

Hybrid Pixel Detectors

Characterization Process

Leticia Rosa

Silicon Detectors Meeting, 03.12.2024

Outline

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Hybrid Pixel Detectors

→ MEDIPIX & TIMEPIX

2

Characterization Process

→ Key measurements

3

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4

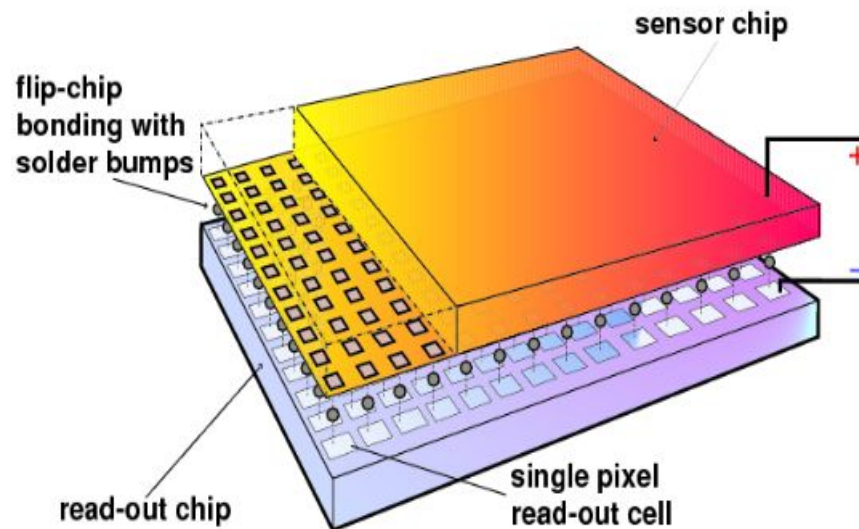
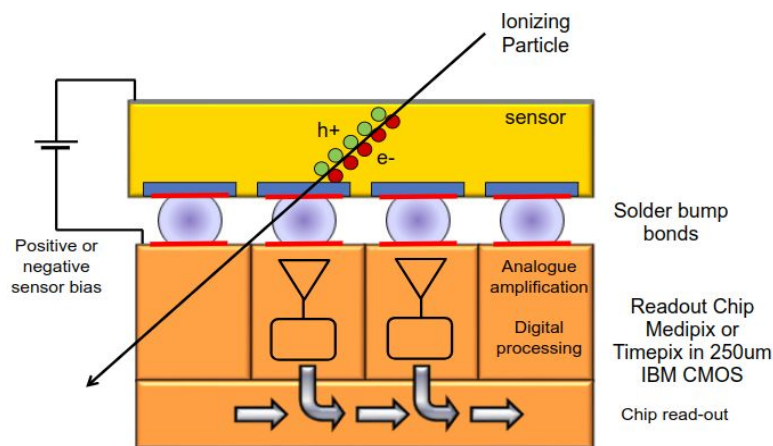
Summary

1. Hybrid Pixel Detectors

Hybrid Pixel Detectors

Definition

Application-Specific Integrated Circuit (ASIC) readout electronics bonded to a pixelated semiconductor sensor layer.



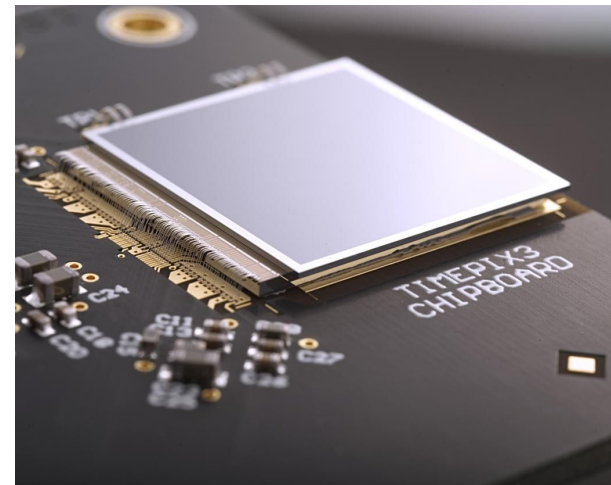
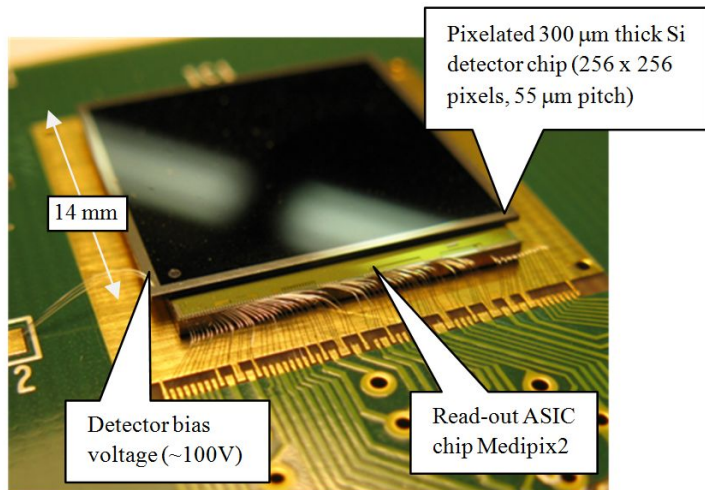
Tlustos, L. Performance and limitations of high granularity single photon processing X-ray imaging detectors, 2005

Sensor Material

- Si, CdTe, CdZTe, GaAs

Particle Detection ASICs

	Medipix3	Timepix3
Pixel size (μm)	55	
Readout	Frame based	Data driven / Frame based
ToT/ToA	No	Yes
Application	Imaging	Particle Tracking, Imaging



CERN Knowledge Transfer.

Kraus, V., et al. (2011). FITPix - Fast interface for Timepix pixel detectors. *Journal of Instrumentation*, 6, C01079.
<https://doi.org/10.1088/1748-0221/6/01/C01079>

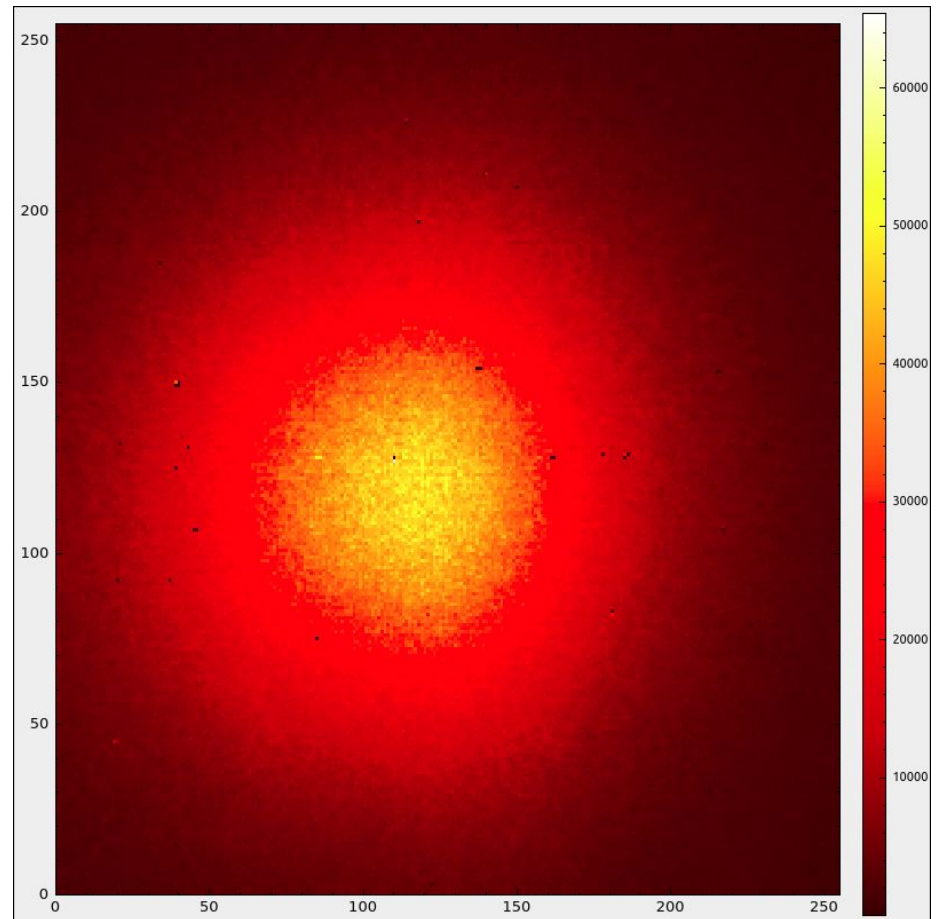
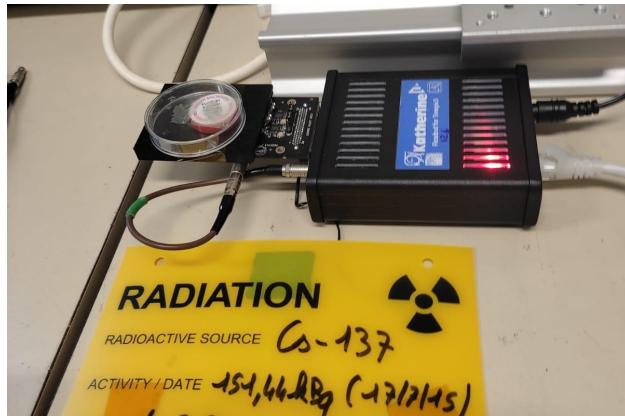


Timepix - Use Case

Source Identification

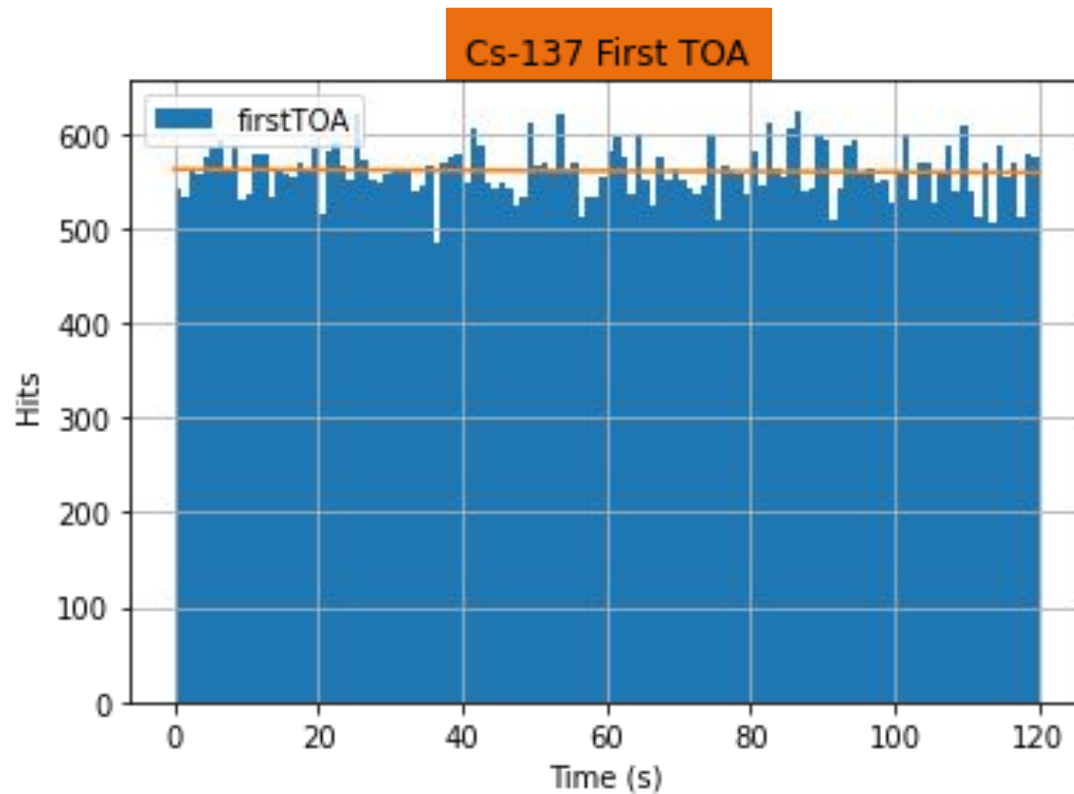
Objective: Build a portable radiation measurement device to identify type of radioactive source

