



CANADA'S NATIONAL LABORATORY FOR PARTICLE AND NUCLEAR PHYSICS

Owned and operated as a joint venture by a consortium of Canadian universities via a contribution through the National Research Council Canada

Low Beta North American Activities

R. Laxdal, TRIUMF

TTC Meeting

New Delhi, Oct. 20, 2008

LABORATOIRE NATIONAL CANADIEN POUR LA RECHERCHE EN PHYSIQUE NUCLÉAIRE ET EN PHYSIQUE DES PARTICULES

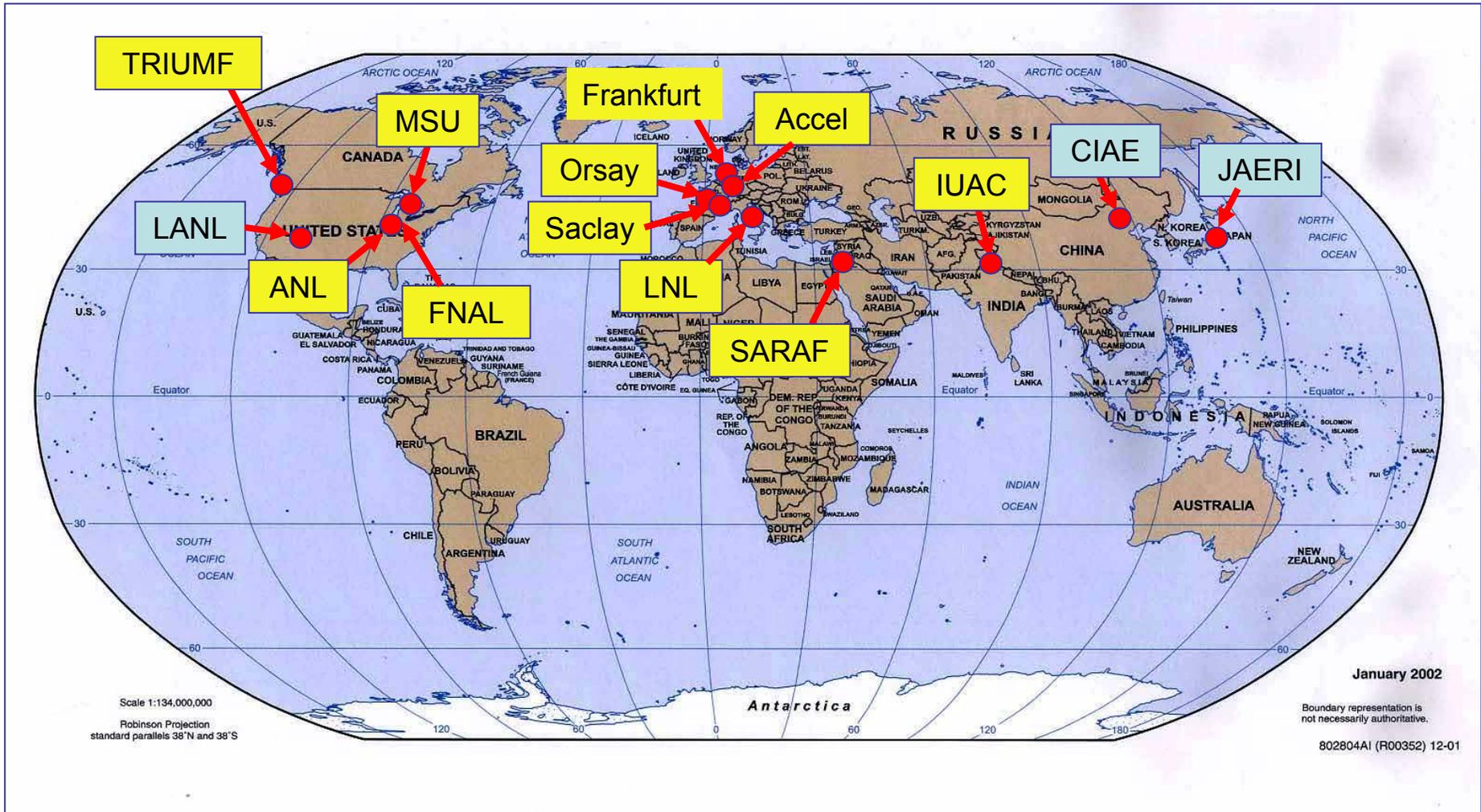
Propriété d'un consortium d'universités canadiennes, géré en co-entreprise à partir d'une contribution administrée par le Conseil national de recherches Canada

Outline

- Overview of community and goal
 - Existing facilities
 - ANL, ISAC-II
 - MSU-reaccelerator
 - Proposals – in development
 - FRIB, HINS/Project-X, ...
- Conclusions



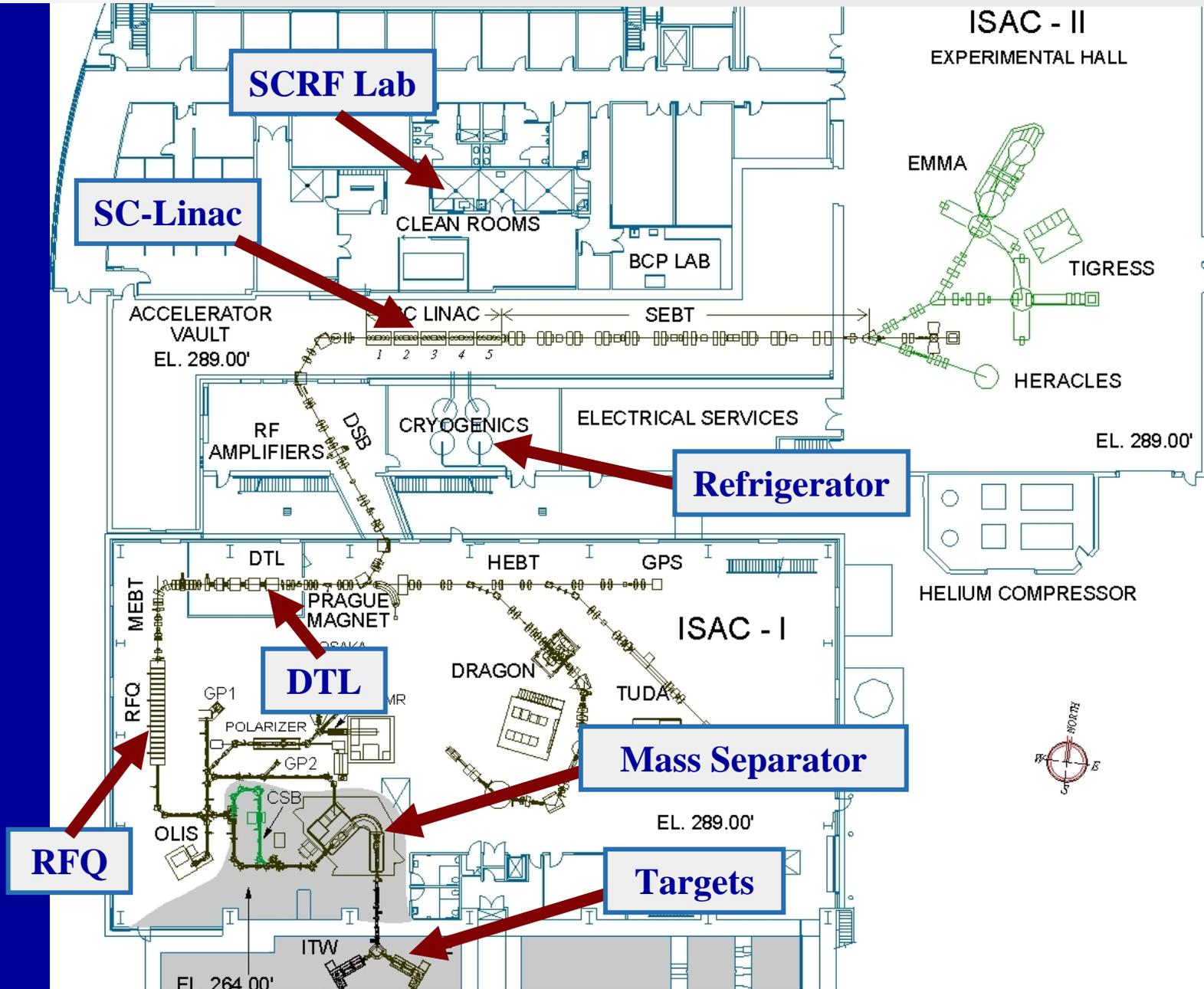
Low-Beta SC (Niobium) Community



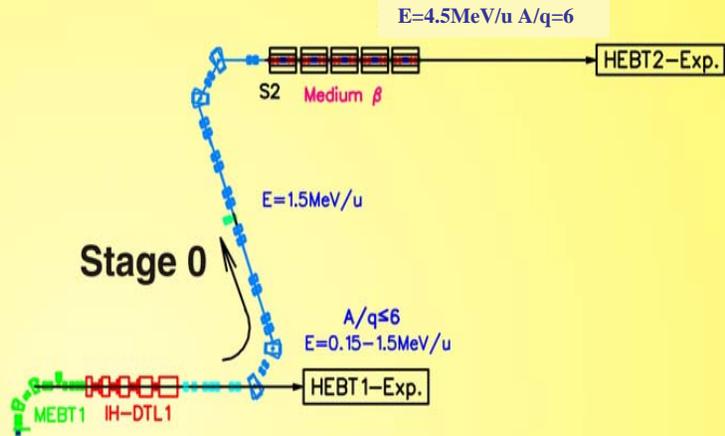
Projects and Proposals at Low Velocity

Project	Lab	Driver	Post-accelerator	Particle	Structure
ISAC-II	TRIUMF		√	HI	QWR
Reaccel	MSU		√	HI	QWR
Upgrade	ANL		√	HI	QWR
FRIB	ANL,MSU	√	√	HI/HI	QWR, HWR, Spoke
HINS/Project x	FNAL	√		P	QWR, HWR, spoke
AAA	LANL	√		P	spoke

TRIUMF



ISAC-II (Phase I - Medium Beta Section)



ISAC-II 106MHz Superconducting Linac

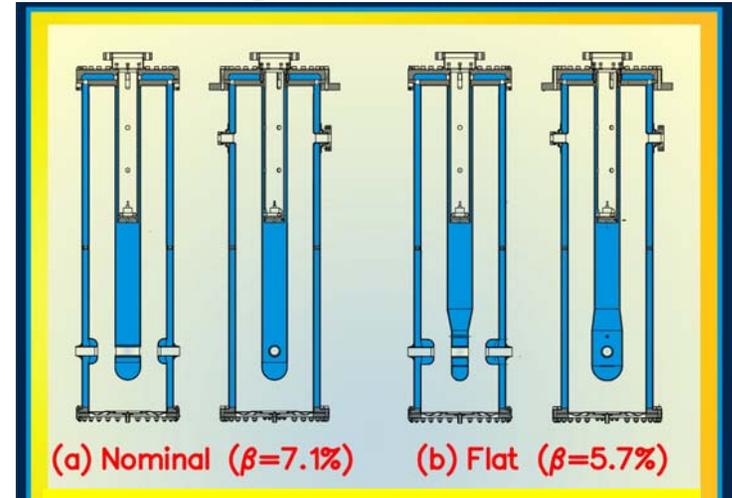
- ❑ Twenty bulk niobium quarter wave cavities housed in five cryomodules
- ❑ Boosts ion energy by 20MV to provide stable and RIB's above the Coulomb Barrier



