



13th International Workshop on RF Superconductivity

Organized by
Peking University

Date: October 14-19, 2007
Tutorial: October 11-13, 2007
Venue: Peking University, Beijing, China

Topics

Advance of New Technology of SRF
Fundamental Topics for SRF
New and Important Projects
Industrialization of SRF Technology
Other Topics



Tutorials during October 11-13

Workshop during October 14-19

Registrants: total 265

Chinese 70

Industrial sponsors 22

Support for students 13

Students price 2 x 1000 \$

This workshop will be published in JACoW

We also try to get all previous SRF Workshops documented in JACoW, need financial support by laboratories

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Secretary

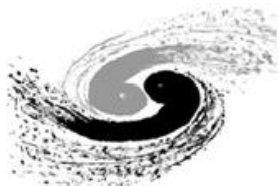
Baocheng Zhang (Peking Univ.)

Secretariat

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Sponsors of SRF 07



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Tutorial 1a: General Aspects of Superconductivity. A.Gurevich (FSU)

Tutorial 1b: Basics of Superconducting RF. J.Knobloch (BESSY)

Tutorial 2a: Superconducting High Beta Cavities. .Sekutowicz (DESY)

Tutorial 2b: Design and Fabrication of Coupler for SC Cavities. W.Moeller (DESY)

Tutorial 3a: SC Cavities: Material, Fabrication and QA W.Singer (DESY)

Tutorial 3c: Limits in cavity performance D.Reschke (DESY)

Tutorial 4a: Low and Medium Beta Cavities and accelerators J.Delayen (JLab)

Tutorial 4b: LLRF Control systems and Tuning systems J.Delayen (JLab)

Tutorial 5a: Fundamentals of Cryogenic / Module Engineering B.Petersen (DESY)

Tutorial 5b: Operational Aspects of SC RF Cavities with Beam M.Liepe (Cornell)

Tutorial 6a: Thin Film Review. Enzo.Palmieri (INFN-LNL)

Tutorial 6b: SRF material other than Niobium. A.Valente (JLAB)

第十三届射频超

13th International Workshop

Tutorial S

Peking Unive

Oct. 11-1

北京大学对外交流中心



What is the phase coherence?



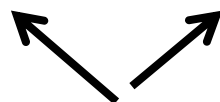
**Incoherent (normal) crowd:
each electron for itself**



**Phase-coherent (superconducting) condensate
of electrons**

SRF2007 Workshop Program

	Sunday Oct.14	Monday Oct.15	Tuesday Oct.16	Wednesday Oct.17	Thursday Oct.18	Friday Oct.19
8:00am- 8:30am		Registration	Registration	Registration	Registration	Registration
8:30am- 9:00am			Basic SRF	Students	Advances in SRF technology III && Hot Topic I	Future projects and new ideas I
9:00am- 9:30am	Opening address					
9:30am-10:00am	Progress Reports I					
10:00am-10:30am						
10:30am-11:00am	coffee	coffee	coffee	coffee	coffee	
11:00am-11:30am	Progress Reports II	Advances in SRF technology I	Advances in SRF technology II	Hot Topic II	Future projects and new ideas II	
11:30am-12:00pm						
12:00pm-12:30pm				Industrialization on SRF accelerators	Awards/Closing	
12:30pm- 1:00pm	Lunch	Lunch	Lunch	Lunch	Lunch	
1:00pm- 1:30pm						
1:30pm- 2:00pm	Registration (till 9:00pm)	Progress Reports III	Poster I Industry exhibition	Poster II Industry exhibition	Excursion (Summer Palace boat tour)	Lab tours (PKU, IHEP, Tsinghua U)
2:00pm- 2:30pm						
2:30pm- 3:00pm						
3:00pm- 3:30pm		coffee	coffee	coffee		
3:30pm- 4:00pm						
4:00pm- 4:30pm		Progress Reports IV	Poster I Industry exhibition	Poster II Industry exhibition		
4:30pm- 5:00pm						
5:00pm- 5:30pm						
5:30pm- 6:00pm						
6:00pm- 6:30pm						



Poster: 172 Contributions

Surface studies of the baking effect on fine, small and single grain niobium

Electron Backscattered Diffraction: Mild Baking

EBSD is an electron diffraction-based method of crystalline orientation mapping. Maps obtained on the samples were subsequently analyzed to get a distribution of a local macroorientation, which is an average macroorientation between the spot and its eight adjacent neighbors. Local macroorientation is an indirect measure of a local crystalline defect density (vacancies, dislocations) and a strain level.



ToF-SIMS: Mild Baking

Surface studies were carried out on 30N-TUP04(nb) ToF-SIMS at 90kV LWD, Canada. 25 keV Bi^{3+} was used as a primary analysis beam, with a 500 eV Ca^{+} sputter beam. Two single grain niobium samples were analyzed. Samples preparation: first the samples were mechanically polished. Following mechanical polishing they were degreased in ultrasonic bath. Then the samples were etched in standard BCP(1:1:2) with magnetic stirring. After chemistry one side of each sample was high pressure cleaned (typical for cavity rinsing). After rinsing two out of four samples were heated at 110°C for 48 hours.

