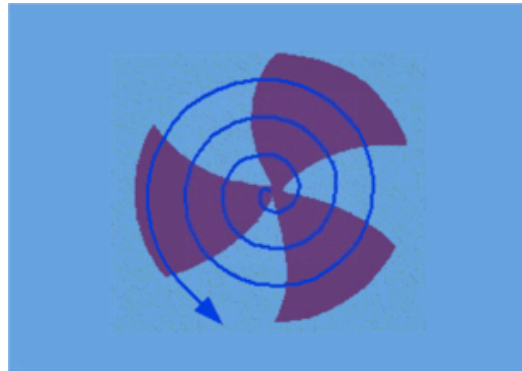


INITIATIVES ON SCRF ACTIVITIES AT VECC, KOLKATA



S. Som

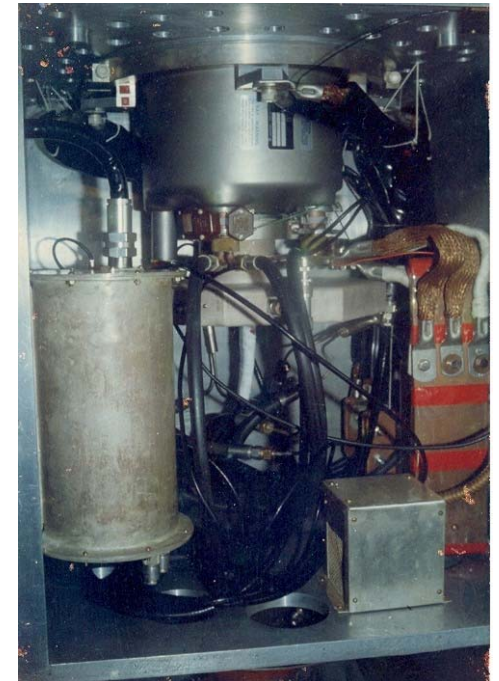
**Variable Energy Cyclotron Centre
Kolkata, India.**

OUTLINE OF THE TALK

- Brief history of VECC accelerator activities
 - K130 Cyclotron (NC Magnet & RF)
 - K500 Superconducting Cyclotron (SC Magnet & NC RF)
- **Activity on large-scale Superconducting magnet**
 - **Cryogenic Plant & Associated sub-systems**
- **New activities on SCRF Cavity**

Brief history of VECC accelerator activities

- **K-130 Room Temperature Cyclotron since 1976**
- **$K_b = 130$**
- **$K_f = 65$**
- **Room Temp. Magnet (1.7 T)
Dia.: 2.24 m., Wt.: 300t**
- **Room Temp. RF (250 kW)-
Single Dee**
- **Frequency: 5.5 – 16.5 MHz**
- **Accelerating Voltage:
70kV max.**



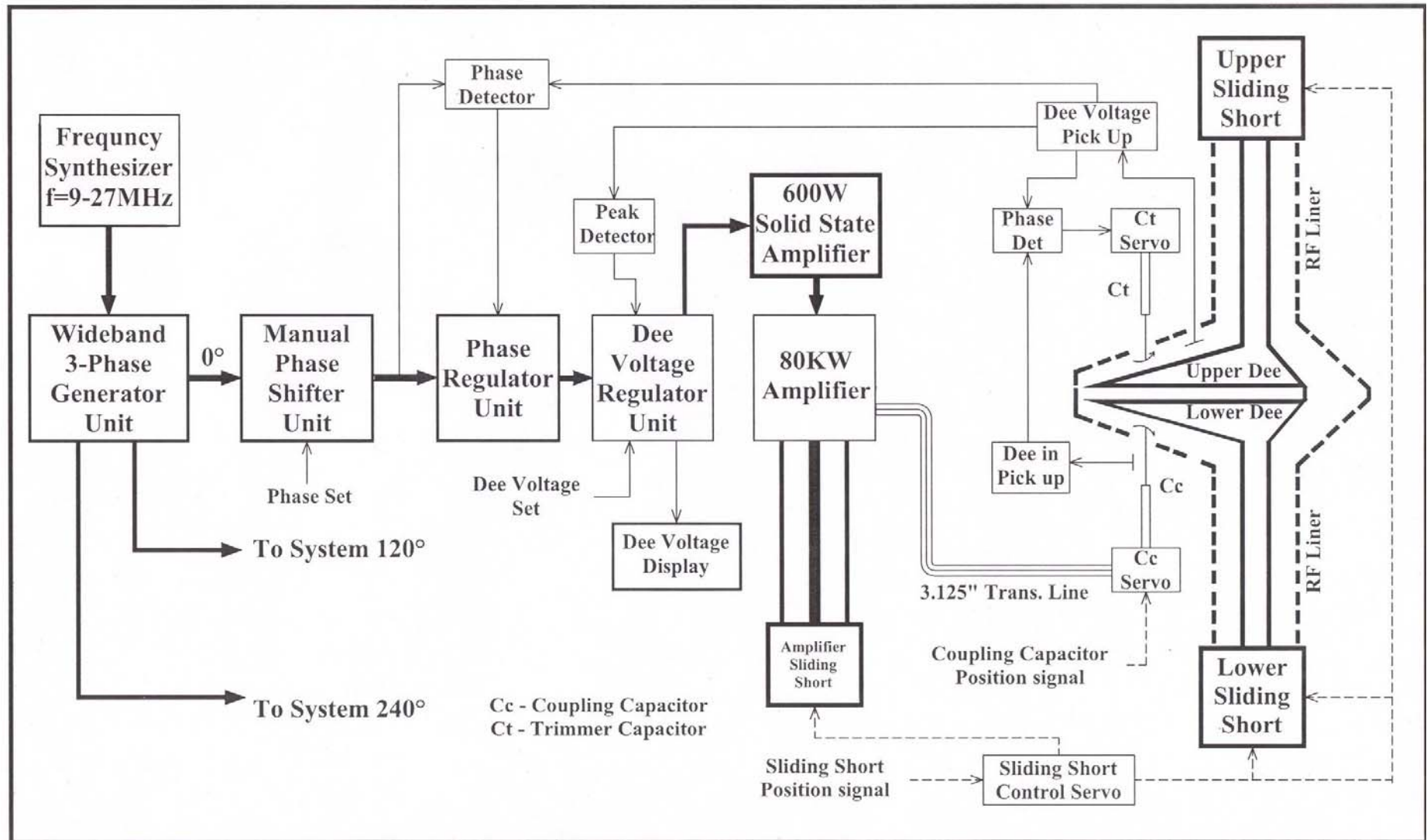
Brief history of VECC accelerator activities