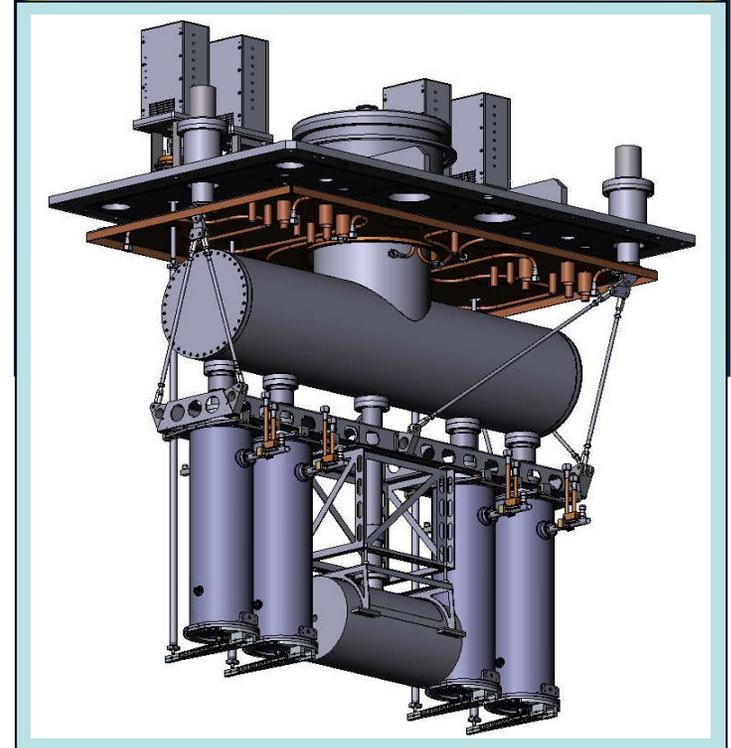
Summary

- ❑ ISAC-II Accelerator commissioned in Spring 2006 with beam delivery for key experiments in 2007-08

- Bulk niobium cavities designed in collaboration with INFN-Legnaro
- Fabricated in Italian industry (Zanon) and chemically etched in CERN and J-Lab
- Twenty installed in five cryomodules



Prototype Cavity





ISAC-II Linac: RF Systems



□ RF power

- Provide useable bandwidth by overcoupling
- Require $P_f=200W$ at cavity for $f_{1/2}=20Hz$ at $E_a=6MV/m$, $\beta=200$

□ Coupling loop

- Developed LN2 cooled loop
- $<0.5W$ to LHe for $P_f=250W$

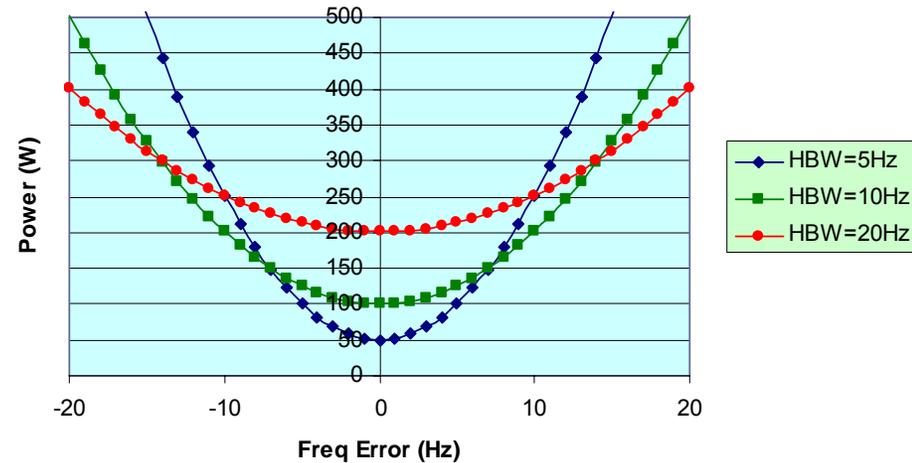
□ Mechanical tuner

- Precise (0.3~Hz), fast ($>50Hz/sec$) tuner with dynamic range of 8kHz and coarse range of 32kHz

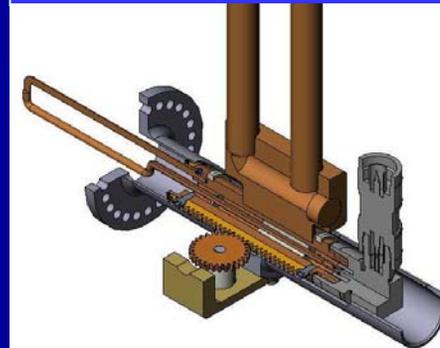
□ Tuning plate

- Spun, slotted, 'oil-can' tuning plate to improve tuning range

Forward power required for $E_a=6MV/m$ and given bandwidth



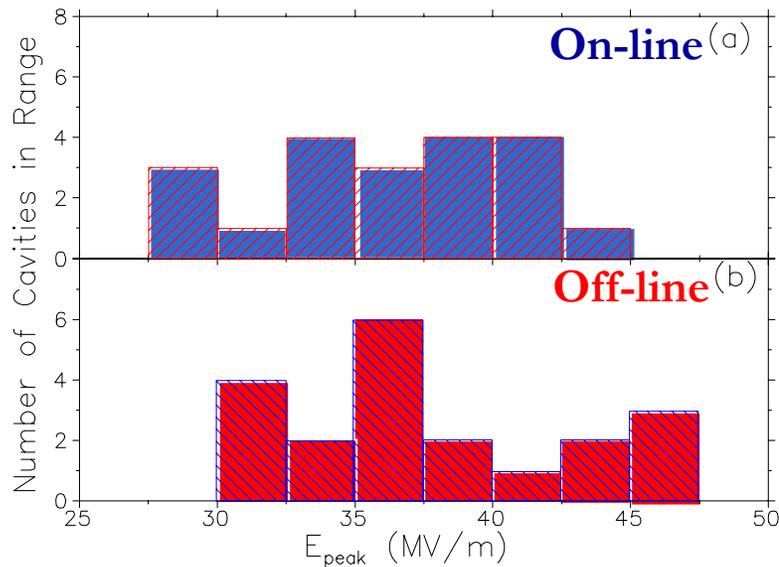
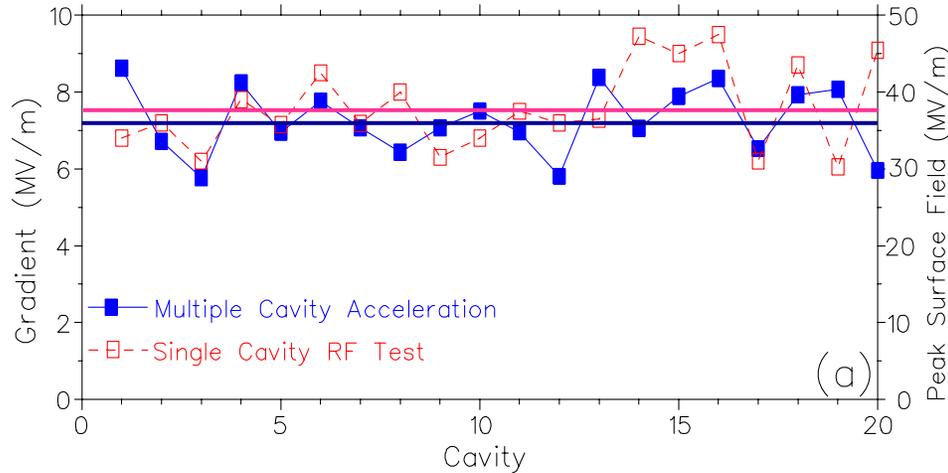
Coupling Loop



Mechanical Tuner



Cavities: On-line vs. Off-line Performance

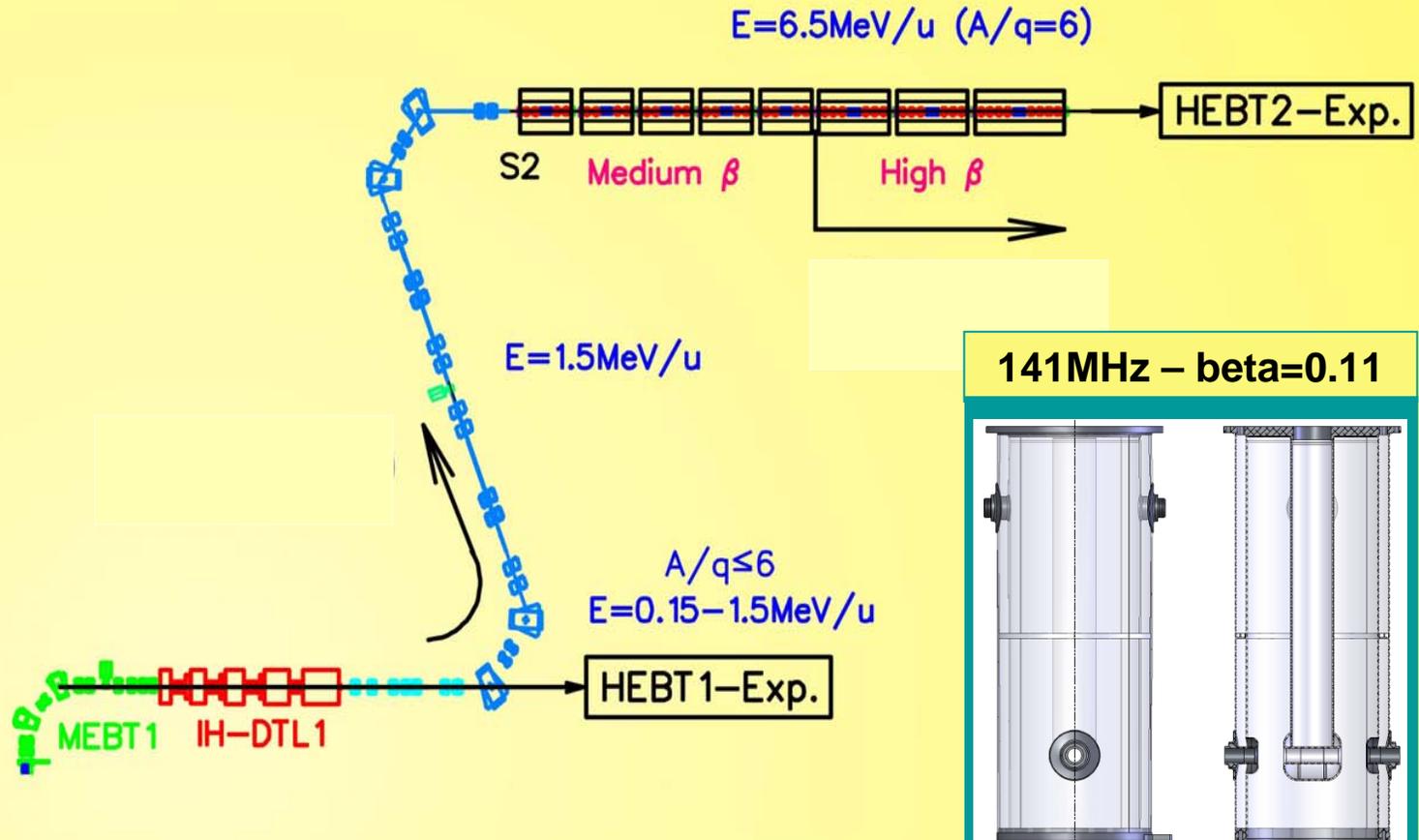


- On-line gradients calculated from beam acceleration at 7W/cavity averaged over three different ions. The average gradient for the on-line cavities is 7.25MV/m corresponding to a peak surface field of 36MV/m

