

IFIC status report for the TB2025

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CONSEJO SUPERIOR DE INVESTIGACIONES CIENTÍFICAS



Inventory – available at IFIC

▷ Sensors – characterized-

- **20 from TAU are in the dry cabinet** OK
- In the process of been cleaned. - ongoing

▷ Adhesive – OK

- Different types of conductive glue + non-conductive

▷ CF

- ~15 low quality CF (made by ClipCarbono – being used for tests)
- **20 better quality CF** (made by ClipCarbono but machined by WorkShape (FR) – OK

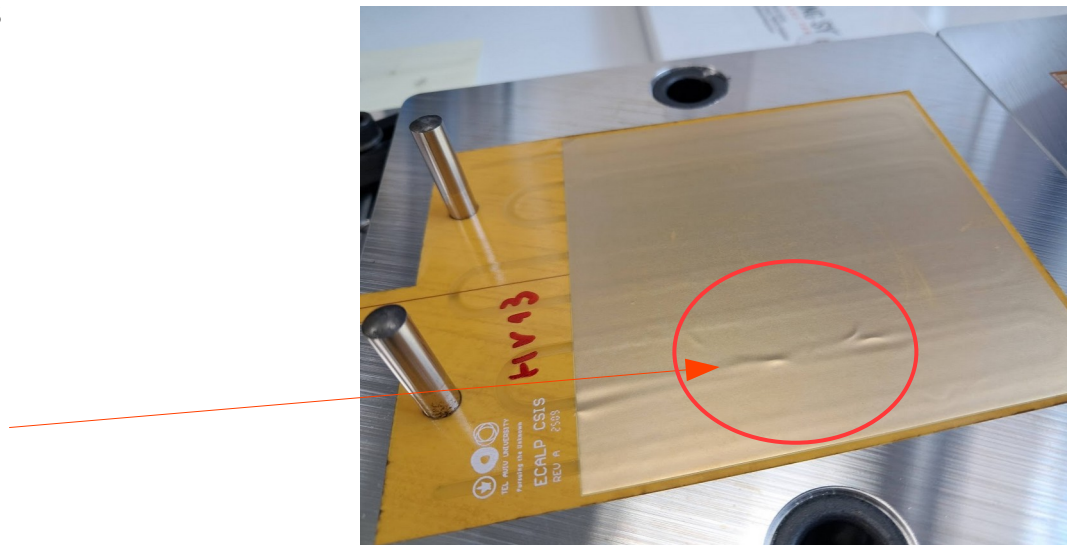
Inventory – available at IFIC

▷ Signal Fanouts

- **10 FO kaptons with connectors:** **Not OK** (but 20 more are in production by TAU)
- + 2 in Krakow
- + 2 used for CF glue tests
- +5 being used for glueing/curing/deformation studies tests today and tomorrow

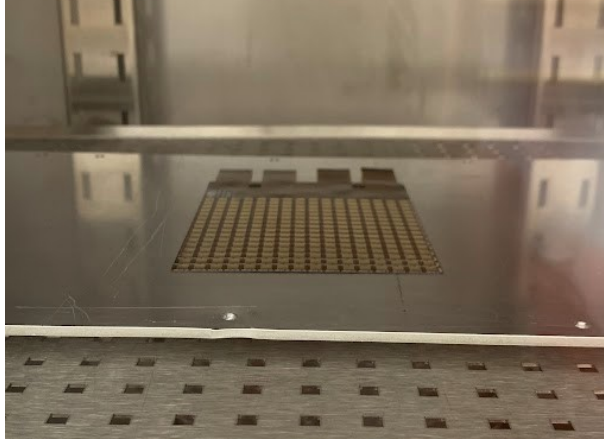
▷ HV kaptons Fanouts

- **15 HV kaptons with connectors:** **Almost OK** (but 20 more are in production by TAU)
- 5 being used in tests



Ongoing tests

▷ Last week tests (CF+real Fanout using silicone glue)



**before
curing**



**During
curing**

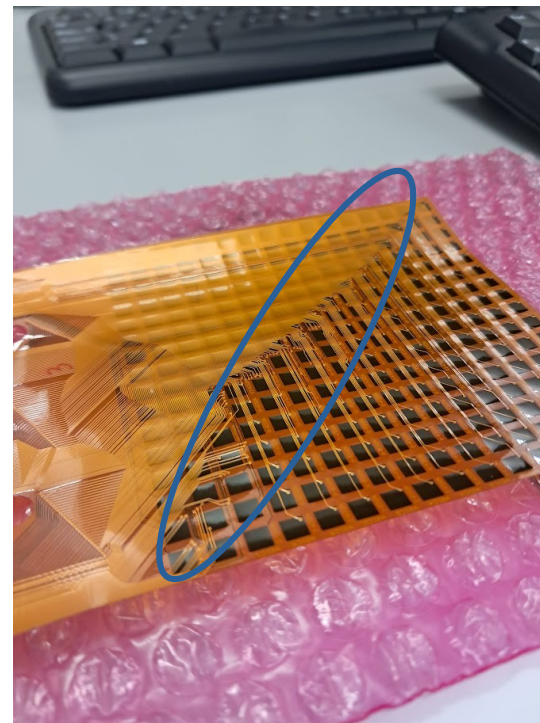
- ▷ This week we are validating the procedure of glueing the CF only at the end
- To avoid deformations in the oven