- K500 Superconducting Cyclotron (Commissioning)
- $K_b = 500$, $K_f = 160$
- Superconducting Magnet (5.5T) at 4.2k
- Dia. 1.42 m, Wt. 100 t
- Room Temperature RF (240kW) – 3 DEE system
- Frequency: 9 - 27 MHz
- Accelerating Voltage: 100 kV max.
- Vacuum level: 1×10^{-7} mbar



High Power & LLRF system of Superconducting Cyclotron

BLOCK DIAGRAM OF K-500 RF SYSTEM



Superconducting Magnet for Cyclotron

- **Magnetic Field:**
- **Conductor material:**
- **Total coil weight:**
- **Total Coil length:**
- **Stored energy (coil):**
- **RRR:**
- **Copper to sc ratio:**
- **Design Current:**
- **Current density:**
- **Cond. Cross-section:**

5.5 T

NbTi wire (500 filmts)

4.2 tonnes

35 km.

22 MJ

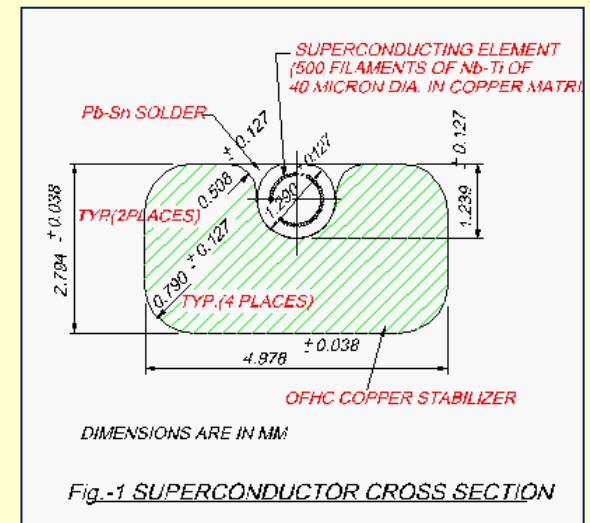
150

20:1

800 A

5800 A/cm²

2.794 mm x 4.978 mm



Superconducting Magnet Coil for Cyclotron



Superconducting Magnet for Cyclotron (continued)

Cryostat assembly with other cyclotron systems



Cryostat assembly over the magnet



Cryogenic Plant and associated subsystems

- **Liquid helium and liquid nitrogen for cooling the main magnet and the cryopanel of the Super-Conducting Cyclotron (SCC)**
- **The heat load including the transfer loss at steady state is approx. 117 Watts at 4.5 K towards helium refrigerator/liquefier**
- **Helium refrigerator/liquefier procured with refrigeration capacity of 160 Watts at 4.5 K in refrigerator mode and 50 lit/hr in liquefier mode without LN₂ pre-cooling**
- **200 Watts at 4.5 K in refrigerator mode and 100 lit/hr in liquefier mode with LN₂ precooling.**

Cryogenic Plant and associated subsystems

- **Liquid nitrogen for radiation shield of the cryostat and Chevron baffles of the cryopumps to reduce radiation loss significantly**
- **LN₂ requirement is 114 lit/hr. without considering helium liquefier pre-cooling.**
- **Helium liquefier pre-cooling will enhance the requirement of LN₂ another 100 lit/hr.**
- **Existing LN₂ plants can produce 90 lit/hr.**
- **Shortfall of LN₂ managed by procuring liquid from outside sources.**

