

Updates on 2S Module FEA



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Tracker Upgrade Meeting
10/05/2013

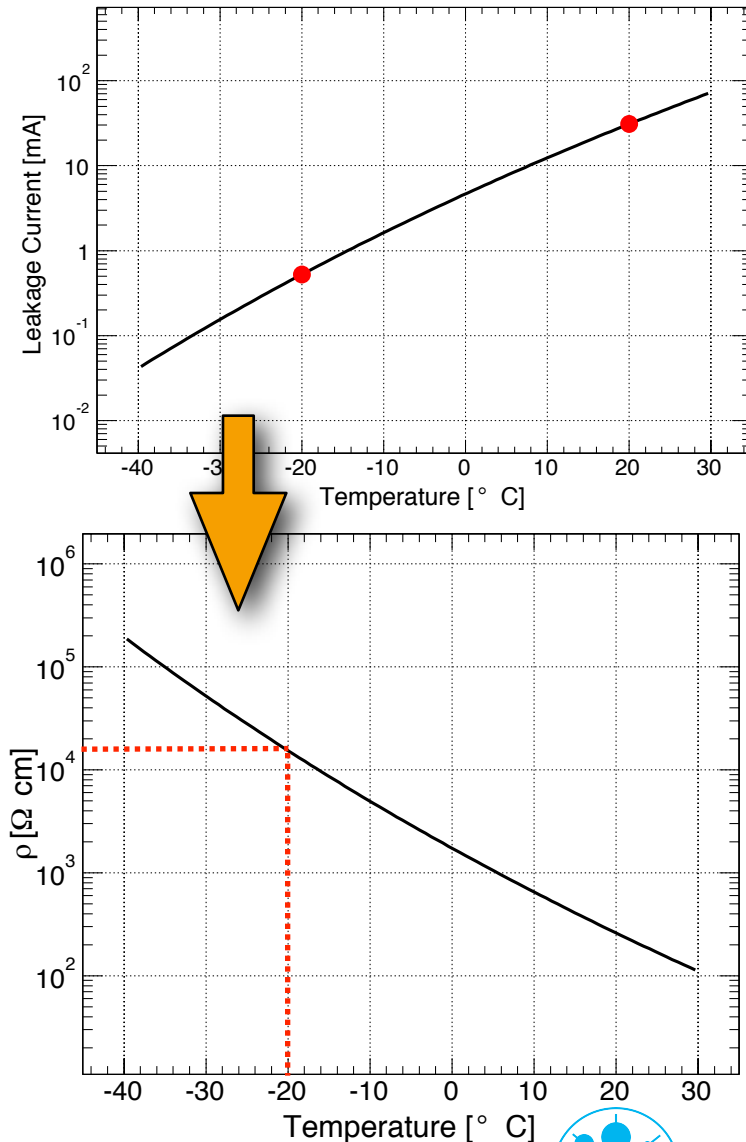
Outline

- > FEA of 2S module with ANSYS
- > thermal runaway of current 2S module design
- > FEA of 2S module including cooling blocks
- > FEA of 2S module optimized for 8 inch waver



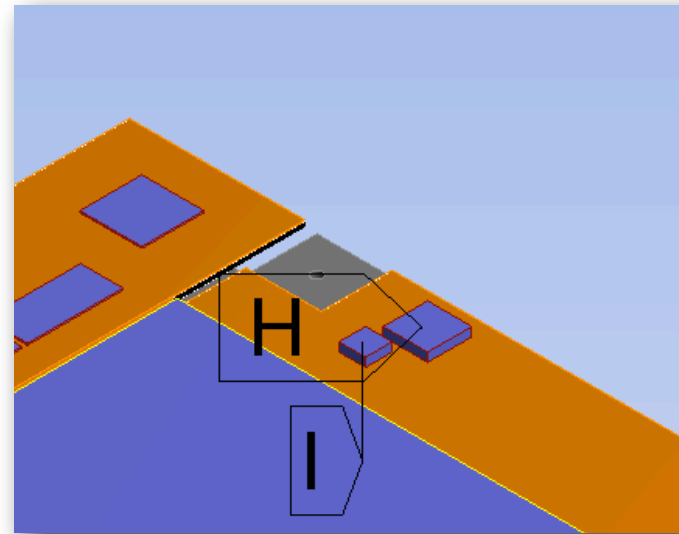
,Real' Sensor Power Consumption

- > power consumption is a function of temperature
- > we want/need a load with temperature dependent power consumption per finite element
- > In ANSYS one can treat the sensor like a resistor
 - temperature dependence of power consumption is modeled via temp. dependence of resistivity
 - ▶ irradiation
 - ▶ sensor thickness
- > ,Old' behavior (constant power) can be modeled by material definition with constant resistivity



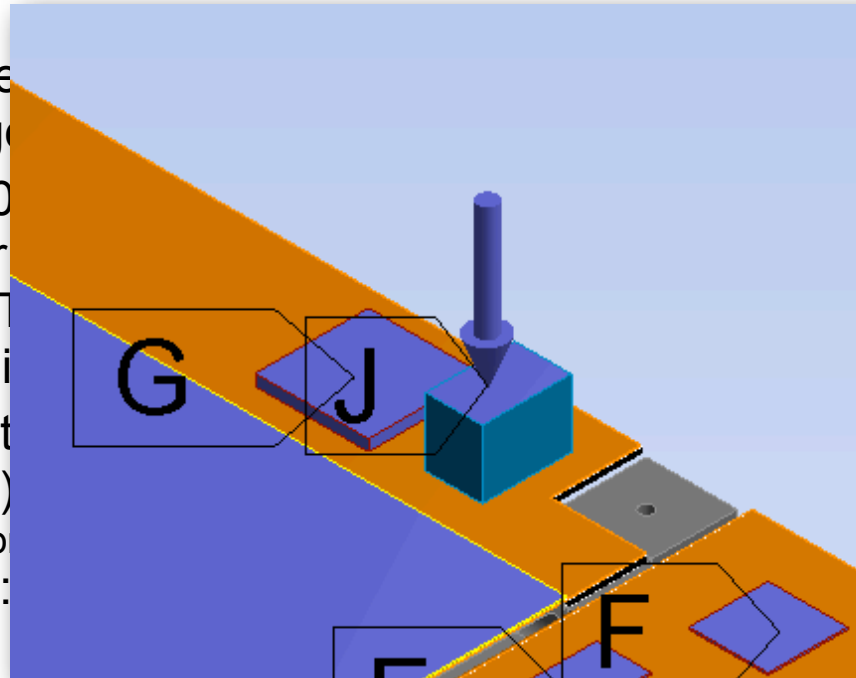
Updated Power Consumptions of DCDC Converter and GBT

