

PM BASED ACCELERATOR MAGNETS FOR NEXT GENERATION SYNCHROTRON LIGHT SOURCES

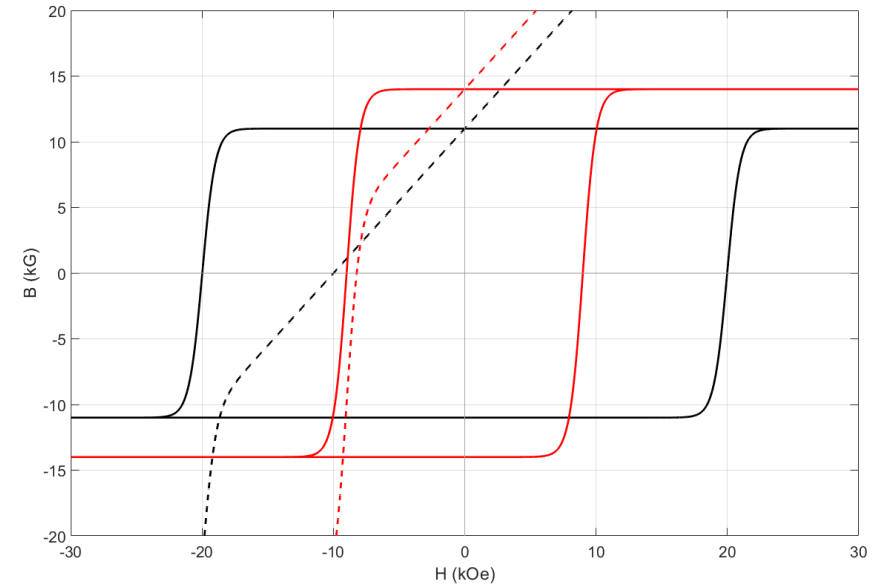
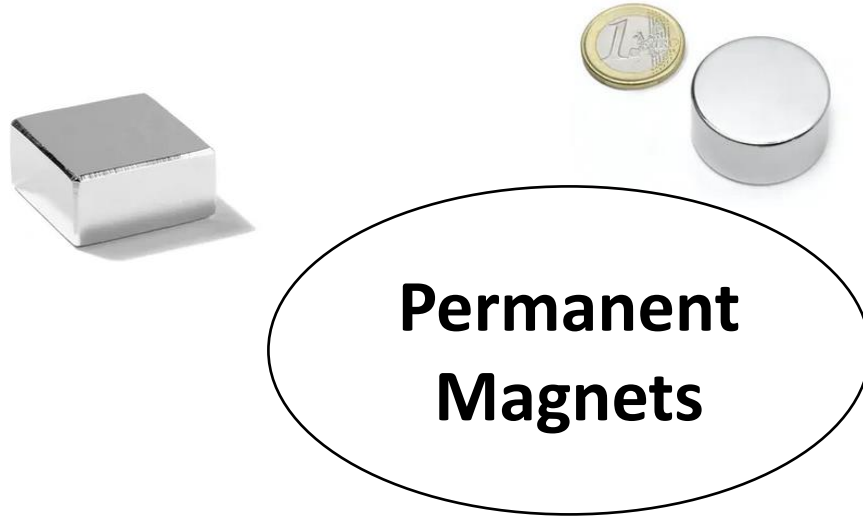
Jens Völker - Critical Materials and Life Cycle Management
6th February 2023 - DESY



-> Examples for existing and planned accelerator projects

-> BESSY II+ and BESSY III



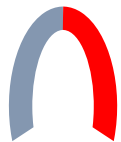
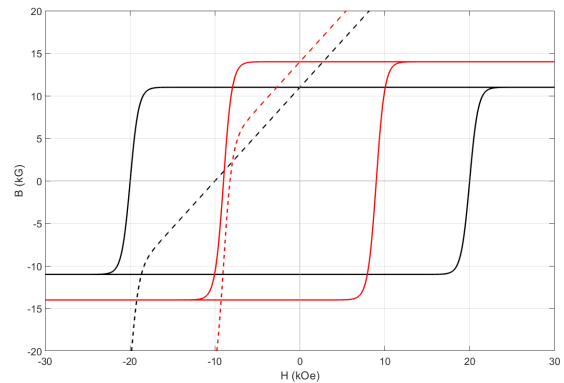


- different types of materials and properties (examples)
 - > Neodymium-Iron-Boron (NdFeB)
 - > Samarium Cobalt (SmCo)
 - > Iron with Aluminum-Nickel-Cobalt (AlNiCo)

Material	B_r (T)	H_c (kA/m)	energy product (kJ/m ³)	T_c (°C)	α_{Br} (%/°C)	α_{Hc} (%/°C)
NdFeB	1.00 ... 1.49	800...1040	230 ... 430	100 ... 300	-0.12	-0.75
SmCo	1.17 ... 1.19	860...880	255...265	820	-0.035	-0.25
AlNiCo	0.50 ... 1.30	38...83	10...150	700-800	<-0.2	-



PM



pure PM designs
(Hallbach)

Hybrid
Magnets



Ferromagnetic Material (yoke)

PMs

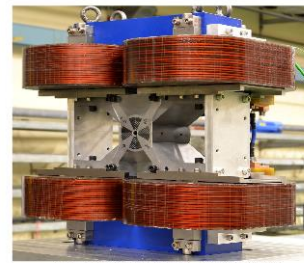
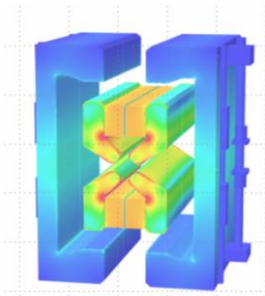
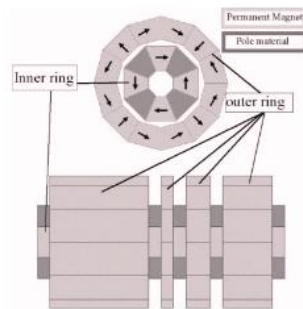
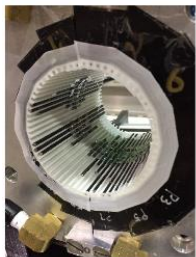
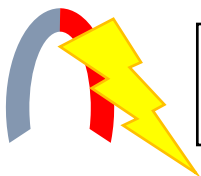


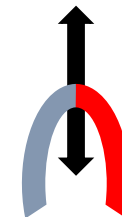
Figure 5: The fully assembled prototype



electrically
adjustable designs

and/or

mechanically
adjustable* designs



CBETA (USA)

- Multiturn ERL with a Fixed Field Alternating Gradient Lattice
- 7 beams with four different energies in a single beamline



CBETA The Cornell/BNL 4-Turn ERL with FFA Return Arcs for eRHIC Prototyping

- Existing components: Cornell DC gun, 100mA, 6MeV SRF injector (ICM), 600kW beam dump, 100mA, 6-cavity SRF CW Linac (MLC)
- Hall has been prepared, optics completed, permanent magnets are being prototyped.

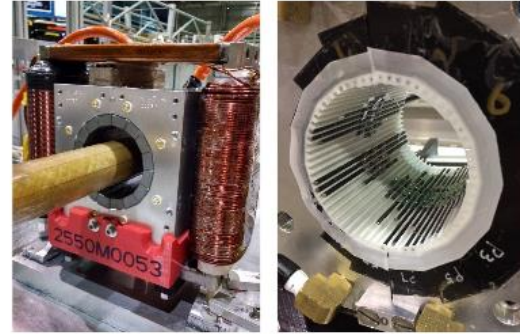
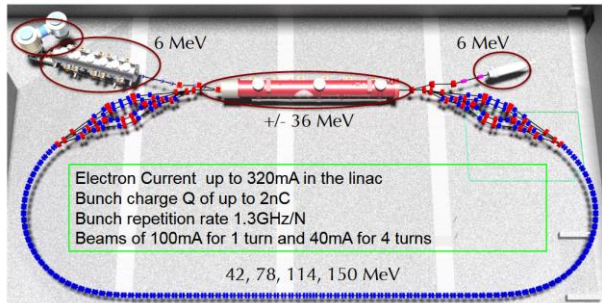
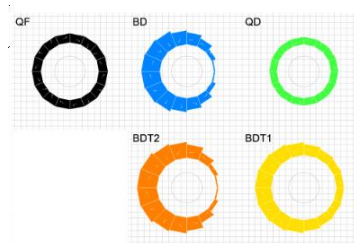


Table 1: Magnet Specifications

Magnet type	Count	Dipole (T)	Gradient (T/m)	Length (mm)	Aperture radius (mm)	Good field radius (mm)
QF	107	0	-11.5624	133	43.1	25
BD	32	-0.3081	11.1475	122	40.1	25
BDT2	20	-0.2543	11.1475	122	44.938	25
BDT1	28	-0.1002	11.1475	122	49.085	25
QD	27	0	11.1434	122	40.1	25
QFH	1	0	-11.5624	66.5	43.1	25
BDH	1	-0.3081	11.1475	61	40.1	25

