

# Silicon Strip Sensor Simulations

## MSSD capacities

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Silicon Strip Sensor Simulations  
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# Status update

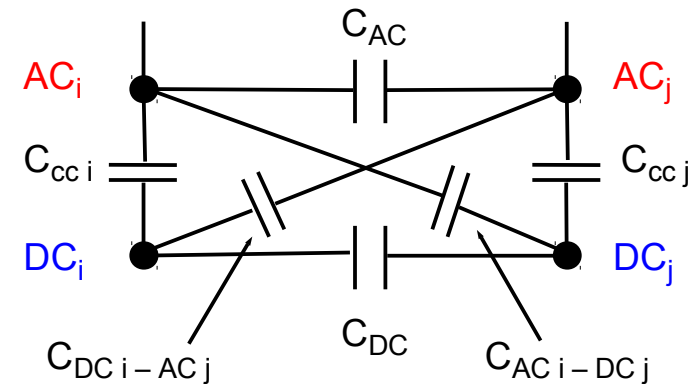
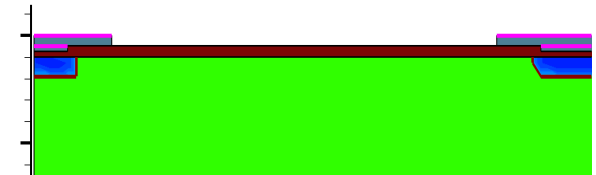
## > Previous interstrip capacitance simulation anomalies fixed?

- Improved geometry, performed parameter space scan for one MSSD sensor (#3)
- Use gained information to re-run simulations for all MSSDs → in progress
- Simulated  $C_{\text{int}}$  now corresponds to measurements
- But: 'additional' capacitance network still required:

$$C_{\text{int}} \sim C_{\text{AC}} + C_{\text{DC}} + C_{\text{DCi-ACj}} + C_{\text{ACi-DCj}}$$

- > Method described by S. Chatterji et al. in *Solid-State Electronics* 47 (2003) 1491 – 1499  
and by K. Yamamoto et al. in *NIMA* 326 (1993) 222 – 227

- Individual capacities  $C_{\text{AC}}$ ,  $C_{\text{DC}}$ ,  $C_{\text{DC-AC}}$  are  $\sim 0.3 \text{ pF / cm}$

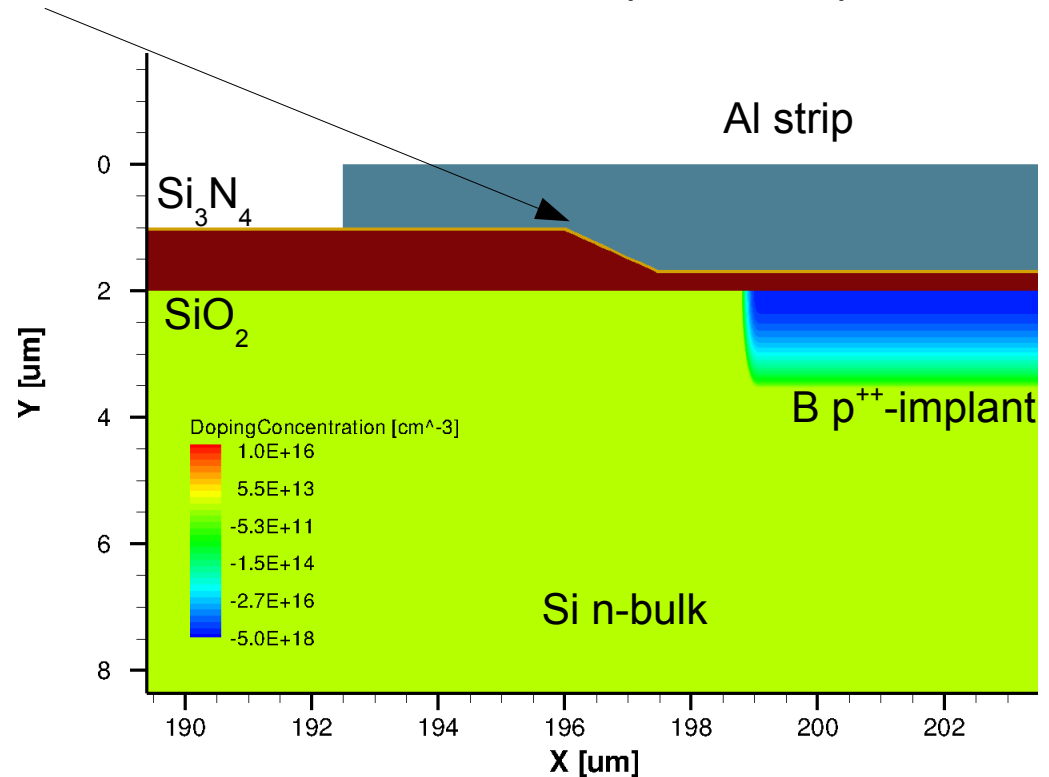


## > Unknown HPK sensor properties could be extracted from simulations

- Compare simulations with measurements → info from fitting parameters?

