



MATTER AND  
THE UNIVERSE

# Upgrade and construction projects at DESY

FH division

Sergio Díez Cornell  
DESY, 13-14 February 2025

HELMHOLTZ

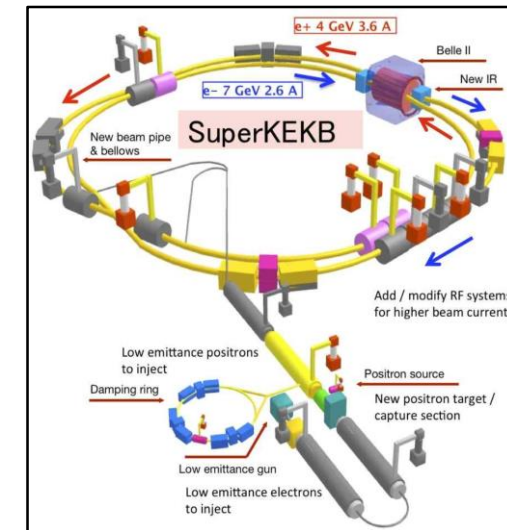
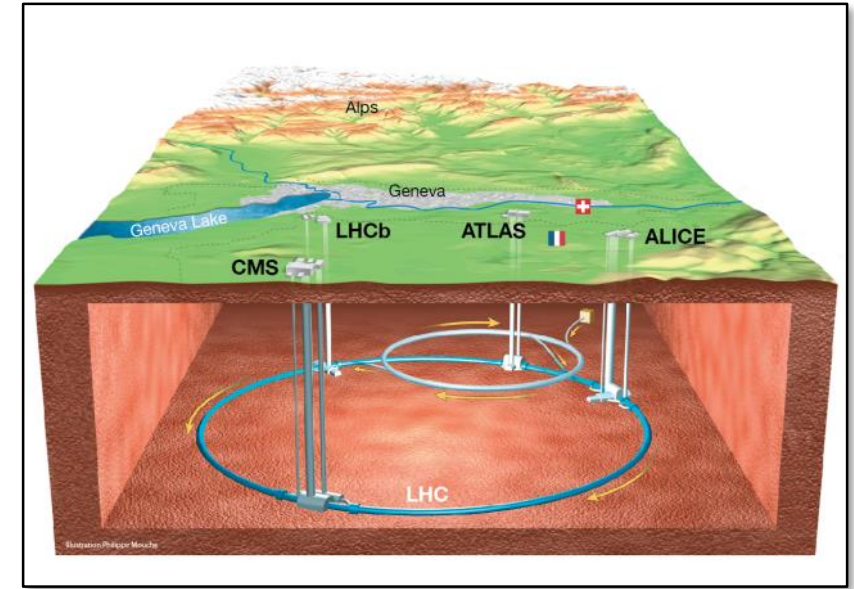


# Introduction

## Leading the effort in instrumentation

### DESY keeping his commitment driving collider physics

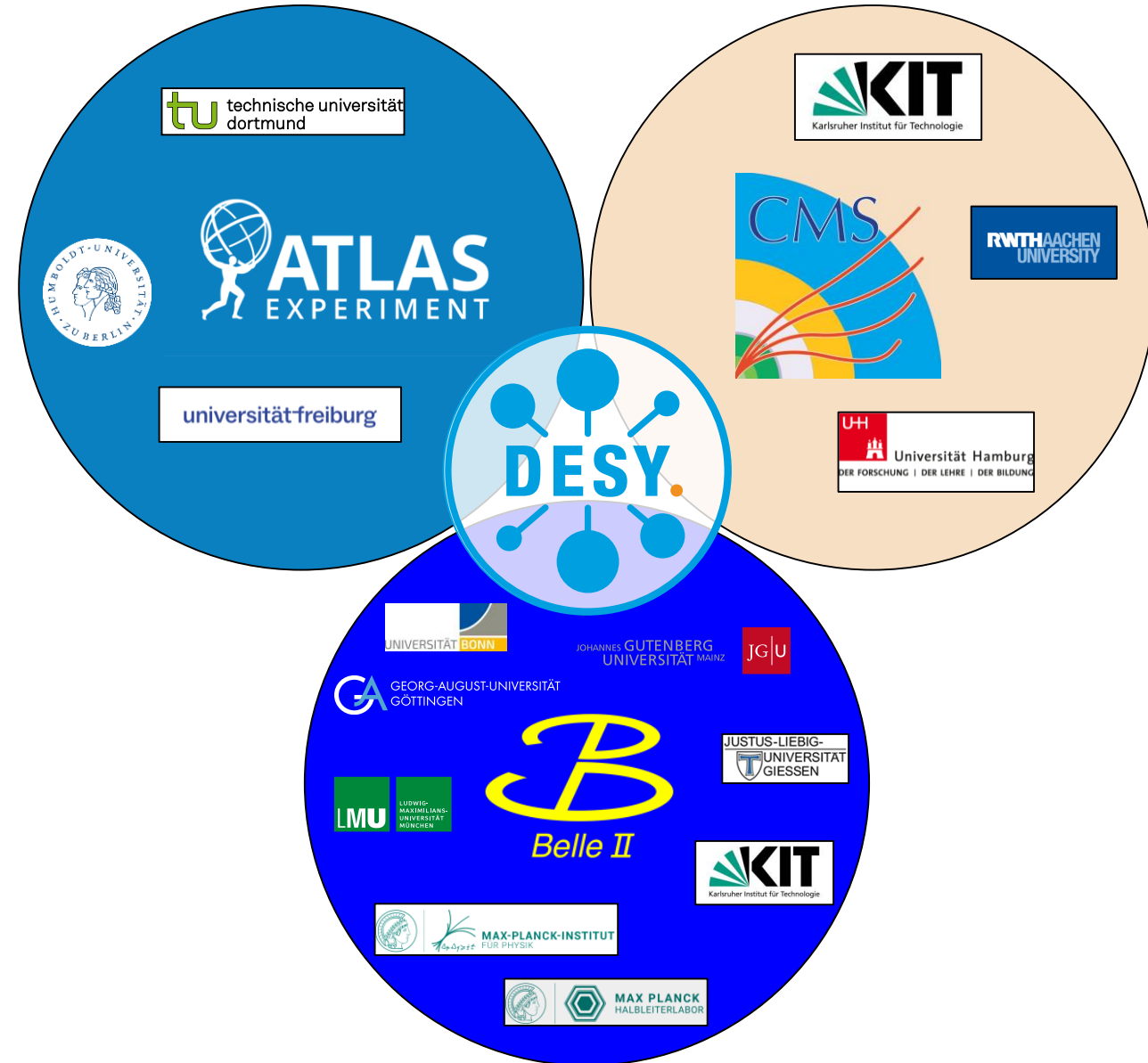
- Contributing to the major international collaborations as one of the main players
  - Full exploitation of ATLAS, CMS and Belle II experiments
  - Crucial in the most ambitious upgrade projects within the detectors: trackers and HGCal (endcap calorimeter)
- Maintaining the leading role of DESY in particle physics instrumentation
  - In-house experience and competence in construction of detector systems
  - Strong, multidisciplinary engineering teams
  - State-of-the-art facilities



# DESY mission

## Commitment and collaboration

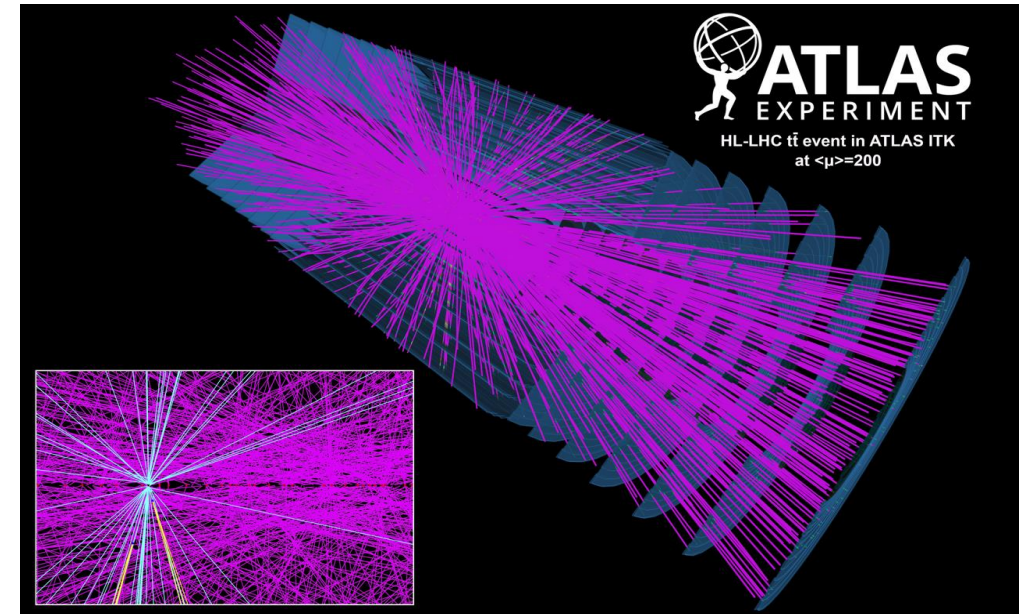
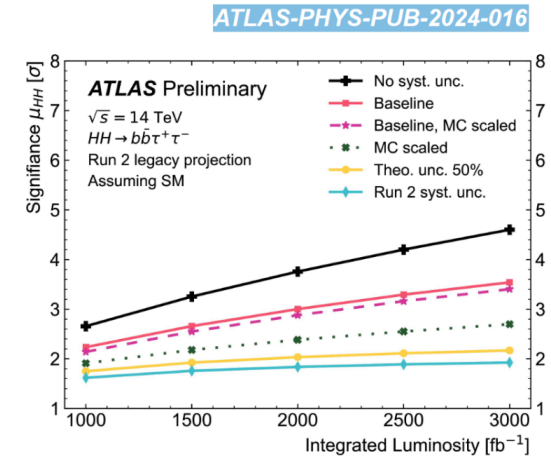
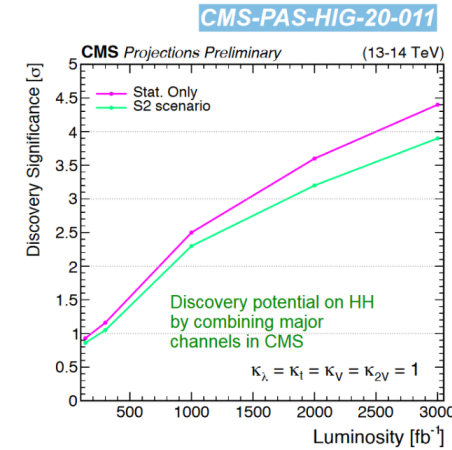
- DESY established itself as a hub for German universities and institutions
  - Well regarded as the focal point of systems integration and commissioning
    - Detector Assembly Facility (DAF)
    - Test beam facilities
- Involvement from DESY at all levels: engineers, technicians, students, post-docs, scientists, FH, ZE, FE, ZM, MKS,...