Sr-90 (β^-)



Dose Rate Assessment

First TOA Measurement



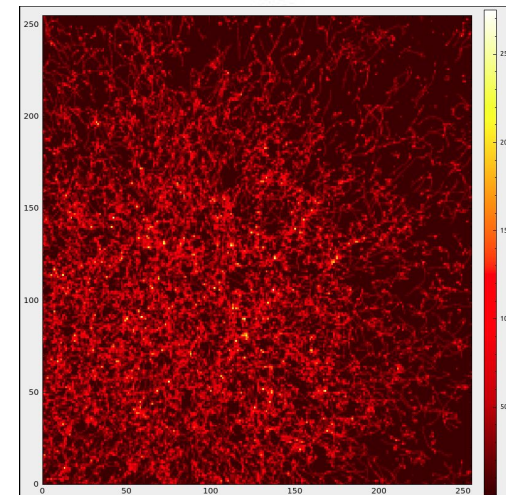
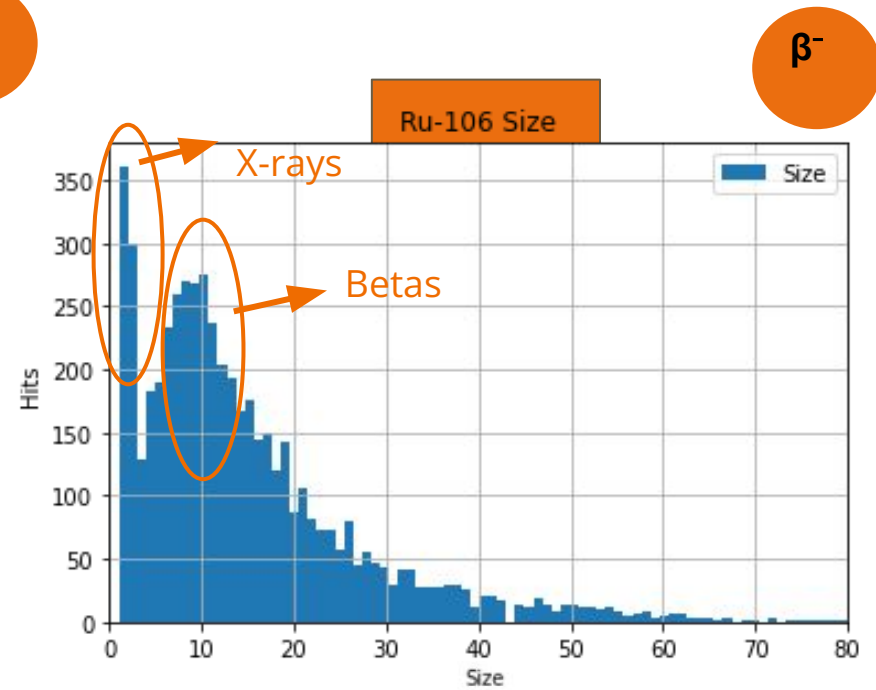
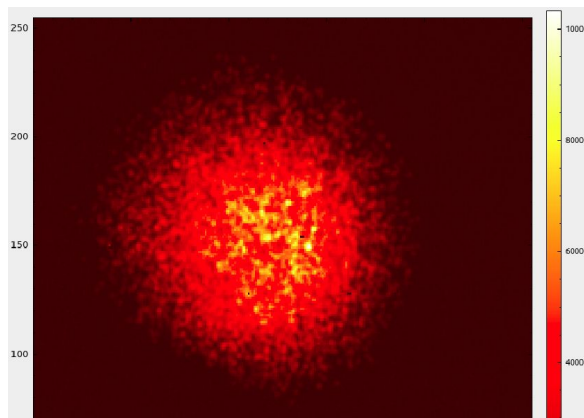
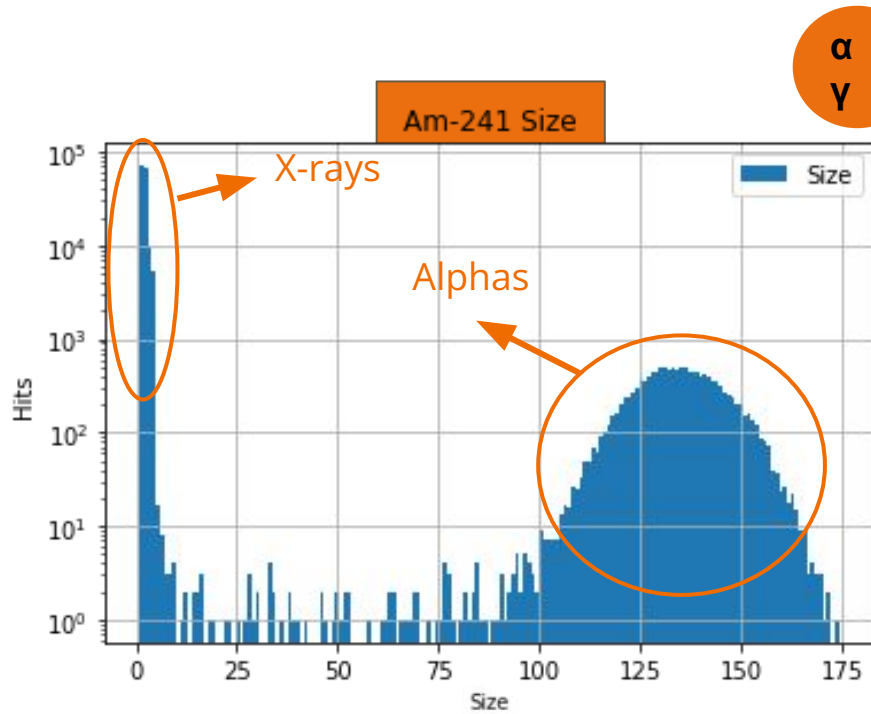
Radiation Flux

