FLASHLAB@PITZ: IRRADIATION EXPERIMENTS WITH HIGH DOSES AND DOSE RATES.

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Experiments at FLASHlab@PITZ

A test bed infrastructure capable of Ultra-High Dose Rate (UHDR)

The Photo Injector Test facility at DESY in Zeuthen (PITZ) was+is used to **test** and **optimize** high brightness **electron sources** for Free-Electron-Laser **user facilities** (**FELs**) like the European XFEL in Hamburg

PITZ is conducting R&D and applications
 → R&D on electron FLASH radiation therapy (FLASHlab@PITZ)





FLASHlab@PITZ

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Design of beamline as realized in 2025

First experiments planned soon



Status of construction

All components are installed; nominal vacuum in beam tube; cabling is almost ready

Beamline construction in tunnel 2 is finished for now (fast kicker will come later); commissioning has started



• 4 quads are used for beam focusing



Dose parameter space

1 mm² for scattering beams and 0.5 - 1.5 mm RMS size for scanning beams



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Challenges

1) Achieving high stability/reproducibility (beam orbit/bunch charge) with limited feedback

- Feature of FLASH irradiation: a single bunch train is used
 - Opposed to continuous operation at e.g. 10 Hz
- Goal: generate bunch train with identical bunches with controlled properties

• Procedure:

- Beam tuning
- Sample preparation
- Irradiation

Time structure of electron bunches:



- Feedback loops (charge, orbit) only work with beam
 - Machine (laser, accelerator) has to run stably
 - Minimize time between beam tuning and irradiation
 - Option: kicker to dump beam during sample preparation
 - ... [discussion]

Challenges

2) Beam loading

- Combination of high dose rate and high dose → lots of bunches with high charge (nC)
- Feature of FLASH irradiation: a single bunch train is used
 Big challenge: LLRF
- Fast feedback: works within one RF pulse $\rightarrow \checkmark$
- Learning feed forward
 - Looks at history over last 10+ seconds for additional stability; data is stored in tables
 - Ok, when tuning the beam; but then: switch off beam, insert sample, irradiate with single bunch train \rightarrow

Typical operation of PITZ booster



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13

12.8

12.6

12

11

Possible solution: Stop update of LFF table after tuning; use that data when switching on beam for irradiation

 Compensation without beam (yellow) is inverted signal of beam loading without LFF (blue)

2) Beam loading

- Feature of FLASH irradiation: a single bunch train is used
 - Big challenge: LLRF
- Fast feedback (FFB) only: beam loading leads to acceleration gradient modulation
- Learning feed forward (LFF): beam loading is compensated for
 - But: it takes time



Courtesy: Xiangkun Li

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Measured beam loading effect (booster)

Blue: beam loaded + FFB only

Challenges

3) High stress on the exit window (transition from vacuum to air)

- FLASH irradiation: high charge through the exit window in a short time
- Electrons are scattered in the window material → loss of energy → heat
 - Temperature too high \rightarrow window damage
- Calculation of heat load:
 - Energy deposition by collision losses
 - Only radial thermal conduction from beam position to heat sink at circumference
 - σ 1: heat induced mechanical stress
 - σ 2: heating of window material
- Can be a severe restriction for scanning beams with kickers
- Alternative material: carbon (graphite, diamond) → high thermal conductivity

Operation limit DN40 mounted, 50 μm Ti window



Bunch train charge

Courtesy: Michael Schmitz

New possibility for exit window: CVD Diamond

Carbon materials (graphite, diamond): high thermal conductivity

Commercially available: vacuum ports made from CVD diamond

• Biggest advantage: much higher thermal conductivity compared to metals, e.g. titanium



DESY.



- Much higher bunch charge allowed compared to Ti window. Examples for bunch trains with N bunches and rms size 0.1 mm:
 - N = 4500: 0.7 nC (diamond) \leftrightarrow 0.065 nC (Ti)
 - N = 500: >5 nC (diamond) \leftrightarrow 0.4 nC (Ti)

FLASH

Courtesy: Frieder Müller; Zohrab Amirkhanyan



- FLASHlal@PITZ: new testbed for investigation of irradiations at ultra-high dose rates
 - Goal: investigate and optimize FLASH effect
- Huge available parameter range brings challenges:
- Achieving high stability/reproducibility (beam orbit/bunch charge) with limited feedback
- 2. Beam loading
- 3. High stress on the exit window (transition from vacuum to air)