# The HL- LHC Upgrade

## Exploring the limits of the World's biggest collider

- **Main measurement:** measurement at 4sigma (or better) of the Higgs self-coupling mechanism, by combining ATLAS and CMS
- **Main challenges:** 5-7x higher instantaneous luminosity ( $7.5 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$ ) and 10x more pile-up events ( $\mu = 200$ ) in the detectors
- **Main design goal:** Maintain or improve resolution and particle identification performance of current detectors





# The HL- LHC Upgrade

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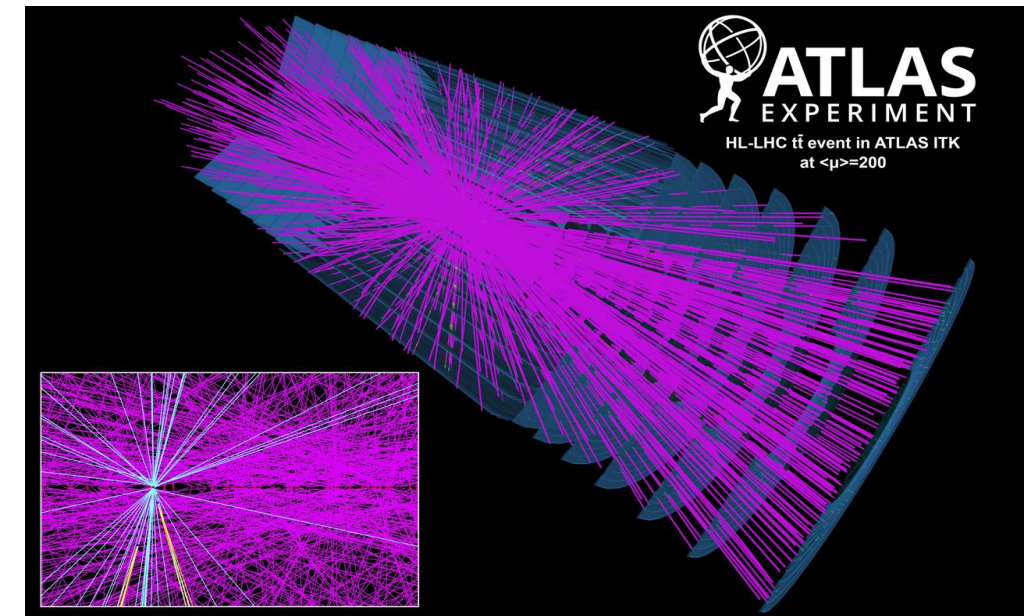
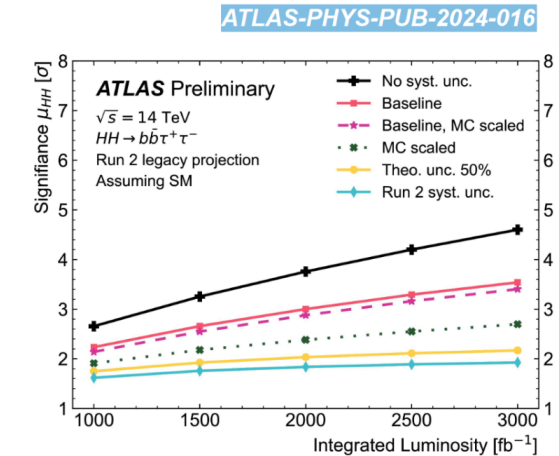
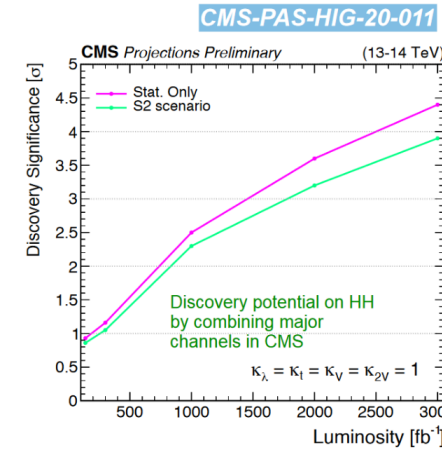
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High granularity

High speed

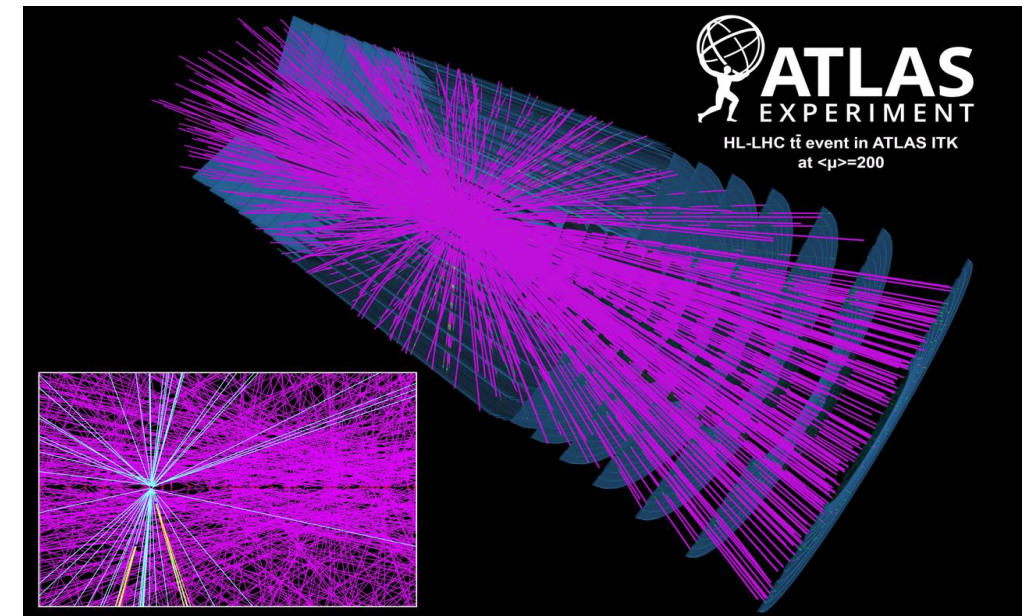
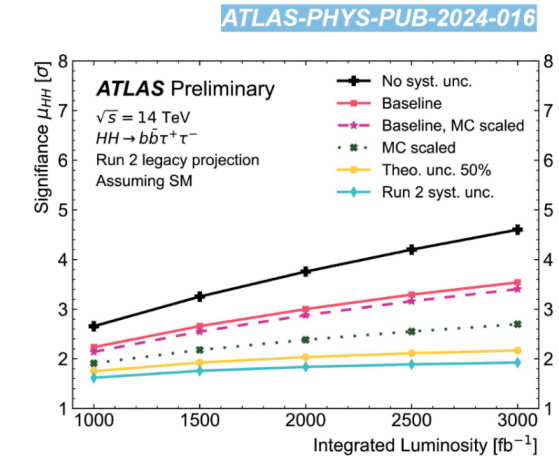
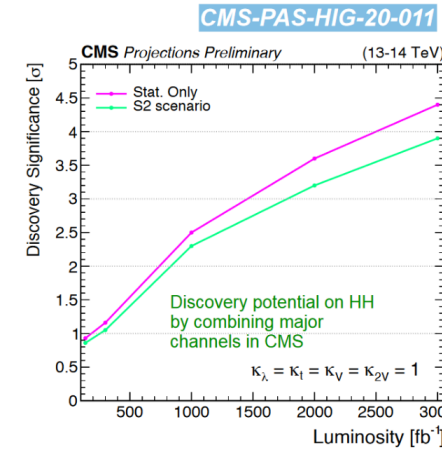
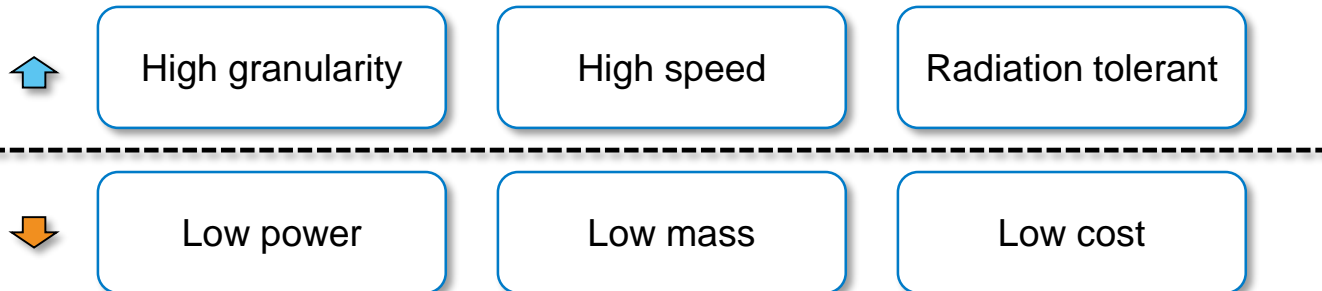
Radiation tolerant



