

# IFIC status report for the TB2025

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*AITANA group at IFIC – CSIC/UV*



VNIVERSITAT  
DE VALÈNCIA

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CSIC  
CONSEJO SUPERIOR DE INVESTIGACIONES CIENTÍFICAS



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Gen=T

AITANA

ABRIL							MAYO						
L	M	X	J	V	S	D	L	M	X	J	V	S	D
	1	2	3	4	5	6				1	2	3	4
7	8	9	10	11	12	13	5	6	7	8	9	10	11
14	15	16	17	18	19	20	12	13	14	15	16	17	18
21	22	23	24	25	26	27	19	20	21	22	23	24	25
28	29	30					26	27	28	29	30	31	

## ▷ We are in the preparatory phase – smoothly progressing

### ▷ Jigs

- are validated

### ▷ Adhesive

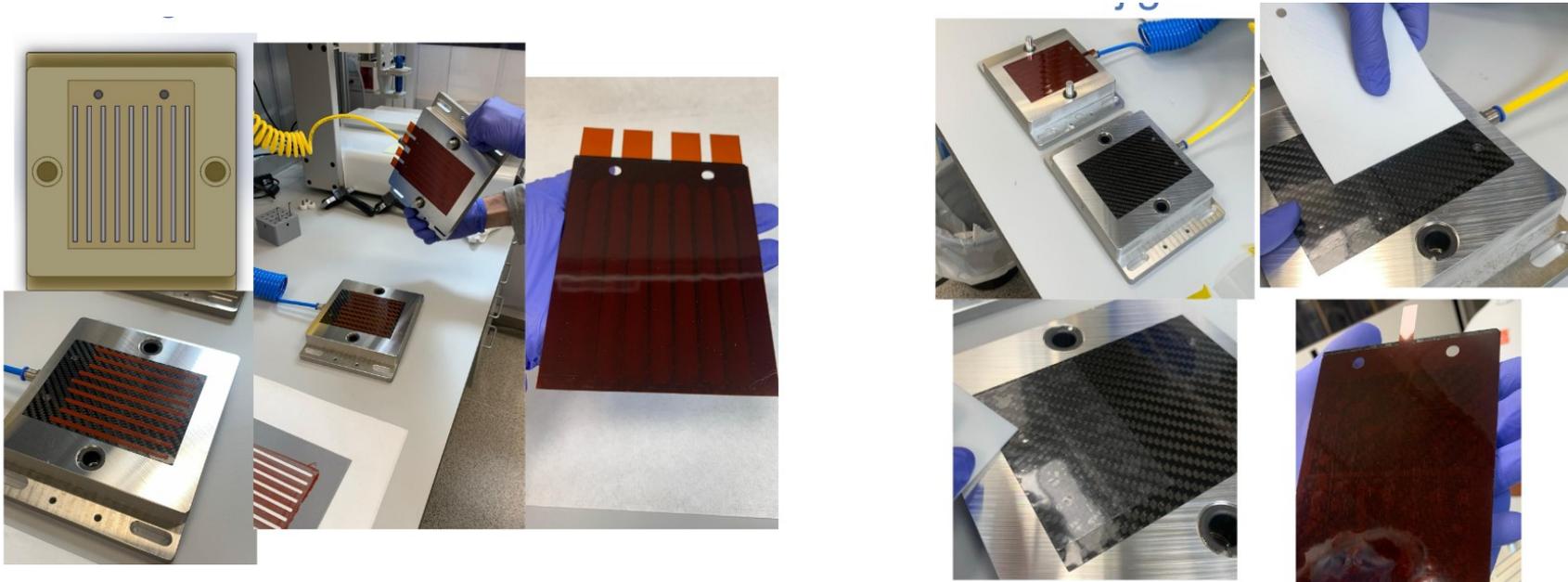
- **All bought.** We will also try the Monocomponent alternative for the conductive glue.

### ▷ Sensors

- All 20 from TAU are in the dry cabinet-
- **we need to clean** them with the plasma gun but: 1) the plasma gun is in the IFIC clean room, limited access to it and the personell; 2) the boxes that are used for transport are not optimal to keep the cleanliness.
- We will use the Hamamtsue envelopes but we have only 8 enveloppes.
- conclusion: **the cleaning progresses but slower that we expected.**

## ▷ Procedures for the glueing

- Carlos and Melissa are currently working on the optimization of the non-conductive layers of adhesive. Report to follow next week.
- Robot training will be re-optimized (or re-tested) this friday.



