- 2 wafers with UBM have been bumped
- Third wafer still processing
- 1 wafer checked
- Bumping Speed : 1 ROC / h \rightarrow 16 hours per module

36 ROCs total

17 no failures (47%)
6 Up to 8 missing bumps (17%)
8 Up to 8 missing bumps plus up to 3 macro bumps (22%)
5 With 40 to 100 missing bumps (14%)



- Further statistics coming
- This week 18 new wafers from CiS to Pac Tech
- Improvement by UBM with thicker gold layer?

HELMHOLTZ ASSOCIATION



Jan Hampe

1

2011/11/14

Metallographic sample preparation setup is installed in FEC labs SECOTOM 15 - PRECISION CUTTING MACHINE -**BY STRUERS**



- 300 to 5000 rpm (steps of 100 rpm)
- 50 mm cutting range
- 20 mm/s max. cutting speed
- Working area: 250mm/180mm/160mm (W/D/H)

Cooling liquid hose

Diamond cutting wheel

Clamping fixture

HELMHOLTZ



Jan Hampe

DESY BPIX Preliminary Solder Bump Results

2011/11/14

2

Metallographic sample preparation setup is installed in FEC labs TEGRASYSTEM - GRINDING / POLISHING MASCHINE -BY STRUERS



FEC

Jan Hampe

HELMHOLTZ



Typical epoxy embedded sample

- 50 to 300 rpm (50 to 150 rpm)
- 5.7 Nm (3 Nm)
- 10 to 50 N force

Sample mover (lifted position) Up to 3 samples of 30 mm diam.

LED lighting

Polishing tissue (200 mm diam.)

2011/11/14

DESY BPIX Preliminary Solder Bump Results

3

Metallographic sample preparation setup is installed in FEC labs CITOVAC - VACUUM IMPREGNATION UNIT -

BY STRUERS

Revolvable plate to position molds below epoxy inlet



Chip hold upright by clip





Mounting cup

Cold mounted samples

Chamber:

- 200 mm diam.
- 100 mm height

Vacuum:

• Down to 0.1 of ambient pressure

Holder for epoxy filled cups





Jan Hampe

Tube for epoxy delivery

4