# The HL- LHC Upgrade

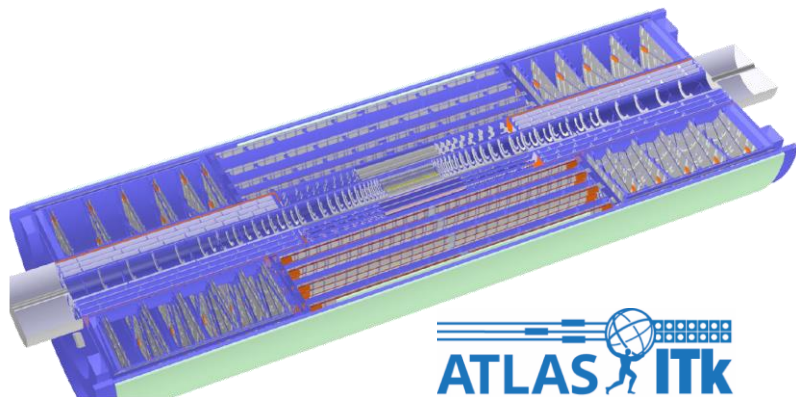
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# The new CMS and ATLAS trackers

A whole new scale for silicon detectors



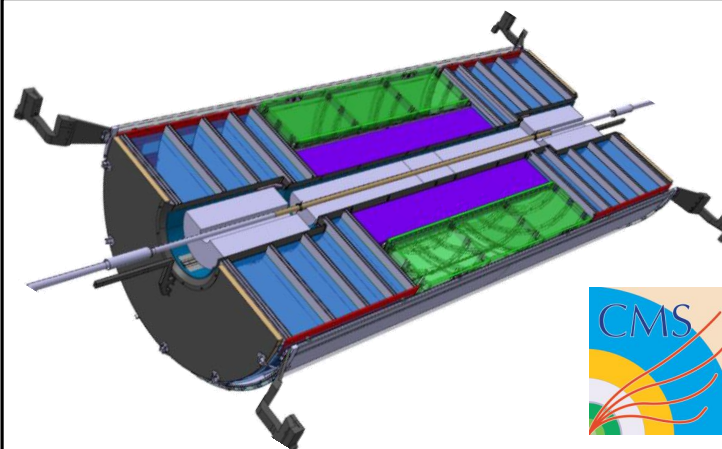
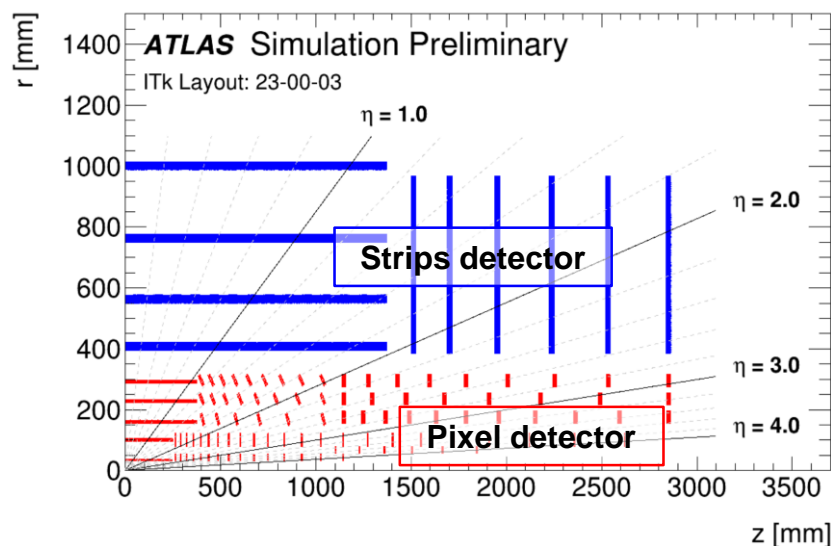
ATLAS ITk

179 m<sup>2</sup> of silicon

Pixel detector:  $5 \times 10^9$   
readout channels

Strips detector:  $50 \times 10^6$   
readout channels

ATLAS Inner Tracker (ITk)

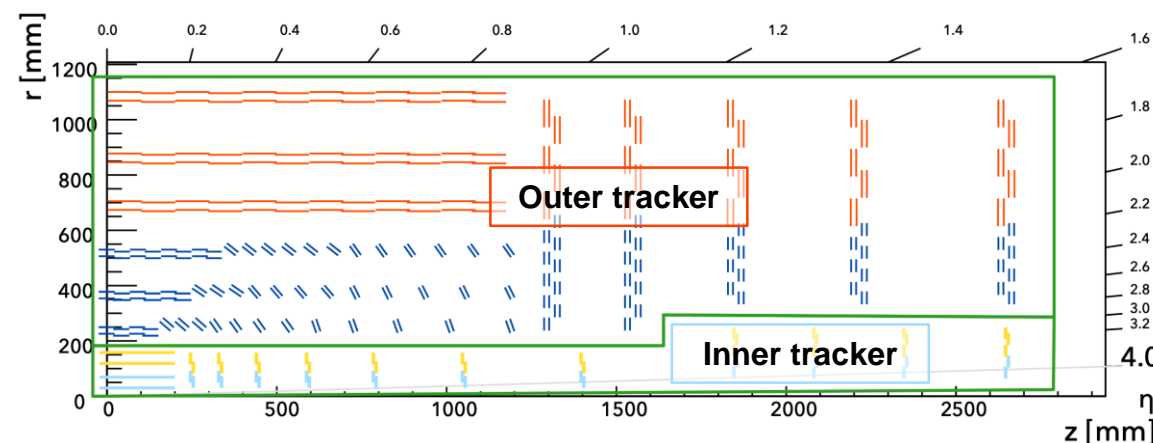


204 m<sup>2</sup> of silicon

Pixel tracker:  $2 \times 10^9$   
readout channels

Strips tracker:  $200 \times 10^6$   
readout channels

CMS Phase-II Tracker



# The new CMS and ATLAS trackers

## The role of DESY

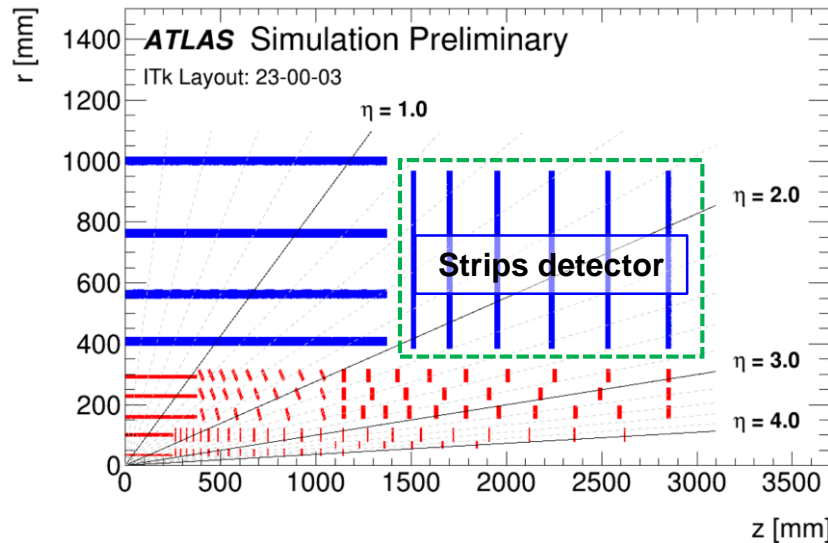


### ATLAS ITk strips End-cap

2000 end-cap modules

100 “petals”