- Off-line results give an average gradient at 7W/cavity of 7.6MV/m corresponding to $E_p=38\text{MV/m}$

- Some contamination evident in a few cavities but on-line performance down by only 5% from off-line tests

ISAC-II (Phase II - High Velocity Section - 2009)



- The Phase-II Extension of ISAC-II calls for the addition of 20 higher velocity ($\beta = 0.11$) quarter wave cavities by the end of 2009
 - The twenty cavities will be housed in three cryomodules and add an additional 20 MV to the ISAC-II ions
- Bob Laxdal, TTC Meeting Oct. 20-23, New Delhi

- Who is PAVAC?
 - A Canadian Company located in Richmond B.C.
- Specializing in
 - Electron Beam Welding
 - Precision machining
 - Pulsed Electron Beam Coating

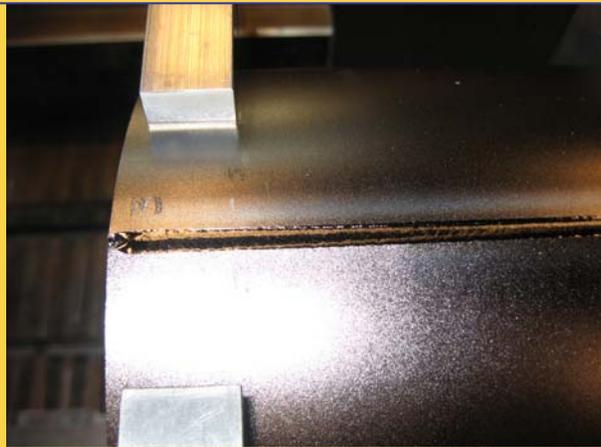
First Frequency Tuning



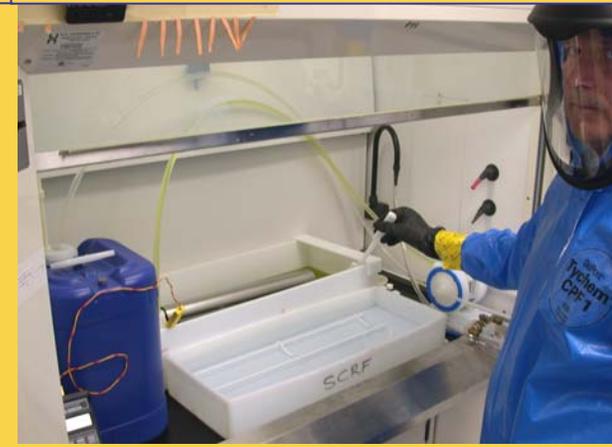
Forming and Machining



Electron Beam Welding

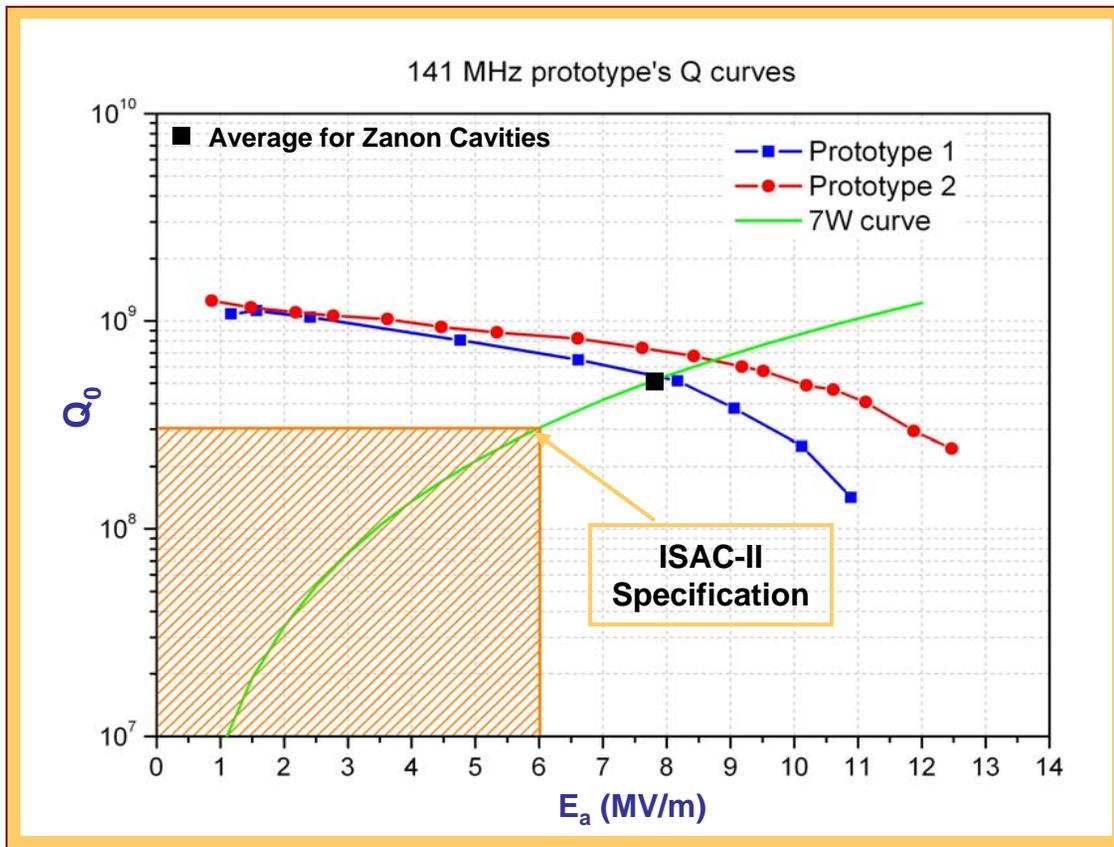


Pre-weld Etching - TRIUMF



Two Prototypes Tested

- Two prototypes fabricated in copper and two in bulk niobium
- Both niobium prototypes perform significantly above ISAC-II specifications; average values of $E_a=8.4\text{MV/m}$ ($E_p=41\text{MV/m}$) - specification 6MV/m
- Average voltage gain $V_a=1.5\text{MV}$ @ 7W

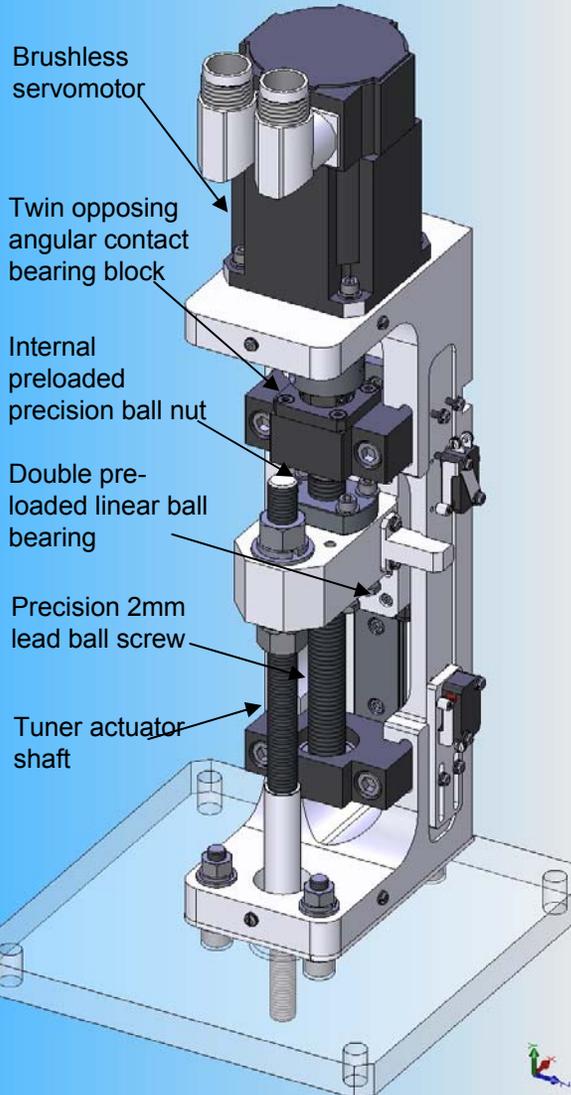




Phase II Linac: RF Tuner



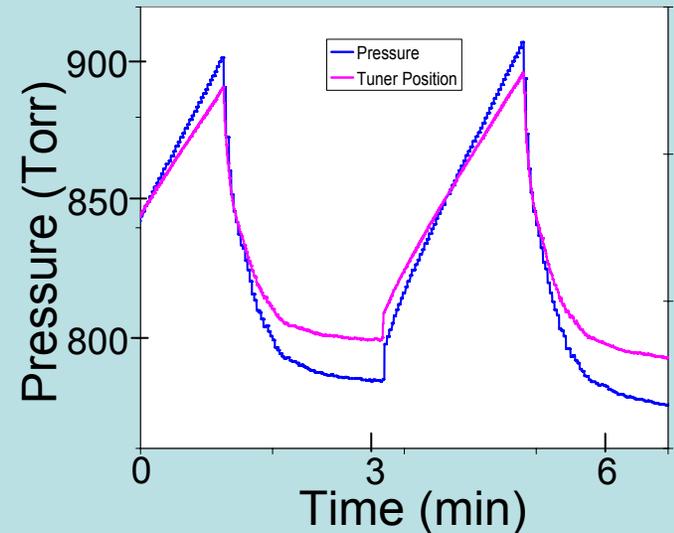
New Tuner Motor Developed



- precision brushless servomotor and ball screw on top of cryomodule
- Actuator extends (through bellows) to a lever mechanism to the tuning plate
- Tuner Position resolution 0.04 Hz/step; corresponds to 5nm/step