Sum: 216 magnets -> ca. 0.17m³ NdFeB

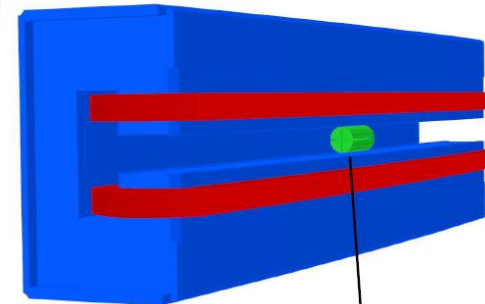


NLSII (USA)

- 3 GeV SLS (30 arcs - DBA)
- 790m circumference
- Upgrade NLS-CB
- Halbach QP structures installed in the gap of an electro dipole (complex bend)
- QP gradients up to 250T/m + 0.49T (dipole)

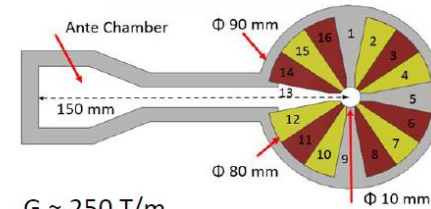


External H-shaped electromagnet dipole for Complex Bend III

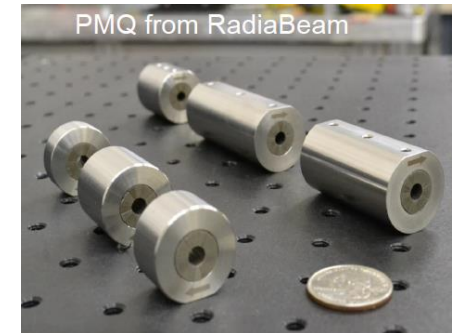


-> 60 bends à 3.1m length + 90mm diameter Halbach PM structure

In-vacuum PMQ



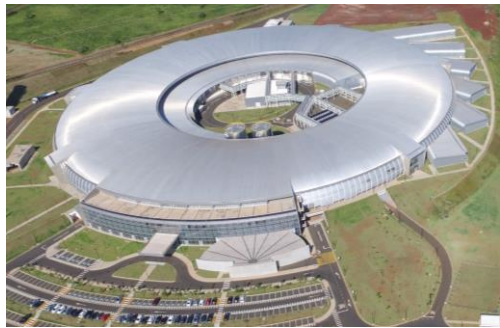
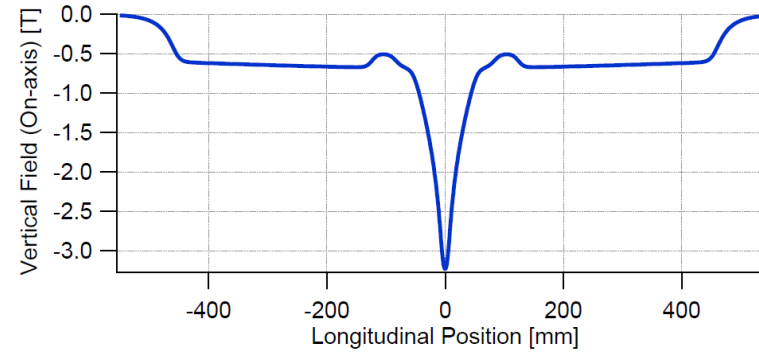
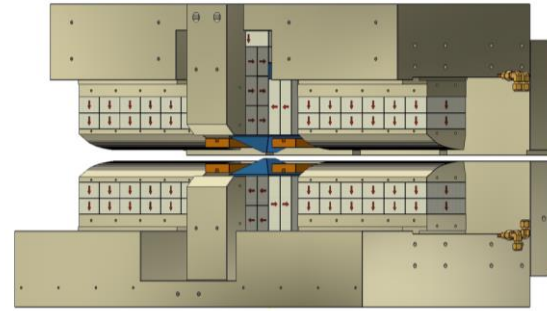
G ≈ 250 T/m
Aperture = 10 mm



In total: ca. 0.7m³ NdFeB

Sirius (LNLS - Brazil)

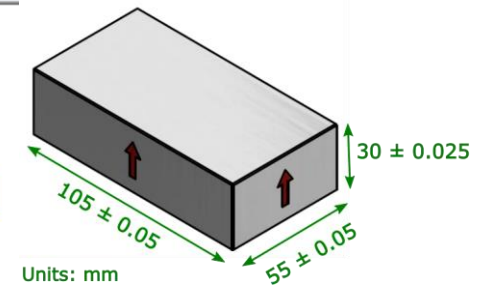
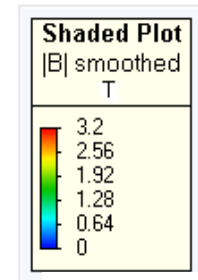
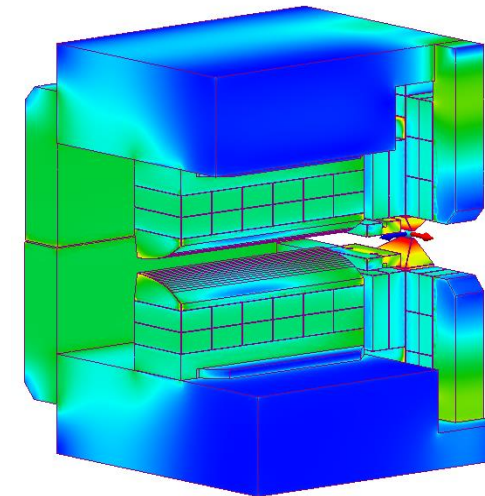
- 3 GeV (20 x 5BA)
- 518m circumference
- 20 PM Super-Bends with 3.2 T peak field



Permanent Magnets	
Material	NdFeB
Remanent Field	1.36 T
Hcj	> 1590 kA/m
Block weight	1.3 kg
Number of magnets per dipole	96

Dipole Design Parameters

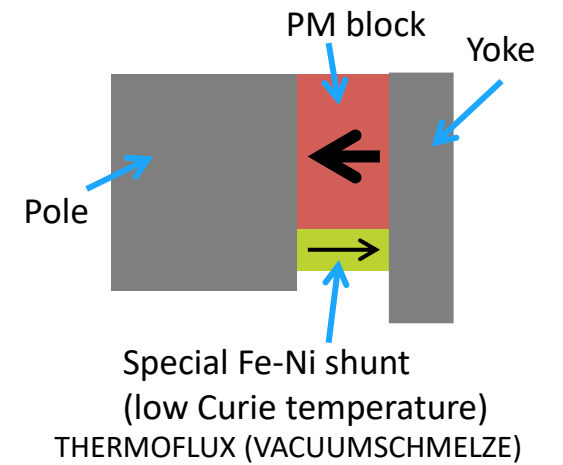
Maximum Field	3.2 T
Critical Photon Energy	19 keV
Angular Deflection	4.3°
Length	0.913 m
Integrated Field	-0.75 T.m
Integrated Gradient	6.25 T
High Field Gap	10.2 mm
Low Field Gap	30.7 mm



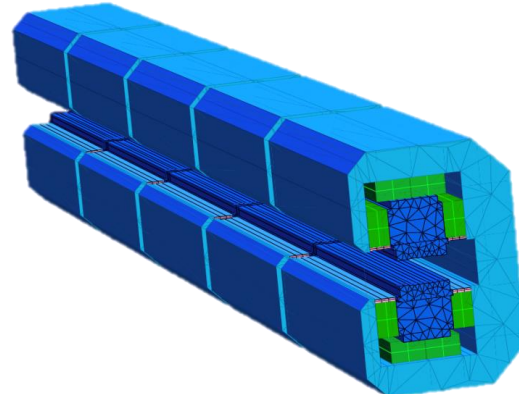
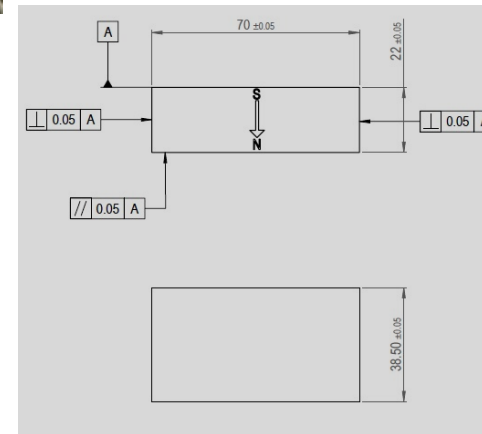
In total: ca. **0.33m³ NdFeB**

ESRF (France)

- 6 GeV (32 x 4BA)
- 844m circumference
- Upgrade 2018-2020 PM dipoles
- Each dipole consists of five blocks with up to 30 PMs



