

Radiation Damage in Silicon



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Disclaimer



This is not an up-to-date status of radiation damage status

There are people which to-day work on these topics

My aim is

- to give an introduction to radiation damage applicable to the silicon sensors currently used at the LHC
- to motivate the usage of n-in-p at HL-LHC
- to raise awareness that models are phenomenological descriptions and the defects used therein are not actual defects in silicon
- to raise awareness that acceptor-removal and donor-removal are simplifications of what actually happens in the lattice

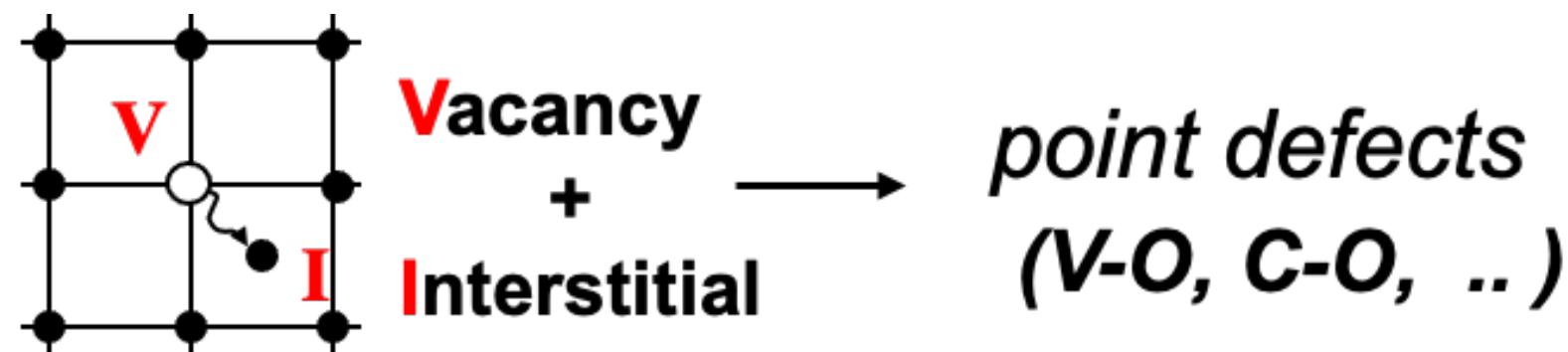


- Particles passing through silicon material loose energy through
 - interaction with shell electrons (**Ionizing Energy Loss**)
 - ➔ **surface damage**
 - ➔ local charges accumulate in surface
 - (charges cannot recombine in insulating surface
 - amorphous Si, SiO_2 -
 - thus it causes damage in the surface)
 - ➔ damage caused primarily through photons, charged particles
 - ➔ this is used for particle detection
 - ➔ fast recombination in silicon bulk ➔ no damage in the bulk
 - interaction with atomic core or whole atom (**Non Ionizing Energy Loss**)
 - ➔ **bulk damage**
 - ➔ Displacement of atoms in the lattice
 - ➔ Caused by massive particles as protons, pions, neutrons

Microscopic defects



particle → Si_S → $E_K > 25 \text{ eV}$



$E_K > 5 \text{ keV}$ point defects and clusters of defects

• ^{60}Co -gammas

- Compton Electrons with max. $E_\gamma \approx 1 \text{ MeV}$ (no cluster production)

•Electrons

- $E_e > 255 \text{ keV}$ for displacement
- $E_e > 8 \text{ MeV}$ for cluster

•Neutrons (elastic scattering)

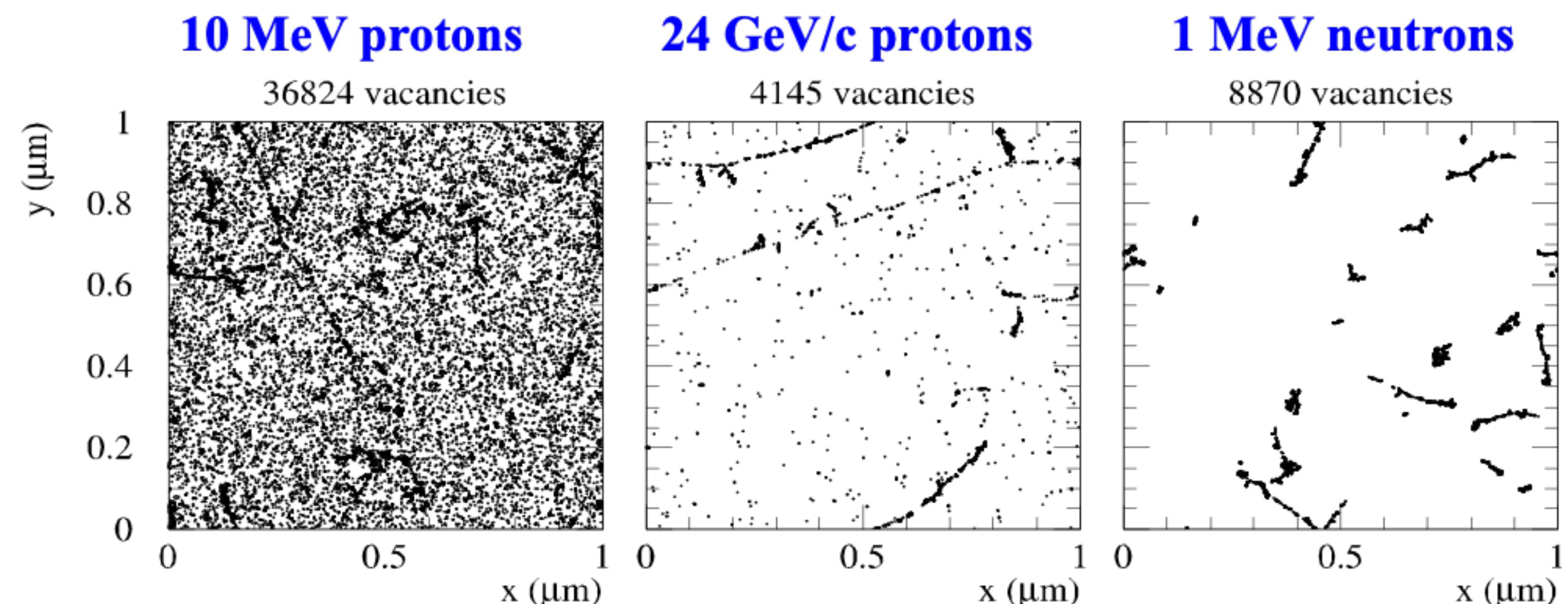
- $E_n > 185 \text{ eV}$ for displacement
- $E_n > 35 \text{ keV}$ for cluster

Only point defects ↔ point defects & clusters ↔ Mainly clusters

Simulation:

Initial distribution of vacancies in $(1\mu\text{m})^3$ after 10^{14} particles/cm²

[Mika Huhtinen NIMA 491(2002) 194]



NIEL scaling

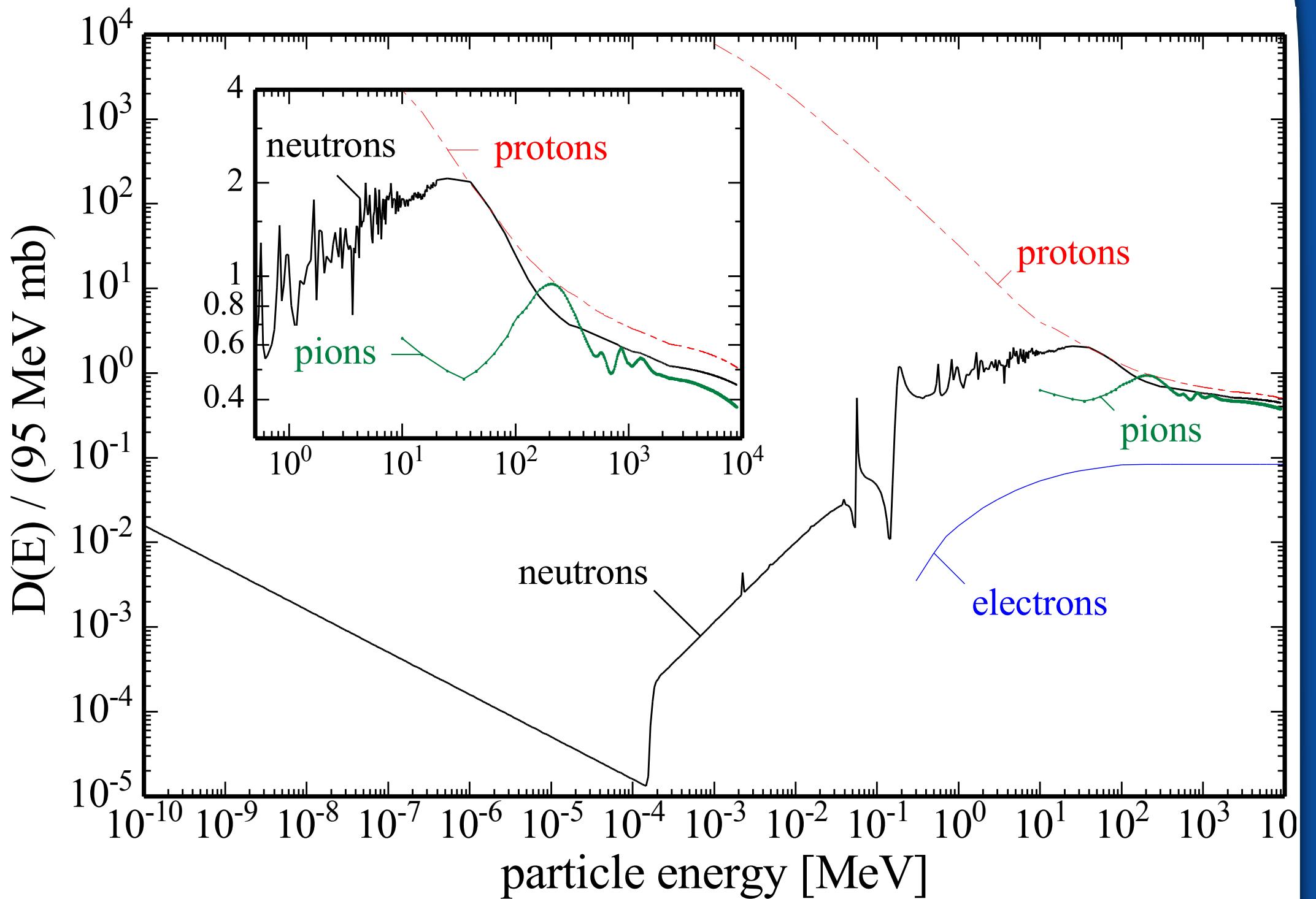
- **NIEL - Non Ionizing Energy Loss scaling using hardness factors of a radiation field (or monoenergetic particle) with respect to 1 MeV neutrons**

$$K = \frac{1}{D(1\text{MeV neutrons})} \cdot \frac{\int D(E) \phi(E) dE}{\int \phi(E) dE}$$

- **E** energy of particle
- **D(E)** displacement damage cross section for a certain particle at energy E
 $D(1\text{MeV neutrons})=95 \text{ MeV}\cdot\text{mb}$
- **$\phi(E)$** energy spectrum of radiation field

The integrals are evaluated for the interval $[E_{\text{MIN}}, E_{\text{MAX}}]$, being E_{MIN} and E_{MAX} the minimum and maximum cut-off energy values, respectively, and covering all particle types present in the radiation field

- NIEL - Non Ionizing Energy Loss
- NIEL - Hypothesis: Damage parameters scale with the NIEL
 - *Be careful, does not hold for all particles & damage parameters (see later)*



N_{eq} fluence

hardness factors for reactor neutrons: 0.91, for 23GeV protons 0.62

some equations



Poisson's equation

$$-\frac{d^2}{dx^2} \phi(x) = \frac{q_0}{\epsilon \epsilon_0} \cdot N_{eff}$$

with $\frac{d}{dx} \phi(x = w) = 0$
 $\phi(x = w) = 0$

$$-\frac{d}{dx} \phi(x) = \frac{q_0}{\epsilon \epsilon_0} \cdot N_{eff} \cdot (x - w)$$

$$\phi(x) = \frac{1}{2} \cdot \frac{q_0}{\epsilon \epsilon_0} \cdot N_{eff} \cdot (x - w)^2$$

depletion voltage

$$V_{dep} = \frac{q_0}{2\epsilon \epsilon_0} \cdot |N_{eff}| \cdot d^2$$

w = depletion depth
d = detector thickness
U = voltage

N_{eff} = effective doping concentration

$$C = \frac{dQ}{dU} = \frac{dQ \cdot dw}{dw \cdot dU}$$

$$w(U) = \sqrt{\frac{2\epsilon \epsilon_0}{q_0 |N_{eff}|}} \cdot U$$

$$C(U) = A \cdot \sqrt{\frac{\epsilon \epsilon_0 q_0 |N_{eff}|}{2U}}$$

$$C(w) = \frac{\epsilon \epsilon_0 A}{w}$$

Measurements with diodes

Standard experiments:

- Irradiations with p, n, γ , π

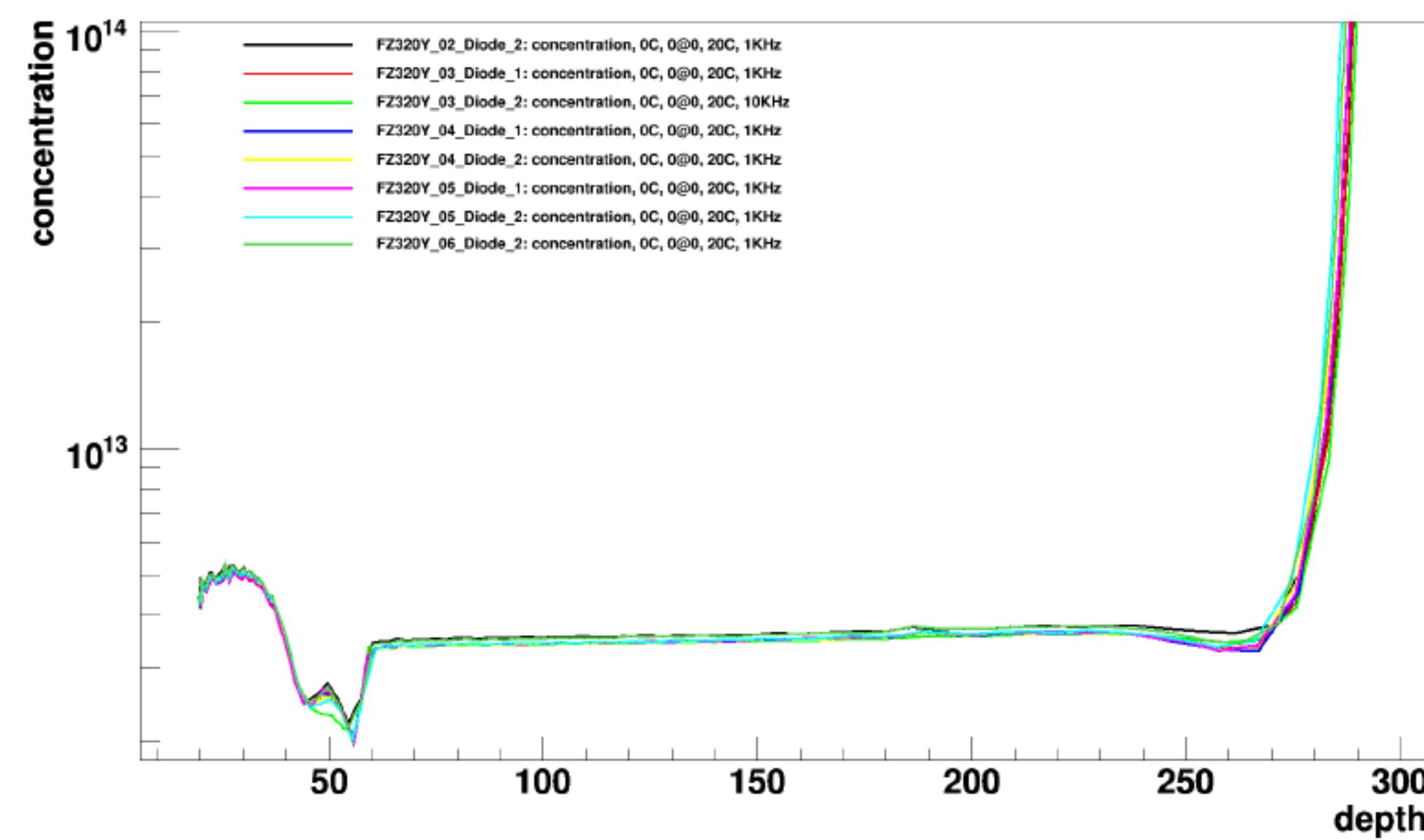
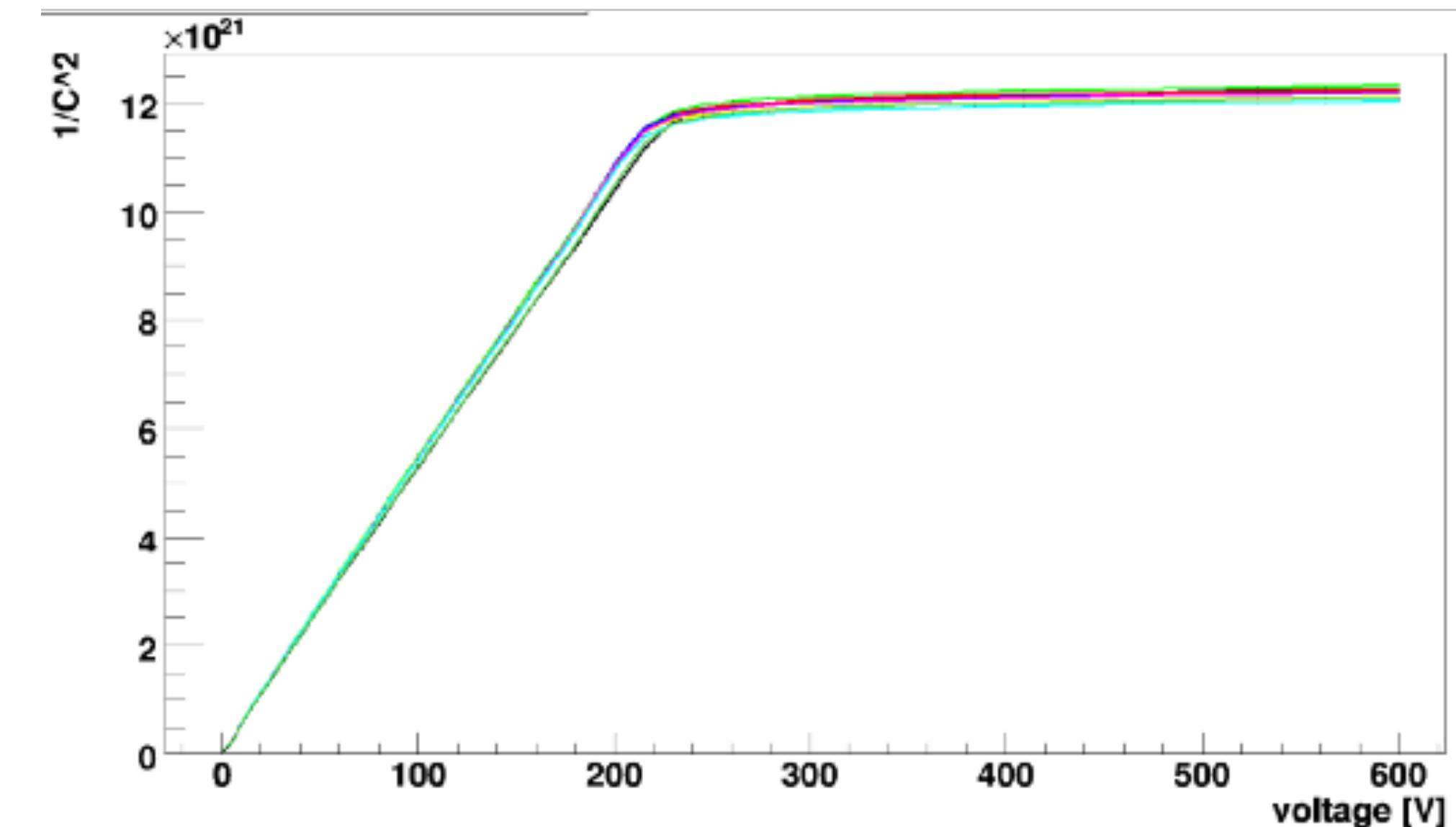
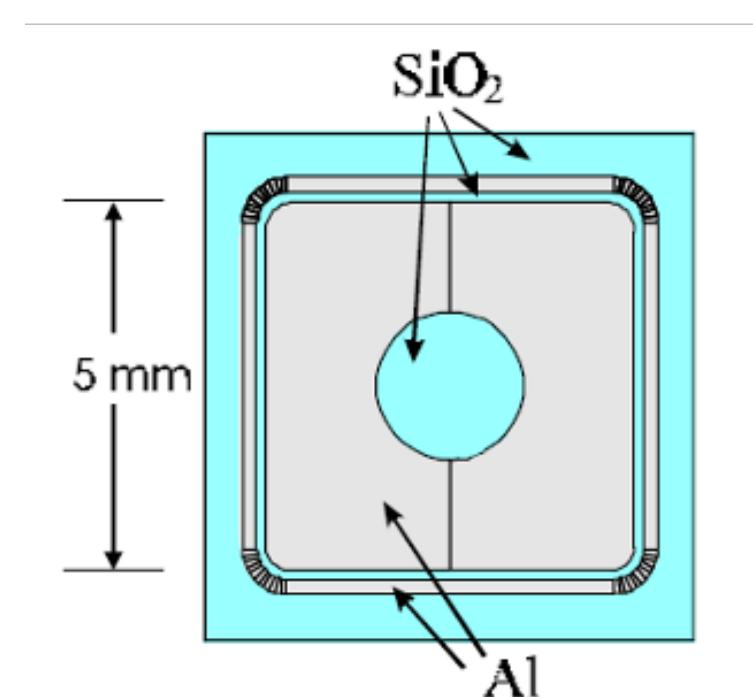
Measurements:

- CV measurements $\rightarrow V_{dep} \sim N_{eff}$
- IV measurements $\rightarrow I_{leak}$ at V_{dep}
- Laser (TCT) measurements \rightarrow Charge Collection
- DLTS and TSC \rightarrow microscopic defects

Annealing:

Isochronal and isothermal

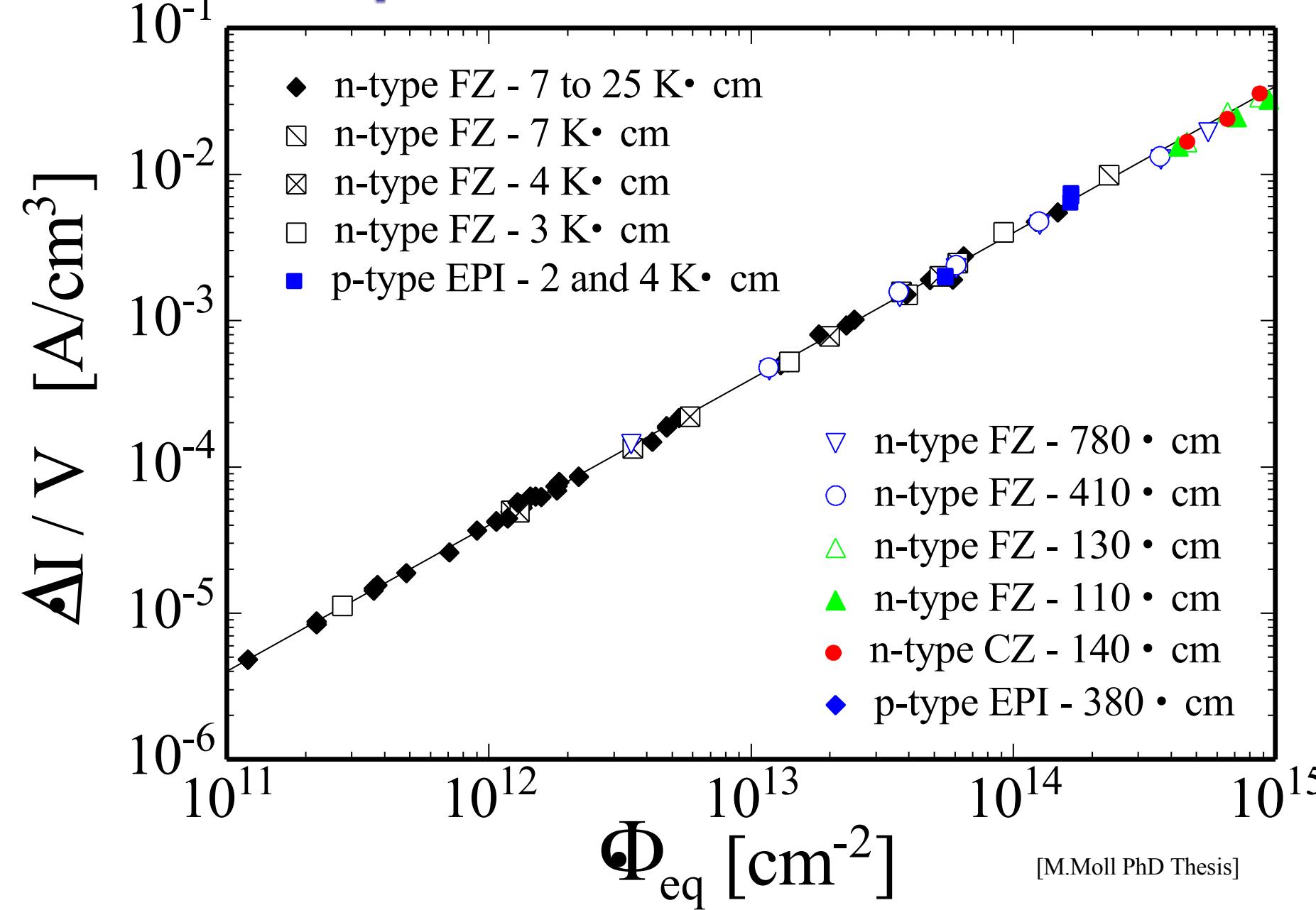
- \rightarrow learn about defect parameters
- \rightarrow damage scenarios for LHC



Change of leakage current



.... with particle fluence:



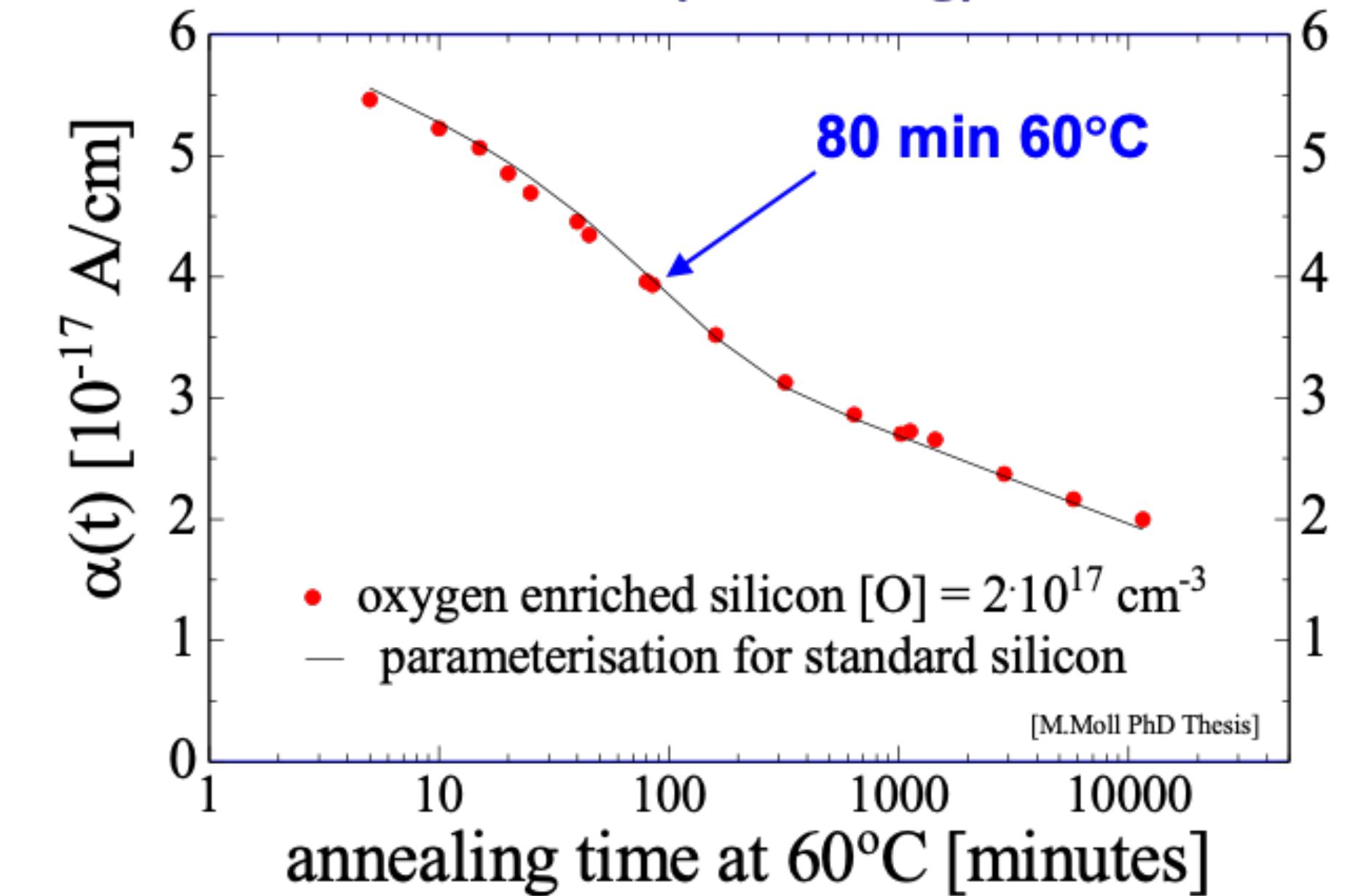
- Damage parameter α (slope in figure)

$$\alpha = \frac{\Delta I}{V \cdot \Phi_{eq}}$$

Leakage current
per unit volume
and particle fluence

- α is constant over several orders of fluence and independent of impurity concentration in Si
- ⇒ can be used for fluence measurement!

.... with time (annealing):



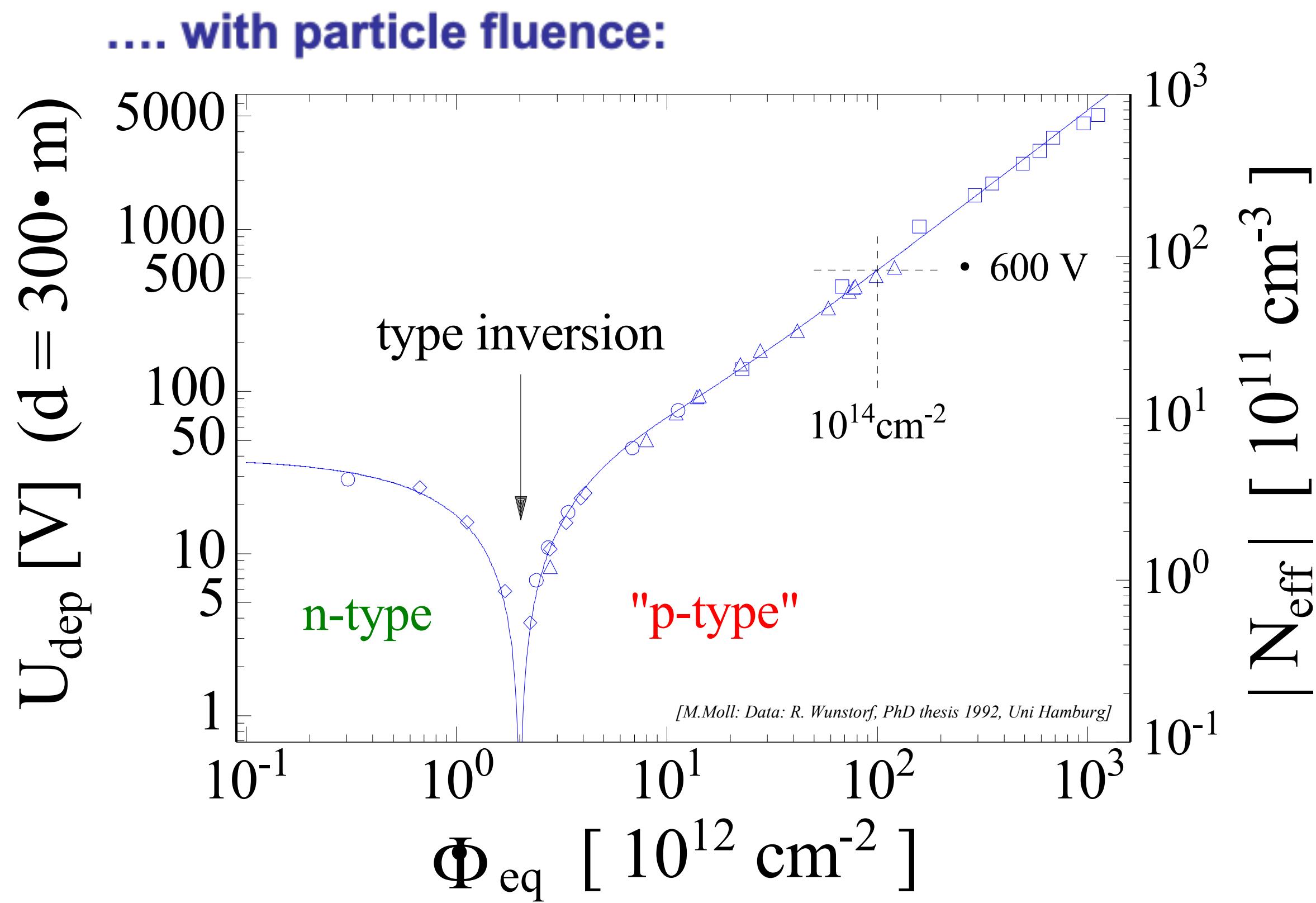
- Leakage current decreasing in time (depending on temperature)
- Strong temperature dependence

$$I \propto \exp\left(-\frac{E_g}{2k_B T}\right)$$

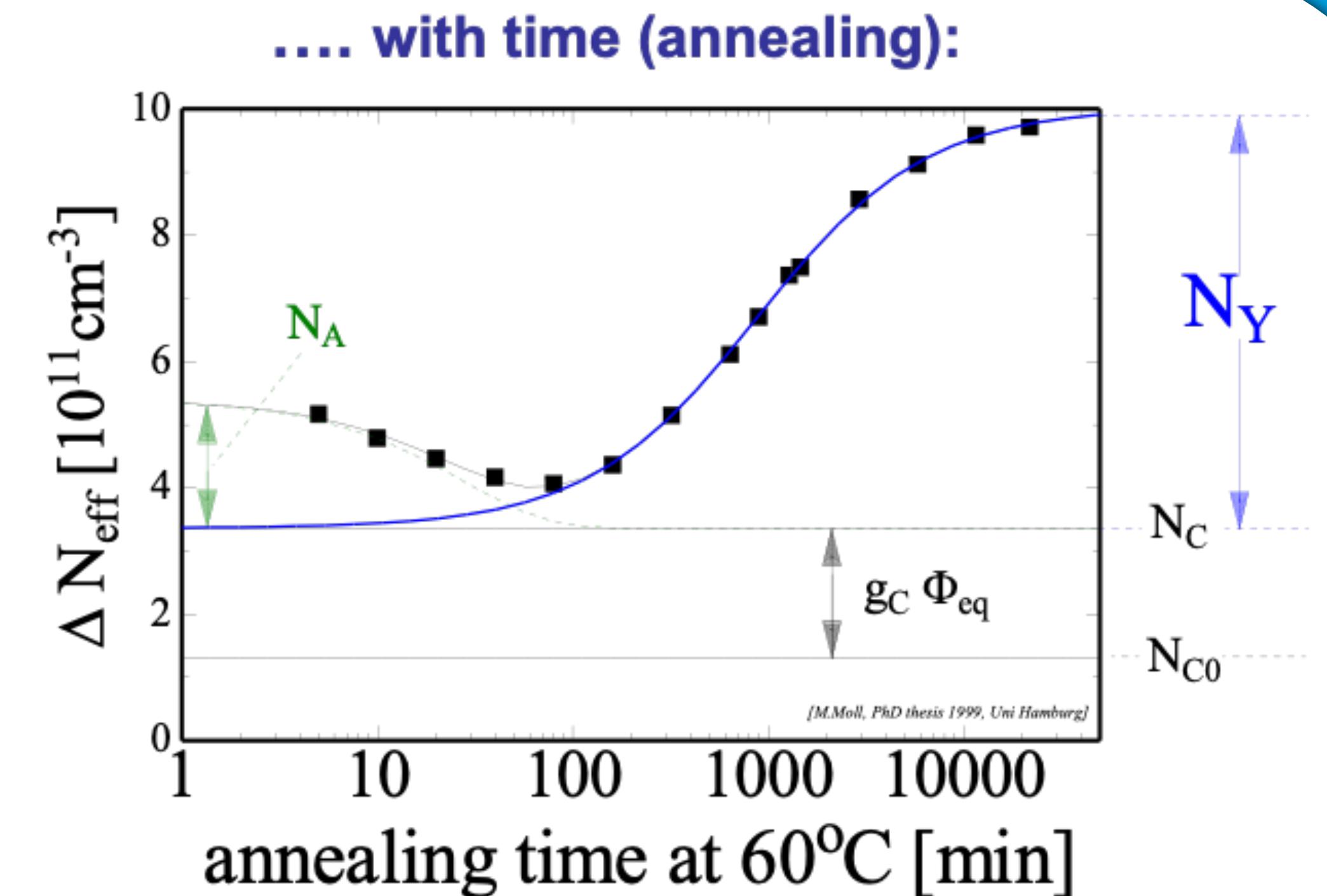
Consequence:

Cool detectors during operation!
Example: $I(-10^\circ\text{C}) \sim 1/16 I(20^\circ\text{C})$

Change of depletion voltage



- “**Type inversion**”: N_{eff} changes from positive to negative (Space Charge Sign Inversion)

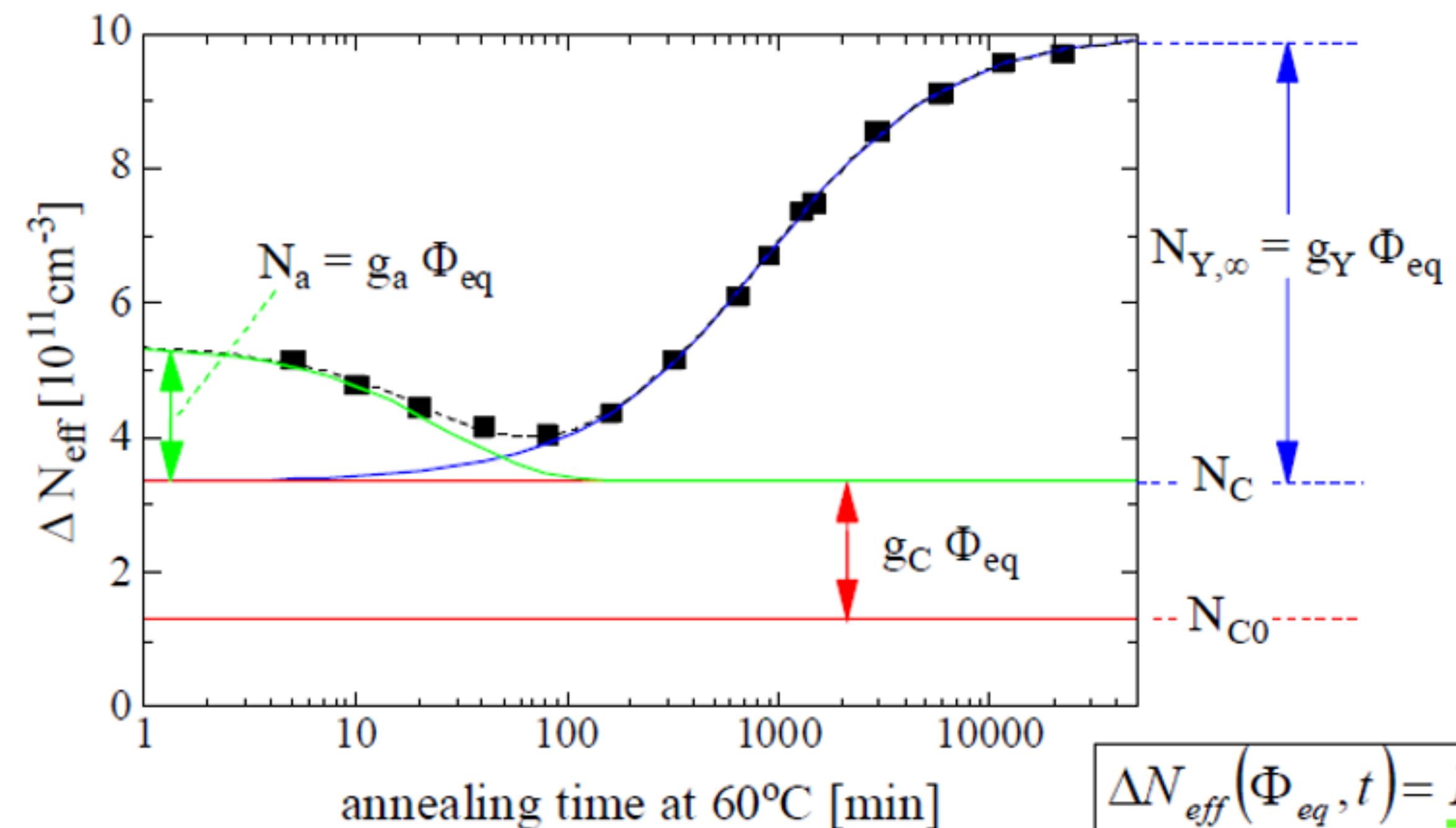


- Short term: “**Beneficial annealing**”
- Long term: “**Reverse annealing**”
 - time constant depends on temperature:
 - ~ 500 years (-10°C)
 - ~ 500 days (20°C)
 - ~ 21 hours (60°C)
 - Consequence: Detectors must be cooled even when the experiment is not running!

Annealing behavior of N_{eff} - Hamburg model -

$$\Delta N_{\text{eff}}(\Phi_{\text{eq}}, t) = N_{\text{eff}0} - N_{\text{eff}}(\Phi_{\text{eq}}, t)$$

ΔN_{eff} = Change of N_{eff} with respect
to $N_{\text{eff}0}$ (value before irradiation)



long term reverse annealing:

$$N_Y = N_{Y,\infty} \cdot \left(1 - \frac{1}{1 + t/\tau_y} \right)$$

second order parameterization
(with $N_{Y,\infty} = g_Y \times \Phi_{\text{eq}}$). gives best fit

But:

τ_y independent of Φ_{eq}
 \Rightarrow underlying defect reaction
based on **first order** process!

$$\Delta N_{\text{eff}}(\Phi_{\text{eq}}, t) = \underline{N_a(\Phi_{\text{eq}}, t)} + \underline{N_C(\Phi_{\text{eq}})} + \underline{N_Y(\Phi_{\text{eq}}, t)}$$

short term annealing:

$$N_a = \Phi_{\text{eq}} \times \sum_i g_{ai} \times \exp\left(-\frac{t}{\tau_i}\right)$$

first order decay of acceptors introduced proportional to Φ_{eq} during irradiation

stable damage:

$$N_C = N_{C0} \cdot (1 - \exp(-c \cdot \Phi_{\text{eq}})) + g_C \cdot \Phi_{\text{eq}}$$

incomplete „donor removal“
+ introduction of stable acceptors

Trapping

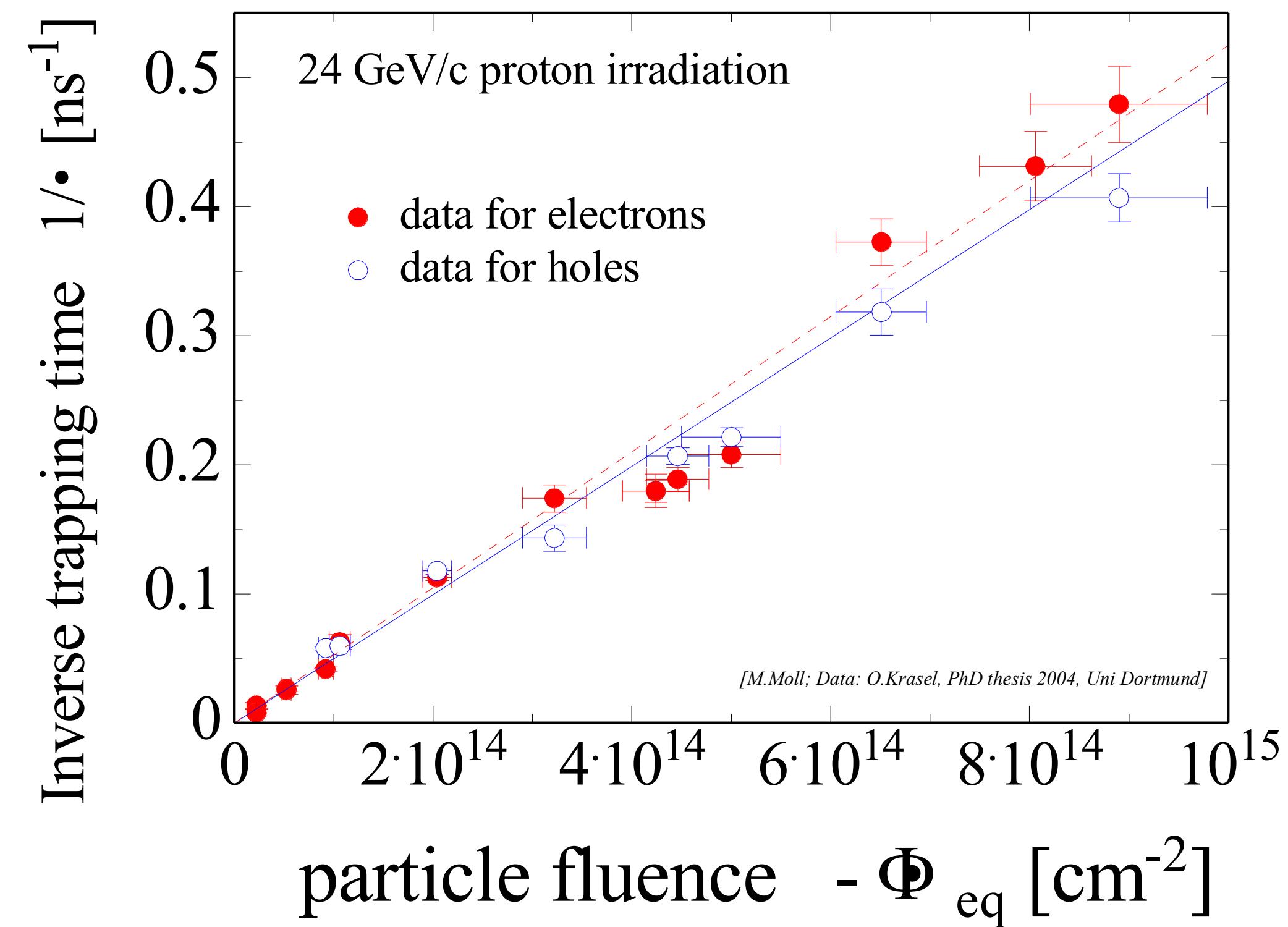


■ Deterioration of Charge Collection Efficiency (CCE) by trapping

Trapping is characterized by an effective trapping time τ_{eff} for electrons and holes:

$$Q_{e,h}(t) = Q_{0e,h} \exp\left(-\frac{1}{\tau_{\text{eff},e,h}} \cdot t\right) \quad \text{where} \quad \frac{1}{\tau_{\text{eff},e,h}} \propto N_{\text{defects}}$$

