



Muon Collider Cryogenics: R&D Plan, Resources and Cost estimate

Patricia Borges de Sousa on behalf of CERN TE/CRG

4th MuCol and IMCC Annual Meeting, 15th May 2025



Contents

-1-

- Status update
- Key cryogenics-related challenges in the MC complex
- R&D proposal
- Resources
- Cost estimate for the ESPPU input



Status update

- A lot of work done since 2021 (Evaluation report) and a lot of work to do (R&D Proposal)
- The full report is available at: [1] IMCC ESPPU Report · Indico and EDMS 3284682 10 pages • backed by a 406-page document
- Main contribution from Cryogenics this year was to the R&D plan for the ESPPU: we identified • the path, and the resources needed to move forward towards a conceptual design

The Muon Collider

Federico Meloni² (Jederico.meloni@dety.de Chris Rogers² (chris.rogers@stfc.ac.uk)

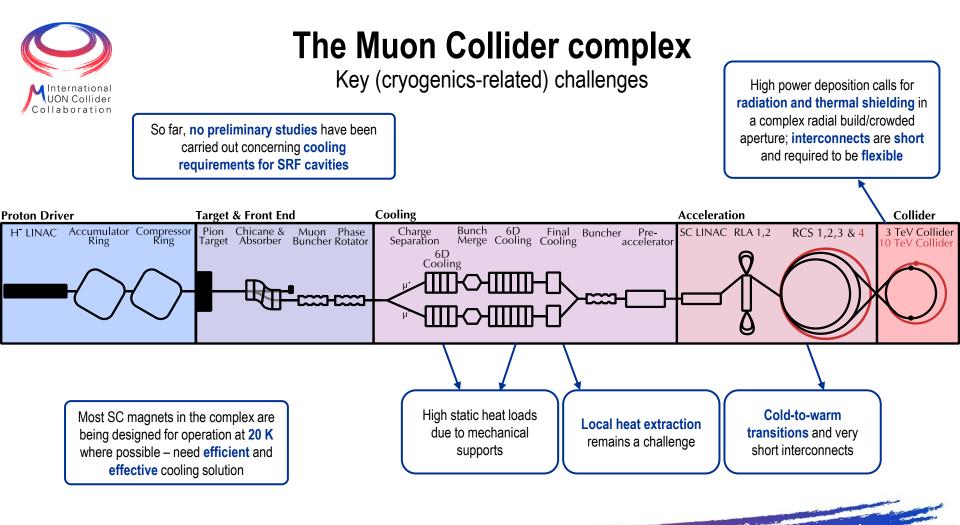
Muons offer a unique opportunity to build a compact high-energy elec-trowook collider at the 10 TeV scale. A Muon Collider enables direcproton collider and the high precision of an electron-positron collide ent to a future low-energy Hirrs factory. Such a fi offeantly breaden the score of narticle colliders, encasing the man

'he last European Strategy for Particle Physics on Collider Collaboration. In this compreone on R&D project that can



Ratherited Appleton Laboratory (RAL), Harwell Oxfor

-1-





R&D proposal Cryogenics work package

Objectives

- Investigate suitable cooling strategies for the several structures requiring a cryogenic environment, with special focus on superconducting magnet structures operating at or around 20 K, including defining integration studies and experimental validation as required.
 Magnet structures requiring lower temperatures are extensively covered by HFM and as such not repeated here.
- Provide functional requirements for local heat extraction on magnets, SRF cavities, and radiation shielding.

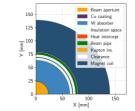
Large-scale cooling of accelerator magnets at 20 K is uncharted territory, experimental validation is vital regardless of chosen cooling scheme Investigation of thermal performance of a mock-up of the collider radial build, of cold-to-warm transitions, will help refine design and heat load estimates

Early definition of functional specs to steer magnet/cavity/cryostat design in collaborative way

- - - -

and the second second





R&D proposal

Cryogenics work package

300

៉្ត 200

번 150

100

50

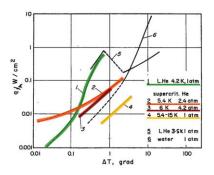
1.0 1.8

Strong development in industry based on **Turbo-Brayton cycle**, capable of reaching high refrigeration capacity soon

Cooling strategies for magnets and absorber structures

Functional requirements for design and integration

- Cooling schemes at 4.5 K and at 20 K
- Establish (T, Q) limits of He cooling
- Evaluate impact of low cryogen content
- Cooling strategy and choice of fluid for absorbers