- > up to now
 - 80 % efficiency assumed for the DCDC converter
 - heat was generated by 7 mm x 7 mm ,box‘
- > efficiency of 70 % is a more realistic value
 - total power of components on module: 1.22 W (CBCs) + 0.4 W (concentrators) + 0.5 W (GBTX) + 0.2 W (GBLD) + 0.1 W (GBTIA) = 2.42 W
 - power dissipation of converter: $0.3 \times 2.42 \text{ W} / 0.7 = 1.04 \text{ W}$
- > heat is generated by
 - chip (75 %): 0.78 W \Rightarrow **H**
thermal properties of QFN package and thermal vias are not yet implemented
 - coil (25 %): 0.26 W \Rightarrow **I**
needs better modeling



Updated Power Consumptions of DCDC Converter and GBT

- > up to now
 - 80 % efficiency
 - heat was generated
- > efficiency of 70%
 - total power consumption: 2.42 W (GBT) + 0.4 W (concentrators) + 1.04 W (cooling)
 - power dissipation: 1.04 W
- > heat is generated
 - chip (75 %)
 - thermal properties of QFN package and thermal vias are not yet implemented
 - coil (25 %):



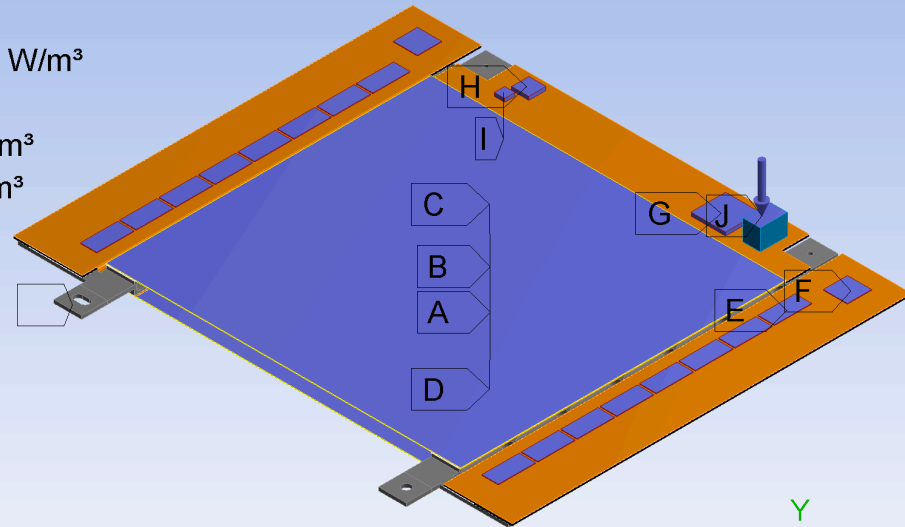
2.42 W (GBT) + 0.4 W (concentrators) + 1.04 W (cooling)

not yet implemented

- > power dissipation of LP-GBT is now split into GBTX, GBLD and GBTIA components
 - GBTX is 10 mm x 10 mm in size → **G**
 - thermal properties of QFN package and thermal vias are not yet implemented
 - GBLD and GBTIA are placed on a mezzanine card
 - not yet implemented
 - at the moment modeled via heat flux through connector → **J**

2S Module - Thermal Loads

- A** Bottom Sensor Backplane: 0, V
- B** Bottom Sensor: 1, V
- C** Top Sensor Backplane: 0, V
- D** Top Sensor: 1, V
- E** CBCs: $7,3879\text{e}+006 \text{ W/m}^3$
- F** Concentrators: $2,0408\text{e}+007 \text{ W/m}^3$
- G** LP-GBT: $5,\text{e}+006 \text{ W/m}^3$
- H** DCDC Chip: $3,112\text{e}+007 \text{ W/m}^3$
- I** DCDC Coil: $2,878\text{e}+007 \text{ W/m}^3$
- J** GBT Mezzanine: 0,3 W



0,000 0,045 0,090 (m)
0,022 0,068

> power consumption of sensors (200 μm) calculated for

- fluence: $6\text{e}14 \text{ neq/cm}^2$
- damage constant: $5.3\text{e}-17$
- @ -20°C : 503 mW

*factor 2
compared to previous
studies*

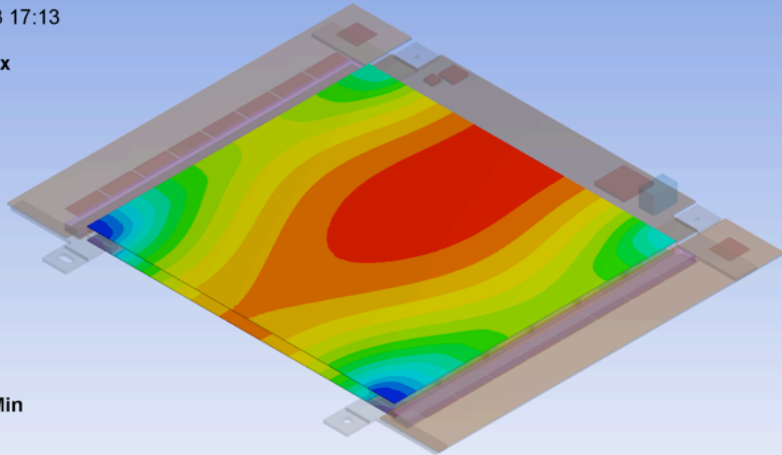


2S Module - Thermal Results (Sensors)

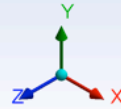
B: 2S Module Dynamic
Temperature on Sensors
Type: Temperature
Unit: °C
Time: 1
07.05.2013 17:13