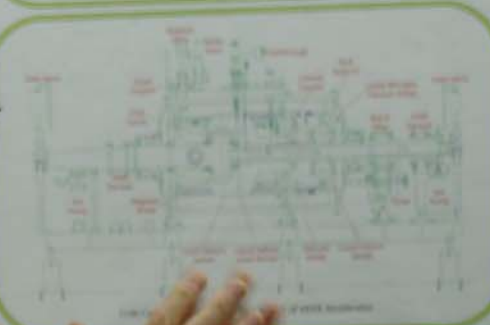


TUP04

CRYOGENIC SYSTEM FOR THE KEKB CRAB CAVITIES

NIKKEI, Hara K., Horita T., Hasegawa K., Kabe A., Kojima T., Morita T., Takahashi K., K&ER, Tsukuba, Japan
 Karakawa T., Hitachi Technologies and Services, Tsukuba, Japan
 Yanagisawa T., Hitachi Heavy Industries, Kobe, Japan

Abstract
 The superconducting crab cavities, which increase the direction of beam bunches to increase the luminosity of the KEKB accelerator, are successfully installed in the KEKB and operated with the stable operation of the ring. In order to improve the performance of the crab cavities, the cavities for the crab cavity were designed and fabricated, each as only one cavity. The cavities for the crab cavity were designed and fabricated, each as only one cavity. The cavities for the crab cavity were designed and fabricated, each as only one cavity.



Component	Material	Dimensions	Weight
Cryostat	Aluminum	1000 x 1000 x 1000	1000 kg
Piping	Stainless Steel	1000 x 1000	500 kg
Support	Aluminum	1000 x 1000	200 kg
Insulation	Superinsulation	1000 x 1000	100 kg

第十三届射频超导国际研讨会 13th International Workshop on RF Superconductivity

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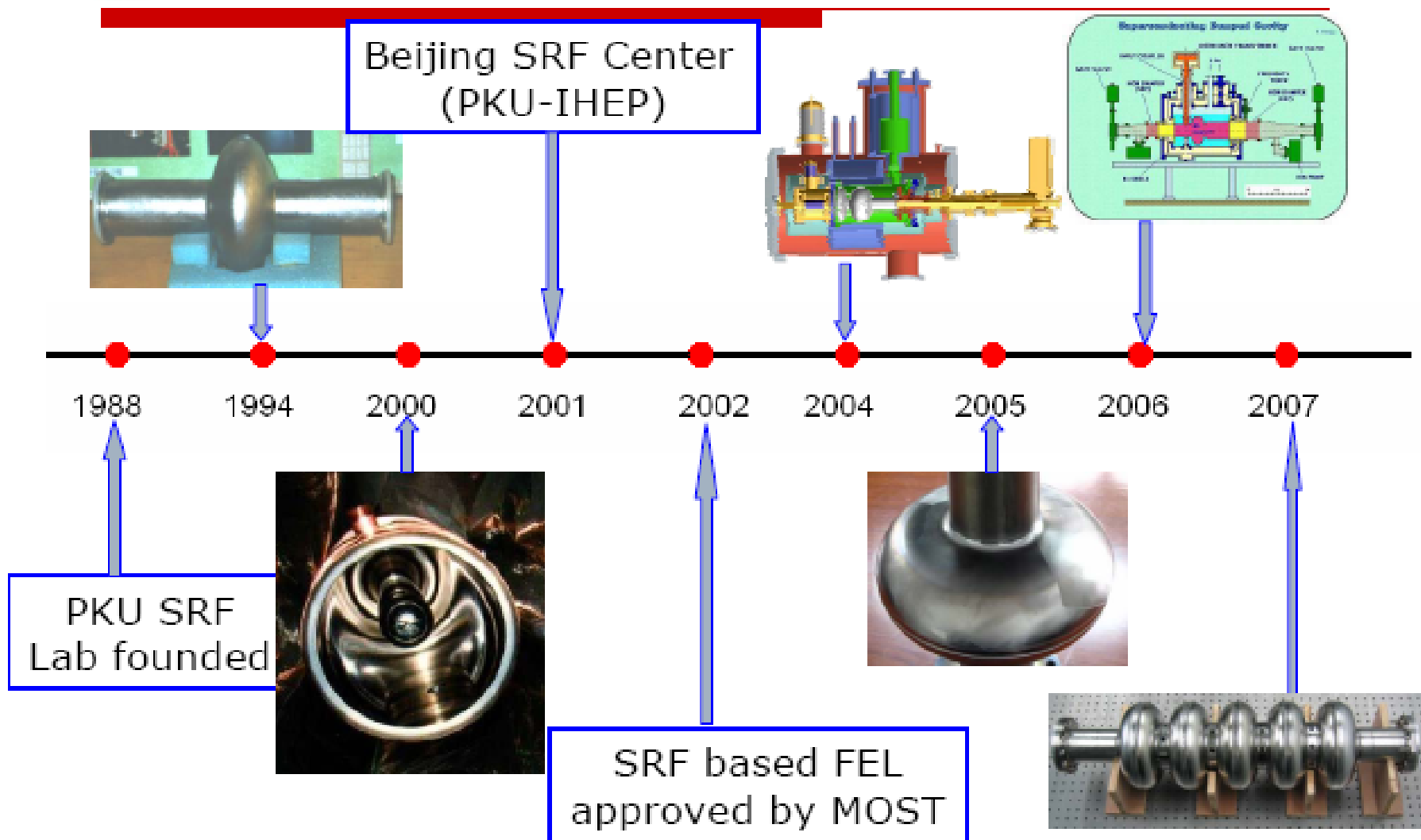