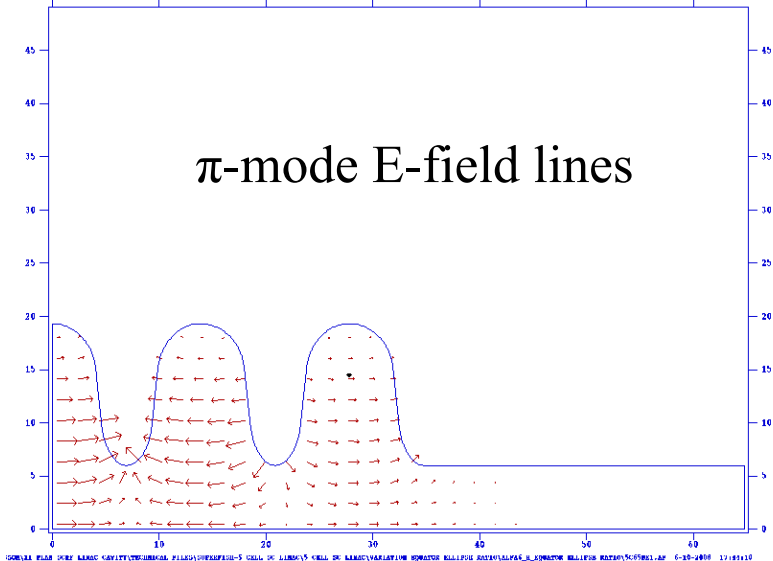
SCRF CAVITY ACTIVITIES

- In view of vast Thorium resources in India, the concept of Accelerator Driven Sub-critical System (ADSS) has gained momentum – more nuclear power generation
- ADSS: High energy (~ 1 GeV), high current (~ 30 mA) proton beam hits heavy element (Th, U etc.) to produce spallation neutron. Spallation target is surrounded by the blanket assembly of nuclear fuel (such as ${}_{90}\text{Th}^{292}$) which breeds to ${}_{92}\text{U}^{233}$ and sustaining fission chain reaction takes place
- XI Plan period: Govt. is funding for “ Design, analysis and Development of high β multi-cell SCRF linac cavity” at VECC, Kolkata, India
- Design and analysis of 5-cell 700 MHz elliptical cavity is in progress

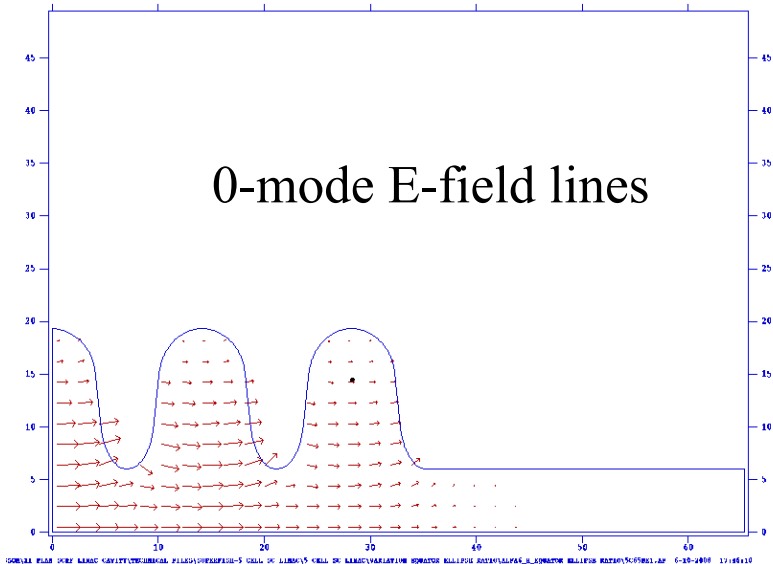
5-CELL ELLIPTICAL CAVITY

- **Cylindrical symmetric cavity - 2D SUPERFISH Code used for electro-magnetic analysis.**
- **Optimum design of the cavity depends on the influence of cell geometry**