# Improved geometry I

- Aluminum strips now have diagonal element to closer follow actual production process
- Nitride layer ( $\text{Si}_3\text{N}_4$ ) included
- Intensive parameter scan over most geometrical sizes:
  - Mesh spacing
  - Al overhangs/form
  - Nitride width
- Future parameters to be checked:
  - Oxide charges (wider scan range)
  - Material properties (esp. Si,  $\text{SiO}_2$ )
  - Up to now: only n-type simulated, p/y-type sensors to follow



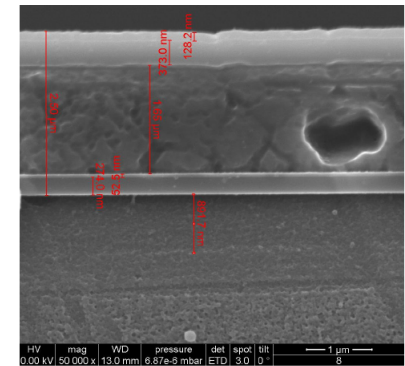
# Improved geometry II

## > Fixed parameters:

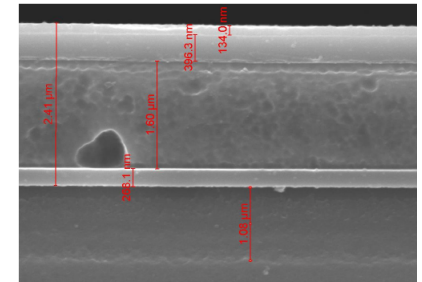
- Sensor sizes given by original HPK specs: overall thickness, Al strip top width, implant width, pitch
- Y-axis distances taken from Vienna measurements: Al, SiO<sub>2</sub>, Si<sub>3</sub>N<sub>4</sub> and implant depths
- Bulk ( $3 - 4.5 \times 10^{12} \text{ cm}^{-3}$ ) and strip doping ( $1 \times 10^{18} \text{ cm}^{-3}$ ) from Karlsruhe simulations which were fitted to their data

## > First conclusions from parameter scan for MSSD #3:

- Pitch 80 $\mu\text{m}$ , Al width 23 $\mu\text{m}$ , implant width 10 $\mu\text{m}$ , FZ320N
- Small mesh size is critical, but increases simulation time
- Al overhang of 2 $\mu\text{m}$ , x-diagonal 1.5 $\mu\text{m}$ , Si<sub>3</sub>N<sub>4</sub> overhang 5 $\mu\text{m}$  yield highest  $C_{\text{int}}$
- Al overhang esp. critical (up to 15% effect)



Strip cross section of FZ-320-Y W6



Strip cross section of FZ-320-P W4

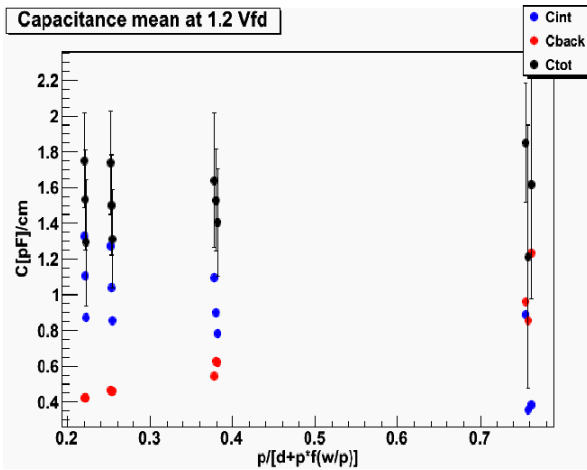
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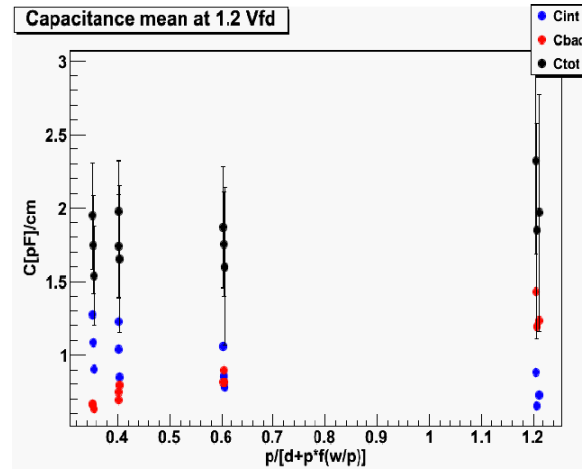
# Experimental capacitance measurements

➤ Plots from G. Auzinger (CERN):

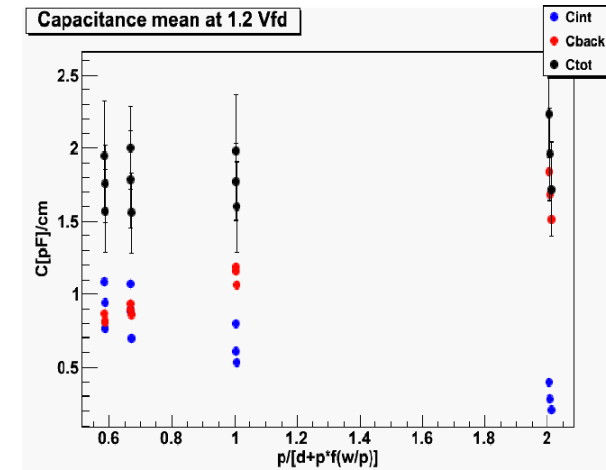
FZ 320 N



FZ 200 N



FZ 120 N



➤ Data shows  $C_{tot}$  as approx. constant, with  $C_{int}$  decreasing,  $C_{back}$  increasing over  $x$