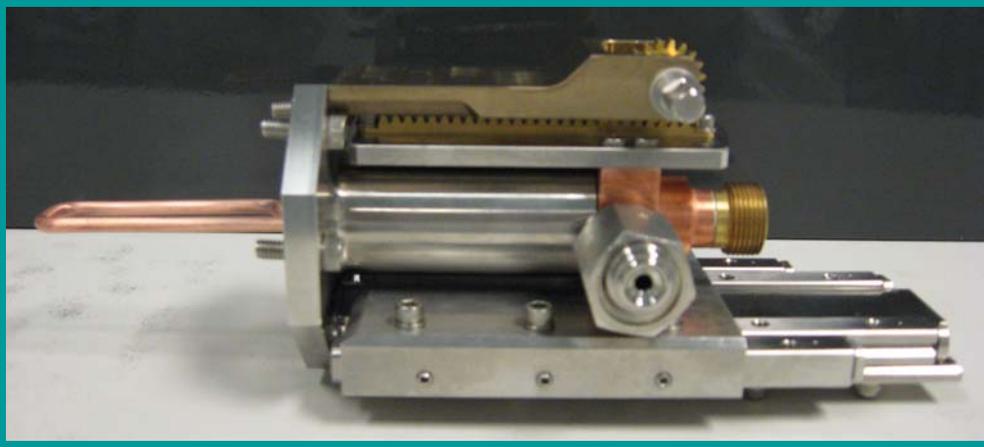
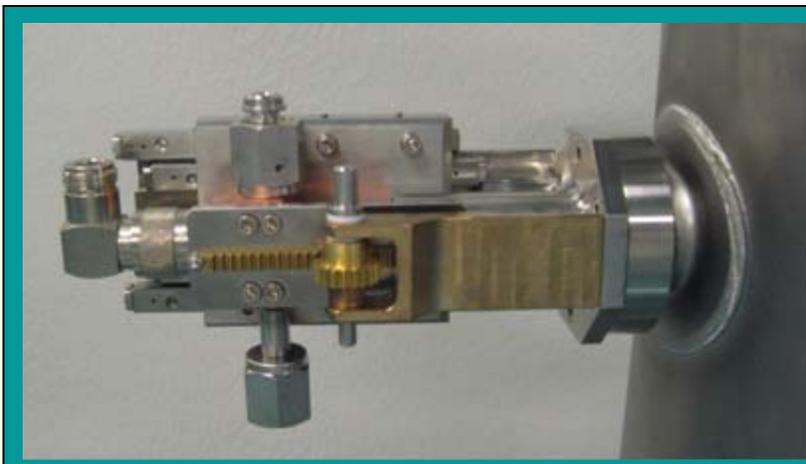
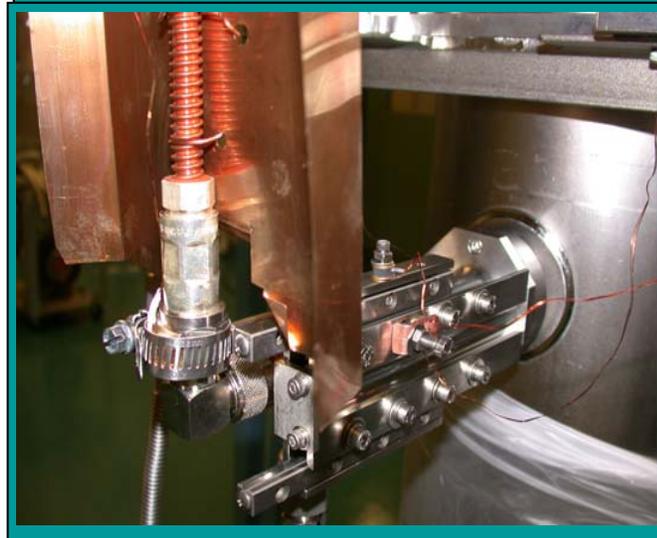
- Tuner operation in locked phase loop @ 6.4MV/m, $P_f=166W$, $P_c=3.3W$, $Q_0=7.13e8$ coupling $\beta \sim 200$, bandwidth $\sim \pm 20$
- Force helium pressure fluctuations to test tuner
- $\Delta P=137$ T, $\Delta f=330$ Hz;
- compensation is $\Delta f/\Delta t = 13$ Hz/sec.
- No increase in phase noise during test.



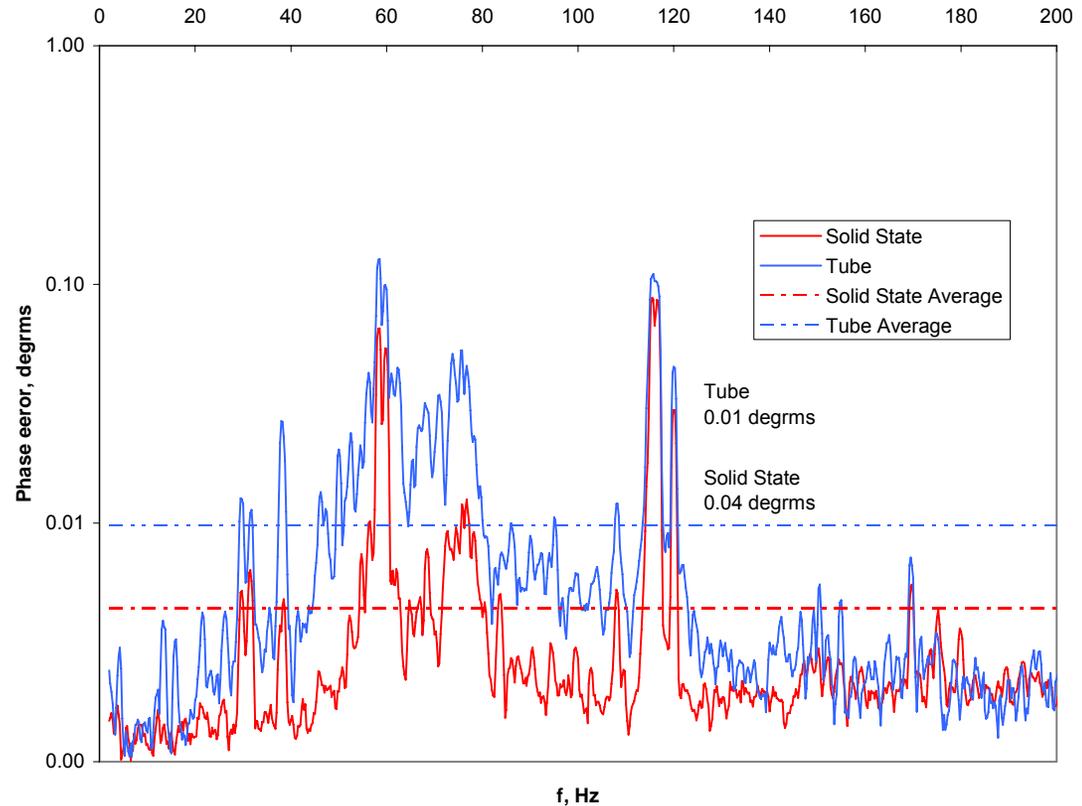
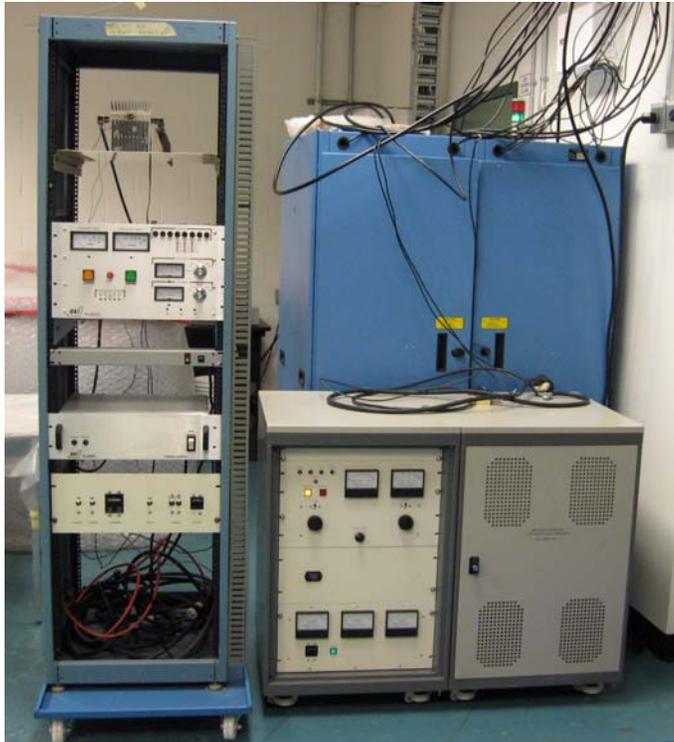
Coupling loop

- developed new coupling loop with improved mechanical drive
 - Uses non-magnetic cross roller bearings
 - Reduce side loads by making the LN2 feed more symmetric
 - Performance tests show at $P_f=200W$ the heat load to the helium is $<0.5W$

SCC coupling loop



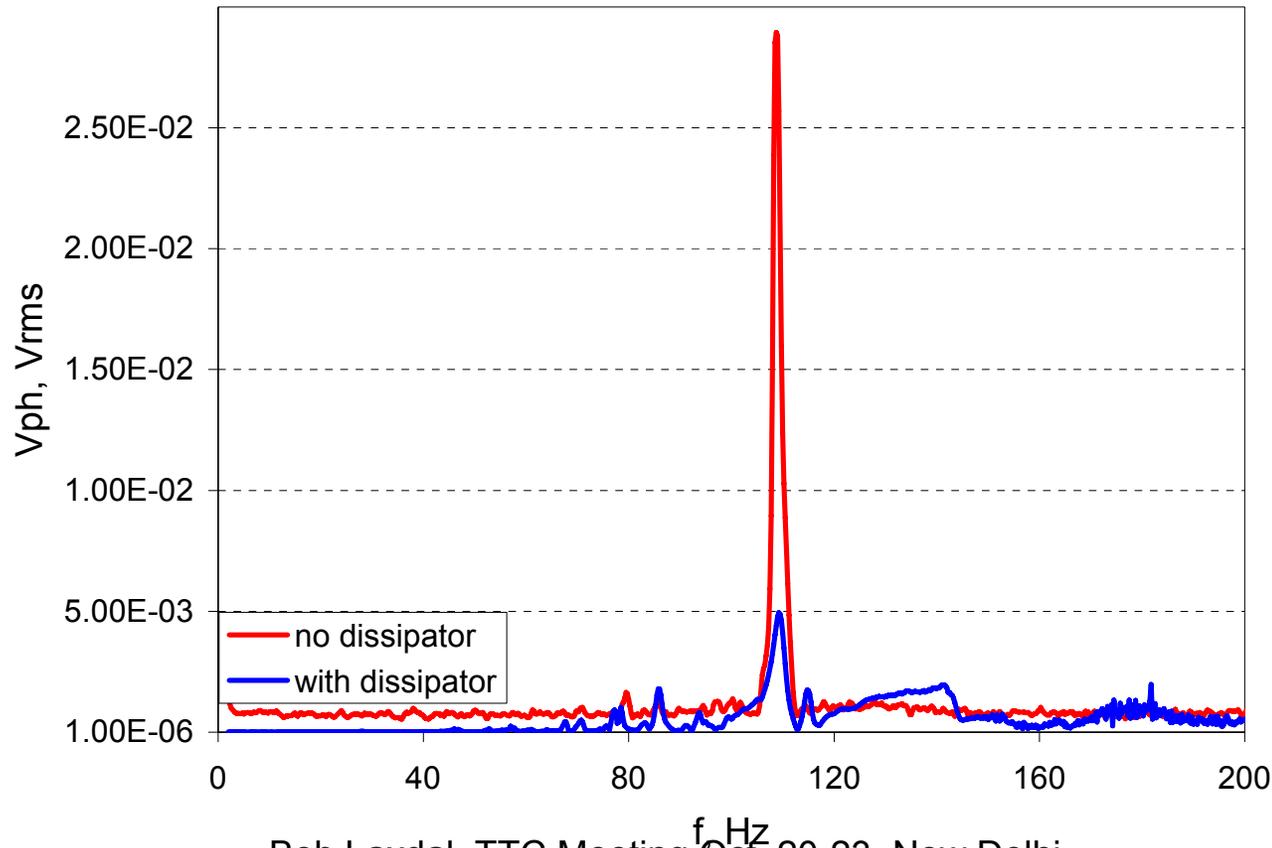
RF Amplifiers – Moving to Solid State



Solid State Amplifier from QEI designed for ISAC-II Phase II Cavities showed very good performance and twice less noise level in RF System of the cavity in comparison with tube amplifier