,real' sensor power

-20 Max
-20,3
-20,6
-20,9
-21,3
-21,6
-21,9
-22,2
-22,5
-22,8
-23,1
-23,5
-23,8
-24,1
-24,4 Min



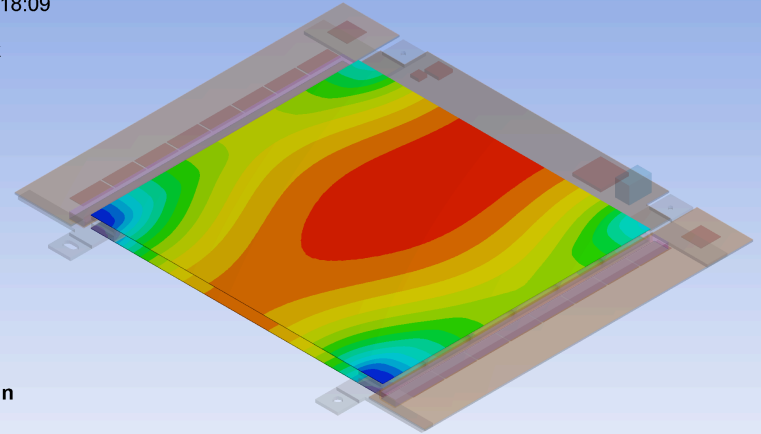
0,000 0,035 0,070 (m)
0,018 0,053



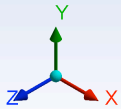
D: 2S Module
Temperature on Sensors
Type: Temperature
Unit: °C
Time: 1
06.05.2013 18:09

constant sensor power

-20 Max
-20,3
-20,7
-21
-21,3
-21,7
-22
-22,3
-22,7
-23
-23,3
-23,7
-24
-24,3
-24,7 Min



0,000 0,035 0,070 (m)
0,018 0,053



- ,real' sensor power: temperature of cooling contacts tuned to obtain -20°C max. T on sensors
- temperature gradient on sensors smaller in case of ,real' sensor power
 - less heat generated at corners where temperature is smaller

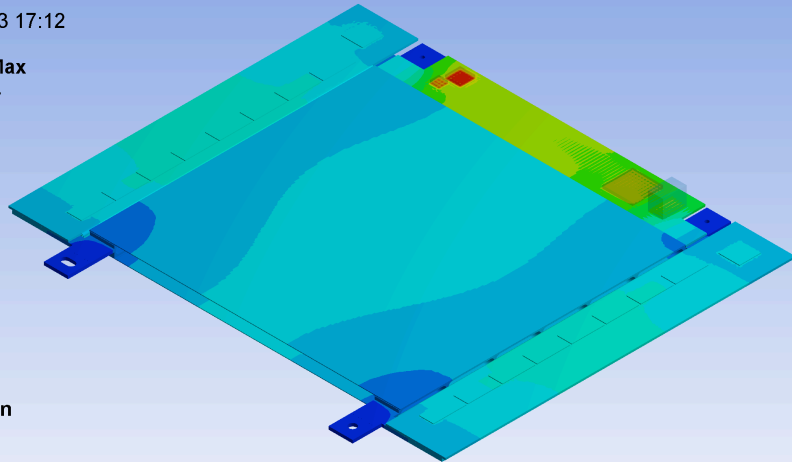


2S Module - Thermal Results (Module)

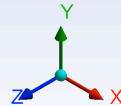
B: 2S Module Dynamic
Temperature on Module
Type: Temperature
Unit: °C
Time: 1
07.05.2013 17:12

,real' sensor power

1,36 Max
-0,664
-2,69
-4,71
-6,74
-8,76
-10,8
-12,8
-14,8
-16,9
-18,9
-20,9
-22,9
-25
-27 Min



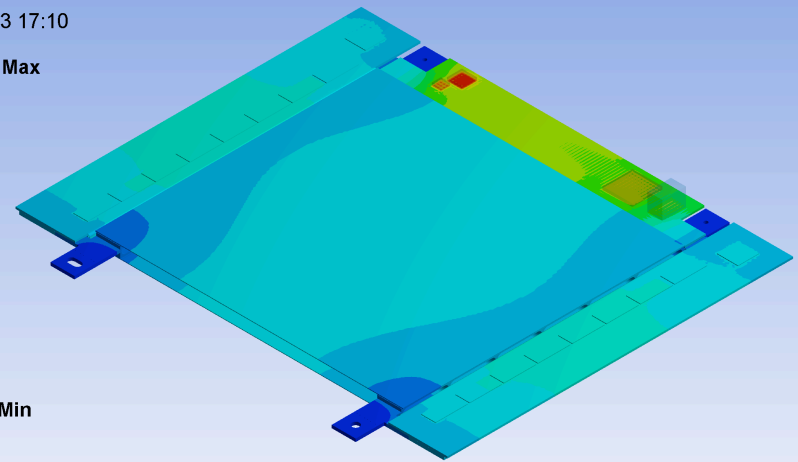
0,000 0,035 0,070 (m)
0,018 0,053



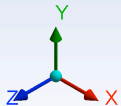
D: 2S Module
Temperature on Module
Type: Temperature
Unit: °C
Time: 1
07.05.2013 17:10

constant sensor power

0,963 Max
-1,07
-3,1
-5,12
-7,15
-9,18
-11,2
-13,2
-15,3
-17,3
-19,3
-21,4
-23,4
-25,4
-27,4 Min