Flux: 0.0238 particle/s*mm²



Dose Rate

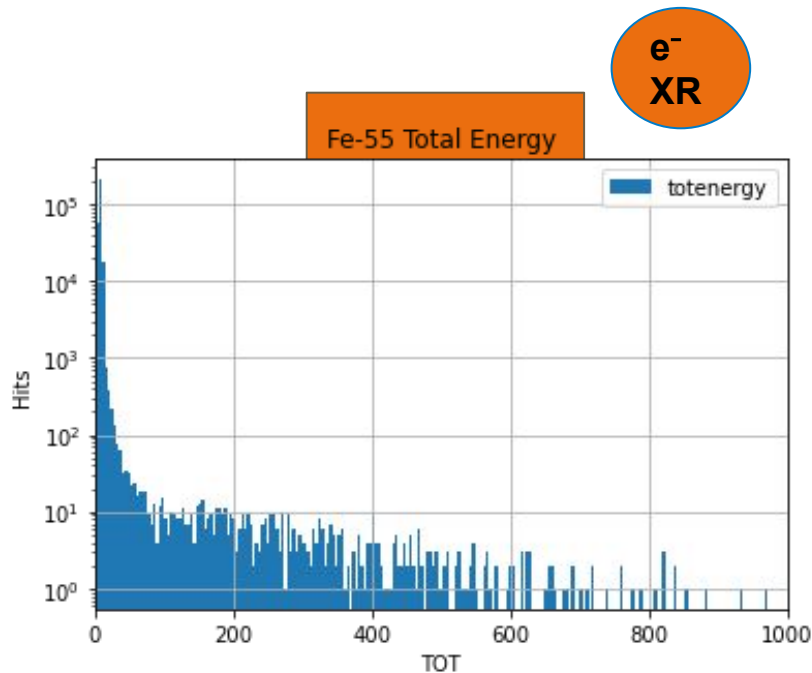
Cluster Size Measurement



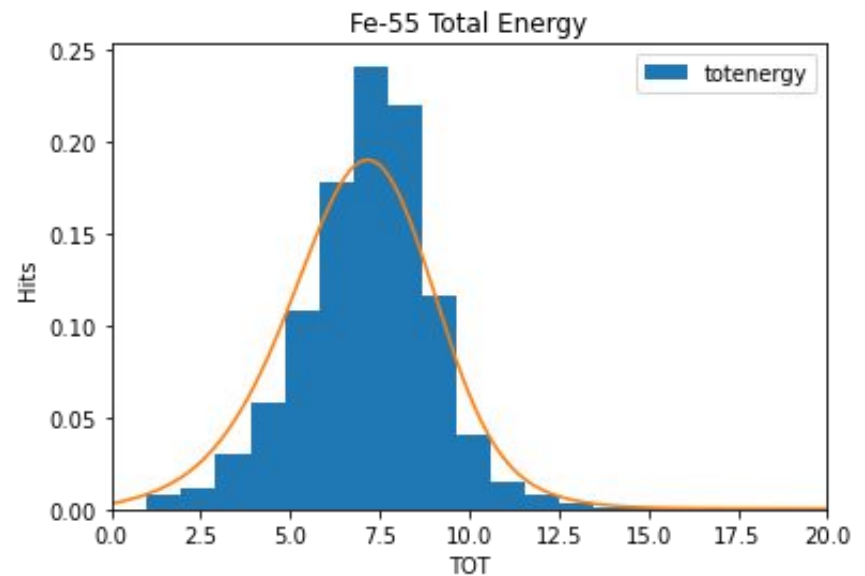
Energy Measurement

TOT

→ TOT is proportional to the charge released



Cluster size < 3 → Only X-rays



TOT Mean Value: 6.9745
Fe-55 X-ray Emission Peak: 5.899 keV

3. Characterization Process

Characterization Process

Detector Production

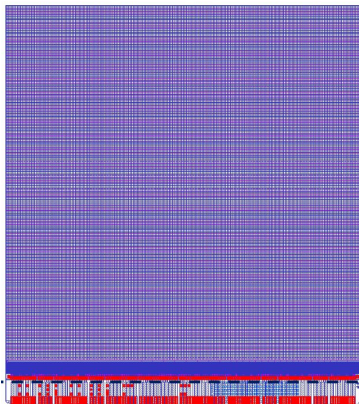
Chip

Module

Large Area

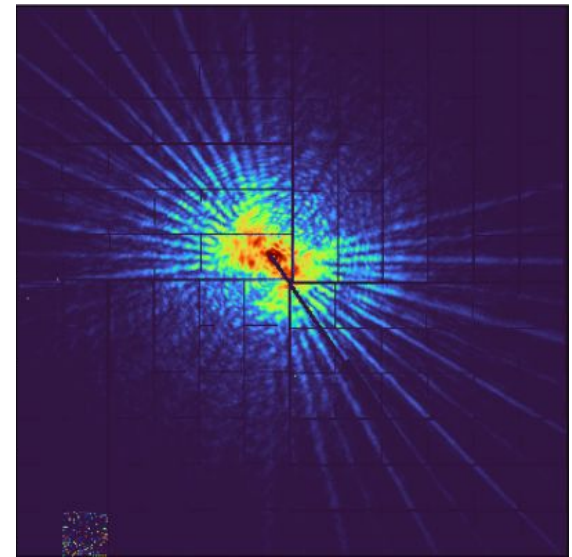
Pixel Response

- Equalization process
- $I \times V$ curve



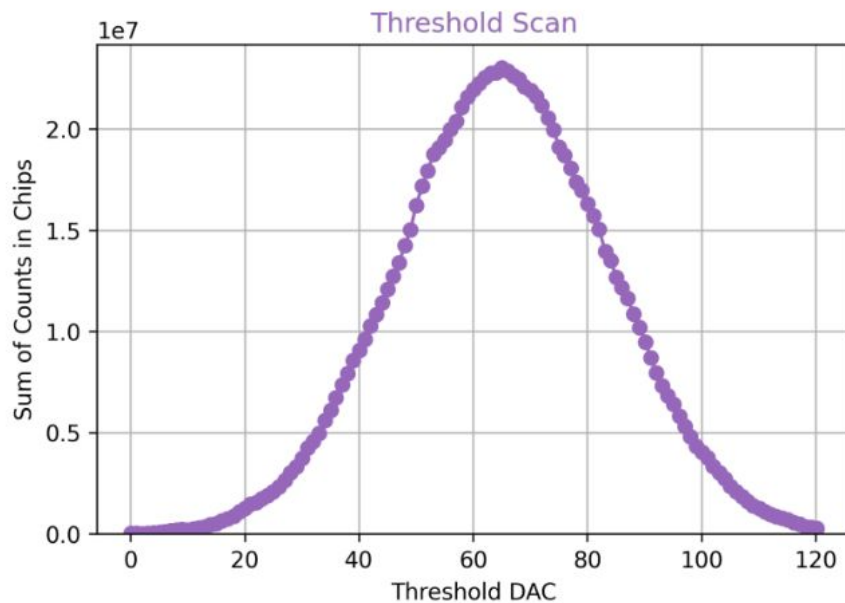
Modules Integration

- Energy Calibration & Linearity
- Flatfield Correction & Restoration

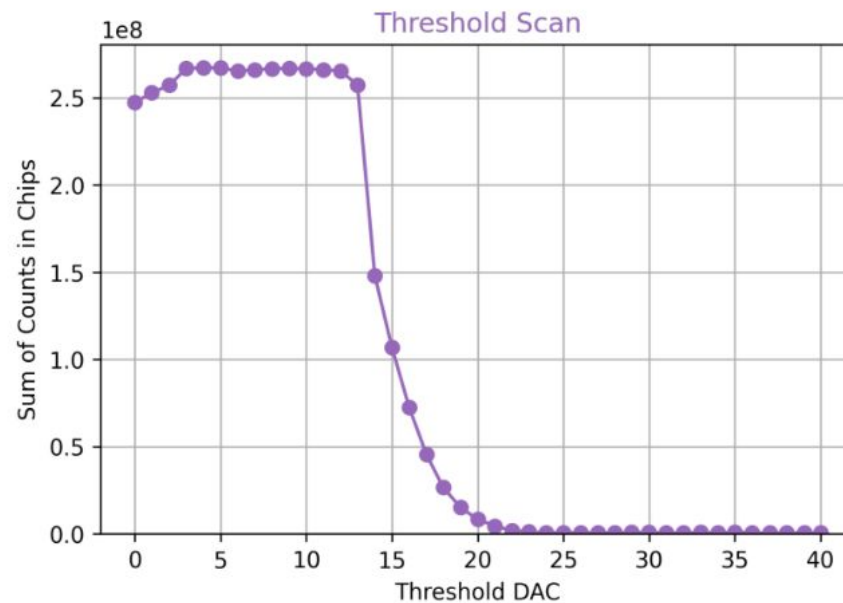


Pixel Response - Equalization Process

Medipix - CdTe 1000 μm



(a) Unequalized.

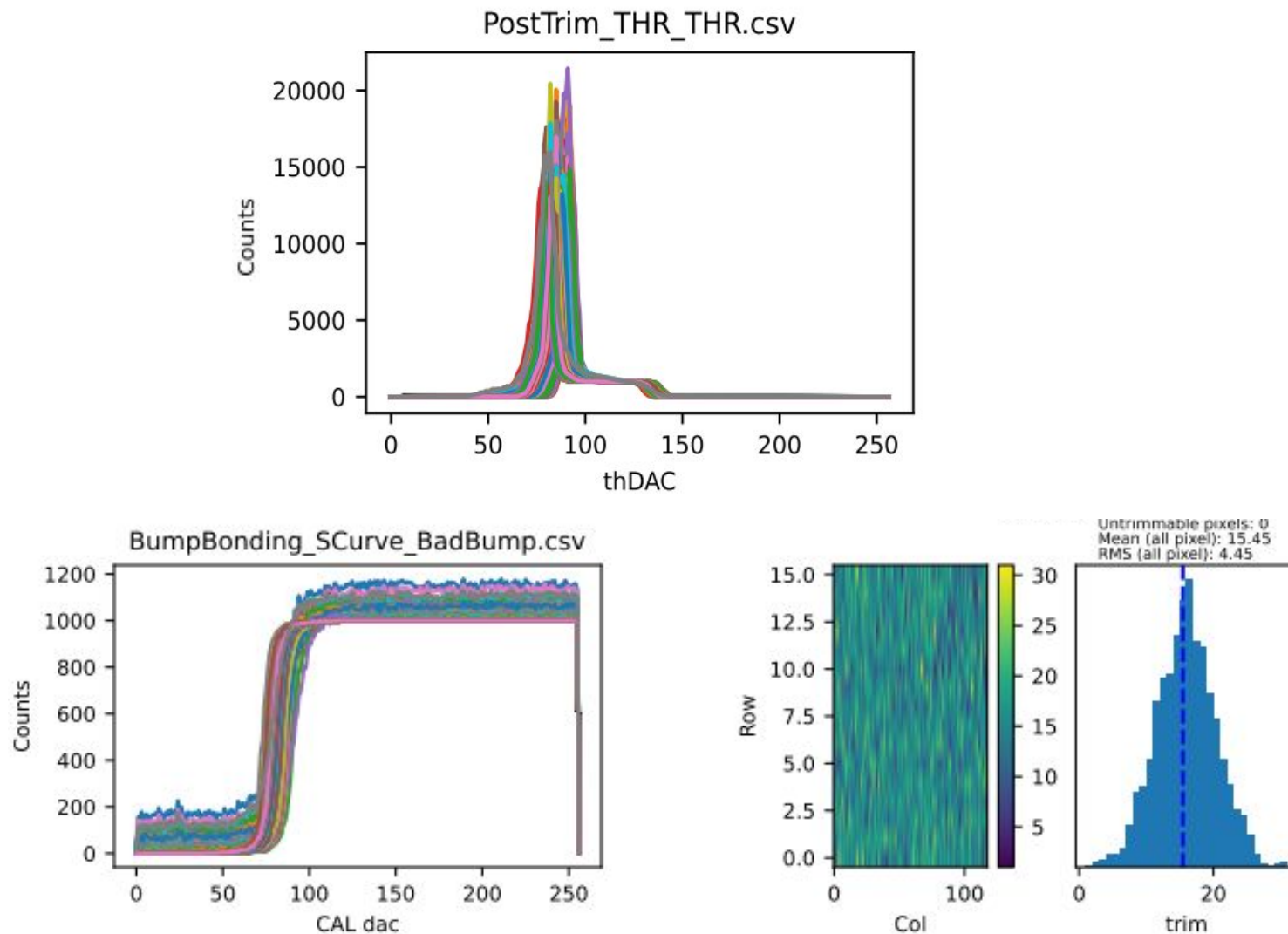


(b) Equalized.

Figure 6: Threshold Scan for a chip.

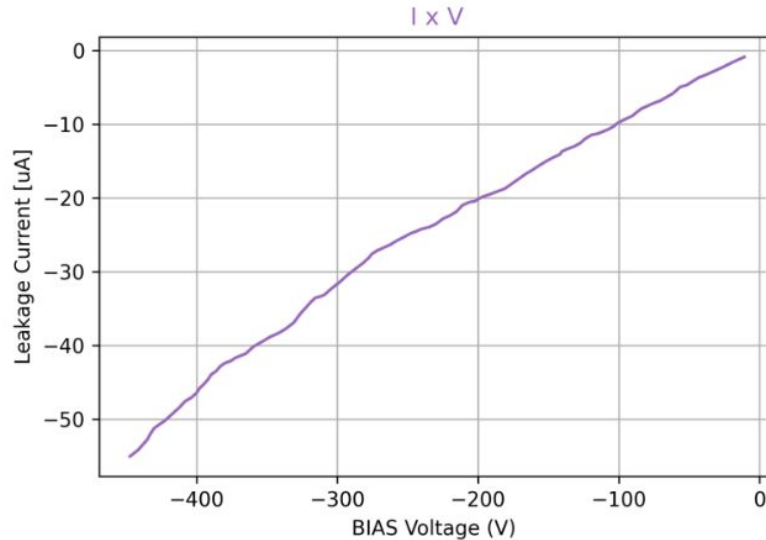
MaPSA Testing at DESY

Pixel Response - Equalization Process

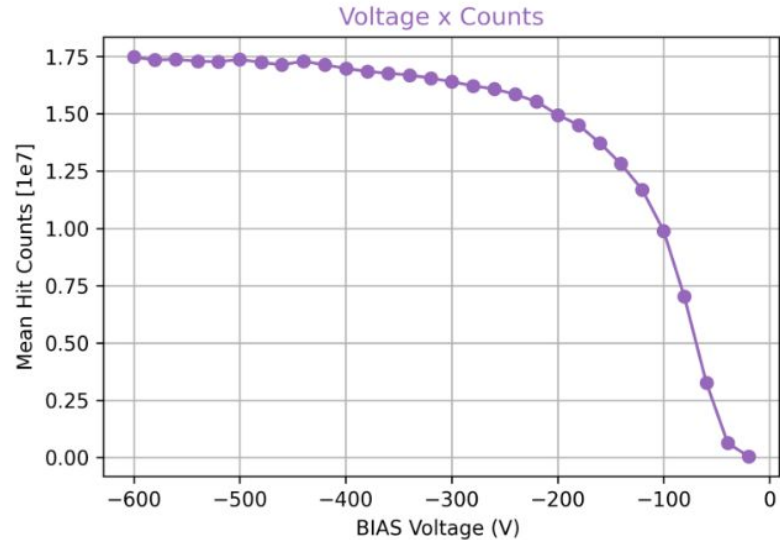


Current and BIAS Measurement

Medipix - CdTe 1000 μm



(a) Leakage current as a function of the applied bias in CdTe sensors in electron collection mode.



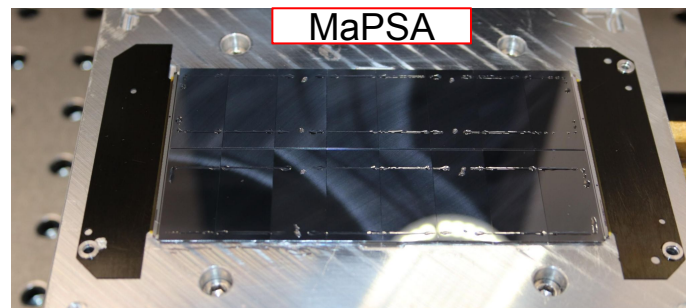
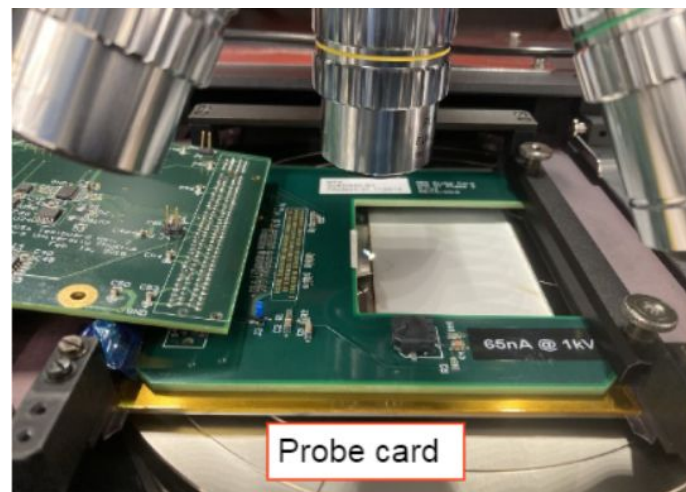
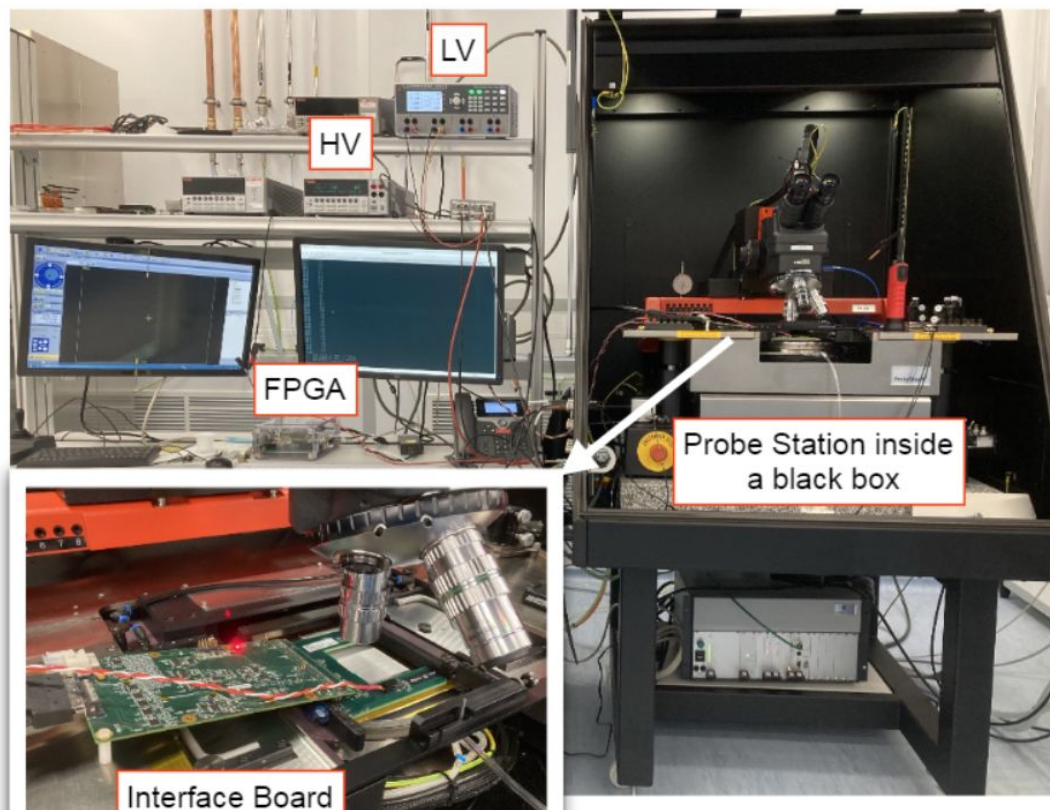
(b) Mean value of hit counts in sensor module sensors versus negative bias voltage applied.