Increase of inverse trapping time ($1/\tau$) with fluence

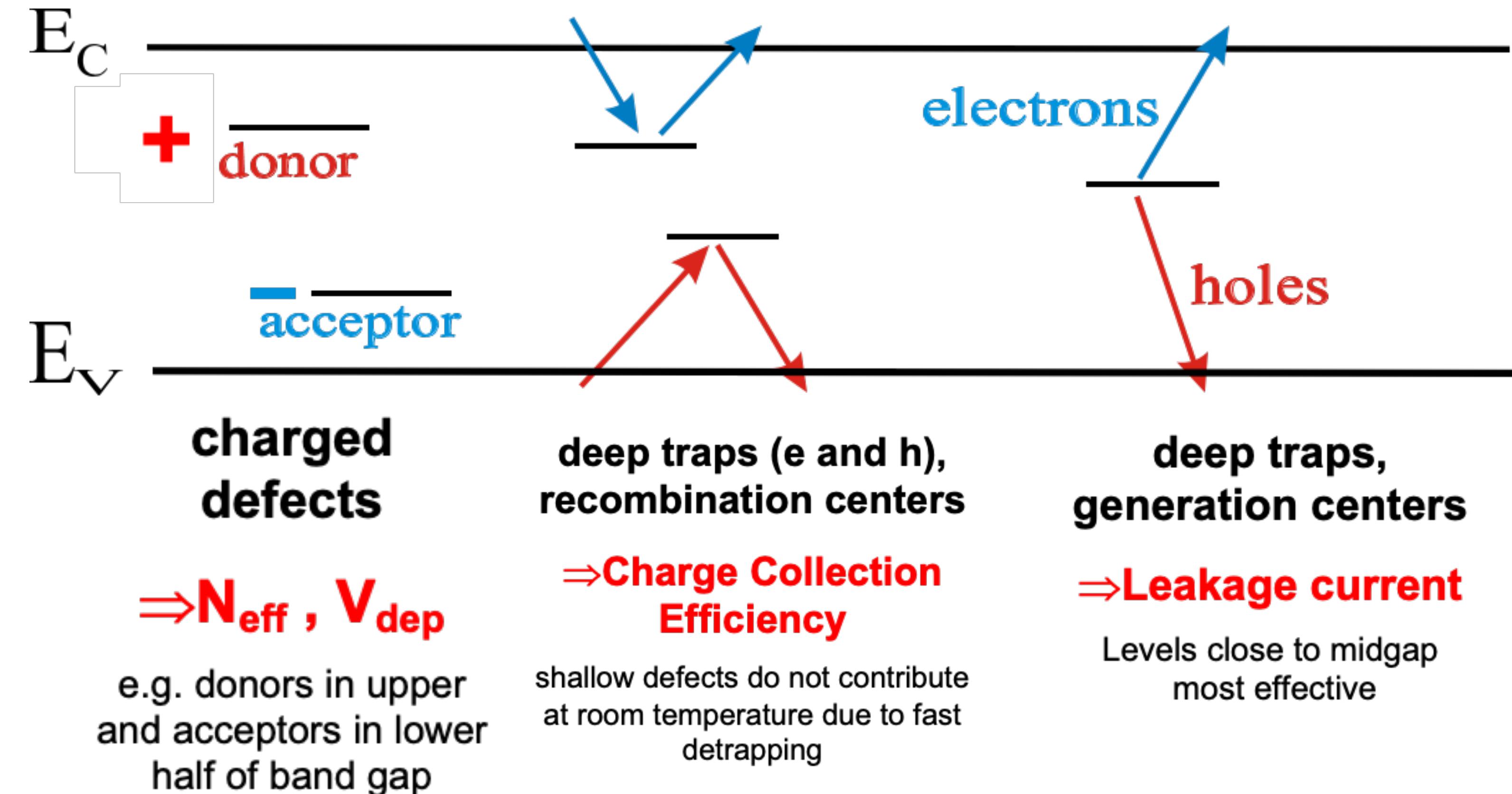


drift velocity of electrons > drift velocity of holes

→ **electron collection is beneficial**

Change of detector properties

- defects in the crystal
- point defects and “cluster” defects
- ➔ energy levels in the band gap filled



Impact on detector properties can be calculated if all defect parameters are known:

$\sigma_{n,p}$: cross sections

ΔE : ionization energy

N_t : concentration

Known defects in silicon



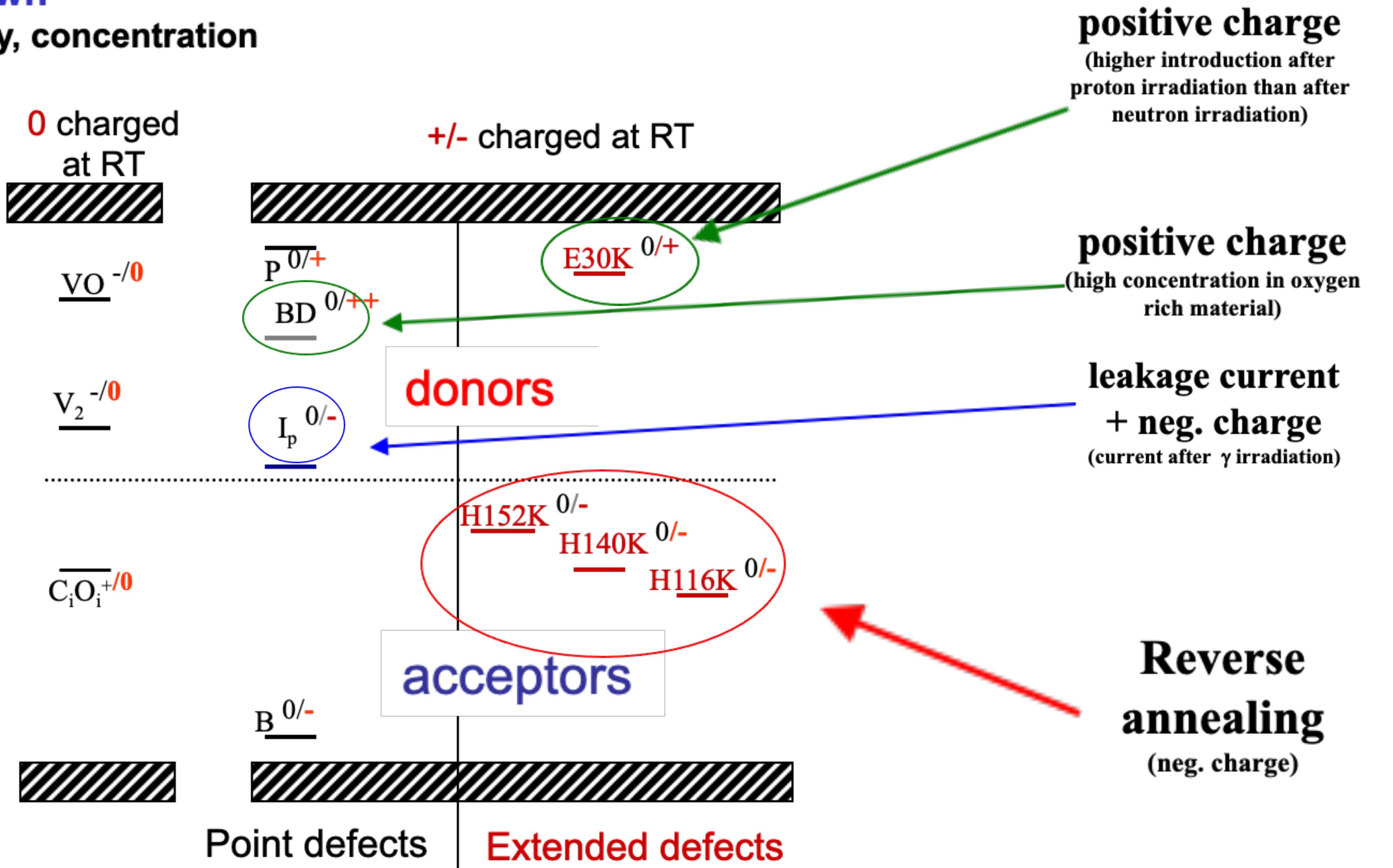
- Calculate/Simulate effect on device properties if all defect parameters are known
→ cross section, ionization energy, concentration

Point defects

- $E_i^{BD} = E_c - 0.225 \text{ eV}$
- $\sigma_n^{BD} = 2.3 \cdot 10^{-14} \text{ cm}^2$
- $E_i^I = E_c - 0.545 \text{ eV}$
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Cluster related centers

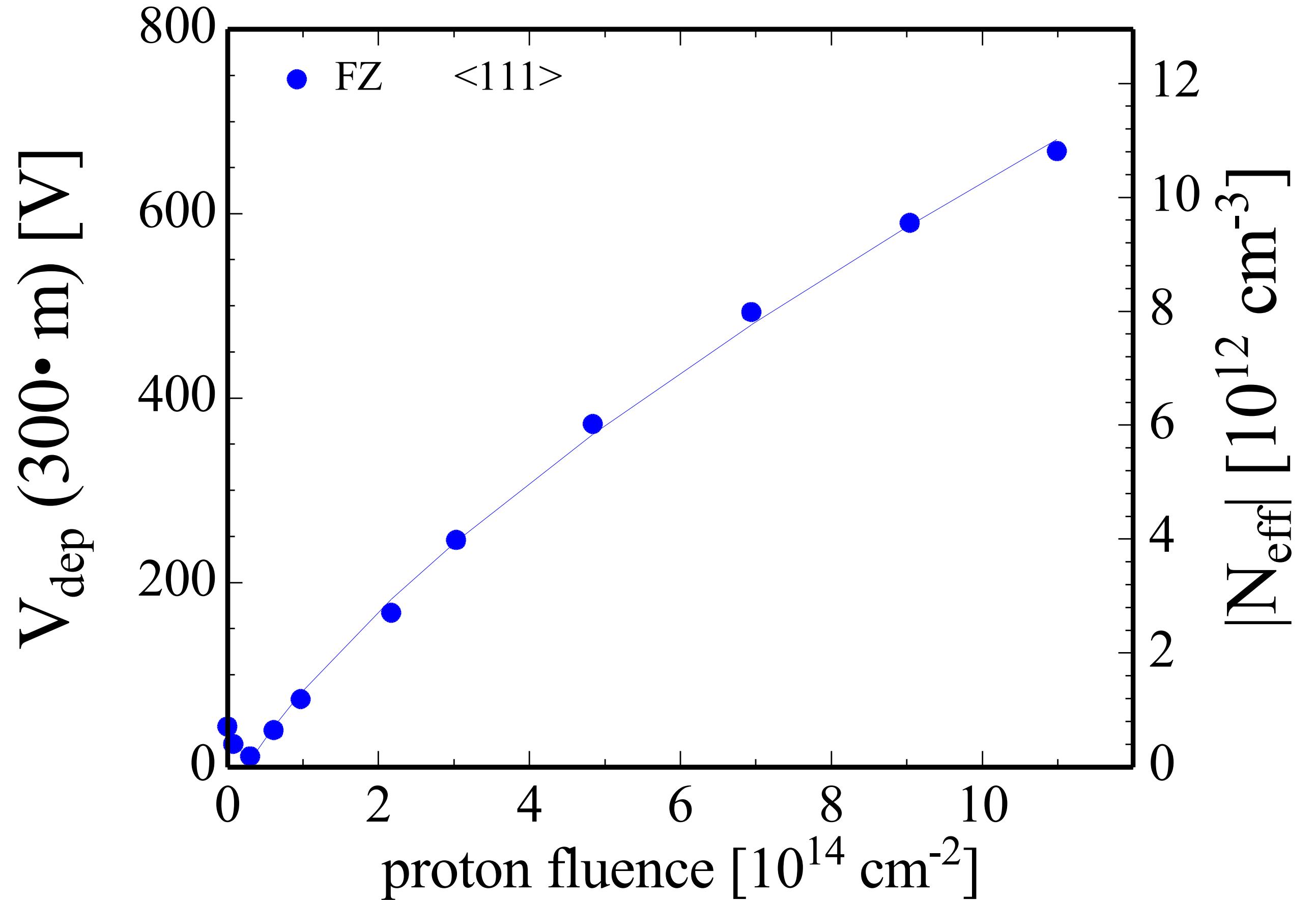
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- $E_i^{30K} = E_c - 0.1 \text{ eV}$
- $\sigma_n^{30K} = 2.3 \cdot 10^{-14} \text{ cm}^2$





- **Standard FZ silicon**

- type inversion at $\sim 2 \times 10^{13} \text{ p/cm}^2$
- strong N_{eff} increase at high fluence

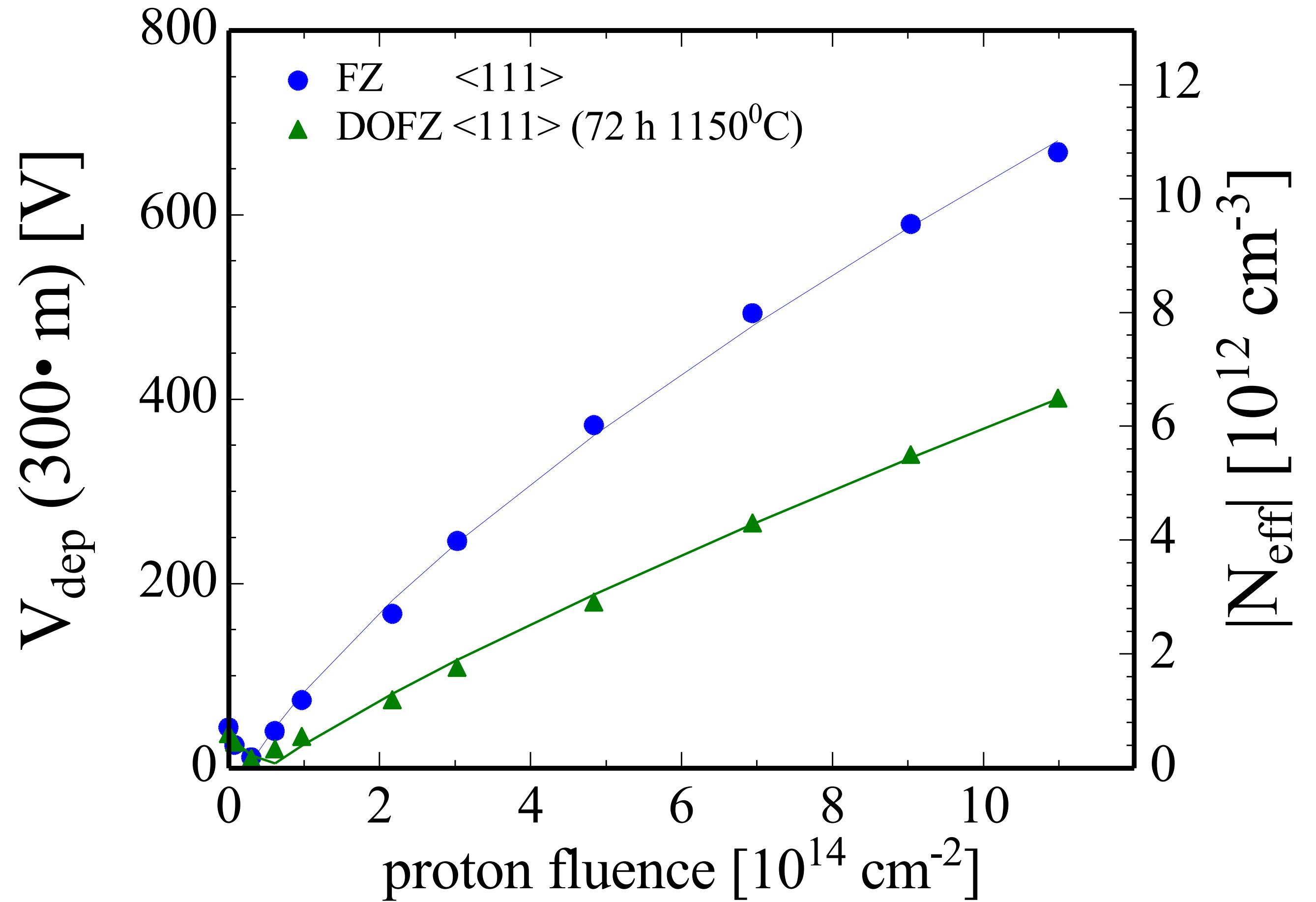


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- **Oxygenated FZ (DOFZ)**

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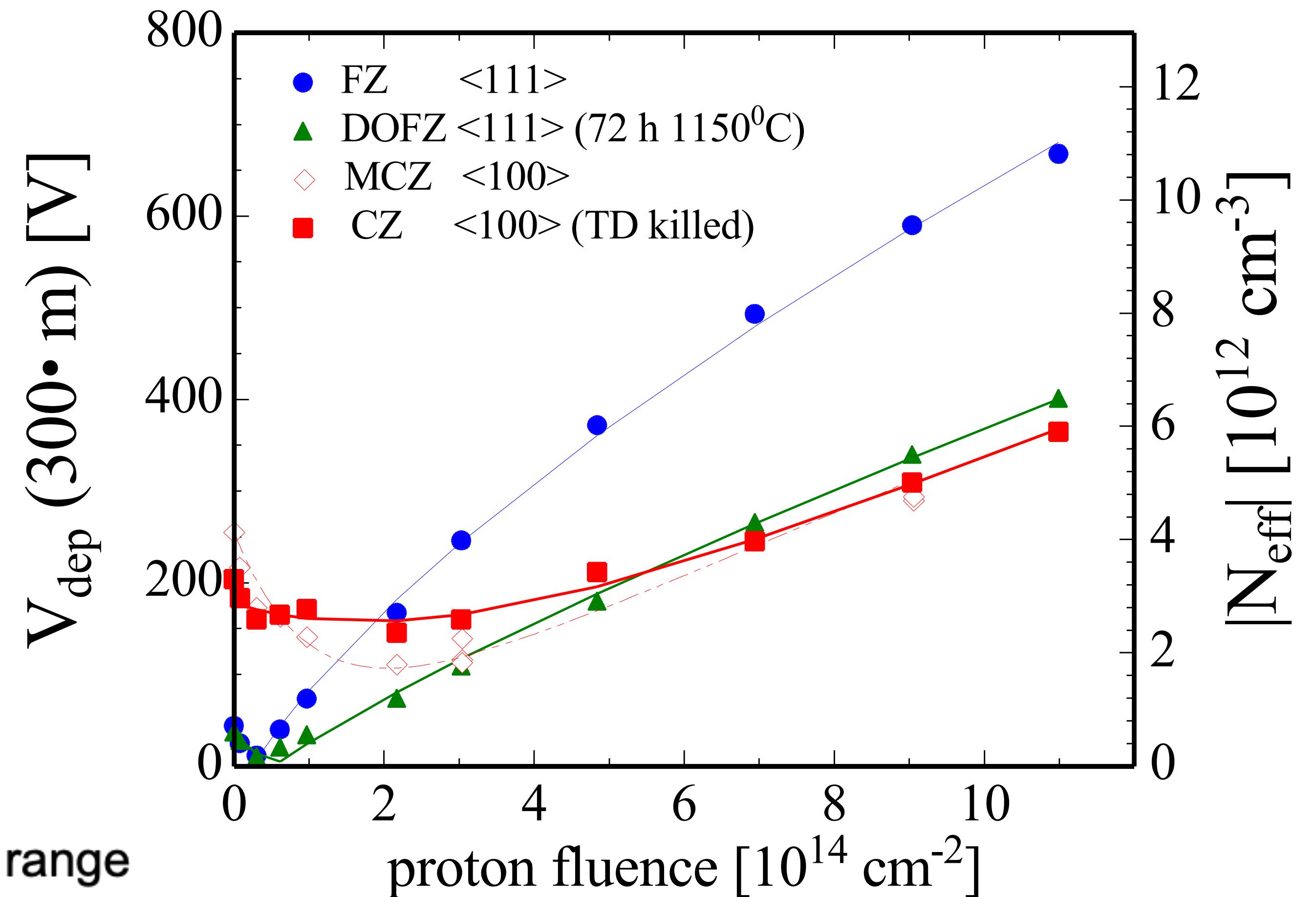
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- type inversion at $\sim 2 \times 10^{13} \text{ p/cm}^2$
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- **CZ silicon and MCZ silicon**