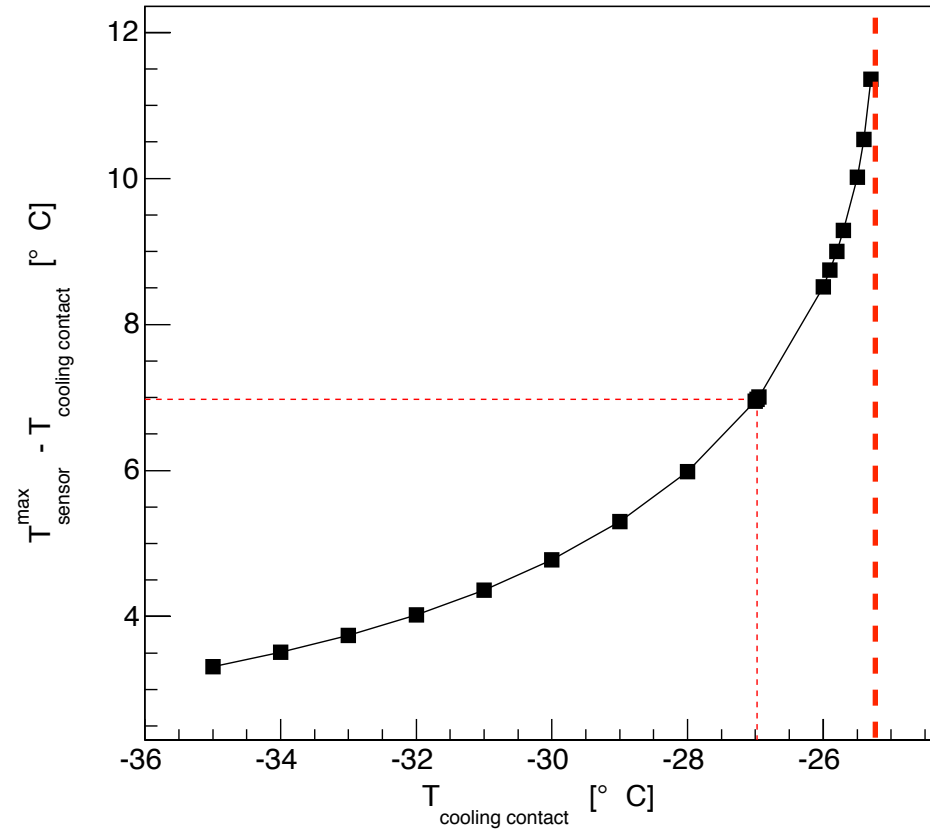
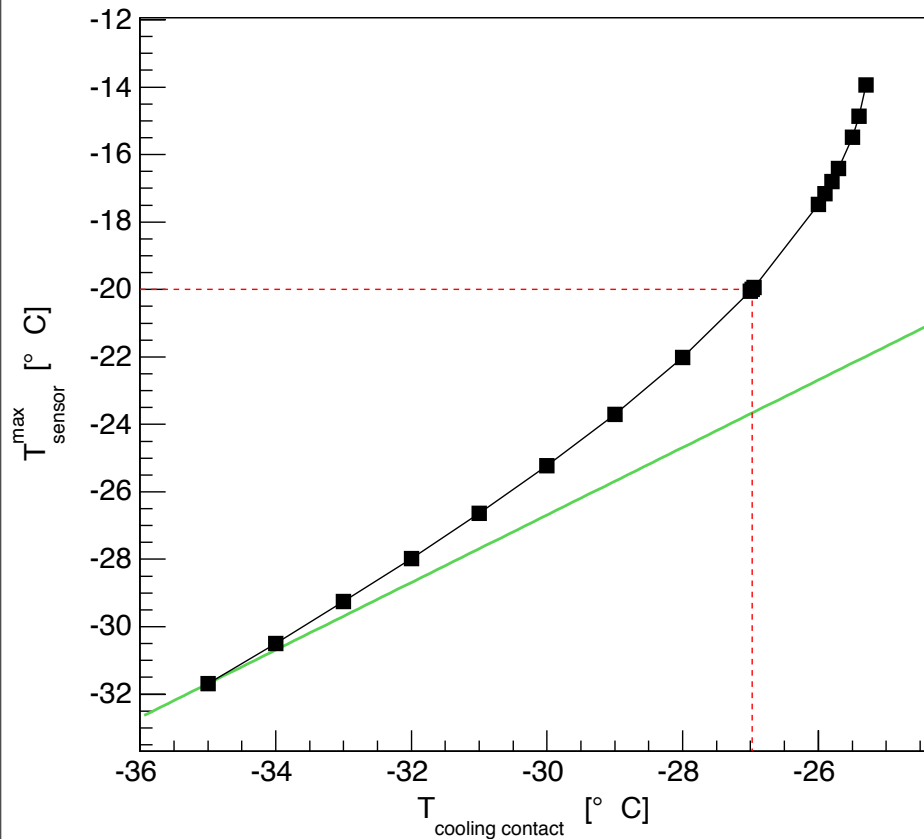
0,000 0,035 0,070 (m)
0,018 0,053



- ,real' sensor power: temperature of cooling contacts tuned to obtain -20°C max. T on sensors
- cooling contacts have to be kept at -27°C to obtain -20°C max. T on sensors