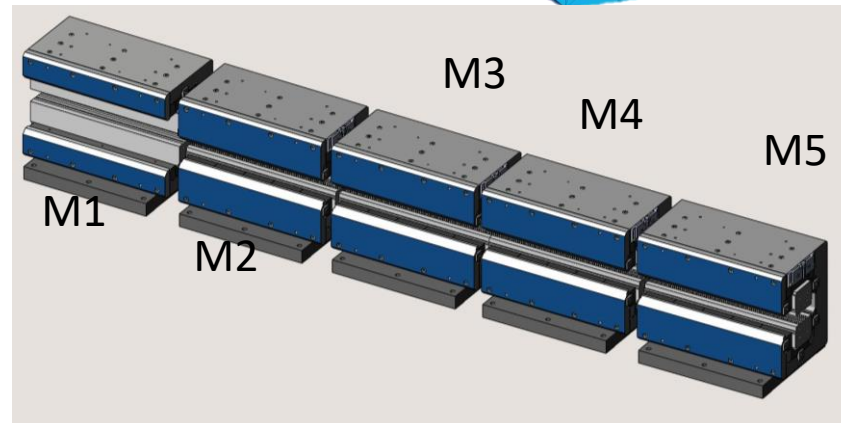
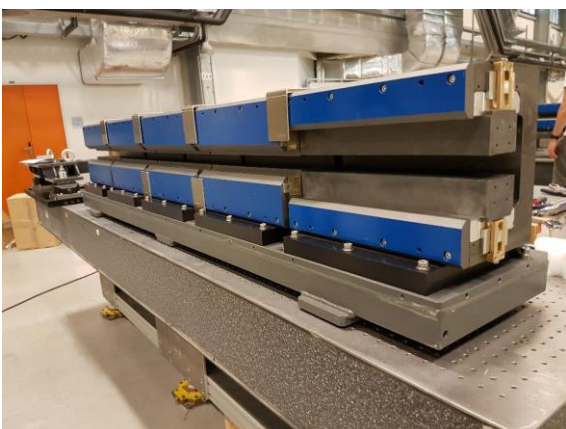
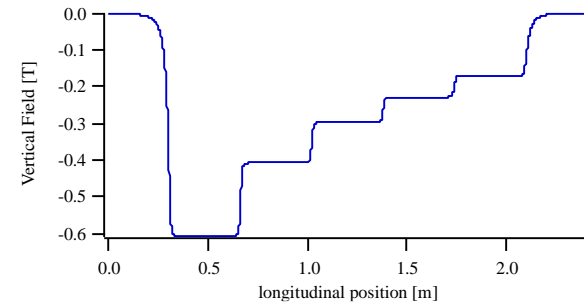
Dipole		
Gap	mm	25.5 – 30.5
Iron length	mm	1788
Permanent magnet		$\text{Sm}_2\text{Co}_{17}$
Iron		Pure iron
Number of dipoles		128



Permanent magnet procurement

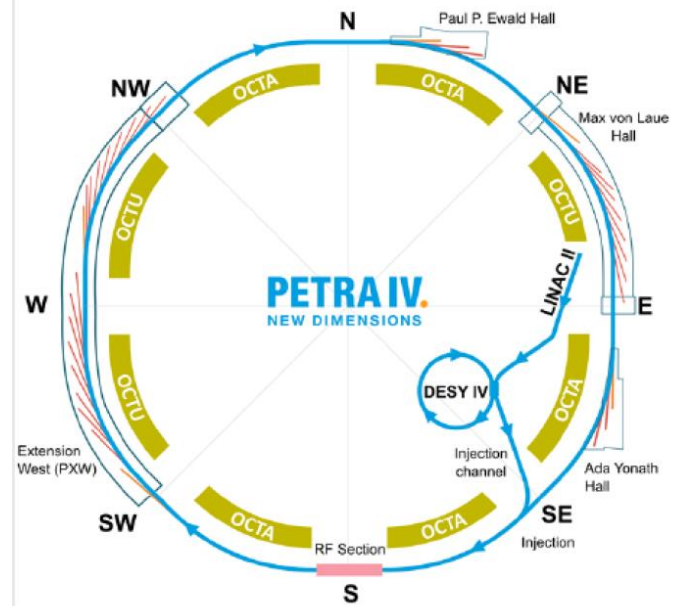
- Around 6000 kg of permanent magnet (15130 blocks)
- Procuded by Magsound (China)
- Sorting of magnets before delivery
- Magnet delivered in two batches

In total: **ca. 0.9m³ SmCo**



PETRA IV (Germany)

- 6 GeV (72 x 6BA)
- 2304m circumference
- Reconstruction program of PETRA III (start 2027)
- Combined function bend consisting of PM (similar to ESRF)
- Options for extrem strong QP magnets based on PMs
- In total: **ca 0.9 – 1 m³ SmCo**

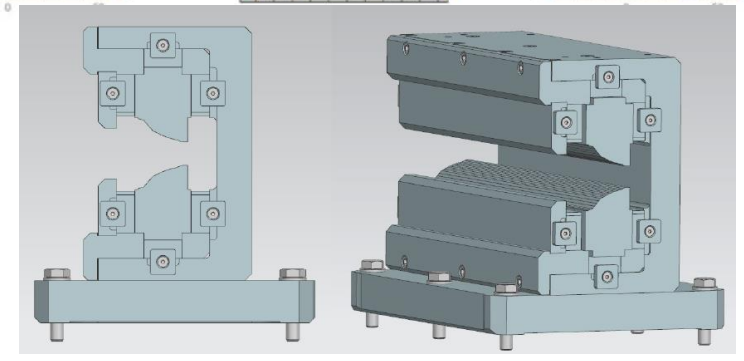
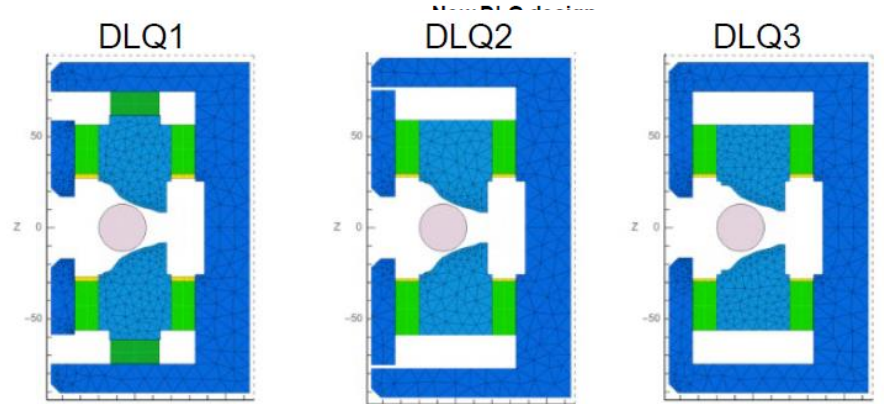
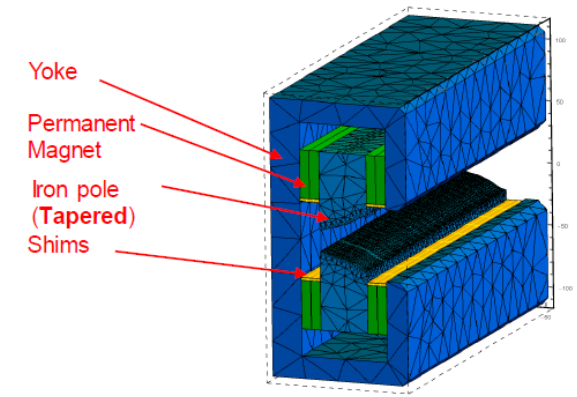
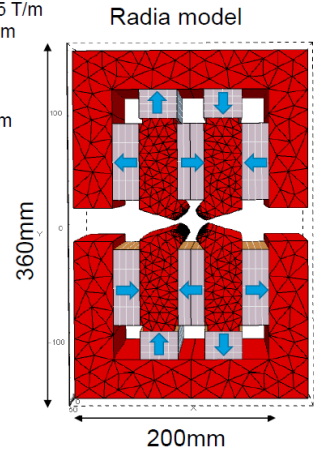


Based on H6BA cell – 8 octants with 9 cells each
 Strongly favored as the present PIII-beamlines can be conserved

	PETRA IV
Lattice	H6BA
Energy (GeV)	6
Horizontal emittance (pm rad)	<20
Circumference (m)	2304

Specification for Petra IV PMQ

- Gradient: 120 T/m
- Gradient tuning: ~5 T/m
- Bore Radius: 11 mm
- GFR: +6.5 mm
- DG/G0: 5.10⁻⁴
- Length: 0.169 m
- Vertical gap: 8.8mm



SLS 2.0 (Switzerland)

- 2.7 GeV (12 x 7BA)
- 288m circumference
- Reconstruction program of SLS (magnet delivery end of 2023)
- Combined function bends, QP and super bend based on NdFeB
- In total: > **2m³ NbFeB**