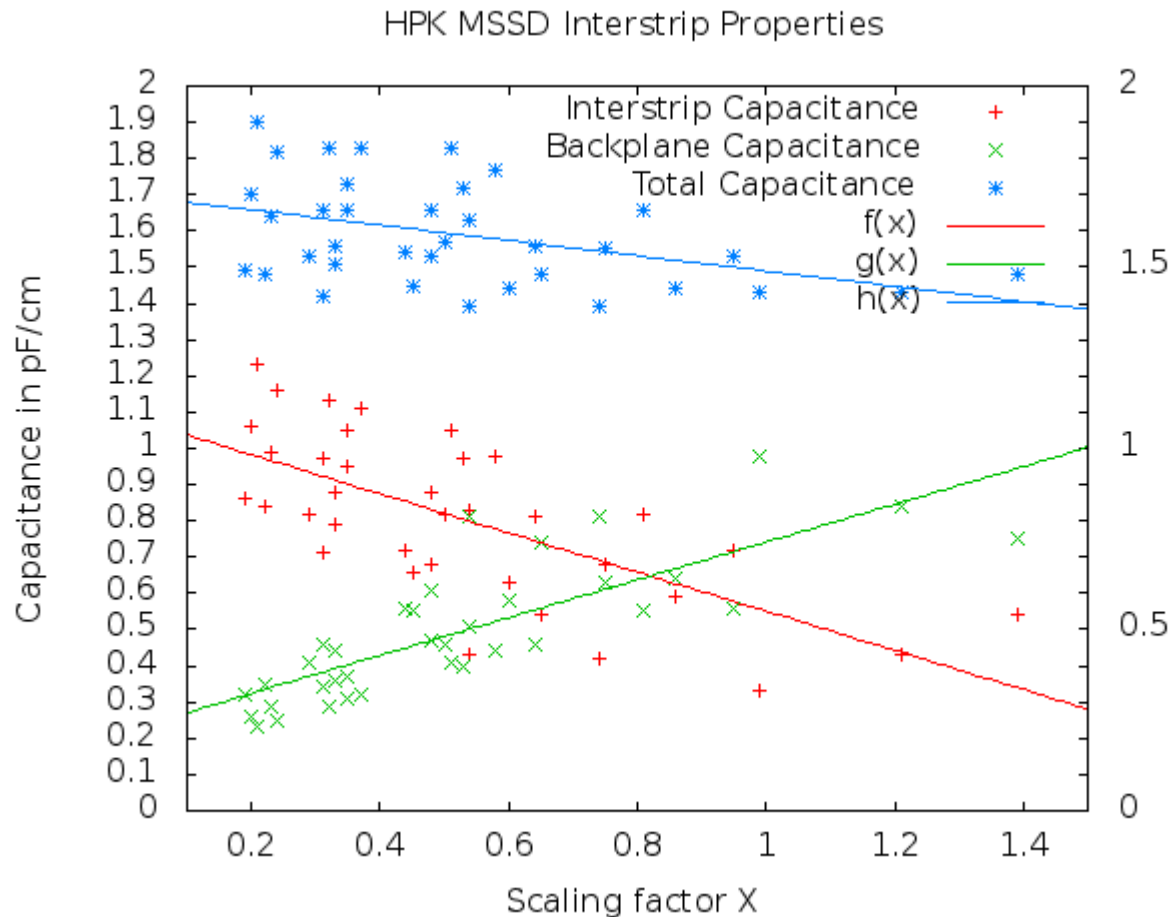
➤  $x = p / \{ d + p \cdot [ -0,00111(w/p)^{-2} + 0,0586(w/p)^{-1} + 0,24 - 0,651(w/p) + 0,355(w/p)^2 ] \}$

▪ Explained in *NIMA 485 (2002) 343–361* →  $x(w/p)$  gives linear  $C$

➤ Caveat: larger binning in  $x$  shown here



# Simulated capacities



- Simulated  $C_{\text{int}}$  (and  $C_{\text{back}} / C_{\text{tot}}$ ) now in the correct magnitude, but  $C_{\text{tot}}$  still decreasing
- Geometry for many x-values still has to be checked:
  - E.g.: Is a change in strip width reflected in the overhang?
- Data taken @  $1.2 V_{\text{fd}}$ , simulated capacities extracted at fixed voltage  $\rightarrow V_{\text{fd}}$  method needs to be implemented

# Summary / outlook

- With information gained from adjusting one MSSD geometry:
  - Simulated capacities in correct magnitude (pF/cm)
  - Parameter scans for all MSSDs will be done (with wider scan range)  
→ further improve results
  - For  $C_{\text{int}}$ : additional capacities (DC-DC and AC-DC) still required
- p/y-type sensors to be simulated too → geometry already implemented, isolation dose is possibly an additional parameter to be scanned
- Material properties can be changed → are defaults ok?
- Interstrip resistance  $R_{\text{int}}$  also simulated and has correct magnitude, but some effects not yet understood
- Features still to be included: automatic  $V_{\text{fd}}$  extraction, output into non-proprietary format (ROOT)