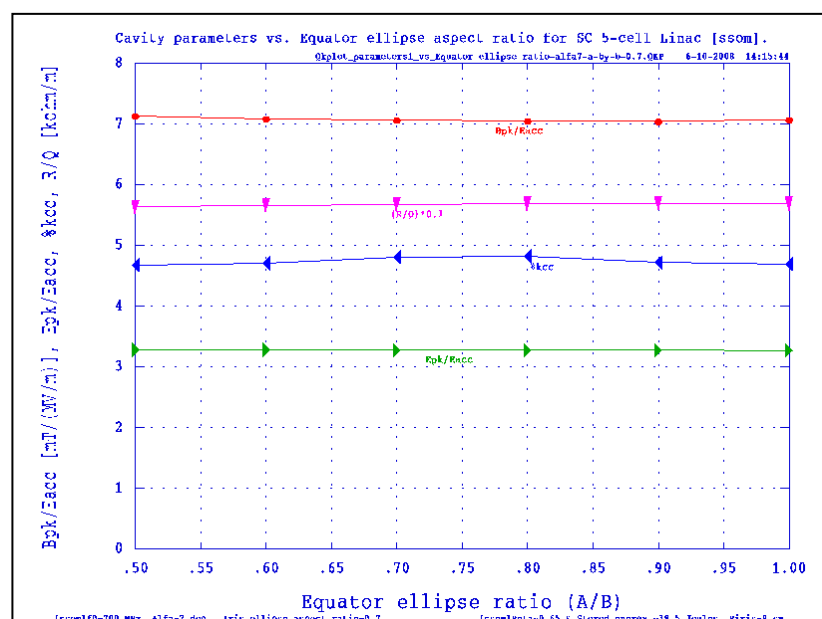
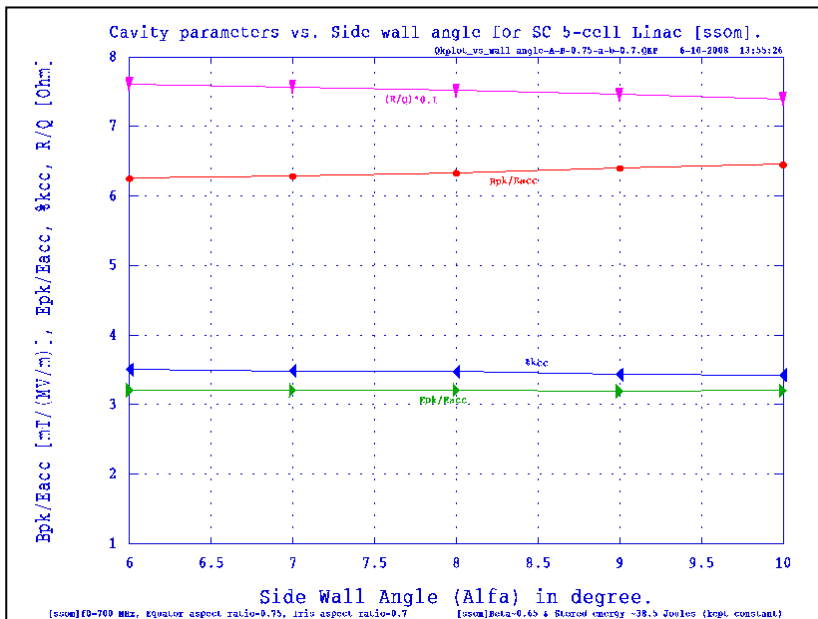
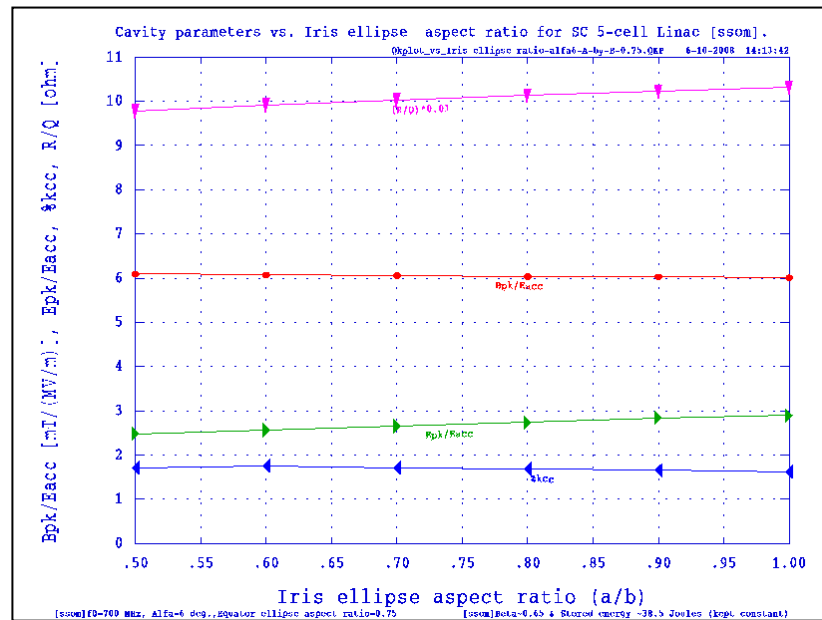
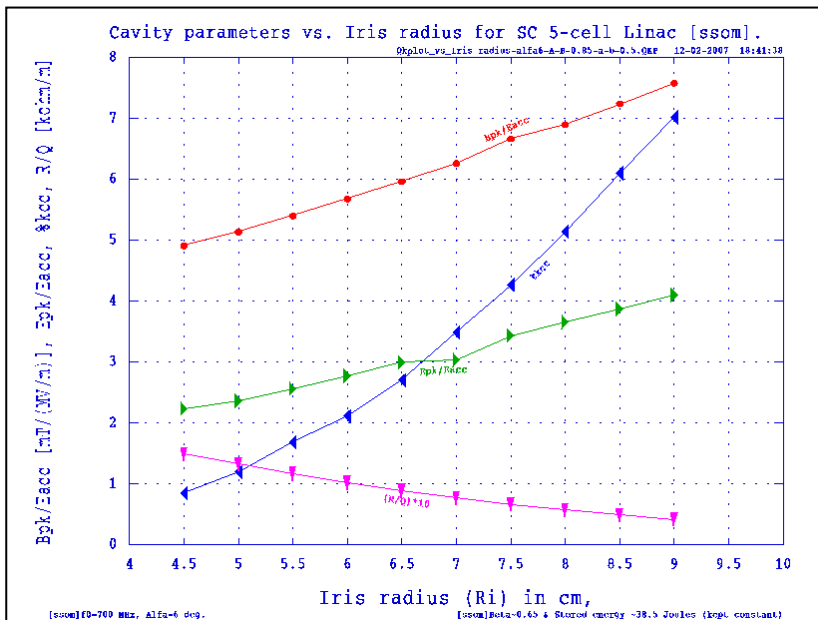
Sample problem for tuning elliptical cavity (end cell) $\nu = 700.00091$ MHz



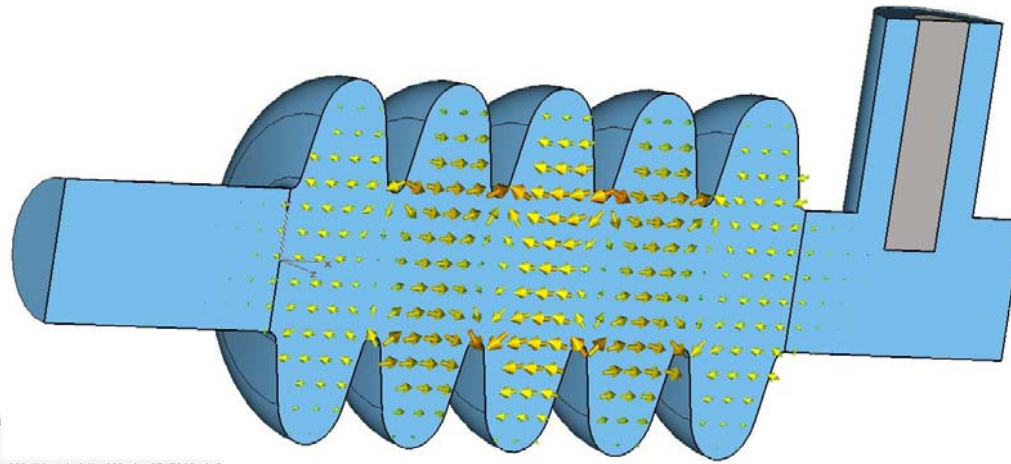
Sample problem for tuning elliptical cavity (end cell) $\nu = 687.37383$ MHz