Session MO1: Progress Reports I (Sunny Hall, Yingjie Exchange Center)

09:30-10:00	The Growth of SRF in China , Jia-er Chen (IHIP, School of Physics, Peking University)
10:00-10:40	XFEL: Plans for 100 Cryomodules , Lutz Lilje (DESY)
11:00-11:30	SNS Commissioning and Upgrade Plans , Isidoro Campisi (ORNL/SNS)
11:30-12:00	Status of the Cornell ERL Injector Cryomodule , Matthias Liepe (Cornell University)
12:00-12:30	ERLP and 4GLS at Daresbury , Peter McIntosh (STFC Daresbury Laboratory)
12:30-13:00	FLASH Progress Report , Elmar Vogel (DESY)
14:00-14:30	Review of SRF Linac-based FELs , Jens Knobloch (BESSY)
14:30-15:00	Superconducting RF in Storage-Ring-Based Light Sources , Sergey Belomestnykh (Cornell University)

Milestones of SRF in China





Final assembly and horizontal test in IHEP



1. Assemble the damper with the beam taper



2. Mount the damper on the cryostat



3. Mount the coupler on the cryostat



4. Install the doorknob on the coupler



5. Ready for horizontal test at test stand



Layout of the SSRF Complex & Campus



- 150 MeV Electron Linac and 3.5GeV Booster & Storage Ring
- User operation scheduled on Spring 2009

Session MO1: Progress Reports, cont.

- 15:00-15:25 **SRF ACTIVITIES AT IUAC, NEW DELHI AND OTHER LABORATORIES IN INDIA**, Amit Roy (Inter-University Accelerator Centre)
- 15:25-15:55 **MSU Re-accelerator - the Reacceleration of Low Energy RIBs at the NSCL**, Xiaoyu Wu (MSU/NSCL)
- 16:30-16:55 **The Spiral 2 Project: Construction Progress and Recent Developments on the SC Linac Driver**, Tomas Junquera (GANIL (CEA-CNRS))
- 16:55-17:15 **Recent Progress in the Superconducting RF Program at TRIUMF/ISAC**, Robert Laxdal (TRIUMF)
- 17:15-17:35 **Development of the superconducting CH-cavity and application to proton and ion acceleration**, Holger Podlech (IAP, Frankfurt University)
- 17:35-18:05 **ALPI QWR and Superconducting RFQ Operating Experience**, Giovanni Bisoffi (INFN – LABORATORI NAZIONALI DI LEGNARO)
- 18:05-18:25 **Construction and Commissioning of KEKB Superconducting Crab Cavities**, Kenji Hosoyama (KEK High Energy Accelerator Research Organization)