Mechanical Dissipator Performance

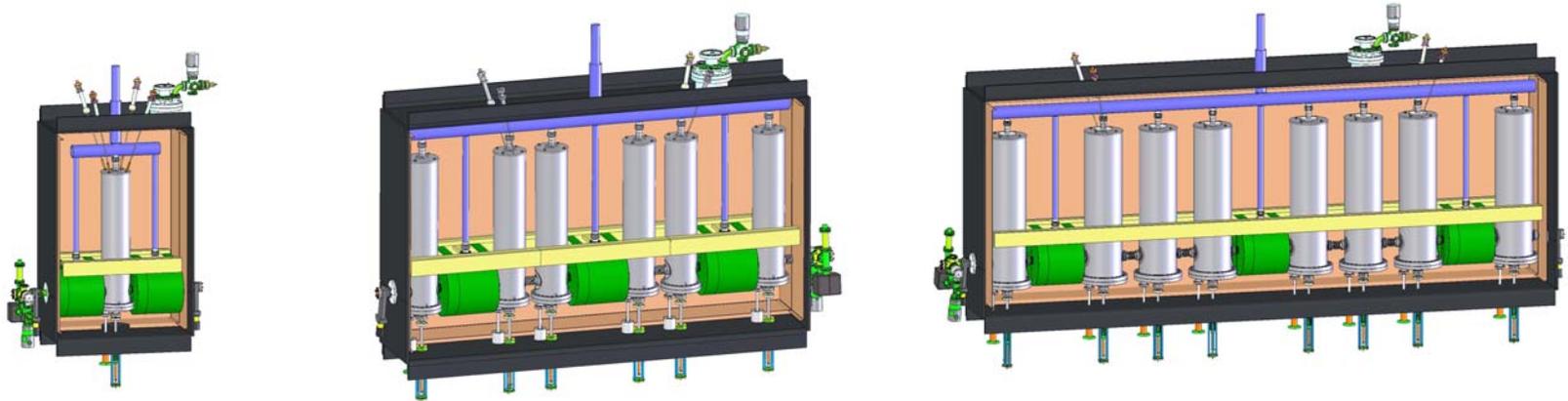
- Tuner motor used to drive mechanical noise on the top of the cryostat
- Cavity lowest mechanical resonance ~ 110 Hz which is from inner conductor
- 110 Hz frequency deviation without and 19 Hz with dissipator at the same excitation amplitude



MSU

MSU Reaccelerator Project

In house construction of three cryomodules, including fabrication and processing of 20 quarter-wave cavities



Q/A Selection

LEBT

RFQ

SC Linac

HEBT

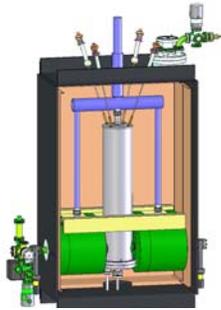
Experimental Area



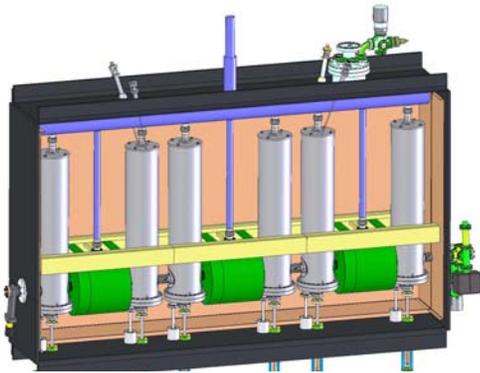
NSCL High Bay Area

EBIT

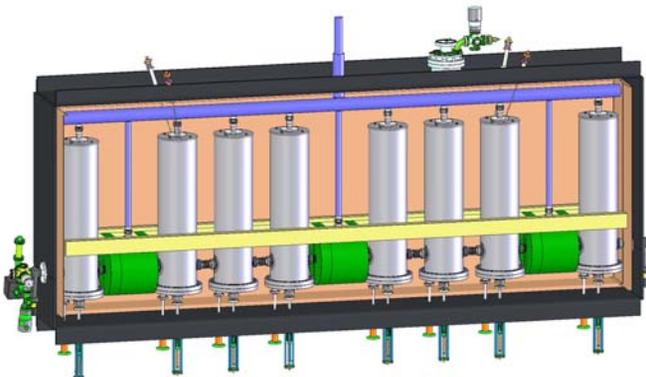
Superconducting Linac Cryomodules



- 1st Cryomodule
 - 2 Superconducting solenoids
 - 1 $\lambda/4$ SC cavity, $\beta_{\text{opt}}=0.041$
 - Transverse and longitudinal matching



- 2nd Cryomodule
 - 3 Superconducting solenoids
 - 6 $\lambda/4$ SC cavities, $\beta_{\text{opt}}=0.041$
 - Acceleration/deceleration: 1.2/0.3 MeV/u

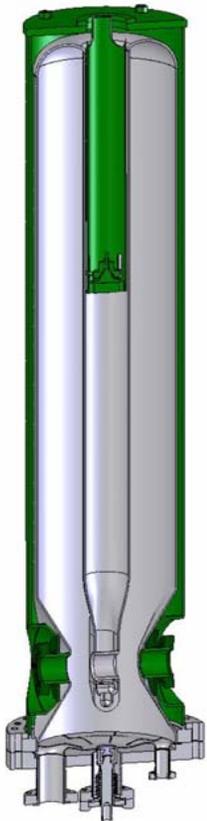


- 3rd Cryomodule
 - 3 Superconducting solenoids
 - 8 $\lambda/4$ SC cavities, $\beta_{\text{opt}}=0.085$
 - Acceleration/rebunching

Two SRF Cavity Types Used

$\beta_{opt} = 0.041$

$\beta_{opt} = 0.085$



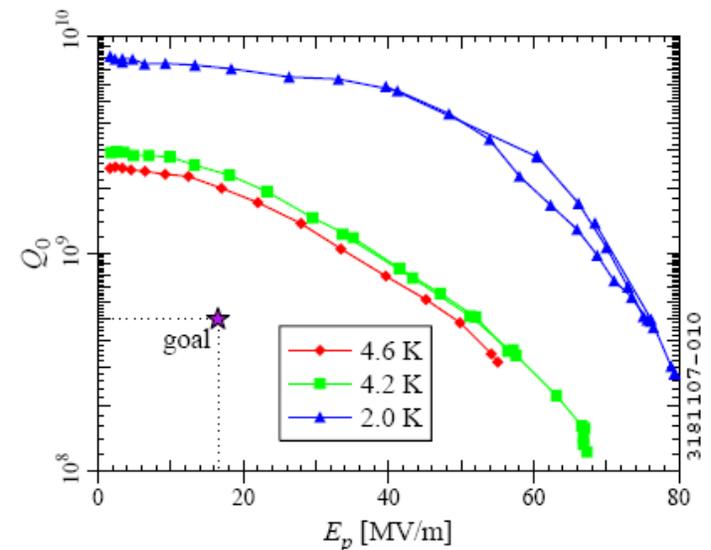
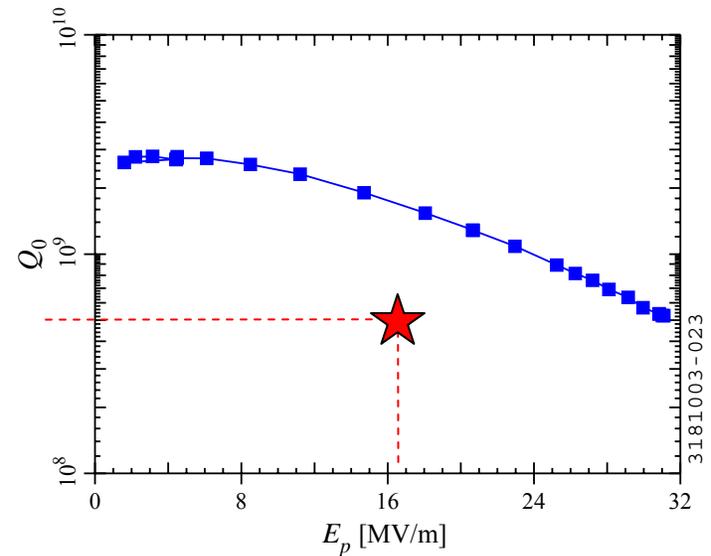
Type	$\lambda/4$	$\lambda/4$
Optimum β	0.041	0.085
Frequency	80.5 MHz	80.5 MHz
E _{peak}	16.5 MV/m	20.0 MV/m
V _{acc}	0.46 MV	1.18 MV
E _{acc}	4.84 MV/m	5.62 MV/m
B _{peak}	28.2 mT	46.5 mT
Temperatur	4.5 K	4.5 K
^e Length	0.095 m	0.21 m
Aperture	30 mm	30 mm

MSU Reaccelerator

Bob Laxdal, TTC Meeting Oct. 20-23, New Delhi

SRF Cavity Prototype R&D

- QWR $b_{\text{opt}}=0.085$ prototyped and tested in 2003
 - Q_0 : 5×10^8
 - E_p : 20 MV/m
- QWR $b_{\text{opt}}=0.041$ prototyped and tested in 2007
 - $R_s=2n\Omega$
 - Toroidal shorting plate a la Spiral and ANL
 - TRIUMF slotted tuning plate



SC Linac Prototype Cryomodules



(a) cold mass



(c) inner MLI



(e) outer MLI



(b) top plate

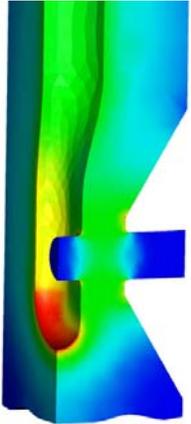


(d) 77 K shield



(f) vacuum vessel

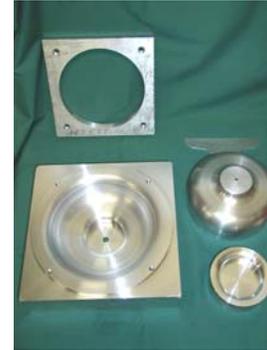
SRF Cavity Design, Fabrication, and Testing



