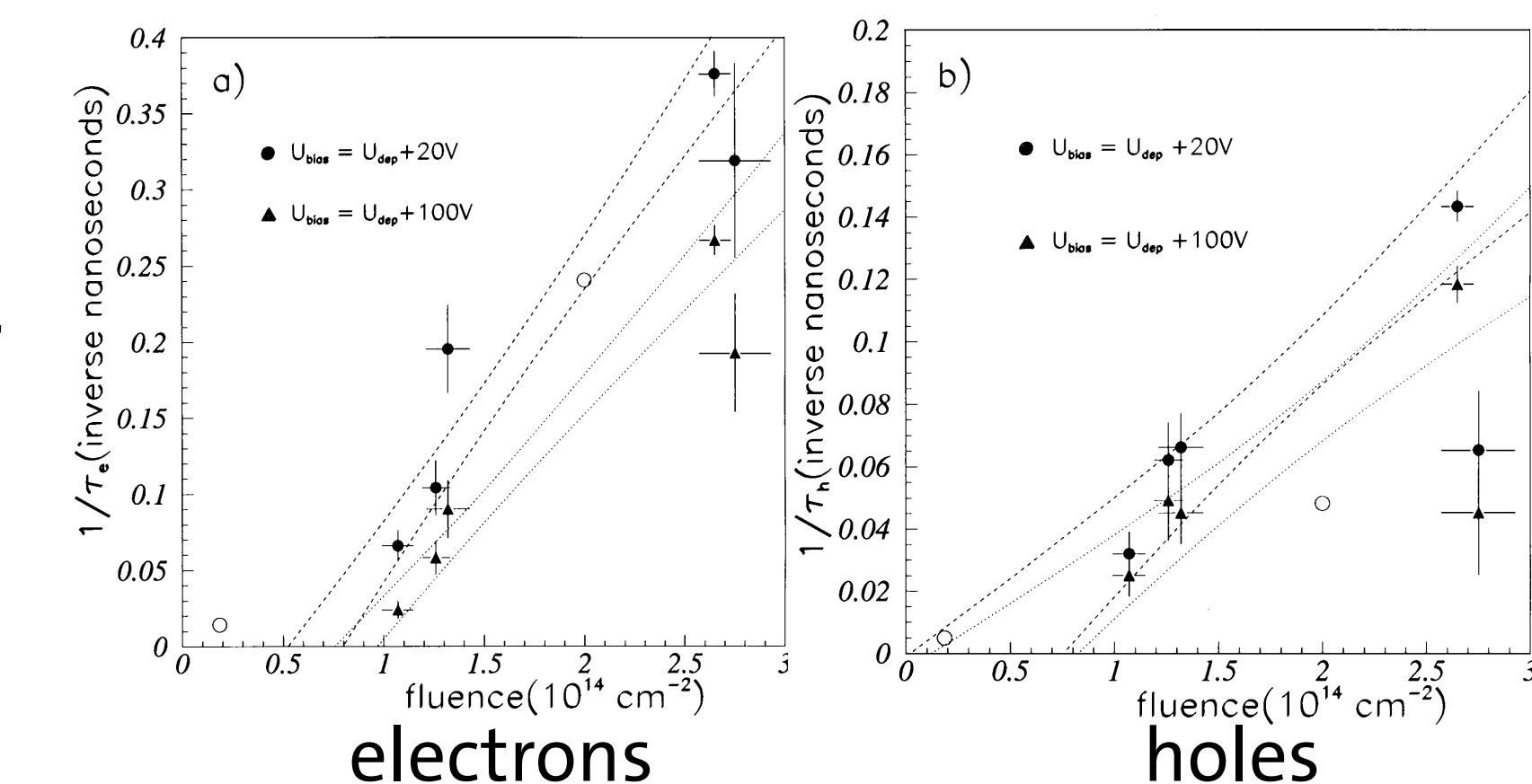