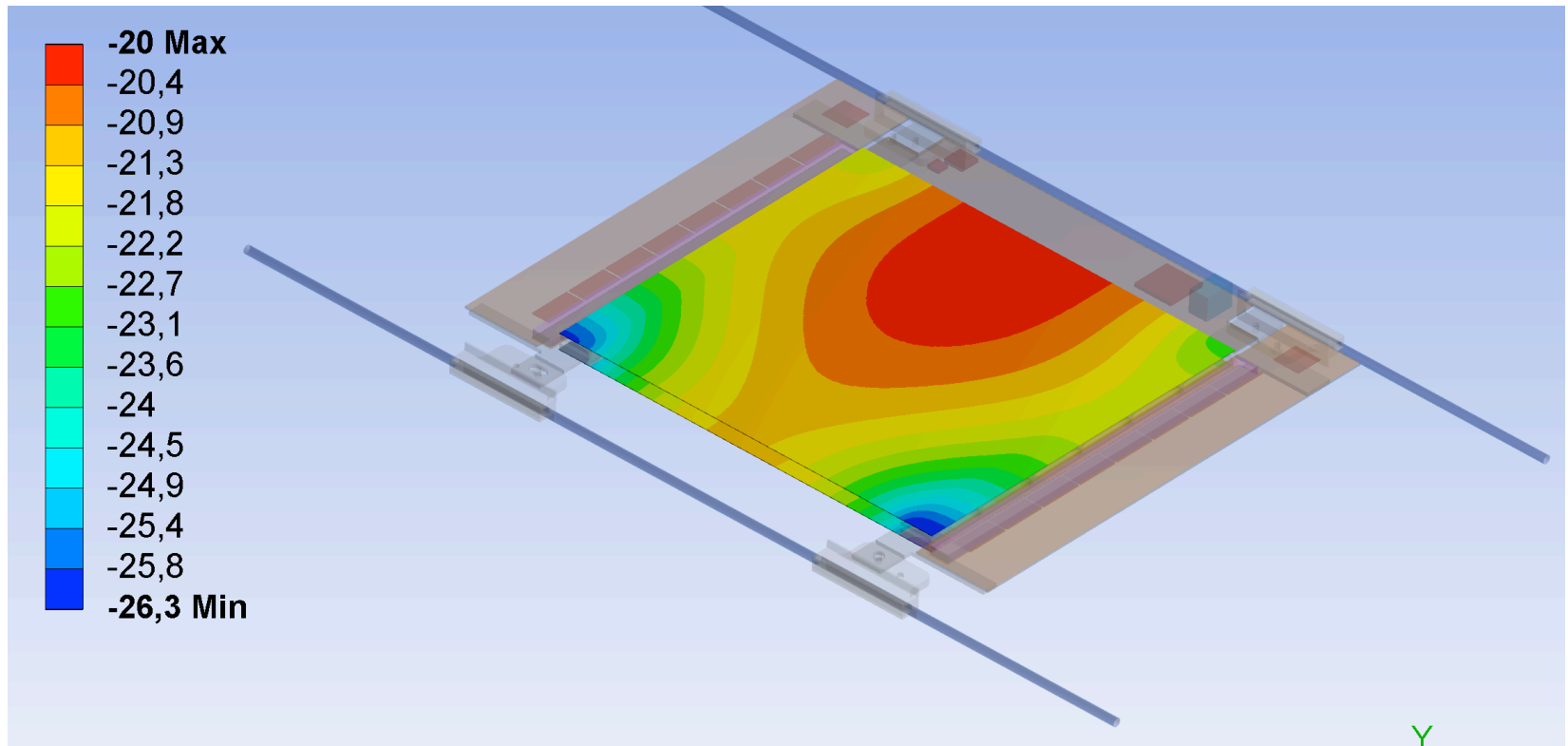
2S Module - Thermal Runaway



- cooling contacts have to be kept at -27°C to obtain -20°C max. T on sensors
- thermal runaway reached at $\sim -25.2^{\circ}\text{C}$

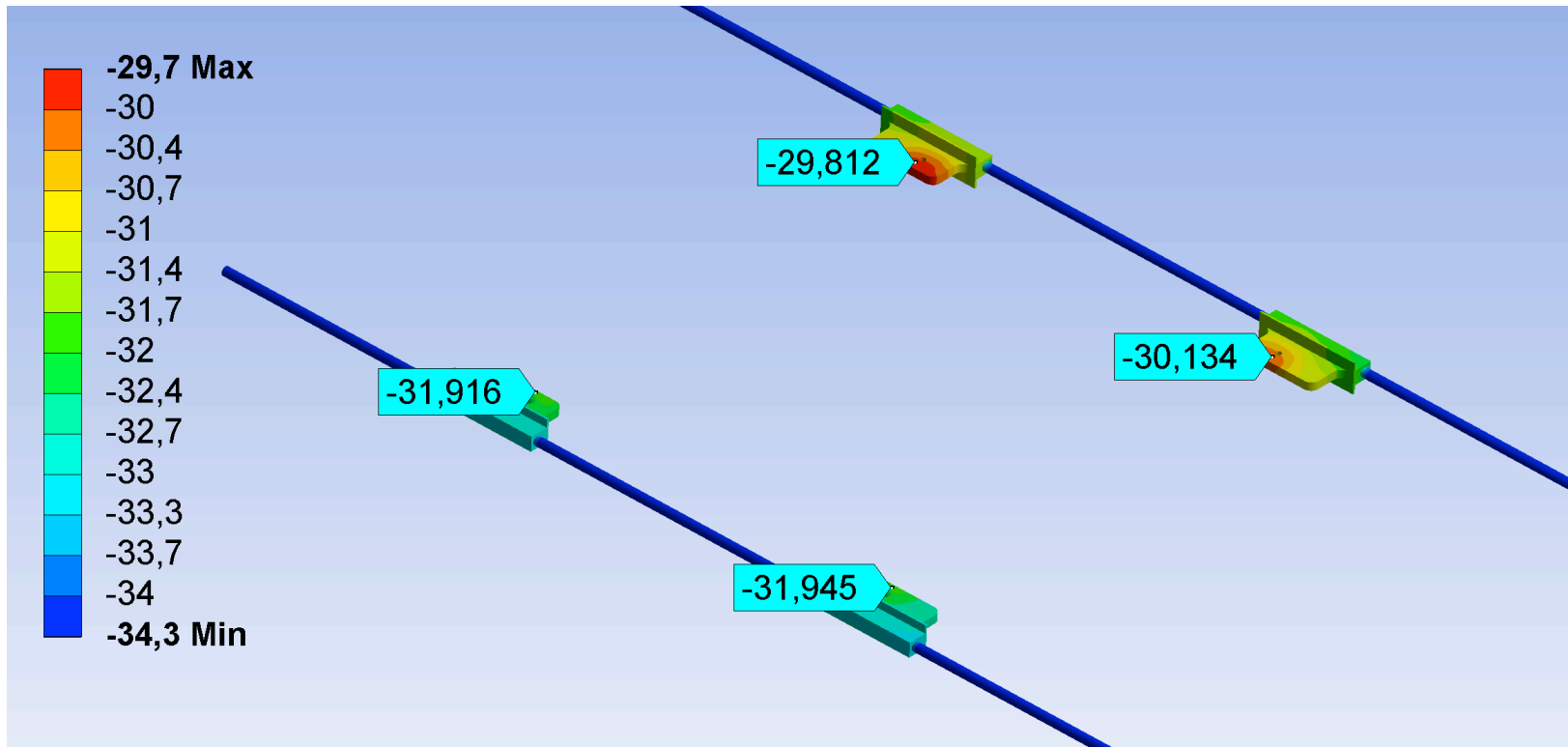


2S Module on Cooling Blocks



- calculated for constant sensor power dissipation
- heat transfer coefficient of interface (module to cooling block) is $10000 \text{ W/m}^2/\text{K}$
- heat transfer coefficient from pipe to CO_2 is $5000 \text{ W/m}^2/\text{K}$
- coolant has to be at -34.3°C obtain -20°C max. T on sensors
- temperature gradient on sensors increased from 4.7°C to 6.3°C
- reason for change is the asymmetry due to the power dissipation on service board