Inter-University Accelerator Centre Pelletron & Linac Booster



EBW



VAC FURNACE



EP SET-UP



HPR

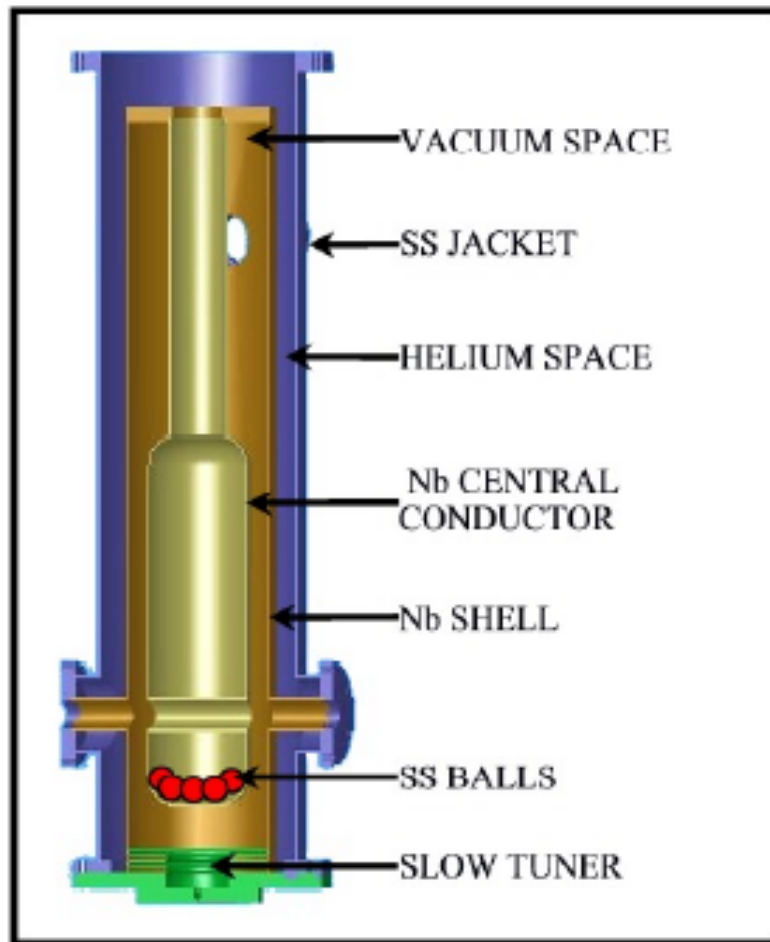


Test Cryostat

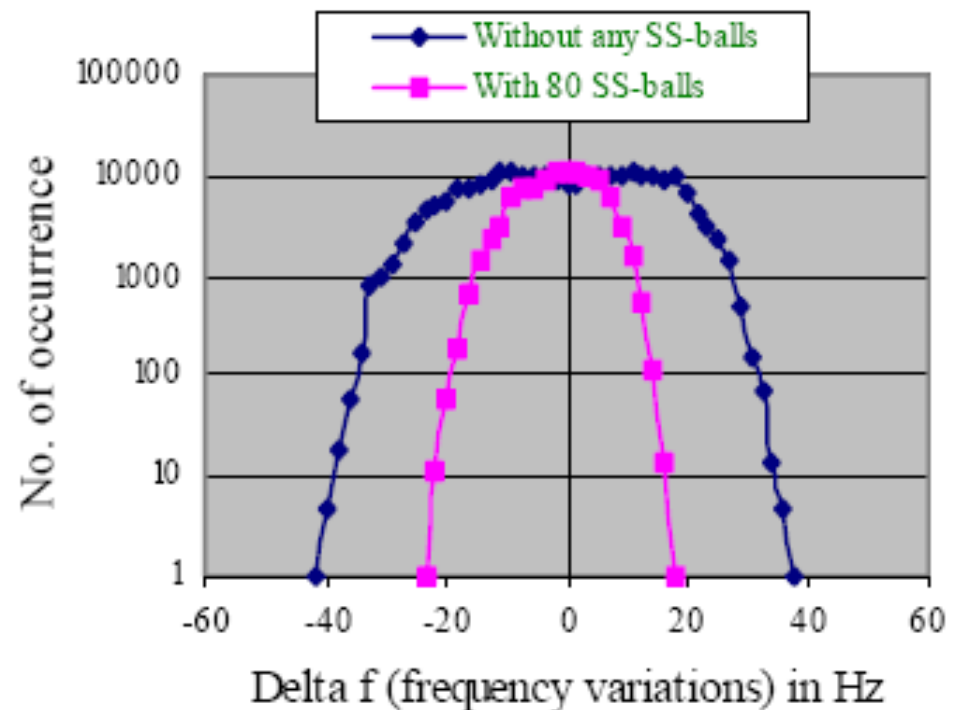


Parts of Nb QWR cavities

Damping of Mechanical vibrations of resonators studied.



Comparison of microphonics for a Nb superconducting resonator



S.Ghosh, P.N.Patra, B.K.Sahu, A.Rai, G.K.Chaudhuri, A.Pandey, D.Kanjilal and A.Roy, Physical Review ST AB 10 (2007) 042002

Session TU1: Basic SRF Topics (Sunny Hall, Yingjie Exchange Center)
Chairman: P. Kneisel (JLab). Each presentation includes 5 minutes for discussion

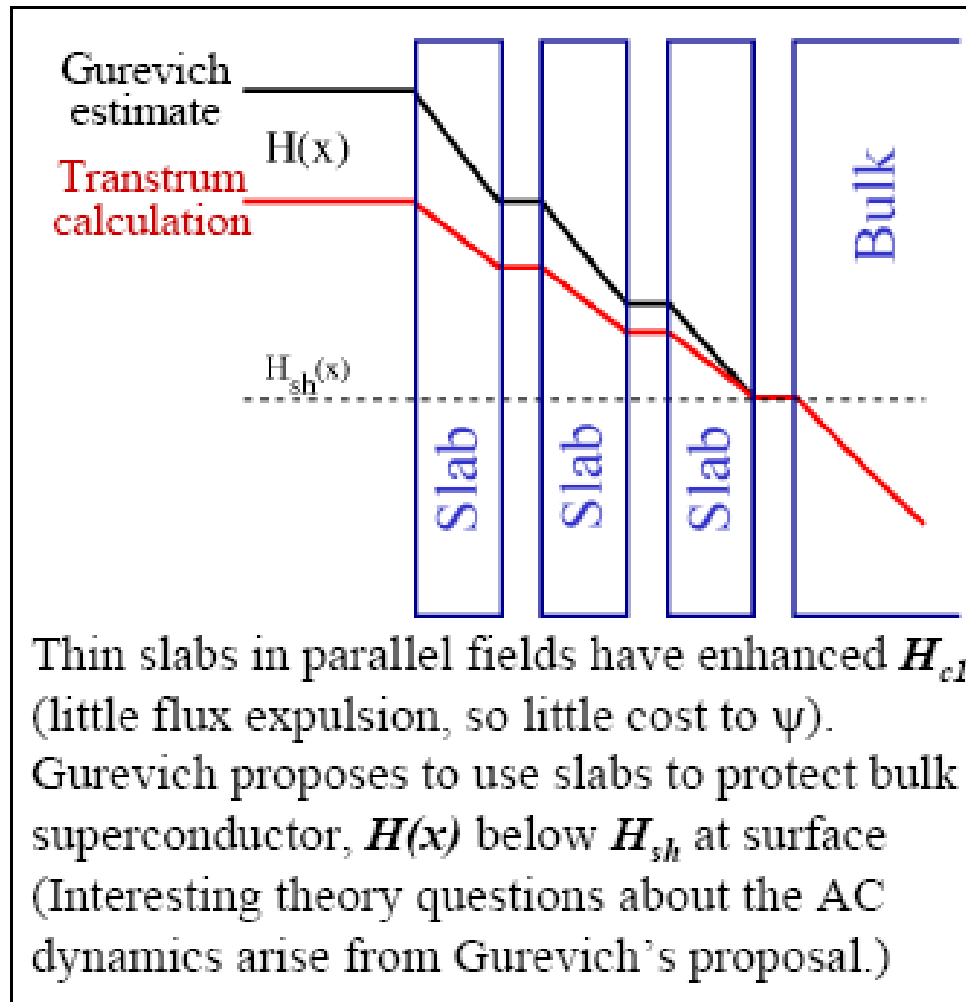
08:30- **Outstanding Issues in RF Superconductivity: What can Theory**
09:00 **Tell Us?** James Sethna (Cornell University)