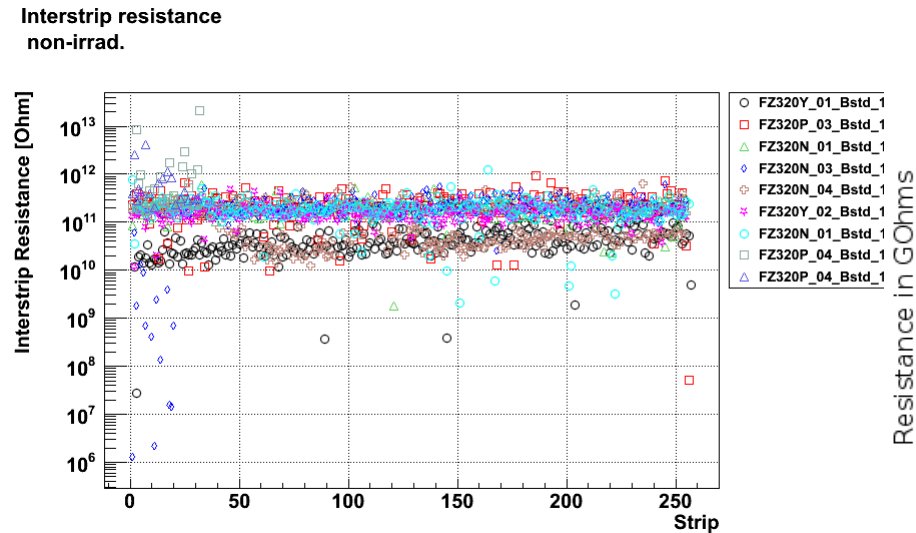
# Backup





# Interstrip resistance

## ➤ Measurements by R. Eber (KIT):

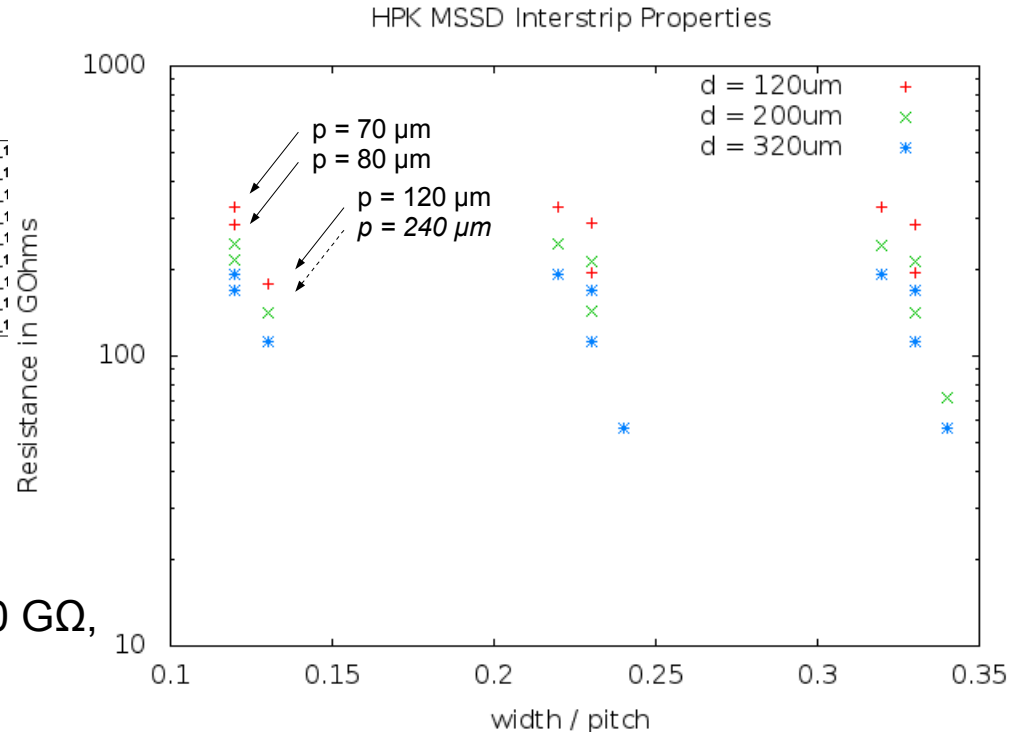


## ➤ Expected $R_{int}$ is in the order of 10 – 100 G $\Omega$ , Robert acknowledges low precision

## ➤ Simulations can confirm order of magnitude

- $R_{int}$  independent of w/p ratio, but:  $R_{int}$  smaller for larger pitch?
- sensor pitch and thickness distinguishable

## ➤ Missing data points due to failing simulation convergence → will be checked



## ➤ Synopsys TCAD

- Commercial package for semiconductor simulations
- Framework:
  - Create 2D or 3D structure (materials, doping, etc) and generate a mesh
  - Select physical models to be used in simulation: temperature, field generation, carrier recombination, trapping (→ radiation damage), carrier lifetime, etc.
  - Include external effects: electric circuit (SPICE), laser illumination, traversing particle...
  - Specify what kind of simulation: simple I-V, capacitive, or time-dependant
  - Run simulation: at each mesh-point solve poisson's equation  $\frac{d^2V(x)}{dx^2} = -\frac{\rho(x)}{\epsilon_r\epsilon_0}$  and carrier continuity equations:
$$\nabla \cdot \vec{J}_n = q \left( R_{\text{eff}} + \frac{\partial n}{\partial t} \right)$$
$$-\nabla \cdot \vec{J}_p = q \left( R_{\text{eff}} + \frac{\partial p}{\partial t} \right)$$
  - Derive physical properties: electric field, current flows, charge distributions, etc.