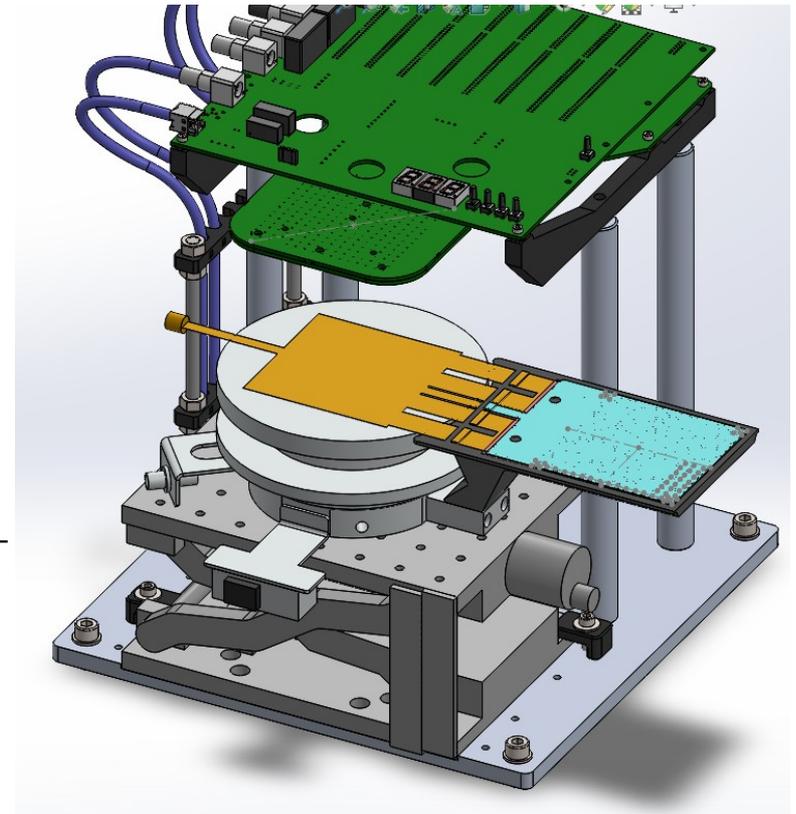
## ▷ Fanouts

- The mounting of the connectors took more than anticipated.
- They are travelling now from Tel Aviv to Valencia. I am hoping to get them next week (the border paperwork is slow...)
  
- Question for Yan: are they tested electrically?



## ▷ PCB for testing the connectivity

- Due to the delay of the fanout assembly, the design by TAU was also delayed (and hence the production).
- I discussed with IFIC if we could manufacture it, provided that we get the gerber by Yan
- To facilitate the manufacturing at IFIC, Yan is simplifying the design (the HV is decoupled from the CB and we will have a separated connection).
- IFIC can build it but I won't be sure of the timeline until next week.
- The soldering of the connectors is far from trivial, requiring special stencils and tooling provided by HIROSE --  
→ but our technician claims that he can (and is willing to) solder the 64 pins by hand.
- **Conclusion: we may or not be able to test the sensors before sending them to Poland.**
- **Alternatives: X-ray inspection at IFIC?**



				CURRENT WEEK							
				10	11	12	13	14	15	16	17
				MARCH				APRIL			
First TESTS	Carlos/Melissa	Glue tests	Silicon glue (non-conductive) - FO-CF					YES	ONGOING		
			Double tape FO-CF ( <a href="https://www.3m.com/3M/en_US/p/d/v000204581/">https://www.3m.com/3M/en_US/p/d/v000204581/</a> )						ONGOING		
	(Adrian can help here, only in March)		Deposition and dosification tests (H2O2 + monocomponent)				YES		to be confirmed		
	Carlos/Melissa	Procedure tests and end up with an established procedure	How many tests with thick (2mm) fake sensors? (as much as needed)					YES	11th April --> a set of 3 full-FAKE CSIS (with fake kaptons, fake sensors but real adhesives)		
			How many tests with thin fake sensors? (at least 2)								
				10	11	12	13	14	15	16	17
				MARCH				APRIL			



# Calendar 2

				10	11	12	13	14	15	16	17	18	19	20	21
				MARCH				APRIL				MAY			
PCB for connectivity tests	Adrian/Yan/IFIC	PCB for connectivity tests	The PCB has been designed by Yan. As soon as we receive the gerbers, we are trying to manufacture it at IFIC... depends on availability of test material							?	?	?	?	?	
	Melissa/Shan/Adrian	Test and validate									YES?	?	?	?	
				10	11	12	13	14	15	16	17	18	19	20	21
				MARCH				APRIL				MAY			



# Calendar 3

				10	11	12	13	14	15	16	17
				MARCH				APRIL			
FIRST PRODUCTION		Arrival of Fanouts									
	Melissa/Shan/Adrian/Carlos	Discuss the procedure (which glues to use? )						YES	YES		
	Melissa/Shan/Adrian	Glue 2 SENSORS (H20E)								?	YES
	Melissa/Shan/Adrian	Glue 2 SENSORS (monocomponent)								?	YES
				10	11	12	13	14	15	16	17
				MARCH				APRIL			

YES! --> once they arrive, we need to bring them to the IFIC large clean room for cleaning them (and the sensors) with the plasma gun....



# Calendar 4

	Melissa/Shan/Adrian	Send material to Poland									Not later than this week			
FINAL PRODUCTION	All	Discuss the planning												
	Melissa Shan	Full gluing (and testing) mode									YES	YES	YES	
		Send material to Poland (or DESY)										Maybe?	YES	