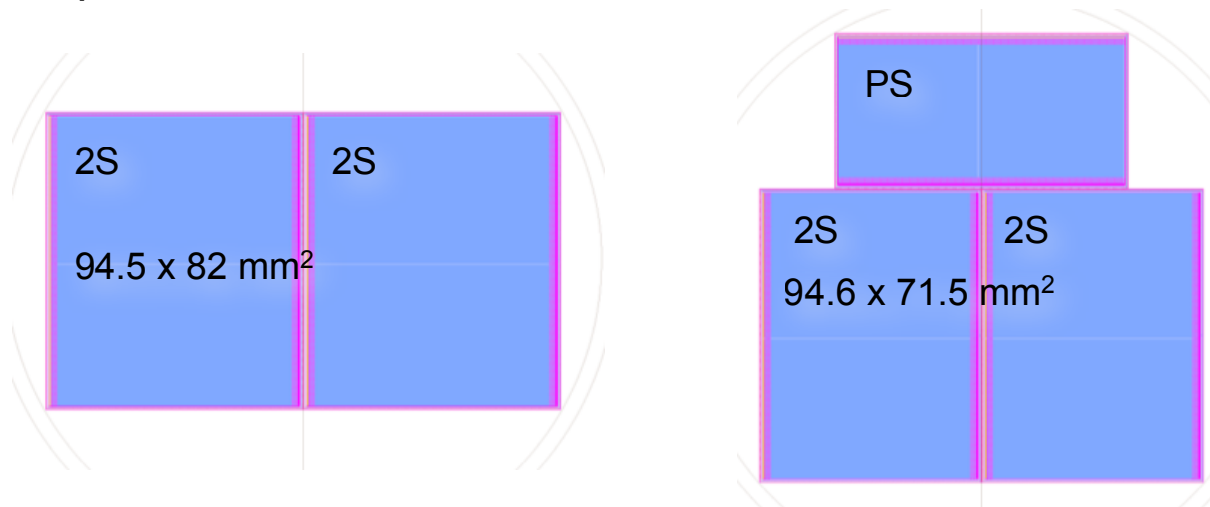
2S Module on Cooling Blocks



- calculated for constant sensor power dissipation
- heat transfer coefficient of interface (module to cooling block) is $10000 \text{ W/m}^2/\text{K}$
- heat transfer coefficient from pipe to CO₂ is $5000 \text{ W/m}^2/\text{K}$
- coolant has to be at -34.3 °C obtain -20 °C max. T on sensors
- temperature gradient on sensors increased from 4.7 °C to 6.3 °C
- reason for change is the asymmetry due to the power dissipation on service board

Recap: 2S Module Options with 8 Inch Wavers

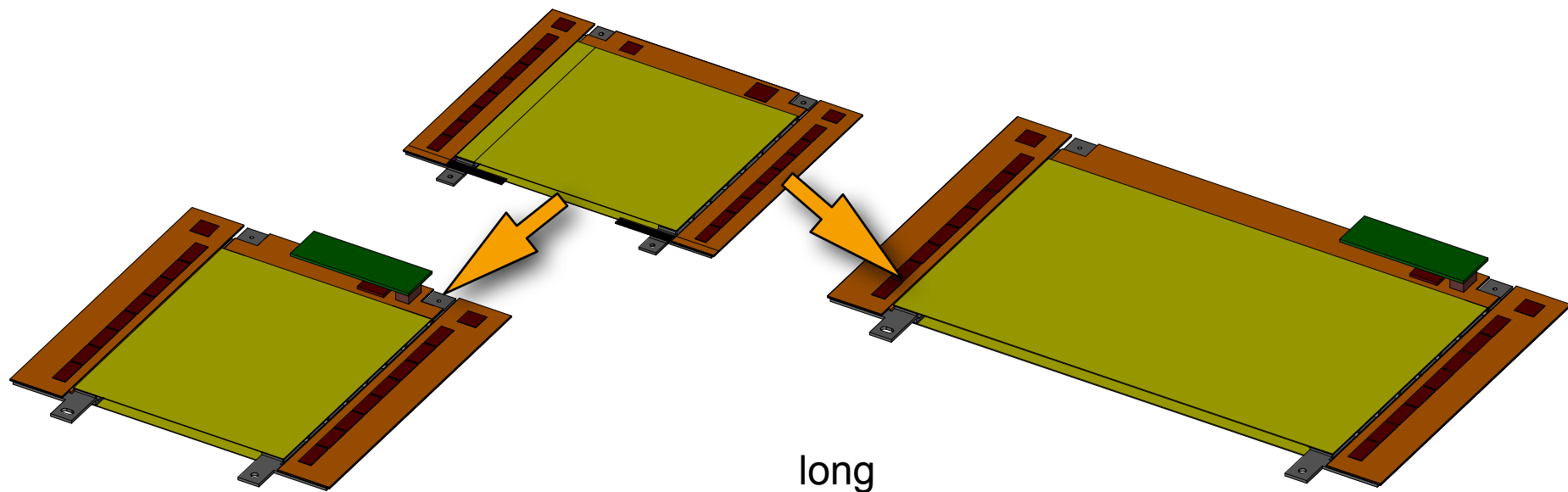
- > HEPHY has established contact to Infineon as a possible vendor for sensors
 - they offer a 8inch production
 - cost of 8inch waver is about the same as for a 6inch waver
 - 8inch offers 84% more area
 - reduction of cost
- > this has implications on the sensor dimensions, electronics and modules



- > many more options under discussion and feasible
 - Option 1 - PS and 2S sensors on same waver
 - Option 2 - 2S sensor split in two → 4 sensors per module
 - Option 3 - 4cm long strips at inner radii, 8cm long strips at outer radii



