

LEAPS-INNOV

APPLE X Prototype Status

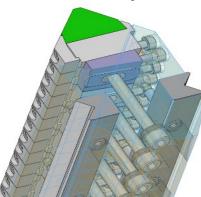
Michael Holz, MAX IV Laboratory May 9th, 2023 at the IPAC23 x LEAPS-**INNOV** satellite event

This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No. 101004728

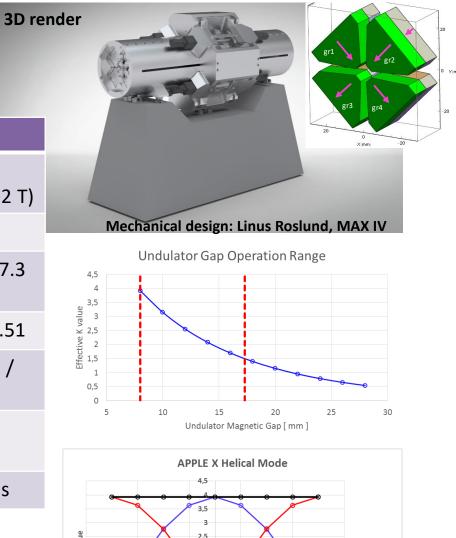


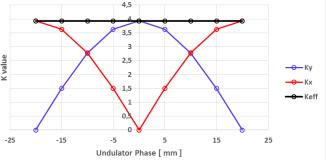
Key Elements

- Compact and light-weight
- Independent gap and phase adjustment
- Shimmable magnets in assembled state
- Full polarization control
- Possibility to create field gradients
- Radial gap operation (K tuning)
- fixed gap operation (field neutralization)



Magnet type	SmCo (B _r =1.12 T)
Period Length	40 mm
Magnetic gap range	8.0 – 17.3 mm
Effective K range	3.9 – 1.51
Max. gap / min. eff. K	28 mm / 0.55
Undulator magnetic length	2 m
Weight	< 2 tons







Industrial Opportunities

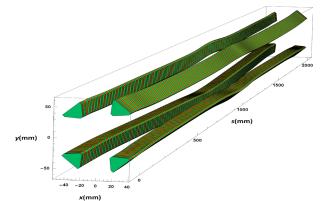
Opprtunity to increase product portfolios

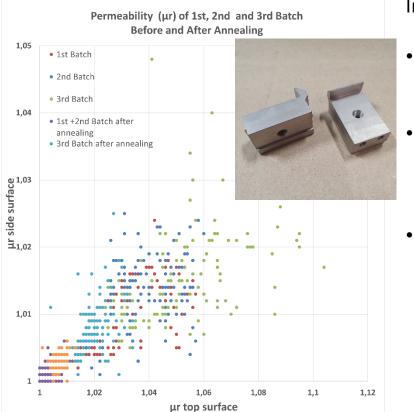
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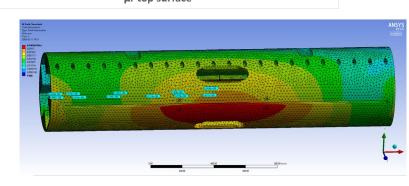
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- Production-ready blueprint; no R&D required from industry -> knowledge transfer
- Readily available and light materials
- No heavy frames needed & tabletop size
- Flexible in control integration (e.g. PLC, ICEPAP)
- Multiple applications (FELs & rings)







In-house R&D include

- Magnetic force analysis & mechanical deformation
- Material- and production testing (low-permeability materials)
- Development of improved magnetic measurement approaches -> will potentially feed back into design reiterations



Project Status

- Entered assembly phase
- Most parts have arrived

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- Simultaneous documentation of assembly steps
 - "lessons learned" document for potential future design revisions; tolerance revisions
 - parallel magnetic measurements with hall-probe bench and pulsedwire system



Magnet mounting on holders (400 pcs); 100 mounted



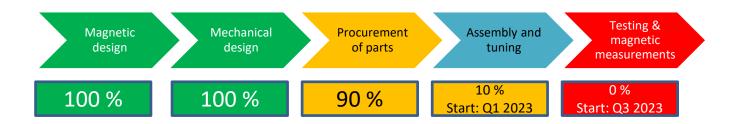
Assembly of motion unit

Measurement

bench preparation



Strongback in machining, first half complete





LEAPS INNOVATION

"Foster open innovation for accelerator-based lightsources in Europe"

https://leaps-initiative.eu

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Tak Tack Thanks Dziękuję Bedankt Danke Merci Grazie Gracias

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