# Simulation group within CMS sensor upgrade WG

- 4 other institutes: Delhi, Helsinki, Karlsruhe, Pisa
- Task list with simulation activities:
  - Device design
    - MSSD, MPix, diodes, p-stop/p-spray, deep diffusion, biasing schemes, etc.
  - Charge collection and read-out
    - Capacitance, 3D-coupling, lorentz angle, etc.
  - Radiation damage
    - Full defect list, trap models, cluster defects, IV/CV/transient simulations, CCE, E-Fields, double junction, etc.
  - General
    - Comparison of simulation tools and packages
- First selected task: device design, MSSD capacities



# MSSD properties

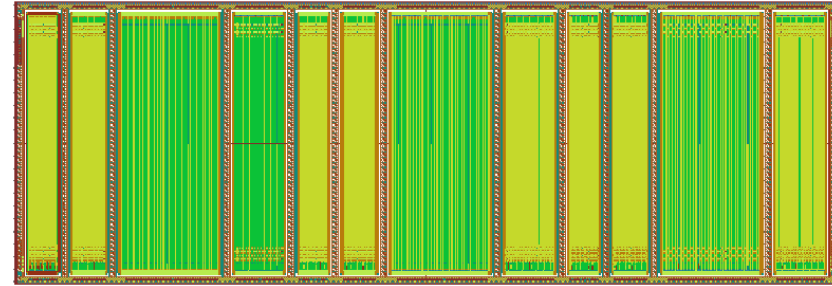
- > 12 strip sensor regions with different pitch and width → interstrip capacitance  $C_{\text{int}}$  should vary

- > Scaling factor X for comparison:

$$X = p / [d + p \cdot f(w/p)] \quad \text{with}$$

$$f(w/p) = -0,00111(w/p)^{-2} + 0,0586(w/p)^{-1} + 0,24 - 0,651(w/p) + 0,355(w/p)^2$$

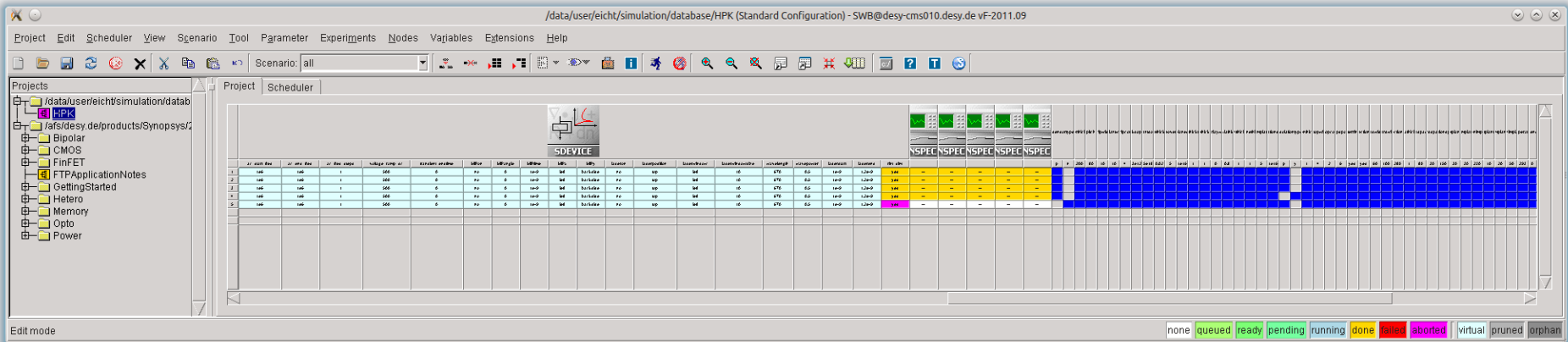
- > Measurements: total sensor capacity  $C_{\text{tot}} = C_{\text{int}} + C_{\text{back}}$  is constant for all X  
→ try to reproduce in simulations



Sensor	Pitch [μm]	Implant width [μm]	Alu width [μm]	w/p	X
1	120	16	29	0,133	0,31
2	240	34	47	0,142	0,54
3	80	10	23	0,125	0,22
4	70	8,5	21,5	0,121	0,19
5	120	28	41	0,233	0,33
6	240	58	71	0,242	0,6
7	80	18	31	0,225	0,23
8	70	15,5	28,5	0,221	0,2
9	120	40	53	0,333	0,35
10	240	82	95	0,342	0,64
11	80	26	39	0,325	0,24
12	70	22,5	35,5	0,321	0,21