One fully instrumented end-cap

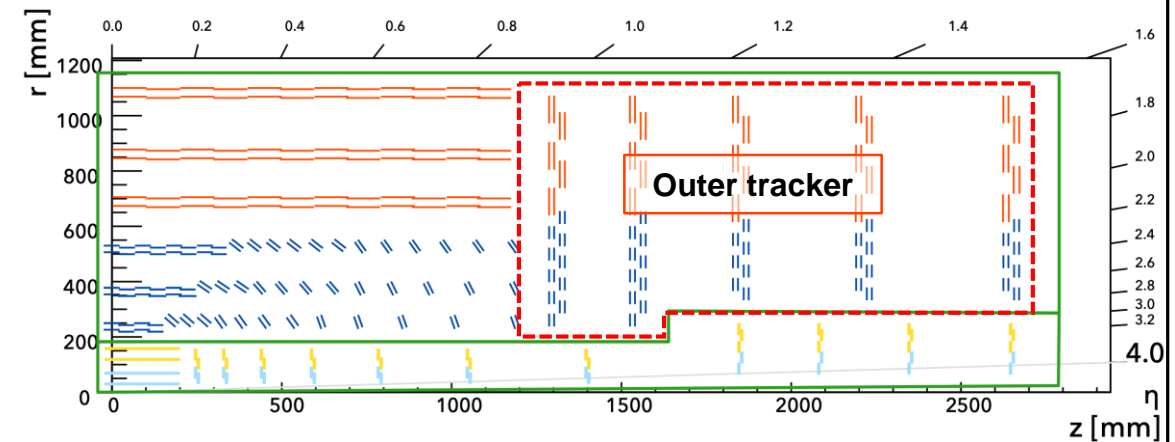


### CMS Outer End-cap

1120 PS modules

16 Integrated “Dees”

5 integrated Double-disks





# The new CMS and ATLAS trackers

## The role of DESY

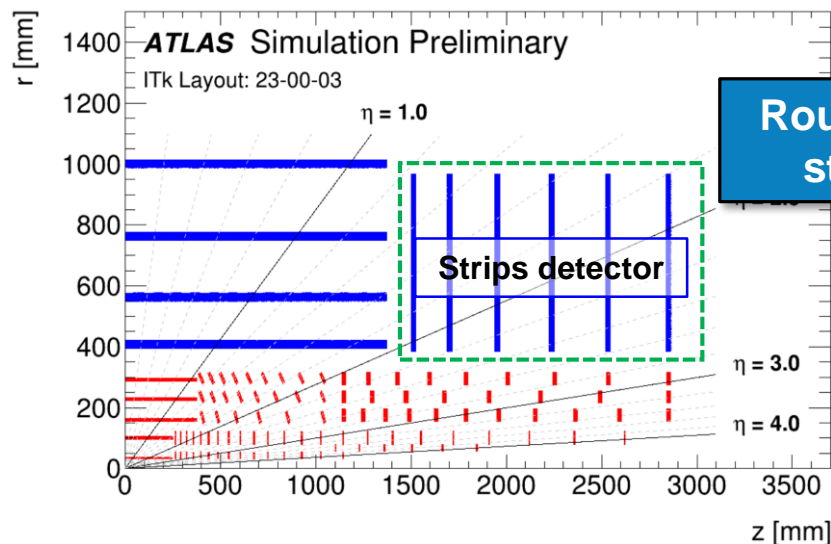


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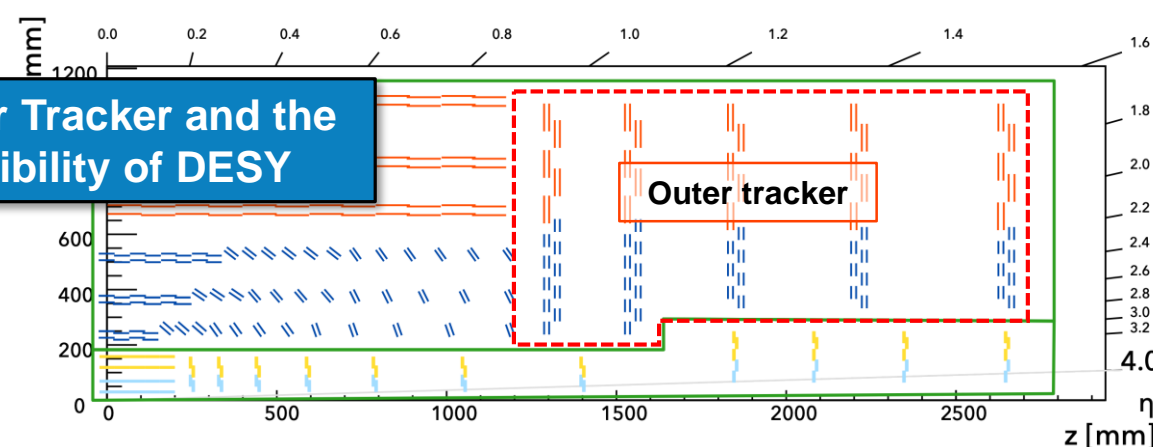
Roughly 1/4 of the Outer Tracker and the strips ITk are responsibility of DESY

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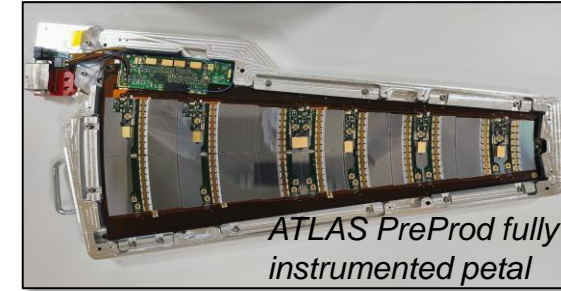
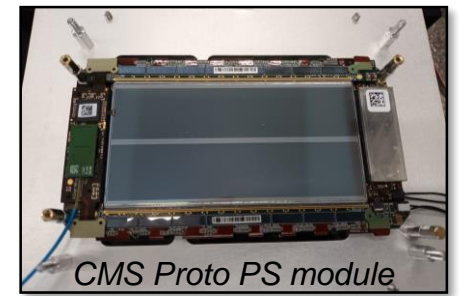


# Covering the full spectrum

From the smallest sensing units to the biggest structures

**DESY responsibilities cover the whole range of the detectors design, assembly, and test from the start**

- Silicon sensors and modules
- (Instrumented) support structures and its electronics
- Global structures
- System testing
- Integration of sub-detectors
- Know-how expertise present at DESY for integration, installation and commissioning of detector systems instrumental for their success



# Covering the full spectrum

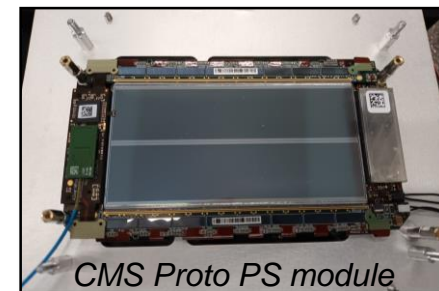
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- **Test beam facilities and expertise** crucial to understand performance of the trackers



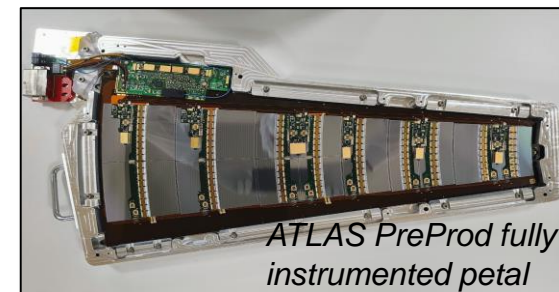
ATLAS PreProd R4 module



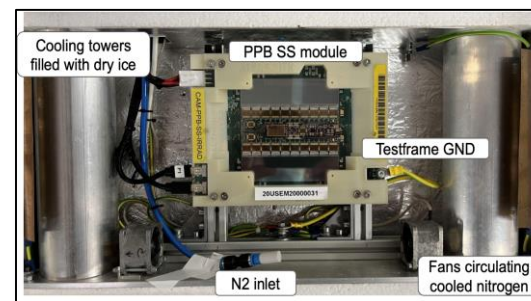
CMS Proto PS module



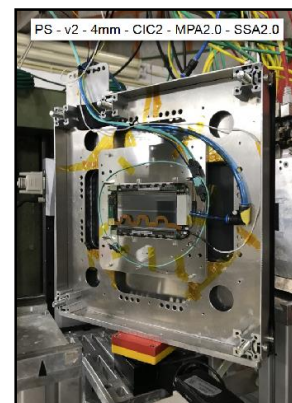
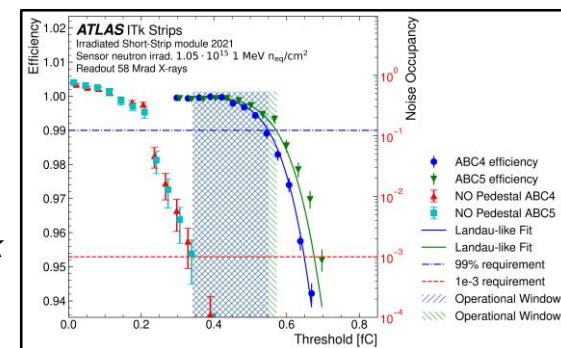
CMS PP DEES  
on arc frames



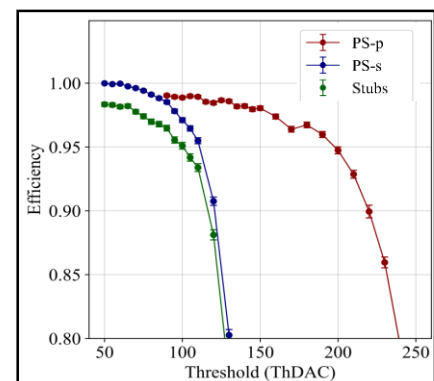
ATLAS PreProd fully  
instrumented petal