- Local heat extraction studies, optimization of materials and interfaces
- Low thermal conduction supports for absorbers in collider magnets
- Design and integration of inner thermal screen for collider magnets
- Mitigation of impact of **cold-to-warm transitions** in accelerator
- Impact of movers in cryogenic infrastructure
- Study of compact re-cooling stations at interconnecting regions

 Quantify potential energy savings in developing cryoplants with centrifugal compressors

Optimization of cryogenic

processes

Build and commission pilot facility
at CERN

He: COP⁻¹ 960 Wales/Wa

4.5

He: COP-1 240

29

10.0 20.0

Operational temperature range [K]

He: COP-1 150

50 100.0

166

Hydrogen as a viable technical coolant

- Assessment of safety implications of using hydrogen in cooling channels in an accelerator magnet/tunnel
- Study thermal performance of forced-flow two-phase hydrogen
- Proof-of-principle validation via small-scale test stand w/ hydrogen as coolant





Timeline

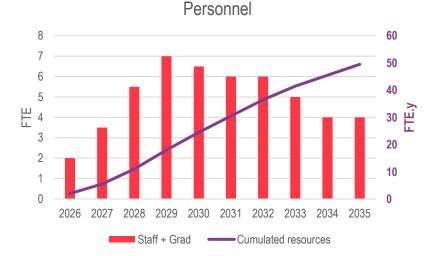
Task	Description	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035
1.1	Studies on cooling schemes at or around 4.5 K		Profit f	rom HFM	studies						
1.2	Studies on cooling schemes at or around 20 K using either helium or hydrogen					_					
1.3	Establish limits of helium cooling										
1.4	Evaluation of impact of a reduced cryogen content cooling scheme										
1.5	Investigation of cooling strategies for the tungsten absorbers										
1.6	Summary of Deliverable 1										
2.1	Study of local heat extraction between the cooling fluid and the magnet coil										
2.2	Investigation of low thermal conduction supports for tungsten absorber										
2.3	Design and integration study of inner heat intercept										
2.4	Study of impact and strategies to mitigate/reduce cold-to-warm transitions in accelerator ring on cryogenic heat loads										
2.5	Study impact of movers on collider ring on the cryogenic infrastructure										
2.6	Study on compact re-cooling stations at the interconnecting regions			Essent	ial if force	d He flow	cooling s	cheme			
2.7	Summary of Deliverable 2										
3.1	Quantify potential energy savings of replacing existing cryoplant technology with centrifugal compressors										
3.2	Construction and commissioning of a pilot facility using centrifugal compressors at CERN						C	Conditiona	l to outco	me of 3.1	
4.1	Assessment of safety implications of using hydrogen as a coolant in cooling channels for accelerator magnets										
4.2	Studies on thermal performance of forced-flow of two-phase hydrogen in cooling channels										
4.3	Validation via small-scale test stand using hydrogen cooling in confined geometries, incl. upgrade of facilities						Cond	litional to o	outcome c	of 4.1 and	4.2

. . . .



R&D proposal - Resources

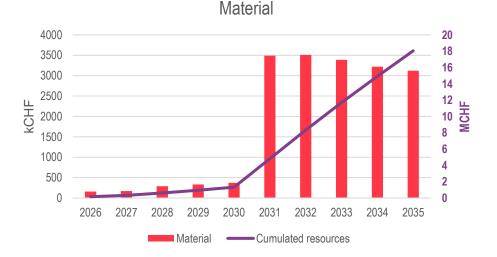
Cryogenics work package



Resources over 10 years (2026-2035)

- 23 FTE.y for STAFF
- 26 FTE.y for graduates/students
- 18 MCHF for material

The presented resources **do not reflect present commitments** but express a projection of the resources needed (<u>not presently foreseen within TE/CRG</u>) for progressing on the cryogenics-related tasks to achieve a CDR in 10 years' time.