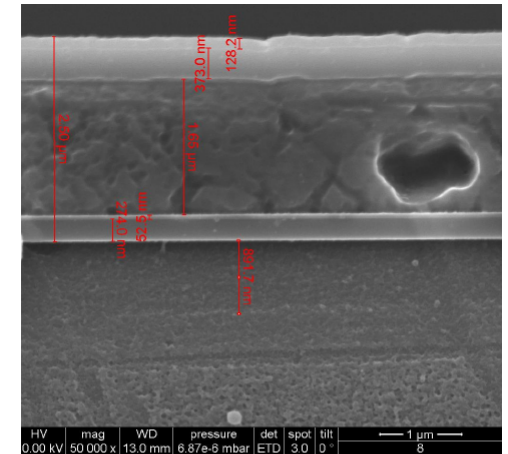
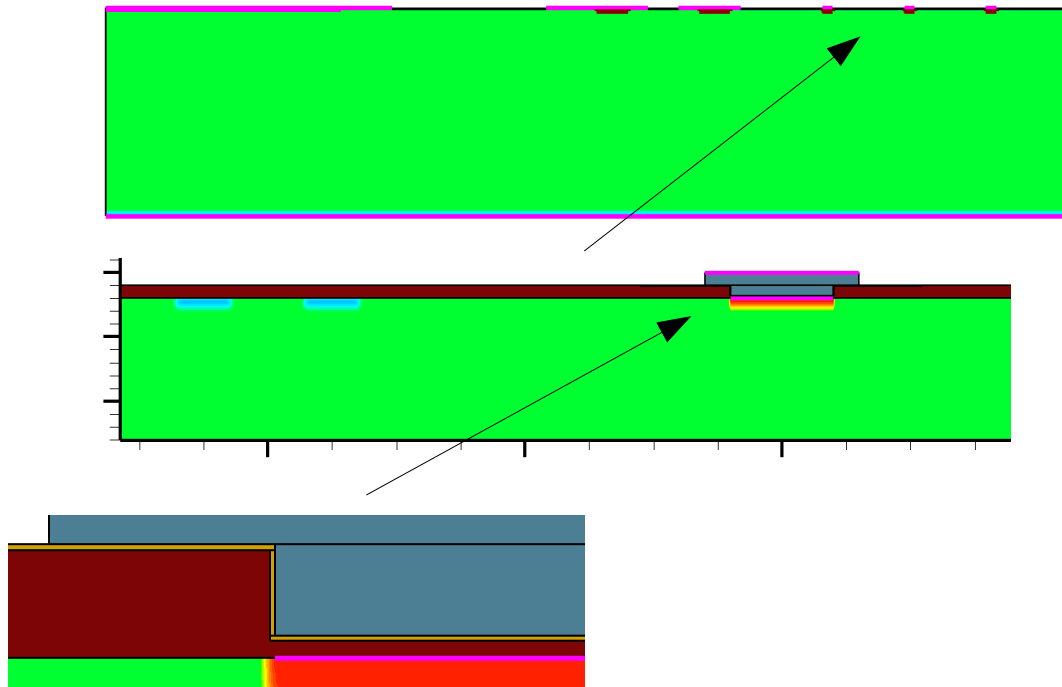
# TCAD Workbench I

- To recheck geometry and make multiple simulations easier: usage of the workbench package:
  - Script and parameterize the entire simulation process instead of using command files
  - Corrections, new features, models, parameters can be added to all simulations at once
  - Has been shared with the other simulation groups → everyone can use same geometry (future: same simulation steps/models/etc.) → comparability of results
  - No user interaction needed when simulating multiple devices/setups

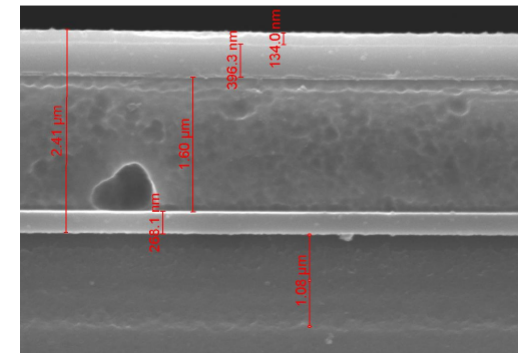


## ➤ Scripted and parameterized geometrical features:

- All strip sensor distances: thickness, pitch, implant size, strip count, etc.
- Sensor type: p- or n-type with correct doping, p-spray or p-stop(s)
- HPK feature: 50nm  $\text{Si}_3\text{N}_4$  over implants
- Optional outer ring structure: protection- guard- and bias ring