- “no type inversion“ in the overall fluence range

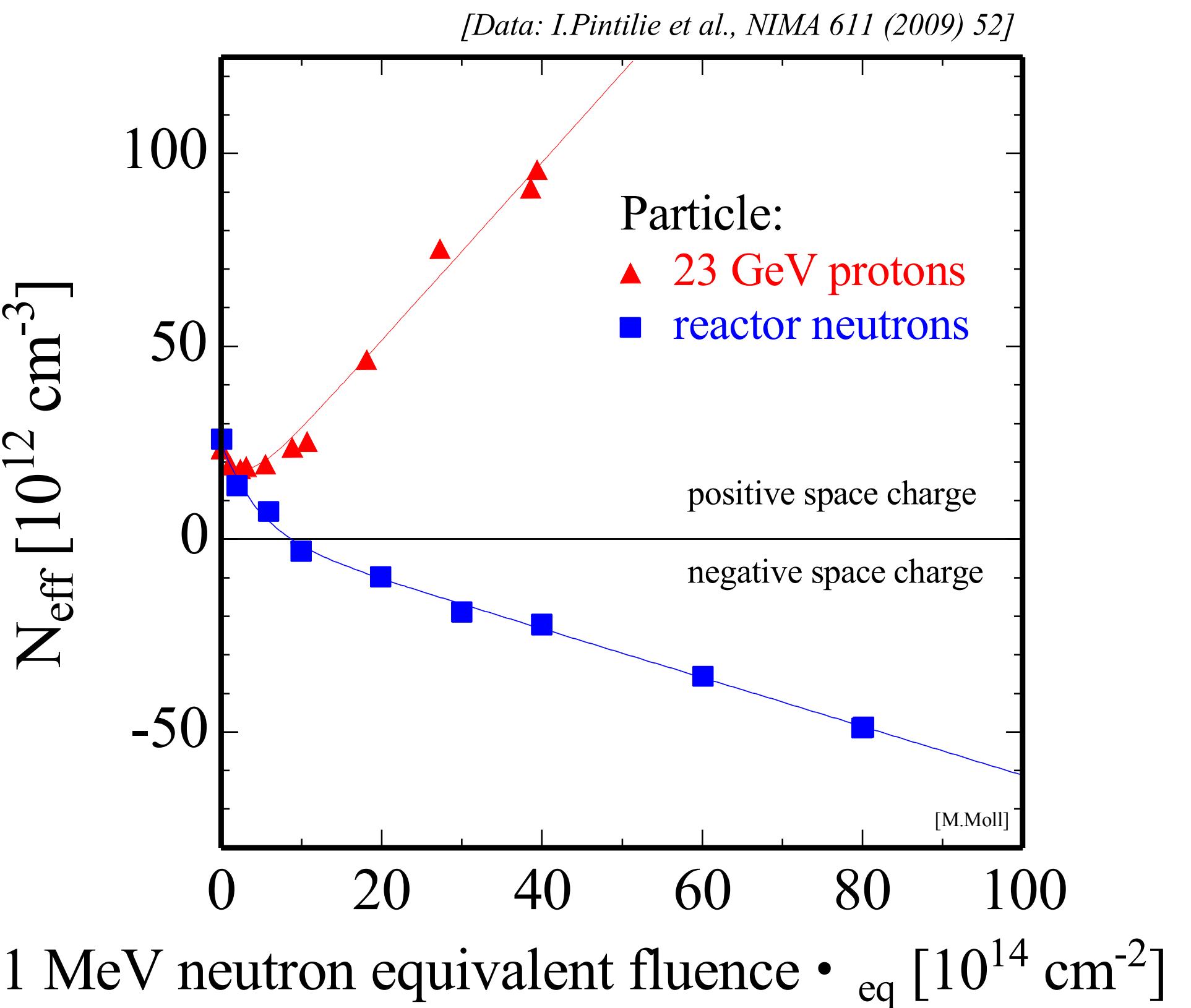
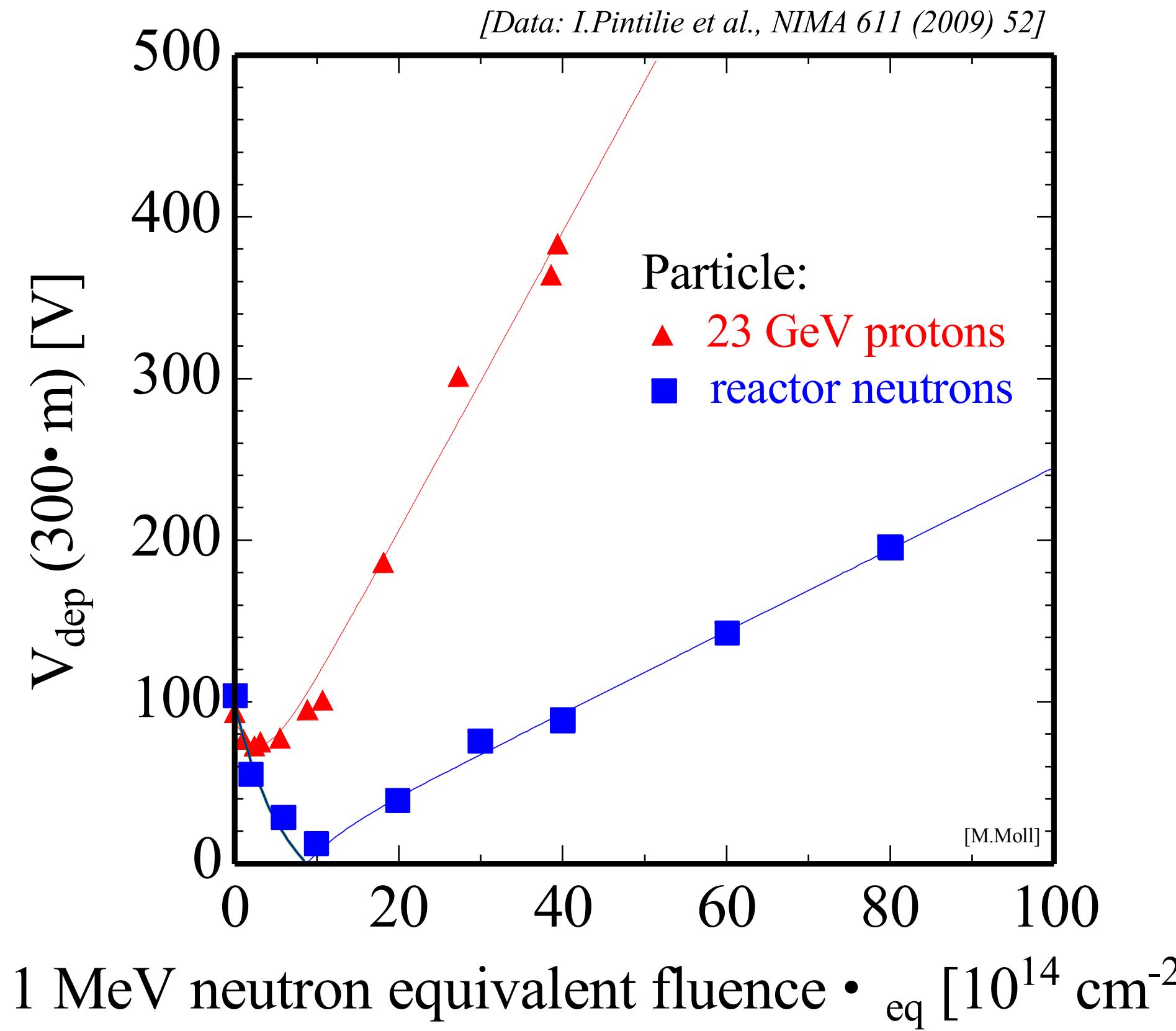
(for experts: there is no “real” type inversion, a more clear understanding of the observed effects is obtained by investigating directly the internal electric field; look for: TCT, MCZ, double junction)



Proton vs. Neutron Irradiation



- Epitaxial silicon (*EPI-DO, 72 μm, 170 Ωcm, diodes*)
irradiated with 23 GeV protons or reactor neutrons



depletion voltage →

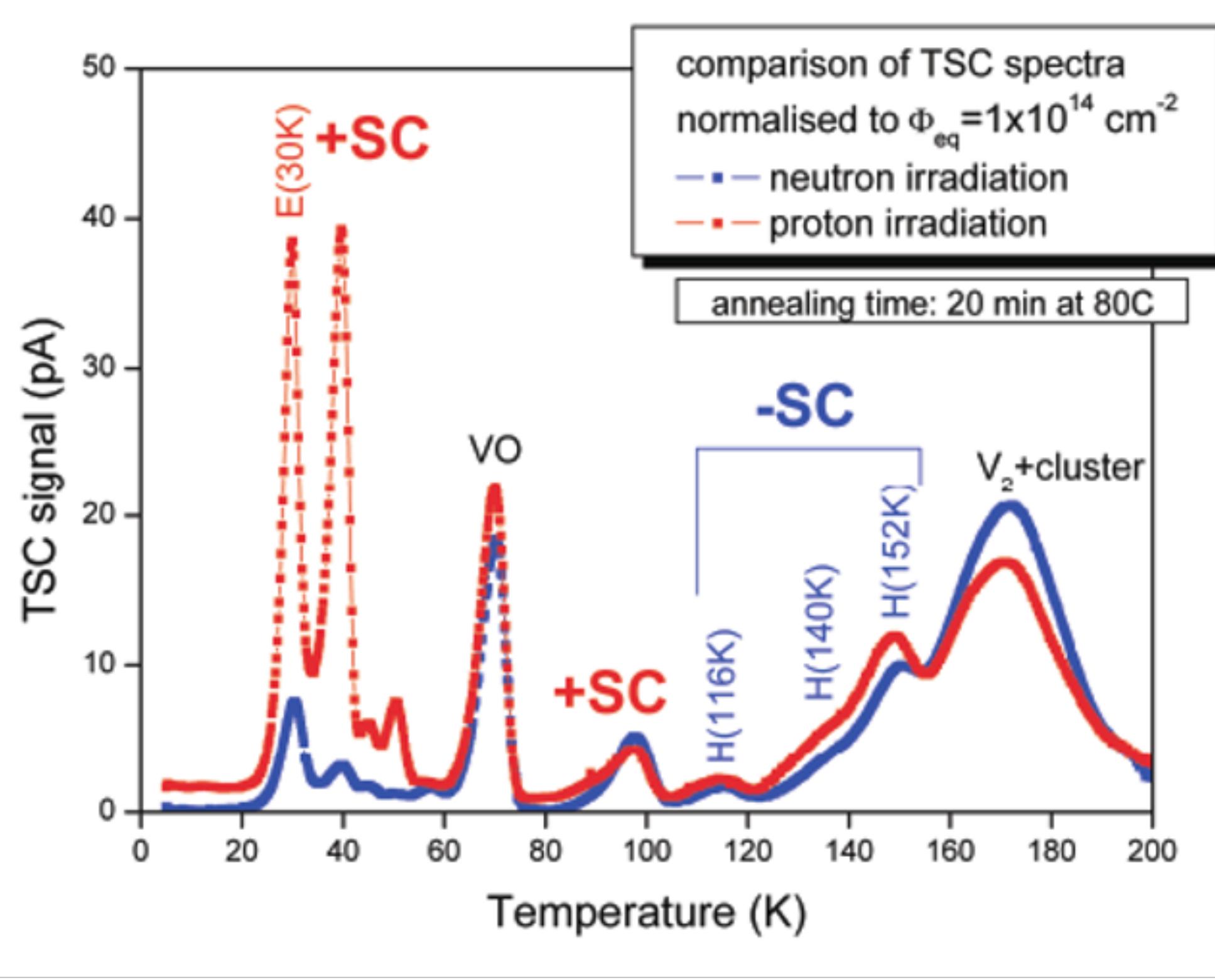
$$V_{dep} = \frac{q_0}{\epsilon \epsilon_0} \cdot |N_{eff}| \cdot d^2$$

**absolute effective
space charge density** ←

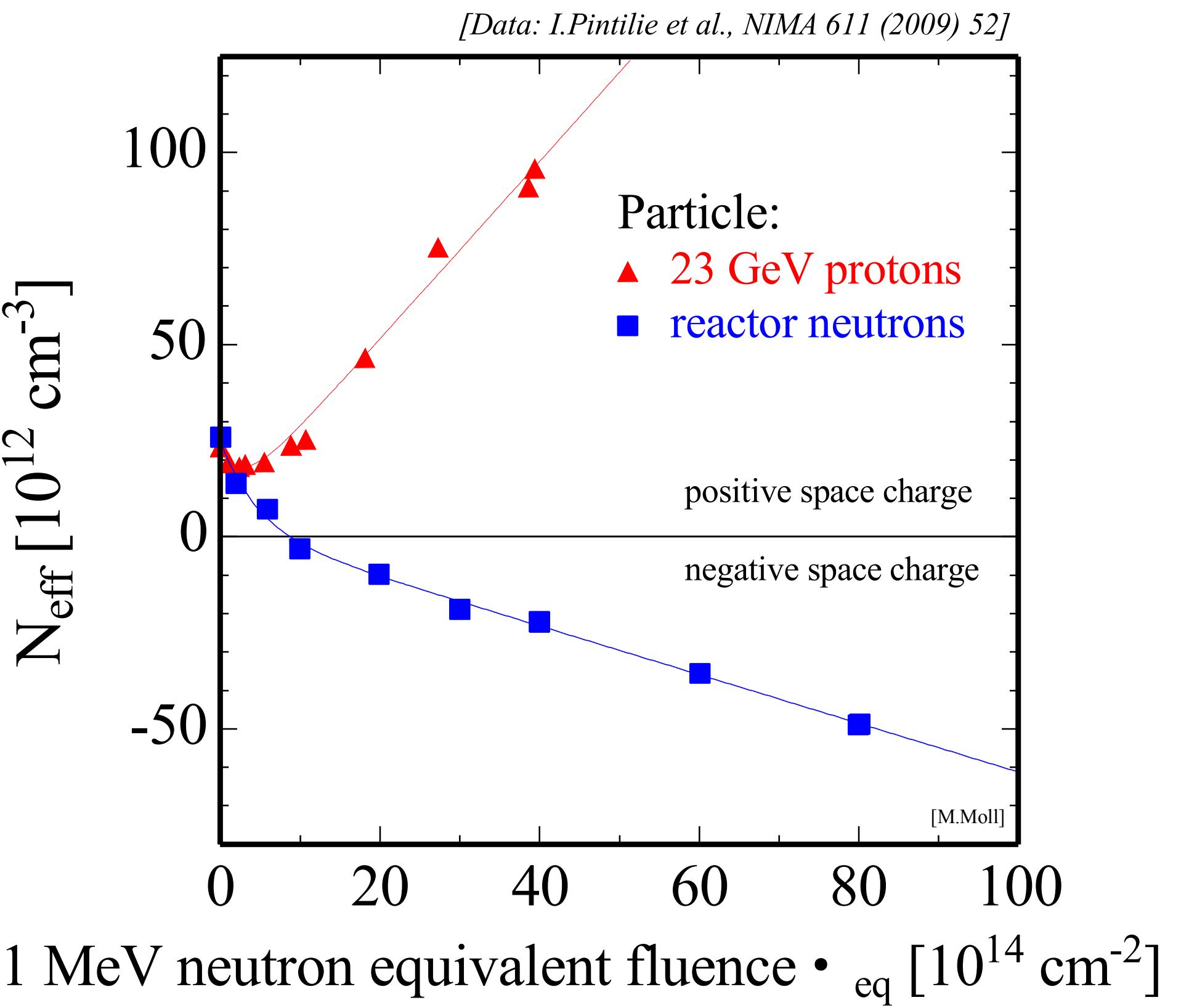
Proton vs. Neutron Irradiation



- Epitaxial silicon (*EPI-DO, 72 μm, 170 Ωcm, diodes*) irradiated with 23 GeV protons or reactor neutrons



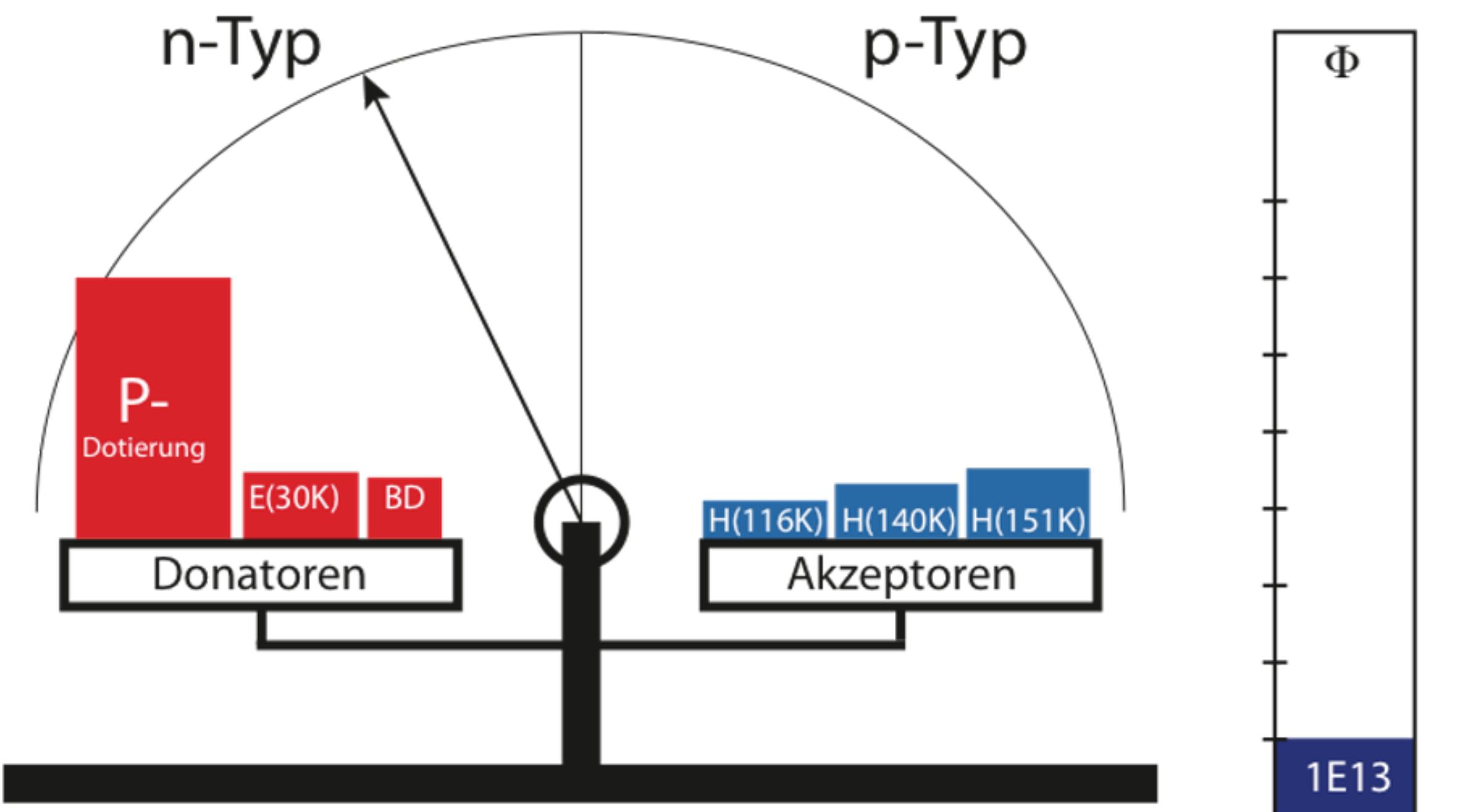
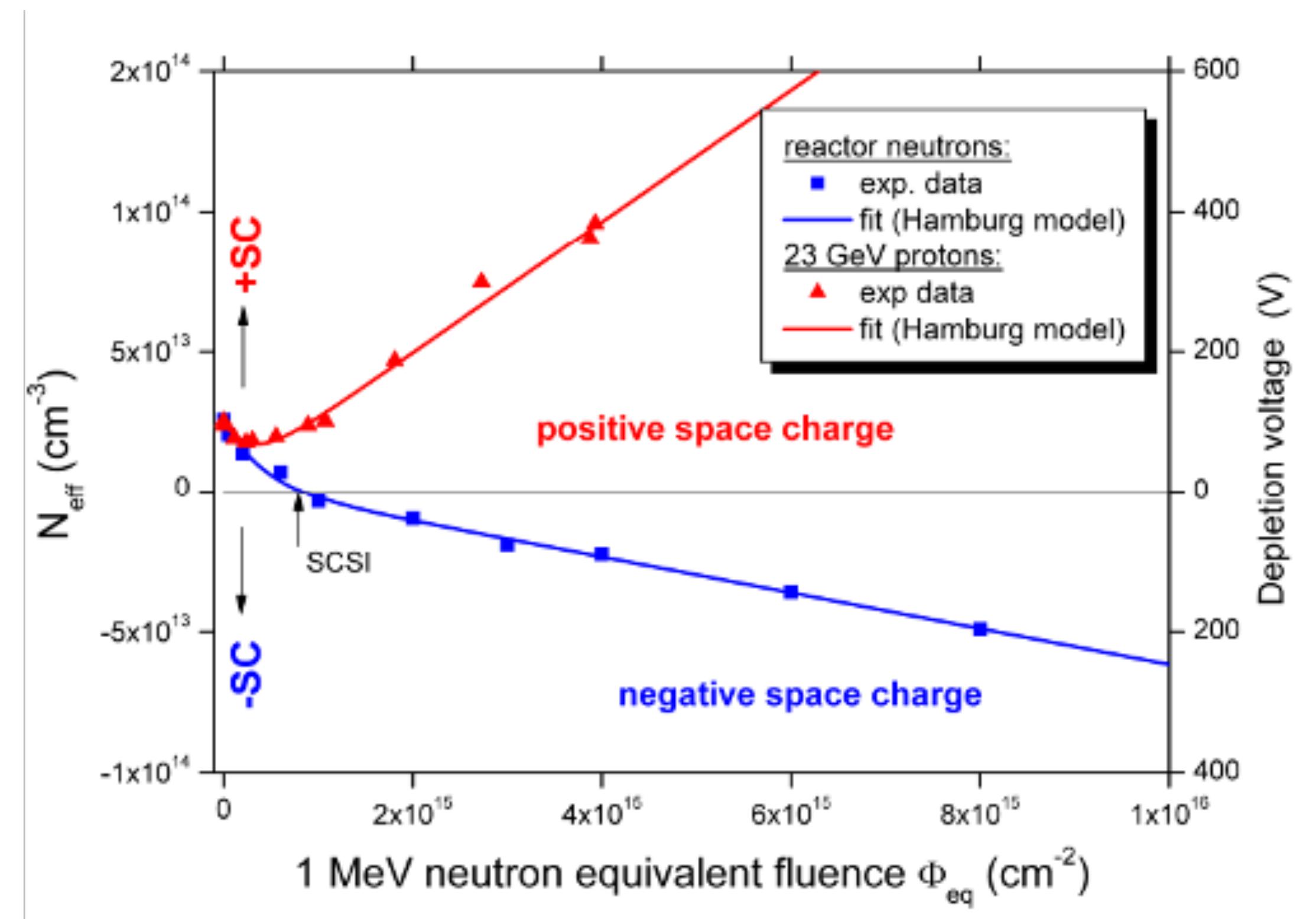
- SCSI after neutrons but not after protons
- donor generation enhanced after proton irradiation
- microscopic defects explain macroscopic effect at low Φ_{eq}