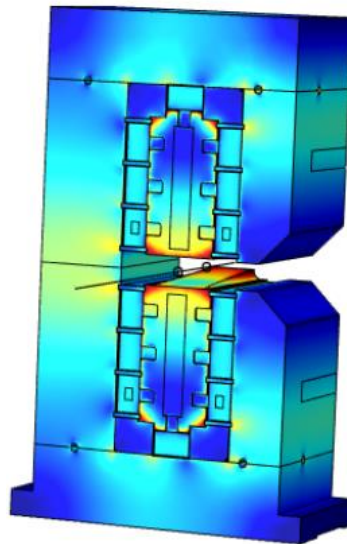
SLS2.0 Triplet = VB-BN-VB



Total number of triplets: 60

BN: $B_y = 1.35$ T; VB: $GdL = -40.64$ T/m

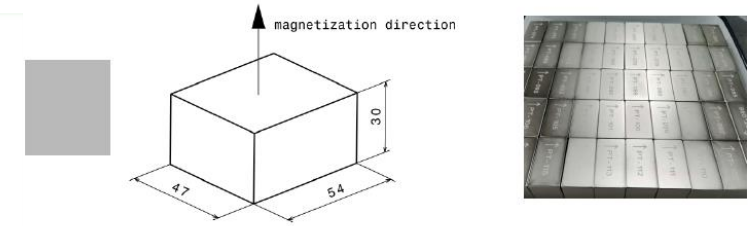
Total Weight = 900 kg



Permanent Magnets

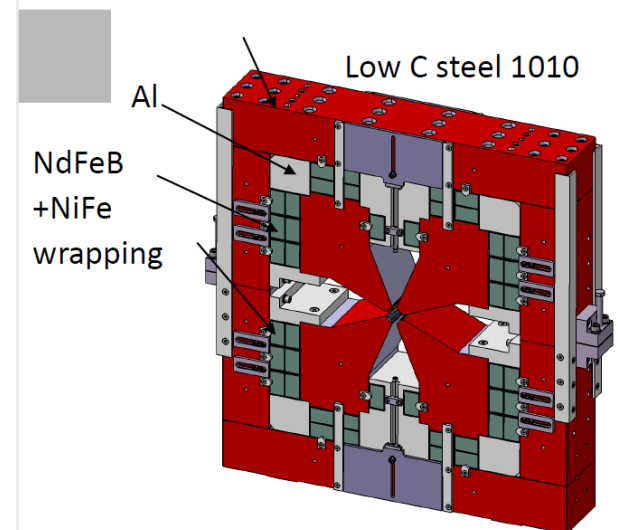
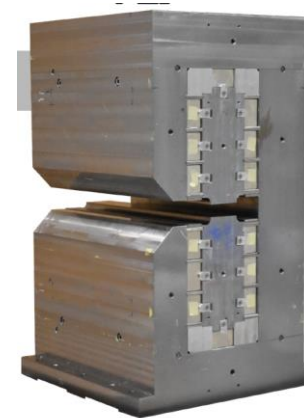
BN	56	Dipole
VB	96	Quad
VBX	24	Quad
AN	120	Quad
ANM	24	Quad
BE	24	Dipole
VE	24	Quad
2T BS	4	Dipole

Total : 372



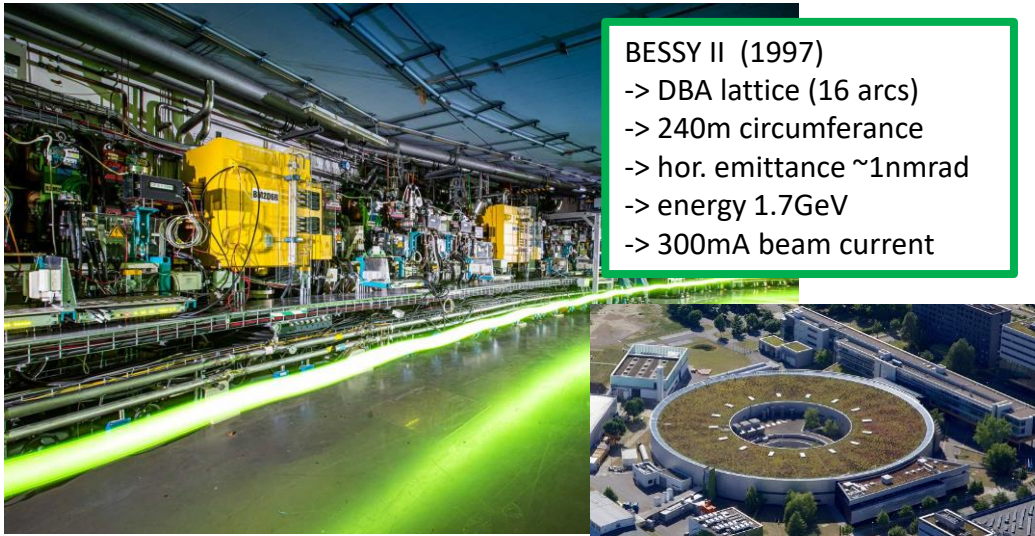
- 1 block size for all magnet types: 30 mm x 47 mm x 54 mm
- Rare earth : **Nd₂Fe₁₄B** (Remanent field B_r : ~ 1.35 T @ 20°C)
- Weight : 0.57 kg
- Coercive field : 1015 kA/m
- Temperature dependence : -0.12 %/°C (thermal stabilization needed)

We need about 34 000 blocks
16.6 Tons

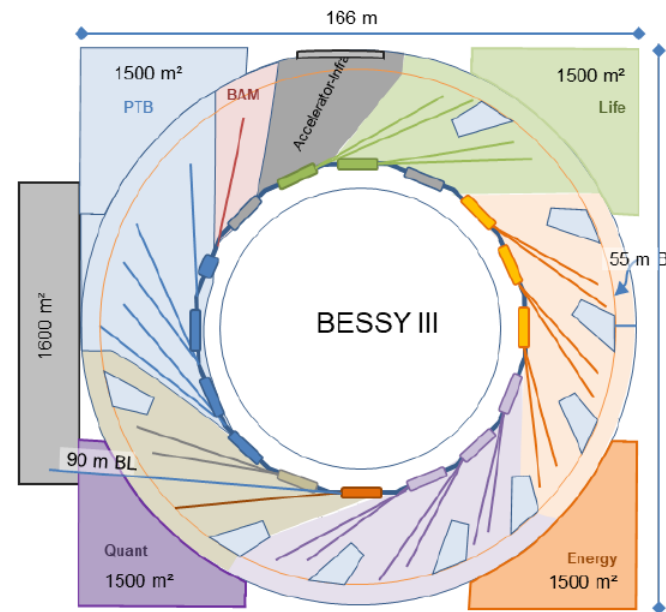
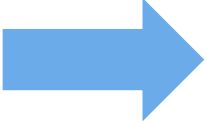
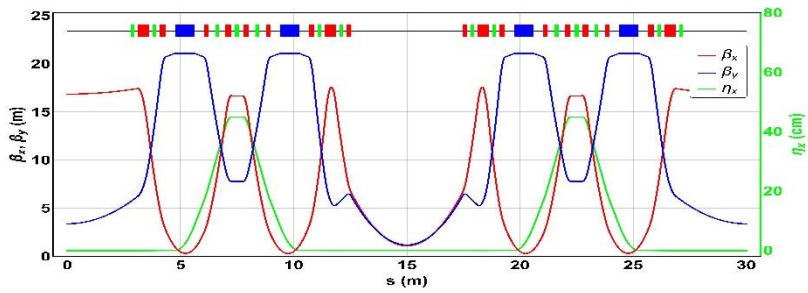