Strip cross section of FZ-320-Y W6



Strip cross section of FZ-320-P W4

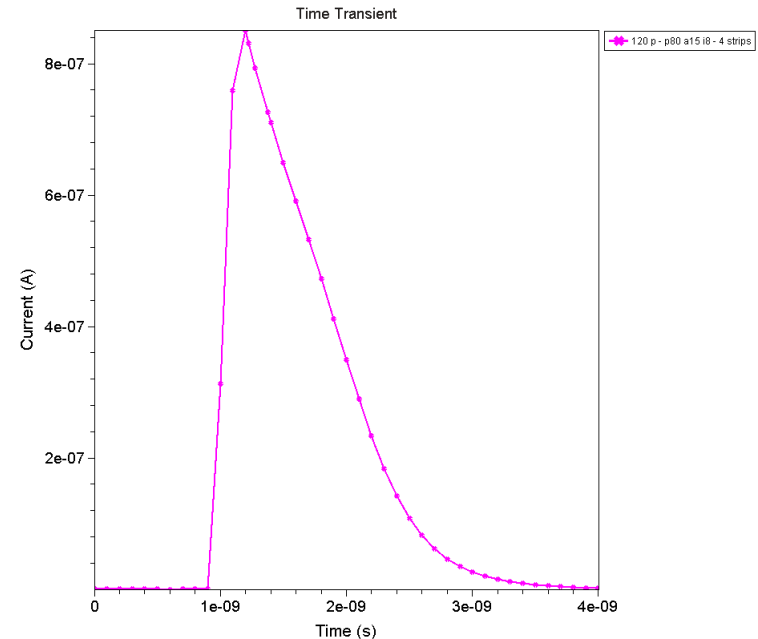
W. Trebersprung, HEPHY Vienna

- Scripted and parameterized simulation steps:
  - Biasing/grounding, bias resistors, floating guardring
  - Physical parameters (temperature, fluence, etc.)
  - Voltage ramp → IV curve production and plot
  - Time transient with laser/mip (angle, duration, intensity, etc.)
  - Interstrip resistance measurement
  - Capacitance simulation → CV and  $C_{int}$
  - Automatic plot generation under construction
  - Extraction of 'interesting' values planned
  
- The following results are only based on a few test simulations

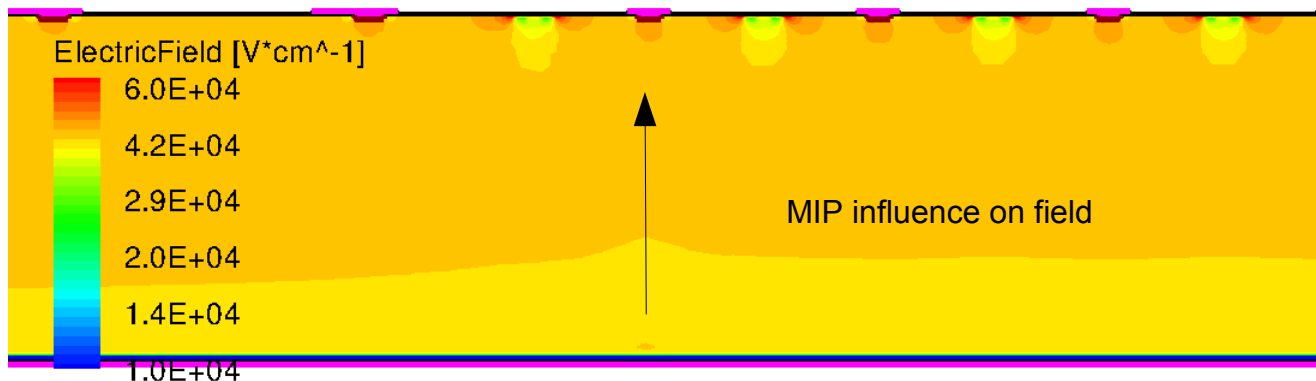
# Crosscheck of scripting - simulation results I

## ➤ Time transient of traversing MIP

- 20°C, 500V, p-type, MIP: 0° angle, hits on strip 1
- Current height and shape as expected
- Simulation takes too long: ~ 1h on desy-cms010  
→ numerical issue?
- Electric field: influence of p-stops, MIP and outer rings visible



outer rings                      strips                      p-stops





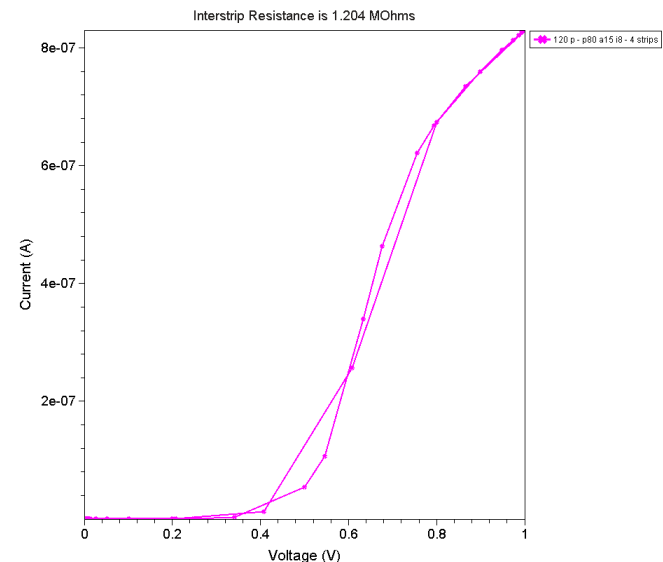
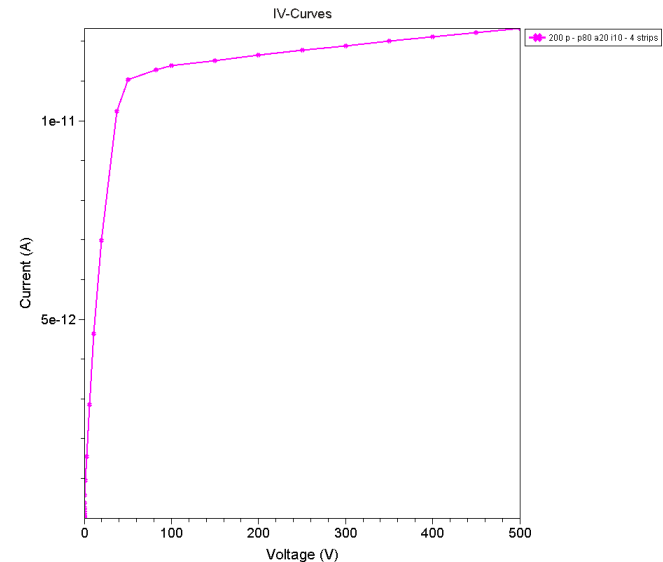
# Crosscheck of scripting - simulation results II