**E & M Modeling and
Cavity Design**



Cavity Machining



Cavity Forming



Cavity Etching



Cavity Cleaning



Cavity Insert Assembly

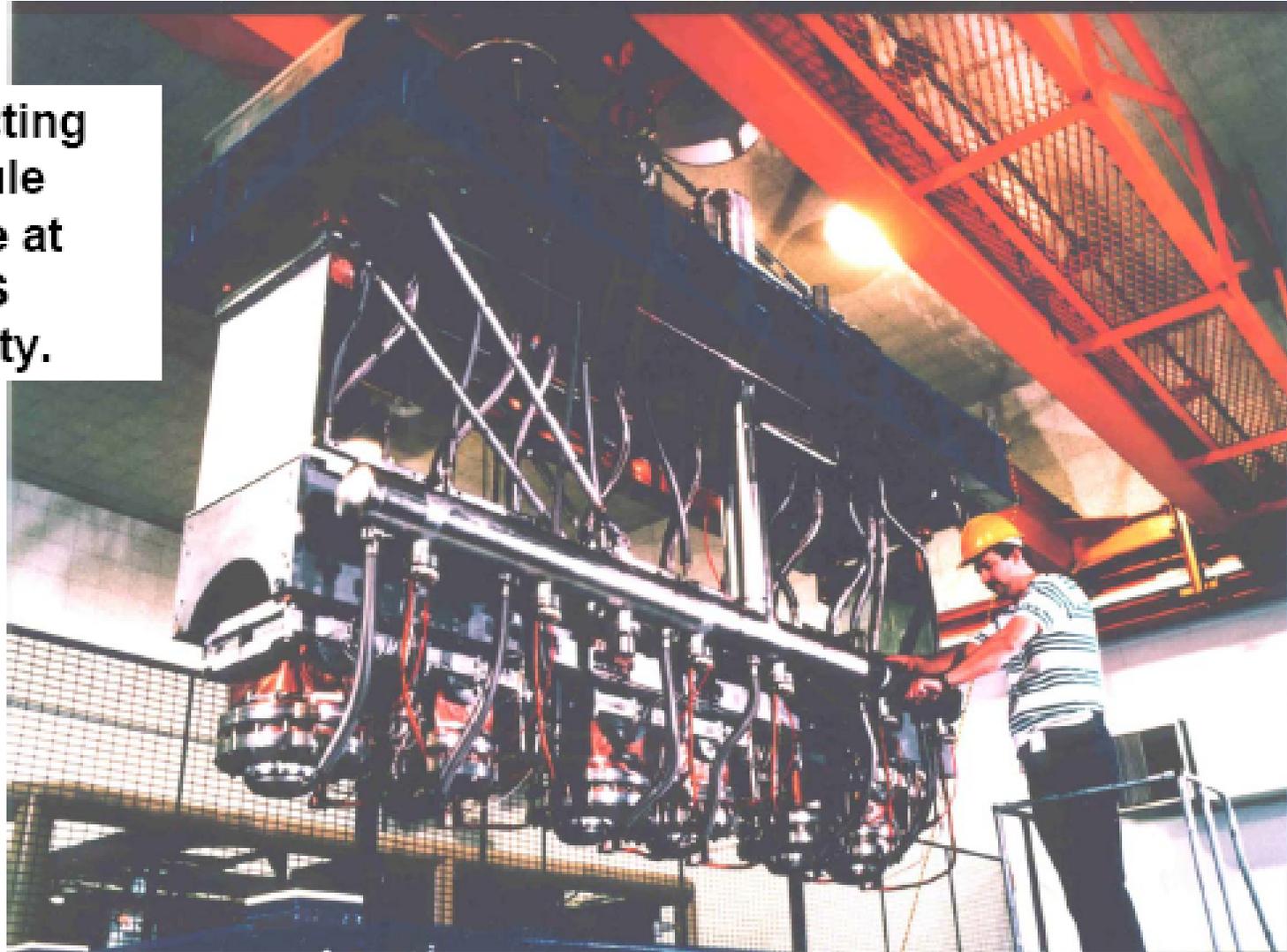


Cavity Testing

Argonne

Argonne-ATLAS

A superconducting linac cryomodule currently in use at the ANL/ATLAS heavy-ion facility.



ANL Energy Upgrade

ATLAS Energy Upgrade and Refrigerator Improvements

ATLAS Energy Upgrade will replace the last ATLAS cryostat with:

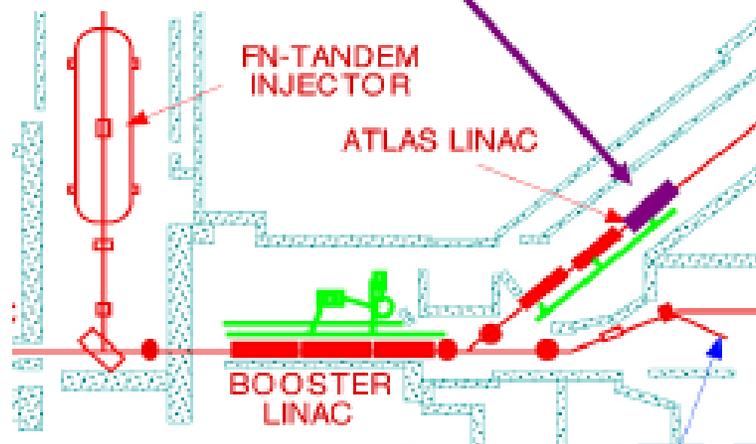
New cryostat containing

New class of resonators:

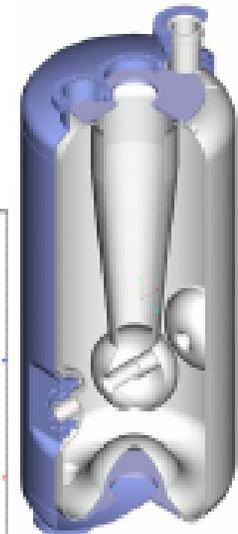
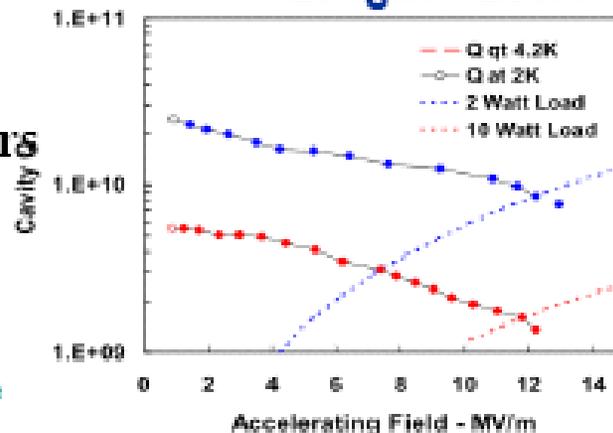
7 $\beta=0.14$ quarter-wave resonators

$\beta=0.26$ half-wave resonator

New ATLAS Cryostat



109 MHz
QWR Cavity
 $\beta_s = 0.144$
Length = 25cm

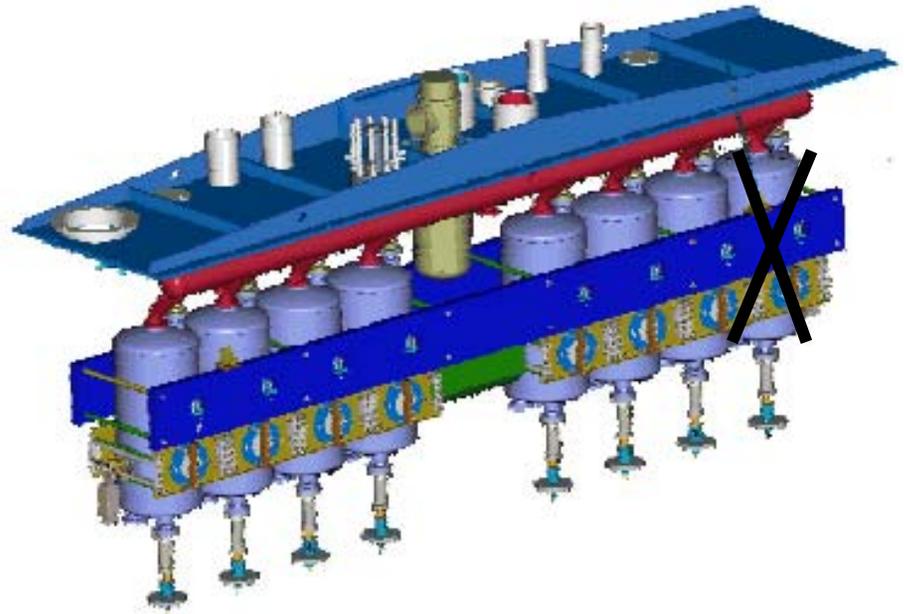


A	Current ATLAS		ATLAS Upgrade	
	No Strip	Strip	No Strip	Strip
16	13.0	15.7	18.5	21.5
40	12.4	13.4	17.5	19.9
58	9.9	11.8	13.5	17.9
78	9.5	11.2	12.8	16.7
132	8.0	9.3	10.4	13.4
197	6.6	7.9	8.4	10.9
238	6.4	7.4	7.9	10.0

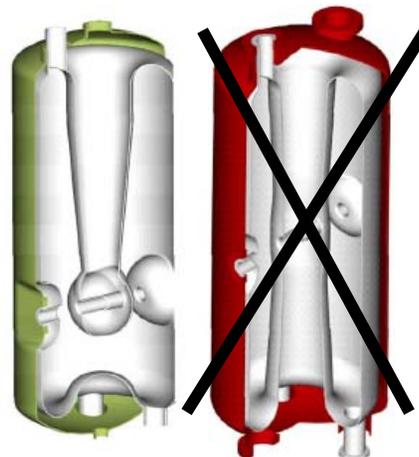
Atlas Energy Upgrade Cryomodule

Cryomodule nearing completion

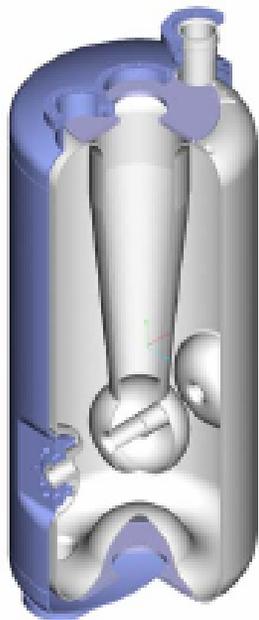
- Cavities
 - 7 QWR's (115MHz, beta=0.15)
- Energy booster downstream of ATLAS with expected increase in Atlas final energy >30%
- Separated vacuum system



type	QWR	HW
f	115 MHz	172.5 MHz
Bgeom	0.15	0.26
Length	25 cm	30 cm
QRs	42	58
<i>at an accelerating field of 1 MV/m</i>		
Epeak	3.2 MV/m	2.9 MV/m
Bpeak	57 G	78 G
rf energy	170 mJ	345 mJ