2S Module Options: Short & Long



short

- > space on service board is rather tight - 8 cm instead of 10 cm
- > no change in mechanics
- > smaller heat generation by sensor
- > shorter distance from sensor center to cooling

long

- > plenty of space on service board - module is now 16 cm long
- > mechanics might become tricky
- > might only be possible with 300 um sensors
- > heat generation by sensor will be larger - needs to be checked
 - factor 1.5 due to thickness, however fluence is smaller ($r \geq 85\text{cm}$)
- > longer distance from sensor center to cooling - might need additional cooling contact in the middle

2S Module Short - Thermal Loads

B: 2S Module

Steady-State Thermal-Electric Conduction

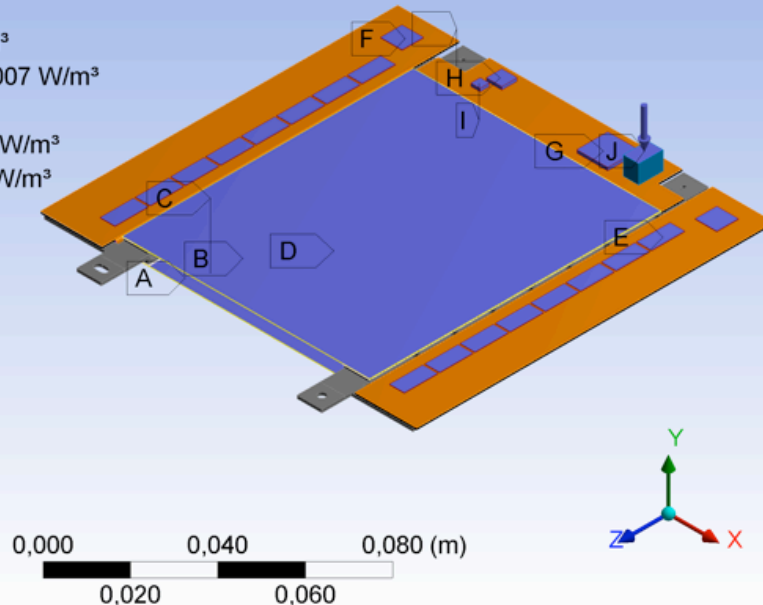
Time: 1, s

Items: 10 of 11 indicated

06.05.2013 17:58

- A** Bottom Sensor Backplane: 0, V
- B** Bottom Sensor: 1, V
- C** Top Sensor Backplane: 0, V
- D** Top Sensor: 1, V
- E** CBCs: $7,3879\text{e}+006 \text{ W/m}^3$
- F** Concentrators: $2,0408\text{e}+007 \text{ W/m}^3$
- G** LP-GBT: $5,\text{e}+006 \text{ W/m}^3$
- H** DCDC Chip: $3,112\text{e}+007 \text{ W/m}^3$
- I** DCDC Coil: $2,878\text{e}+007 \text{ W/m}^3$
- J** GBT Mezzanine: 0,3 W

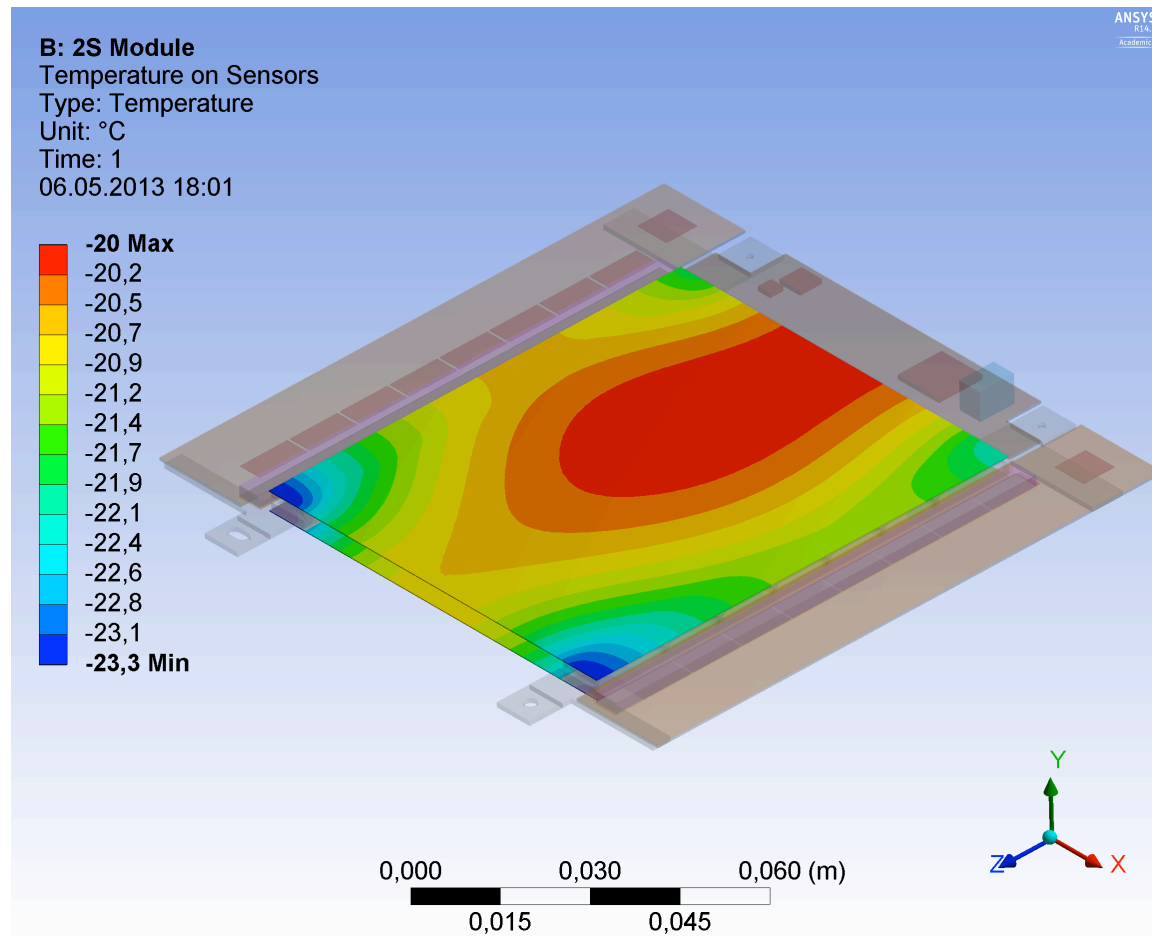
remark:
Al-CF bridge for
4mm spacing



- > power consumption of sensors ($200 \mu\text{m}$) calculated for
 - fluence: $6\text{e}14 \text{ neq/cm}^2$
 - damage constant: $5.3\text{e}-17$
 - @ -20°C : 503 mW