Cost Estimate for Cryogenics in the CERN implementation

- In the framework of the input for the ESPPU, we were requested to provide an estimate for power consumption and cost for the cryogenic infrastructure.
- We made this estimate considering only the cryogenic needs for the **superconducting magnets**; superconducting RF, LH₂ absorbers, and detectors are **not included**.
- Cryogenic cooling scheme is not yet defined
- Multiple areas of complex require cryogenic infrastructure
- Heat loads at three different temperature levels, high level of **uncertainty**

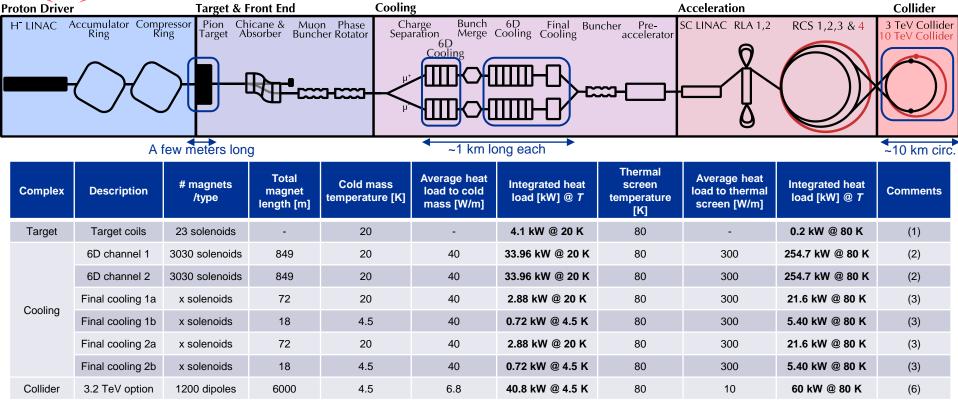
Challenging task!

Our approach: make a "magnet catalogue" and collect expected heat loads and temperature requirements, estimate required installed power without adding distribution

See details in backup slides

\bigcirc

Magnet heat load table (preliminary) – 3.2 TeV option



- No SC magnets in Accelerator!
- Collider uses Nb₃Sn magnets



Heat load and power consumption using He cryoplants 3.2 TeV option

If using He cryoplants for all temperature levels:

- 85 kW cooling power @ 4.5 K_{eq} over the complex (distribution in table to the right)
- Considering HL-LHC cryoplant data (COP⁻¹ 230 W_{el}/W, see slide "assumptions"), this corresponds to 19.5 MW energy consumption
- Extra heat loads and resulting power consumption associated to a specific cooling scheme, or generated by the distribution line itself, are not included.
- See next slide for spatial distribution of suitably sized cryoplants/cryo-islands with associated cost estimate

		Integrate	d heat load	@ <i>T</i> [kW]	Equivalent heat	Required electrical	
Complex	Description	@ 4.5 K	@ 20 K	@ 80 K	load @ 4.5 K [kW]	power [MWel]	
Target	Target coils		4.1	0.2	0.9	0.2	
	6D channel 1		33.96	254.7	17.9	4.1	
	6D channel 2		33.96	254.7	17.9	4.1	
Cooling	Final cooling 1a		2.88	21.6	1.5	0.35	
Cooling	Final cooling 1b	0.72		5.4	0.9	0.2	
	Final cooling 2a		2.88	21.6	1.5	0.35	
	Final cooling 2b	0.72		5.4	0.9	0.2	
Collider	3.2 TeV option	40.8		60	43.3	10	
				TOTAL	84.9 kW	19.5 MW _{el}	





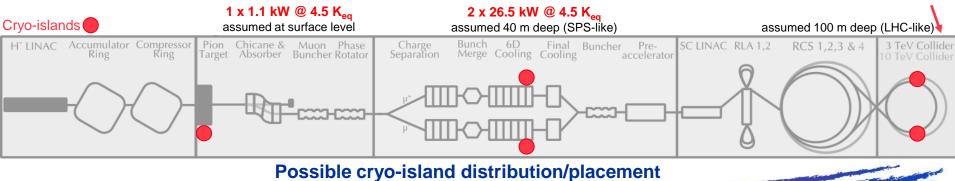
Heat load and power consumption using He cryoplants 3.2 TeV option

	calculated	calculated	installed		
Complex	Eq. heat load @ 4.5 K [kW]	Electrical power [MWel]	Cryoplant # and capacity @ 4.5 K _{eq}	Associated cost estimate [MCHF] [*]	
Target	0.9	0.2	1 x 1.1 kW	4.7	
Cooling	40.7	9.3	2 x 26.5 kW	65.1	
Collider	40.8	10	2 x 28.2 kW	71.3	
	84.9 kW	19.5 MW _{el}	110.4 kW installed	141.1 MCHF*	
			* 25.4 MW _{el}		

* Assumptions:

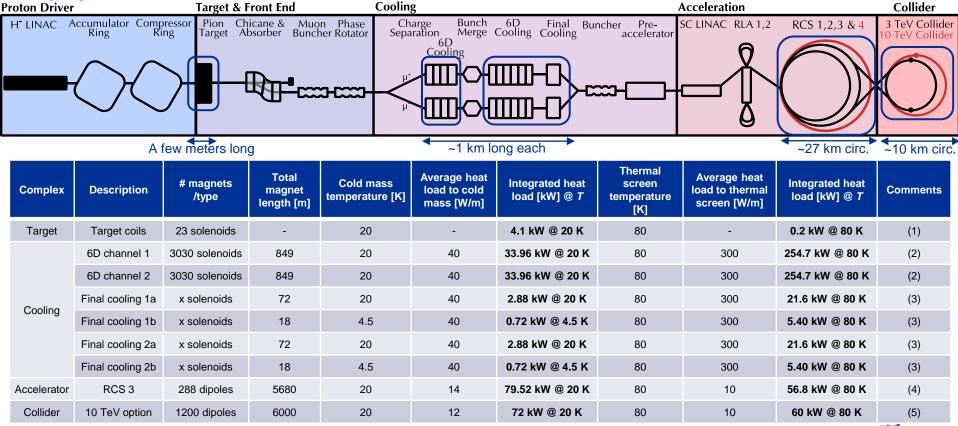
- Price given in [MCHF_2023], where a 2023-updated cost index was used to scale the different costs data from 1998 and compiled for LHC/HL-LHC project.
- Estimate **includes** the cost of the cryoplants, dryers, vertical shaft transfer lines to indicated depth, and interconnection boxes.
- Estimate does not include gas or liquid storage, cryogen inventory, instrumentation and control, warm piping, distribution

2 x 28.2 kW @ 4.5 K_{eq}





Magnet heat load table (preliminary) – 10 TeV option



Collider uses HTS magnets



Heat load and power consumption using He cryoplants 10 TeV option

If using He cryoplants for all temperature levels:

- 79 kW cooling power @ 4.5 K_{eq} over the complex (distribution in table to the right)
- Considering HL-LHC cryoplant data (COP⁻¹ 230 W_{el}/W, see slide "assumptions"), this corresponds to 18.1 MW energy consumption
- Extra heat loads and resulting power consumption associated to a specific cooling scheme, or generated by the distribution line itself, are not included.
- See next slide for spatial distribution of suitably sized cryoplants/cryo-islands with associated cost estimate

		Integrate	d heat load	@ <i>T</i> [kW]	Equivalent heat	Required electrical
Complex	Description	@ 4.5 K	@ 20 K	@ 80 K	load @ 4.5 K [kW]	power [MWel]
Target	Target coils		4.1	0.2	0.9	0.2
	6D channel 1		33.96	254.7	17.9	4.1
	6D channel 2		33.96	254.7	17.9	4.1
Cooling	Final cooling 1a		2.88	21.6	1.5	0.35
Cooling	Final cooling 1b	0.72		5.4	0.9	0.2
	Final cooling 2a		2.88	21.6	1.5	0.35
	Final cooling 2b	0.72		5.4	0.9	0.2
Accelerator	RCS 3		79.52	56.8	19.3	4.5
Collider	10 TeV option		72	60	17.9	4.1
				TOTAL	78.8 kW	18.1 MW _{el}





ION Collider

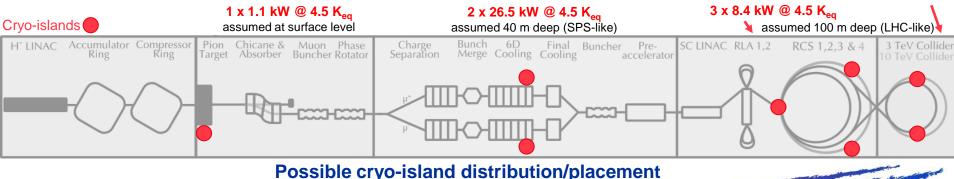
Heat load and power consumption using He cryoplants 10 TeV option

	calculated	calculated	installed		
Complex	Eq. heat load @ 4.5 K [kW]	Electrical power [MWel]	Cryoplant # and capacity @ 4.5 K _{eq}	Associated cost estimate [MCHF] [*]	
Target	0.9	0.2	1 x 1.1 kW	4.7	
Cooling	40.7	9.4	2 x 26.5 kW	65.1	
Accelerator	19.3	4.4	3 x 8.4 kW	54.8	
Collider	17.9	4.1	2 x 11.6 kW	43.4	
	78.8 kW	18.1 MW _{el}	102.5 kW installed*	168 MCHF*	
			* 23.6 MW		