→ Ensure sensor reaches Full depletion zone (without reaching breakdown)

MaPSA Testing at DESY

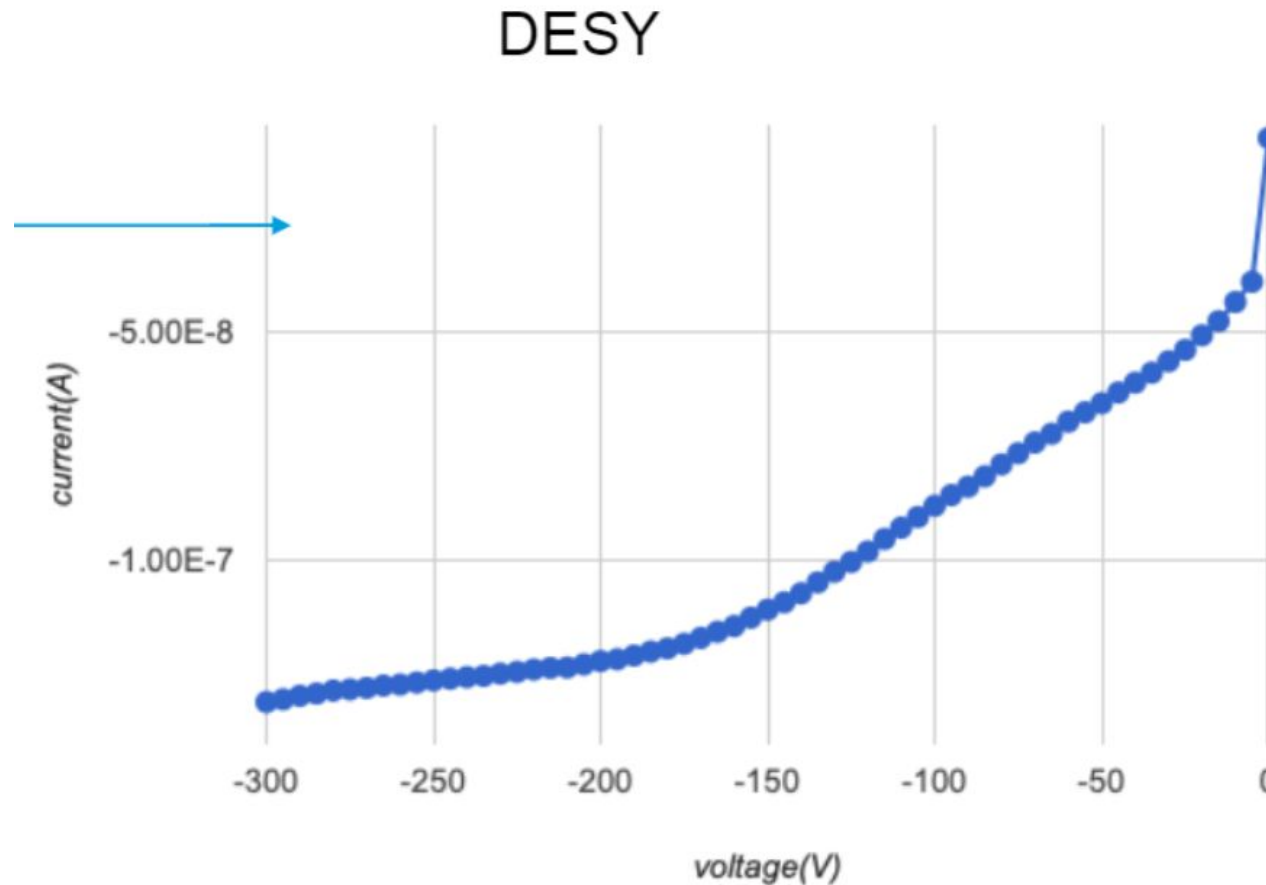
Probing Tests

- Macro-pixe sub-assembly (MaPSA) for CMS Phase-II Detector Upgrade
- 8 x 2 Si sensors (300 μm)
- Before wire bonding



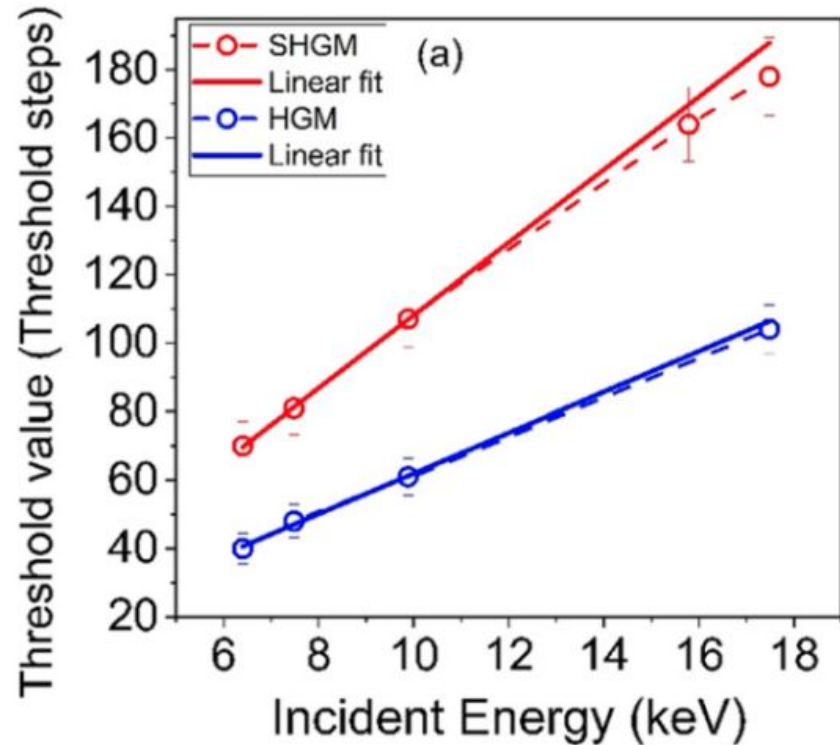
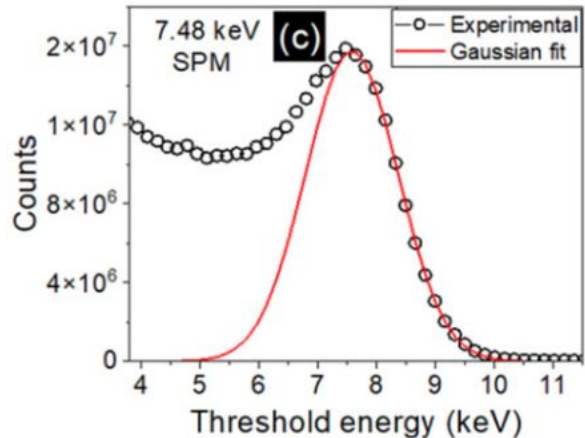
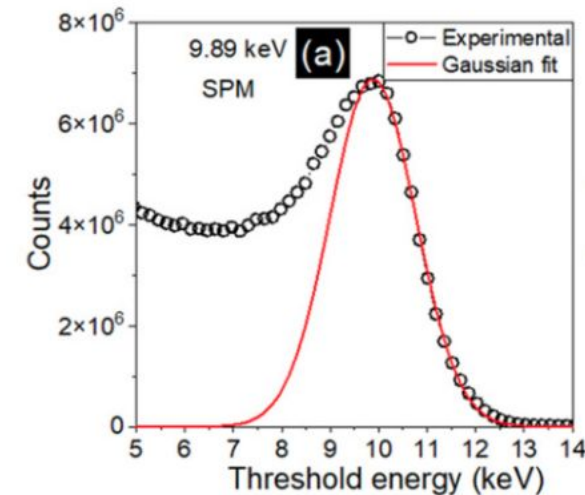
MaPSA Testing at DESY

Current and BIAS measurement



Energy Calibration

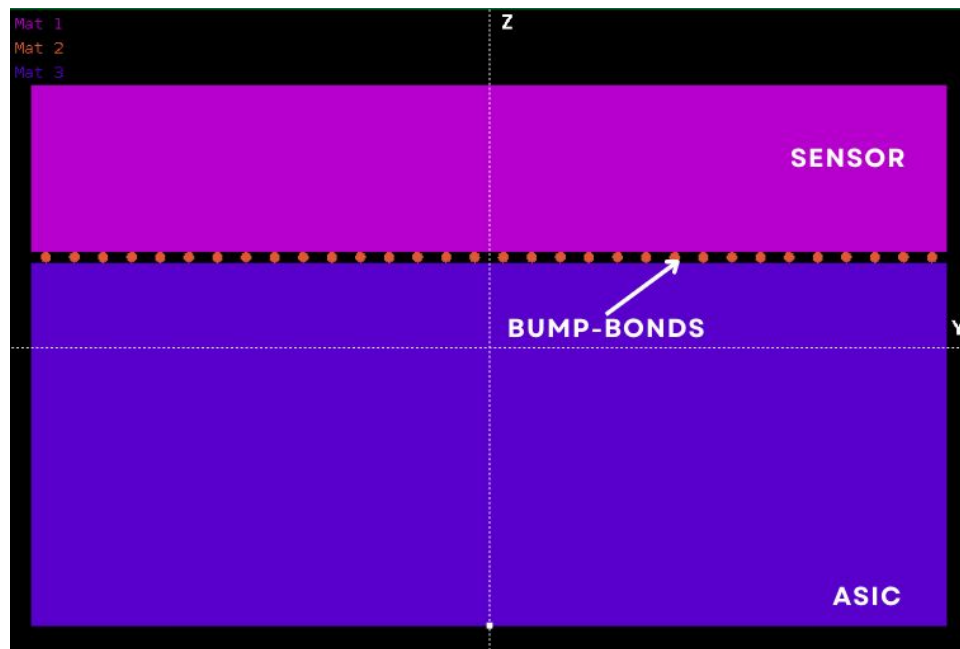
Medipix - Si 300 μm



3. Simulation Tools

PENELOPE

- Monte Carlo (Fortran Code - V.2014 + PenEasy V.2015)
- Model the detector response



DETECTOR GEOMETRY

Simulation Parameters

Semiconductor Transport Properties

Parameters	Si		CdTe	GaAs
Thickness [μm]	300	675	1000	
BIAS [V]	80	120	-300	
Electric Field [V/cm]	2666	1777	-3000	
Fano Factor	0.115		0.10	
Pair Creation E ($W_{\pm}$) [eV]	3.62		4.43	4.2
$\mu\tau$ Electron [cm^2V^{-1}]	2		3×10^{-3}	8×10^{-5}
$\mu\tau$ Hole [cm^2V^{-1}]	1		2×10^{-4}	4×10^{-6}
Charge Carrier Collected	Holes		Electrons	