09:00- **Review of high field Q slope, cavity measurements,** Gianluigi
09:30 Ciovati (Jefferson Lab)

09:30- **Review of high field Q-slope, surface measurement,** Alexander
10:00 Romanenko (Cornell University)

10:00- **Dynamics of vortex penetration, jumpwise instabilities,**
10:30 **dissipation and nonlinear surface resistance in strong rf fields,**
Alex Gurevich (NHMFL, Florida State Univeristy)

Thin slabs within Ginzburg-Landau



Elegant calculation of H_{sh} for thin film

First variation of free energy:

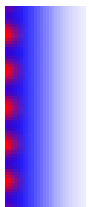
$$\psi(z), \mathbf{H}(z) \quad (1D \text{ solution})$$

Second variation, wavevector k :

eigenfunction analysis

$$\delta\psi(z) \exp(i k y),$$

$$\delta\mathbf{H}(z) \exp(i k y)$$



H_{sh} from first zero eigenvalue

- thin film, Tinkham/Gurevich
- thick film = bulk $H_{sh}(\kappa)$

Conclusion

- Preliminary new calculation from basic superconductivity Eilenberger equations gives
 - $H_{sh} = 0.84 H_c$ at $T = 0$ K and
 - $H_{sh} = 0.745 H_c$ at $T = T_c$ in agreement with GL
- Encouraging for perfect Nb_3Sn and perfect MgB_2
- More work on the way to predict effect of real defects like grain boundaries....



- SIMS, XPS do not support O related pollution layer or its change due to baking
- Grain boundaries – no contribution observed
- Preferred crystalline orientation – not a cause
- Roughness is not playing a primary role but may be subsidiary
- Crystalline defect structure within penetration depth might play a role
 - Different in BCP and EP
 - Sensitive to mild baking
 - Preliminary - different in “hot” and “cold” spots
 - More studies needed

Session TU2: Advances in SRF Technology I (Sunny Hall, Yingjie Exchange Center)

Chairman: S. Noguchi (KEK). Each presentation includes 5 minutes for discussion

- 11:00- **Advances in Electropolishing / Rinsing and Assembly**
11:30 **Techniques to Reduce Field Emission**, John Mammosser (ORNL/SNS) (withdrawed)
- 11:30- **Gradient Yield Improvement Efforts for Single and Multi-Cells**
12:00 **AND Progress for very high gradient cavities**, Kenji Saito (KEK)
- 12:00- **Prospects for higher Tc superconductors for SRF application**,
12:30 **Xiaoxing Xi** (Peking University and Pennsylvania State University)
- 12:30- **Review of SRF materials workshop**, Genfa Wu (Fermilab)
13:00

Conclusion

- For higher T_c superconductors beyond Nb for RF cavities, materials with high T_c , low residual resistivity, low microwave nonlinearity, and high H_c and H_{sh} are required for high Q and high ultimate RF critical field
- A15 compounds such as Nb₃Sn are promising
- Due to short coherence length and *d*-wave gap symmetry, high- T_c cuprate superconductors show poor power dependence
- Clean MgB₂ thin films have excellent properties:
 - low resistivity (<0.1 μΩcm) and high T_c promise low BCS surface resistance
 - long coherence length and short penetration depth promise high $H_c \sim 820$ mT
 - smooth surface (RMS roughness < 10 Å)
 - well connected grains and clean grain boundaries
 - good thermal conductivity (free from dendritic magnetic instability)
 - nonlinearity properties can be tuned by changing scattering in the two bands, e.g. by carbon doping
- Coating RF cavities with MgB₂ is feasible:
 - films on some metallic substrates, polycrystalline films maintain good properties
 - MgB₂ films prepared by reacting CVD boron films with Mg vapor show good properties. The technique is compatible to coating of cavities.