Neutrons

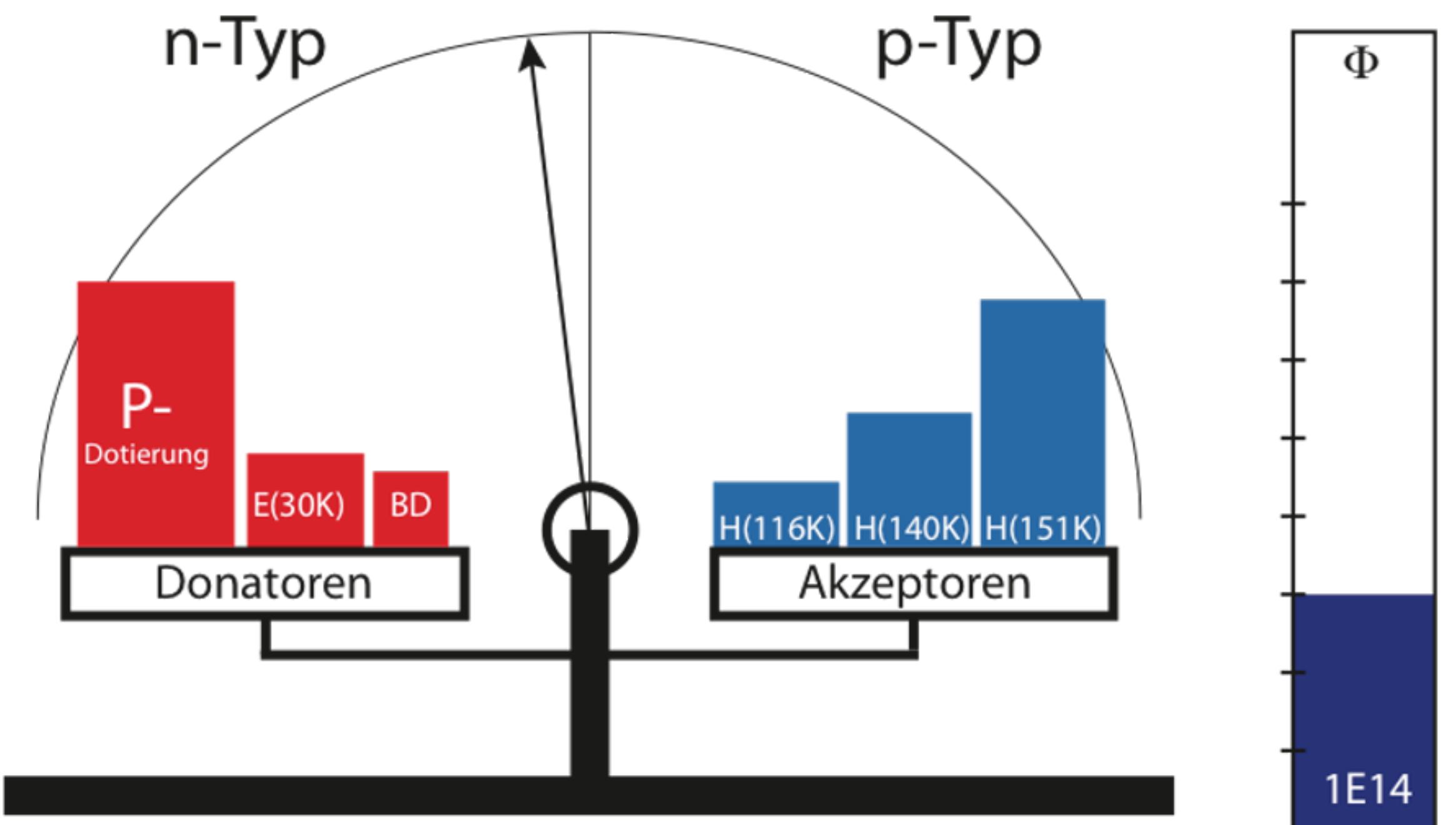
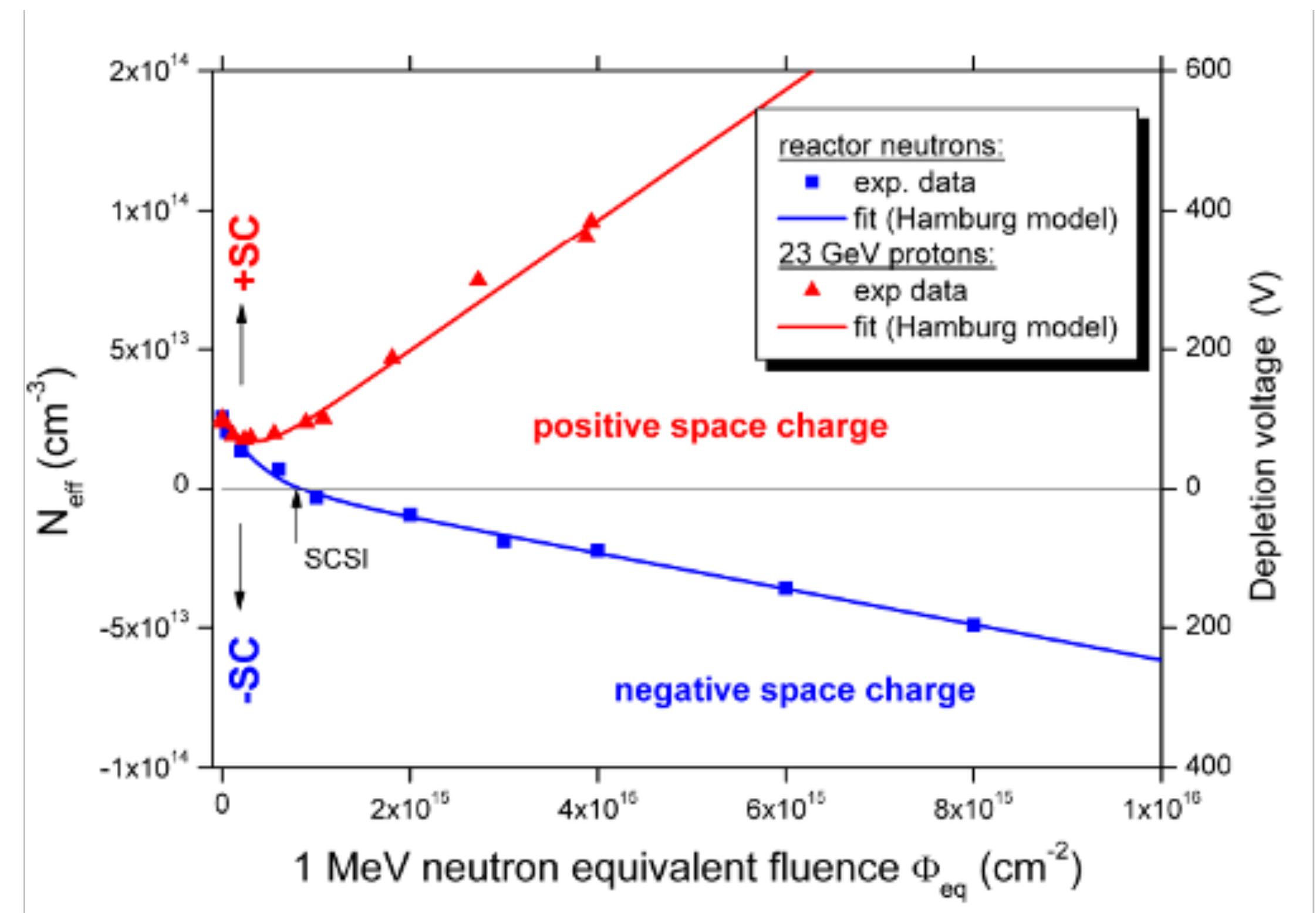


Epitaxial silicon (*EPI-DO, 72μm, 170Ωcm, diodes*)
irradiated with [reactor neutrons](#)

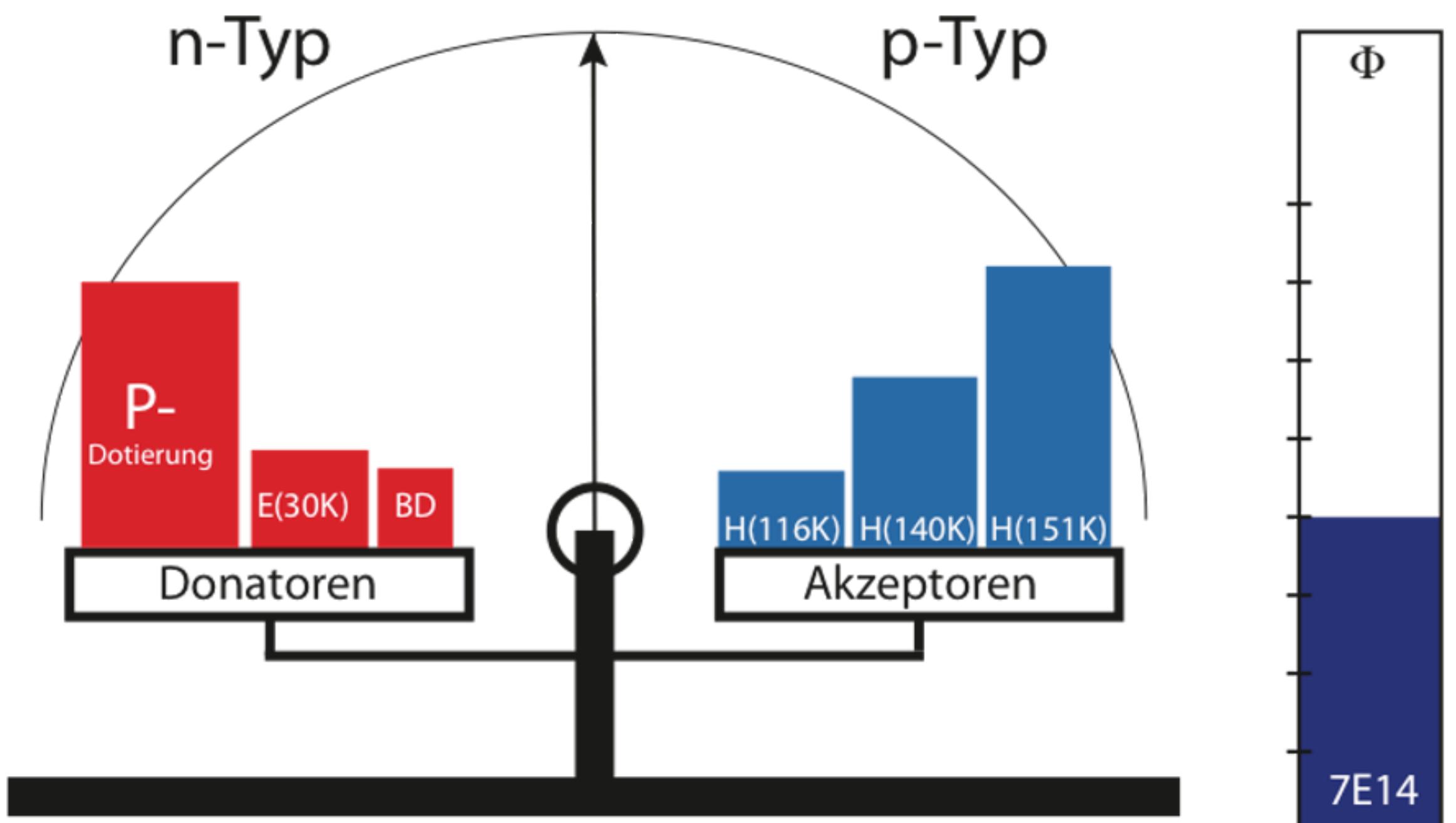
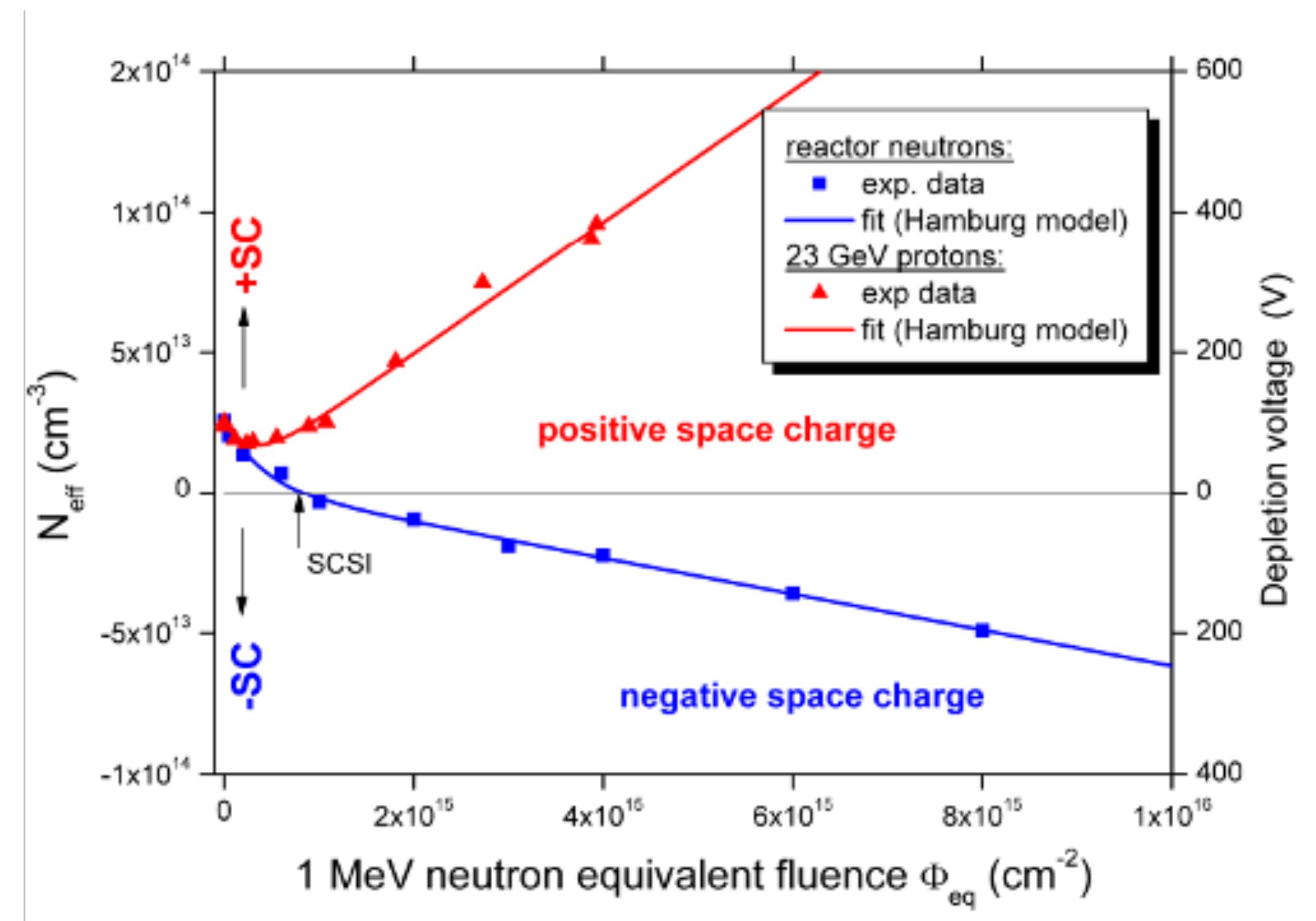


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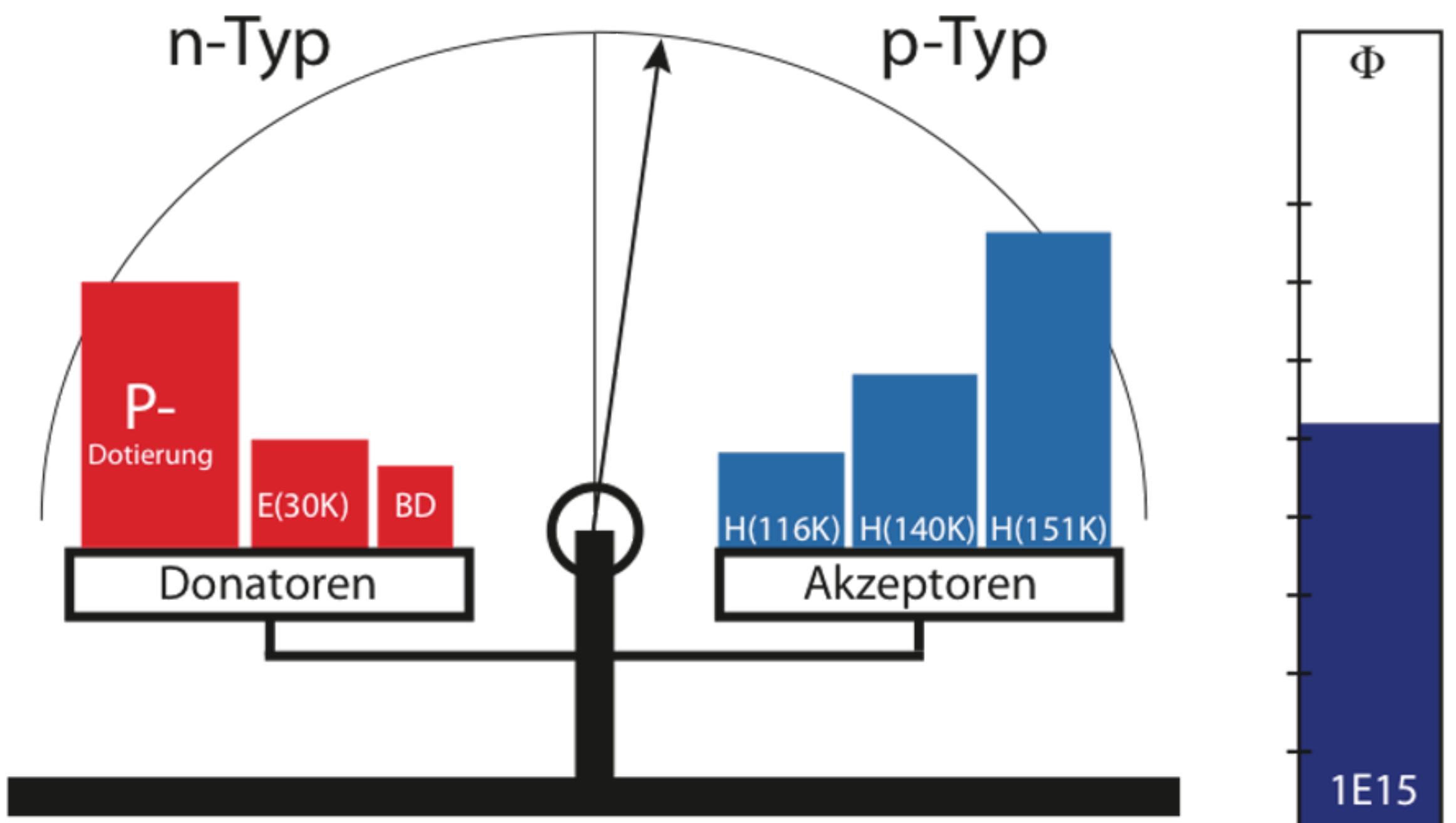
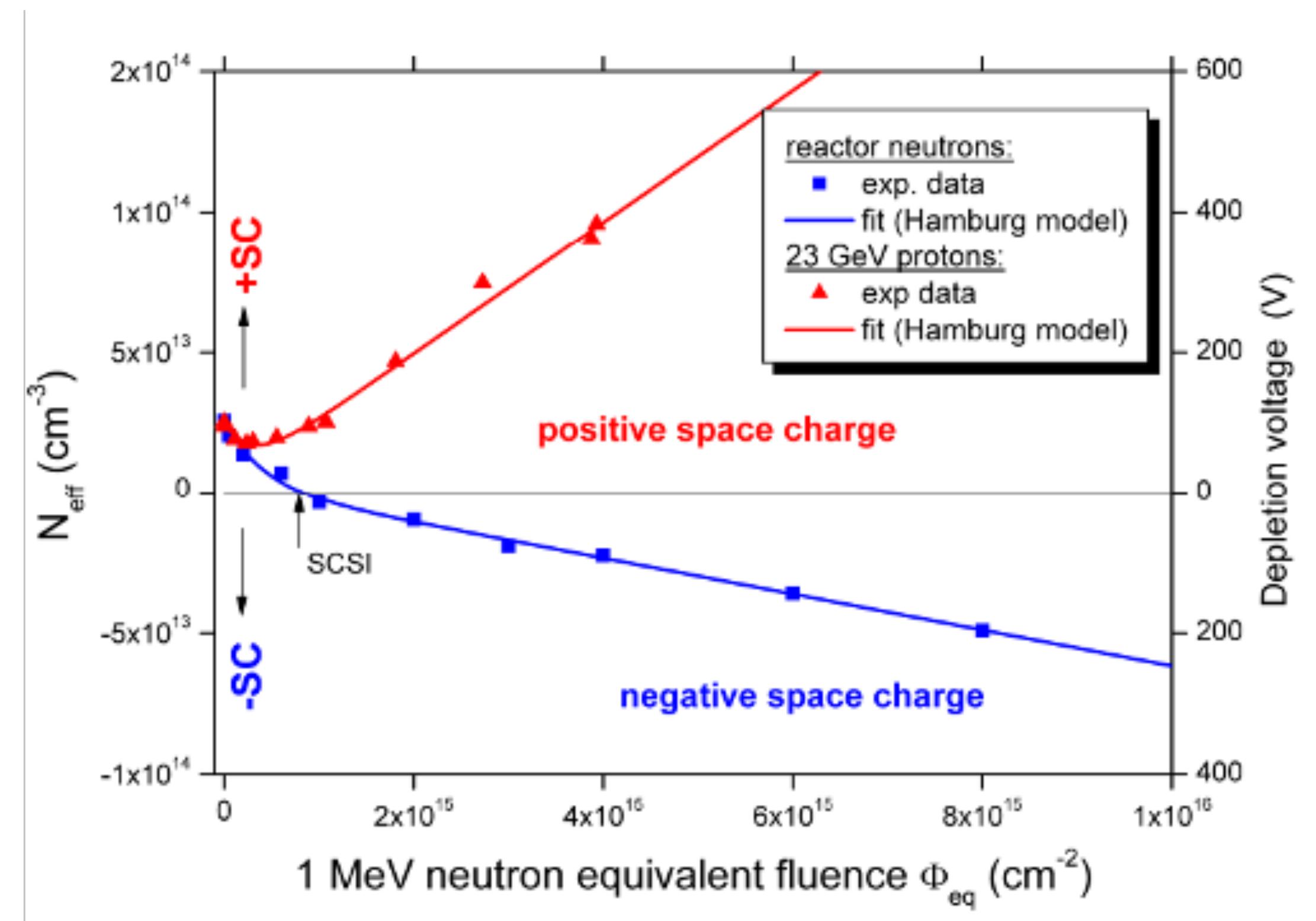
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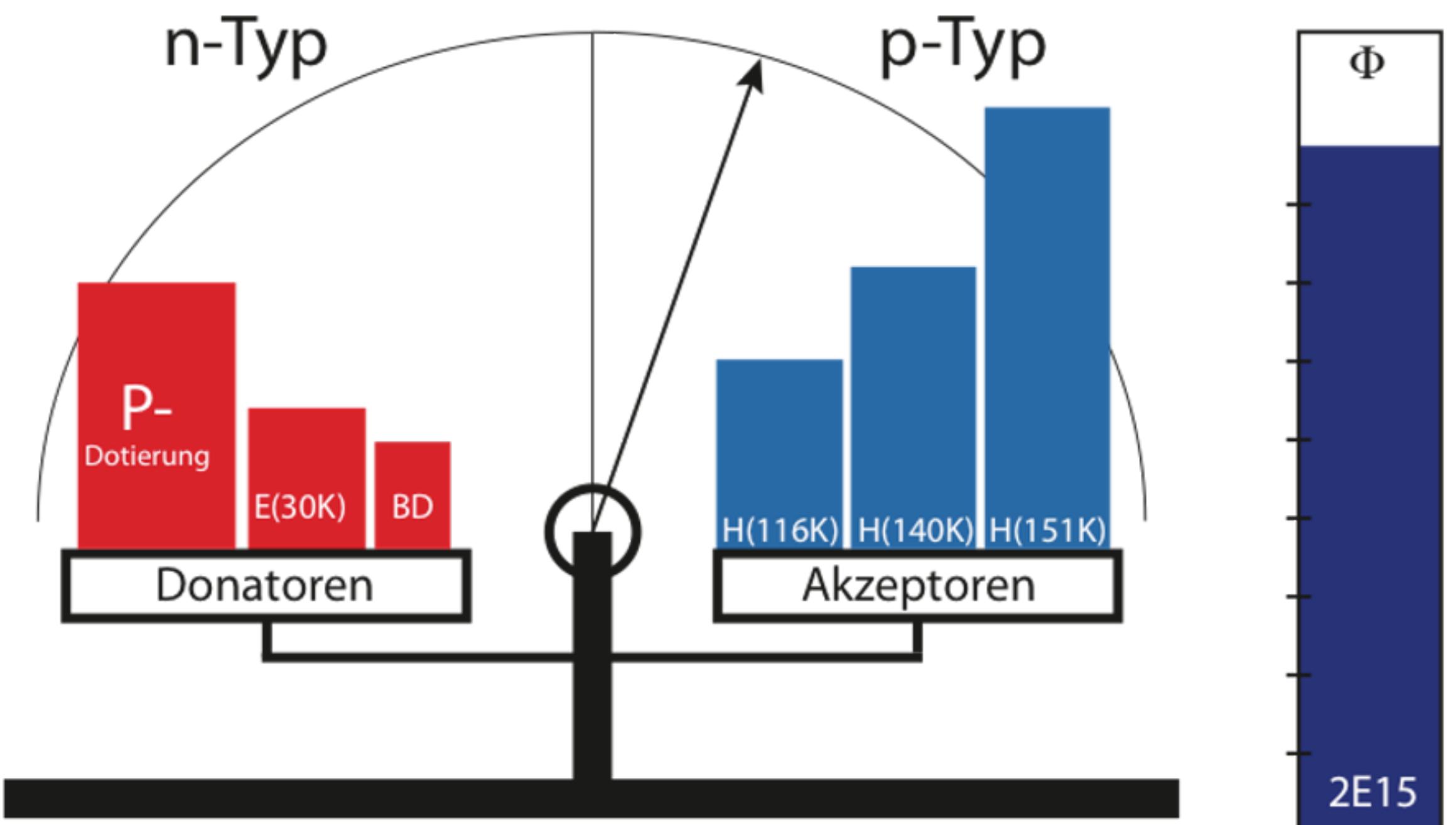
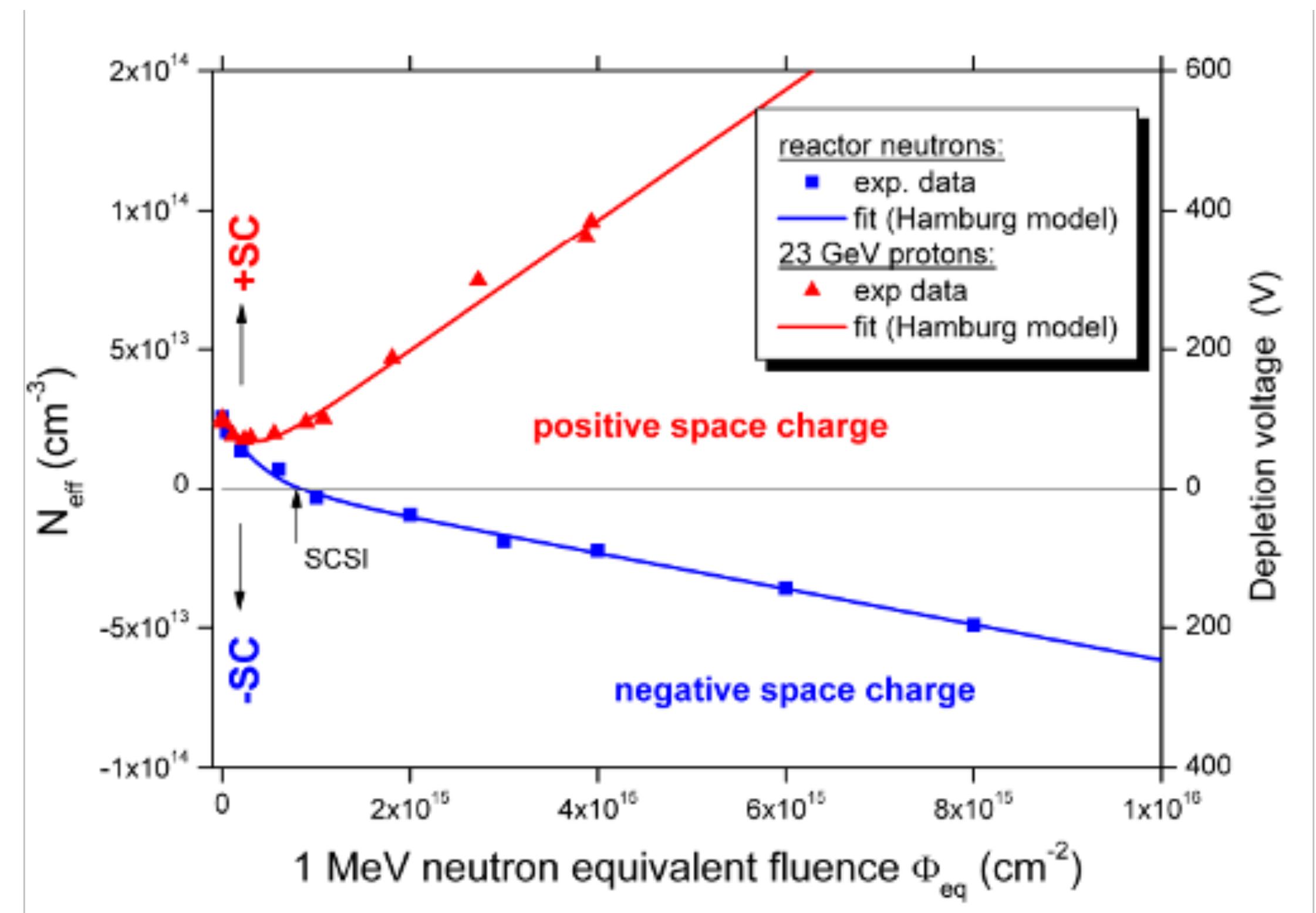
Neutrons