PLOTS OF CAVITY PARAMETERS



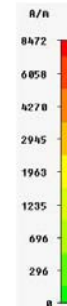
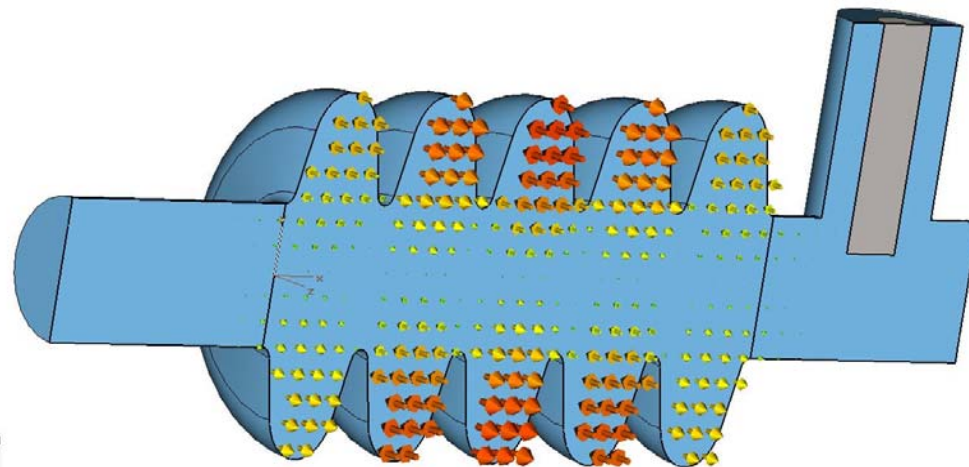
ANALYSIS WITH CST MICROWAVE STUDIO



Type: E-Field
Monitor: Mode 1
Plane at z: 0
Maximum-2d: 7.1563e+006 U/m at 414.168 / -85.7969 / 0
Frequency: 700.184
Phase: 135 degrees