THOR

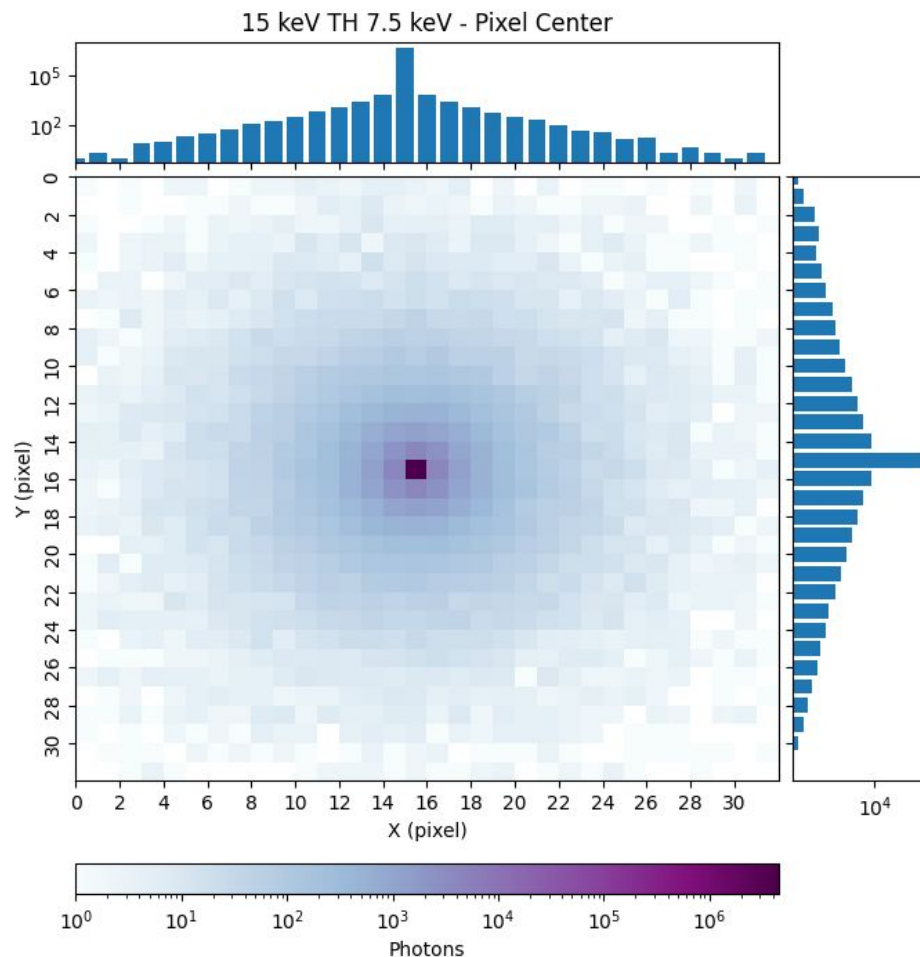
Transport of electrons and **H**Oles in semiconductor**R**s

- Modified version of PenEasy code
- Extends functionalities of PENELOPE
- Improve simulation of electrons and holes transport dynamics in semiconductors

Simulation Measurements

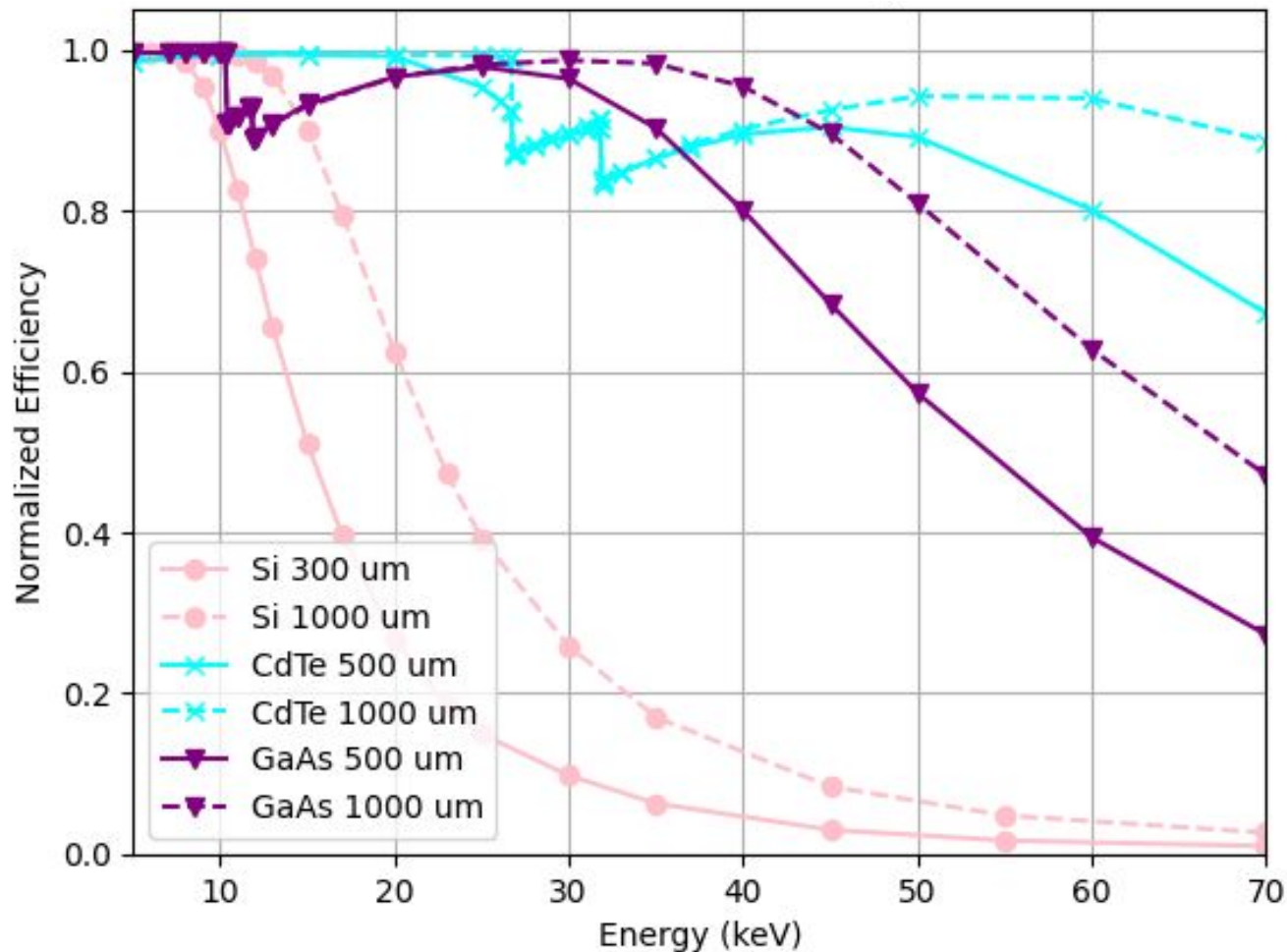
Energy Deposition

Si 675 μm - 15 keV



Simulation Measurements

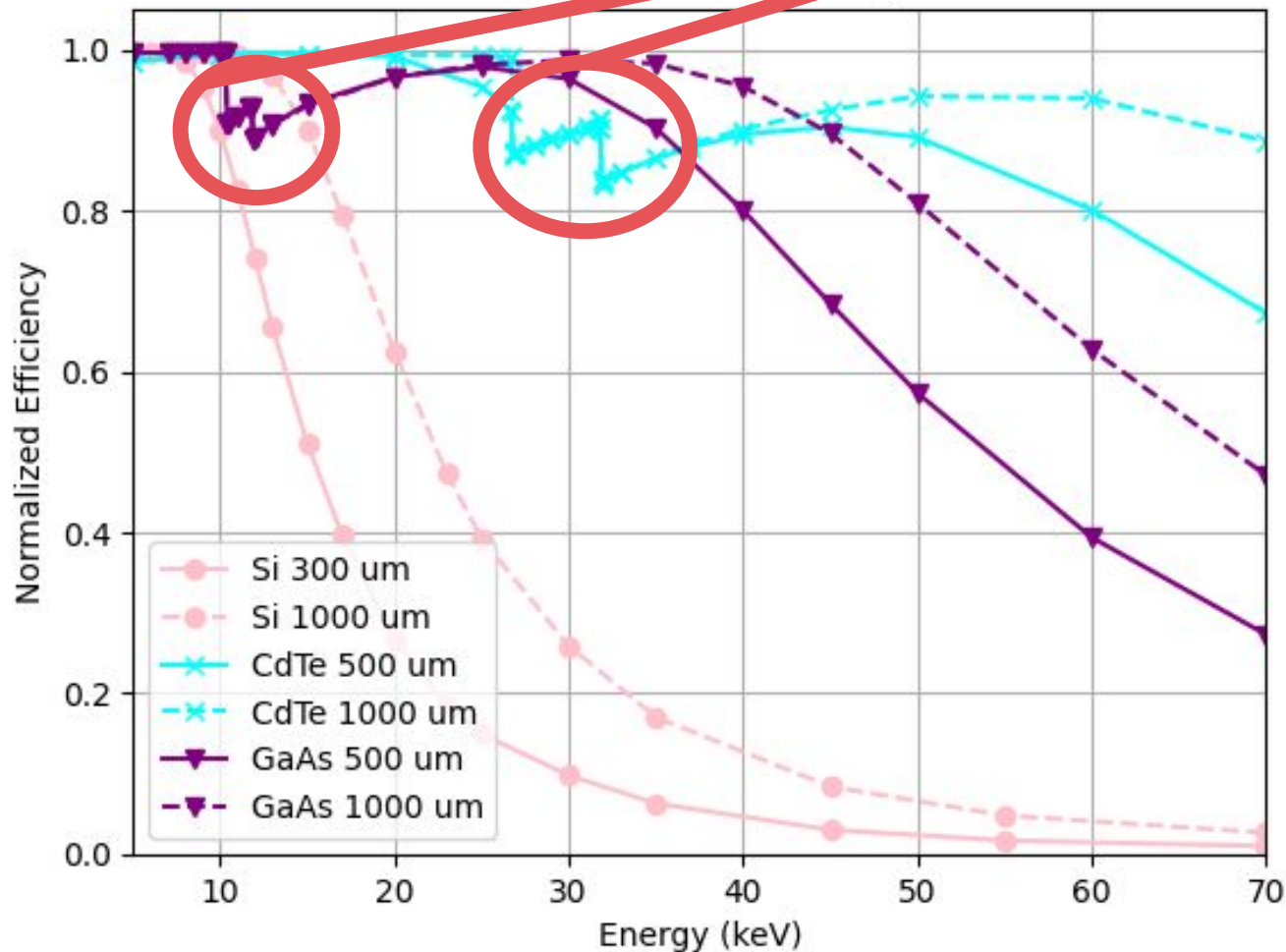
Intrinsic Efficiency



Simulation Measurements

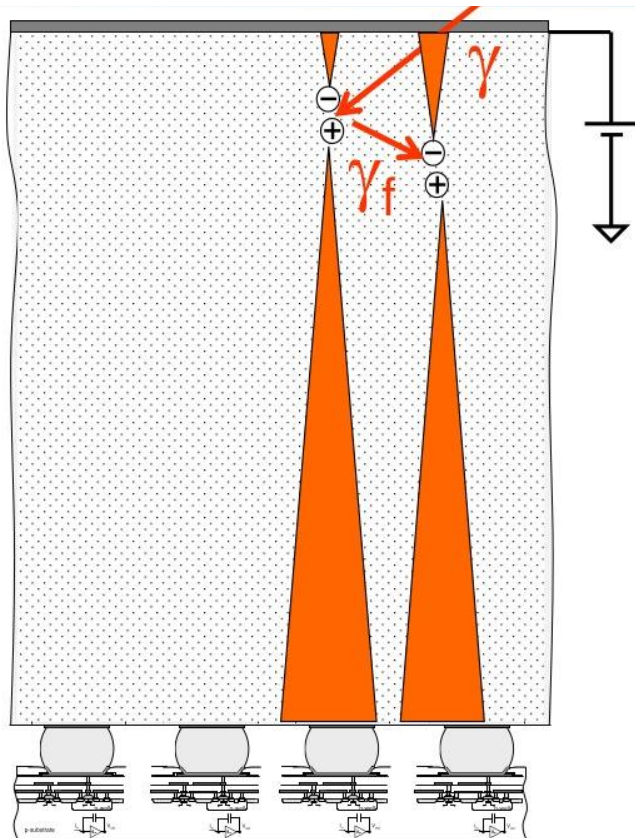
Intrinsic Efficiency

Fluorescence Effect



Fluorescence

In High-Z Materials



	N	k-edge (keV)	K α energy (keV)	d α (μ m)	η [%]
Si	14	1.84	1.74	12	5
Ge	32	11.11	9.89	51	55
GaAs:					
Ga	31	10.38	9.25	42	51
As	33	11.87	10.54	16	57
CdTe:					
Cd	48	26.73	23.17	128	84
Te	52	31.82	27.47	64	87