BESSYII+ and BESSYIII

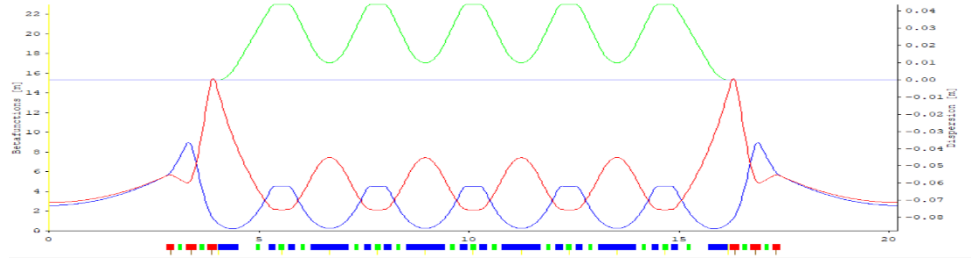


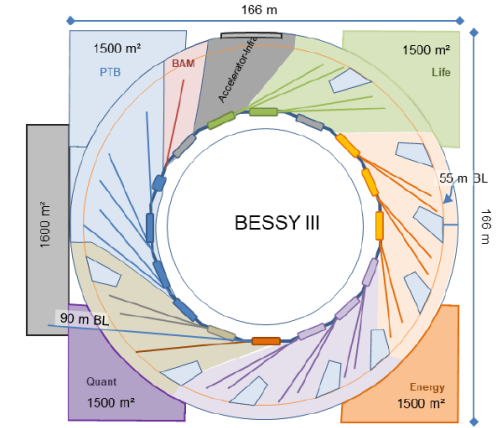
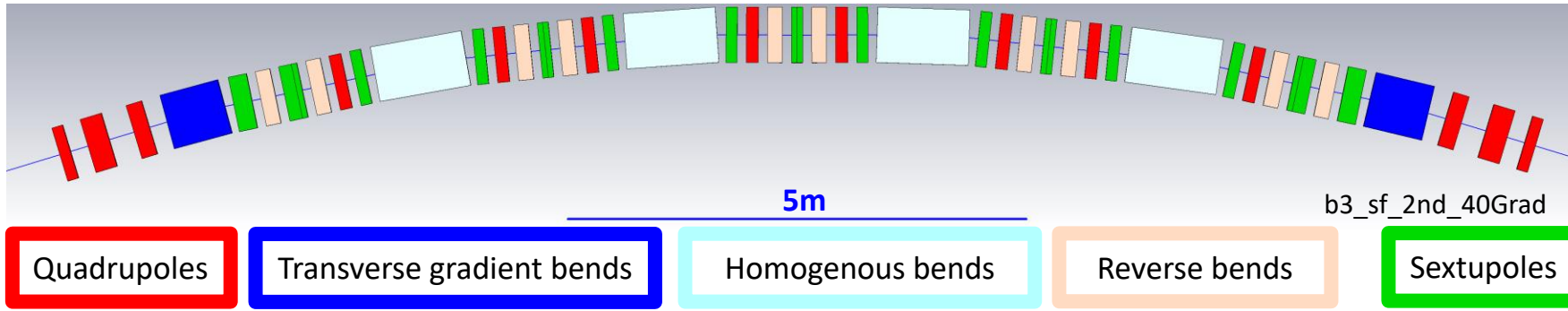


BESSY II (1997)
 -> DBA lattice (16 arcs)
 -> 240m circumference
 -> hor. emittance ~1nmrad
 -> energy 1.7GeV
 -> 300mA beam current



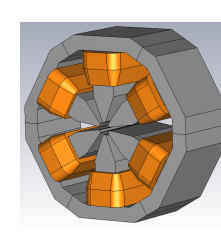
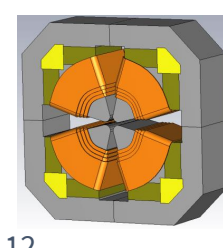
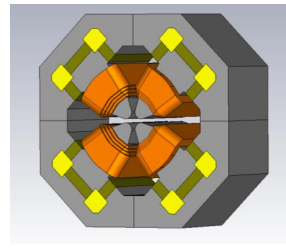
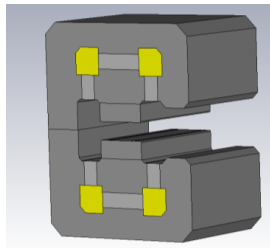
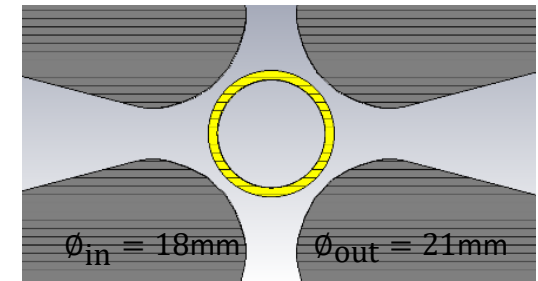
BESSY III (2035)
 -> MBA (6BA) lattice (16 arcs)
 -> ~340m circumference
 -> hor. emittance <100pmrad
 -> energy 2.5GeV
 -> up to 500mA beam current

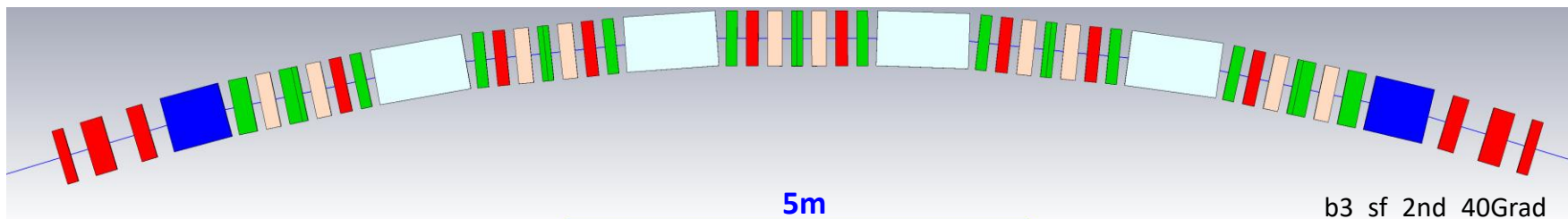




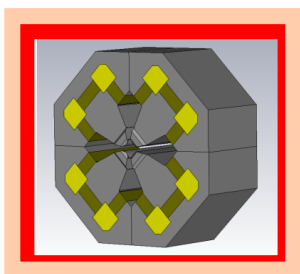
	Dipole	Quadrupole	Reverse Bends	Sextupole
Field/gradient (def. Limits)	0.6-0.8 T (1.3 T)	50-80 T/m (80 T/m)	80 T/m and (0.18-0.22) T (30 T/m and 0.8 T)	<4000 T/m ² (4000 T/m ²)
Quality	0.1 · 10 ⁻⁴	~1 · 10 ⁻⁴	~1 · 10 ⁻⁴	tbd
Stability	<1 · 10 ⁻⁴			
Variation	-	10%	5%	100%
Power consumption (PM / elctro)	0 kW / 290 kW	<67 kW / 317 kW		124 kW