Electric field
lines inside
the cavities

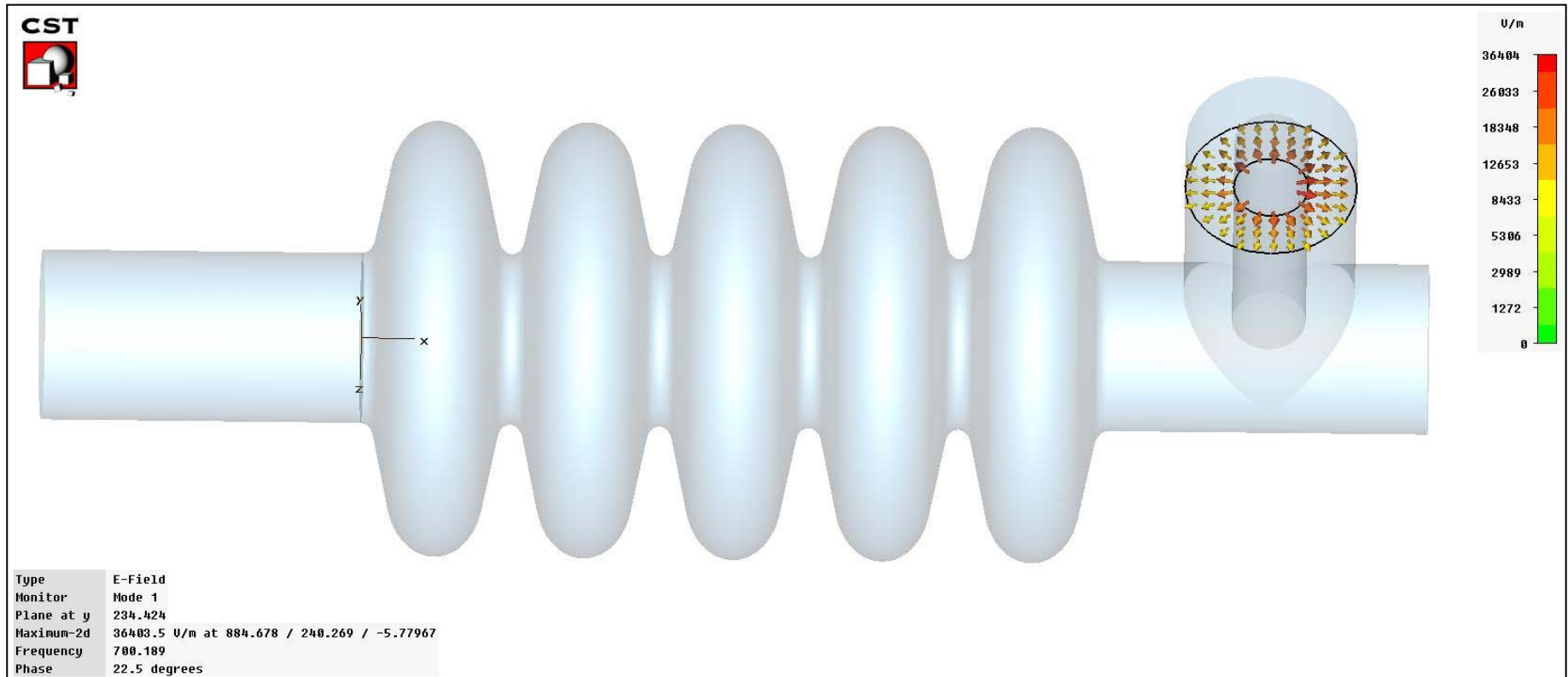
Resonant
Freq. 700
MHz



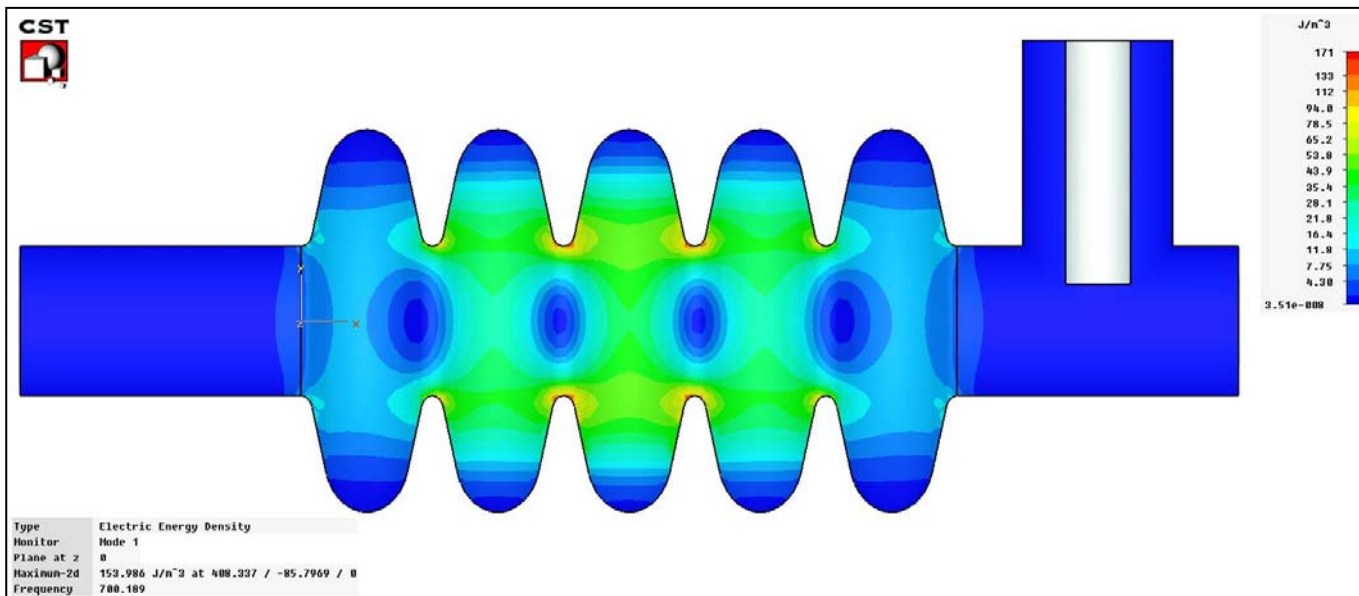
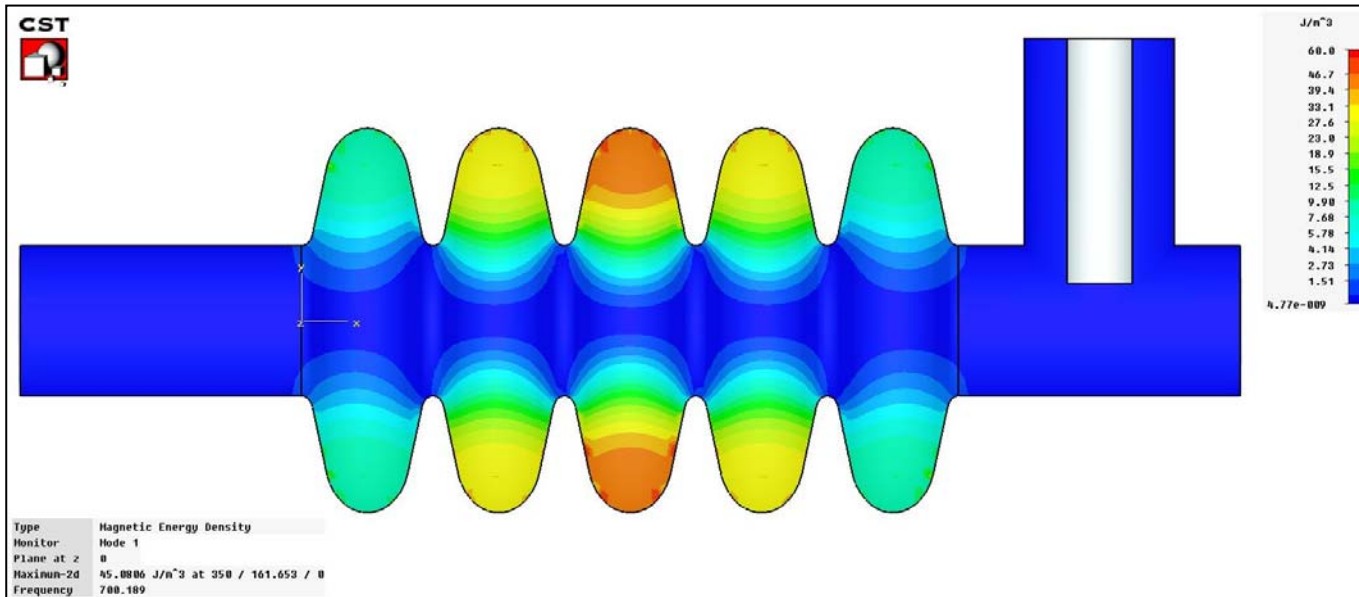
Type: H-Field
Monitor: Mode 1
Plane at z: 0
Maximum-2d: 8471.61 A/m at 350 / 161.654 / 0
Frequency: 700.184
Phase: 135 degrees

