Straw Tube Development

Joint DESY/UHH perspectives in detector research

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June 1 2023



- 1 Basic Concept of Drift-Tubes
- 2 Straw Tubes
- 3 R&D Focus: mechanics
- 4 Prototyping with Ultra-Long Straws
- **5** Summary and Outlook





- Anode wire in the center typically few 10 µm gold-plated tungsten, around 2 kV HV.
- Cathode tube, e.g aluminum, typically few mm to cm diameter.
- Filled drift gas is ionized by charged particles.
- Electrons drift towards anode
 - \rightarrow more ionization \rightarrow avalanche.
- Drift-time between t_0 and signal arrival time correlated to track distance to wire.





- Signal is decoupled from HV and pre-amplified \rightarrow discriminator \rightarrow TDC
- ${\ensuremath{\, \circ }}$ Drift-times up to ${\ensuremath{>}}1000\,{\rm ns}$
- For R&D we use an FADC-readout
 - Full knowledge of waveform
 - Threshold can be set by software offline
- Calculation of drift circles
- Pattern recognition an track reconstruction







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Use of Drift Tubes

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- Ideal technique for large scale tracking spectrometers.
- Covering large apertures of a few meters.
- What to do, if the material budged is limited?
- $\triangleright\,$ e.g. SHiP@ECN3: $4\,{\rm m}\times 6\,{\rm m}$ spectrometer tracker behind $50\,{\rm m}$ decay vessel in **vacuum**.





OPERA, a decade ago...10000 drift tubes made at UHH

Straw Tubes

- Cathode made from thin metallized material.
- Two techniques:
 - 1 spirally wound (classic)
 - 2 longitudinally ultrasonically welded.
 - high strength (pressure tests with 3 bar)
 - no glued layers
 - small gas leakage
 - ▷ suitable for use in vacuum
- Successful operation in NA62.



Straw tubes at UHH

- Interested in large sensitive area with relatively low rates (10 kHz)
- Straw tubes based on NA62 design with increased length and radius
- Coated Mylar (BoPET) foil
- Produced by JINR Dubna
- Horizontal operation

Wall thickness	$36\mu{ m m}$
Coating	Au (20 nm), Co (50 nm)
Diameter	$2\mathrm{cm}$
Length	$5\mathrm{m}$



- Hit resolution of short tubes (2 m) was measured in H2 testbeam
- $\triangleright\,$ tested depending on wire eccentricity



 $\, \bullet \,$ Resolution ${<}120\, \mu {\rm m}$ was achieved for wire eccentricities up to ${>}2\, {\rm mm}$



Mechanical Challenges

Main mechanical challenge:

Flowing of Mylar

- Reduction of tension to half over 10 years
- Problem for horizontal tubes
- Additional forces when vessel is evacuated and straws are under pressure



Implications

- Reduced tensions increase gravitational sagging of the straws over time
 - \Rightarrow changing the eccentricity of the wire
 - \Rightarrow electrostatic deflections!
- Reduced tensions relax load on any supporting frame, which would thus unbend
- $\bullet\,$ An unbending frame pulls on the wire, which would thus rupture ($\Delta\ell_{\rm max}\simeq 10\,{\rm mm})$



- Ansatz: support by thin carbon cables
- Carbon cable defines sagging.
- Two tubes share one cable, connection every meter.
- Gas distribution inside endplate (zig-zagging through tubes).
- Setup of first prototype with four tubes.
- Hibernation during Covid.
- Great to study long term effects (just started)





Straw Tubes

Prototype with Four Tubes







Prototype with Four Tubes

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D. Bick (UHH)

Straw Tubes

Prototype with Four Tubes









- Sagging monitored with optical level.
- Wire can be monitored with strong LEDs and optical microscope.
- All behaves as expected. Long term update soon.











- $\bullet\,$ Two different wire diameters (30 μm and $45\,\mu m)$
- Separate HV supply
- Signal amplified by L3 amplifier (used in OPERA)
- Signal readout by multi channel FADC
 - Auto trigger
 - External trigger (scintillators)
- Measurements with cosmics, Fe55, Sr90
- Reference detector (former OPERA test modules)

Prototype works and technology is suitable for use in large spectrometer

• Study planed if recording of (simplified) waveforms is beneficial (justifying the cost)

An Even Larger Prototype

- Setup of a larger modules with 64 Straws.
 - Do actual tracking in prototype.
 - Test assembly processes.
- However: Straws used so far were produced in Dubna
- Geopolitical situation makes collaboration impossible
- Started to make plans for own straw production line, will test different coatings.



Related Activities



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- Mechanical design for smaller tubes
 - $\bullet~5\,\text{mm},~20\,\mu\text{m}$ tubes foreseen for SAND
 - generic interest, informal experience exchange with SAND people
- Use of old drift tube modules for muon tomography
 - Muons for peace project together with IFSH
- Classic spectrometer design for AdvSND@LHC







- $\, \bullet \,$ First successful operation of a $5 \, {\rm m}$ long straw tube with $2 \, {\rm cm}$ diameter at UHH.
- Use foreseen for SHiP@ECN3 experiment.
 - $\, \circ \,$ recent re-design simplifies things only $4 \, {\rm m}$ width
- Planning started for own straw production setup
- Foils with different coatings waiting for new welding machine
- Setup of a larger prototype, adapted to new SHiP@ECN3 geometry
- Will include some of the R&D in the DRD1 collaboration