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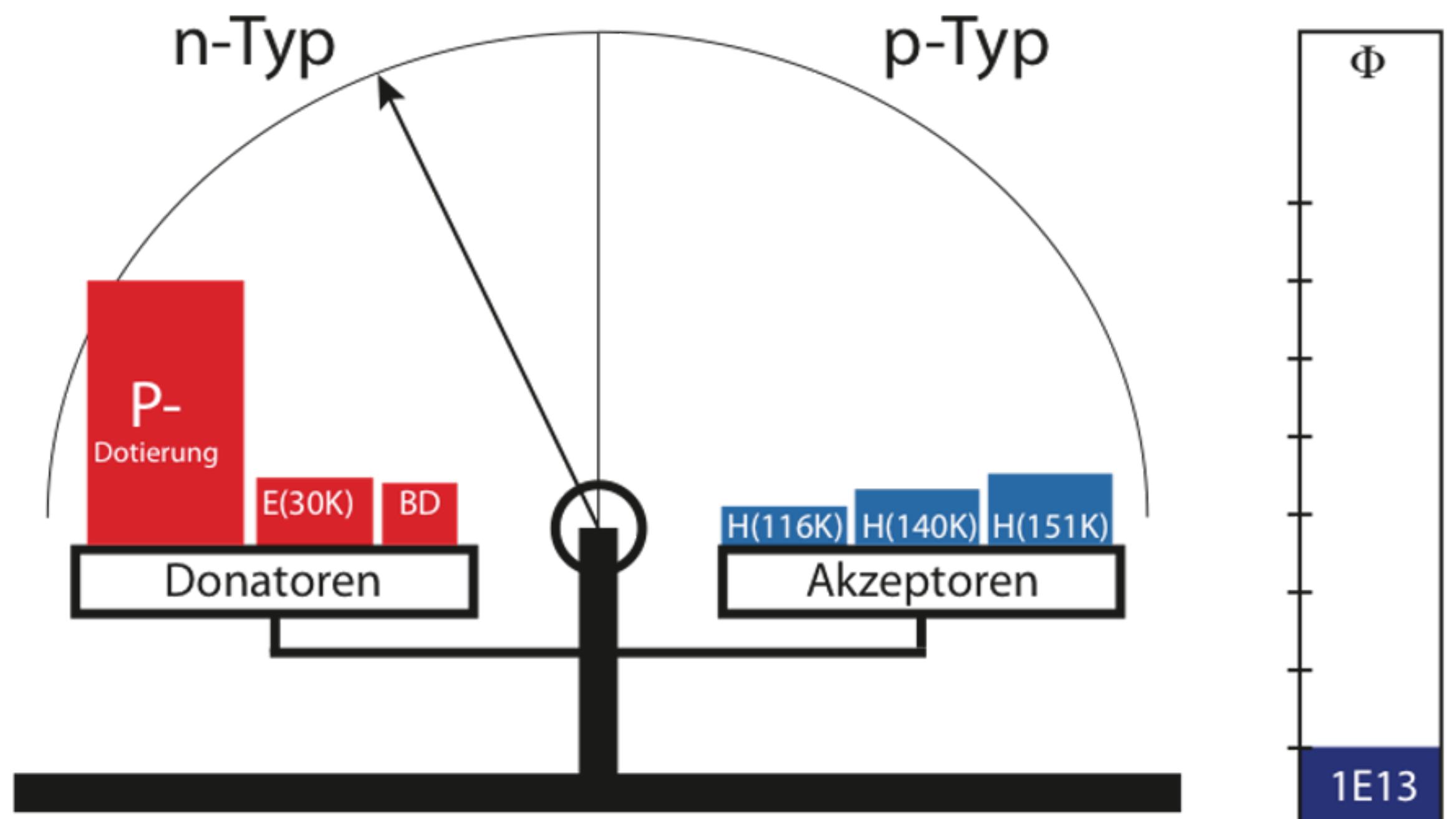
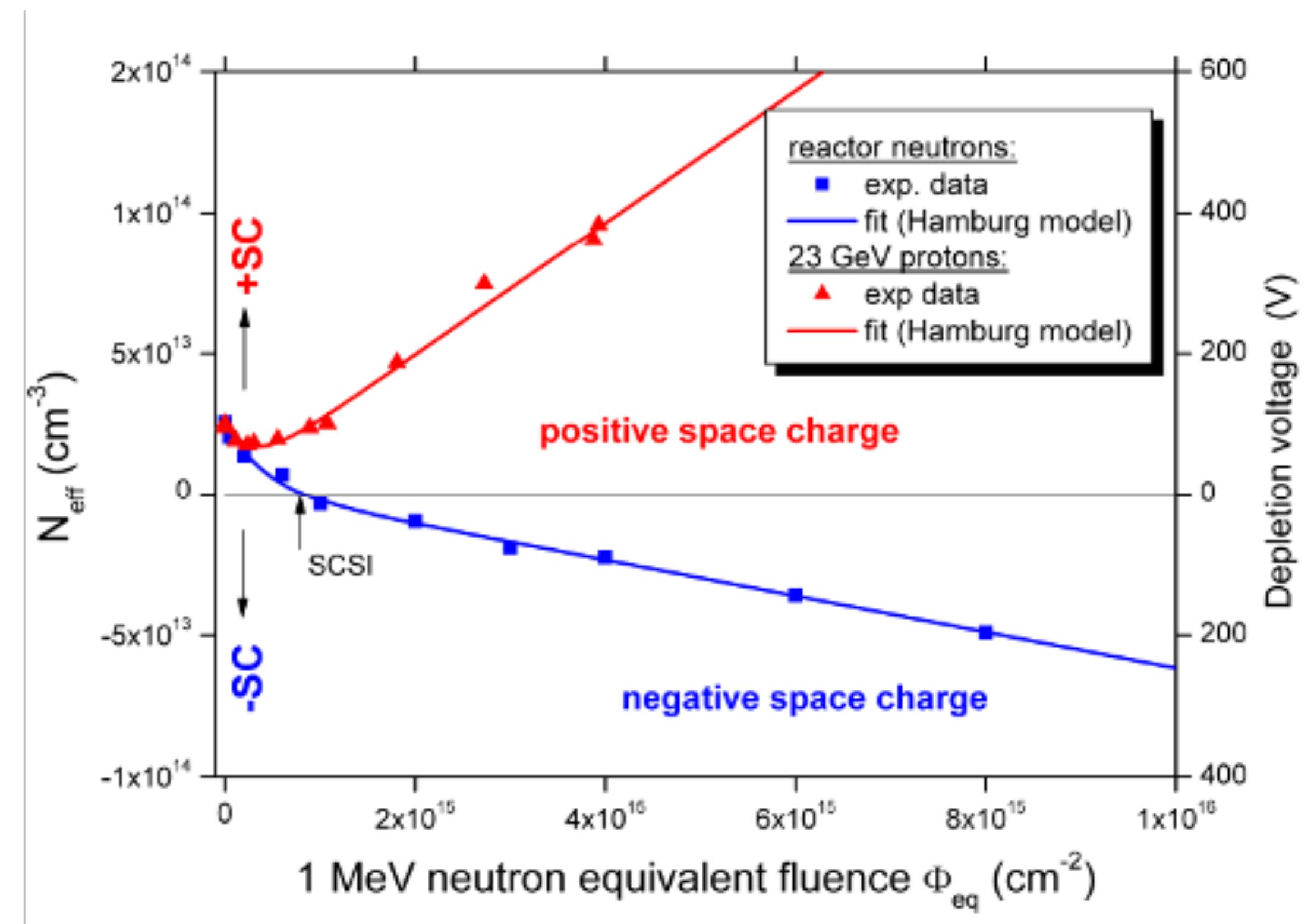
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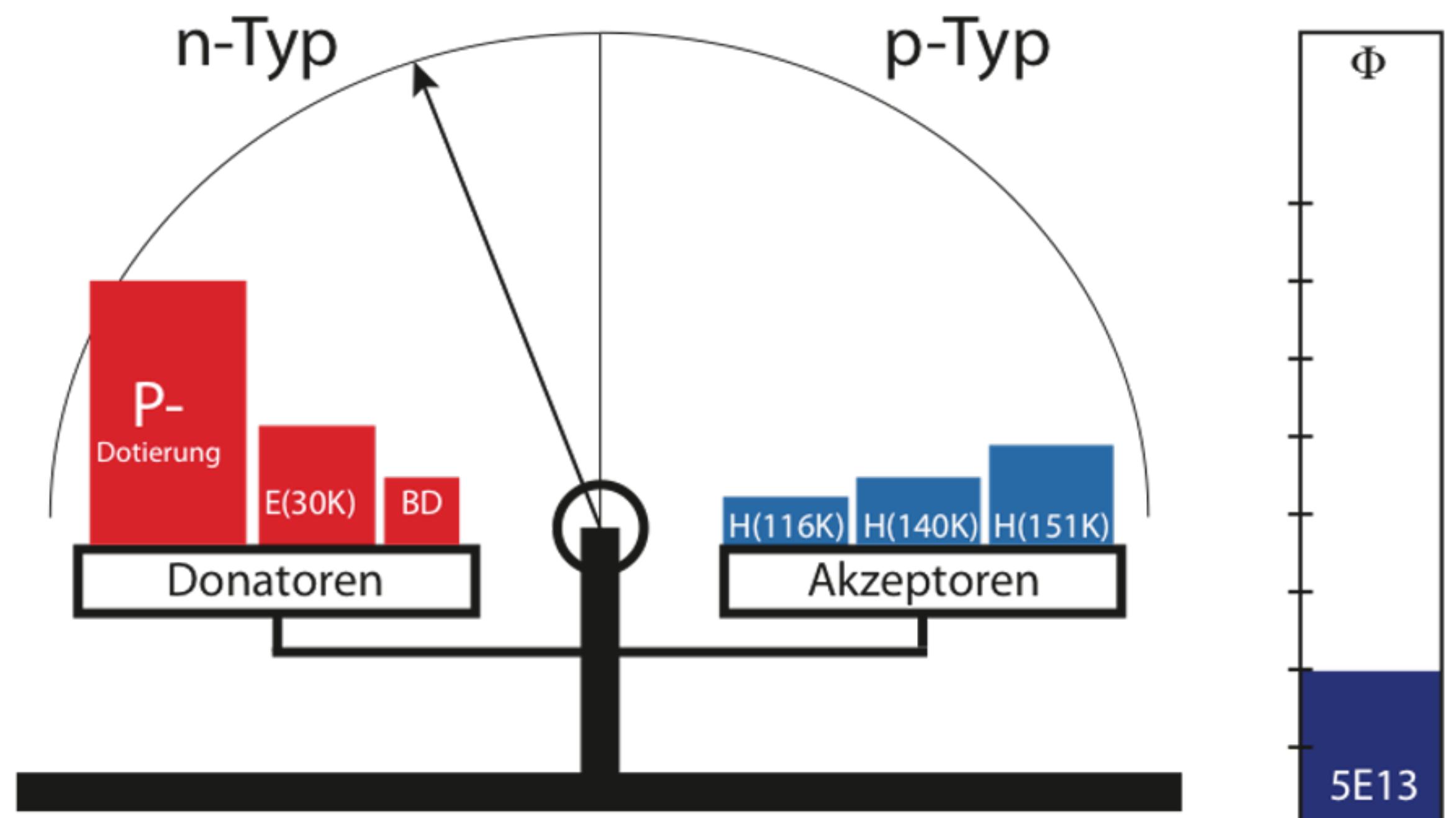
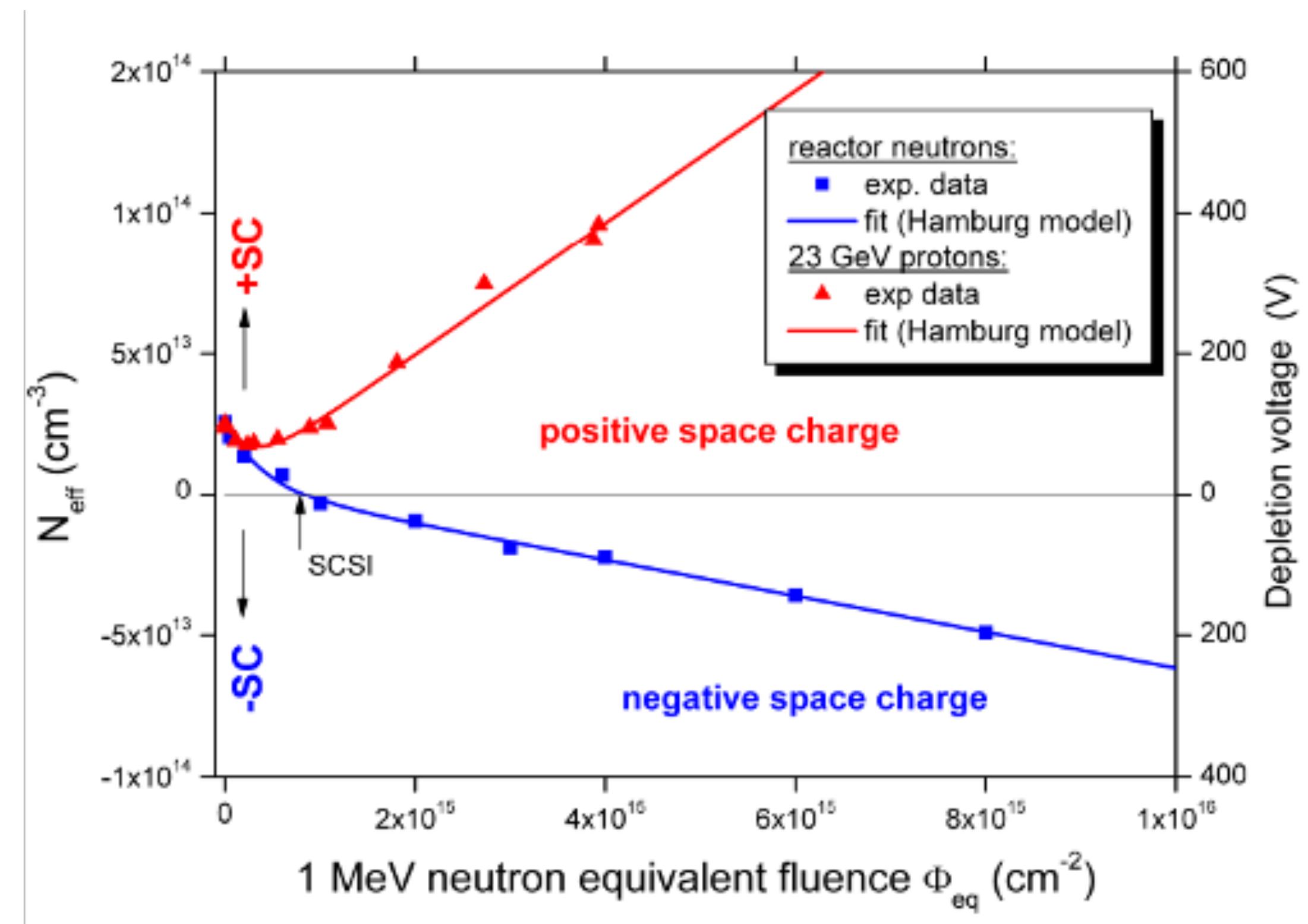
Protons



