











Non Collider Collaboration

Dipole magnet designs for the Muon Collider

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COLLIDER RING MAGNETS

Task 7.4 Collider Ring Magnets (INFN)

Motivation:

- Analyze realistic technical design options for the development of superconducting magnets for the 10 TeV Muon Collider main ring
- 2. Identify technical challenges limiting magnet performance and propose innovative technologies to be further developed in the R&D phase following the ongoing feasibility study.

INITIAL TARGET: $B_d \sim 16-20T$ in 150 mm bore:

- Highest field possible to minimize ring
- Open midplane or large aperture (150 mm bore diameter) for shielding against heat (500 W/m) and radiation loads
- Combined function (dipole + quadrupole) to minimize neutrino hazard











INTERACTION WITH OTHER WPs



Collection of requirement and constraints coming from other WP studies to select most challenging magnet configuration for technical design study:

- 1. Beam Lattice design:
 - Magnet type / Field / Aperture
- 2. Cryogenic studies:
 - Operating Temperature, Thermal Insulation thickness
- 3. Radiation heat loading/degradation
 - Shielding thickness, Radiation heat load, radiation dose

| | 2 cm | 3 cm | 4 cm |
|-------------------------------------|---------------------------|---------------------------|---------------------------|
| Beam aperture (radius) | 23.5 mm | 23.5 mm | 23.5 mm |
| Outer shielding radius | 43.5 mm | 53.5 mm | 63.5 mm |
| Inner coil aperture (radius) | 59 mm | 69 mm | 79 mm |
| Power penetrating tungsten absorber | 19.1 W/m (3.8%) | 8.2 W/m (1.6%) | 4.1 W/m (0.8%) |
| Peak power density in coils | 6.5 mW/cm^3 | 2.1 mW/cm^3 | 0.7 mW/cm^3 |
| Peak dose in Kapton (5/10 years) | 56/112 MGy | 18/36 MGy | 7/14 M@y |
| Peak dose in coils (5/10 years) | 45/90 MGy | 15/30 MGy | 5/10 MGy |
| Peak DPA in coils (5/10 years) | $8/16 \times 10^{-5}$ DPA | $6/12 \times 10^{-5}$ DPA | $5/10 \times 10^{-5}$ DPA |

Courtesy of Anton Lechner – IPAC24 Conference https://cds.cern.ch/record/2912945

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Courtesy of Patricia Borges de Sousa https://indico.cern.ch/event/1250075/contributions/5357594/



N.B bore_{magnet}= beam aperture (23.5 mm) + [Cu layer beam screen,+ Insulation space & heat intercept + beam pipe + Kapton insulation + clearence] (15.5 mm) + W_{abs} (30-40 mm)

ARC Magnet Shielding assumption:

- T_{op} < 10 K:
- W_{abs} = 4 cm (P<5 W/m) / 160 mm aperture
- T_{op} = 20 K:

W_{abs} =3 cm (P<10 W/m) / 140 mm aperture



DIFFERENT MAGNET OPTIONS: SPECS FROM BEAM OPTIC STUDIES

ARC[1]

Dipole:

B_d=16 T in 138 mm bore aperture

Combined magnets:

 B_d =8 T, G1=+-320 T/m bore in 130 mm bore aperture

Chromatic Correction

Dipole[1]:

B_d=16 T in 138 mm bore aperture **Combined magnets:**

 B_d =4 T, G1=+-240 T/m in 170 mm bore aperture B_d =4 T, G2=+-330 T/m² in 130 mm bore aperture



C. Carli, K.Skoufaris, M. Vanwelde

[1] K. Skoufaris et al. ``Update on collider optics design", IMCC Annual Collaboration Meeting 2024 https://indico.cern.ch/event/1325963

[2] M. Vanwelde et al., `` Status of the 10 TeV centerof-mass collider lattice and IR design'', IMCC Detector and MDI workshop 2024 https://indico.cern.ch/event/1402725

Several magnet types are necessary for the collider lattice: Dedicated FEM study for each configuration NOT POSSIBLE

 \rightarrow **Analytical tool** to evaluate space parameters Field/Aperture

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Interaction region[2]









Selection of interesting design configuration using A-B plots for the ARC DIPOLE collider magnets in parallel with phase space exploration

Main outcome from Analytical exploration:

Internationa

- Nb₃Sn limited by operating margin and Peak stress for B >14 T
- HTS (ReBCO) limited by Cost and protection.
 - Metal insulated (MI) or Not Insulated (NI) coils must be used.

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R [T]



HTS CABLE ASSUMPTIONS



Fujikura FESCH-12 AP tape [1]



[1] https://www.fujikura.co.uk/netalogue/pdfs/Fujikura%20Superconductor%20Guide.pdf
[2] D. Uglietti at al. "Non-twisted stacks of coated conductors for magnets: Analysis of inductance and AC losses" https://doi.org/10.1016/j.cryogenics.2020.103118



We want to use not twisted stacked tapes cable.