* Assumptions:

- Price given in [MCHF_2023], where a 2023-updated cost index was used to scale the different costs data from 1998 and compiled for LHC/HL-LHC project.
- Estimate **includes** the cost of the cryoplants, dryers, vertical shaft transfer lines to indicated depth, and interconnection boxes.
- Estimate does not include gas or liquid storage, cryogen inventory, instrumentation and control, warm piping, distribution

2 x 11.6 kW @ 4.5 K_{eq}





Option using He cryoplants @ 4.5 K + TB @ 80 K shown only for 10 TeV option

- - - -

If using He cryoplants for 4.5 K and 20 K levels, and a turbo-Brayton machine for the 80 K loads:

- 50.3 kW cooling power @ 4.5 K_{eq} over the complex (distribution in table below)
- Considering HL-LHC cryoplant data (COP⁻¹ 230 W_{el}/W) and TB data (COP⁻¹ 7.5 W_{el}/W), this corresponds to 11.6 MW + 5.2 MW = 16.8 MW combined energy consumption
- Extra heat loads and resulting power consumption associated to a specific cooling scheme, or generated by the distribution line itself, are not included.
- · See next slide for spatial distribution of suitably sized cryoplants/cryo-islands with associated cost estimate

		Integrated heat load @ <i>T</i> [kW]		Equivalent heat load @ 4.5 K	Required electrical power	Integrated heat load @ <i>T</i> [kW]	Required electrical power	
Complex	Description	@ 4.5 K	@ 20 K	[kW]	[MWel]	@ 80 K	[MWel]	
Target	Target coils		4.1	0.9	0.2	0.2	w/ LHe cryoplant	
	6D channel 1		33.96	7.2	1.7	254.7		
	6D channel 2		33.96	7.2	1.7	254.7		
Cooling	Final cooling 1a		2.88	0.6	0.14	21.6	4.2	
Cooling	Final cooling 1b	0.72		0.72	0.17	5.4	4.2	
	Final cooling 2a		2.88	0.6	0.14	21.6		
	Final cooling 2b	0.72		0.72	0.17	5.4		
Accelerator	RCS 3		79.52	17.0	3.9	56.8	0.5	
Collider	10 TeV option		72	15.4	3.5	60	0.5	
				50.3 kW	11.6 MW _{el}	680 kW	5.2 MW _{el}	
				For LHe cryoplants		For TB	machine	



Option using He cryoplants @ 4.5 K + TB @ 80 K shown only for 10 TeV option

٠

He cryoplants @ 4.5 K

Complex	Eq. heat load @ 4.5 K [kW]	Electrical power [MWel]	Cryoplant # and capacity @ 4.5 K _{eq}	Associated cost estimate [MCHF] [*]			
Target	0.9	0.2	1 x 1.1 kW	4.7			
Cooling	17.1	3.6	2 x 11.1 kW	38.7			
Accelerator	17	3.9	3 x 7.3 kW	51.1			
Collider	15.4	3.5	2 x 10 kW	40			
	50.3 kW	11.6 MW _{el}	65.4 kW installed*	134.5 MCHF*			
		* 15 MW _{el}					

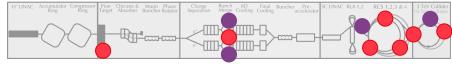
Turbo-Brayton He-Ne @ 80 K

Complex	Eq. heat load @ 80 K [kW]	Electrical power [MWel]	TB # and capacity @ 80 K _{eq}	Associated cost estimate [MCHF]
Target	0.2	w/ LHe cryoplant	N/A	
Cooling	563.4	4.2	2 x 300 kW	Under investigation with
Accelerator	56.8	0.5	1 x 60 kW	specialized industry; not
Collider	60	0.5	1 x 60 kW	currently existing at CERN
	680.4 kW	5.2 MW _{el}	720 kW installed	

* Assumptions:

- Price given in [MCHF_2023], where a 2023-updated cost index was used to scale the different costs data from 1998 and compiled for LHC/HL-LHC project.
- Estimate **includes** the cost of the cryoplants, dryers, vertical shaft transfer lines to indicated depth, and interconnection boxes.
- Estimate **does not include** gas or liquid storage, cryogen inventory, instrumentation and control, warm piping, distribution







Summary

- Clear R&D plan as 'roadmap towards CDR + demonstrator' defined, with estimate for resources (material and personnel) as input for the ESPPU
- First estimate of power consumption for magnet structures within the complex has been carried out; further refinement must come from definition of cryogenic layout, peak power demand, more mature conceptual design esp. on cooling channel where static heat loads dominate
- Superconducting RF cryogenic needs should be added to the overall estimate, with definition of operating temperature(s)
- ✓ R&D effort requires the requested manpower to advance!