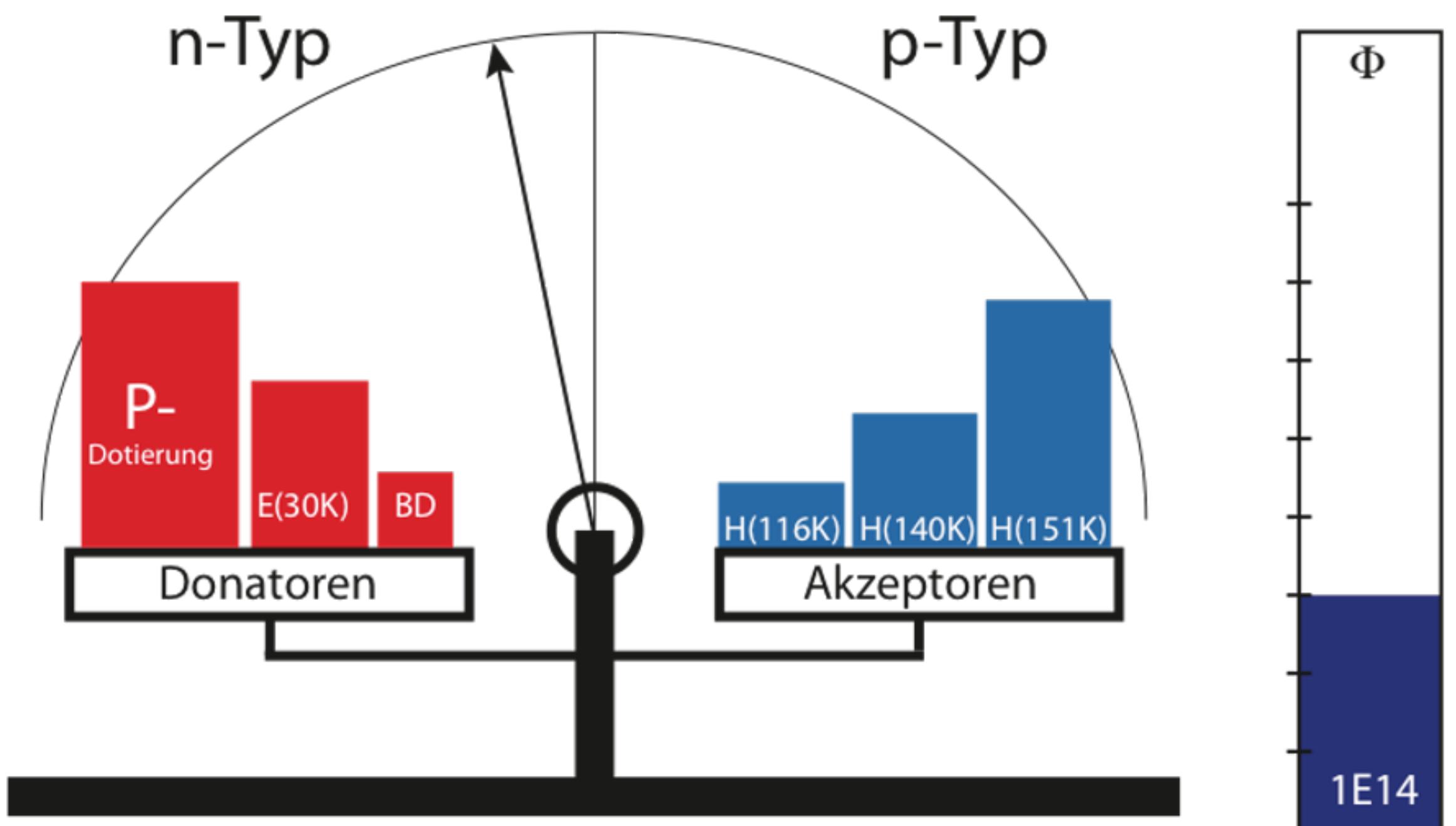
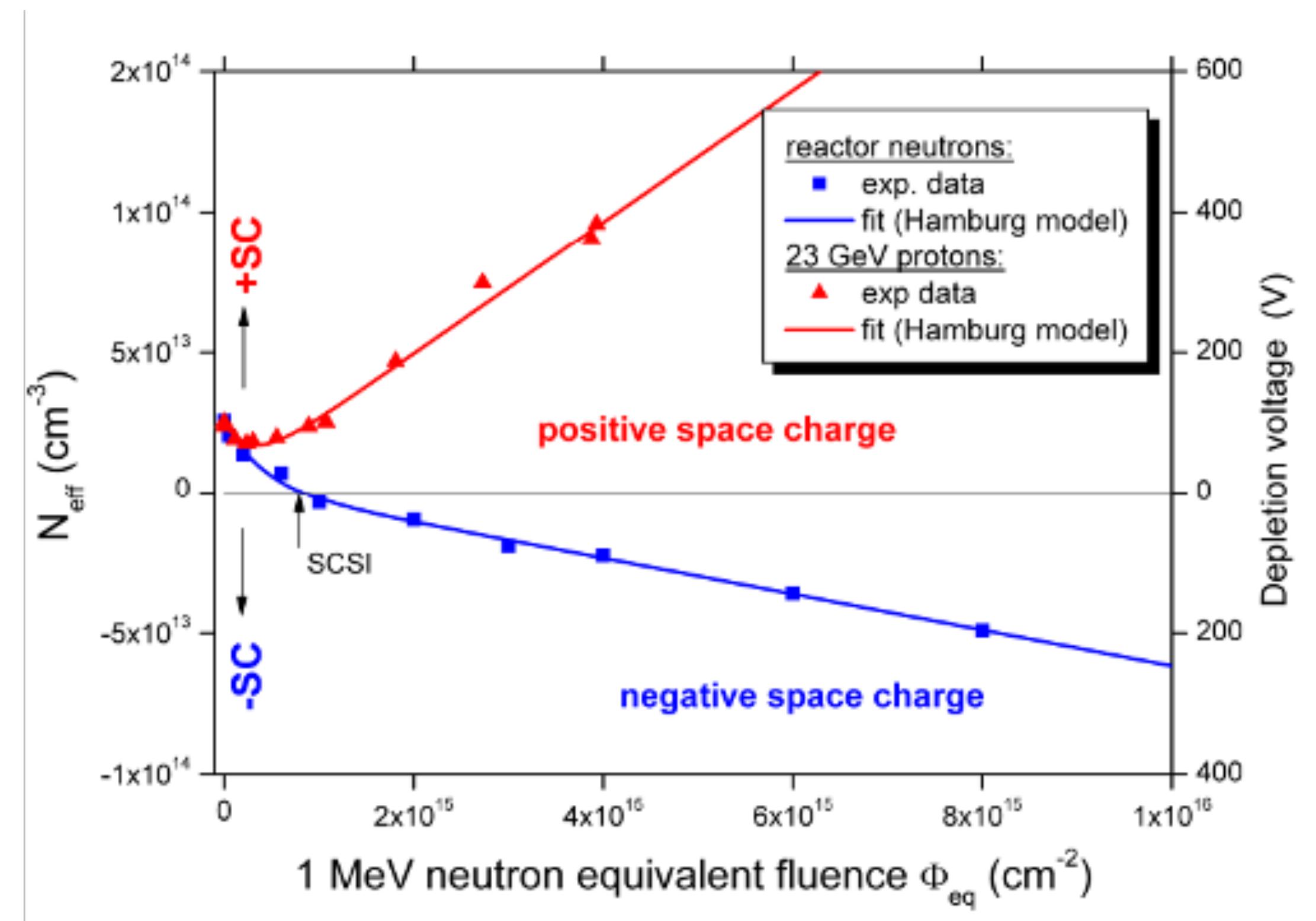
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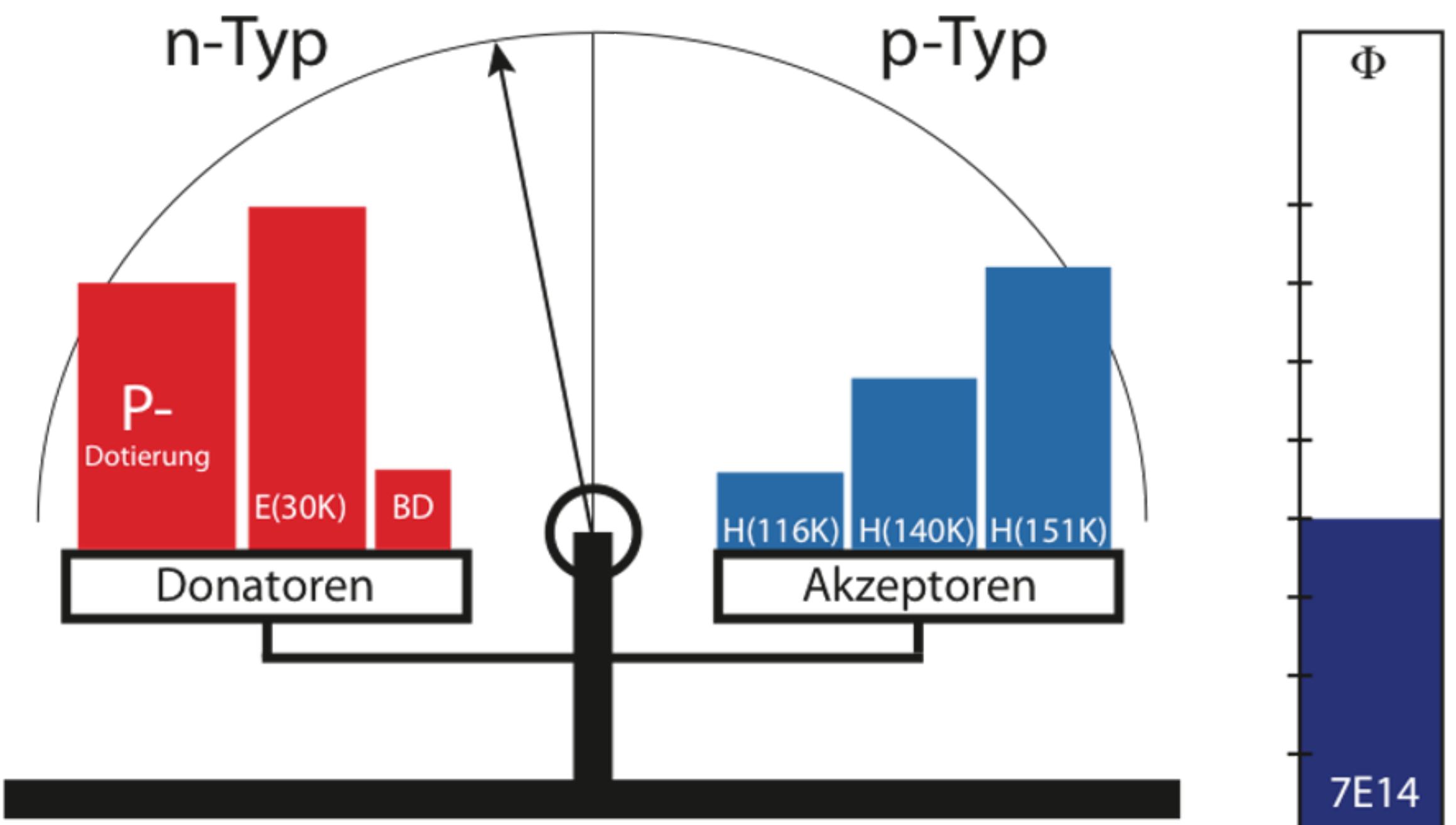
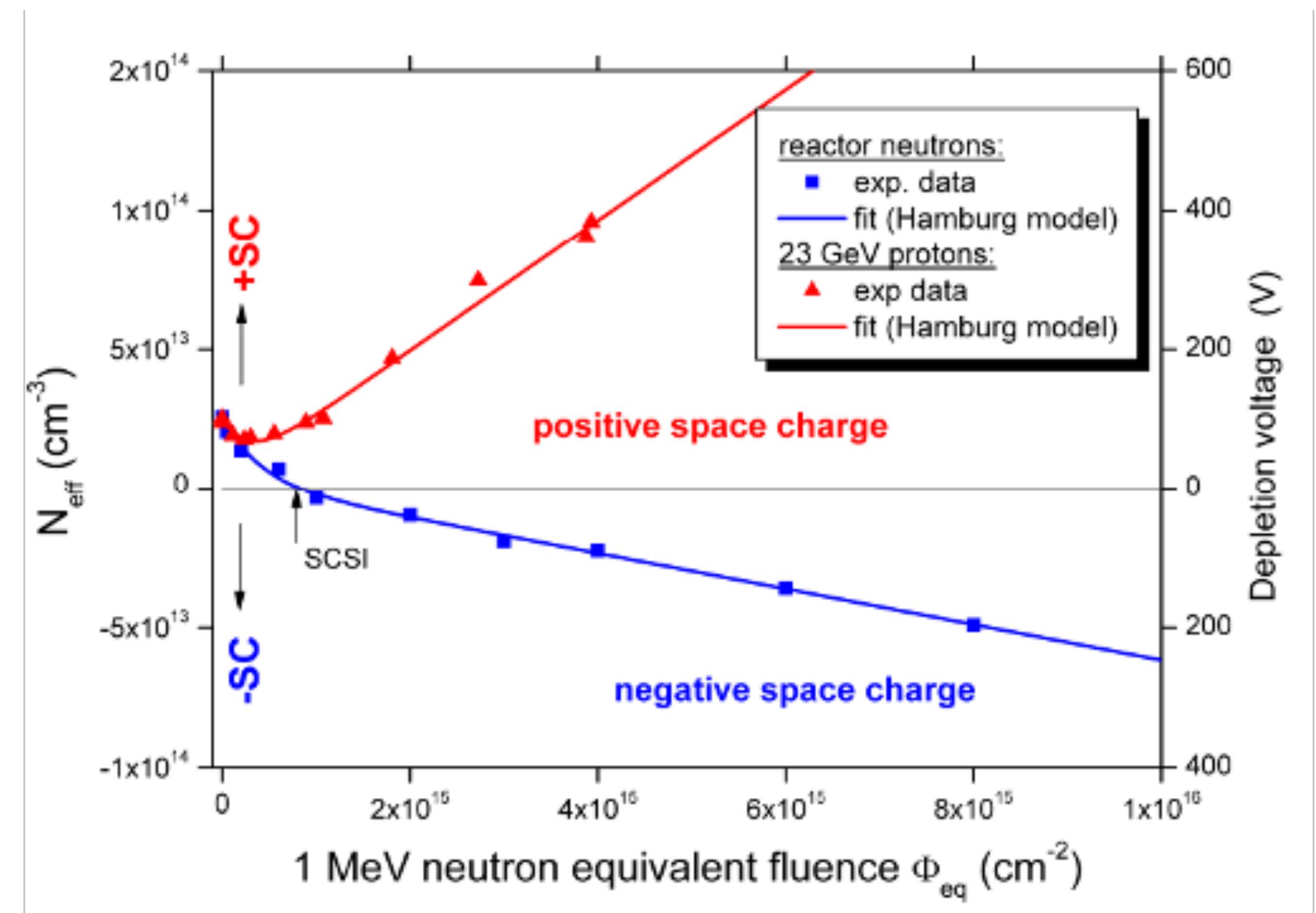
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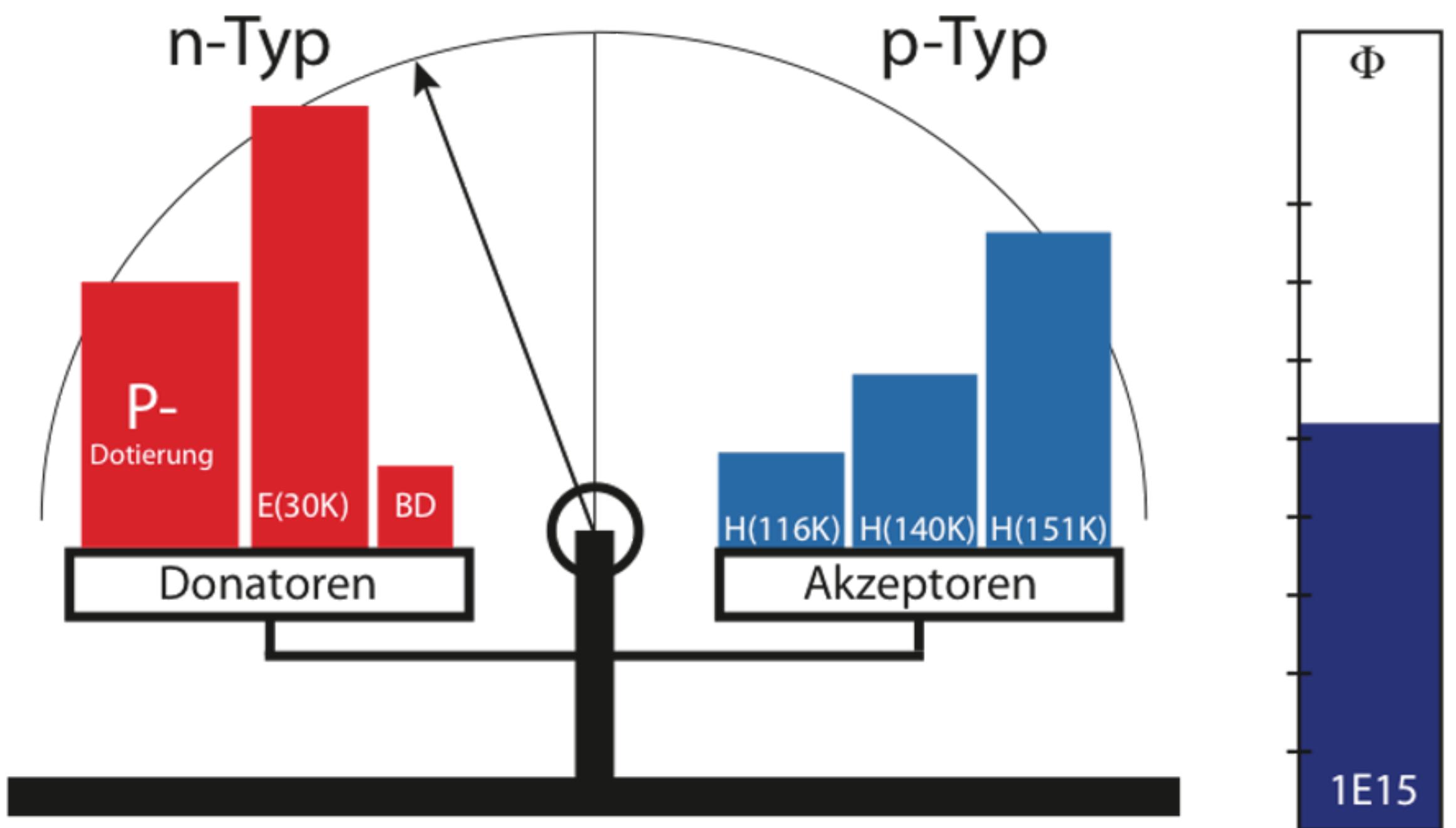
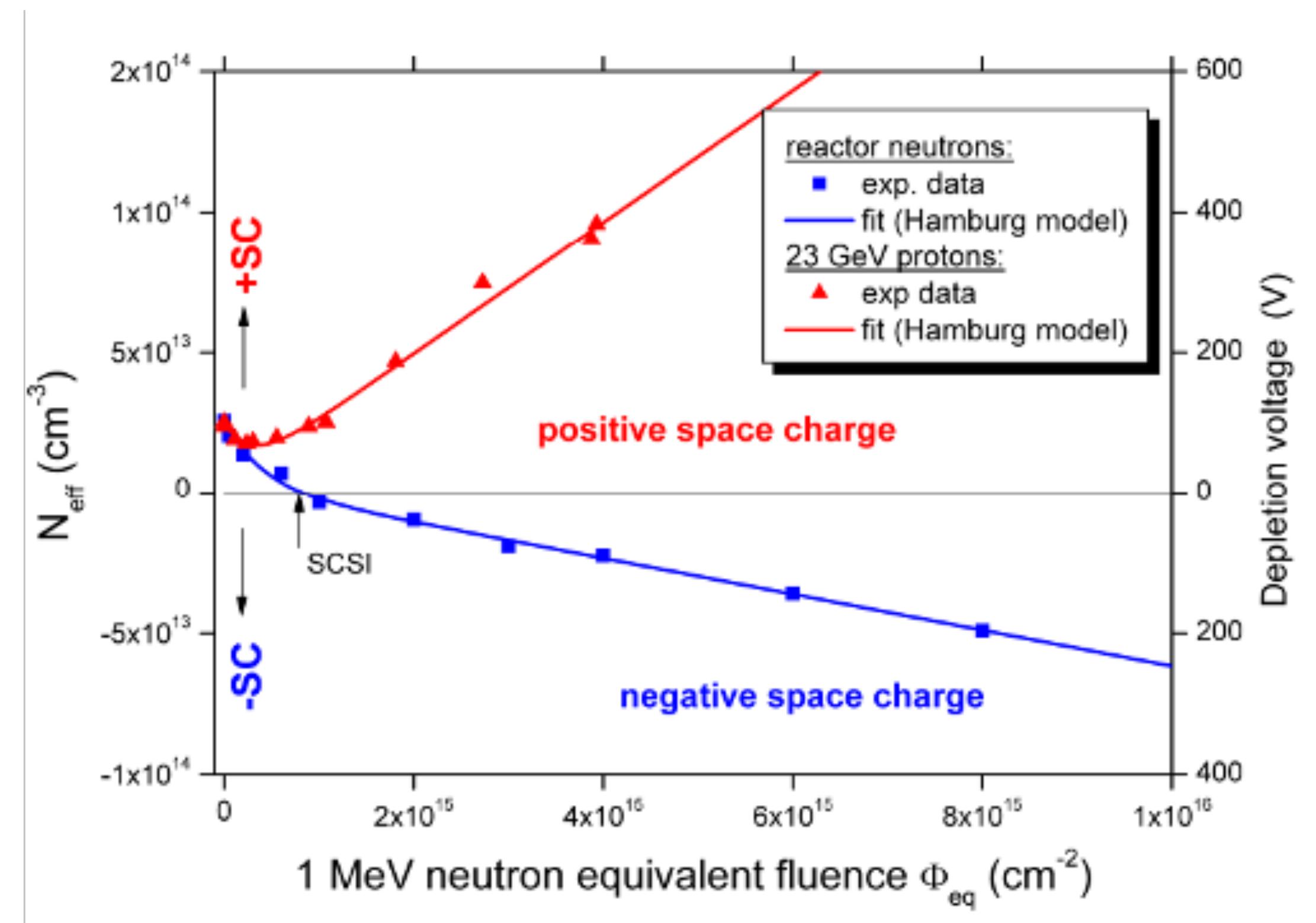
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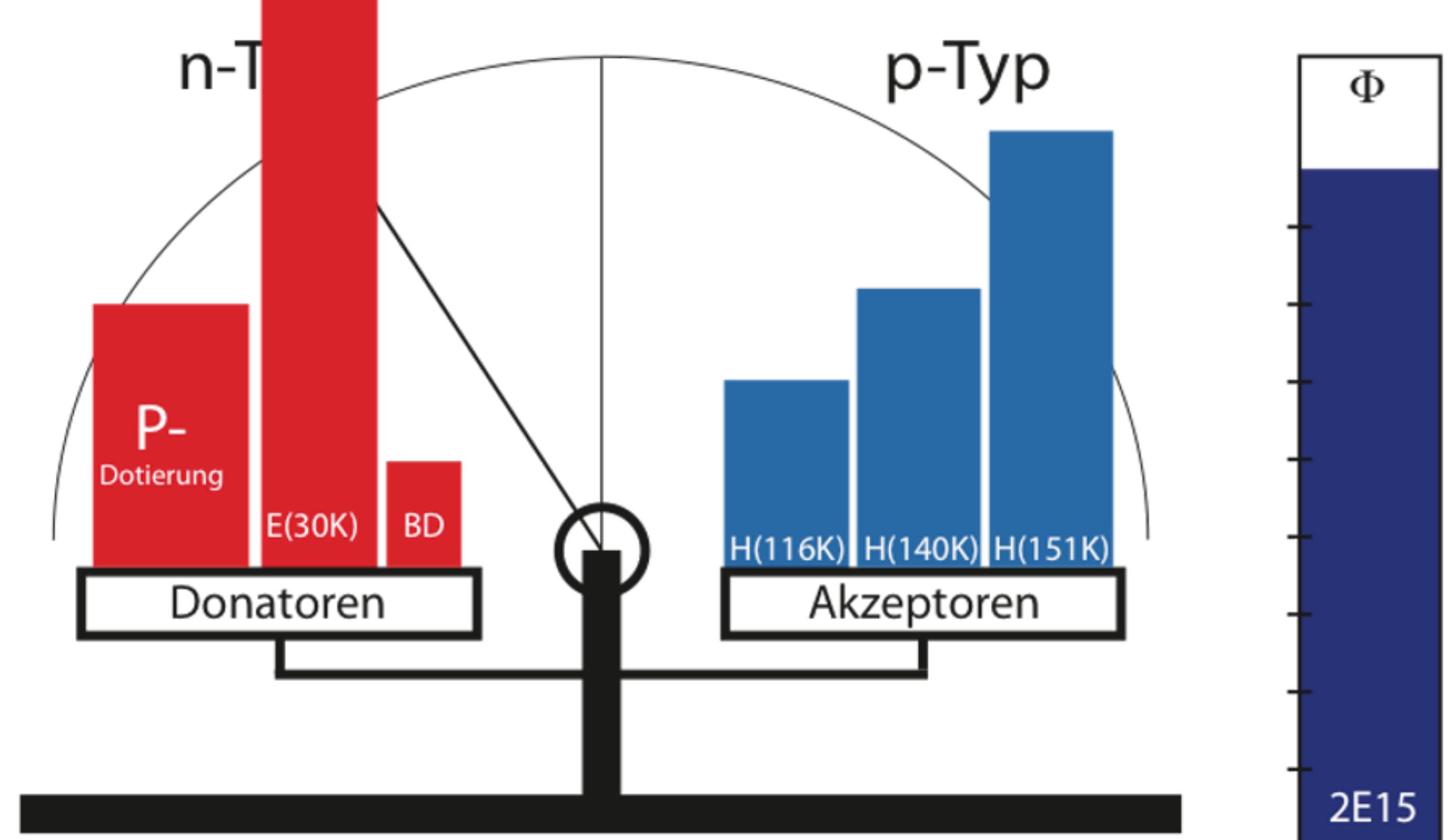
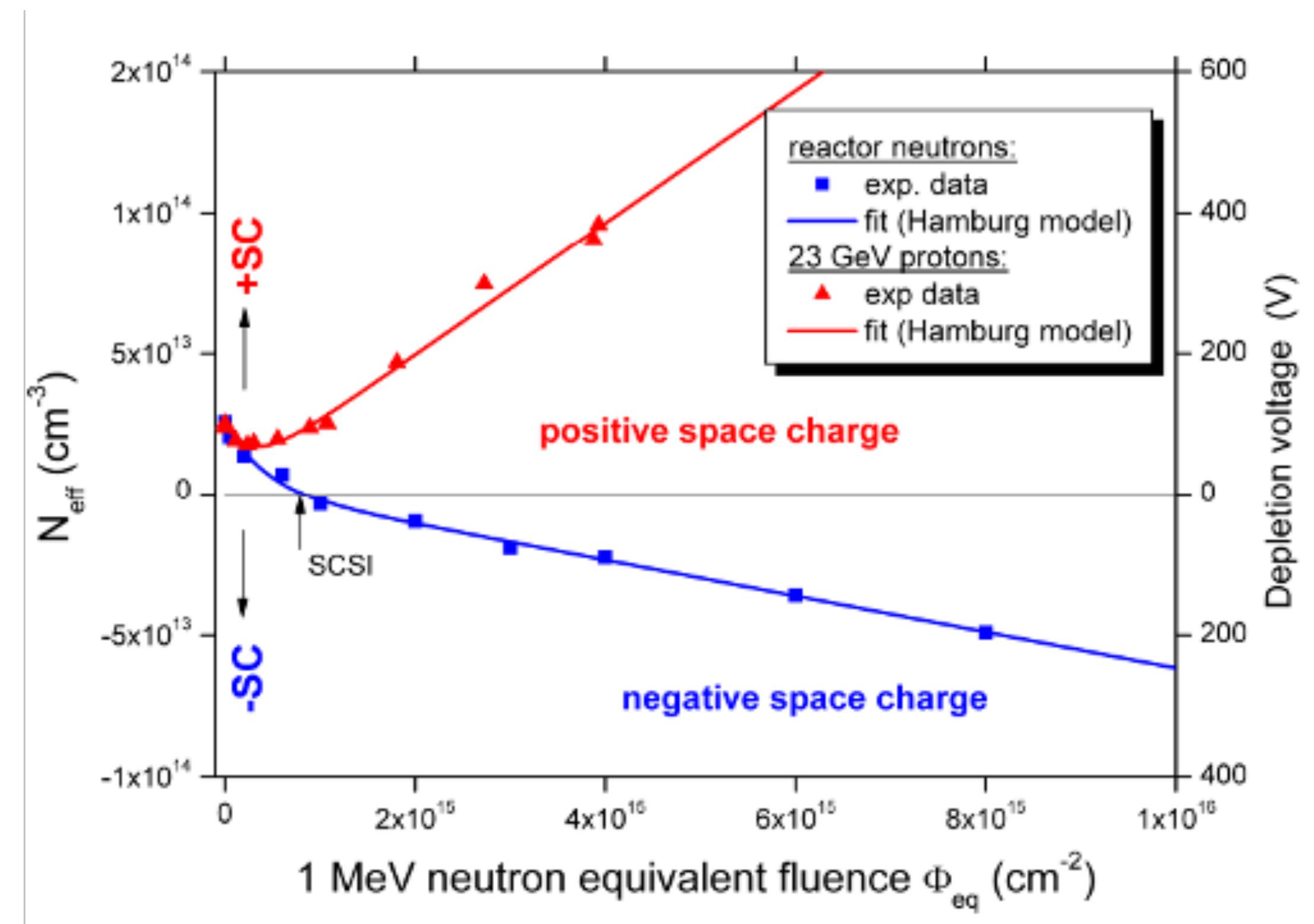
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Known defects in silicon