ATLAS ITk  
strips TB



CMS Outer  
Tracker TB



# Systems engineering

## Tooling for assembly, QC and integration

### Exploiting the strong and multidisciplinary engineering expertise at DESY

- Leaders in production of custom-built tooling and setups for components assembly, quality control (QC), and detector integration
  - Module and instrumented supports **assembly**
  - **Thermal QC**
  - **Electrical QC**
  - **Integration tooling** and tests
  - **Dual-phase CO<sub>2</sub> cooling** machines

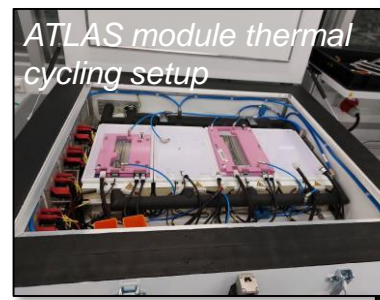


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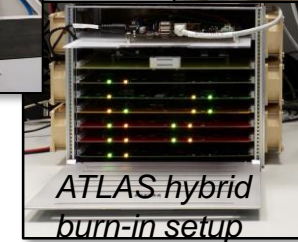
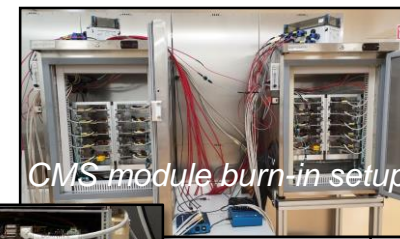
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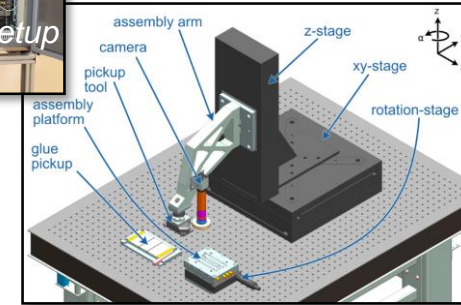
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Modules and  
module components



CMS bare module  
assembly robot

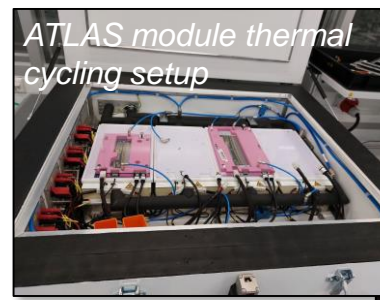


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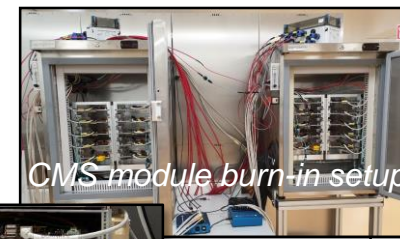
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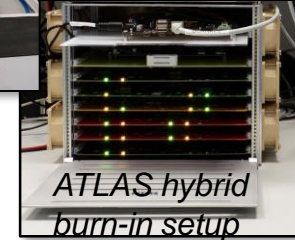
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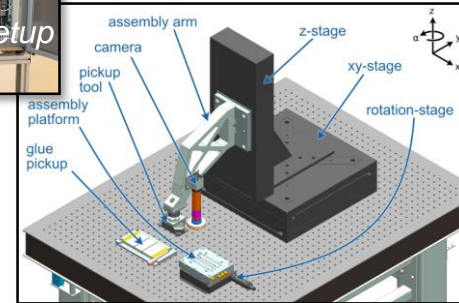
ATLAS module thermal cycling setup



CMS module burn-in setup



ATLAS hybrid burn-in setup

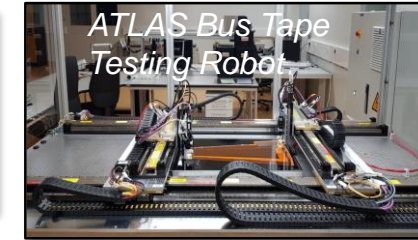


CMS bare module assembly robot

Modules and module components



ATLAS EoS TC setup



ATLAS Bus Tape Testing Robot



ATLAS instrumented support assembly gantry

Instrumented supports

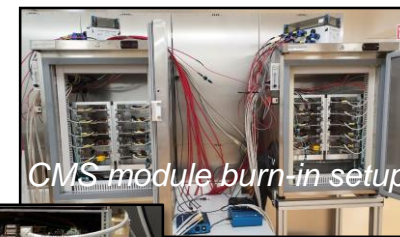
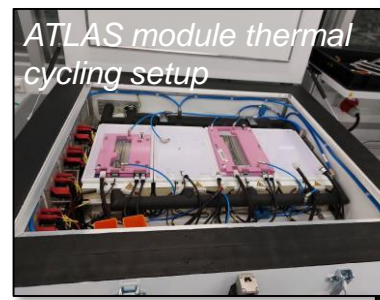


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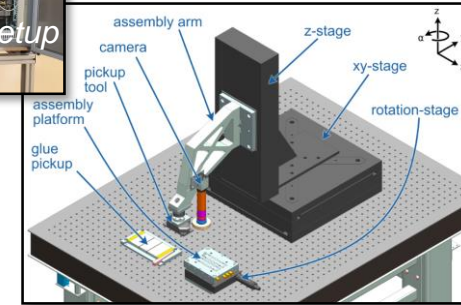
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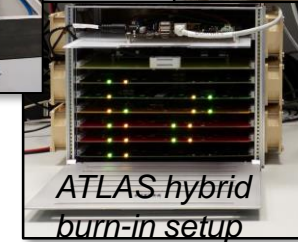
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CMS bare module assembly robot



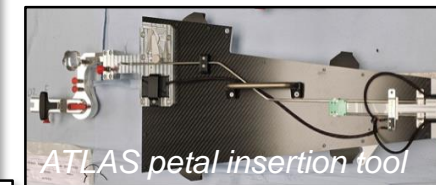
Modules and module components



Instrumented supports



Integrated structures



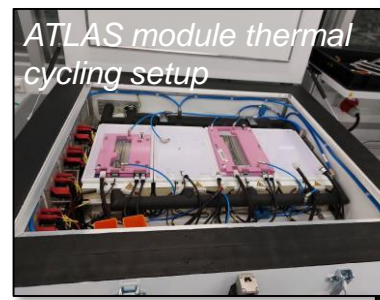


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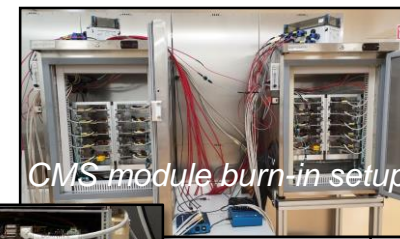
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- Produced and delivered most of these tools to the ATLAS and CMS Collaborations

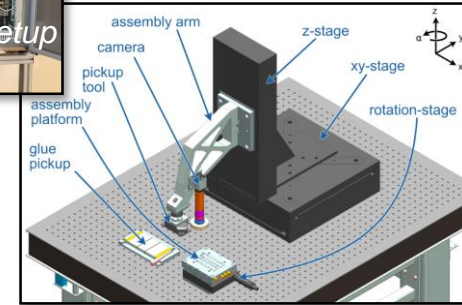


ATLAS module thermal cycling setup

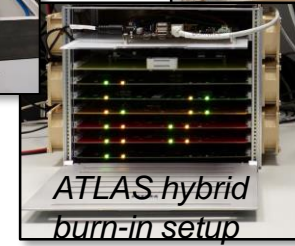


CMS module burn-in setup

CMS bare module assembly robot



Modules and module components

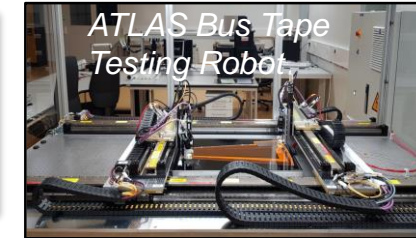


ATLAS hybrid burn-in setup

Instrumented supports



ATLAS EoS TC setup



ATLAS Bus Tape Testing Robot



ATLAS instrumented support assembly gantry

Integrated structures



CMS arc frames and DD transport box



CMS sector test setup



ATLAS EC skeleton and integration tools



CMS TEDD rotation tool



ATLAS CO<sub>2</sub> LUCASZ cooling machines



ATLAS petal insertion tool



# Approaching production phase

## First steps into final assembly of components

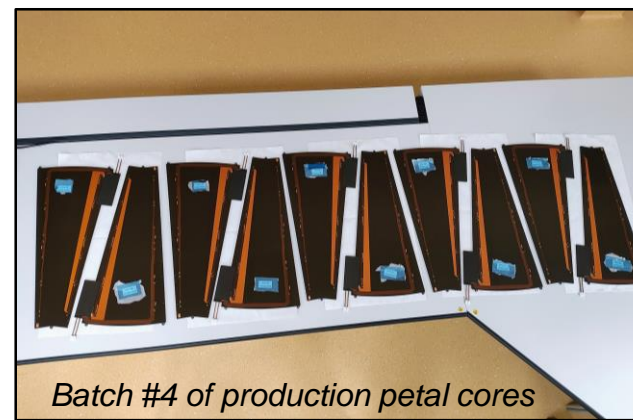
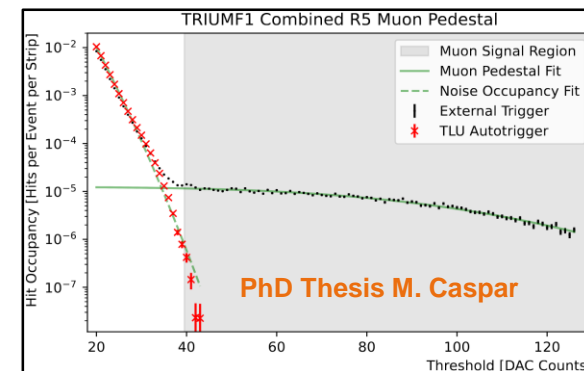