min. aperture radius for all magnets: 12.5mm

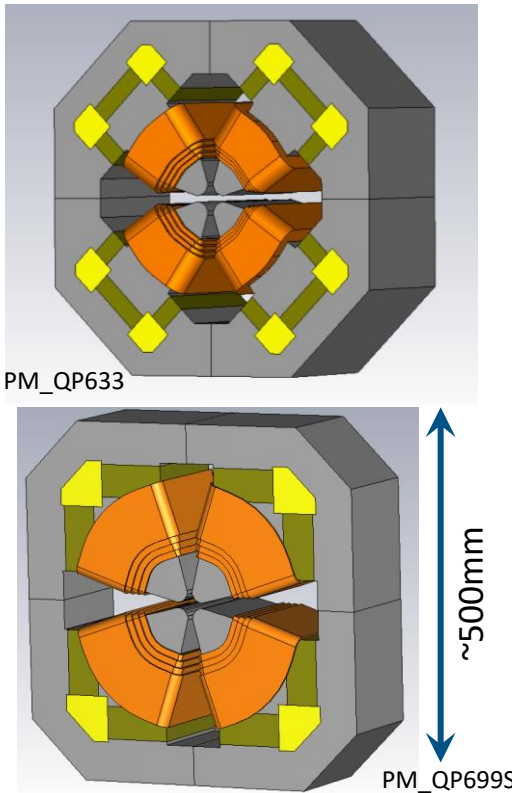




Quadrupoles
Transverse gradient bends
Homogenous bends
Reverse bends
Sextupoles

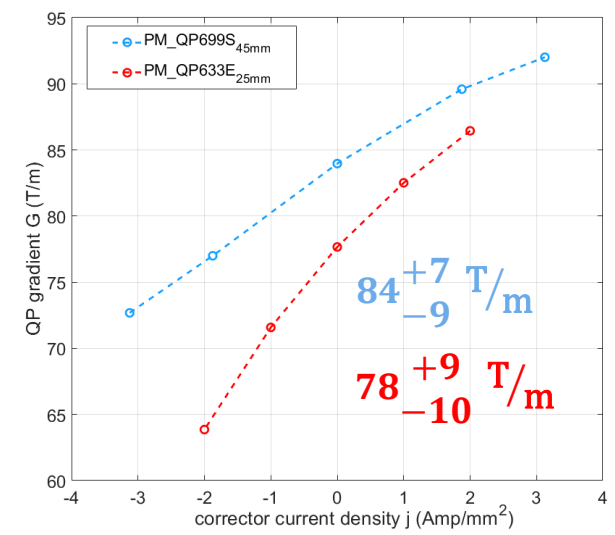


Variable Permanent Hybrid Magnets



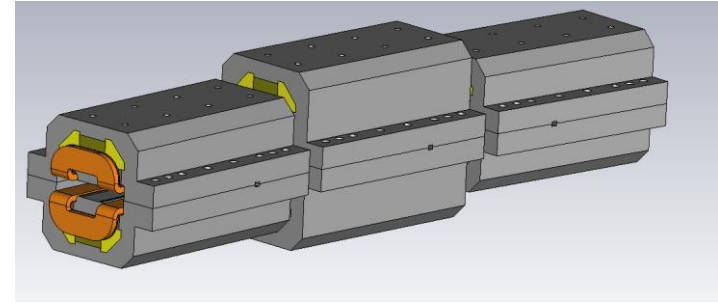
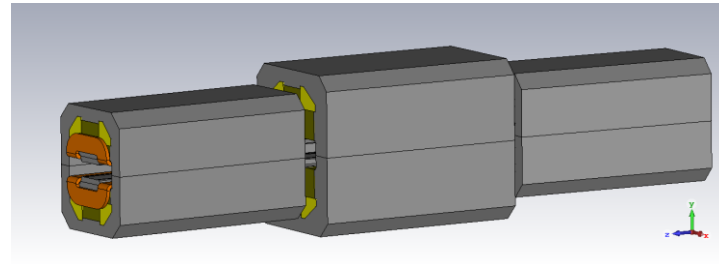
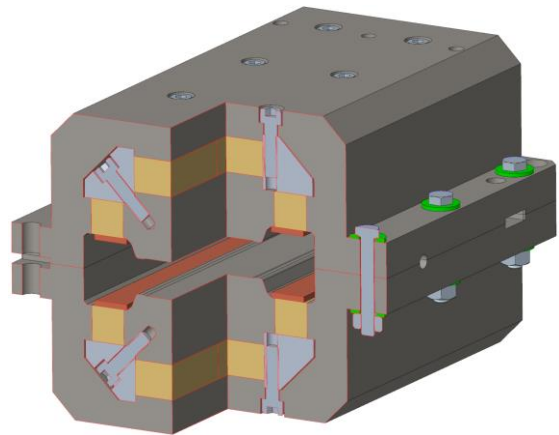
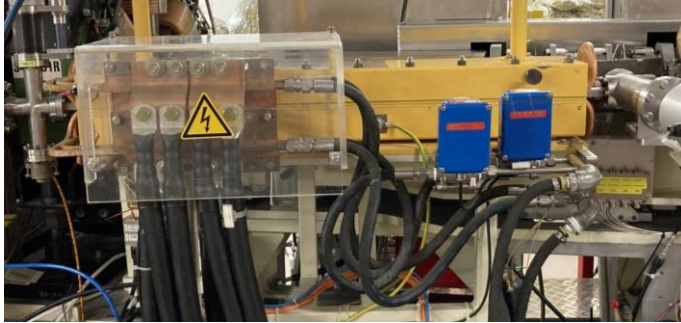
Parameter	PM_QP633	PM_QP699S
Yoke Length	160mm	
Yoke dimension	500x500mm ²	520x520mm ²
Bor Diameter	25mm	
PM thickness	25mm	35mm
PMs per layer	16	
Nominal gradient	78 T/m	84 T/m
Coil thickness	20mm	12mm
Max. power per magnet	200W	240W

- > PM based Quadrupole or Dipole magnets
- > **10 mm – 20 mm thick corrector coils**
(air convection cooled)
- > current densities < **2.5A/mm²**
- > gradient variation up to **10% of design value**

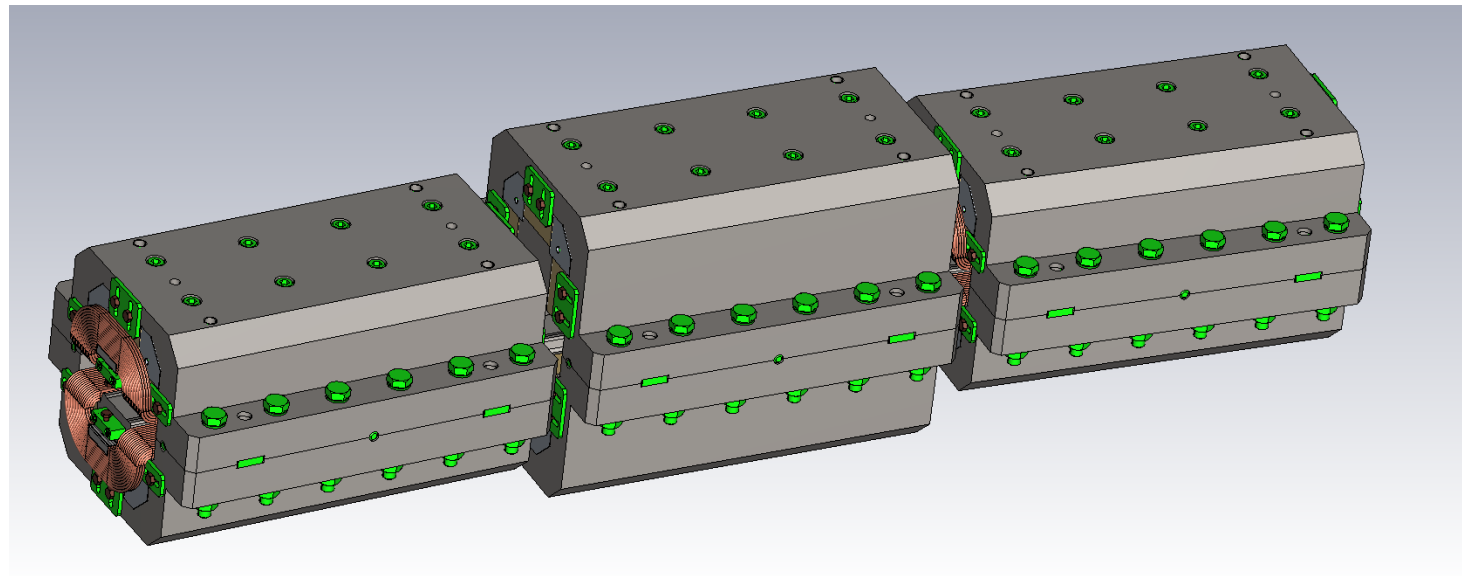
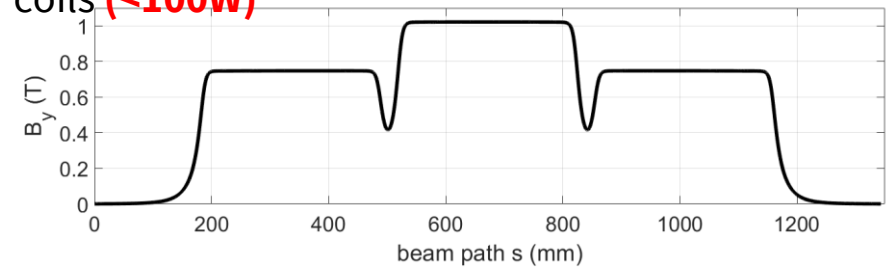
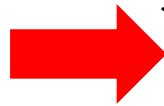


VPHM will be used for B2PT@BESSYII
(last dipole magnet in transfer line):

$$P_{el} \cong 60 \text{ kW} \sim \mathbf{0.42 \text{ GWh / year}}$$



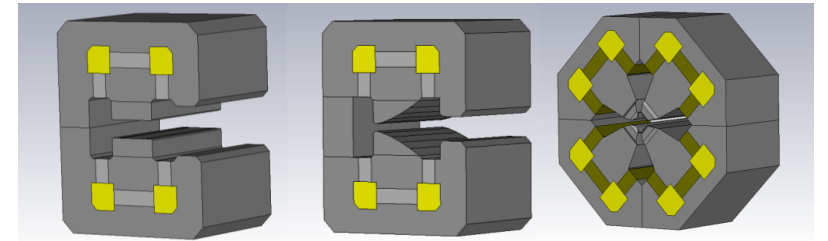
New Magnet design (BESSYII+)
3 homogen. Bends + 2 corrector coils (**<100W**)



-> General PM bridge design based of NdFeB magnet blocks

-> Electric power consumption of the magnets in BESSYIII storage ring can be reduced down to 20%

	Conservative (electro) Magnets	Permanent Magnets (VPHM)
Bends (96)	290 kW	0 kW
Quadrupoles (224) + Reverse Bends (160)	317 kW	< 67 kW
Sextupoles (240)	124 kW	124 kW
Total* (720)	731 kW	< 191 kW
7000 operation hours /year	5.12 GWh / year	< 1.34 GWh/ year

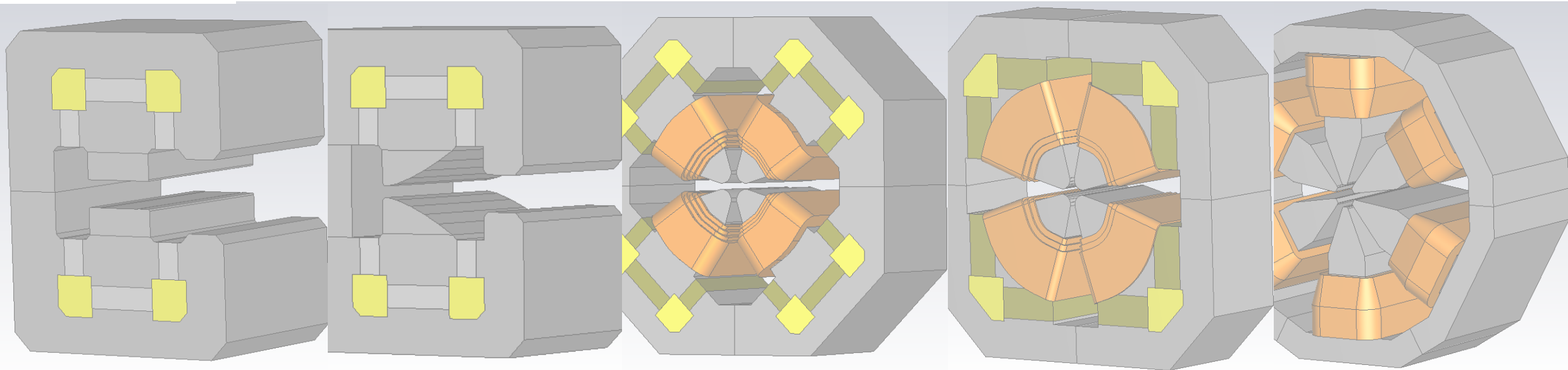


Goal: operating BESSYIII with the same or less energy requirements as BESSYII

-> More stable beam operation: less/no current ripple and less vibration (no cooling water)
 -> longterm Temp. drift must reduced (**passive thermal compensation**)