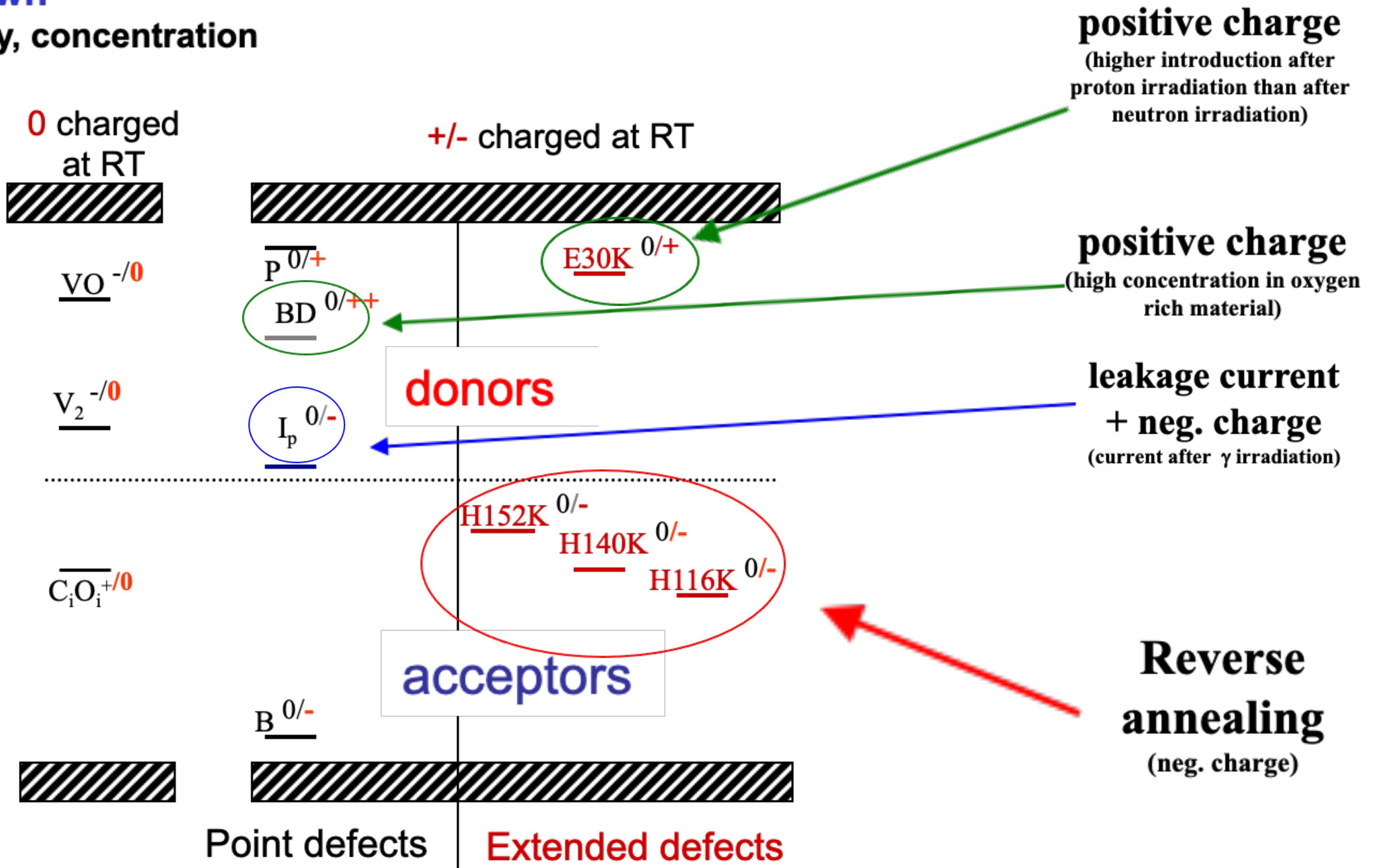
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Why p-type silicon (n-in-p) for HL-LHC



what happens in sensor after inversion:

p+ - in - n sensor:

**segmentierte
p⁺-Dotierung**

“p” non - depleted

**active
region**

n⁺ -Dotierung

MIP



- Depletion Region grows from backside
- non-depleted, i.e. isolation layer beneath front side —> lose resolution as charge not collected on electrodes
- collect holes —> trapping
- ==> overall loss of CCE and (if not depleted) resolution

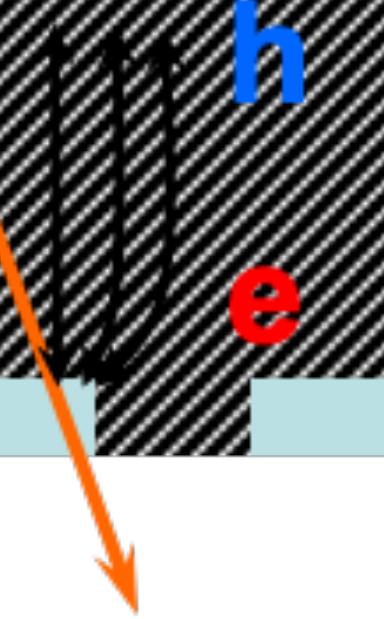
n+ - in- n or n+ - in - p sensor:

p⁺-Dotierung

“p” bzw. p

n⁺ -Dotierung, segmentiert

MIP



- Depletion Region grows from segmented side
- non-depleted, i.e. isolation layer beneath front, non-segmented side —> lose charge but nor resolution
- collect electrons —> far less trapping
- ==> smaller loss of CCE



Summary

This is not an up-to-date status of radiation damage status

There are people which to-day work on these topics

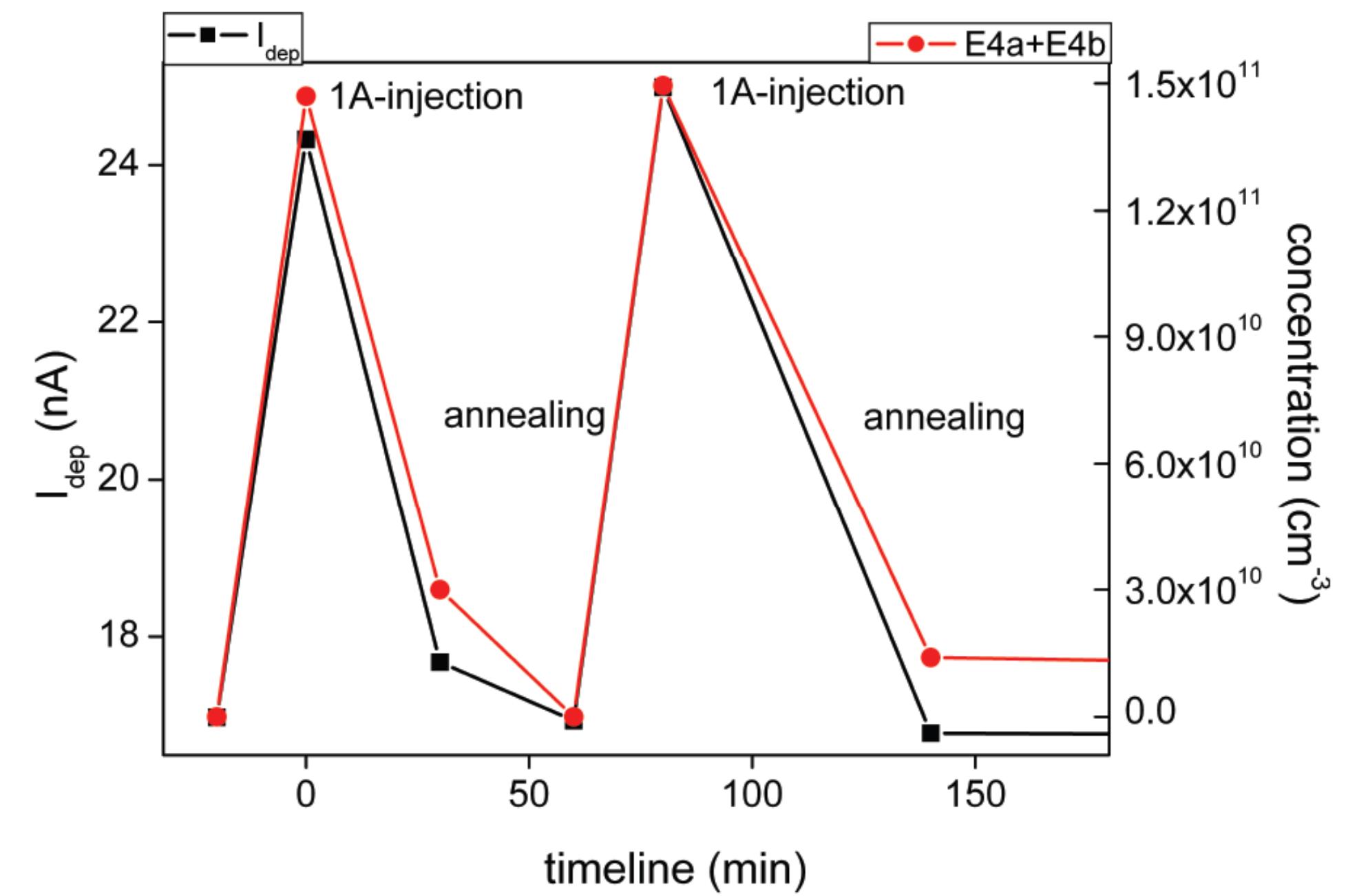
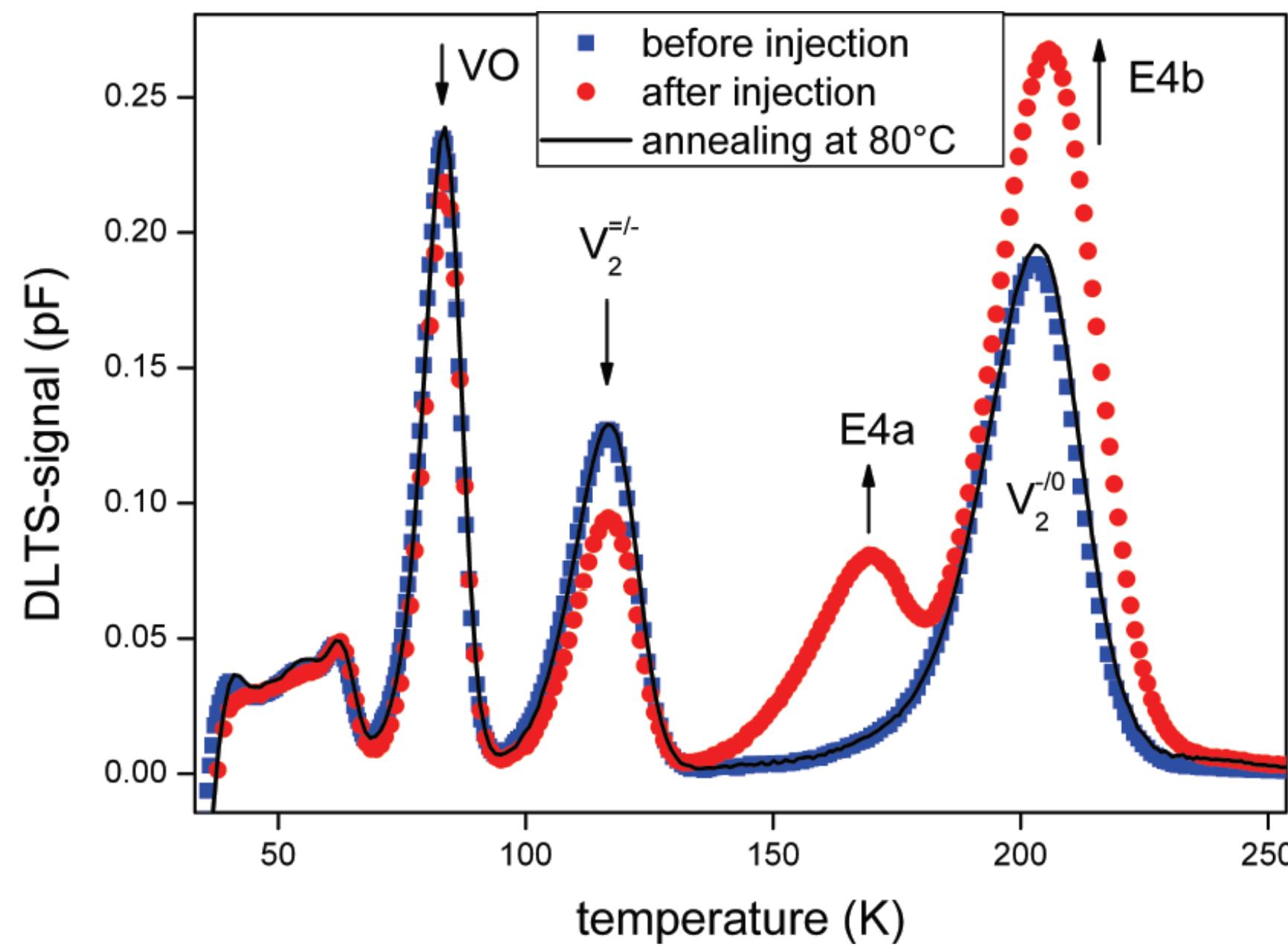
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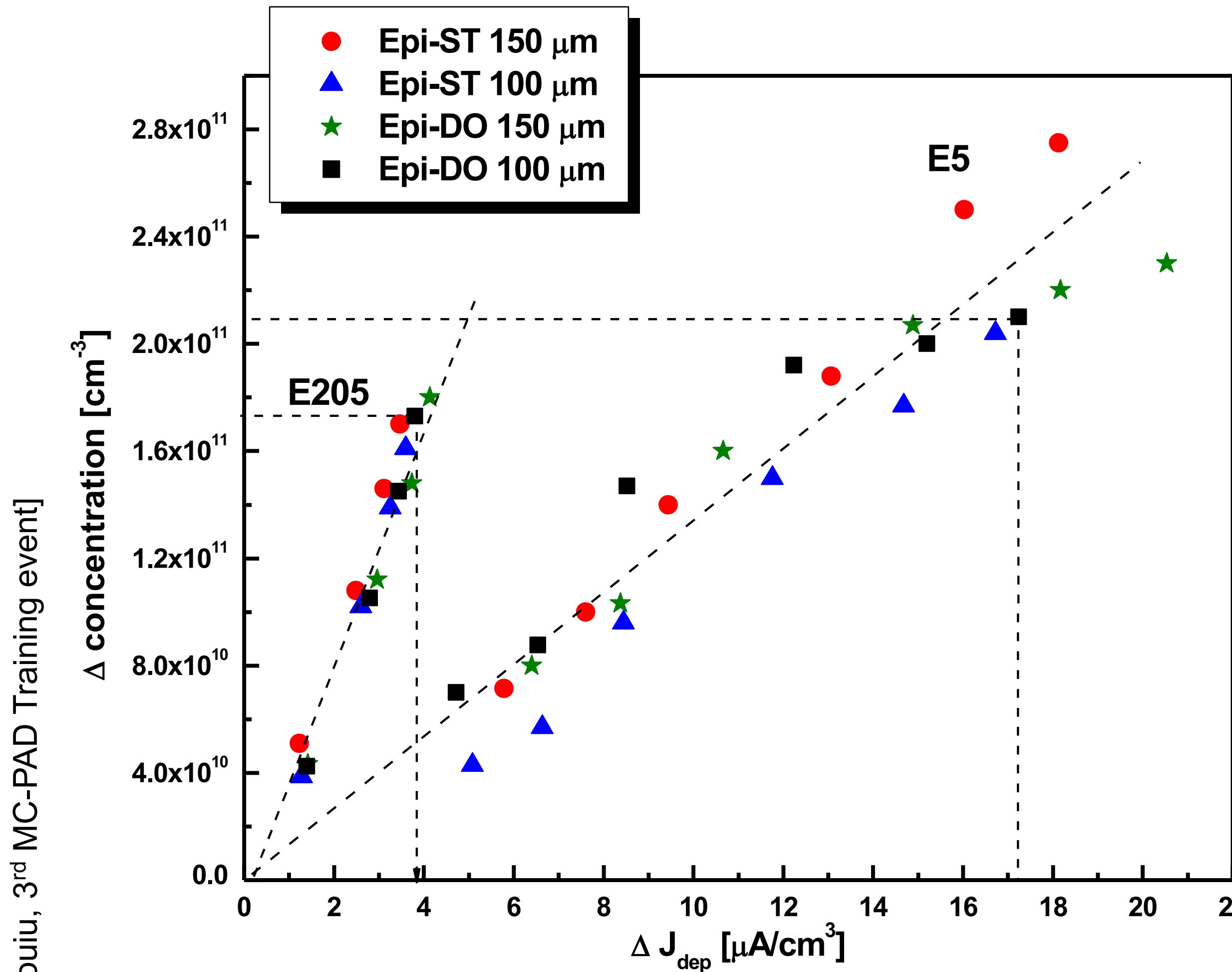
Towards the Origin of the Leakage Current



- Bistable defect E4/E5
- Correlation with leakage current found
 - What type of defect is this?
 - How large is the impact on the leakage current?



Towards the Origin of the Leakage Current



- Annealing study
- Disentangle different defects through their different annealing behaviour (change of cluster-configuration happens at different activation energies; E5 till 100°C, E205 starting from 140°C)
- Change in defect concentration vs. change in leakage current

Good progress in understanding the origin of leakage current

Work in progress...