Session WE1: Student and Young Researchers Session I - Basic SRF & Thin films (Sunny Hall, Yingjie Exchange Center)

Chairman: V. Palmieri (INFN and Padua Univ). Each presentation includes 2 minutes for discussion

- 08:30-08:40 Temperature Map studies on Nearly Oxide-Free, Thin-Oxide and Standart-Oxide Cavities, G. Eremeev (Cornell University) [download](#)
- 08:40-08:50 THERMAL DESIGN STUDIES OF NIOBIUM SRF CAVITIES, Ahmad Aizaz (Michigan State University/NSCL) [download](#)
- 08:50-09:00 R&D on the 3+1/2 cell DC-SC photo-cathode injector, Wencan Xu (IHIP, School of Physics, Peking University) [download](#)
- 09:00-09:10 Improved Characterization of the Electropolishing of Niobium with Sulfuric and Hydrofluoric Acid Mixtures, Hui Tian (Virginia Polytechnic Institute & State University) [download](#)
- 09:10-09:20 An investigation of the influence of grain boundaries on flux penetration in high purity large grain niobium for particle accelerators, ZuHawn Sung (Applied Superconductivity Center, Florida State University) [download](#)

Session WE2: Student and Young Researchers Session II - SRF Technology - Work on couplers, tuners, LLRF etc. (Sunny Hall, Yingjie Exchange Center)
Chairman: J. Knobloch (BESSY). Each presentation includes 2 minutes for discussion

- 09:20-09:30 **Microphonics in CW TESLA cavities and their compensation with fast tuners, Axel Neumann (BESSY GmbH) [download](#)**
- 09:30-09:40 Different sputtering configurations for coating 1.5 GHz copper cavities, Giulia Lanza (University of Rome, Rome, Italy) [download](#)
- 09:40-09:50 The progress at LNL on Nb₃Sn and V₃Si, Silvia Deambrosis (INFN-LNL, Padua University) [download](#)
- 09:50-10:00 **Application of plasma cleaning to cavity processing, Niccolò Patron (INFN-LNL) [download](#)**
- 10:00-10:10 Electro-Mechanical Properties of Spoke-Loaded Superconducting Cavities, Zachary Conway (Argonne National Laboratory) [download](#)
- 10:10-10:20 First Test Results of Half-Reentrant Single-Cell Superconducting Cavities, Mandi Meidlinger (Michigan State University) [download](#)



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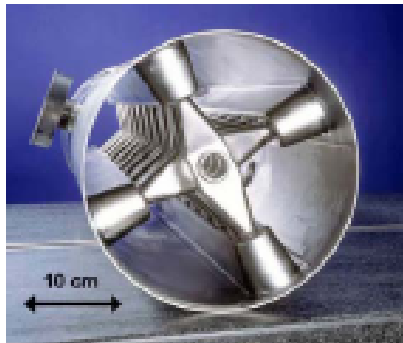
Session WE3: Advances in SRF technology II (Sunny Hall, Yingjie Exchange Center)

Chairman: T. Grimm (MSU). Each presentation includes 5 minutes for discussion

- 11:00-11:20 **Progress in Seamless Cavities**, Waldemar Singer (DESY)
- 11:20-11:40 **Status of SC Spoke Cavity Development**, Michael Kelly (Argonne National Laboratory)
- 11:40-12:00 **Review of New Tuner Designs**, Shuichi Noguchi (KEK)
- 12:00-12:20 **Review of HOM couplers and broadband absorbers**, Nikolay Solyak (Fermi National Accelerator Lab) (withdrawed)
- 12:20-12:40 **Overview of Input Power Coupler Developments, Pulsed and CW**, Sergey Belomestnykh (Cornell University)
- 12:40-13:00 **Superconducting RF Photoinjectors: an Overview**, Sekutowicz Jacek (DESY)