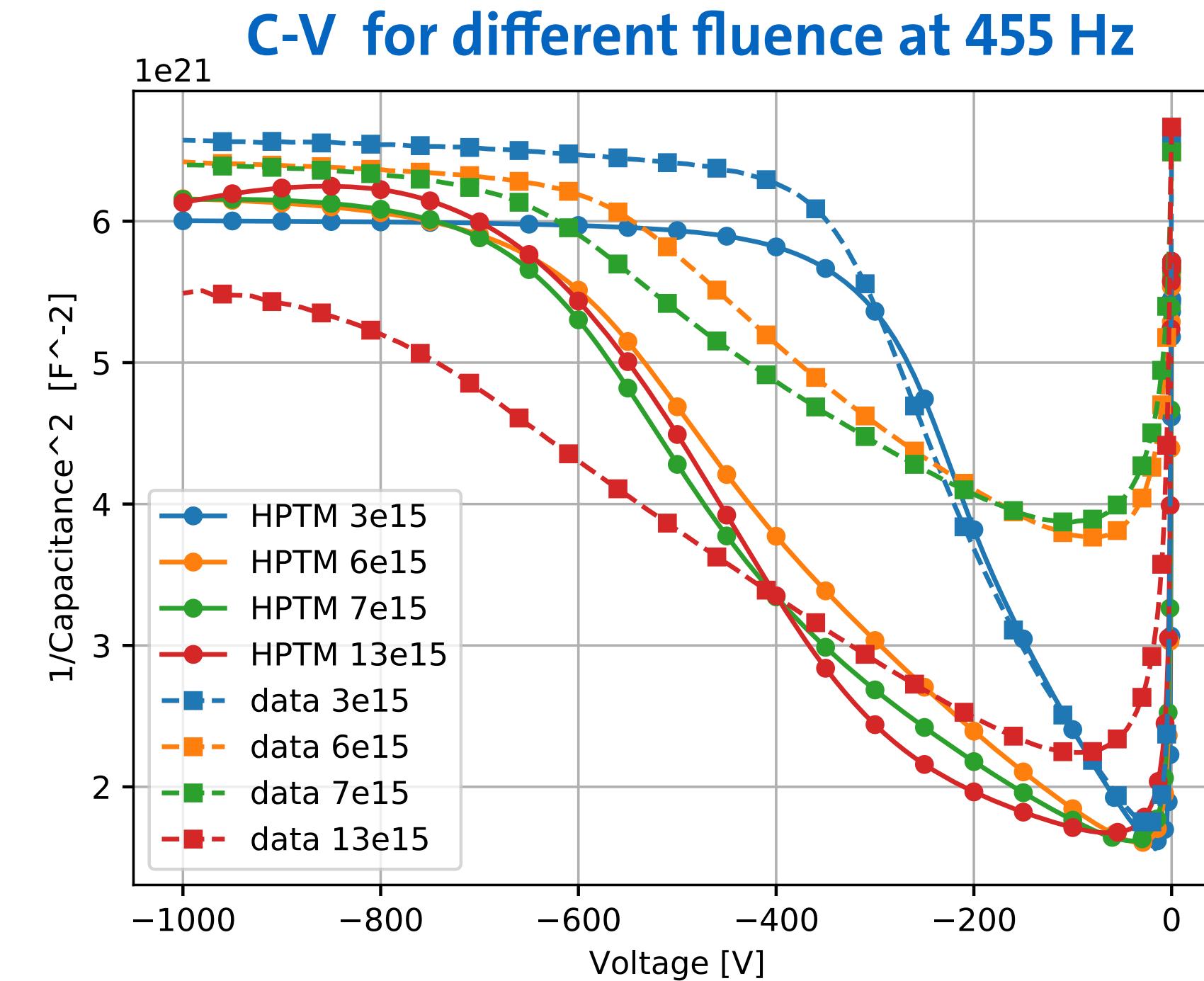