-> PM based magnets will be tested in BESSYII+
 -> injector magnets (2024) and (super-)bends in storage ring
 (running up to 2035 – start of BESSYIII)

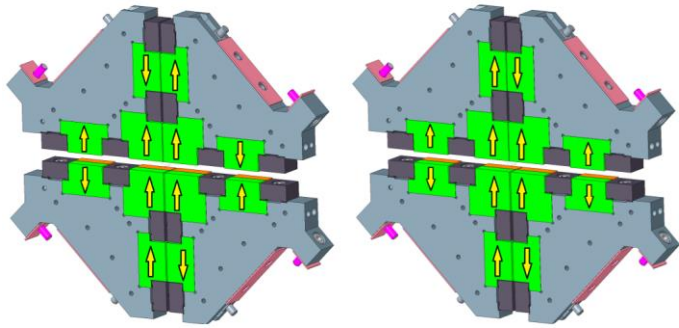
In total:
 ca. 2.0 m³ NdFeB
 +ca. 0.5m³ for undulators



Thank you.

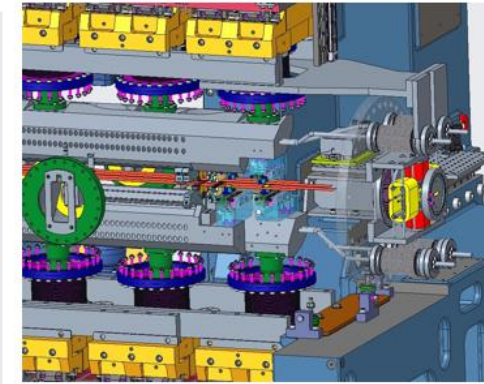
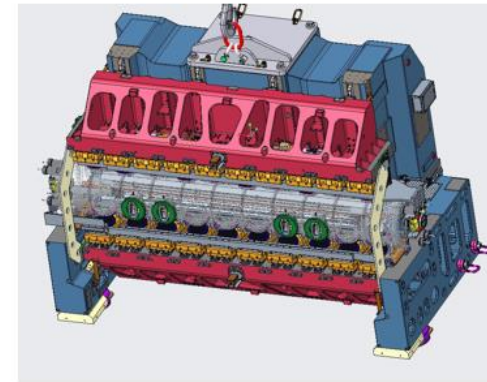
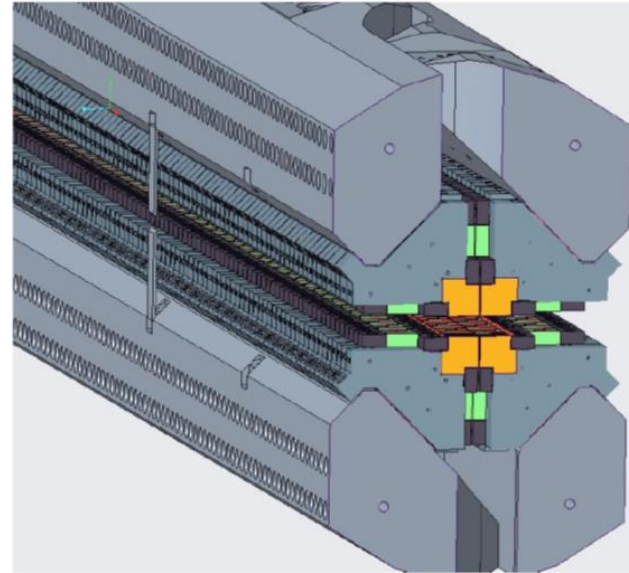
Partners:





Force compensation

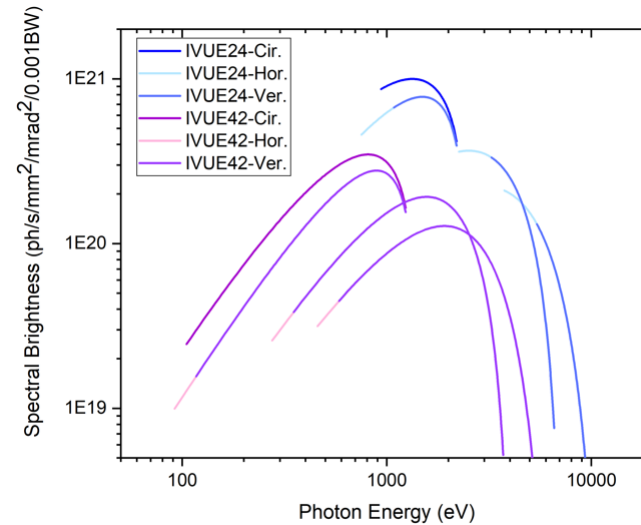
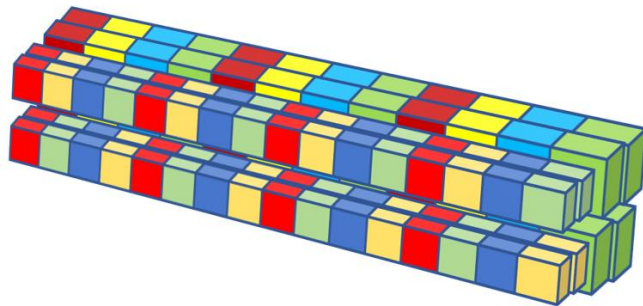
J. Bahrtdt, S. Grimmer, SRI 2018, Taipei, Taiwan

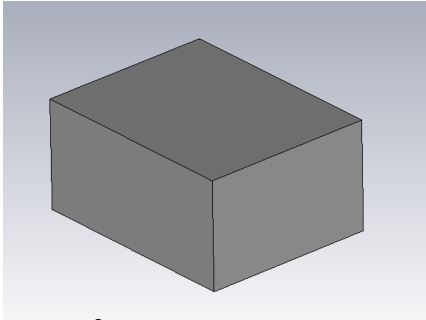


- Development of an **In-Vacuum APPLE II Undulator (IVUE32)**.

Proposal

Double Period Undulator (DoPU).

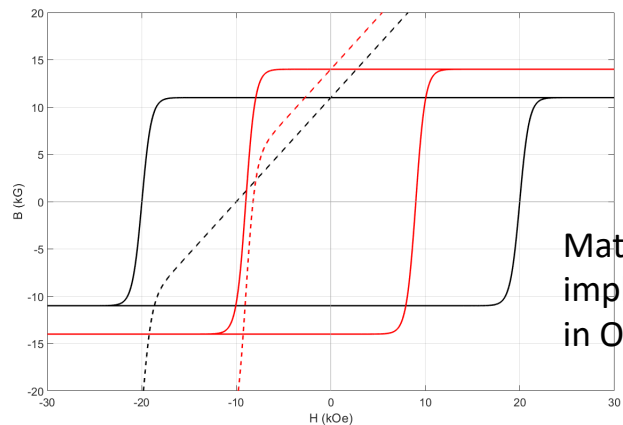




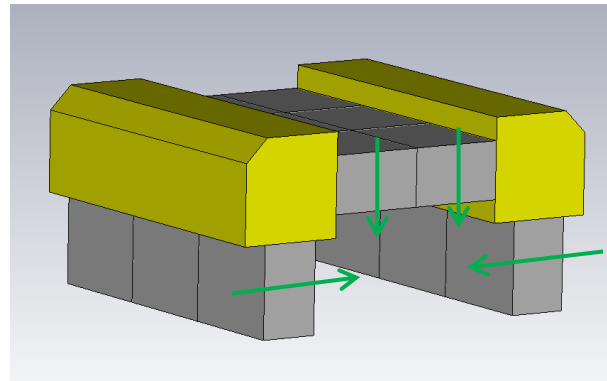
Single PM block

(e.g. 50 x 40 x 25 mm³)

Magnet	NdFeB
B _r (T)	1.2-1.4
H _c (kA/m)	800-1000
T _c (°C)	80-150
ΔF/T (%/K)	~-0.1