Journal of Instrumentation Volume 6 June 2011
D Pennicard and H Graafsma 2011 *JINST* **6** P06007
doi:10.1088/1748-0221/6/06/P06007

M. Campbell. Single Particle Detection for Spectroscopy CT and Tracking in Hadron Therapy Using Medipix Chips. 2016

Simulation Measurements

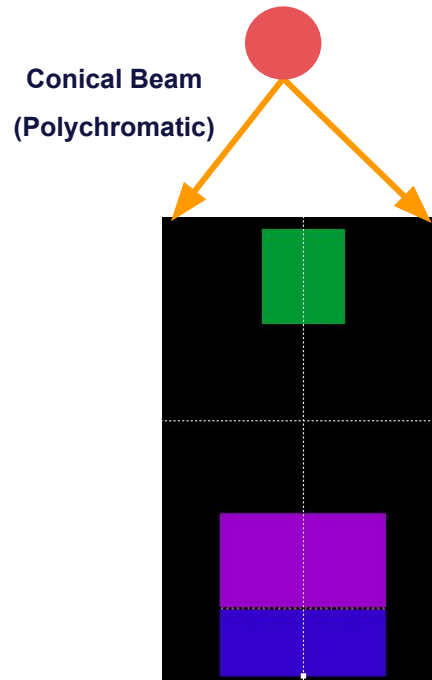
Modulation Transfer Function

→ Quantifies the system spatial resolution across the frequency domain

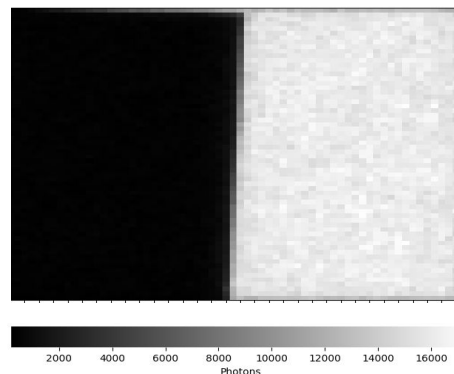
- Medipix3RX
- Si 300 μm and CdTe 1000 μm
- Tungsten sharp edge object (2°)
- X-ray tube (70 kV)



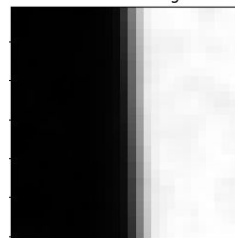
Simulation Model



Simulated Edge

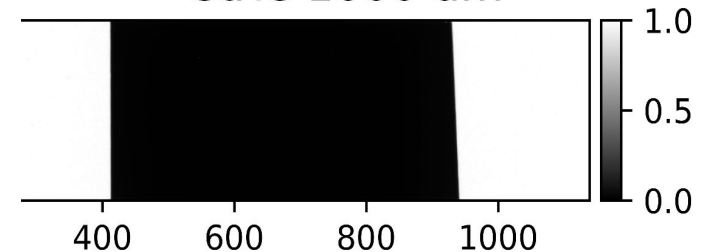


Smoothed Edge

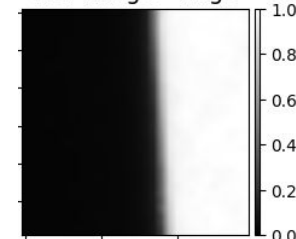


Experimental Edge

CdTe 1000 μm

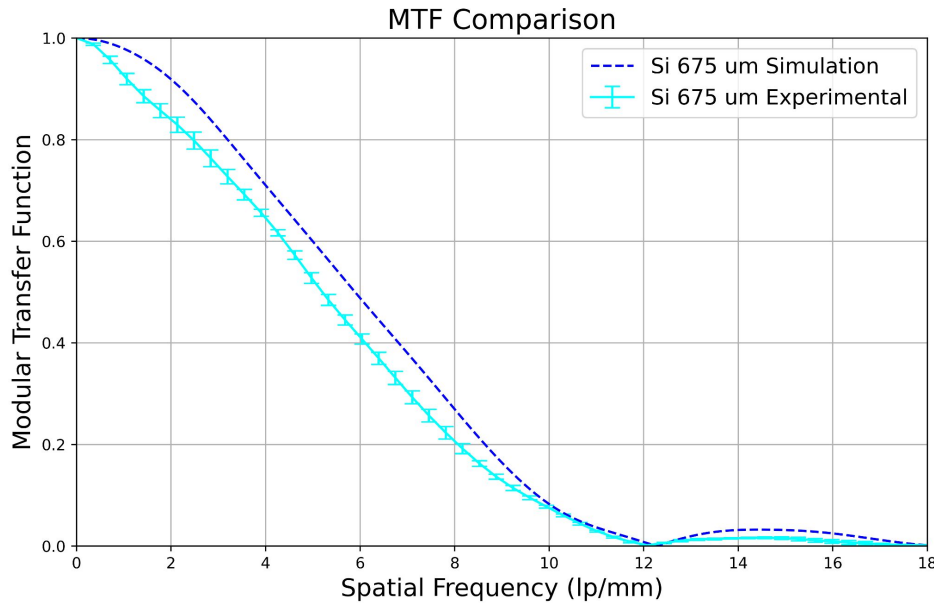


ROI Image - Edge

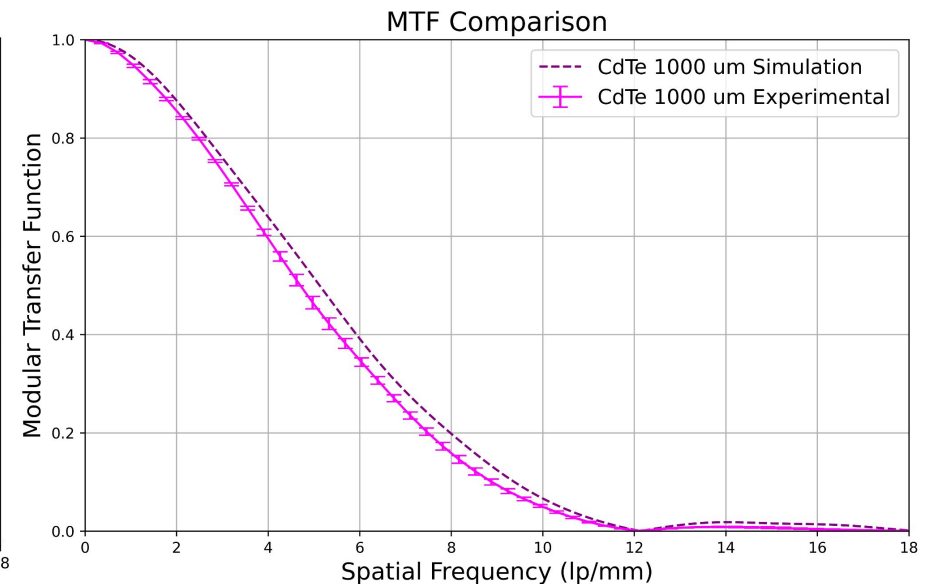


Simulation x Experimental Data

MTF Assessment



	Experimental	Simulation	
MTF 50%	5.19	5.89	lp/mm
MTF 10%	9.49	9.74	lp/mm



	Experimental	Simulation	
MTF 50%	4.69	5.12	lp/mm
MTF 10%	8.88	9.37	lp/mm

Summary

Characterization Process:

- Key measurements define detector state and aim to optimize operation conditions
- Is an essential part of detector development and production
- Can be used for different applications, such as High Energy Physics, Photon Science, and Medical

Simulations:

- Simulations enable modeling the detector's behavior in detail
- Insights on future applications and detector design

Thank you!

Contact

Deutsches Elektronen-
Synchrotron DESY

www.desy.de

Leticia Rosa

FH - CMS

leticia.braga.da.rosa@desy.de

+ 49 0 40 8998 2407

Backup

Specifications

Medipix3

Pixel matrix	256 x 256
Pixel size	55 x 55 μm^2 or 110 x 110 μm^2
Technology	CMOS 130 nm
Measurement modes	- Single pixel (SPM) - Charge summing (CSM)
Gain modes	- Super low gain mode - Low gain mode - High gain mode - Super high gain mode
# thresholds	2 per 55 μm pixel 8 per 110 μm pixel
Programmable counter depths	2 x 1-bit 2 x 6-bit 2 x 12-bit 1 x 24-bit
Readout type	Frame based - Sequential R/W - Simultaneous R/W
Readout Time	Depends on counter depth used
Minimum threshold	~ 500 e-

Timepix3

Pixel matrix	256 x 256
Pixel size	55 x 55 μm^2
Technology	CMOS 130 nm
Measurement modes	- Simultaneous 10 bit TOT and 14 + 4 bit TOA 14 + 4 bit TOA only 10 bit PC and 14 bit integral TOT
Readout type	- Data driven - Frame based (both modes with zero suppression)
Dead time (pixel, data driven)	>475 ns (pulse processing + packet transfer)
Output bandwidth	40 Mbits/s – 5.12 Gbits/s
Maximum count rate	0.4 Mhits/mm ² /s (data driven mode)
TOA Precision	1.56 ns
Front end noise	60e- RMS
Minimum threshold	~500 e-

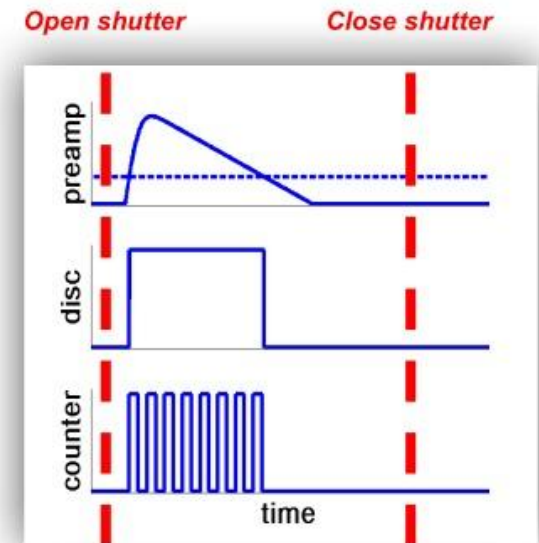
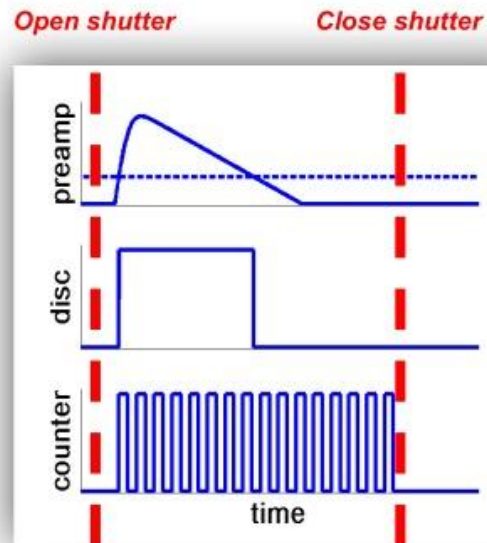
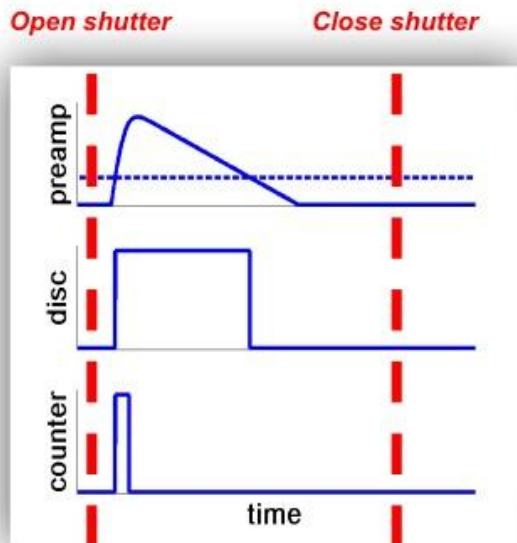
M. Campbell. Single Particle Detection for Spectroscopy CT and Tracking in Hadron Therapy Using Medipix Chips. 2016