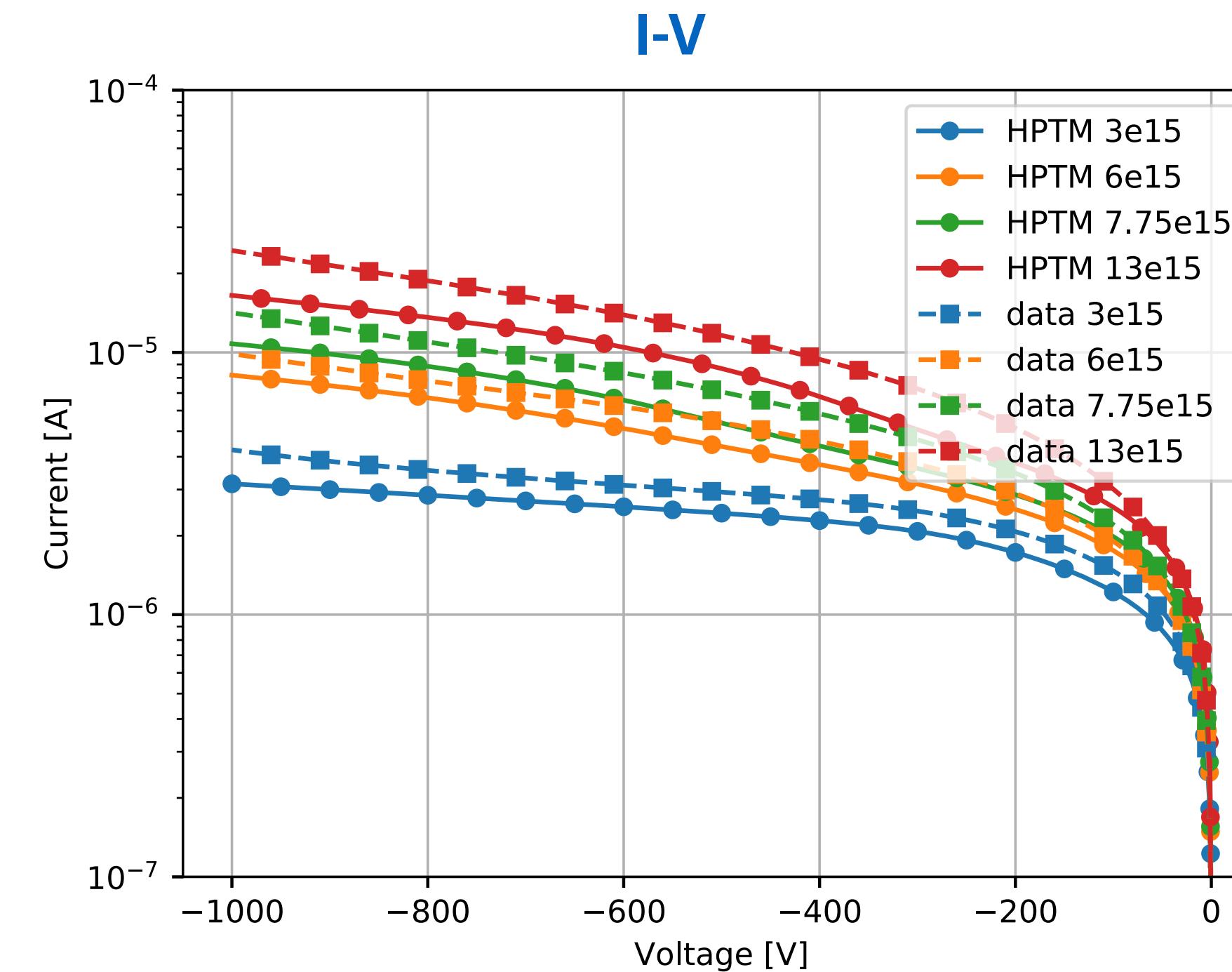