Magnetic
field lines
inside the
cavities

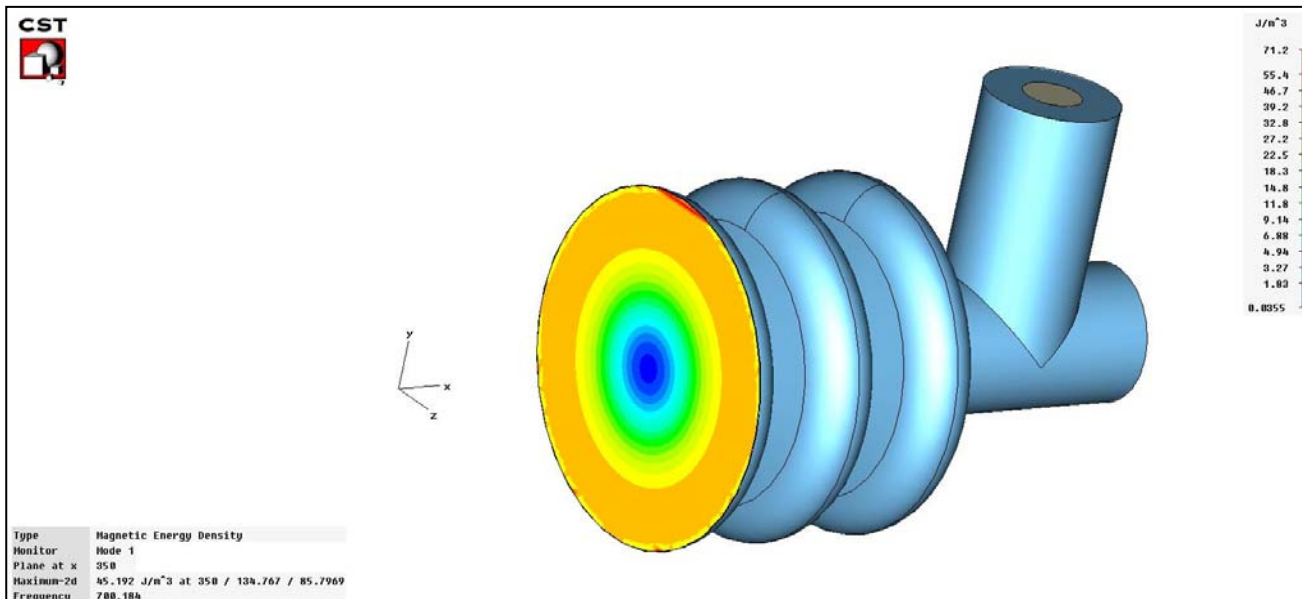
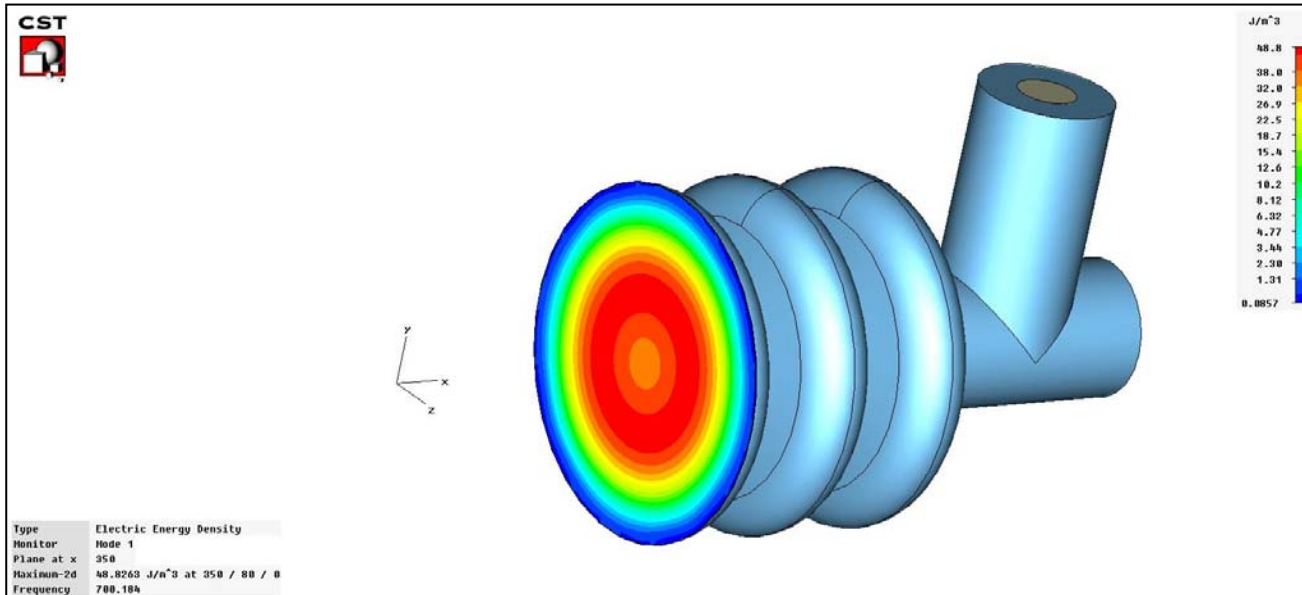
Electric field lines at input coupler port