## > IV-curves

- Shape correct, absolute values will be corrected for actual sensor size (3D) to be comparable to data

## > $R_{int}$ simulation

- First problems: expected  $R_{int} \sim 100\text{-}300\text{ G}\Omega$  independent of type/isolation
- Simulation: n-type has  $234\text{ G}\Omega \rightarrow$  good fit, but p-type has an  $R_{int}$  of only  $1.2\text{ M}\Omega \rightarrow$  needs to be investigated



# Crosscheck of scripting - simulation results III

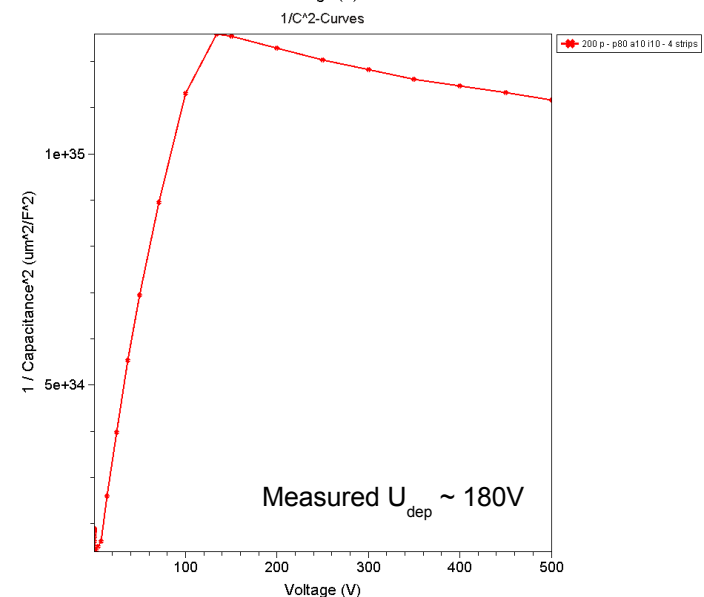
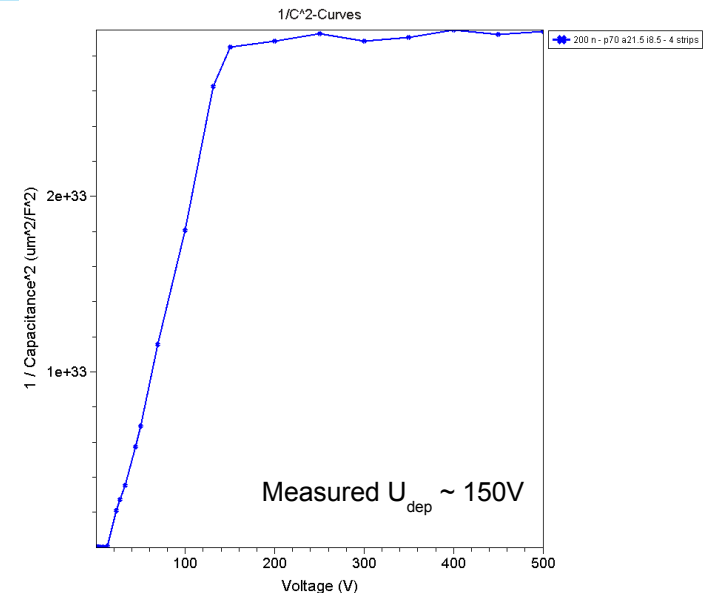
## ➤ Capacitance simulations

- CV: extractable depletion voltage agrees with measurements. Y-axis has to be scaled to actual geometry
- P-type has strange shape,  $U_{\text{dep}}$  not as good
- $C_{\text{int}}$ : with no additional capacities,  $C_{\text{int}}$  in n-type is only one magnitude off (0.2pF/cm)
- In p-type still a factor of  $\sim 1000$  too low

→ n-type shows that direct AC-contact simulation can work

→ 'Tiny'  $R_{\text{int}}$  in p-type may correspond to low  $C_{\text{int}}$

→ Recheck isolation, possibly a more exact geometry can improve results



# Summary

## > Simulation group

- Delhi and Karlsruhe are checking radiation damage models – will be implemented into the workbench script when ready
- Workbench script made public to group → comparability of results

## > TCAD workbench

- 'mass production' of simulations possible, allows more structured approach
- Now running on workgroup server with local access → speed, disk space
- Still to be done:
  - > Improve plot generation, parameter extraction
  - > Possibly transform simulation output into a non-proprietary format

## > Simulations

- Improved geometry to model HPK sensors more accurately → more input needed
- Oxide and oxide/silicon interface seems to be critical to  $R_{\text{int}}$  and  $C_{\text{int}}$   
→ recheck mechanism of oxide traps and charges