Twist and transposition not effective in reducing the AC losses for coated conductors [2], while increasing cost and complexity

2 tapes co-wounded with 50 μm thick SS layer (x2)



12 11111

Maximum allowable stresses (only tape without metal layer):

- X-direction: $\sigma_{MAX} = -100$ MPa
- Y-direction: $\sigma_{MAX} = -400$ MPa
- XY-direction: σ_{MAX} > 19 MPa

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ELECTROMAGNETIC DESIGN:



BLOCK-COIL LAYOUT Development of two Different magnet design: Block-Coil vs Cos-theta layout

Block-coil advantages:

- Cable configuration suitable to coil geometry winding
- Better Lorentz forces stress management Disadvantages:
- Field quality optimization more difficult



 $B_{peak} = 18.06 \, \mathrm{T}$

| Parameter | Value | U.M. |
|-----------------------|-------|-------------------|
| I _{OP} | 3515 | А |
| J _{ENG} | 542 | A/mm ² |
| J _{COPPER} | 1820 | A/mm ² |
| B ₁ | 16 | Т |
| B _{PEAK} | 18.06 | Т |
| T _{OP} | 20 | К |



| Parameter | Value | U.M. | Harmonics ¹ | Value |
|------------------------|------------------|-------------------|------------------------|-------|
| ΔT _{MARGIN} | 2.5±1% | К | B3 | 0.16 |
| Aperture | 140 | mm | b5 | -0.36 |
| E _{STORED} /V | 0.3 | J/mm ³ | b7 | 0.02 |
| E _{STORED} /L | 5.3 ¹ | MJ/m | Conductor Quantity | |
| L | 853 ¹ | mH/m | N _{tapes} | 10720 |

¹HTS persistent current effect **NOT considered**

Courtesy of L. Alfonso @ IMCC-2025 https://indico.desy.de/event/45968/contributions/185355/



ELECTROMAGNETIC DESIGN:

 $COS(\theta) LAYOUT$ Development of two Different magnet design: Block-Coll vs Cos-theta layout **Costheta Advantages**

- Minimization of conductor quantity in coil cross-section ٠
- Better field quality optimization (here considering also HTS persistent current) ٠ Costheta Disadvantages
- Stress management (layer supports still to be implemented) •





Courtesy of F. Mariani @ IMCC-2025 https://indico.desy.de/event/45968/contributions/185356/

| Parameter | Value | U.M. |
|---------------------|-------|-------------------|
| I _{OP} | 3700 | А |
| J _{ENG} | 571 | A/mm ² |
| J _{COPPER} | 1916 | A/mm ² |
| B ₁ | 16 | Т |
| B _{PEAK} | 18.2 | Т |
| Т _{ор} | 20 | К |

| Parameter | Value | U.M. | Harmonics ¹ | Value |
|------------------------|--------|-------------------|------------------------|-------|
| ΔT _{MARGIN} | 2.5±1% | К | b3 | 4 |
| Aperture | 140 | mm | b5 | -5 |
| E _{stored} /V | 0.29 | J/mm ³ | b7 | -2 |
| E _{stored} /L | 3.9 | MJ/m | Conductor Quantity | |
| L | 534 | mH/m | N _{tapes} | 8272 |

¹HTS persistent current effect **considered**





PERSISTENT CURRENT MODELS



Development of electromagnetic modelling for **FAST** persistent current simulation in HTS magnet cross-section:

- Tape orientation optimization
- Induced peak lorentz forces on conductor estimation

Analytical Model in MATLAB (Brandt) or FEM Model (COMSOL)

• Compatible results on hysteretic losses



| Losses Calculation | COMSOL | MATLAB |
|--------------------------|--------|--------|
| Q _{hyst} | 22.5 | 22 |
| Harmonic | COMSOL | MATLAB |
| b3 | 3 | 4 |
| b5 | -7 | -0.2 |
| b7 | -3 | -0.05 |

Harmonic content **strongly affected** by **critical current saturation** in tape cross-section

Courtesy of F. Mariani @ IMCC-2025 https://indico.desy.de/event/45968/contributions/185356/



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MECHANICAL DESIGN



Uniform current distribution





| ANSYS 2022 R2 Build 22.2 PLOT NO. 1 -286E+07 -227E+07 -167E+07 -167E+07 -475600 121622 718843 -132E+07 -251E+07 | |
|--|--|

| - 2465-108 - 1825-108 - 117E+08 - 528E+07 - 117E+07 | | |
|---|-------|------|
| Parameter | Value | U.M. |
| σ _{x_max} | -216 | MPa |
| σ _{Y_MAX} | -56.9 | MPa |

Block-coil stress values are below the maximum allowable limits

2.86

Assumptions considered for coil modeling:

- Homogenized coils surrounded by an infinitely rigid structure in frictionless contact to avoid peak stress and intercept forces
- Maximum allowable stresses:
 - || tape face: $\sigma_{max} = -100$ MPa
 - \perp tape face: σ_{max} = 400 MPa

Non-uniform current distribution due to magnetization





| Parameter | Value | U.M. |
|------------------------|-------|------|
| $\sigma_{r_{MAX}}$ | -194 | MPa |
| $\sigma_{	heta_{MAX}}$ | -252 | MPa |

¹Barth, Christian & Mondonico, G & Senatore, C. (2015). Superconductor Science and Technology. 28. 045011. DOI: 10.1088/0953-2048/28/4/045011.