I. Background

Multi-Spoke Cavities



360 MHz $\beta=0.1$ Frankfurt



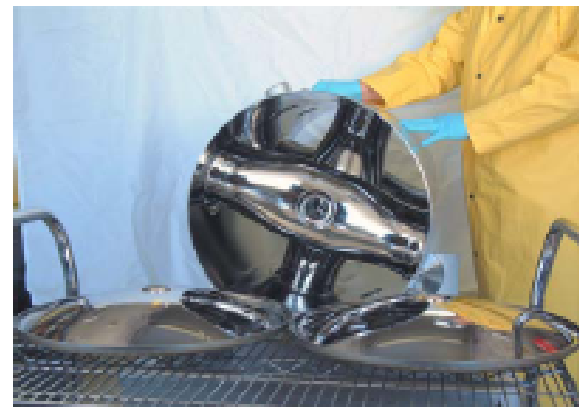
760 MHz $\beta=0.2$ Juelich



345 MHz $\beta=0.40$ ANL



345 MHz $\beta=0.50$ ANL



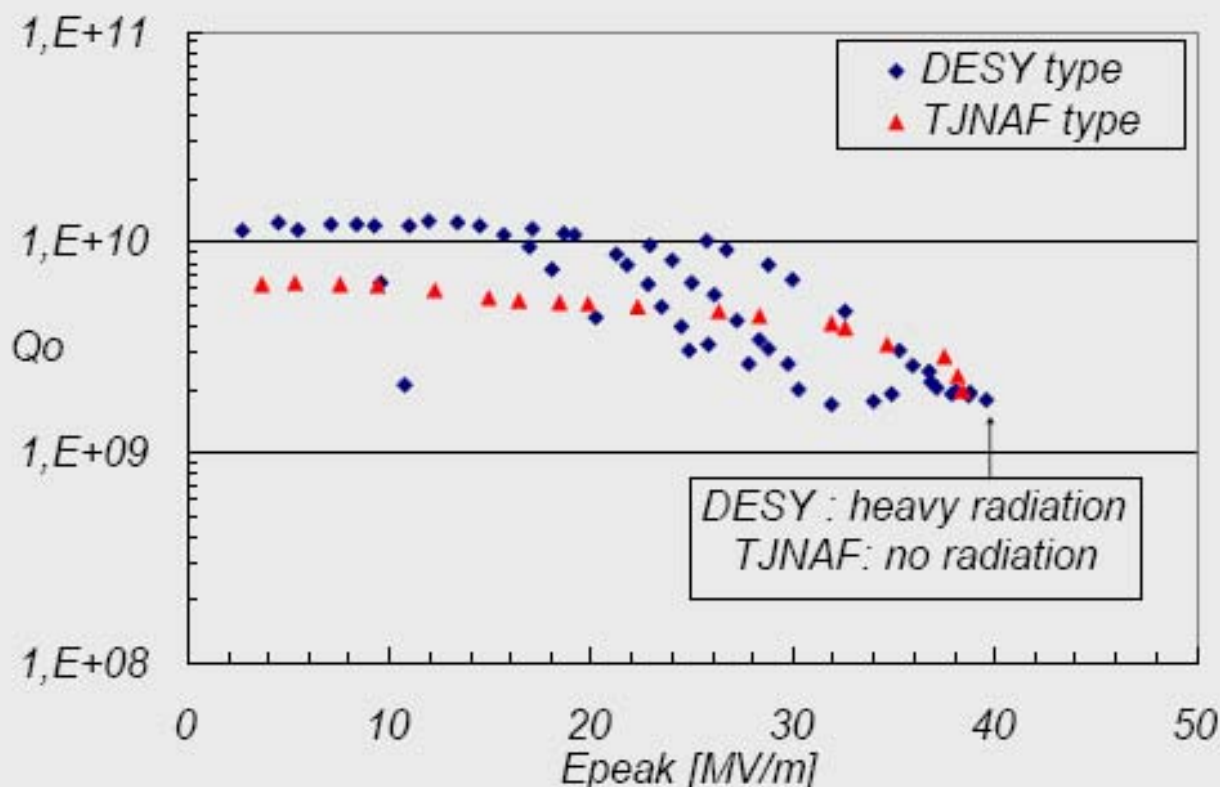
345 MHz $\beta=0.63$ ANL

III. SC cathode + SRF cavity

RF-PERFORMANCE TEST with the Pb spots.

The emitting 4 mm diameter lead spot at the center of the back wall of the DESY cavity was deposited by the arc-discharge method at A. Soltan INS.

The 7 mm diameter plug of the TJNAF cavity was electroplated with lead at Stony Brook University.



Session TH1: Advances in SRF technology III (Sunny Hall, Yingjie Exchange Center)

Chairman: R. Losito (CERN). Each presentation includes 5 minutes for discussion

08:30- **Review of the Thin Film Workshop**, Vincenzo Palmieri (INFN and
09:00 University of Padua)

09:00- **Progress on Large Grain and Single Grain Niobium – Ingots and**
09:30 **Sheet and Review of Progress on Large Grain and Single Grain**
Niobium Cavities, Peter Kneisel (Jefferson Lab)

Hot Topic I

Sunny Hall, Yingjie Exchange Center. [outline](#), [talk 1](#), [talk 2](#), [talk 3](#), [talk 4](#)

09:30- Is large grain/ single crystal Nb an alternative material to polycrystalline
10:30 niobium? Hasan Padamsee (Cornell University)

10:30- Coffee Break

11:00

Hot Topic II

Sunny Hall, Yingjie Exchange Center. [outline](#)

11:00- Is 35 MV/m still a good choice for ILC? Dieter Proch (DESY)