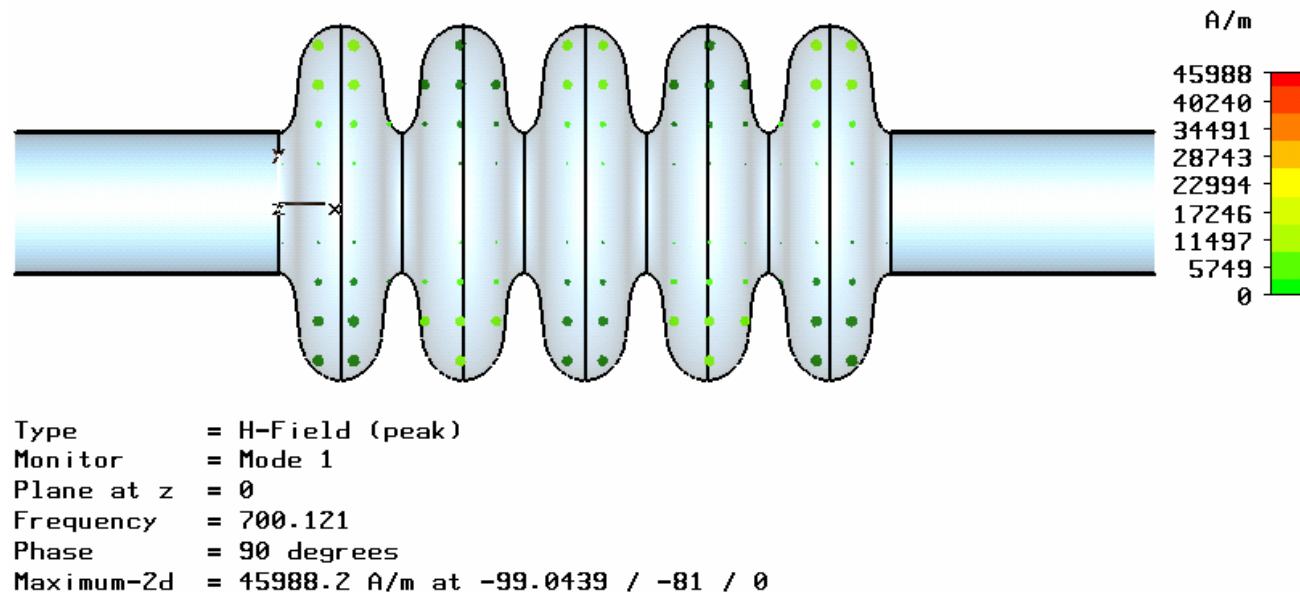
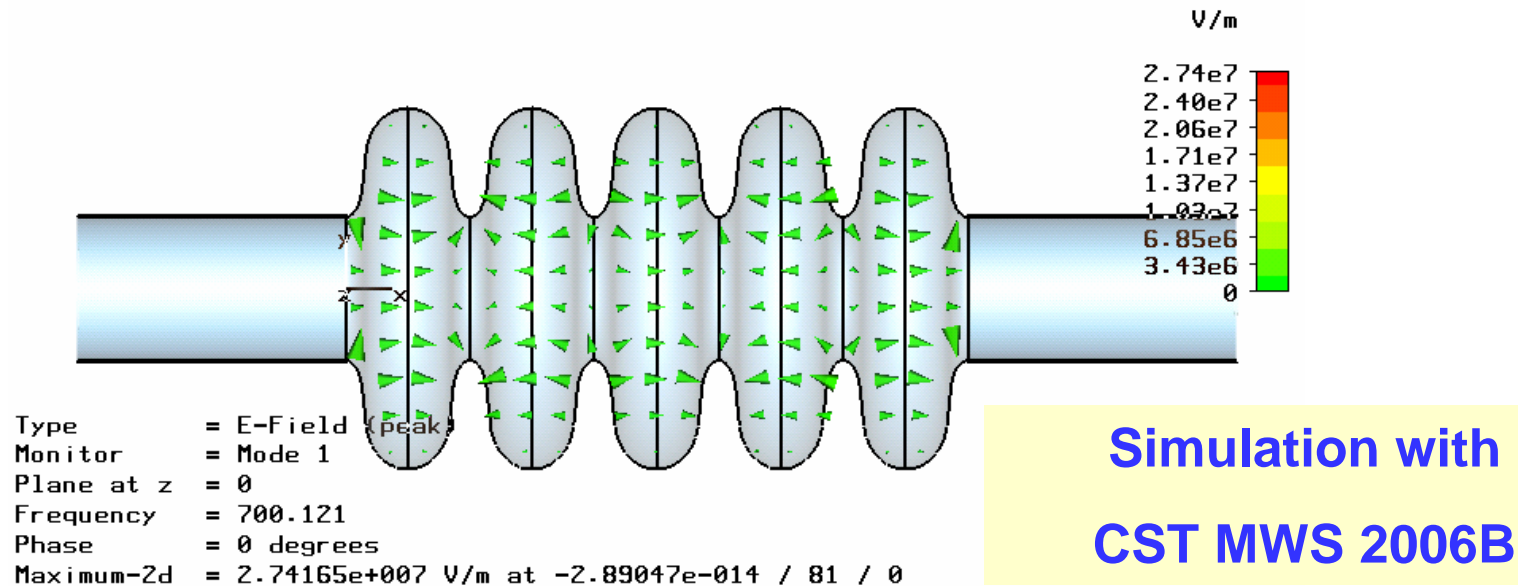
ELECTRIC & MAGNETIC ENERGY DENSITY IN CAVITY



ELECTRIC & MAGNETIC ENERGY DENSITY INSIDE CELL



5-cell Elliptical cavity



PROPOSED SCRF ACTIVITIES AT VECC

- **Preliminary design & analysis of the 5-cell SCRF cavity has been done with SUPERFISH & CST-MWS.**
- **Prototype copper cavity is under fabrication**
- **Study of RF parameters will be done on copper cavity and then finalisation of the niobium cavity**
- **Fabrication of niobium cavity**
- **Development/Procurement/fabrication of cryomodule for the said cavity**
- Design & development of LLRF for SCRF cavity

Infrastructure Development Plan

- Building/space for SCRF cavity installation
- Cryogenic plant
- EB welding machine
- Vacuum brazing furnace
- Chemical polishing facility
- Electro-polishing facility
- High pressure ultra-pure water rinsing facility etc.

FROM ADDITIONAL FUNDING FROM GOVT. under
“Augmentation of infrastructure facility” Project head.

THANK YOU
FOR YOUR KIND
ATTENTION