(real) Material budget

- ▷ **CF:** 225um +-10um
- ▷ **Siliconne glue:** 100um (+-?)
- ▷ **Fanout:** 115-135um
 - depends on the “accumulation” of routing lines
- ▷ **Sensor:** 320um
- ▷ **HV kapton:** 55-60um
- ▷ Total (no conductive glue) = 805-850
- ▷ **Total (with two layers of conductive glue) = 905-950um**

▷ Notes:

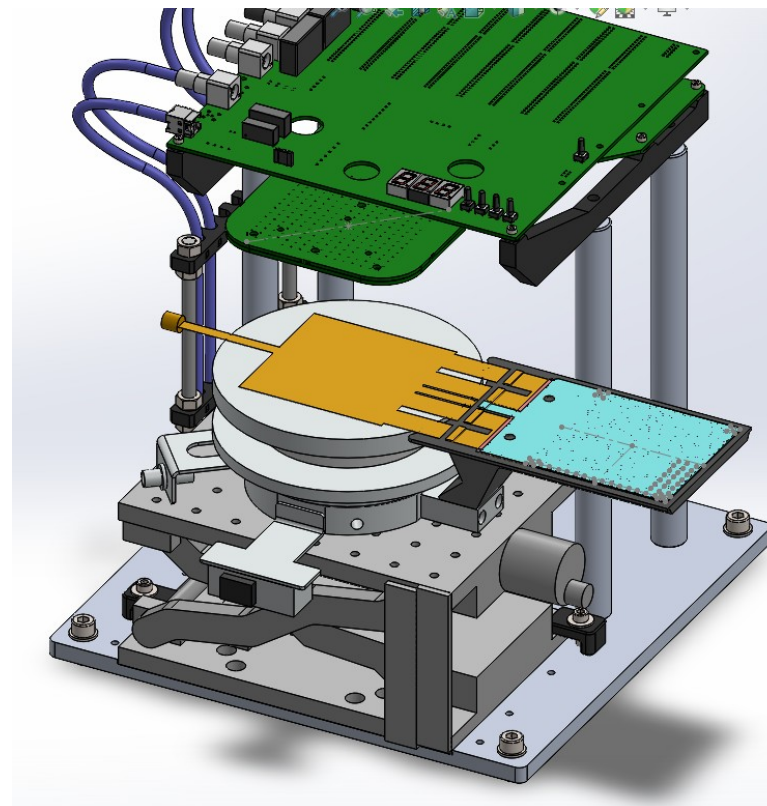
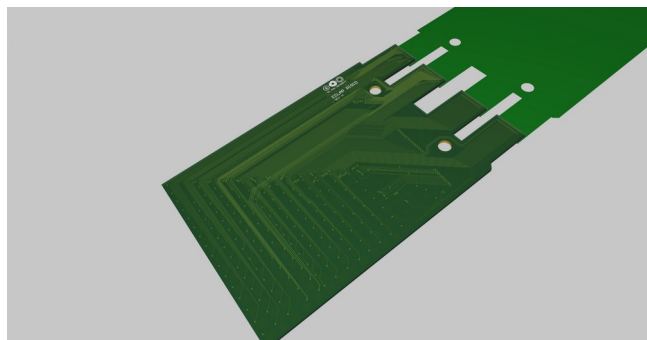
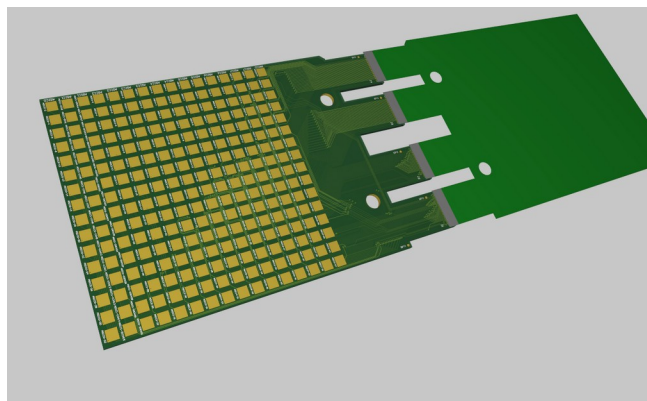
- the siliconne layer thickness cannot be improved with “manual” pressure because we do this step at the end, with sensors attached
- Thin double tape can be a possibility for replacement of the siliconne (under study)



Testing the connectivity

▷ We have the gerbers from Yan but still we had no chance to discuss it with our electronics service (everyone is in holidays)

- I will make this my priority next week...



How many CSIS?

▷ from IFIC **we hope that we can stick to 10 layers (i.e. 20 CSIS)** agreed originally because:

- we **don't have the material for more** (and part of the material for the 20 is still to come). This includes, for example, the CF sheets.
- **some of the items still do not meet the tight mechanical** requirements that we initially planned for the final detector (for instance the CF or the separation between the CSIS).
- for the sake of the beam test running, we are postponing some R&D initiatives that we hope will benefit the **next iteration of CSIS production/design** and make it through the final design. For example: replacing the CF by a thicker fanout
- **How to test the mounted CSIS?** is still not clarified. I rather do a small production now (~5 CSIS and wait until this is clarified for the final production)

▷ I hope that **20 CSIS is already a good number** that allow us to extract physics measurements and at the same time allow us to keep untouched all the remaining **90 sensors that are in our cabinets (70 from TAU and 20 from IFIC)**.