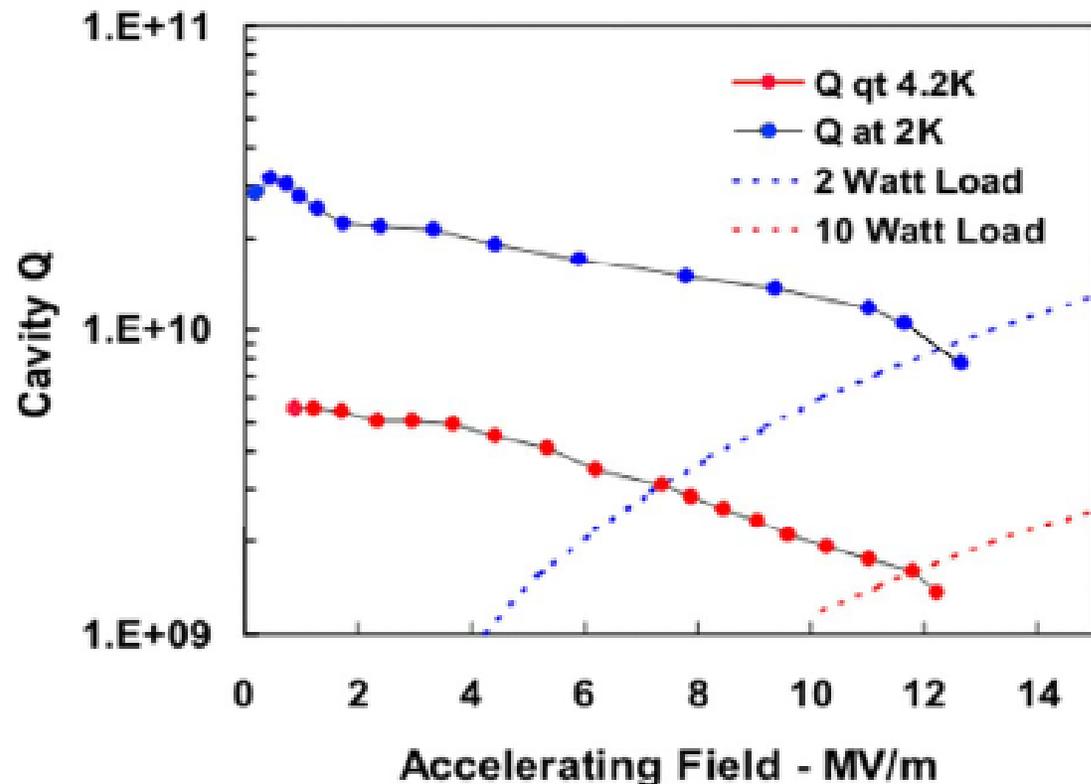


Upgrade quarter wave



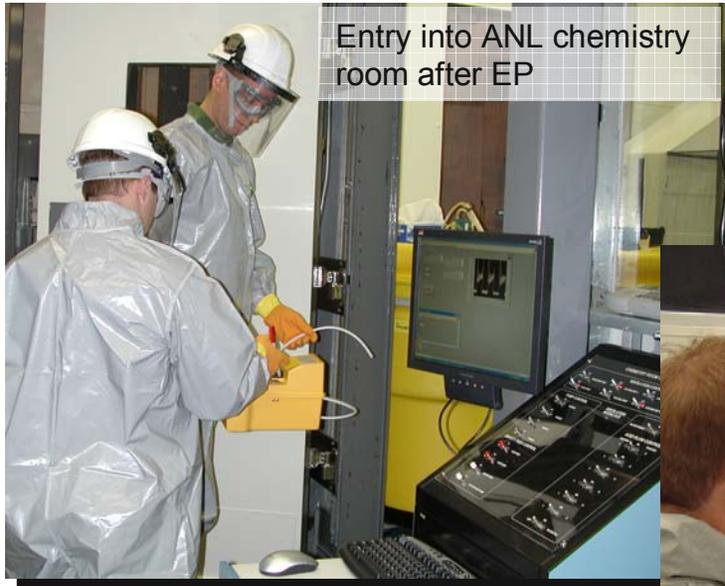
QWR 109 Parameters

Frequency	109.125	MHz
Geometric Beta	0.144	v/c
Active Length	25	cm
QRs	40	ohm
E _{peak} /E _{acc}	3.2	
B _{peak} @ 1 MV/m	58.3	Gauss
RF Energy/E _{acc} ²	0.1662	Joule



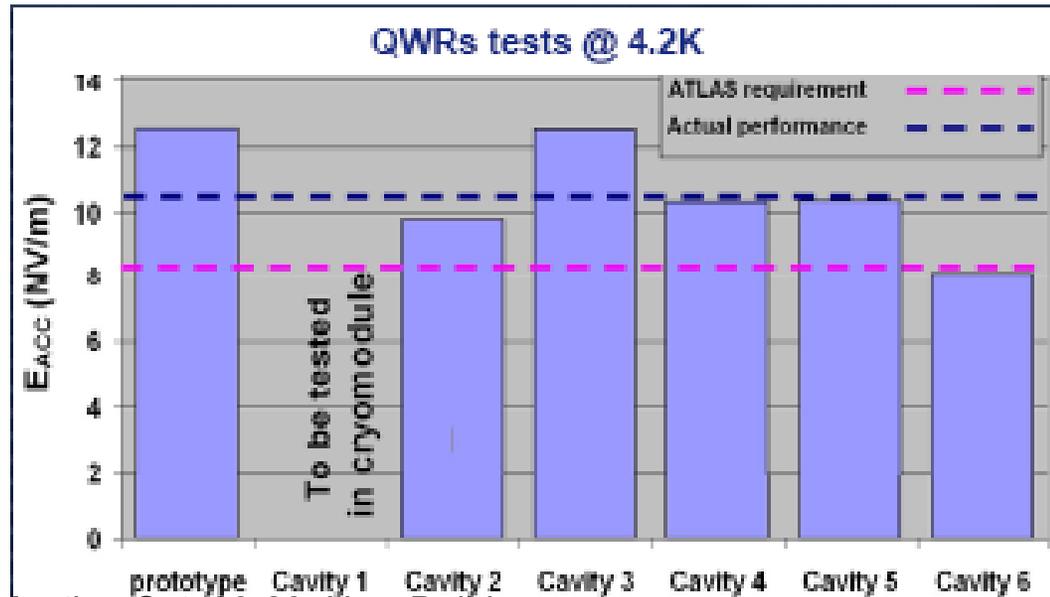
EP at Argonne

Commissioning the SCSPF: Electropolishing



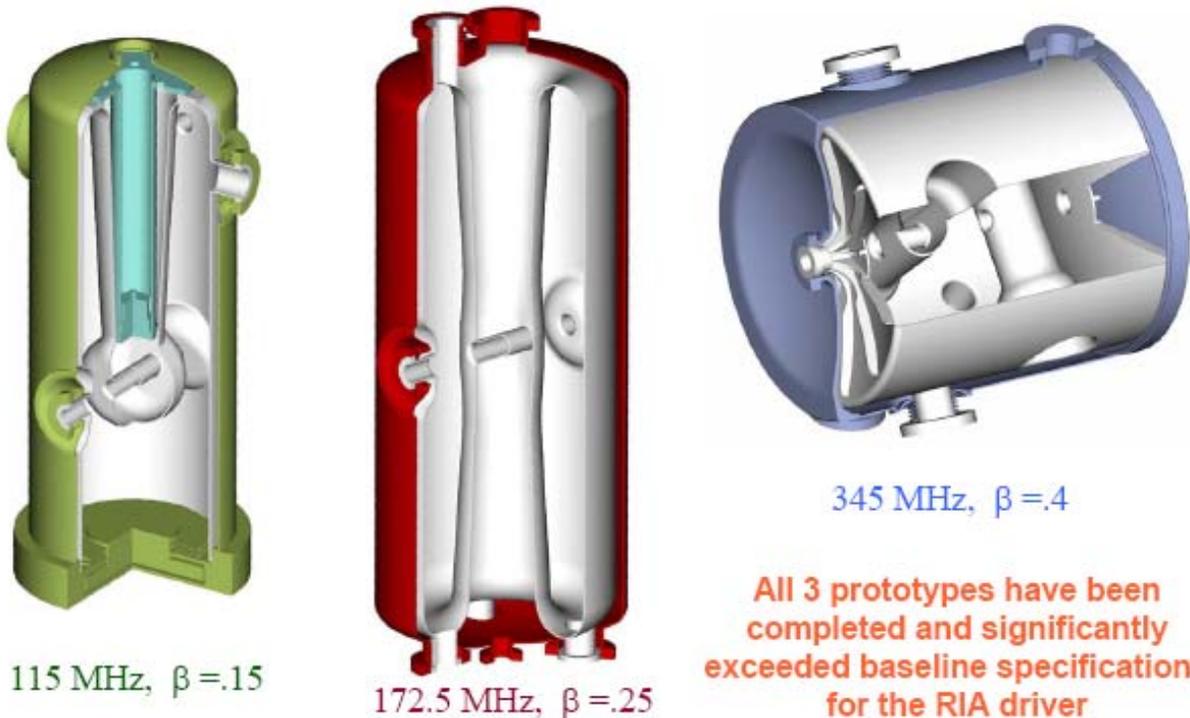
Upgrade Cryomodule

- Separate vacuum system
- Average performance of $E_p=33\text{MV/m}$ at 4.2K



FRIB (RIA Lite)

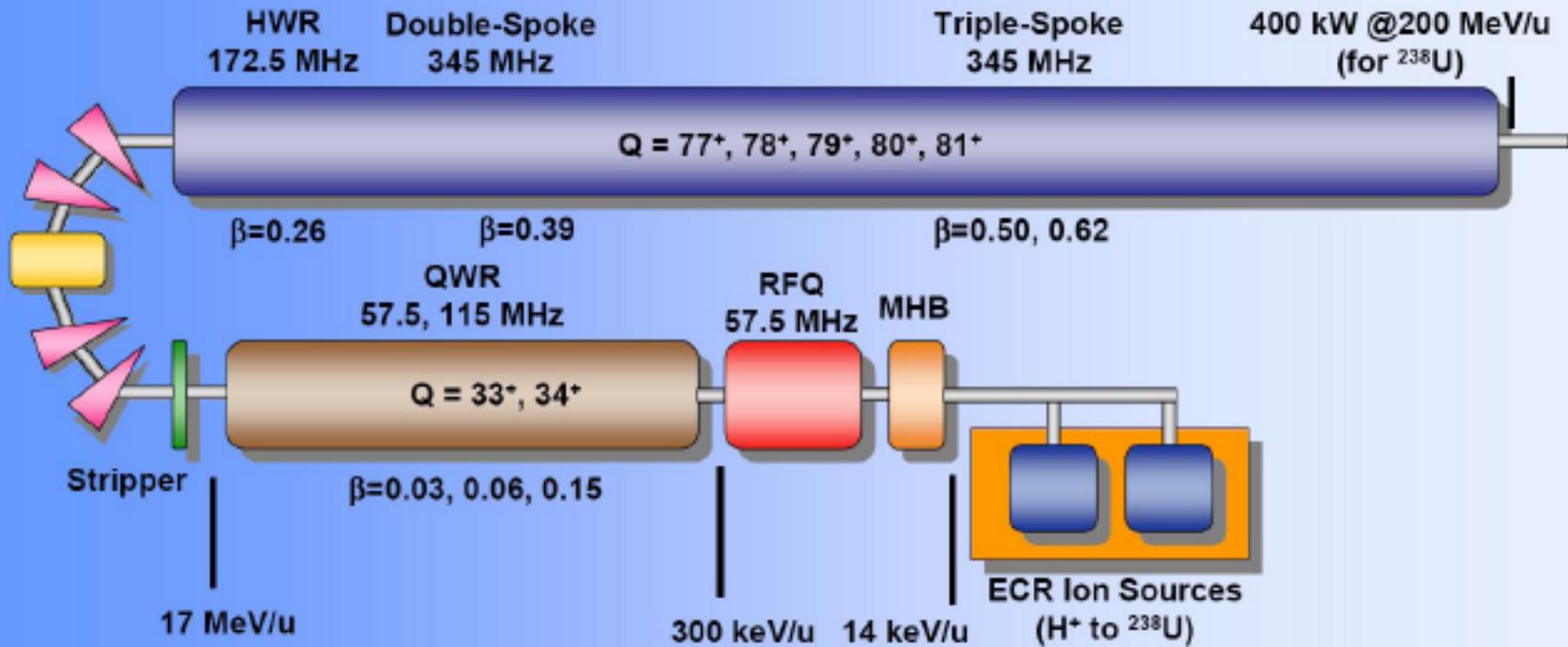
- Site evaluations are on-going this month
- Both MSU and Argonne have prototypes in hand to move forward if funded



AEBL Driver – FRIB Proposal

II. Applications: Spoke –cavity based AEBL

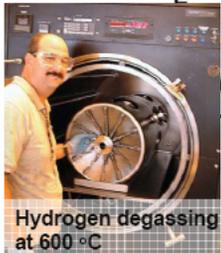
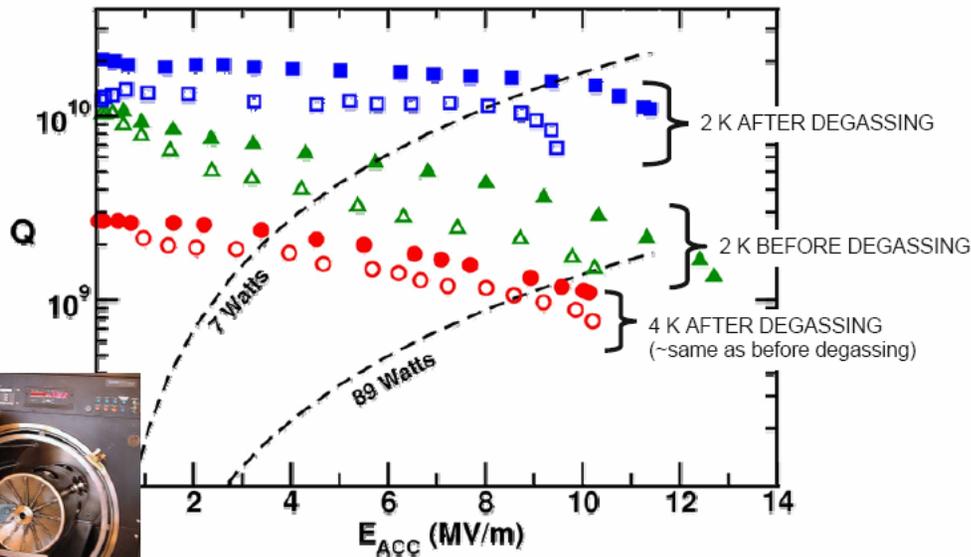
Layout for the AEBL driver linac