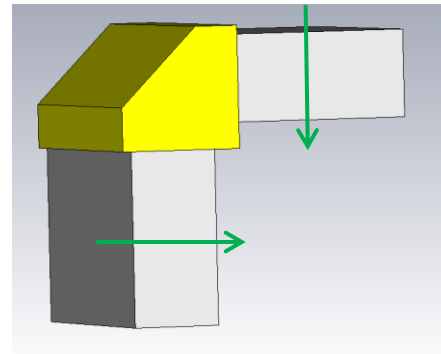


Material data implemented in Opera+CST

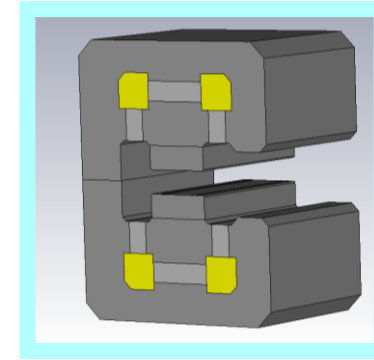


General PM bridge design

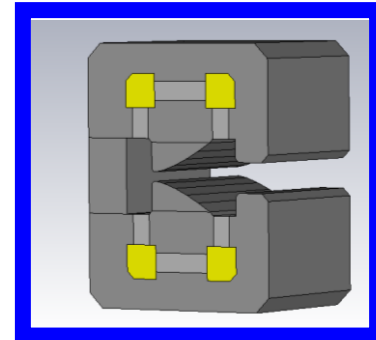
PM blocks and aluminum spacer between Yoke and Pole finger



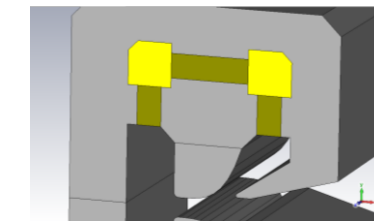
Magnetic fields are 3D calculated via Opera and CST (Ansys was also tested)



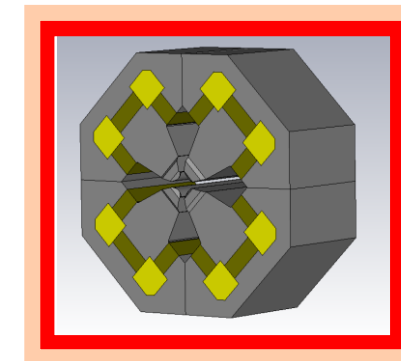
homogen. bend / TGB (2 poles)



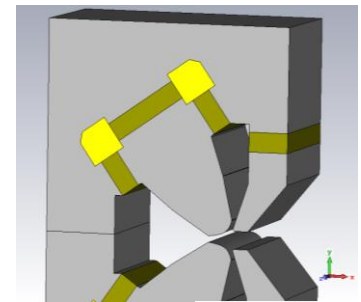
asym. QP



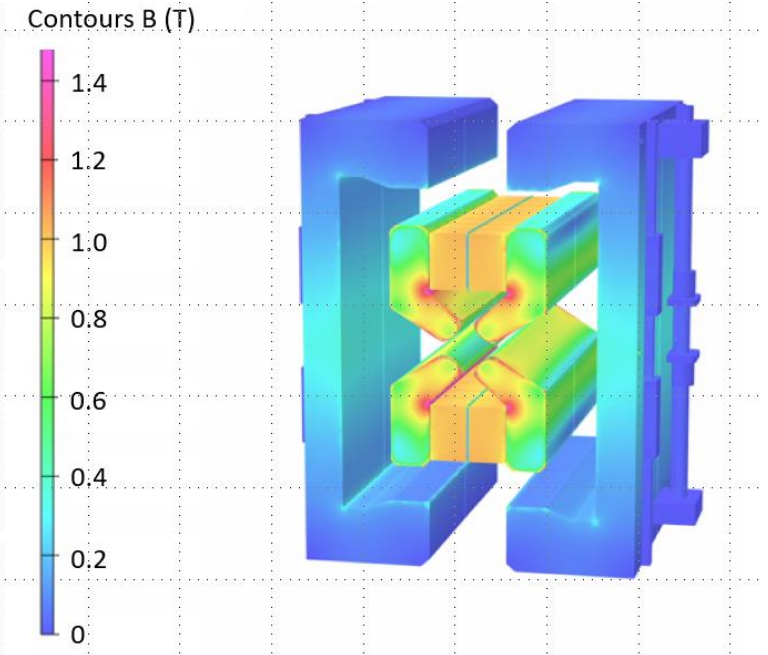
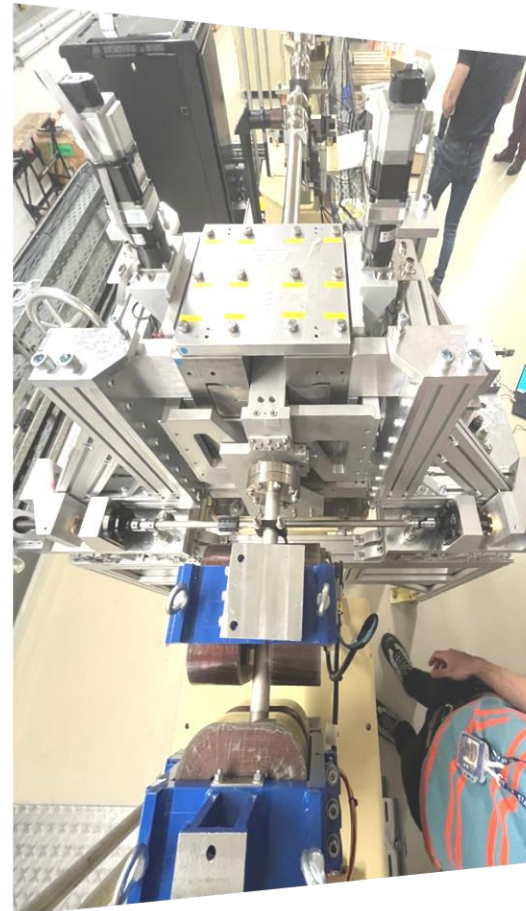
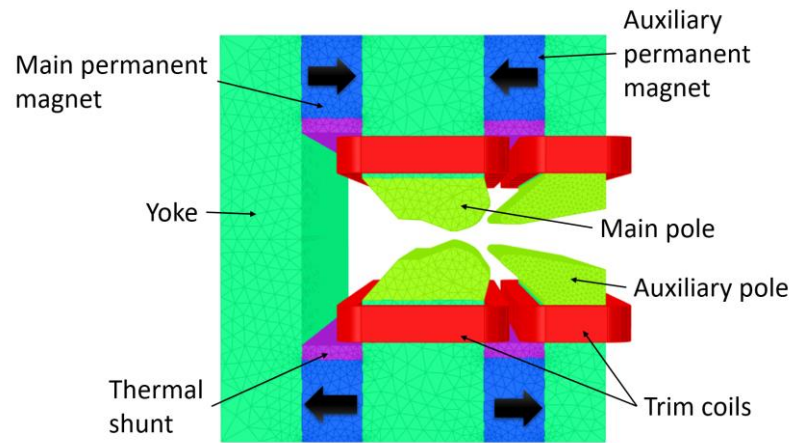
Combined function bend (4 poles)



QP (+ off-axis)



ZEPTO @ Diamond Light Source



References:

“Super Strong Adjustable Permanent Magnet Quadrupole For The Final Focus in a Linear Collider“, Y. Iwashita, (Proc. Of EPAC 2006)

“Design and Manufacture of a Hybrid Final Focus Quadrupole Model for CLIC“, A. Vorozhtsov, (DOI: [10.1109/TASC.2011.2182023](https://doi.org/10.1109/TASC.2011.2182023))

“CBETA Permanent Magnet Production Run“, S. Brooks, (DOI:10.18429/JACoW-IPAC2019-THPTS088)

“PM magnets for SOLEIL Upgrade“, F. Marteau, (1st PerMaLIC workshop – 22nd September 2021)

“Permanent Magnet Dipoles (DLs) for EBS-ESRF“, C. BENABDERRAHMANE, (1st PerMaLIC workshop – 22nd September 2021)

“CBETA - CORNELL UNIVERSITY BROOKHAVEN NATIONAL LABORATORY ELECTRON ENERGY RECOVERY TEST ACCELERATOR“, D. Trbojevic, (Proceedings of IPAC2017)

“Low Emittance Lattice Design in Synchrotron Light Sources by Using Complex Bends“, GM. Wang et al. 8th Low Emittance Rings Workshop, 26-30 October 2020, INFN-LNF

“Sirius “Superbend“: design, construction, installation and tests“, James Citadini, PerMaLIC Talk June 09, 2022

“Permanent Magnet Dipoles (DLs) for EBS-ESRF“, C. Benabderrahmane, (1st PerMaLIC workshop – 22nd September 2021)

“Status of the PM-based Combined-Function Dipoles for PETRA-IV“, M. Tischer (2nd PerMaLIC workshop – 3rd November 2022)

“Development of High Gradient Hybrid PMQ for Petra-IV“, MP. N’gotta (2nd PerMaLIC workshop – 3rd November 2022)

“Permanent Magnets program for PETRA IV“, O. Lahyaoui (1st PerMaLIC workshop – 22nd September 2021)

“Permanent Magnets for SLS2.0“, C. Calclai (1st PerMaLIC workshop – 22nd September 2021)

“SLS2.0 Magnets“, S. Sanfilippo (2st PerMaLIC workshop – 03rd November 2022)

“Permanent Magnets at STFC“, B. Shepherd (2nd PerMaLIC workshop – 3rd November 2022)