### Recent milestones: ATLAS

- Qualified as module and instrumented support sites
  - More than 55 pre-production modules and three fully instrumented petals built and QCed during pre-production
- First cosmic tests performed on system test setup
- Multiple DESY components in production
  - Local supports (“**petal cores**”)
    - ~ 20% of cores received and tested
  - Back-end electronics boards (“**EoS**”)
    - >50% of production assembled and tested
  - Rapidly approaching production on modules (est. March 2025)
- Recent **arrival of endcap global structure**, ready for integration
  - End-cap integration already exercised on system test setup



ATLAS system test setup



Batch #4 of production petal cores



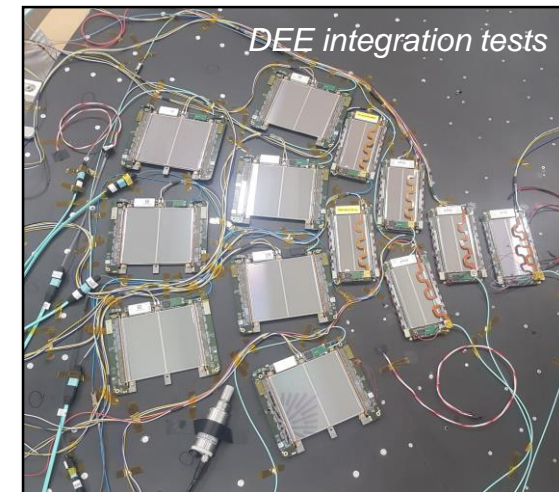
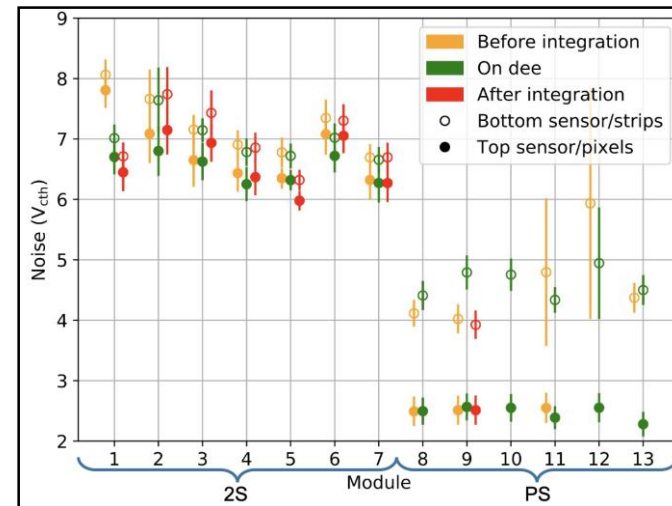
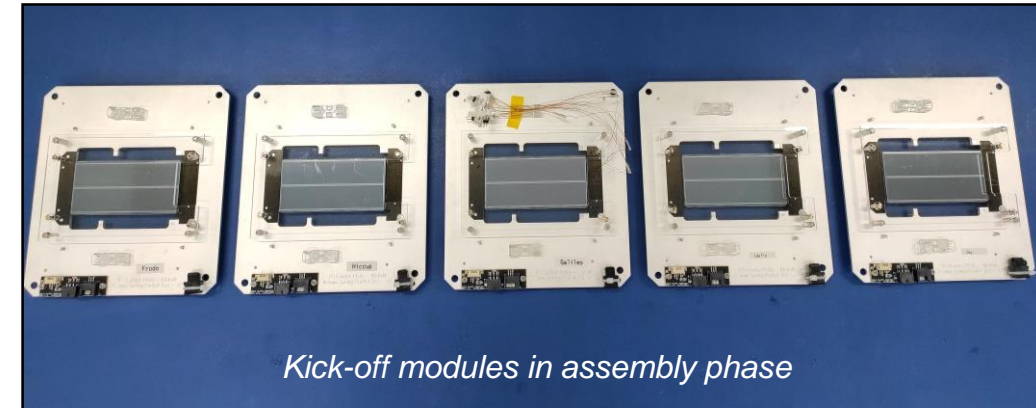
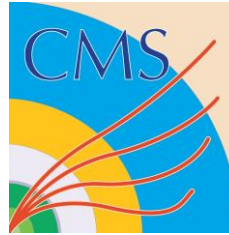
Endcap skeleton in super frame

# Approaching production phase

## First steps into final assembly of components

### Recent milestones: CMS

- Pre-production gaining traction
  - First 5 pre-production modules in fabrication, expected O(25) by Feb 2025
  - First two pre-production supports (“DEEs”) in-hand, a total of four by Feb 2025
  - DEE integration exercise took place at DESY in June 2024
    - 13 prototype modules mounted on prototype Dee and operated in parallel with final services routing
- Moving towards production
  - DEE production recently started (Dec 2024), first objects expected by Q2 2025
  - Module production aiming for Q3 2025





# A new Endcap Calorimeter for CMS

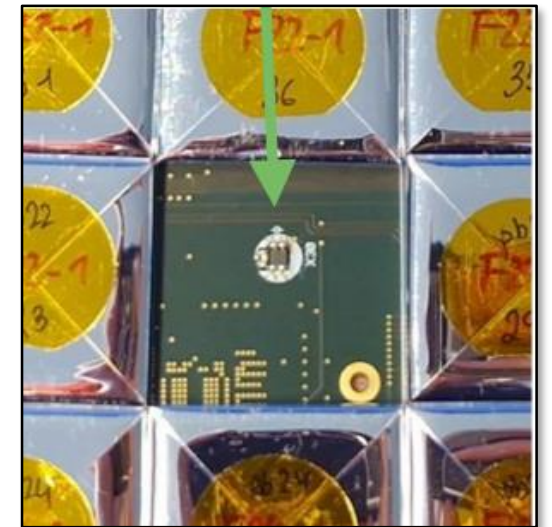
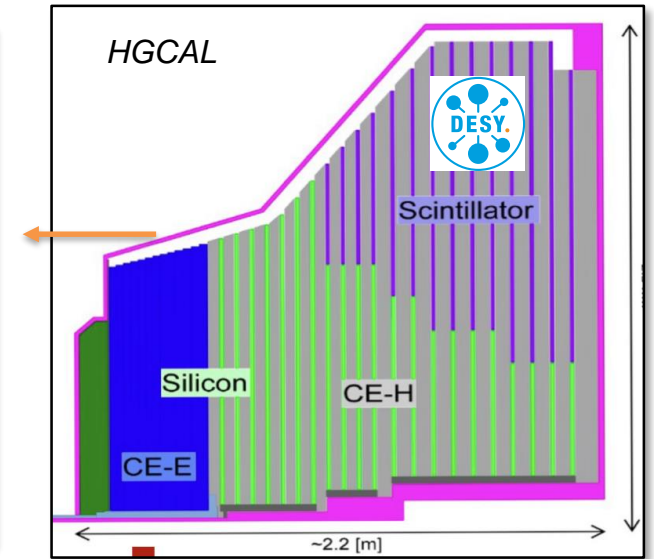
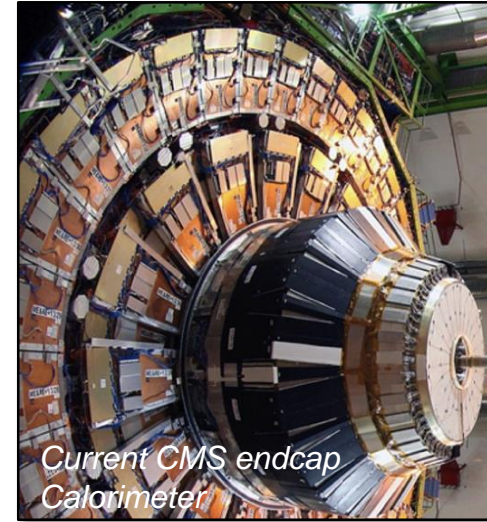
## High Granularity Calorimeter (HGCal)

### Replacing pre-shower, ECAL and HCAL

- Silicon and SiPM-on-Tile readout
- **SiPM-on-Tile**: “DESY technology”
  - Originally developed for future e+e- colliders
- Scintillator part: 3700 m<sup>2</sup>, 280k SiPMs

### DESY contributions

- Development and production of 2000 Tilemodules
- Automated production techniques
- Mapping and calibration software