12:00

Summary

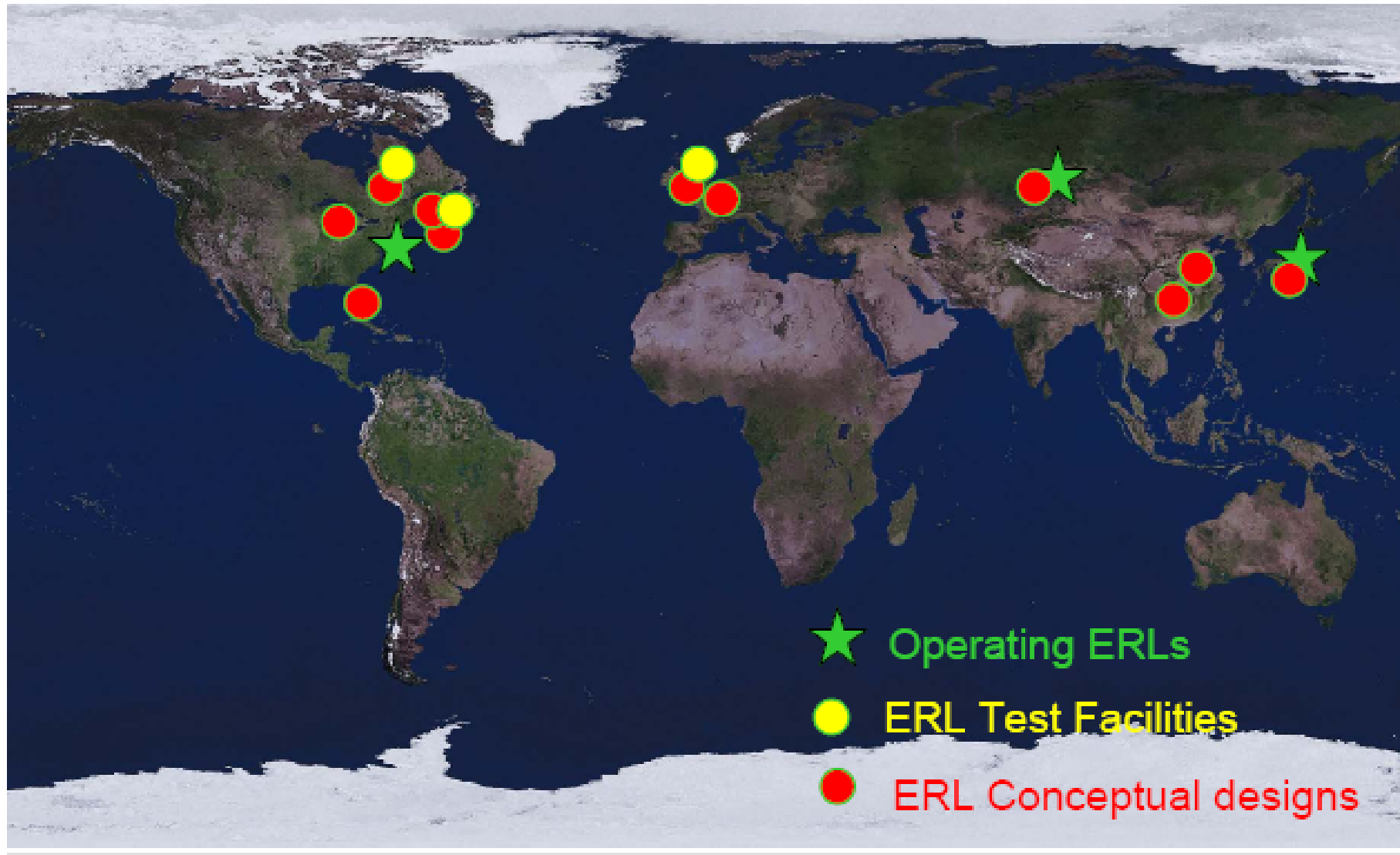
- Large grain material provides some challenges in fabrication of cavities, but is no “show stopper”
- Single crystal sheets would be desirable, but no significant performance improvements over large grain niobium
- Performance is comparable with fine grain niobium
- **But does not need electro-polishing, BCP is fine and very smooth surfaces can be achieved**
- For projects such as the XFEL or cw applications cavities from large grain niobium offer “streamlined” procedures:
 - **Bcp, shorter “in situ” baking times, high Q-values at high fields**
- Reproducibility of performance after bcp treatment seems to be quite good – to be further “hardened”
- Cost advantage over poly-crystalline niobium needs to be realized , effective cutting method presently only pursued by W.C. Heraeus
- Further confidence will be “built up” with add. 9-cell cavities (cryomodule)

Session FR1: Future projects and new ideas I (Sunny Hall, Yingjie Exchange Center)

Chairman: H. Edwards (Fermilab). Each presentation includes 5 minutes for discussion

- 08:30- **BNL - electron cooling and electron-ion colliders**, Ilan Ben-Zvi
09:00 (Brookhaven National Laboratory)
- 09:00- **High average power ERL FEL**, George Neil (Center for Advanced
09:30 Studies of Accelerators, Jefferson Laboratory)
- 09:30- **Future High Intensity Proton Accelerators**, Frank Gerigk (CERN)
10:00
- 10:00- **CEBAF energy upgrade program including re-work of CEBAF
10:30 cavities**, Joseph Preble (Jefferson Lab)
- 11:00- **ILC: Goals and Progress of SRF R&D**, Hitoshi Hayano (KEK)
11:45

Operating and Future ERLs





**See You in 2009 at the
14th International WORKSHOP ON RF Superconductivity
Organized by BESSY and FZR, Germany**