Timepix Operation Modes

Particle Counting

Time of Arrival (ToA)

Time over threshold (ToT)



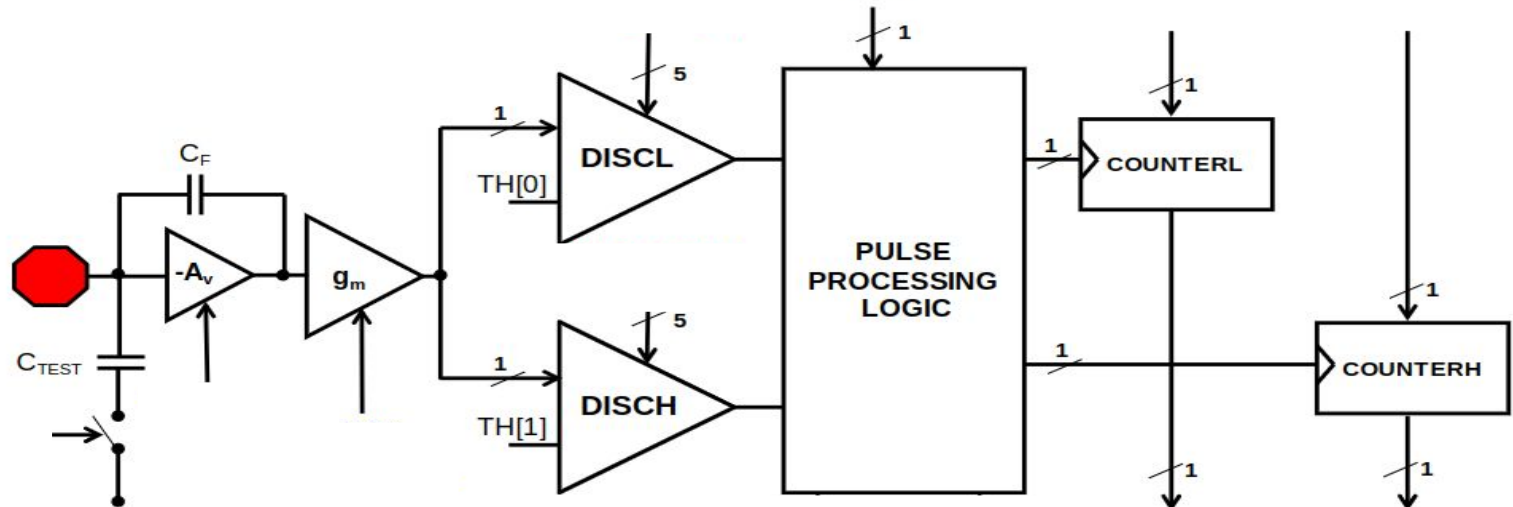
M. Campbell. Particle Detection and Imaging Using the Medipix and Timepix Chips. 2018



**Measure the arrival time
when particles are detected.**

**Measure of the energy
deposited by the particle**

Medipix Overview



Adapted from Ballabriga, R. & Llopart, X. Medipix3RX manual v1.4, 2012

2. Characterization Process

Count-rate Linearity

Medipix - Si 300 μm

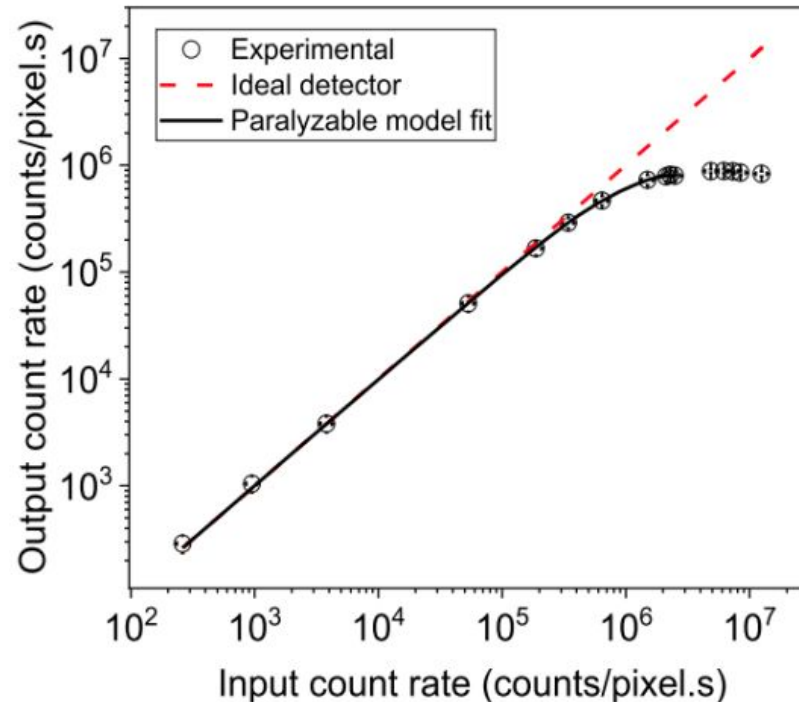
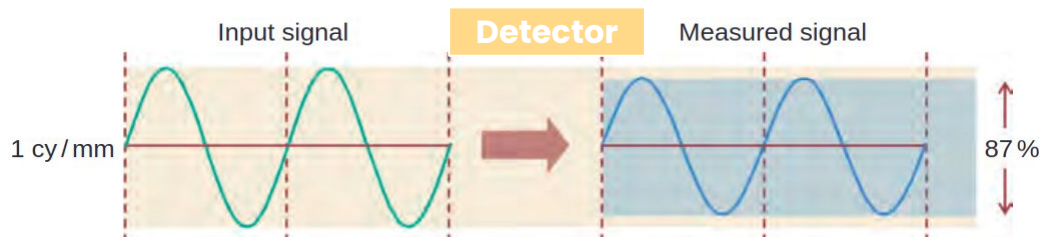


Figure 4. Count-rate linearity measurement fitted to the paralyzable model. The ideal detector's response is depicted in the red dashed line.

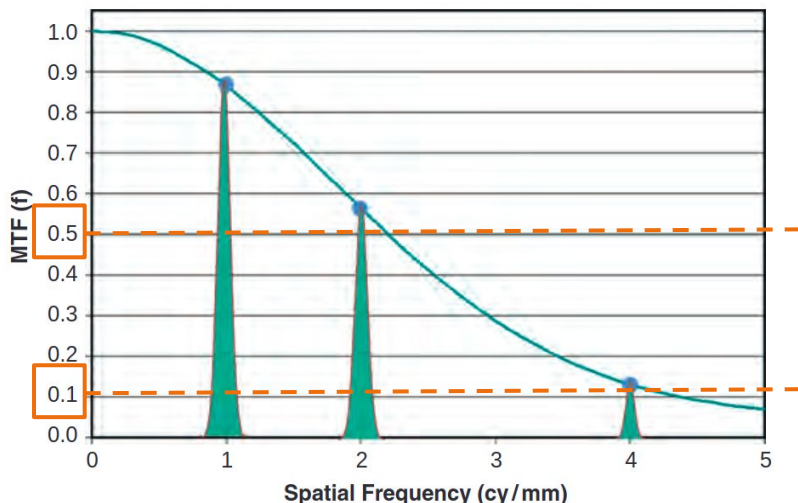
MTF Measurement

Slanted Edge Method

- **Modulation Transfer Function**
- Quantifies the system spatial resolution across the frequency domain



Bushberg, J.T. The Essential Physics of Medical Imaging, 2011

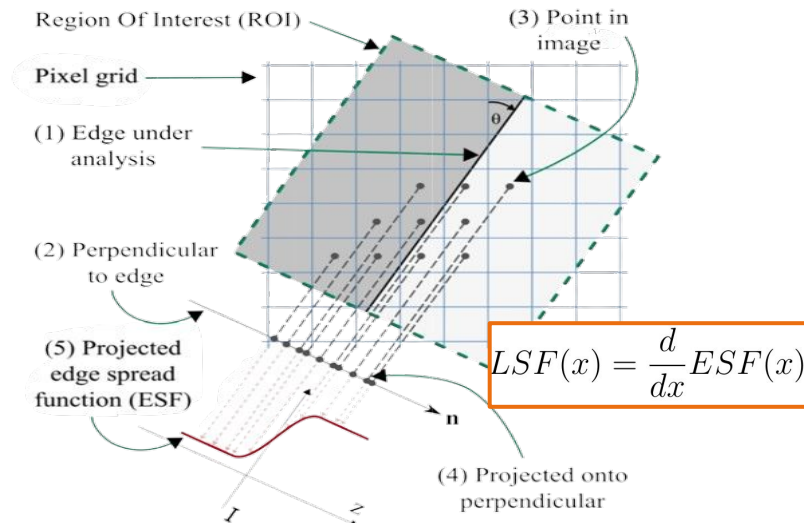


Bushberg, J.T. The Essential Physics of Medical Imaging, 2011



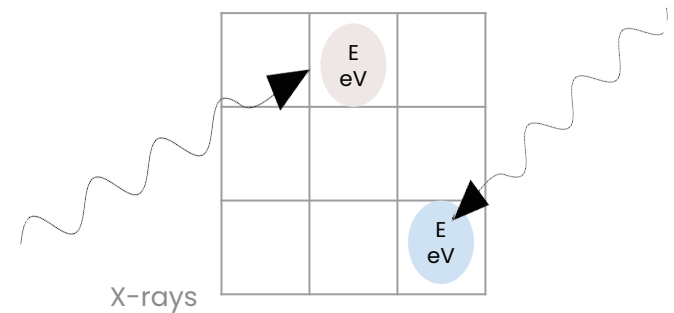
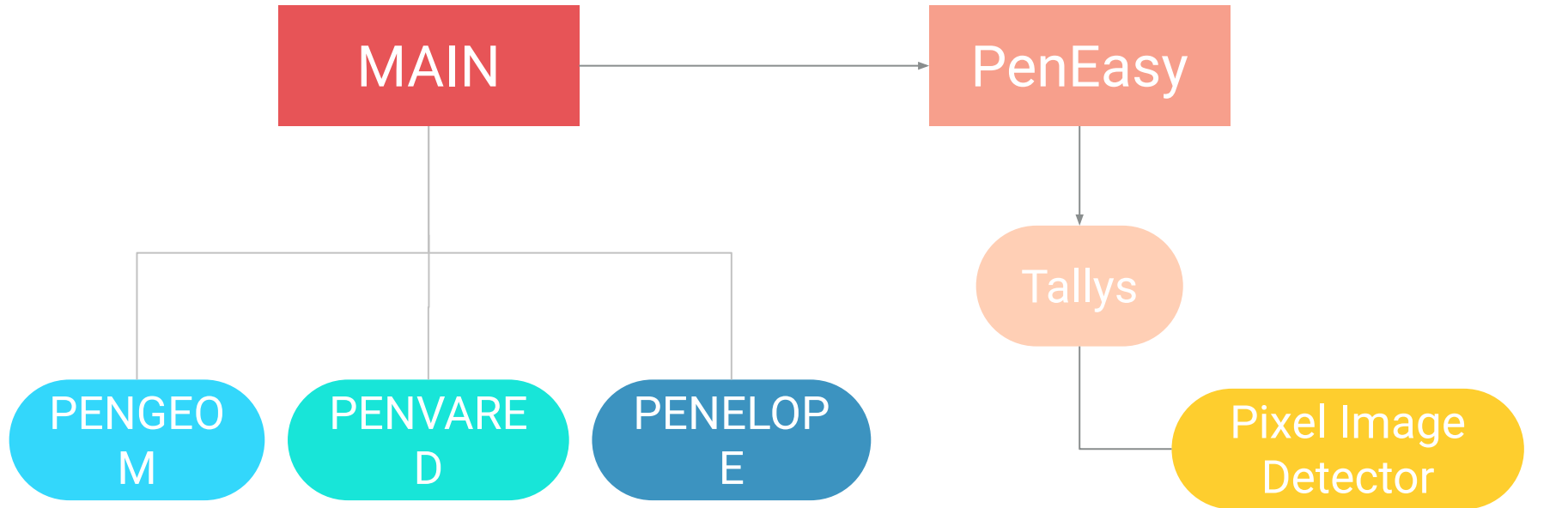
DEFINITION