Fig. 9. Trapping probabilities,  $1/\tau$ , for both holes and electrons as a function of fast neutron fluence as measured by the observed pulse width (squares) and the calculated charge collection time (circles).

## Beattie et al NIMA 1999

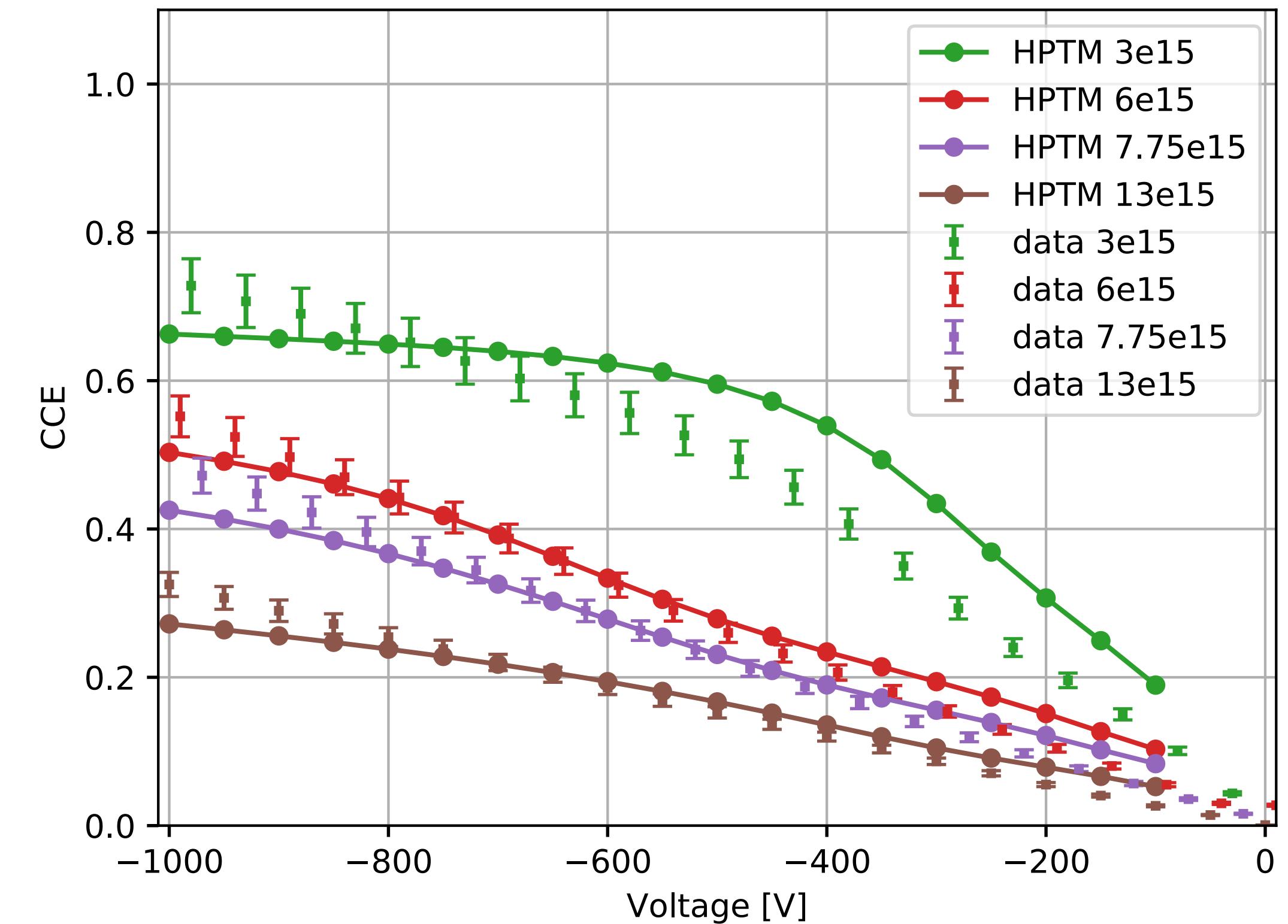


# I-V and C-V at T=-30°C

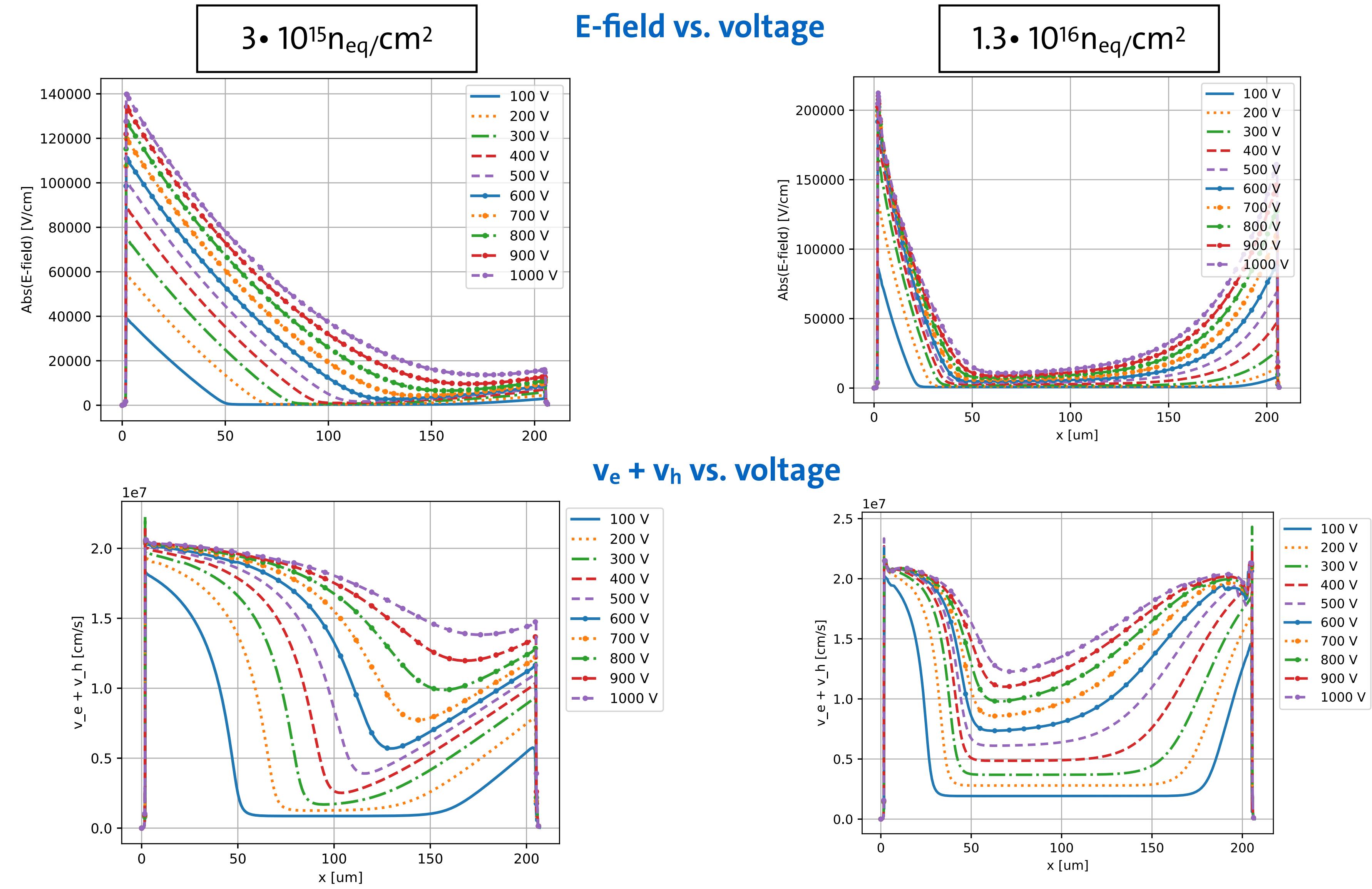