Thank you for your attention!





Backup slides





Comments to magnet heat load tables

- 1) Integrated heat load for cold mass and thermal shield. Input: L. Bottura, S. Fabbri
- 2) Average heat load to cold mass 15 W/m (static + dynamic losses, incl. 1 pair of current leads per solenoid) + 25 W/m (transient due to ramping losses). The conservative value of 15 + 25 = 40 W/m is taken to size installed power in the cryoplant, but a value close to 15 W/m can be used when estimating yearly electrical power consumption. The heat loads at 80 K are conservatively estimated at 300 W/m, considering 1 pair of current leads per solenoid, thermal screen, and cold-to-warm mechanical supports for the solenoids. An option in which the solenoids are supported between each other using cold-cold transitions can reduce this value but is not yet mature. Input: M. Statera, L. Bottura, S. Fabbri
- 3) Final cooling solenoids are divided into those at 20 K and those at 4.5 K, with the same heat load assumptions as stated in (2).
- 4) The heat load for the cold mass is estimated at 14 W/m: 11 W/m is load induced by the beam, 3 W/m estimated as static heat loads from supports, radiation, etc. The contribution from eventual cold-to-warm transitions is not included.
- 5) Values estimated for a collider ring operating at 10 TeV. For magnets at 20 K the agreed absorber thickness is 30 mm and resulting beam-induced load is 8 W/m. Static losses are estimated at 4 W/m, bringing the total heat load to the cold mass to 12 W/m. Heat load at 80 K is estimated at 10 W/m incl. supports and radiation. Input: P. Borges de Sousa based on [2]
- 6) Values extrapolated from a 10 TeV collider where beam losses are 3.2/10 of the 10 TeV value. For magnets at 4.5 K the agreed absorber thickness is 40 mm and resulting beam induced heat load is 3.2/10 x 4 W/m = 1.3 W/m. Static losses are estimated at 5.5 W/m, bringing the total heat load to the cold mass to 6.8 W/m. Input: P. Borges de Sousa based on [2]

[2] Patricia Borges de Sousa et al. "Cryogenic options for future accelerators: case study for the Muon Collider ring". In: Proceedings of the 29th International Cryogenic Engineering Conference and International Cryogenic Materials Conference 2024. Submitted for publication on 10/12/2024



Assumptions for cost estimate

- This estimate only considers the cryogenics needs for the magnets. Required cryogenic infrastructure for experiments, superconducting RF and H₂ absorbers is not included. A separate estimate by the Muon Collider study based on XFEL and ILC cavities @ 2 K has been carried out for superconducting RF.
- The magnets for the insertion regions and matching sections are not included in this estimate due to lack of input from the study.
- This estimate does not consider cooling scheme-specific additional power consumption, as the one linked to distribution; it is solely based on the heat load to be extracted from the magnets' cold masses and thermal shields at their respective temperature levels with no cryogenic margin (usually, between 30 to 50% on top).
- Electrical power consumption for the 4.5 K_{eq} He option was calculated based on a He cryoplant providing 14 kW at 4.5 K_{eq}, with a COP⁻¹ of 230 W_{el}/W (typical HL-LHC helium cryogenic plant, incl. 3.6 kW @ 1.8 K).
- Electrical power consumption for the turbo-Brayton option was calculated based on a turbo-Brayton machine providing 200 kW at 80 K_{eq}, with a COP⁻¹ of 7.5 W_{el}/W (35% Carnot); such equipment not existing at CERN today.
- The heat loads considered for the collider were estimated as published in [2]; the same assumptions were adopted for the accelerator magnet, disregarding the potential contribution from multiple cold-to-warm transitions.
- The heat loads for the target and cooling parts of the complex are input given by the magnet designers and are preliminary.
- The heat loads to be extracted in the tungsten absorbers is not considered a cryogenic load and therefore has not been included.

[2] Patricia Borges de Sousa et al. "Cryogenic options for future accelerators: case study for the Muon Collider ring". In: Proceedings of the 29th International Cryogenic Engineering Conference and International Cryogenic Materials Conference 2024. Submitted for publication on 10/12/2024