HGCal SiPM  
scintillator tiles

# CMS HGICAL Status

## Approaching production

### Production techniques proven

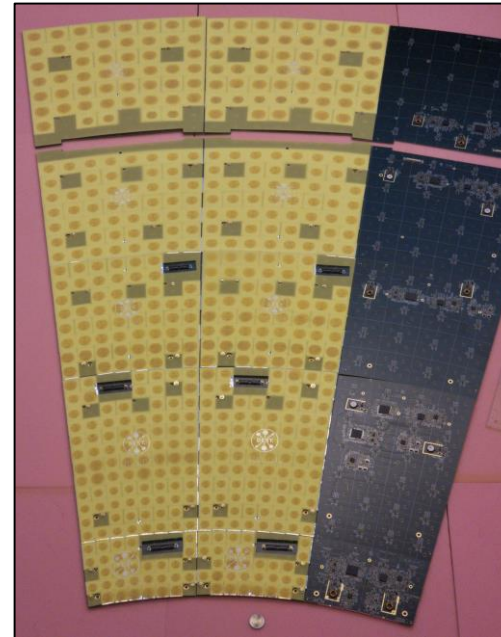
- Scintillator tile wrapping: DESY development
  - Reproduced at 2nd site (FNAL)
- Tilemodule assembly: adaptation of industrial pick & place technology

### Quality control procedures in place

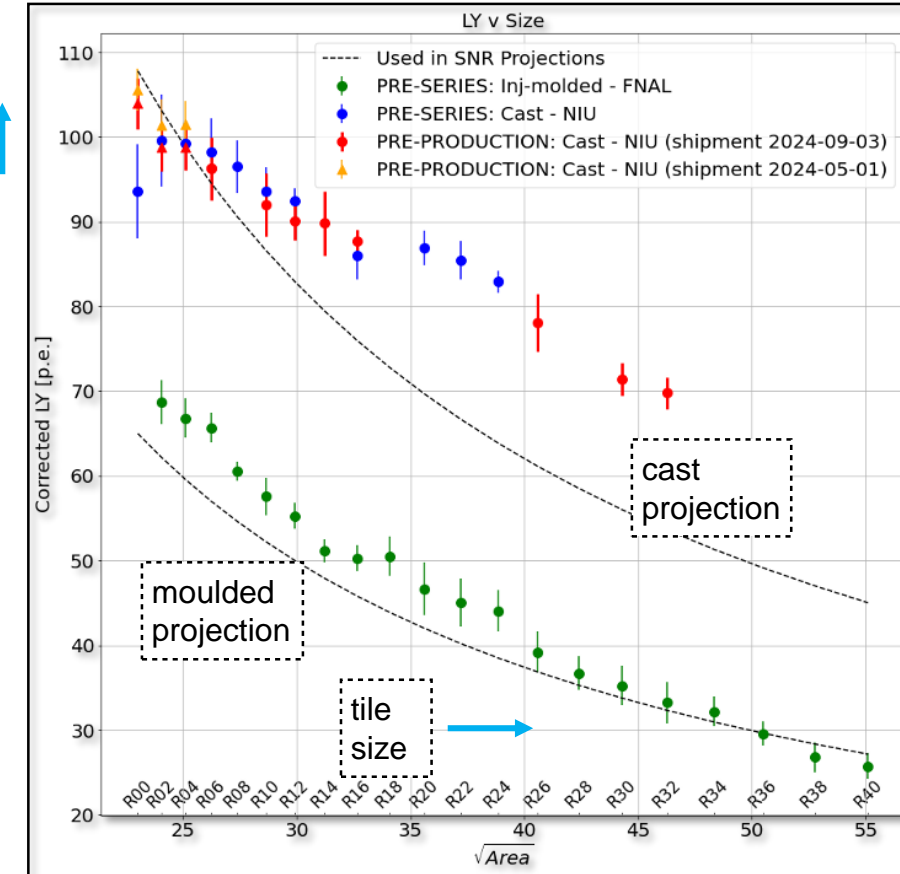
- Tile dimensions, light output, tilemodule response to particles (beam, cosmics)
  - Throughput matches production requirements
  - Results according to specs

### Pre-series module production complete

- Close-to-final components
- Final production techniques



Populated HGICAL  
scintillator sector





# CMS HGICAL Outlook

## System testing and production start

### 2025-26: Tilemodule production and test

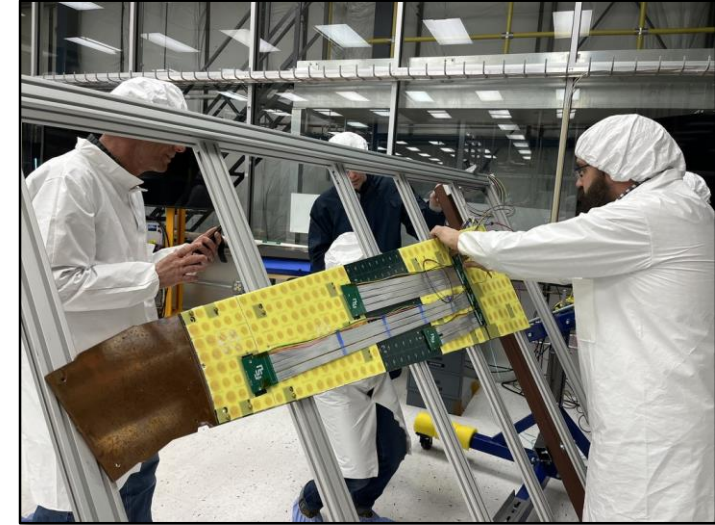
- Tile wrapping, electrical assembly, placement of tiles
- Tests of tiles, electronics and full modules

### System tests and software development

- In cooperation with KIT
- Build up expertise for integration, commissioning
- Testbed for software: machine learning for calibration, simulation,...

### Future developments

- Prepare for scalability and integration challenges
- High-granularity calorimeter for future Higgs factory



First 10-degree sector test



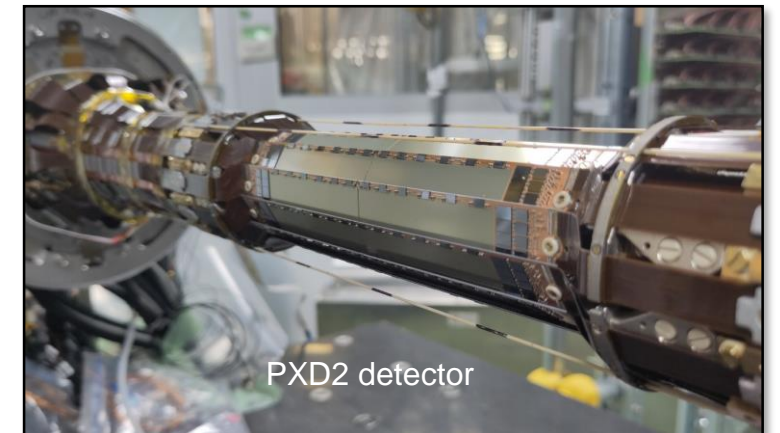
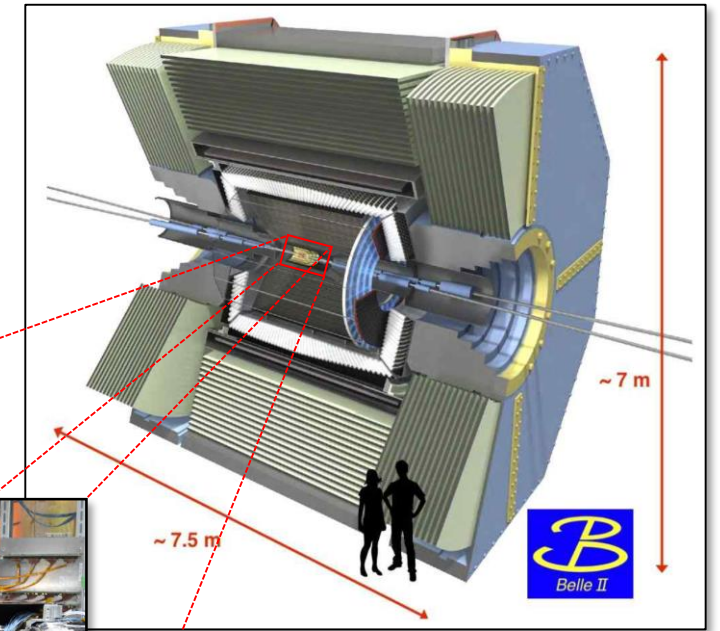
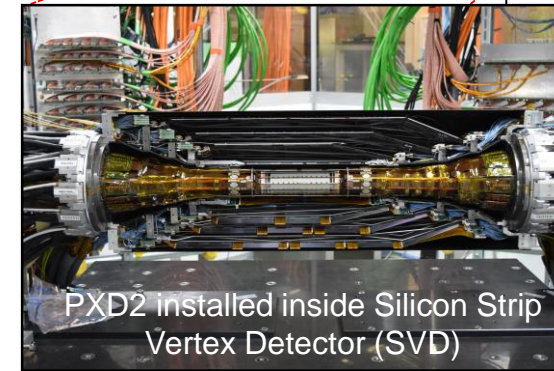
Beam test in 3T field

# Belle-II detector at SuperKEKB $e^+e^-$ collider

## B-mesons factory

A high precision detector on a “Super-B factory” to study CP violation with the aim to understand matter-antimatter asymmetry