# CCE at T=-30°C

CCE-V for different fluence (infrared) at T = -30 °C

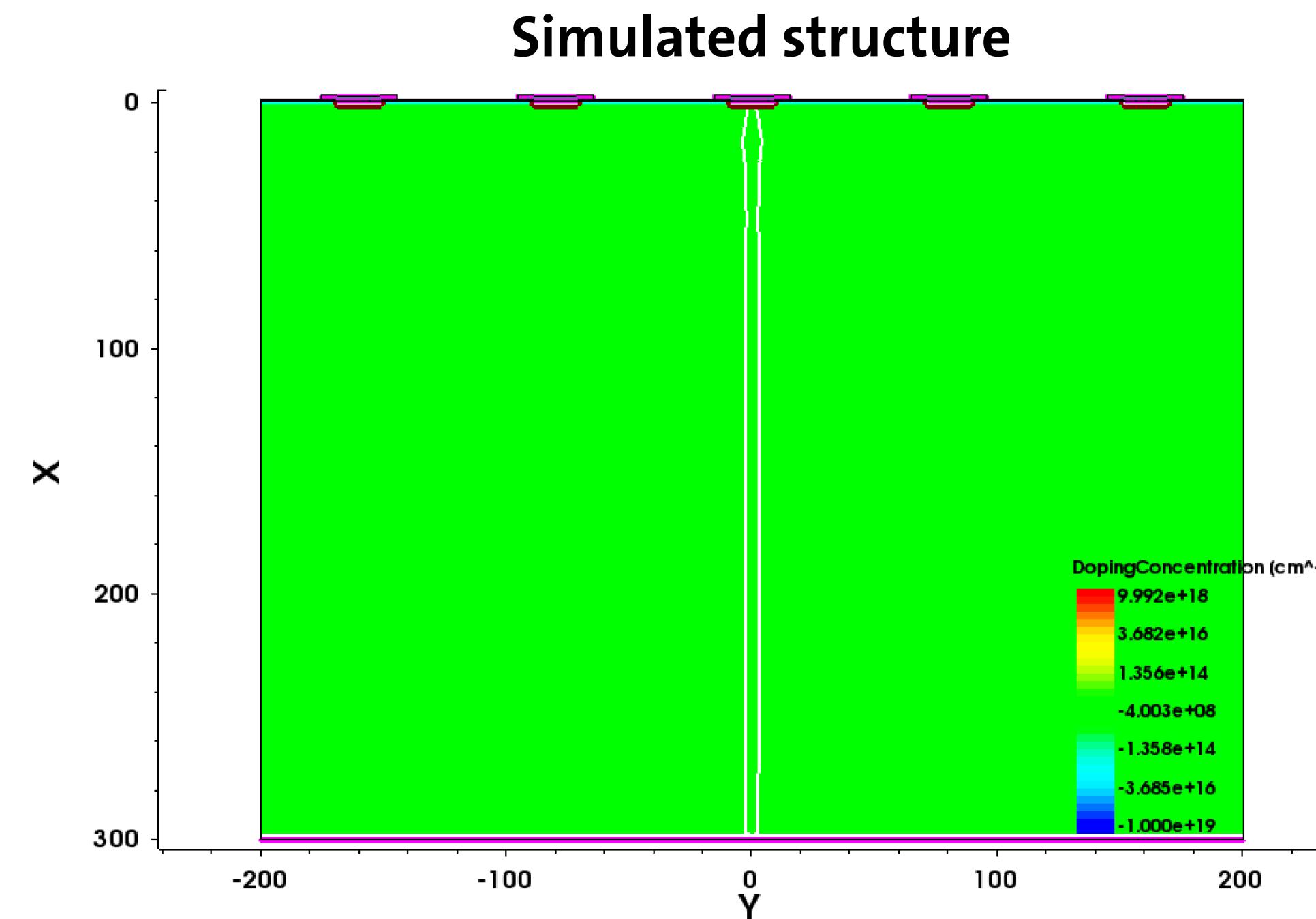


# E-fields vs. voltage

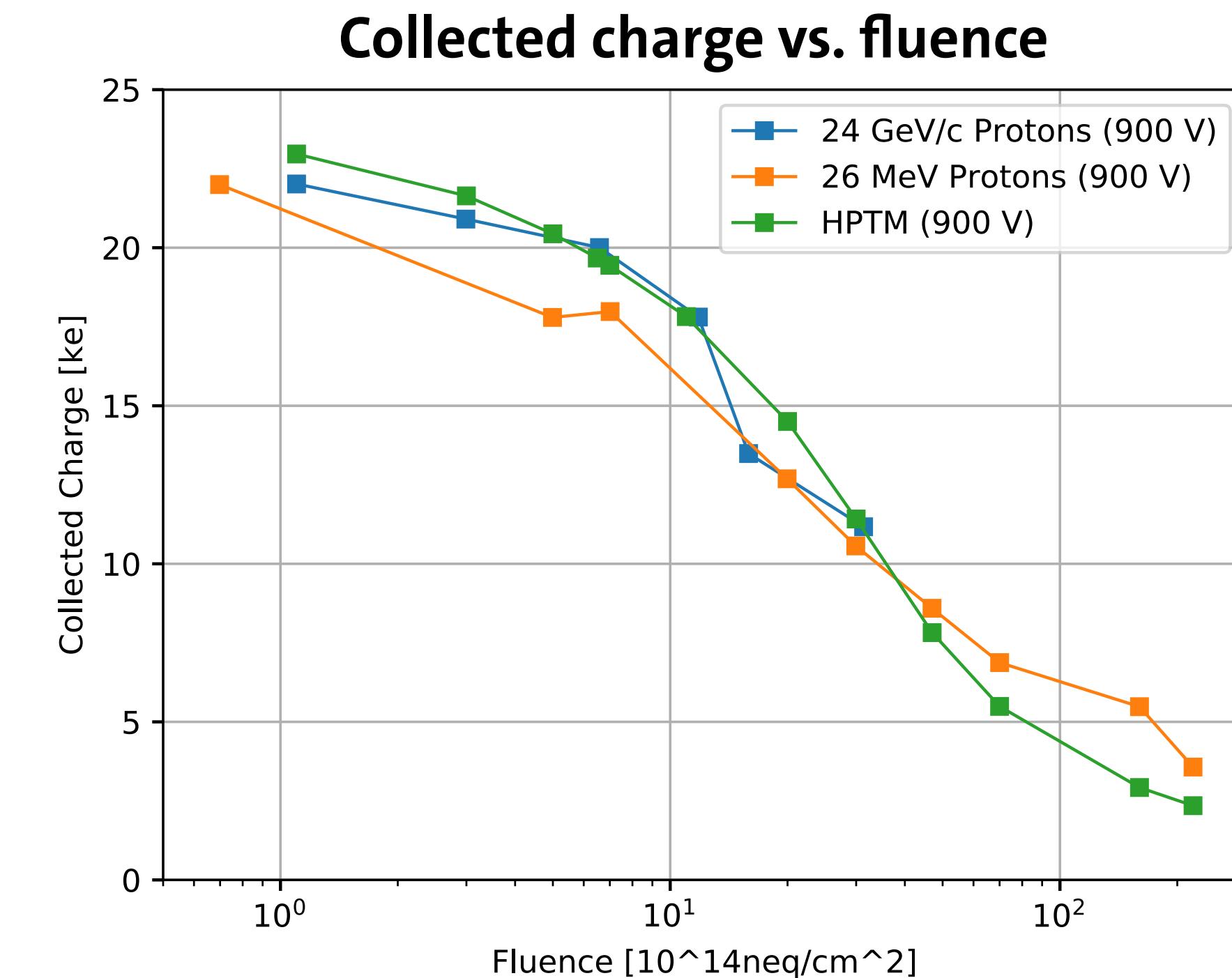


# Comparison with strips

Charge collection measured with strip sensors (data from Affolder et al NIMA 2010)



- 5 AC coupled strips simulated
- 80 e-h/um generated



- Float zone silicon
- 300 um thick sensors
- 80 um pitch
- $T = -25^\circ\text{C}$
- $^{90}\text{Sr}$  source

# Simulation of charge collection I

## Procedure to determine the charge collection as function of depth:

1. Perform **1D TCAD simulation** with HPTM for protons as function of voltage
2. Calculate trap **occupancies**  $f_t$  as function of depth ( $y$ )
3. Calculate **trapping rates** as function of depth for electron and holes

$$\frac{1}{\tau_e} = \sum_{defects} v_e^{th} \sigma_{t,n} (1 - f_t) N_t$$

$$\frac{1}{\tau_h} = \sum_{defects} v_h^{th} \sigma_{t,p} f_t N_t$$

## → Charge collection lengths as function of depth and voltage:

- $\lambda_e(y) = \tau_e(y) \cdot v_e(y)$  and  $\lambda_h(y) = \tau_h(y) \cdot v_h(y)$  with drift velocities  $v_e$  and  $v_h$  from the simulation

