

Cornell University Changes in Cavity performance: The Cornell ERL injector







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TTC meeting, WG5

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History of Q0 in the Cornell ERL injector



There were 4 sets of Q0 test (BCP treated cavities with 120C but no high-T bake):

- 1. Vertical tests (2008 and 2010)
- 2. Horizontal tests after installation (2008)
- 3. Horizontal tests before rebuild to fix HOM absorbers (2009)
- 4. Horizontal test after rebuild (2010)
- Vertical tests looked reasonable (order 2.10¹⁰ at 2K. Slightly better for slow cool down)
- Initial horizontal cavity performance not un reasonable (Q $\approx 0.6\cdot 10^{10}$ at 2K)
- More detailed measurements later showed low intrinsic quality factors Q_0 for all 5 cavities (Q ≈ 0.3 to $0.5 \cdot 10^{10}$ at 2K)
- HPR cleaning of cavities lead to similar vertical results as initially
- Detailed horizontal measurements ($Q \approx 0.7$ to $1.1 \cdot 10^{10}$ at 2K)





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Cornell University Possible reasons for reduced Q_0





• Possible reasons:

 Coupling-dependent losses in the beam tube and coupler regions

(cavity flanges are thermally anchored to a "4.5K" cooling circuit, which was actually at 6K because of inefficient heat exchanger in cold box and unbalanced flow with HOM absorbers \Rightarrow increased R_{BCS} \propto exp(T) in beam tube sections.)

- Cryo-pumping of residual gases: degradation over time, end cavities have lower Q factors.
- Ferrite contamination

(Cracked ferrite tiles were observe in HTC test and in the ERL injector.)

- Dust contamination from the outside

(The end cavities have lowest Q.)

- Cavity preparation (temp during BCP,...)?
- Hydrogen Q-disease: No

(no indication during subsequent vertical tests, no Q-reduction after keeping module at 80 K for hours).

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Before:

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- Cavities met gradient specs, but had low intrinsic quality factors Q_0 (Q \approx 0.3 to 0.5·10¹⁰ at 2K)
- Q₀ degradation over time?



After module rebuild:

• Intrinsic quality factors improved (Q ≈ 0.5 $\cdot 10^{10}$ to $1.1 \cdot 10^{10}$ at 2K)







If Q in several cavities is from contamination, then

- (a) The average Q drop is from the average number of particles (of a certain size and material)
- (b) The spread in Q drop is from the counting statistics of these particles.

In counting statistics for the number of particles i_n , the average is related to the spread:

$$\operatorname{rms}(i_n) = \sqrt{\langle i_n \rangle}$$

Consistency of the Q-drop with contamination can therefore be checked:

 Is the average Q-drop suitably related to the spread in Q-drop for reasonable assumptions for material and size of particles?

Q drop in several cavities





Cornell University Statistical analysis of Q variations



If all particles have the same size V_0 , then the average loss per particle is given by the loss per particle kV_0 and the average number of particles $\langle i_n \rangle$.

The spread in loss is given by the spread in the number of particles.

From average Q-drop and spread in Q-drop, the number of particles i_n in and their size V_0 can therefore be computed.

In Cornell's injector Q dropped between vertical and horizontal tests and we obtained

- (1) The Q-drop statistics leads to an average of 30 particles per cell.
- (2) The loss per particle is consistent with Ferrite particles of 30micron diameter.
- (3) It is, for example, not consistent with small particles from nylon.



If V. Shemelin, G.H. Hoffstaetter, Influence of foreign particles on the quality factor of superconducting cavities, Proceedings of SRF2011, Chicago/IL (2011)



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Start of Discussion