Advanced Exotic Beam Laboratory

ANL – Argonne USA

- 345MHz Triple spoke cavity developed over last several years for beta=0.5 and 0.62
- Now proposed for Project X to replace elliptical cavities in mid beta range
- Q-slope apparent at 4K virtually disappears at 2K after hydrogen degassing
 - Enhancement in Q at high field is more than just reduction of Rbcs

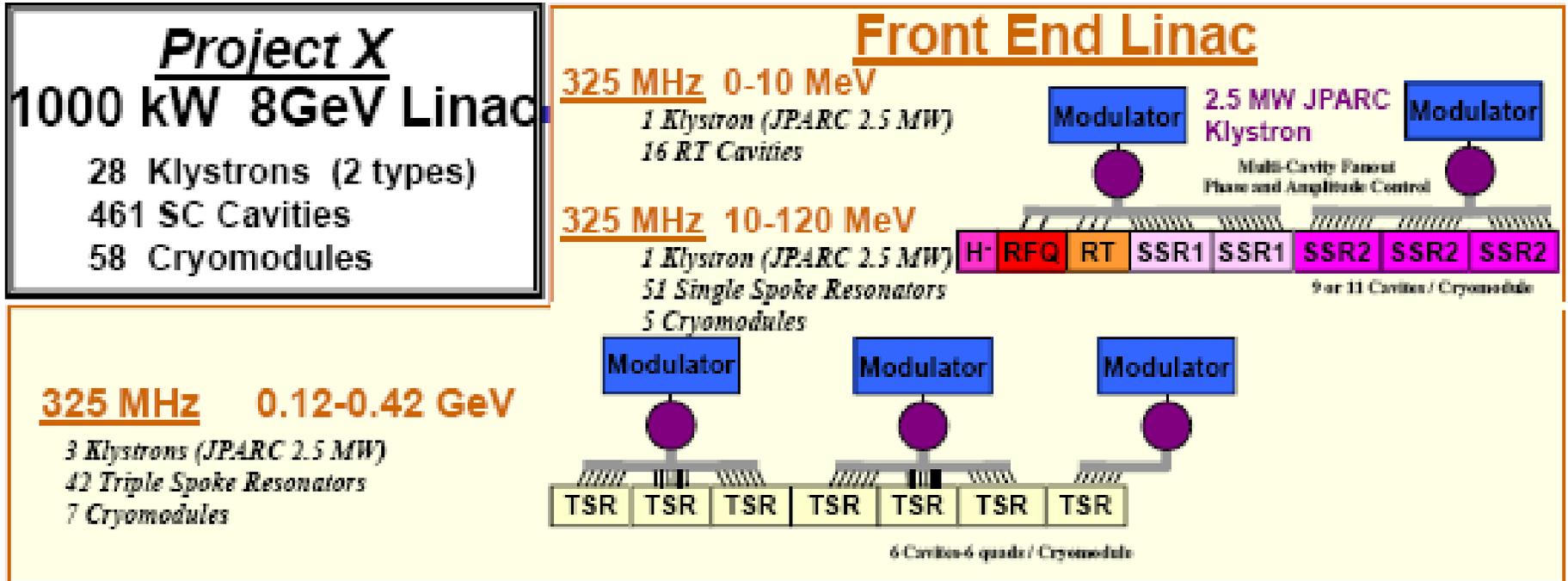


Filled Symbols – Beta=0.62 Triple-spoke Cavity
Open Symbols – Beta=0.50 Triple-spoke Cavity



FNAL

Project-X RF

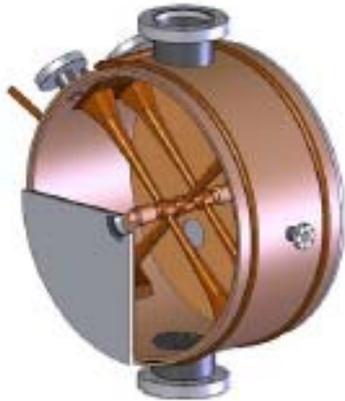


- Cold section starts at 10MeV with 51 single spoke resonators to 120MeV followed by 42 triple spoke resonators to 420MeV

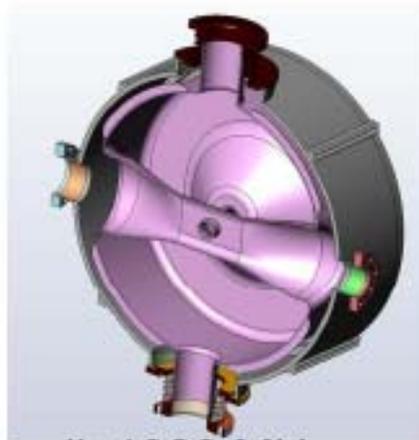
Project X

Accelerating cavities (not to scale)

NC spoke



SC single spoke



$\beta_G=0.81$, 7-cell, 1300 MHz

Triple-spoke cavity

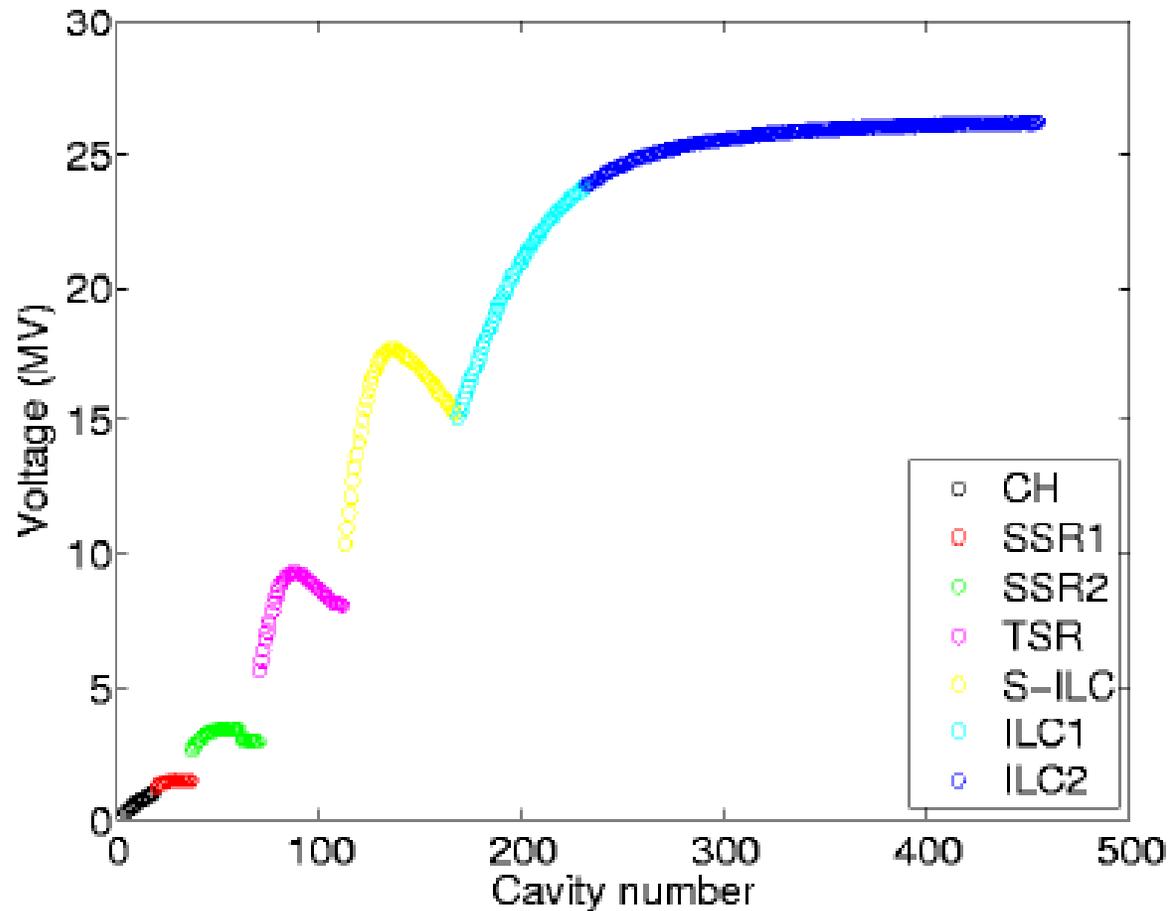


ILC, 9-cell



Project X

Voltage gain per cavity



HINS Project

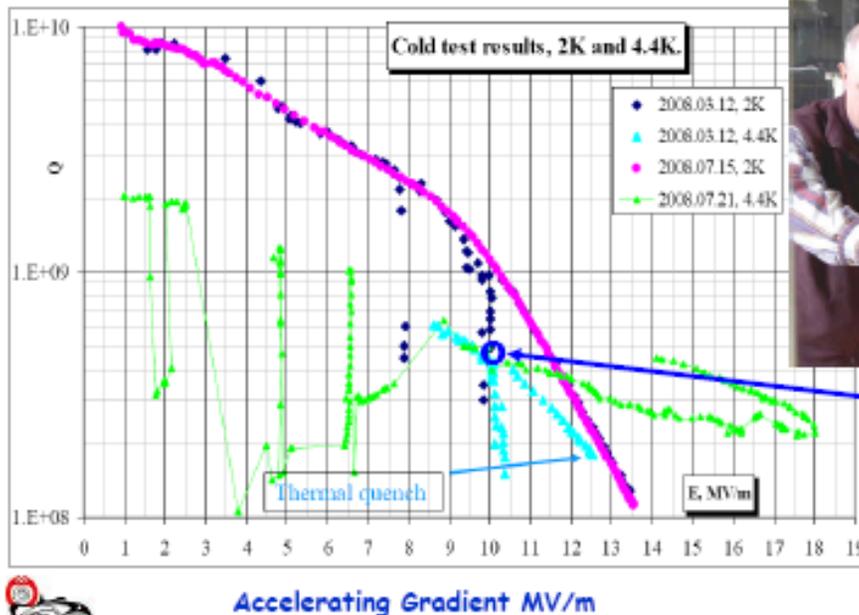
•What is HINS?

- A 60MeV test linac to demonstrate beam dynamics and rf feed capabilities of the Project X front end design

HINS SC Spoke Cavity at VTS



SSR1-01 Vertical Test



Conclusion

- On-going projects in North America of ISAC-II Phase II, MSU reaccelerator and Argonne energy upgrade keep interest strong in Low beta community
- Community very interested in new developments concerning HINS/Project X to prove the capability of spoke resonators at mid energy regime
- Waiting for positive response to FRIB funding