MPa

σ_{XY_MAX}



COST ESTIMATION CHECK



Same Cost Model previously used for the evaluation of entire collider magnet total cost

- Modified cost model presented at IMCC (see B. Caiffi <u>talk</u>) still to be implemented in the evaluation
- Compatible results with analytical prediction and scaling
- Costheta magnet evaluation to be updated after stress management optimization

| | • | |
|--------------------|-------|------|
| Material | Value | U.M. |
| ReBCO tape | 2500 | €/kg |
| Stainless Steel | 10 | €/kg |
| Iron | 8 | €/kg |
| Labor | 20000 | €/m |

Cost Assumption (C)

Density Assumption (ρ)

| Material | Value | U.M. |
|-----------------|-------|-------------------|
| ReBCO tape | 8000 | kg/m³ |
| Stainless Steel | 7800 | kg/m³ |
| Iron | 7800 | kg/m ³ |

Cost Estimation: $C = (\sum A_n \cdot C_n \cdot \rho_n) + C_{LABOR}$ ((\in/m))

| Block Coil Design | | |
|-------------------|-------|------|
| Material | Value | U.M. |
| ReBCO tape | 281 | k€/m |
| Stainless Steel | 17 | k€/m |
| Iron | 43 | k€/m |
| Labor | 20 | k€/m |
| Total Cost | 361 | k€/m |

| Costheta Design | | |
|-----------------|-------|------|
| Material | Value | U.M. |
| REBCO tape | 217 | k€/m |
| Stainless Steel | 17 | k€/m |
| Iron | 43 | k€/m |
| Labor | 20 | k€/m |
| Total Cost | 297 | k€/m |

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Recap from H. Prin presentation @ mmWG 13th June 2024:

Collection of superconducting magnet connection between two different cryostat and within the same cryostat interface.

- 1. LHC MB (NbTi, 1.9 K) **1200/1300 mm (LHC L_{d-d}=1.36 m)**
 - Coil Length Magnetic Length = 236 mm
 - CSpoolpiece corrector: 176 mm
 - Magnet End Plate/Cold mass: 226.5 mm
- 2. MQXFa/b for the HL-LHC project (Nb3Sn, 1.9 K) Q2A/Q2B L= 2090 mm
 - Coil Length Magnetic Length = 109 mm
 - CSpoolpiece corrector: NA
 - Magnet End Plate/Cold mass: 228 mm

Possible method to minimize FFML

- Compact Coil ends (difficult for HTS/200mm typical value for Nb₃SN)
- Reduction of cold mass head equipment (for example with T_{op} = 20 K)





E. Todesco, "Optimizing the filling factor in high energy colliders" P. Ferracin, MQXF Design Overview - HL-LHC/LARP Review



MUON BEAM WOBBLING



Possible implementation of horizontal field (FOR DISCUSSION)

- 1. External Steering Magnet outside of the main dipole/combined function magnet
 - Integrated strength: ±8.375 Tm
 - Easier implementation and tunability
 - Additional length between the magnet
- 2. Magnet handling with additional coil (horizontal dipolar field)
 - Already implemented in HL-LHC MCBXF (Ciemat)
 - 150 mm aperture magnet (2.1 T Vertical 2.1 T Horizontal field)
 - Main issue: TORQUE 147 kNm/m
 - EXAMPLE: 16 T vertical 0.67 T horizontal \rightarrow 350 kNm/m
 - Difficult for 3 combined function magnets (HD-Q-VD)
- 3. Fixed magnet position with additional coil
 - Larger bore aperture/inner elliptical tungsten layout (horizontal thickness >vertical thickness)

REQUIREMENTS:

- $B \sim 0.67 T$ for 100 m period and ± 25 mm
- Tunable horizontal dipole field









CONCLUSIONS



- Finite element models for large aperture high field HTS dipoles have been started and are being presently developed to address technological challenges to be solved during the R&D phase of superconducting magnet development
- Analytical/FEM models for persistent current simulation already implemented for costheta magnet layout used to address HTS dynamic effects during magnet operation and evaluate impact on field quality and losses
- Stress management design must be further studied including peak stress at conductor level
 - Block coil design more suitable for stress management configuration
 - **Costheta** magnet layout to be implemented
- Field free magnetic length > 1 m are like to be considered depending on connection scheme
- Additional horizontal field in collider magnet to be further developed
 - Separate magnet layout / nested solution













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Thank you for the attention



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