$$MTF = |F[LSF(x)]|$$

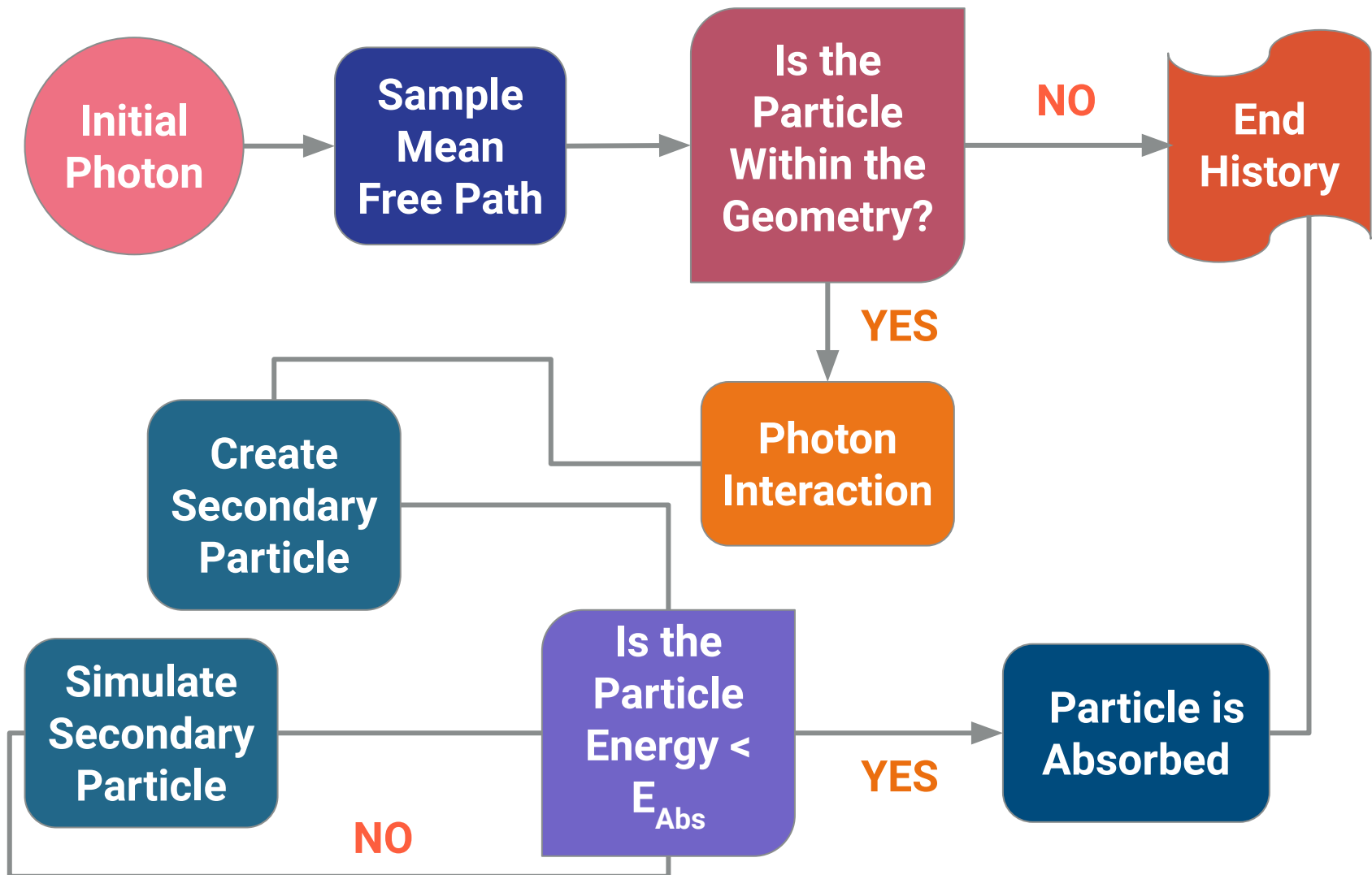


Viallefont-Robinet, F. et al. Comparison of MTF measurements using edge method: towards reference data set, 2018

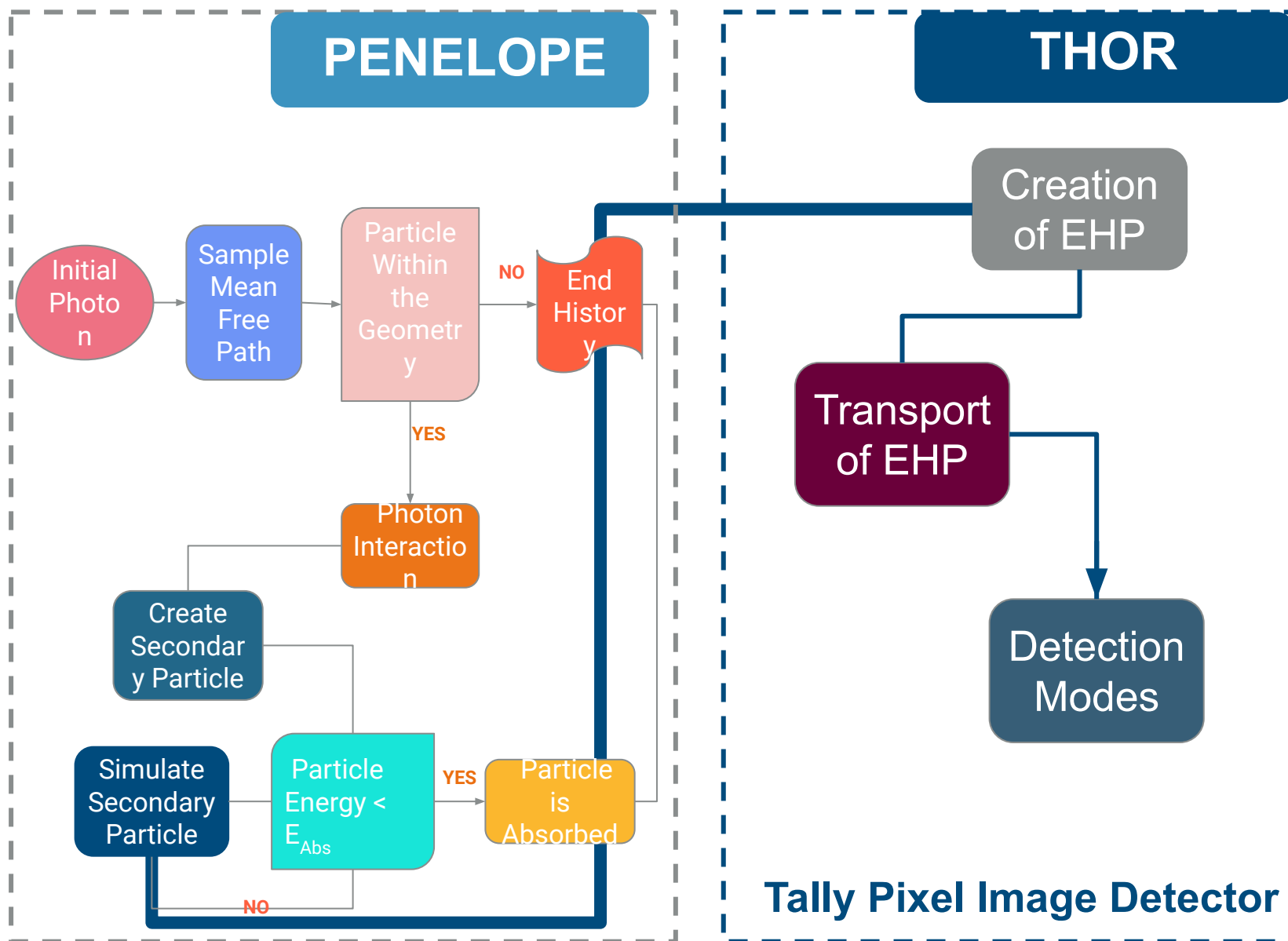
PENELOPE Code Structure



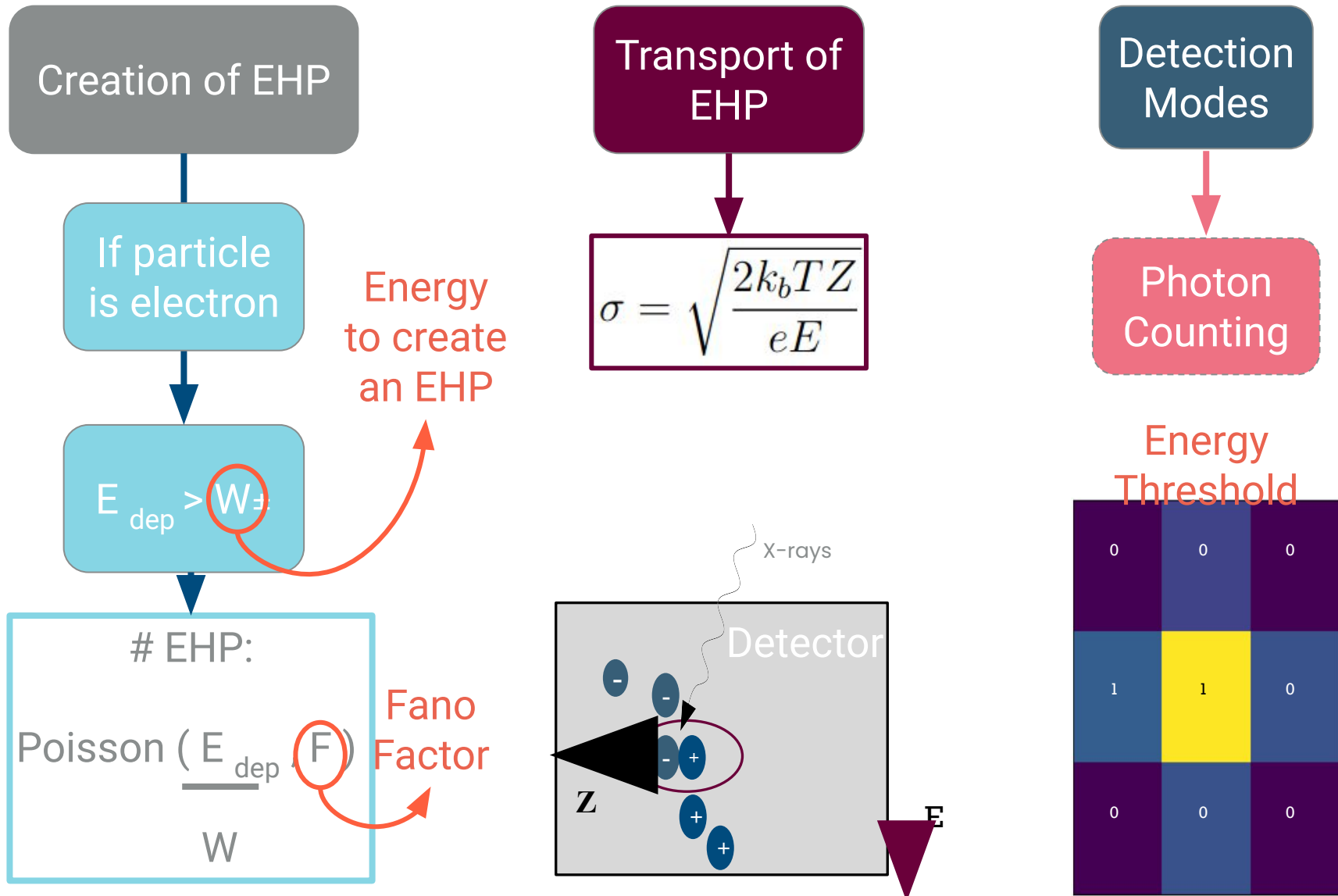
PENELOPE Simulation Process



Simulation Workflow



THOR Code



Error Calculation

MTF

- Randomic ROIs selection along the edge
- ESF calculation for each ROI