- PXD: A DEPFET-based pixel detector, first of its kind
  - Enabled the world's most accurate lifetime measurements of  $D^0$ ,  $D^+$ ,  $D_s$  and  $\Lambda_c^+$
- PXD2: adding the two innermost layers to PXD for run 2 ( $10^{35} \text{ cm}^{-2}\text{s}^{-1}$  peak luminosity)
  - $0.207 \text{ m}^2$ , 40 modules, 28M pixels,  $50 \times 55 \mu\text{m}^2$  each
- Belle-II is a successful, long-standing collaboration with German partners well beyond PXD and PXD2



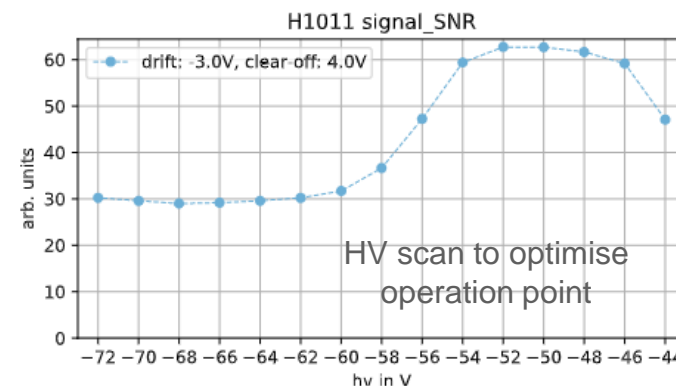
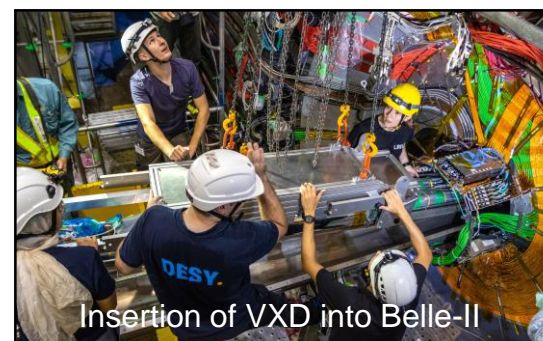
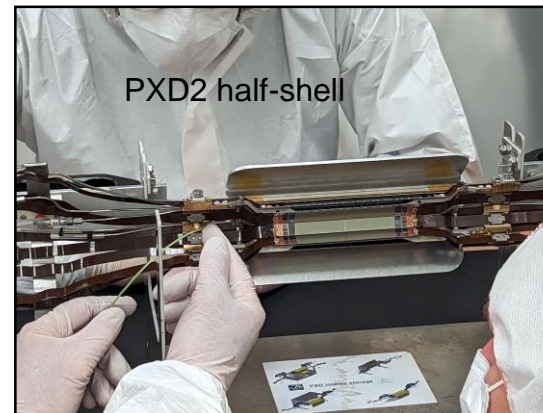


# PXD2 at DESY

## Final performance tests

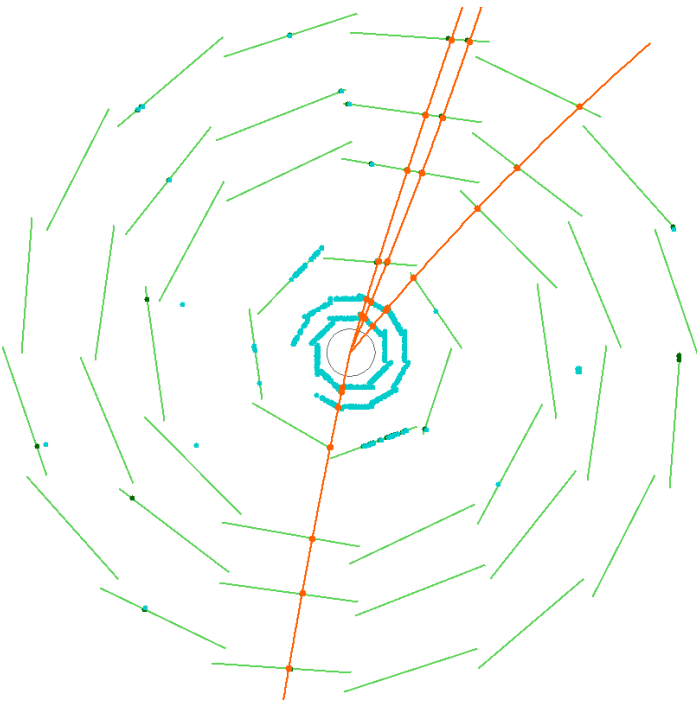
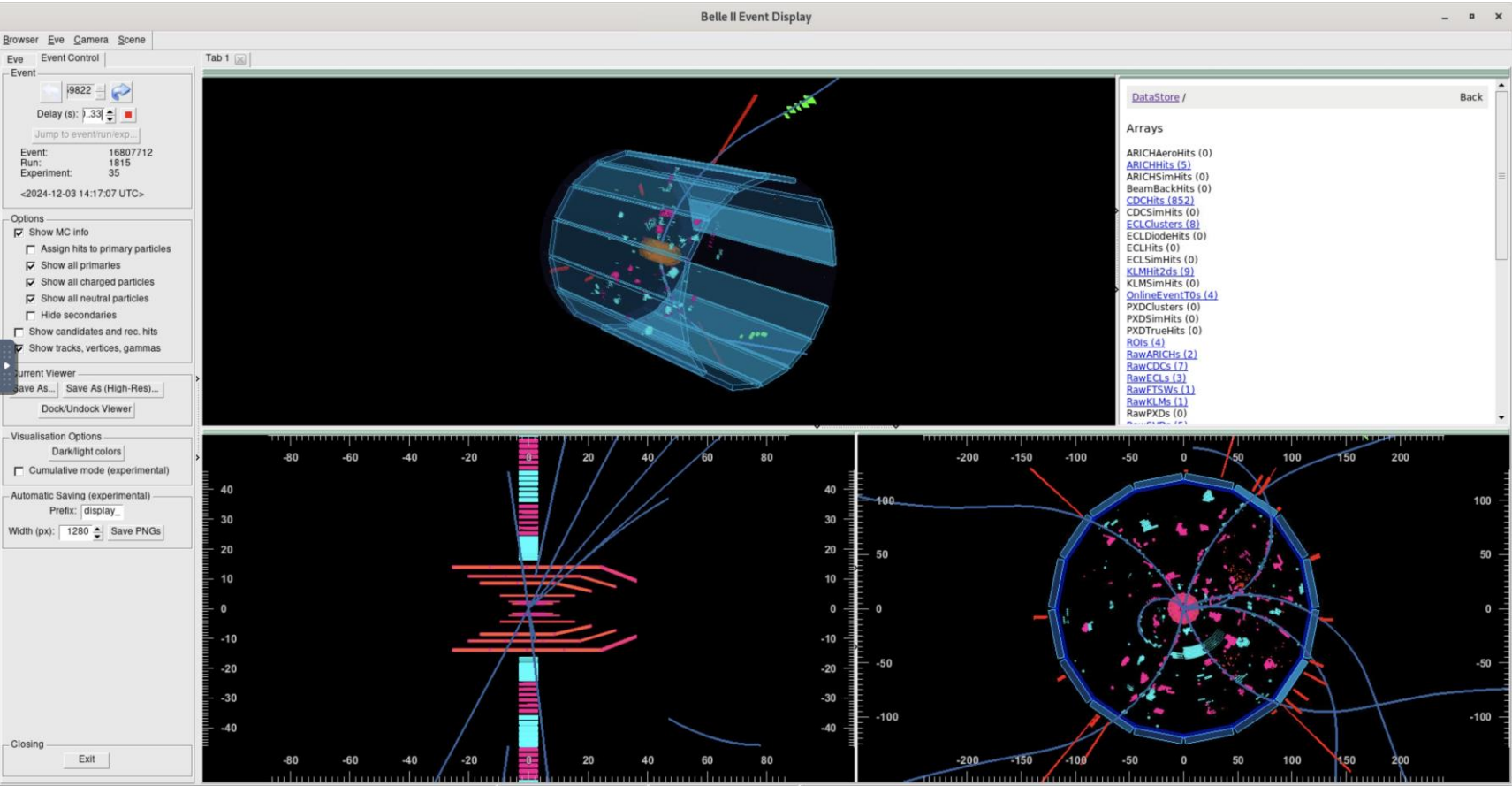
### Role of DESY:

- Pre-commissioning at DESY (**Full scale facility** for half-shell testing)
  - Half-shell module operation and source scans
  - Thermal and mechanical tests
  - Training for PXD2 integration at KEK
- Transport to KEK
- PXD2 integration
  - Half-Shells mounting on beam pipe and operation test
  - VXD (PXD + SVD) integration
- VXD insertion into Belle II
- First in-situ cosmic test & commissioning
- SuperKEKB Run2 operation started in Feb 2024



# PXD2 first operation results

PXD2 saying hello





# In summary

DESY background and workforce provides a strong **systems and commissioning competence**

State-of-the-art **facilities**

Well regarded as a “**German instrumentation hub**” for universities and institutes

Multiple **successful projects** completed or in production

**Ambitious goals** for instrumentation in future experiments in HEP



# Thank you

## **Contact**

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