2S Module Short - Thermal Results



- smaller temperature gradient compared to std. 2S module (as expected)
 - lower power consumption compared to std. 2S module
 - smaller distance of center of sensors to cooling



2S Module Long - Thermal Loads

B: 2S Module

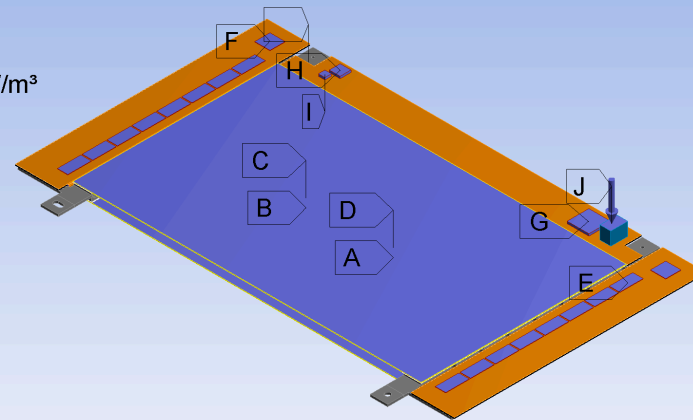
Steady-State Thermal-Electric Conduction

Time: 1, s

Items: 10 of 11 indicated

06.05.2013 18:04

- A** Bottom Sensor Backplane: 0, V
- B** Bottom Sensor: 1, V
- C** Top Sensor Backplane: 0, V
- D** Top Sensor: 1, V
- E** CBCs: $7,3879\text{e}+006 \text{ W/m}^3$
- F** Concentrators: $2,0408\text{e}+007 \text{ W/m}^3$
- G** LP-GBT: $5,\text{e}+006 \text{ W/m}^3$
- H** DCDC Chip: $3,112\text{e}+007 \text{ W/m}^3$
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- J** GBT Mezzanine: 0,3 W

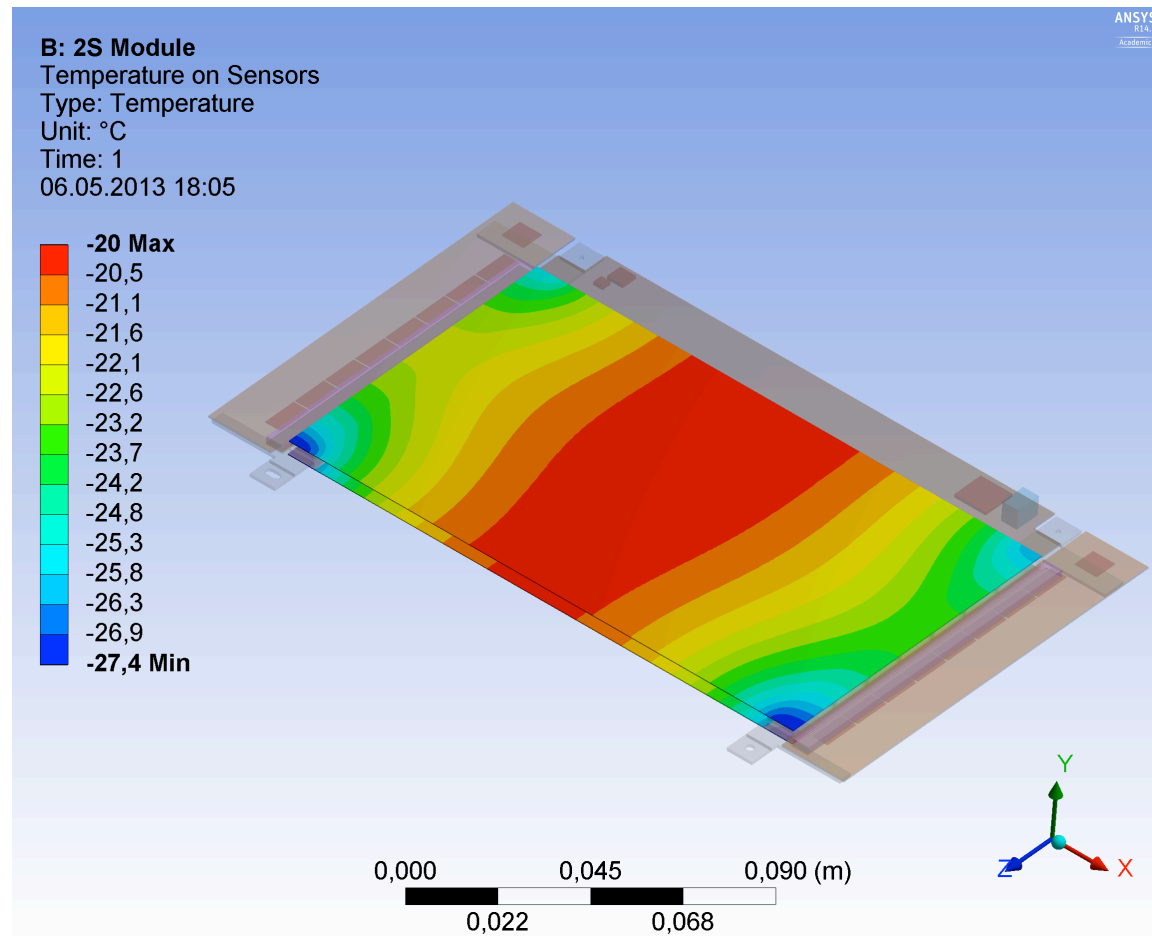


> power consumption of sensors ($300 \mu\text{m}$) calculated for

- fluence: $4\text{e}14 \text{ neq/cm}^2$
- damage constant: $5.3\text{e}-17$
- @ -20°C : 1006 mW



2S Module Long - Thermal Results



- 2S module with 16 cm long sensor needs additional thermal management
 - e.g. conductive foil
 - additional cooling contact in the middle → 6 mounting points

